

## Report on Survey of U.S. Shipbuilding and Repair Facilities

1988

## REPORT ON SURVEY OF U.S. SHIPBUILDING AND REPAIR FACILITIES 1988

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Office of Ship Construction
Division of Production
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#### Introduction

In compliance with the Merchant Marine Act of 1936, as amended, 1/ the Maritime Administration (MARAD) conducts an annual survey to obtain information from the shipbuilding and ship repair industry to be used primarily to determine if an adequate mobilization base exists for national defense and for use in a national emergency. This report on the 1988 survey of U.S. shipyard facilities was prepared by the Division of Production, Office of Ship Construction, and is for general use within the Maritime Administration and other Government agencies.

#### 1/ Section 210

"It shall be the duty of the Secretary of Transportation to make a survey of the American merchant marine, as it now exists, to determine what additions and replacements are required to carry forward the national policy declared in Section 101 of the Act, and the Secretary of Transportation is directed to study, perfect, and adopt a long-range program for replacements and additions to the American merchant marine so that as soon as practicable the following objectives may be accomplished:
...Fourth, the creation and maintenance of efficient shipyards and repair capacity in the United States with adequate numbers of skilled personnel to provide an adequate mobilization base."

#### Section 211

"The Secretary of Transportation is authorized and directed to investigate, determine, and keep current records of ... (g) The number, location, and efficiency of the shipyards existing on the date of enactment of this Act or thereafter built in the United States."

#### Section 502(f)

"The Secretary of Transportation with the advice of and in coordination with the Secretary of the Navy, shall, at least once a year, as required for purposes of the Act, survey the existing privately-owned shipyards capable of merchant ship construction, or review available data on such shipyards if deemed adequate, to determine whether their capabilities for merchant ship construction, including facilities and skilled personnel, provide an adequate mobilization base at strategic points for purposes of national defense and national emergency."

The statistical data accumulated by the survey is a major input into the Shipyard Evaluation Analysis System Model (SEAS), a quantitative assessment of the Nation's ship construction and ship repair capability. This capability is periodically compared with Department of Defense scenarios involving various contingency attrition rates and emergency civilian shipping requirements to assess the adequacy of the shipbuilding mobilization base, including ship repair and reactivation of the Maritime Administration reserve fleet and the U.S. Navy reserve fleet.

The survey also provides a data base that is used to evaluate the feasibility of proposed shipbuilding programs. Determinations are made as to which existing shippards might construct proposed ships consistent with ship size and delivery date requirements. The need for construction of new facilities to meet the demands of proposed shipbuilding programs can be also identified. The data gathered by the annual survey also is used extensively in MARAD responses to queries received from a variety of interests, including members of Congress, the Secretary of Transportation, the Department of Defense, the Office of Management and Budget, and other Government agencies.

Each year in late spring, Standard Form 17, "Facilities Available for the Construction or Repair of Ships," is mailed to some 350 U.S. shipyards and ship repair facilities. The survey form was developed jointly by MARAD and the Navy. A completed Form 17 represents a detailed description of a shipbuilding or ship repair facility, which is not available from any other source on a continuing and structured basis. The information requested, and available for official use, can be reviewed on a blank Form 17 shown herein as Appendix A. A graving dock characteristics summary and floating drydock characteristics summary are appended to Standard Form 17 to better identify the characteristics of the facilities.

Upon receipt of a completed Form 17 from a shipyard, MARAD forwards a copy to the Office of the Coordinator for Ship Repair and Conversion which maintains records of available facilities and capacities of various shipyards and repair plants so that the Department of Transportation and the Department of Defense can use such facilities to the best advantage in the event of national emergency. The Federal Emergency Management Agency (FEMA) also uses information obtained by this survey, as does the U.S. Coast Guard, the U.S. Army Corps of Engineers, and the Commission on Merchant Marine and Defense.

The annual shippard survey of 1988 has been completed. The information collected has been organized and condensed in the following narratives, exhibits, and tabulations to focus attention on those elements that are most often requested from this office.

#### GENERAL

A major shipbuilding and repair facility is defined in this report as one that is open and has the capability to construct, drydock, and/or topside repair vessels with a minimum length overall of 400 feet (122 m), provided that water depth in the channel to the facility is at least 12 feet (4 m). Appendix B is a statistical abstract of data gathered from 114 companies responding to MARAD's annual survey which meet this criteria. It lists the facilities sorted on a coastal basis and displays information with respect to the size and type of each building position, drydock, berth space, employment, and remarks regarding principal shipyard activities.

Table 1 has been prepared to answer the frequent question as to the number of shipbuilding positions available to build a complete specified ship. With the exception of the mobilization ship, the ship types listed in Table 1 are those historically delivered to commercial service. Length overall and beam are given for all ships and, in addition, deadweight tonnage is indicated for the bulk carriers. A single shipway or basin may have several building positions depending on the size of the ships being constructed. For example, the 1,200-foot by 192-foot (366 m by 59 m) basin at Bethlehem's Baltimore Marine Division shipyard can accommodate one 265,000-dwt. tanker or four of the smaller general cargo ships. The total number of building positions varies from 104 for the small cargo ship to four for a huge 265,000-dwt. tanker. An important consideration that is not addressed in Table 1 is the common shipbuilding practice of laying a keel on a building position already occupied by another ship. For example, in a 700-foot (213 m) basin, a complete 610-foot (186 m) containership and the stern section of a second ship could be constructed simultaneously. production procedure maximizes the use of shipbuilding facilities, minimizes the construction period, and increases the number of ships that can be produced in a given period of time. addresses only the number of complete ships that can be constructed simultaneously in each building position(s).

Table 2 is a somewhat different presentation of shipyard capability. In lieu of actual ships, maximum ship length is used to determine the number of shipways or basins available. tabulation, the emphasis is on the number of individual facilities available and not on the number of ships that can be Again, using Bethlehem's Baltimore Marine Division constructed. as an example, Table 2 lists the 1,200-foot by 192-foot (366 m by 59 m) basin as one facility regardless of what type of ship is Table 1 indicates that there are six building constructed in it. positions for a ship 475 feet (145 m) LOA at the Baltimore Marine Division, whereas Table 2 indicates that the yard has three individual shipways capable of constructing a ship about that length. Exhibit 24 is a histogram displaying the reduction in the number of available shipways as the maximum ship length increases.

#### SIGNIFICANT SHIPYARD ACTIVITY

On October 1, 1988, there were 86 major combatant and auxiliary ships under construction or on order for the Navy, 17 of which were T-Ships. In addition, three merchant ships were under major reconstruction to T-Ships for the Navy. (The prefix "T" designates civilian-manned ships either operated by or under charter to the Military Sealift Command.) Examples of types of vessels involved in the T-Ship program are: auxiliary crane ships, hospital ships, fleet oilers, and ocean surveillance ships. The T-Ship projects have provided much needed near-term relief to U.S. shipbuilders, particularly those yards which have traditionally relied on construction of new oceangoing merchant ships.

Other major new construction activity in U.S. shippards in October 1988 was the three medium-endurance cutters in production for the Coast Guard.

As of October 1, 1988, there were no commercial vessels over 1,000 gross tons under construction in the U.S. Exhibit 23 illustrates the steady decline since the mid-1970's in both the number of vessels and gross tonnage of the merchant ship orderbook in the United States.

Despite the continuing worldwide shipping recession and uncertain near-term future prospects, the U.S. shipbuilding and ship repair industry in FY 1988 invested over \$145 million in facilities modernization and expansion and, as of July 1, 1988, planned to spend at least an additional \$65 million during the year ending June 30, 1989.

Since enactment of the Merchant Marine Act of 1970, the U.S. shipbuilding and ship repair industry has invested approximately \$4.2 billion in plant modernization and improvements. These investments have significantly increased the capacity, capability, and productivity of the industry. With the slump in commercial ship construction, the emphasis in recent years has been on expansion of ship repair, overhaul, and conversion facilities.

#### MAJOR SHIPBUILDING FACILITIES

Following is a brief description of 21 of the major U.S. privately-owned shipbuilding facilities. Exhibits 1 through 21 are general arrangement plans of each yard's facilities. Exhibit 22 illustrates the geographical location of these 21 shipyards in addition to the General Dynamics Corporation's Electric Boat Division which, although a major privately-owned shipyard, is engaged exclusively in construction of submarines for the U.S. Navy.

### DESCRIPTIONS AND GENERAL ARRANGEMENT PLANS FOR

21 MAJOR U.S. SHIPBUILDING FACILITIES

#### 1. ADDSCO Industries, Incorporated

ADDSCO Industries, Inc., is the parent or holding company of a group of marine-related companies which were reorganized under the new name in 1984. Alabama Maritime Corporation is the new construction facility. Prior to 1984, the shipyard was referred to as Alabama Dry Dock and Shipbuilding Company. The new construction facility is located on the Tenn-Tom Waterway, across the River from Mobile, Alabama, about 30 miles from the Gulf of Mexico. Since 1916 the yard has constructed a variety of ships (both commercial and Naval), barges and drill rigs.

Alabama Maritime was recently awarded a contract for the construction of three oil barges and two oil storage barges. The work is expected to be completed in April 1990.

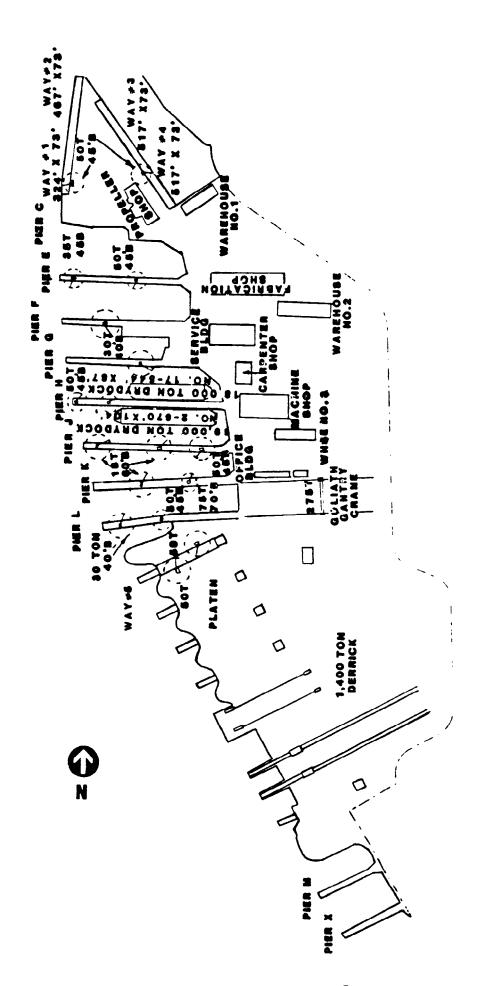
Alabama Maritime operates four side-launching shipways, each of which can accommodate a maximum ship size of 523 feet by 90 feet (160 m by 27 m) and one end-launch shipway which can handle vessels as large as 620 feet by 90 feet (189 m by 27 m). There is also 9,370 feet (2,856 m) of berthing space at seven finger piers for topside repairs. ADDSCO Industries and its subsidiaries have 19 revolving gantry cranes with capacities up to 67 metric tons to service the shipways and berthing areas. A 250 metric ton Goliath bridge crane which straddles the slip between piers K and L is utilized for construction and outfitting.

Mobile Giant Erectors, Inc., also a nearby subsidiary of ADDSCO Industries, operates the largest capacity lifting facility on the Gulf Coast. This twin-boom luffing derrick with 300-foot (91 m) long booms and the capability of handling 1,400 metric tons at a radius of 175 feet (53 m) gives ADDSCO Industries the ability to serve the heavy construction industry and to construct the heavy offshore structures required in today's market.

In October 1988, ADDSCO Industries, Inc., announced the closure of its ship repair and conversion facility which was called Alabama Drydock and Shipbuilding Corporation. This facility's drydock was substantially damaged in August 1988.

At mid-1988, combined employment totaled 560 at ADDSCO Industries, Inc.

Exhibit l is a current general arrangement plan of ADDSCO's Alabama Maritime Corporation facilities.



ADDSCO INDUSTRIES, INC.

#### 2. Avondale Industries, Inc. - Avondale Shipyards Division

Avondale Shipyards Division is located on the west bank of the Mississippi River approximately nine miles upriver from New Orleans, LA. Avondale, previously a wholly-owned subsidiary of Odgen Corporation, was sold in 1985 to its employees in an Employee Stock Ownership Plan (ESOP). Since 1938, Avondale has constructed a full range of Navy, and commercial ships, as well as Coast Guard cutters and offshore drilling rigs; and it has the distinction of being the only American shipyard to have constructed LASH vessels.

Avondale also maintains an active repair operation for commercial and naval ships. Inland waterway and offshore oil vessels are repaired by Avondale's Westwego and Harvey Divisions. Offshore platforms, jackets, and production modules are constructed by Avondale's Offshore Division in Morgan City, LA.

Avondale's new construction orderbook as of October 1, 1988, consisted of five fleet oilers (T-AO's) and six dock landing ships (LSD's) with options for added ships of each class. In addition, Avondale had under contract for jumboization two Navy fleet oilers of the AO-177 class with options for three more.

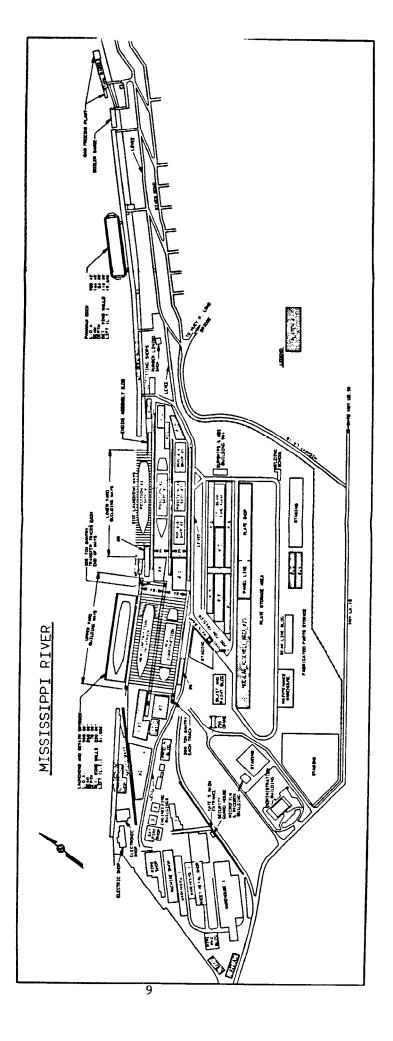
Avondale's main yard facility totals 222 acres and contains three outfitting docks equipped with supporting shops and over 6,000 feet (1829 m) of pier space. Avondale's upper yard shipbuilding area has two large positions to accommodate vessels of up to 1,020 feet (311 m) in length by 175 feet (53 m) The major part of one ship can be erected along with the stern section of a second ship on position No. 1 while a third hull is being completed on position No. 2. Ships constructed in the upper yard move laterally in three positions for launching by Avondale's large floating drydock which can accommodate ships as large as 1,000 feet by 216 feet (305 m by 66 m), with a lifting capacity of 82,296 metric tons. Avondale's lower yard has a side-launching construction area that has three large positions to accommodate ships as large as 1,200 feet by 126 feet (366 m by 38 m). Ships built in the lower yard move laterally toward the river and parallel to the river in five positions. Up to five large vessels, greater than 700 feet (213 m) LOA, can be under construction simultaneously in this lower yard area. A Panamax floating drydock is moored in this area which can accommodate ships  $u\bar{p}$  to 750 feet by 110 feet (228 m by 34 m) and has a lifting capacity of 20,320 metric tons.

Avondale's nearby Westwego, LA, facility is capable of building vessels 450 feet (137 m) long by 90 feet (27 m) beam. In 1988, Avondale purchased the ex-Todd Shipbuilding Corporation's - New Orleans yard which will be called the Avondale Algiers Division and will be used for ship repair, conversion, and overhaul.

In July 1988, the total labor force was 6,650, up from about 6,450 a year earlier.

Exhibit 2 is a current arrangement plan of Avondale's main plant.

# AVONDALE SHIPYARDS, INC. MAIN PLANT



#### 3. Bath Iron Works Corporation

Bath Iron Works Corporation (BIW), a wholly-owned subsidiary of Bath Acquisition Corporation, which is itself a subsidiary of Bath Holding Corporation, is located on the Kennebec River in Bath, Maine. The small iron foundry which was established on this site in 1826 became Bath Iron Works, Ltd., in 1884, and the first shipbuilding began in 1889. This yard has constructed various type of ships including roll-on/roll-off cargo vessels, containerships, tankers, dredges, barges, and fishing vessels. Bath also has built a total of 198 surface combatants for the Navy.

BIW was the lead shipbuilder for the Navy's guided missile frigate (FFG-7 class) program and has been awarded contracts for the construction of 24 FFG-7 class frigates. In 1982 the Navy selected BIW as its second source for the high-technology CG 47 class Aegis cruiser program, awarding the company contracts to build eight of these Ticonderoga class cruisers - the last of which is scheduled for delivery in 1992. In 1985, BIW was selected as the lead shipbuilder for the design and construction of the Navy's Arleigh Burke class guided missile destroyer (DDG-51) program. Two DDG's have been ordered from BIW - the last is scheduled for delivery in 1992.

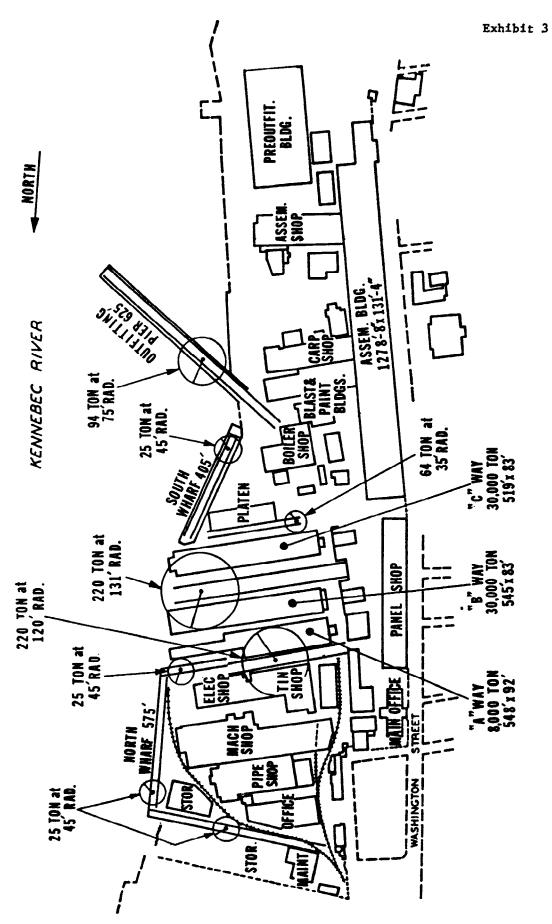
BIW's facilities include two shipways to accommodate ships of 700 feet (213 m) in length with a maximum beam of 130 feet (40 m), or two ships per way with a beam of 54 feet (16 m) each; and a 200 metric ton level-luffing crane with sufficient outreach to erect units on both shipways. A new pre-outfit building of 200 feet by 410 feet (60 m by 125 m) was opened in 1987. This building has 18 work stations for 219 metric ton erection units. BIW also added in 1987 a new 200 metric ton capacity revolver crane to serve the third shipway. The shipway can accommodate a ship 650 feet (198 m) in length with a beam of 88 feet (27 m). Two wharves and a pier provide a total of 2,150 linear feet (655 m) for outfitting and repair work.

BIW operates two support facilities in West Bath, located three miles (4.8 km) from the Main plant. The 33-acre Hardings Fabrication Plant is where the initial steel fabrication takes place. The 113,000 cubic meter consolidated warehouse uses state of the art equipment to accomplish the transfer, handling, and storage of shipbuilding inventory.

Thirty-five miles (56 km) from the Main Plant, BIW operates the Portland Overhaul and Repair Facility in Portland, ME. Its centerpiece is a large floating drydock with a lifting capacity of 65,000 metric tons which can accommodate a vessel up to 844 feet by 136 feet (257 m by 41 m).

As of mid-1988, the company's administrative and production work force totaled 9,300, compared to 7,500 a year earlier.

Exhibit 3 is a current plot plan of the Bat $\$ n Iron Works main yard facilities.



BATH IRON WORKS CORP.

#### 4. Bethlehem Steel Corporation - Baltimore Marine Division

Bethlehem's Sparrows Point shipyard, now called the Baltimore Marine Division, is located on the Patapsco River in Baltimore, MD. Established in 1891, the yard became part of the Bethlehem organization in 1916 and served as a major shipbuilder during two world wars. During World War II, Sparrows Point constructed 101 vessels of 16 different classes. During the 1950's an 1960's, it was among the most active yards in the Nation, specializing in series construction of standard size tankers, freighters, and containerships.

During the 1977-1987 period, this yard completed the construction of a crude oil carrier, two containerships, six offshore drilling rigs, six oceangoing tug/barge tankers, and two feeder barges, as well as the conversion of three RO/RO ships to maritime prepositioning ships; the reflagging of five RO/RO vessels; and repairs on various vessel types.

As of October 1, 1988, the yard was in the process of constructing two oceanographic survey ships (T-AGS) for the U.S. Navy, and tunnel sections for the Hampton Roads Tunnel Complex for the State of Virginia.

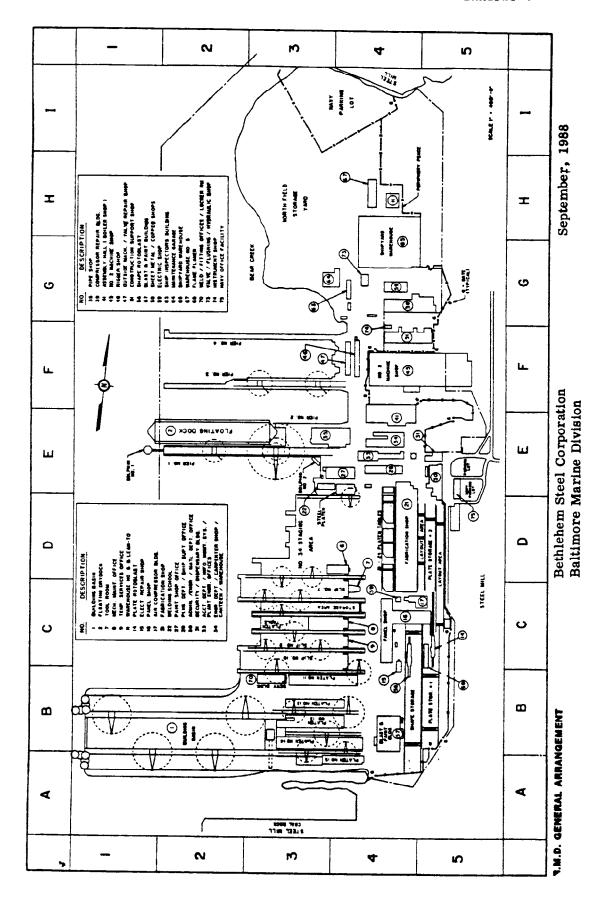
The major component of this shippard is the building basin (the second largest in the U.S.) for construction of ships as large as 1,200 feet by 192 feet (366 m by 59 m) or up to about 300,000 dwt. A two-position intermediate gate has been installed to increase the flexibility of the 1,200-foot (366 m) building basin by dividing it into two sections. In one position the basin's sections are 900 feet and 300 feet (274 m and 91 m) in length. In the second position, the sections are 685 feet and 515 feet (209 m and 157 m) in length.

Complementing the large construction basin, which is served by four 91 metric ton tower cranes, the Baltimore Marine Division maintains two building ways. Each way can accommodate a maximum ship size of 800 feet by 106 feet (244 m by 32 m). Two smaller sliding ways are being used as platen areas and would require extensive refurbishing to reactivate. Four outfitting berths are available with a combined length of 2,300 linear feet (701 m) of space serviced by five tower cranes with lifting capacities up to 45 metric tons. Several mobile cranes of various capacities are also available.

In August 1987, the Sparrows Point yard placed in service a 44,735 metric ton floating drydock. This drydock will accommodate vesels up to 900 feet (274 m) in length with a beam of up to 136 feet (41 m) and a draft up to 30 (9 m) feet. The entry channel to the facility was dredged to a depth of 30 feet (9 m).

The total labor force at the Baltimore Marine Division was 1,980 at mid-1988, up from 1,920 a year earlier.

Exhibit 4 is a current plot plan outlining the company's Baltimore Marine Division.



#### 5. Fraser Shipyards, Incorporated

The Fraser Yard, the only major American shipyard and drydock operation on the western end of the Great Lakes, is located on Howards Bay in Superior, WI. Since it was founded in the 1890's by Capt. Alexander McDougall, who built 42 of his famous "whaleback" steamers and barges there, this plant has had a succession of owners. From 1900 to 1926, Superior Shipbuilding Company operated the yard and built more than 50 large Great Lakes ore carriers. The yard became a repair facility of the American Ship Building Company from 1926 to 1945 and then became known as Knudsen Brothers Shipbuilding and Dry Dock Company. Fraser-Nelson Shipbuilding and Dry Dock Company took over the plant in 1955, and the present name was adopted in 1964. In August 1977, the yard was sold to Reuben Johnson & Son, Incorporated, a Superior, WI, contracting and construction firm, but business continues under the Fraser name.

Since World War II, this complete shipbuilding and ship repair facility has specialized in vessel repair and ship modernization. In the past 15 years, Fraser has performed most of the major ship lengthening work on the Great Lakes. At this shipyard, general ship repair also has been an important source of revenue.

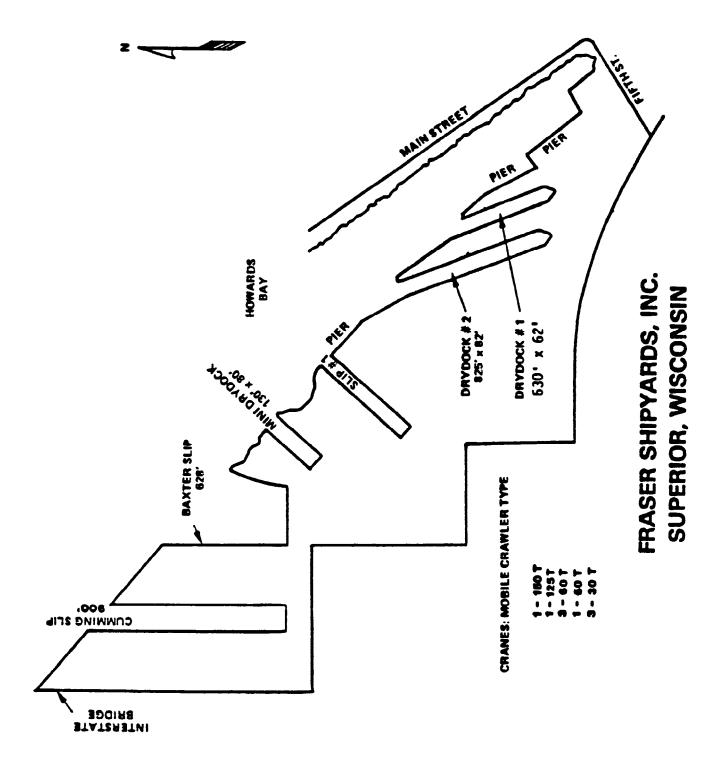
In mid-1988, with a small workload in the yard, employment including salaried personnel totaled only 50 people.

In the early 1980's, the Fraser yard instituted a major renovation of its fabrication capabilities including a 40 percent increase in its platen table capacity and extension of its railroad trackage to increase steel unloading capabilities by 300 percent. An all-new steel cutting process with hydraulic loading and unloading tables was installed, as well as major repowering of the shipyard to support the expanding facilities and to improve existing capacity. New automated welding equipment and related modern techniques also were instituted to increase productivity.

Fraser maintains two graving docks suitable for ship construction, repair, and conversion work. One basin can accommodate a vessel 825 feet by 82 feet (251 m by 25 m), and the other a vessel 620 feet by 61 feet (189 m by 19 m). A small graving-type dock was added in 1973 to build new midbody sections for the bulk ore freighters under contract for lengthening at that time. Pierside berthing totals 4,450 feet (1,356 m).

Fraser's 10 mobile cranes, ranging from 14 to 136 metric tons can service any building dock, as well as outfitting and repair berths, and also can be floated on a crane lighter for work afloat. The company also operates an "outside" repair fleet totaling 12 units -- tugs, work launches, and barges -- capable of performing repairs on vessels while they are loading or unloading cargoes in Duluth-Superior harbor and adjacent ports.

Exhibit 5 is a current plot plan of Fraser's shipbuilding and ship repair facilities.



#### 6. Ingalls Shipbuilding Division/Litton Systems, Incorporated

The Ingalls Shipbuilding Division of Litton Systems, Inc., is located on the Gulf of Mexico in Pascagoula, MS. Ingalls is a diversified shipbuilding facility experienced in the construction, modernization, conversion, and overhaul of Navy warships and auxiliaries. Between 1975 and 1987, Ingalls designed, built and delivered to the Navy 48 surface combatant ships.

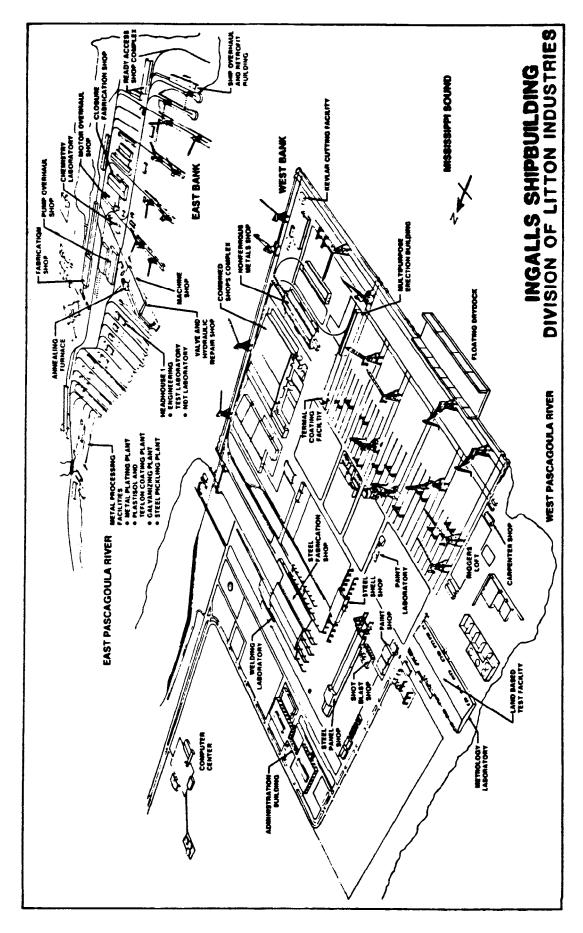
As of October 1, 1988, the company held orders for nine Aegis cruisers — the last of which is scheduled for delivery in 1994. Also on order were three (including the lead ship) Ingalls-designed multi-purpose amphibious assault ships (LHDs) for the Navy as well as a new DDG-51 class guided missile destroyer. Ingalls also has a regular workload of Navy overhauls and repairs.

Ingalls' East Bank facility has been in operation since 1938, engaging primarily in construction of commercial cargo ships and tankers. The yard maintains six inclined shipways. Maximum ship sizes which can be accommodated are: four ways 650 by 90 feet (198 m by 27 m), one way 690 feet by 85 feet (210 m by 26 m) and one way 550 by 80 feet (168 m by 24 m). The East Bank facility has a graving dock which was used for construction and overhaul of nuclear-powered submarines, but is currently being used for ship repair work. A wharf and four piers provide a total of 5,450 feet (1,661 m) of berthing space serviced by cranes with 54 metric ton maximum capacity for outfitting and topside repair.

The newer 600-acre West Bank facility, completed in 1970, does not have conventional inclined shipbuilding ways but is geared to assembly-line construction. Fabricated steel and subassemblies are brought from the various shops to the subassembly area where they are erected and preoutfitted; then moved to the module assembly area. These areas are divided into five bays, each of which can produce 5,447 metric ton modules. After modules are completed (including outfitting), they are moved to the integration area where they are erected into a complete ship and then moved to a floating drydock (resting on a submerged grid) which is subsequently floated and moved to a deep-water area where it is ballasted and the ship launched. drydock can launch or recover a maximum ship size of 850 feet by 173 feet (259 m by 53 m). Approximately 4,400 feet (1,341 m) of berthing space, serviced by cranes up to 182 metric tons are available for outfitting. In August 1988, about 180,000 square feet (16.722 square meters) of the shipyard's slab area was brought under roof to increase the amount of early outfitting performed. In addition, improved pipe production facilities, a machinery packaging facility, and a new blast and paint station in the steel fabrication shop have been added.

Ingalls Shipbuilding Division of Litton Industries at mid-1988 employed a total labor force of 11,650, down from 11,850 a year earlier.

Exhibit 6 is the current general arrangement plan of Ingalls' East Bank and West Bank facilities.



#### 7. Marinette Marine Corporation

Marinette Marine Corporation is a privately-owned Great Lakes shipbuilding company founded during the early months of World War II and located in northeast Wisconsin. During the past 46 years, the yard has built nearly 1,300 vessels, including harbor tugs, research vessels, torpedo weapon retrievers, and yard patrol craft.

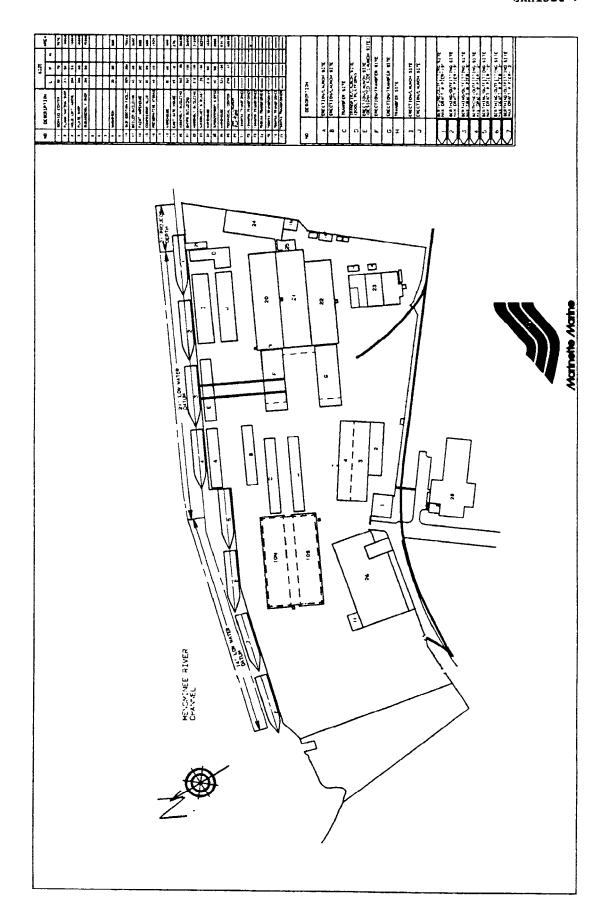
As of October 1, 1988, Marinette Marine was engaged in the construction of three mine countermeasure (MCM) vessels for the Navy -- the last of which is scheduled for delivery in July 1990.

The shippard covers 57 acres and has over 134,146 square meters of enclosed workspace permitting year-round, uninterrupted construction of vessels up to 400 feet (122 m) in length overall with a width of up to 65 feet (20 m). Large fabrication shops and erection areas, a 220 metric ton shiplift, three launchways, and numerous berthing spaces along the 2,200 foot (671 m) dockwall provide the facilities needed to construct multiple ships in assembly line fashion.

Marinette Marine's module construction method is complemented by separate cutting, fabricating, assembly, and trade shops allowing smooth and efficient movement of material and prefabricated components through the construction process. Many of the shops are equipped with overhead bridge cranes of up to 45 metric ton capacity; and, multiple crawler cranes service the outdoor erection areas. Large modules and completed vessels are transferred and erected using a Dual Walking Beam ship transfer system.

Total employment at the yard in mid-1988 was 635, compared to 929 in mid-1987.

Exhibit 7 is a current plot plan of Marinette Marine's facilities.



#### 8. Moss Point Marine, Inc.

Moss Point Marine, Inc., is a subsidiary of the Trinity Marine Group and is located along the east bank of the Pascagoula River just north of the city of Moss Point in Escatawpa, Mississippi. This modern and well-equipped yard covers 50 acres and was commissioned in 1980. The yard has been a leader in developing cost-efficient modular construction techniques, having constructed over 85 vessels, 37 of which were constructed for the U.S. Government.

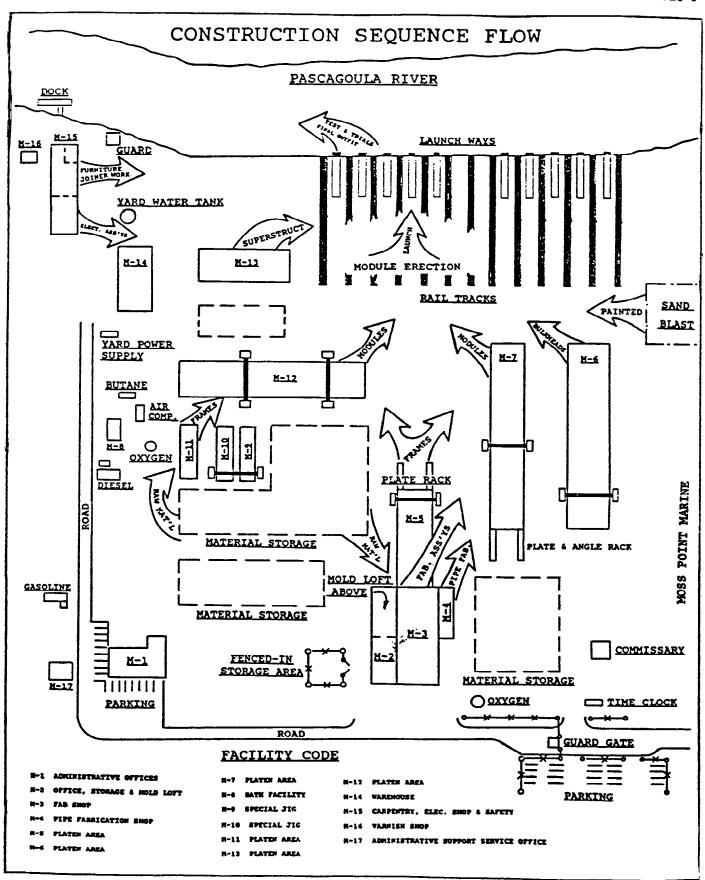
During the first half of 1988, Moss Point Marine completed the construction of three logistic support vessels (LSV) for the U.S. Army. Recent contracts awarded to Moss Point Marine include two 106 foot (32.3 m) docking tugs and two 60 foot (18.3 m) tow boats.

Moss Point Marine's facilities include a side-launch shipway capable of launching a vessel up to 450 feet (137 m) in length with a beam of up to 82 feet (25 m). Over 1,150 feet (351 m) of pier space is available served by two 159 metric ton crawler cranes and complete underground services. The yard also has a drydock for repair of smaller vessels.

The modular construction method used at Moss Point Marine allows assemblies and modules to be pre-outfitted with major piping, ventilation ductwork, cableways, machinery and equipment units while in the open and accessible configuration.

As of June 1988 employment at Moss Point Marine totaled 170, down from 370 a year ago.

Exhibit 8 is a current general arrangement plan of Trinity Marine Group's Moss Point facility.



#### 9. National Steel and Shipbuilding Company

National Steel and Shipbuilding Company (NASSCO), the largest shipbuilder on the West Coast, participates in the U.S. Navy shipbuilding, repair, and conversion markets. In the marine business since 1945, the company has expanded several times to occupy 145-acres on the harbor in San Diego, CA. NASSCO is wholly owned by Morrison-Knudsen Company of Boise, ID. In the past, NASSCO has constructed OBO carriers, tankers up to 209,000 dwt, product carriers, destroyer tenders, a large cable repair ship, special purpose ships and a variety of Navy vessels.

During the 1980's, projects completed by NASSCO included the construction of two 209,000 dwt crude oil carriers for Exxon Shipping Company, the conversion of two 90,000 dwt tankers to 1,000-bed hospital ships (T-AH), and the reconstruction of three former Sea-Land SL-7 containerships to fast sealift ships (T-AKR), for the Navy.

In January 1987, NASSCO was awarded a contract to construct an AOE 6 class fast combat ship (with options for an additional three ships). Construction of the first vessel commenced in 1988 and delivery is scheduled for April 1991. Repair and overhaul work during the past few years consisted principally of Navy contracts. As of October 1, 1988, NASSCO was performing overhaul and repair work on four Navy vessels. Also in 1988 NASSCO was awarded contracts for the construction of ship-support berthing piers for two U.S. naval stations.

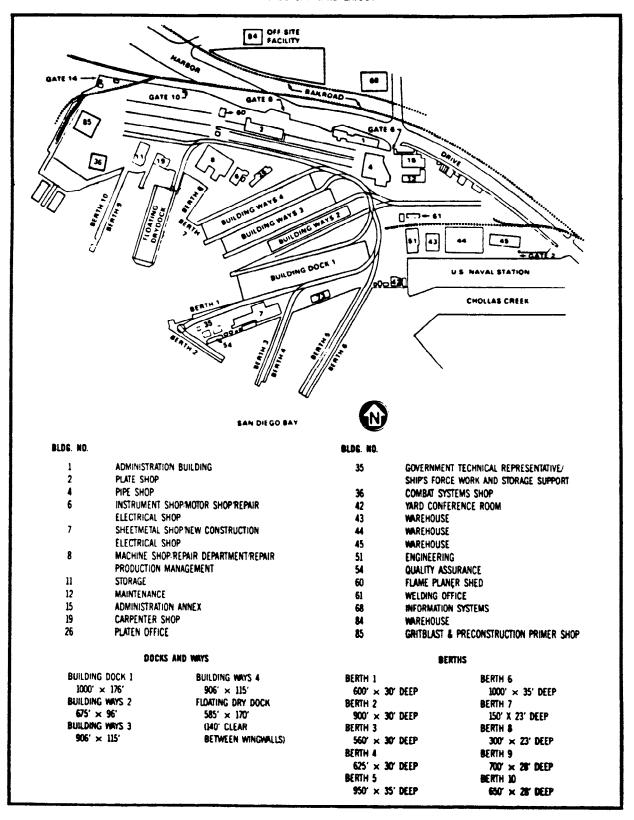
NASSCO's facilities include a building dock in which ships up to 980 feet by 170 feet (299 m by 52 m) can be constructed. In addition, the company operates three inclined building ways. Two of these can accommodate a maximum size ship of 900 feet by 106 feet (274 m by 32 m) and one a ship size of 690 feet by 90 feet (210 m by 27 m). Cranes are available that can provide lifts up to 159 metric tons. Berthing is available at 10 full-service berths that can accommodate ships with drafts up to 35 feet (10.6 m) and lengths up to 1,000 feet (305 m). In 1983, NASSCO placed in operation a new 25,400 metric ton floating drydock. Additionally, in 1985, an automated steel plate and shape, blast and prime line was added. In 1986 an automated pipe silo was installed and the pipe shop was improved and expanded.

The company's fabrication and assembly facilities cover 143,000 square feet (13284 m2) and have approximately 1,816 metric ton per week capacity. In 1987, NASSCO acquired two new burning machines, as well as a variety of sophisticated computer software. Engineering CAD equipment, an LSA computer system, a valve test stand, and a living barge also were acquired in 1987.

As of mid-1988, the total labor force was 2,015, down from 2.145 in mid-1987.

Exhibit 9 is a current NASSCO plot plan.

#### MASSCO SHIPYARD LAYOUT



#### 10. Newport News Shipbuilding

Newport News Shipbuilding, located at the Port of Hampton Roads in Newport News, VA, is the largest shipbuilding complex in the United States. The company, founded in 1886, is a subsidiary of Tenneco, Inc. Newport News has built 24 aircraft carriers, 40 nuclear-powered submarines, and 121 other surface ships for the U.S. Navy. Commercial vessels delivered by the yard include 71 cargo ships, 85 tankers, 61 passenger ships (most notably the famed superliner UNITED STATES), and more than 50 other self-propelled vessels. Newport News was a pioneer in the field of jumboizing ships, and since 1957 has completed 34 such operations. The last commercial vessel built in the yard was delivered in September 1983.

Newport News is the Nation's foremost builder of Navy nuclear warships. The yard as of October 1, 1988, was at work on four Nimitz class aircraft carriers and 11 attack submarines. Overhaul and repair of nuclear-powered submarines and surface ships for the Navy is also a principal activity at Newport News.

Included in Newport News major facilities are the following:

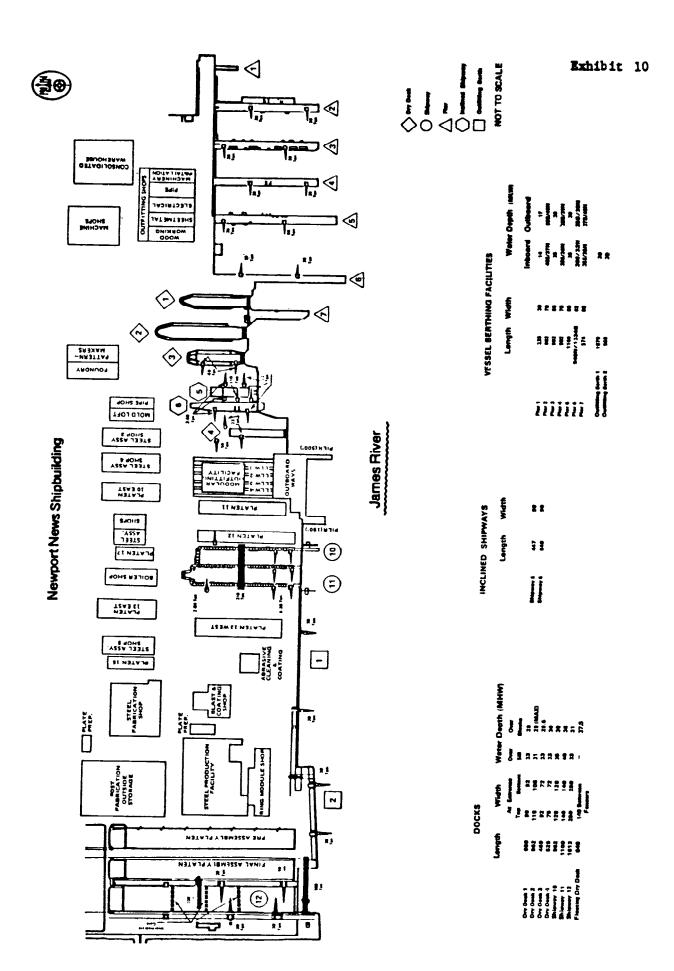
Docks and Shipways - There are eight separate docking facilities. Shipway 12, the largest building basin in the nation, is 1,613 feet (492 m) long, 250 feet (76 m) wide, and 33 feet (10 m) deep. Three positions for the intermediate gate expand the multi-ship construction capability of this dock, permitting simultaneous ship construction and repair. A 900 metric ton gantry crane, one of the largest in the world, can handle completely outfitted assemblies. This crane has a height of 234 feet (71 m) overall, a girder clearance of 200 feet (61 m) and a span between rail centers of 540 feet (165 m). Shipways 10 and 11 are used for construction work as well as overhaul and repair, and are serviced by a 315 metric ton gantry crane. The other four graving docks (Dry Docks 1-4) are used mainly for ship repair and overhaul work. The floating drydock which is 640 feet by 140 feet (195 m by 43 m) is primarily used as a part of the submarine land level facility.

Inclined Shipways - There are two inclined shipbuilding ways; the larger of these can accommodate vessels as large as 668 feet by 93 feet (204 m by 28 m).

Vessel Berthing - Newport News has two outfitting berths totaling 2,620 feet (799 m) each serviced by 30 metric ton cranes as well as seven piers totaling 12,000 linear feet (3658 m) serviced by cranes with capacities of up to 45 metric tons in addition to the two small piers included with the submarine land level facility. Submarine Construction and Repair Complex - This land level facility is currently being used for construction of nuclear attack submarines. It includes a modular outfitting facility (MOF), outboard ways, two small piers, a transporter and transfer system, and a floating drydock.

The labor force at Newport News in mid-1988 was estimated at 27,000.

Exhibit 10 is a current general arrangement drawing showing major facilities at Newport News.



#### 11. Pennsylvania Shipbuilding Company

Pennsylvania Shipbuilding Company came into existence in February 1982 when its parent company, Paden, Inc., acquired this Chester, PA, yard from the ailing Sun Ship, Inc. In April 1984, a private investment group, based in Mobile, AL, acquired a majority interest in the parent company, and thus in Pennsylvania Shipbuilding Company. The parent company's name was changed to Capital Marine Corporation. The shipyard covers 150 acres on a mile of the Delaware River waterfront, just south of Philadelphia, PA.

In its 66 years of operation, the shipyard has designed and constructed more than 650 vessels, mainly commercial ships. In later years, the yard specialized in the design and construction of RO/RO ships and medium-size tankers, as well as the manufacture of heavy industrial products.

In 1984 and 1985, Pennsylvania Shipbuilding completed the major conversion for the Navy of two former Sea-Land SL-7 containerships to fast sealift ships (T-AKR) for the DOD Rapid Deployment Force.

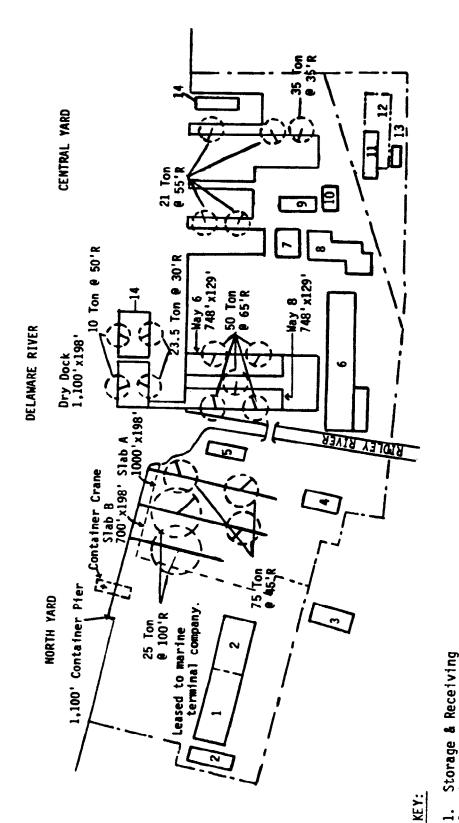
In May 1985, the yard was awarded its first new construction contract since 1979. The contract was awarded by the Navy for the construction of two T-AO fleet oilers. Since the May 1985 contract, the Navy awarded two additional T-AO contracts to Pennsylvania Shipbuilding; however, due to cost overruns, the vessels were transferred to another shipyard for completion. The first two T-AO's are scheduled for delivery in August 1989 and July 1990. As of October 1, 1988, the yard also held contracts for the phased maintenance of four Navy vessels.

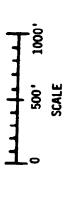
As a result of a major capital improvement program completed in 1976, this shippard can construct a ship as large as 1,100 feet (335 m) in length. This is the maximum limit of the large floating drydock into which vessels built on the two-section level shipbuilding platform are launched. Two halves of a large ship can be built on this platform and each half can be rolled individually to the drydock and then welded together. The ship is brought to the pier for outfitting and completion. The drydock is serviced by cranes with lifting capacity up to 26 metric tons. Annual steel throughput at the yard totals about 54,468 metric tons.

In addition to the two-section shipbuilding platform, two conventional sliding ways are available. Each can handle a ship as large as 745 feet by 129 feet (227 m by 39 m). The yard has a total of about 6,200 feet (1890 m) of usable berthing space with modern facilities at six deepwater piers. There is also a medium size floating drydock at the yard.

Employment at Pennsylvania Shipbuilding totaled 1,685 at mid-1988, compared with 1,870 a year earlier.

Exhibit ll is the latest available layout of the plant and facilities at Pennsylvania Shipbuilding Company.





Engineering Management Building Blast & Paint Facility Container Terminal

Operations Management Building

Fabrication Shop Plant Facilities Building Hull Outfitting Building Non-Ferrous Pipe Shop 

Barracks Building & Offices Ferrous Pipe Shop Storage Yard Main Office Dry docks

#### 12. Peterson Builders Incorporated

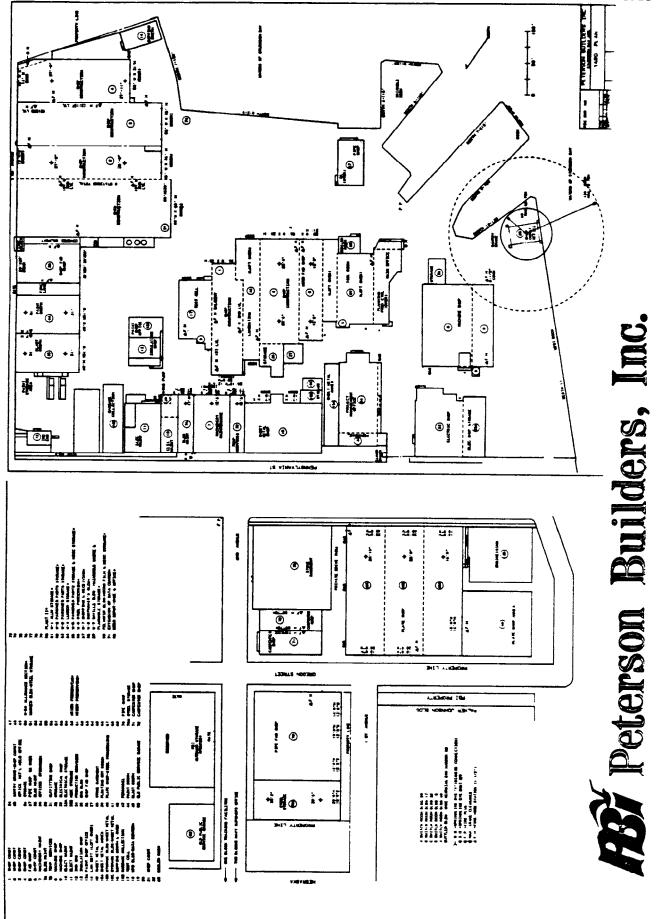
Peterson Builders, Inc. (PBI), of Sturgeon Bay, Wisconsin, established in 1933, is a privately owned, full service, construction and repair shipyard which serves the government, commercial, and service industries with its construction capabilities in wood, steel, fiberglass and aluminum, as well as its design and production expertise. Their continuing backlog of ship construction, complemented by conversion, repair, and special projects of unique assembly fabrications, enables PBI to maintain a skilled labor force and to keep pace with the latest technologies and developments in the industry.

The main yard with seven acres of buildings provides inside construction and production facilities; total area is 13 acres. Extensive waterfront facilities provide berthing for vessels up to 900 feet (274 m) in length. PBI operates two side launching shipways; one can accommodate a maximum ship length of 500 feet (152 m) and the other 225 feet (69 m). Also, inside ship construction capabilities for vessels up to 230 feet by 60 feet (70 m by 18 m) are available. PBI's floating drydock has the capacity to accommodate a vessel up to 360 feet by 40 feet (110 m by 12 m) and is Navy-certified for 1,118 metric tons with current plans for recertification to 1,322 metric tons.

Current construction contracts underway at PBI include four wooden 224 feet (68 m) Mine Countermeasure Ships (MCMs) for the U.S. Navy. One, the MCM-1 AVENGER, was delivered to the U.S. Navy in August 1987. As part of the Navy's mine warfare renewal program, these MCMs will replace ships in service since the early 1950's. PBI has been a leader in mine craft construction since that time; longer than any other shipyard in the world. This new generation of wooden ships being built at PBI are not the only "first of a kind" contracts awarded to the yard. Other recently completed "new class of ship" construction contracts for the U.S. Navy are four steel 255-foot (78 m) ARS Auxiliary Rescue/Salvage ships and seven wooden 108 foot (33 m) YP Yard Patrol craft. PBI also maintains a long-standing history for commercial vessel construction ranging from super tuna seiners, research ships, large passenger/car ferries, and a range of tugs.

At mid-1988 the company's average total employment was 850.

Exhibit 12 is the current general plot plan of the Peterson Builders main yard in Sturgeon Bay, Wisconsin.



#### 13. Portland Ship Repair Yard

The Portland Ship Repair Yard is part of the Municipal Corporation of the Port of Portland. The 125-acre shipbuilding and ship repair facility is located in Portland, OR, on the Willamette River. The Portland Ship Repair Yard was developed from the World War II Swan Island Shipbuilding facilities which delivered 1,076 oceangoing ships.

During 1988, projects undertaken by contracted users of Portland Ship Repair Yard included the drydock and overhaul of five large cruise ships, hull coating repair of a crude oil tanker, and overhaul of a Navy amphibious assault ship.

The shipbuilding assets of the Portland Ship Repair Yard are augmented by the individual facility user's assets. Northwest Marine Iron Works, Cascade General, Inc., and West State, Inc., are contracted users of the facility.

The shipbuilding facilities at the Portland Ship Repair Yard are capable of producing modular type units from 1,525 to 5,084 metric tons, which are transported by rubber-tired vehicles, crawler or walker, via launching bridge to two locations. At one ship construction location, a vessel 475 feet by 100 feet (145 m by 30 m) can be constructed using the No. 3 drydock for launching. At the other location, a vessel up to 810 feet by 108 feet (247 m by 33 m) can be constructed using the No. 3 and No. 4 drydocks for launching.

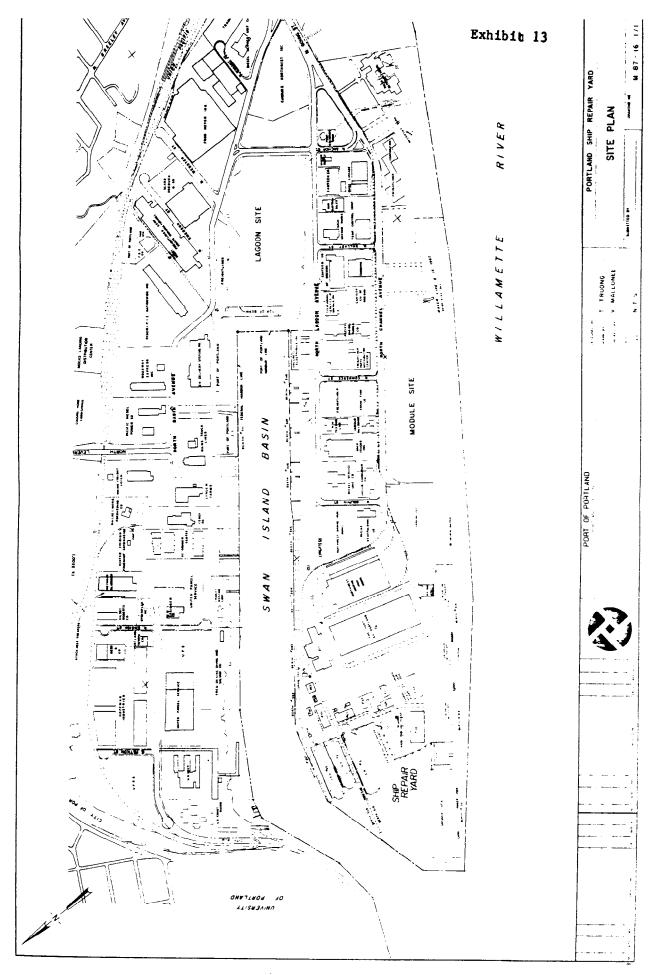
Portland Ship Repair Yard operates three drydocks. The largest two (No. 3 and No. 4) can accommodate vessels up to 810 feet by 108 feet (247 m by 33 m), and 1150 feet by 181 feet (351 m by 55 m), respectively. A total of 10,100 feet (3,078 m) of fully serviced pier space with 16 whirley type cranes are employed for outfitting. In 1986, a new layberth facility (Berth 315) was added which can accommodate two 1,100-foot (335 m) VLCCs in lay-up status.

The Portland Ship Repair Yard has 500,000 square feet (46,450 m2) of fully-enclosed service shops and warehouse space. The 11 module assembly bays are 323 feet (98 m) long, 70 feet (21m) wide (clear), 60 feet (18 m) high (clear).

The Portland Ship Repair Yard is preparing to expand its modular construction capability by an additional 35 acres, located in the Swan Island Basin. This facility will be suitable for constructing ship modules.

The shipyard currently employs about 1,370 persons, down from a peak of 4,200 persons, primarily engaged in major ship repair.

Exhibit 13 is a current general arrangement plan of the Portland Ship Repair Yard facility and ship repair assets.



### 14. Robert E. Derecktor of Rhode Island, Inc.

Robert E. Derecktor of Rhode Island, Inc., founded in 1979, is located in Middletown, Rhode Island. This Derecktor Shipyard comprises over 44 acres of land situated on Coddington Cove in Narragansett Bay. The facility is approximately 6.5 nautical miles from Brenton Reef Tower (2.5 nautical miles northeast of the Newport Bridge) giving access to any size vessel. In 1975, Derecktor began to develop the 44 acres of waterfront property after the Navy abruptly deactivated most of its Rhode Island (Newport Naval Base) facilities in 1974. In 1979, negotiations with the Navy and the Rhode Island Department of Economic Development were concluded and the yard was officially opened. The first vessels built at the Rhode Island yard were 80-foot (24 m) fishing vessels. Over the years major conversion and repair work performed at the facility include: work on Navy and Coast Guard vessels, LNG tankers, floating drydocks, ferry boats, fire boats, barges, tugs, fishing trawlers, and miscellaneous private craft.

In January 1981, the Rhode Island yard was awarded a significant contract to design and construct nine 270-foot (90 m) medium endurance cutters (WMECs) for the United States Coast Guard. Work commenced on the project in June 1981. Six of the WMECs have been delivered. As of October 1, 1988, the yard had three WMECs under construction, with the last vessel scheduled for delivery in August 1989.

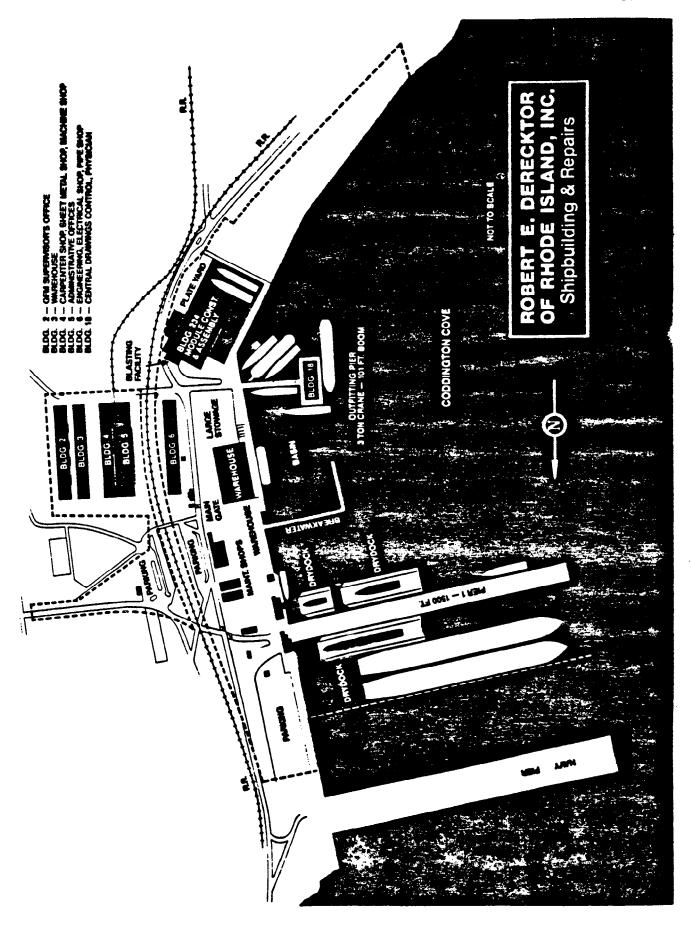
The Rhode Island facility is one of the most modern and complete in the northeast. This Derecktor yard utilizes a 153,000-square-foot (14,213 m2) fabrication and assembly building, several inside shops, warehouses, engineering, design and office buildings, a 272 metric ton crawler crane, a 1,500-foot (457 m) deep water pier, and 6,500 feet (1,982 m) of accessible and usable waterfront. In addition, the shipyard operates two floating drydocks which are joinable and thus capable of accommodating a vessel up to 725 feet by 90 feet (221 m by 27 m). For building vessels up to 500 feet (152 m) in length, modules are constructed in the fabrication building, with final erection and launching accomplished at the floating drydocks.

In January 1988, the shipyard acquired a floating drydock capable of accommodating a vessel up to 650 feet by 106 feet (183 m by 41 m).

Fully equipped machine, piping, hydraulic, electrical, painting, carpentry and engine overhaul shops, and tank cleaning/storage capabilities enable all work to be done in-house. Over the past five years, extensive machinery and equipment have been put into place.

As of mid-1988, Derecktor's Rhode Island yard workforce totaled only 120 due to a labor dispute.

Exhibit 14 is a current general arrangement of Derecktor's shipbuilding and repair facilities in Rhode Island.



### 15. Tacoma Boatbuilding Company

In operation since 1926 in Tacoma, WA, this shippard has designed, constructed, and repaired vessels for commercial customers, the Navy and Coast Guard, and foreign governments. Tacoma Boat's overall facilities consist of two yards covering over 30 acres of company-owned or leased property located adjacent to the Commencement Bay industrial complex.

Tacoma Boat (originally a builder of fishing vessels) has grown continuously through the years, producing a diversified construction pattern including a variety of standard-class tuna purseiners, a semisubmersible offshore oil-drilling rig, barges and tug/supply vessels for the offshore oil industry, WYTM icebreaking tugs and WMEC cutters 270-foot (75 m) long for the Coast Guard, revolutionary-design tractor tugs, and high-speed patrol ships, gunboats, and minesweepers for the Navy and/or foreign governments. The company also helped design and build an 80-knot surface effect ship (SES).

During the 1984-1987 period, Tacoma delivered 10 ocean surveillance ships (T-AGOS) to the Navy. This T-AGOS contract was a focal point for zone outfitting in which various portions or "zones" of a ship were built separately as virtually complete units and then assembled at the launchway.

In September 1985 Tacoma filed for protection under Chapter 11 of the U.S. bankruptcy law. In August 1987 a U.S. Bankruptcy court accepted Tacoma's reorganization plan, and the company later emerged from Chapter 11.

As of October 1, 1988, major work underway at Tacoma Boat for the Navy included the construction of two T-AGOS ships as well as conversion of the HAYES (T-AGOR-16) to a T-AG.

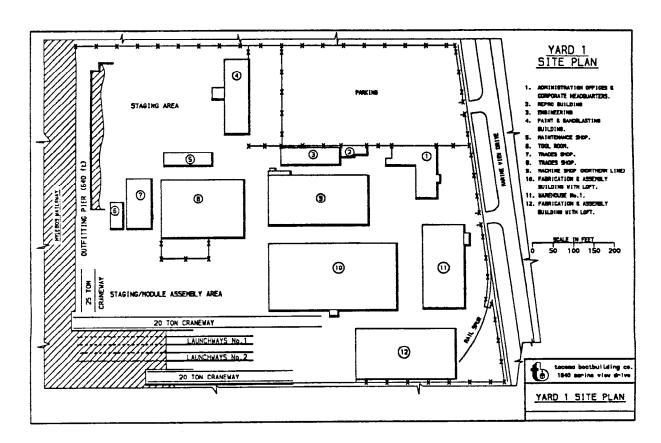
The company also designs and manufactures deck machinery under the name of Northern Line, and is licensed by "LIPPS" Propellers to manufacture their controllable pitch propellers.

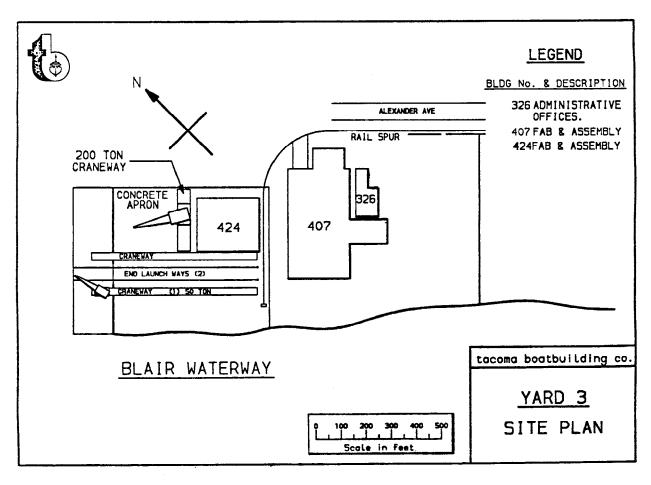
Tacoma Boat's facilities include four end-launch construction ways the largest of which can construct vessels up to 430 feet (131 m) by 50 feet (15 m).

Available for outfitting and repair work is 1,350 feet (411 m) of berthing space. In addition, a 200-foot by 60-foot (91 m by 18 m) maximum ship capacity marine railway was placed in operation in October 1986.

The total work force at Tacoma Boat at mid-1988 was 470, up from 265 a year earlier.

Exhibit 15 is current general arrangement drawings of the company's two yards.





### 16. Tampa Shipyards, Incorporated

Founded in 1948, Tampa Shipyards, Inc., (formerly Tampa Ship Repair and Drydock Co.) is a full-service yard which was purchased by The American Ship Building Company in 1972 and is located on the recently deepened 43-foot (13 m) Sparkman Channel in Tampa, FL.

During World War II, the company built Navy auxiliary vessels and C2 cargo ships for the Maritime Commission. Since World War II, Tampa Ship has been a major Gulf Coast repair yard.

During the 1980's significant projects completed by Tampa Ship included the conversion of four Moore-McCormack C4 cargo ships to larger self-sustaining breakbulk/container vessels and the construction of five 30,000 dwt clean-product, icestrengthened tankers for charter to the Military Sealift Command.

As of October 1, 1988, Tampa Shipyards was converting two freighters to auxiliary crane ships, T-ACS 7 and 8, for the U.S. Navy, a contract which was awarded in September 1987.

Major facility installations were integrated into Tampa's ship construction program in 1984. The additions include: a concrete pier, two graving docks, two wet berths, additional shops, and an erection/assembly building. The erection/assembly building is 600 feet by 145 feet by 115 feet (183 m by 44 m by 35 m), and is serviced by three overhead bridge cranes with a combined lifting capacity of 800 metric tons. About 350 feet (107 m) of this building straddles one of the graving docks, allowing pre-assembled units weighing in excess of 608 metric tons to be erected in a totally enclosed environment. The company currently has four graving docks operational. The largest can handle ships up to 896 feet by 146 feet (273 m by 45 m). Two of the drydocks can accommodate a vessel as large as 746 feet by 121 feet (227 m by 37 m).

To provide additional fabricating capability, Tampa Ship has acquired a long-term lease on the Westinghouse heavy steel fabricating facility on Tampa's Westshore. This facility provides 11 acres of covered fabrication floor, bridge cranes up 635 metric ton capacity, and barge loading facilities. The building is two hours by tow from Tampa Ship. Also, Tampa Ship currently leases two wet berths north of the main yard at South Slip. These wet berths are 840 feet (256 m) and 700 feet (213 m) long.

As of mid-1988, 900 people were on the Tampa payroll compared to 270 in mid-1987.

Exhibit 16 is a general plan of Tampa Ship's main yard. Neither the South Slip nor the Westinghouse facility is shown.

TAMPA BHIPYARDB INCORPORATED

### 17. Todd Shipyards Corporation - Galveston Division

The Galveston Division of Todd Shipyards Corporation was founded in 1934 on Pelican Island on the Galveston Ship Channel. The yard is located directly across from the city of Galveston, TX.

Ship repair and overhaul work for many years has been a major segment of work at Galveston; but conversion work also has been a mainstay of the company. Over the past 15 years, 25 major conversions were successfully accomplished. During 1981 and 1982, Todd's Galveston Division delivered four large oceangoing barges. In 1983 and 1984, the yard installed new midbodies on two cargo ships which were converted to maritime prepositioning ships by Bethlehem-Beaumont.

The Navy in May 1984 awarded Todd-Galveston a contract authorizing design work on the conversion of two RO/RO containerships, MA Design C5-S-78a, to Aviation Logistics Support Ships (T-AVB). Conversion of the vessels was completed by the yard in 1987. As of October 1988, the yard was primarily engaged in ship repair work.

At Todd-Galveston, vessels up to 475 feet by 85 feet (145 m by 26 m) can be constructed under roof on a launching pontoon and then launched into one of the yard's floating drydocks. Todd's Galveston facilities include two large floating drydocks: one has a lifting capacity of 40,000 metric tons and can accommodate a vessel up to 225,000 dwt or 900 feet by 160 feet (274 m by 49 m); the other has a lifting capacity of 17,780 metric tons and can accommodate a vessel up to 600 feet by 118 feet (183 m by 36 m).

There are four piers at the main Galveston yard. The usable berthing for outfitting and repair work totals about 6,400 linear feet (1,950 m). These piers are serviced by six rail-mounted, revolving gantry cranes ranging up to 68 metric tons that also service the platen areas. There is also a layberth which can accommodate ships up to 1,000 feet (305 m) in length and 140 feet (43 m) in width.

Completing Todd's Galveston complex is the Southwest Plant support facility, located within approximately one mile (1.6 km) of the main yard with more than 90,000 square feet (8,361 m2) of covered manufacturing area. This facility is serviced by two 182 metric ton overhead cranes. The Southwest Plant is used principally for steel fabrication and hull erection and has a 200 foot by 86 foot (61 m by 26 m) slip, 160 feet (49 m) of which is covered.

In August 1987, Todd Shipyards Corporation filed for protection under Chapter 11 of the U.S. bankruptcy code.

As of mid-1988, total employment was 320, compared to about 345 a year earlier.

Exhibit 17 is a current plan of the main yard and the Southwest Plant.

CALVESTON SHIP CHARNEL

# 18. Todd Pacific Shipyards Corporation - Los Angeles Division

Todd's Los Angeles Division is located on a city-leased ll6-acre site in the West Basin of the Port of Los Angeles. This facility, formerly Los Angeles Shipbuilding and Drydock Company, was managed for the Navy by Todd beginning in 1942. Todd purchased the shipyard facilities in 1946. In 1977, Todd's Los Angeles and Seattle Divisions were organized as the Todd Pacific Shipyards Corporation, a wholly-owned subsidiary of Todd Shipyards Corporation, which filed for protection under Chapter 11 of the U.S. bankruptcy code in August 1987.

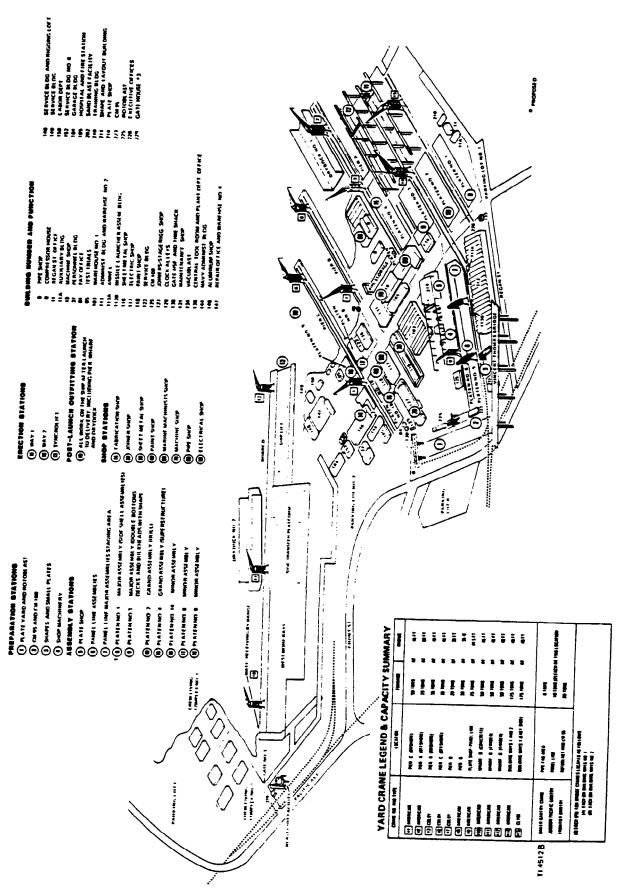
Todd-LA's construction experience includes Naval auxiliary ships, cargo ships, product tankers, barges, speciality craft, and destroyer-type vessels. Since the late 1970's the Navy has awarded Todd-LA contracts to build a total of 18 sophisticated guided missile frigates (FFG-7 class) - the last of which is scheduled for delivery in June 1989. Repair and overhaul work on several types of Naval combatant and auxiliary vessels is consistently performed by the yard.

Todd-LA facilities include two building ways and supporting cranes capable of "Panamax" and cruiser class construction. Complementing the building ways, the upland construction areas have been developed into a fully-equipped sophisticated production line, including integrated process flow lanes and work stations for fabrication and full pre-outfitting of modules prior to erection on the building ways. Todd-LA has one of the first robotic production welding centers in U.S. shipbuilding. Line heating technology was fully implemented in early 1986. There is also a full computer-aided engineering center. Berthing space in the yard totals 6,175 feet (1,882 m).

The most recent facility expansion project at Todd-LA is the addition of a land-level ship lift (Syncrolift) transfer facility. The presently completed phase of the facility includes a shiplift platform 655 feet by 106 feet (200 m by 32 m) with a lifting capacity for vessels up to 48,000 dwt., a side-transfer system, and two work bays. According to Todd's management, these additions have doubled the Los Angeles Division's ship construction capacity and increased its repair capability by 250 percent.

Total employment at the yard was 1,150 in mid-1988, down from 1,548 a year earlier.

Exhibit 18 is a plant map of the Los Angeles Division's facilities.



# 19. Todd Pacific Shipyards Corporation - Seattle Division

Todd's Seattle Division is located at the northwest corner of Harbor Island in Elliot Bay, less than 10 minutes from downtown Seattle, WA. From 1898 until 1916, when the William H. Todd Company of New York bought the shipyard from the Seattle Construction and Drydock Company, a variety of vessels were produced, including the world's finest six-masted barkentine and (at that time) the world's fastest single-screw steamer. This 52-acre yard has been a prime supplier of fighting ships for the Navy. During World War II, Todd-Seattle constructed over 125 ships and repaired and serviced some 2,700 deep draft vessels of all sizes, types, and flags. Since 1952, the yard has built 80 vessels of 20 different types.

As of October 1, 1988, work in the yard included the modernization of eight Hamilton class Coast Guard cutters with the last scheduled for redelivery in April 1992. This yard has an active ship repair and overhaul operation that annually works on a large number of commercial and naval vessels.

The largest building way at Todd-Seattle can handle a ship up to 600 feet by 96 feet (183 m by 29 m). It can also be used as a dual launchway for simultaneous construction of two ships with beams of 50 feet (15 m) or less. A small side-launch building way is also available. In addition to the 40,000 metric ton drydock, there are two other floating drydocks, the larger of which can accommodate ships up to 650 feet by 84 feet (198 m by 26 m).

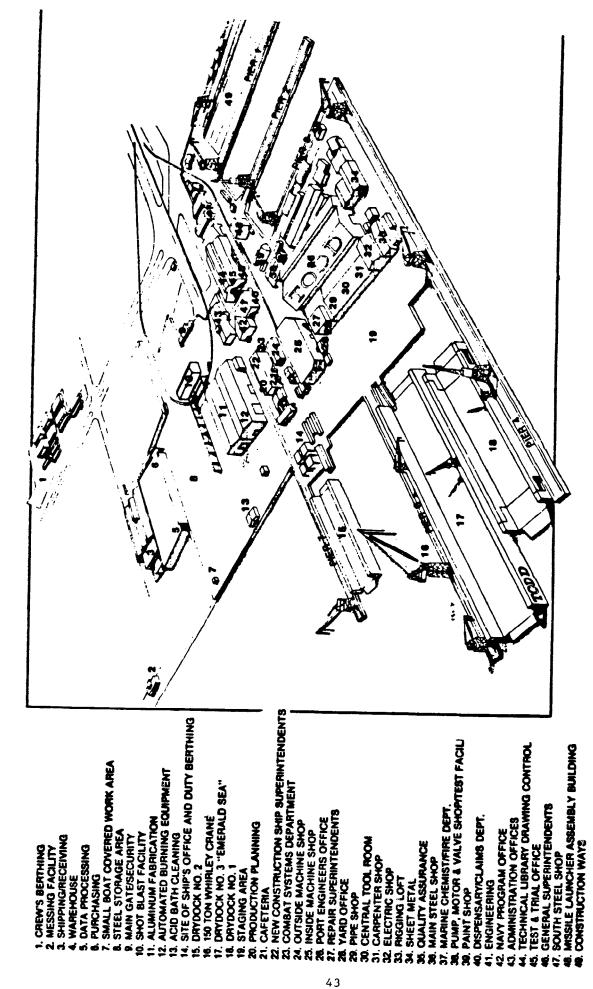
In July 1982, the company transferred a 40,000 metric ton floating drydock from its San Francisco Division to Seattle. A new 137 metric ton traveling whirley crane on the adjacent 1,000-foot (305 m) concrete pier serves the floating drydock and the adjacent berths. A second pier was rebuilt in concrete and lengthened to give the yard a 1,000-foot (305 m) berth with a 40-foot (12.2 m) water depth. Todd-Seattle is also developing its own oily water (bilge water) processing facility, which will allow direct service for all customer vessel bilge water and sewage requirements. When completed it will be the first and only such facility in a West Coast commercial shipyard.

Two wharves and five piers provide a total of 6,017 feet (1,834 m) of berthing space for outfitting and repair. The yard is serviced by 15 whirley traveling cranes, with lifting capacities ranging from 23 metric tons to 136 metric tons.

In June 1988, total employment at the Seattle plant was 1,670 up from 930 a year earlier.

Exhibit 19 is a current plot plan of Todd-Seattle's facilities.





- MESSING FACILITY SHIPPING/RECEIVING
- 4. WAREHOUSE 5. DATA PROCESSING 6. PURCHASING 7. SMALL BOAT COVERED WORK AREA 8. STEEL STORAGE AREA
  - 10. SHOT BLAST FACILITY 11. ALUMINUM FABRICATION 9. MAIN GATE/SECURITY

- NEW CONSTRUCTION SHIP SUPERINTENDENTS
  COMBAT SYSTEMS DEPARTMENT
  OUTSIDE MACHINE SHOP

### 20. The Toledo Shipyard

In January 1985, the Toledo-Lucas County Port Authority purchased this shipyard from The American Ship Building Company which owned the yard since 1947 and closed it in 1982. In September 1985, the yard was re-opened when Merce Industries, Inc., a 25-year old topside repair firm, entered into an agreement with the Port Authority to operate the shipyard for 25 years. The Toledo Shipyard is a complete, full-service shipyard, equipped for new construction, conversion, repair, and propeller repair.

Since Merce Industries, Inc., began operating the yard, they have made extensive repairs, and they have upgraded, and renovated the facility, including the leveling of the old fit-out building adjacent to one of the drydocks, which improved access to the pier area between the graving docks and the wet slip area. Merce Industries elected not to lease the buildings immediately adjacent to the yard as the firm had existing facilities that were superior and in the nearby area. These existing facilities include a 50,000 sq. ft. (4645 m2) fabricating/propeller repair facility and a 12,000 sq. ft. (1115 m2) machining and pressure vessel shop.

Complete facilities for propeller repair services in all alloys is available through the American Propeller Division.

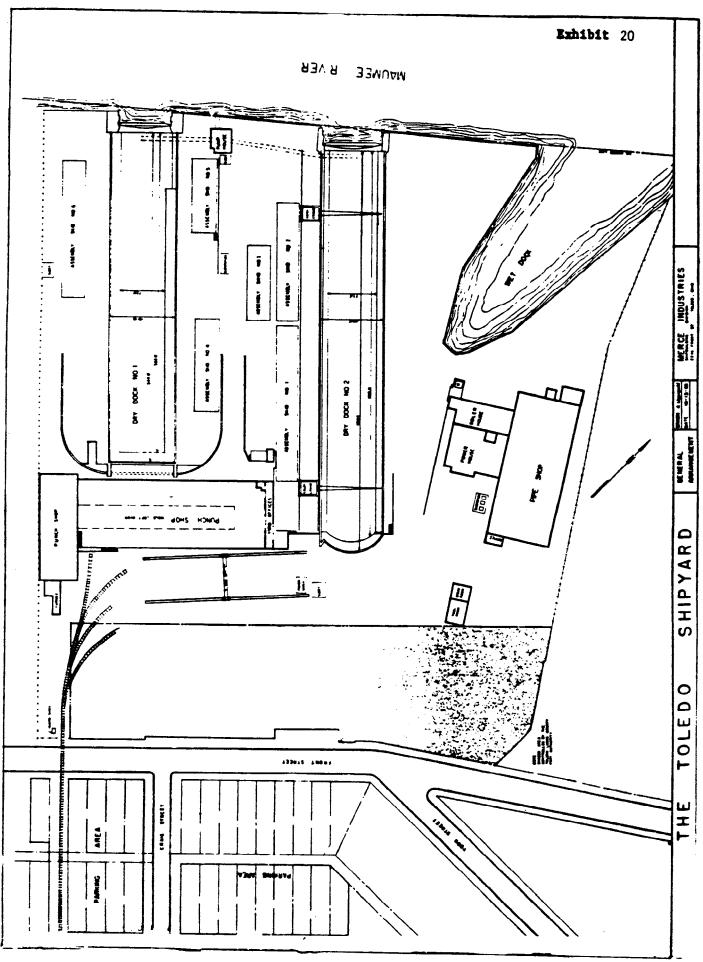
The company maintains two graving docks. One can accommodate vessels up to 680 feet by 78 feet (207 m by 24 m), and the other, vessels as large as 540 feet by 68 feet (165 m by 21 m). Usable berthing space totals about 1,600 feet (488 m).

In July 1986, Merce Industries completed construction of a 360-foot wide by 60-foot deep (110 m by 18 m) notch barge for St. Marys Holdings, Inc. The barge is an ocean-going, ice-strengthened vessel with a totally self-contained pneumatic unloading system. In addition, the yard completed the construction of a passenger ferry which is used locally in the Detroit area. Work at the yard during the first three quarters of 1988 included repair of commercial vessels and short term drydocking and repair of a Coast Guard vessel.

On December 17, 1986, Toledo Shipyard filed for protection under Chapter 11 of the U.S. bankruptcy code. In June 1988, the court approved a reorganization plan allowing a five-year repayment period.

As of June 1988, employment at the shipyard totaled 60. Employment is expected to increase over the winter months as repair activity on the Great Lakes increases.

Exhibit 20 is a current lay-out of The Toledo Shipyard operated by Merce Industries, Inc.



### 21. United Marine Shipbuilding, Inc.

This medium-size shipyard, in business in Seattle, WA, since 1946, is capable of construction, conversion, and repair of a wide variety of vessels, including towing, fishing, oil survey and support vessels, ferries, oil rigs, and Government ships. Previously named Marine Power & Equipment Company, United Marine Shipbuilding, Inc., was formed into a Employee Stock Ownership Plan (ESOP) in August 1988 and is now 73% owned by its employees.

Since 1979 the shippard has constructed six passenger/car ferries, several oceangoing barges and tugs and 28 LCMs (landing craft) for the Navy. The largest vessels were two triple deck RO/RO barges which were 487 feet (148 m) in length.

As of October 1, 1988, the yard was engaged in the repair of both commercial and military vessels, particularly fishing vessels.

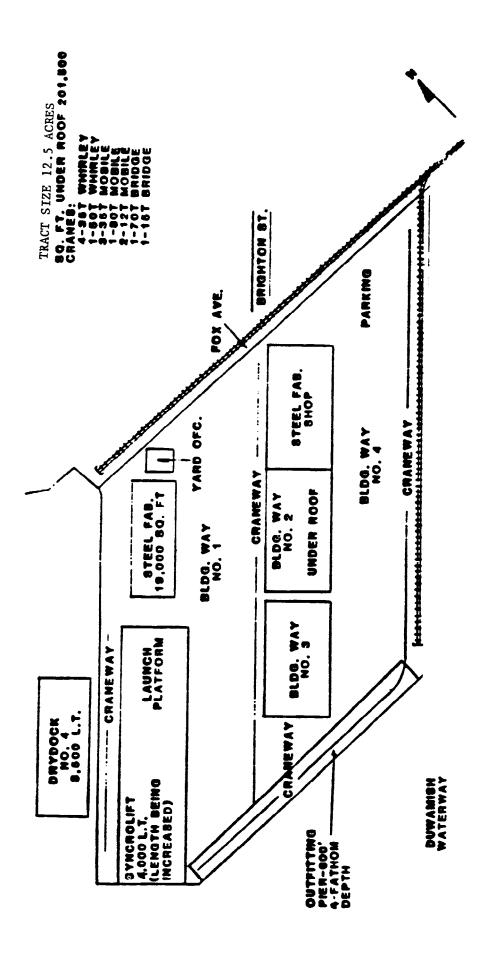
Although the shipbuilding and repair complex comprises three yards, new construction work for vessels over 475 feet (145 m) in length is done in Yard 4 with support available from other divisions. The company operates four building ways, and the maximum size vessel that can be built is 500 feet by 104 feet (152 m by 32 m).

In this yard, modular construction techniques are combined with conventional shipbuilding methods. During construction of a deep-draft ship from 400 to 500 feet (122 to 152 m) in length, advanced zone-outfitting techniques would be used. Construction and launching would be in the company's Yard 4 where a 4,064 metric ton capacity syncrolift is available for launching or retrieving vessels. Adjacent to the syncrolift is a building site which consists essentially of a flat concrete slab of sufficient dimensions to accommodate one ship. The syncrolift, since it is not sufficiently long for a large vessel in excess of 500 feet (152 m), would need to be extended in length for longer vessels. Movement of the ship from the construction site to the adjacent launching position would be accomplished by hydrolift. A film of water is introduced in between the lifting platform and the concrete slab to reduce friction, and trucks and/or winches would be used to push or pull the vessel sideways onto the syncrolift.

In addition to the syncrolift, the company operates six floating drydocks, the largest of which can handle vessels up to 400 feet by 57 feet (122 m by 17 m). Usable berthing space for outfitting and repair work totals 1,505 feet (459 m).

Total employment at United Marine Shipbuilding, Inc., in mid-1988 was 270.

Exhibit 21 is a current general arrangement plan of Yard 4 where the company's new construction work is accomplished.



UNITED MARINE SHIPBUILDING, INC

### Employment

Total employment trends over the past seven years in privately owned U.S. shipbuilding and ship repair yards (Bureau of Labor Statistics-SIC 3731-figures) are illustrated in the following table:

		186,700
1981	Average	171,600
1982	Average	<del>_</del>
1983	Average	147,300
1984	Average	155,900
1985		145,100
	•	136,500
	Average	126,500
1987	Average	
1988	January	129,800
1988	February	130,600
1988		131,300
		131,000
1988	-	131,300
1988	May	
1988	June	128,300
1988	July	122,000
1988		121,600
1988		119,600

The Bureau of Labor Statistics (BLS) conducts a random sampling of employment in SIC 3731 (shipbuilding and ship repair) industry establishments. From this sample, employment data extrapolations are made and published monthly. It should be noted that the 1988 projections are preliminary and may be subject to extensive revision by BLS.

### Ship Repair Industry

While over 200 privately owned firms of varying capabilities are involved in repairing ships in the United States, only 52 yards are capable of drydocking vessels 400 feet in length and over. For ships this size, the U.S. shipbuilding and repair industry is currently operating a total of 57 floating drydocks, 30 graving docks, 5 marine railways, and two syncrolifts. However, some of these graving docks are committed to new construction. The large organizations which have drydocks generally have extensive waterfront acreage and are capable of all types of ship repair and maintenance. Major shipyards usually combine repair, overhaul, and conversion with shipbuilding capabilities, and employment usually numbers in the thousands. It is difficult to draw a sharp line between shipbuilding yards and ship repair yards, as many of the two engage in both types of work.

Since the downtrend in orders for new merchant vessels, several shippards have in recent years expanded or upgraded ship repair, overhaul, and conversion facilities to improve their efficiency and competitive posture. Examples of recent, current, and planned plant expansion and modernization programs are:

### o <u>Newport News Shipbuilding</u>

In late 1987, Newport News completed building its submarine construction and repair complex. This land level facility is currently being used for construction of nuclear attack submarines. It includes a modular outfitting facility (MOF), outboard ways, two small piers, a transporter and transfer system and a floating drydock. The MOF is divided into two bays with two construction ways per bay. Each bay is serviced by two 136 metric ton and three 18 metric ton bridge cranes. The ring module shop was completed in 1985. Individual submarine hull rings are welded together in this shop to form module length units and structural tanks including piping are installed, welded and tested.

### o Bethlehem Steel Corporation

A construction project at its Sparrows Point yard was completed in 1986 which involved the installation of a two-position intermediate gate to increase the flexibility of its 1,200 foot (366 m) building basin by dividing it into two sections. In one position, the basin's sections are 300 feet and 900 feet (91 m and 274 m) in length. In the second position, the sections are 685 feet and 515 feet (209 m by 157 m) in length.

Also, in August 1987 the Sparrows Point yard installed a 44,735 metric ton floating drydock. This drydock can accommodate vessels up to 900 feet (274 m) in length. The entry channel to the facility has been dredged to a depth of 30 feet (9 m).

## o Pennsylvania Shipbuilding Company

In 1986 facility improvements completed included: construction of a new ferrous pipe shop; construction of a "pallet" marshalling yard; extension of the steel fabrication yard for indoor pre-outfit of assemblies; and rearrangement of machinery and work areas to suit process lane building techniques. Future plans include additional blast and painting facilities and a new warehouse.

### o Portland Ship Repair Yard (PSRY)

The PSRY is preparing to expand its modular construction capability by an additional 35 acres, located in the Swan Island Basin. This facility will be suitable for constructing ship modules to 5,000 ton (5,084 metric tons) which can be crawler transported, barge loaded, and joined and launched on its No. 4 drydock. In July 1986, a launch system consisting of a 3,000 foot (915 m) roadway, a launching bridge and a dock structure was placed in operation for use in the module construction industry. Also a new layberth facility was added in 1986 which can accommodate two 1,100 foot (335 m) VLCCs in lay-up status.

### o Ingalls Shipbuilding Division/Litton Systems, Inc.

A major productivity improvement program was completed in August 1988 which enhanced the proven success of modular shipbuilding. About 180,000 square feet (16,722 m²) of the shipyard's slab area was brought under roof to increase the amount of early outfitting performed. In addition to the covered work area, improved pipe production facilities, a machinery packaging facility, and a new blast and paint station in the steel fabrication shop have been added.

### o Bath Iron Works

A new pre-outfit building of 200 feet by 410 feet (60 m by 125 m) was opened in 1987 at BIW. This building has 18 work stations for 219 metric ton erection units. BIW also added in 1987 a new 200 metric ton capacity revolver crane to serve the third shipway. The shipway can accommodate a ship 650 feet by 88 feet (198 m by 27 m).

### o Robert E. Derecktor

In January 1988, this shippard acquired a 600 foot by 135 foot (183 m by 41 m) floating drydock capable of drydocking vessels 650 feet by 106 feet (183 m by 41 m).

Ship repair is considered within the industry as generally more profitable than ship construction, and it is also seen as a means to maintain a skilled labor force. The repair yard often commands excellent prices for urgently needed repairs and can control its overhead closely. Ship repair yards over the last few years also have been actively soliciting non-ship industrial work requiring skills such as steel fabrication, welding, boiler repairs, and engine overhauls, typical in ship repair.

Repair of naval ships has become a matter of vital importance requiring the highest skill and dedication; and as the complexity and sophistication of warships grow, so must the capabilities of U.S. repair yards. This country's privately owned ship repair industry is an essential national resource in the planning and execution of the maintenance and upkeep of these complex naval ships. Private U.S. shipyards are continuing to receive at least 30 percent of the funds available each year for repairs, overhaul, and conversion of Navy vessels. Projected ship alteration and repair programs essential to maintain these ships at a high level of material readiness are expected to result in a nominal future workload increase for both naval and private shipyards. However, the large size and complexity of Navy combatant ships naturally restricts participation in this type of Navy work to a limited number of private yards despite the current emphasis on public/private shipyard competition in the repair sector.

Although several firms in the industry are readying their yards for greater future participation in the Navy repair and overhaul market, private ship repair capacity in many areas of the Nation continues to be underutilized.

### Repair (with Drydocking) Facilities

Major drydocking facilities are defined in this report as those yards having at least one drydocking facility that can accommodate vessels 400 feet (122 m) in length and over, provided that water depth in the channel to the shipyard itself is at least 12 feet. These facilities may also be capable of constructing a vessel less than 400 feet (122 m) length overall.

Appendix B tabulates information updated through 1988 on 36 of these repair yards by geographical location. Additional information is available in the Office of Ship Construction.

### Major Topside Repair Facilities

Major topside repair facilities are those that have sufficient berth/pier space for topside repair of ships 400 feet (122 m) in length and over, provided that water depth in the channel to the facility itself is at least 12 feet. facilities may also have drydocks and/or construction capability for vessels less than 400 feet (122 m) in length. Services rendered by these firms vary from a simple repair job to a major topside overhaul, particularly when the work on oceangoing ships can be accomplished without taking the ships out of the water. It is common practice for a shipyard to send its personnel and equipment to provide voyage repairs while the ship is at anchor or working cargo at a commercial marine terminal. There is an increasing trend worldwide to send ship repairers to the ship rather than to bring the ship to the shipyard, thus calling for greater mobility of ship repair personnel. This trend creates a particular demand for highly skilled technicians versus the hull trades.

Appendix B also tabulates information through 1988 on the 55 topside repair yards' facilities (berth/pier space). The yards' building ways, drydocks, marine railways, etc., are not addressed herein as they cannot accommodate vessels 400 feet (122 m) in length and over. However, detailed data for these facilities was obtained during the MARAD annual shipyard survey and is available in the Office of Ship Construction.

### Active Shipbuilding Base

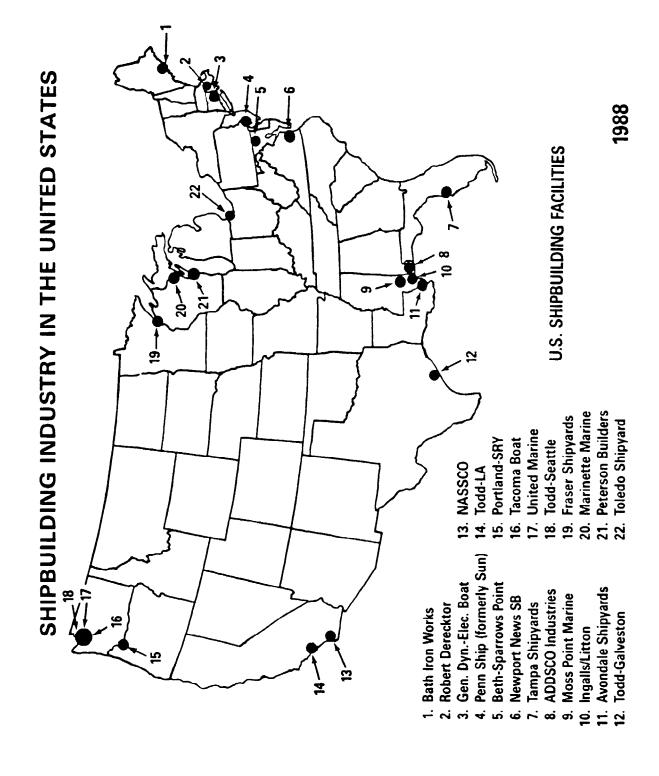
The Active Shipbuilding Base, as identified by the Navy and MARAD, is comprised of 19 privately owned U.S. shippards which are open and currently engaged in or seeking contracts for the construction of major oceangoing or Great Lakes ships 1,000 gross tons or over. Exhibit 25 of this report identifies and geographically locates these 19 yards.

During 1988, the number of yards in the Active Shipbuilding Base was decreased from 21 to 19 as a result of the effective closure of Bethlehem Steel Corporation's Beaumont, Texas, facility and the decision by Bay Shipbuilding Corporation of Sturgeon Bay, Wisconsin, to cease new construction activity. As of October 1988, these 19 yards employed roughly 72 percent of the U.S. shipbuilding and repair industry's total work force, as reported by the Bureau of Labor Statistics under SIC 3731. At that same time, 91 percent of the production workers in these 19 shipyards were engaged in Navy or Coast Guard ship construction and repair work.

As of October 1988, nine of the 19 shippards were engaged in construction and/or conversion of major combatant ships for the Navy. Four of the yards were engaged primarily in ship construction and conversion work provided by the Navy's T-Ship program. Six of the yards had only repair and overhaul work and non-ship construction work.

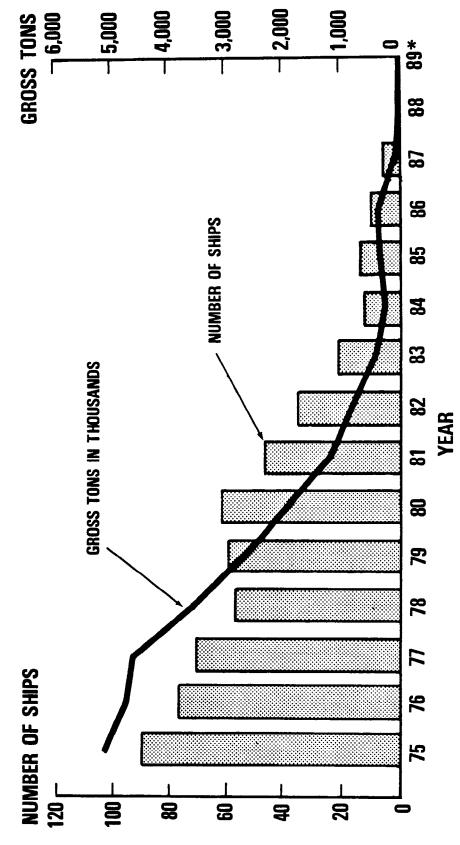
Employment projections for production workers is shown by Exhibit 26 of this report. This data is generated by overlaying Navy projected five-year shipbuilding and conversion programs onto the estimated work force required to complete the current firm orderbook.

Exhibit 26 also indicates a continuing gradual decline in production workers through the fourth quarter of 1989, then stabilization at about 86,000 workers through calendar year 1994. These projections are contingent upon near-term economic conditions and future Administration and Congressional action with regard to continuation of the proposed Navy shipbuilding and conversion programs.



# **MERCHANT VESSELS BUILDING OR ON ORDER** (AS OF JANUARY 1)

SHIPS OF 1,000 GROSS TONS AND OVER



SOURCE: MARITIME ADMINISTRATION

\*FORECAST

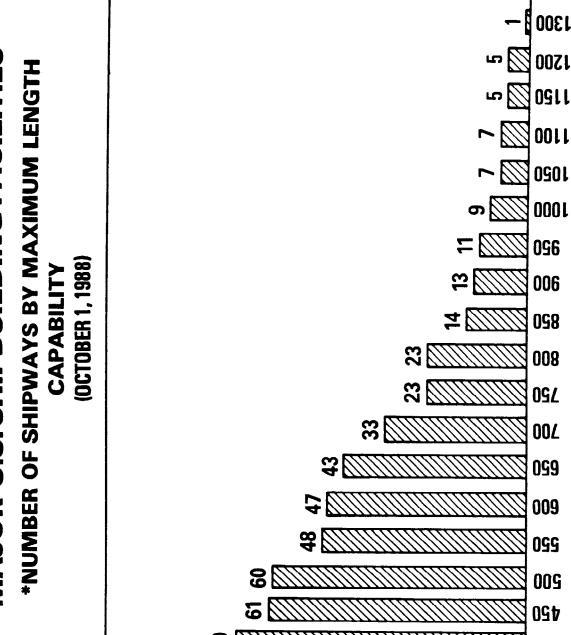
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NO. OF WAYS (CUMULATIVE)

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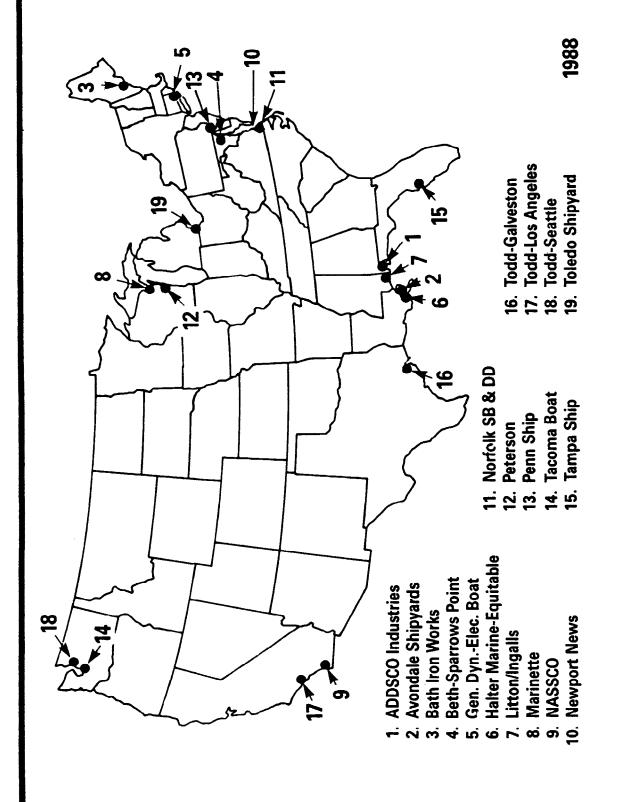
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\*Including Basins

MAX. SHIP LENGTH CAPABILITY

# **ACTIVE U.S. SHIPBUILDING BASE**

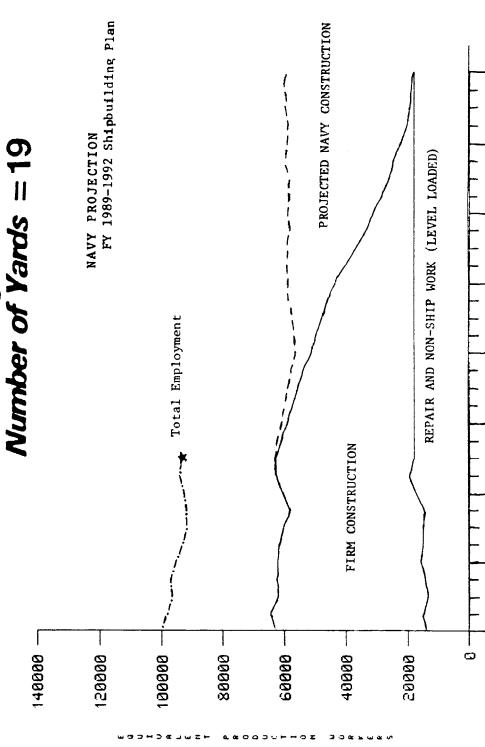


94

25

October 1988

# Shipbuilding Industry Workload Projection Active Shipbuilding Base Summation



SOURCE: Shipyard Data from form MA832 when provided. OFFICE OF SHIP CONSTRUCTION, MARITIME ADMINISTRATION

### TABLE 1

## SHIP CONSTRUCTION CAPABILITY

<u>B Y</u>

1/ LEGEND	Maximum Ship Size (LCA X Beam) SVShipway	GDGraving Dock FDFloating Drydock	In-Land Level Position SLSyncrolift	
	SHIP CONSTRUCTION CAPABILITY	BY	SHIP TYPES HISTORICALLY DELIVERED TO COMMERCIAL SERVICE	

									3333336-36	
				Gener	General Cargo				Dry Bulk	
SHIPYARD	BUILDING POSITION 1 (Number)	Gen. Cargo 475 X 68	Mob. Cargo 724 X 105	Container 610 X 90	RO/RO 684 X 102	LASH 893 X 100	Container 947 X 105	21,300 570 X 75	51,000 600 X 105	100,000 900 X 105
EAST COAST Bath Iron Works	650 X 88SW (2) 700 X 130SW	1 3	0 0	1 2 7	5 7 0	<b>0</b> 00	000	- ~ <del> </del> ~	0 7 7	000
Bethlehem Steel, Baltimore Marine	thlehem Steel, (2) 800 X 1065W Baltimore Marine Div. 1200 X 192GD	2 4 6	2 3	3 2 2	2 2 4	0	0	7 4 9	7 7 4	0 - -
Newport News	668 X 935W 958 X 124GD 1100 X 130GD 1609 X 246GD	1 2 2 2 9 9 14 14 14 14 14 14 14 14 14 14 14 14 14	0 1 1 4 9	1 2 2 5 10	0 1 1 9	0 7 - 7	0 1 1 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7	1   6 2 2 1	0174	0
Penn Ship	(2) 745 X 1295W 720 X 195LL 1100 X 195LL	2 1 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	2 1 1 7	2 1 1 4	2 1 1 7	0 0 1 1	0 0 1 1	4 1 - 2	7 - 1 - 7	00-

Maximum Ship Size
(LOA X Beam)
SW--Shipway
GU--Graving Dock
FD--Floating Drydock
MR--Marine Railway
LL--Land Level Position
SL--Syncrolift

SHIP CONSTRUCTION CAPABILITY

BY

				General	cal Cargo				Dry Bulk	
SHIPYARD	BUILDING POSITION 1	Gen. Cargo	Mob. Cargo	Contains	\$ 0.7 \d					
51	(Number)	475 X 68	724 X 105	06 X 019	684 X 102	LASH 893 X 100	Container 947 X 105	21,300 570 X 75	51,000 600 x 105	100,000
Robert Derecktor	200 X 90LL	- -	00	00	00	0	0	0	0	0
						,	0	•	0	0
GULF COAST										
Abbsco	(4) 523 X 90SW 620 X 90SW	4-1	000	0	0 0	0 0	0 0	0 ~	0 0	0.0
Avondale						Э	0	-	o	olo
	(3)1200 X 175LL (3)1200 X 126LL	8 9 4 4	0 4 0	m v m	6 4/	N 4 C	7 8 4	9 9	e 2	3.5
Littons/Ingalls	NSS8 X 069					•		12	æ	<u>ا</u> م
	550 x 80S4 (4) 650 x 90S4 (5) 844 x 260LL * 1540 x 180LL *	34 22 4 1.	200126	004 11 70	000= ~	0000	0000	10496	0001	9000
* Ship wite constraint					C	0	0	23	·Ŀ	<b>- </b> 0

\* Ship size constrained by maximum launching capability of 850° X 173°.

Maximum Ship Size
(LOA X Beam)
SW--Shipway
GD--Graving Dock
FD--Flowting Drydock
MR--Marine Railway
LL--Land Level Position
SL--Syncrolift

SHIP CONSTRUCTION CAPABILITY

B

				Genera	General Cargo				Dry Bulk	
	BUILDING POSITION 1	Gen. Cargo	Hob. Cargo	Container 610 x 90	RO/RO 684 X 102	LASH 893 x 100	Container 947 X 105	21,300 570 x 75	51,000 600 x 105	100,000 900 x 105
SHIPYARD	(Number)	4/2 A 06						2	2	0
Tamps Shipyards	(2) 746 X 121GD	7/2	7 7	7 7	2 2	0	o	2	2	0
	WS 8 X 274	_	0	0	0	olc	00	٥٥	00	00
Todd-carvescon		-	2	<b>5</b>		,				
WEST COAST National Steel & Shipbuilding Co.	690 X 90SW (2) 900 X 106SW	7 7 7	7 7 0	7 7 1	0 % -	07-1-	00- -	1 7 7 7	0 7	3 - 7 - 9
	200 T & 006	7	3	4	, I		•		•	
Portland SRY	475 X 100LL 810 X 108LL	2	0 -	0 -   -	0- -	0 0 0	0 0 0	o - -	o	

Maximum Ship Size
(LOA X Beam)
SW--Shipway
GD--Graving Dock
FD--floating Drydock
MR--Marine Railway
IL--Land Level Position
SL--Syncrolift

SHIP CONSTRUCTION CAPABILITY

**B** Y

				Gener	General Cargo				Dry Bulk	
SHIPYARD	BUILDING POSITION L (Number)	Gen. Cargo 475 X 68	Nob. Cargo 724 X 105	Container 610 x 90	RO/RO 684 X 102	LASH 893 X 100	Container 947 x 105	21,300 570 x 75	\$1,000 600 x 105	100,000 900 x 105
Todd-LA	(2) 725 X 875W 826 X 147LL # 545 X 116LL #	~ ~	0-  -	2 2 0	00 0	000	00 0	7 7 7	2 2 2	000
Todd-Seat tle	MS 96 X 009	- -	00	0	00	0	0	- -	00	00
United Marine Shipbuilding, Inc.	(2) 500 X 104LL nc.	7/2	00	0	0	00	00	00	00	00

\* Ship size constrained by 655 X 106 syncrolift capacity.

Maximum Ship Size
(LOA X Beam)
SW--Shipway
GD--Graving Dock
FD--Floating Drydock
MR--Marine Railway
I.L--Land Level Position
SL--Syncrolife

SHIP CONSTRUCTION CAPABILITY

ВХ

				Gener	General Cargo				Dry Bulk	
SHIPYARD	BUILDING POSITION 1	Gen. Cargo 475 X 68	Mob. Cargo 724 X 105	Container 610 X 90	RO/RO 684 X 102	LASH 893 X 100	Container 947 X 105	21,300 570 X 75	51,000 600 X 105	100,000 900 x 105
GREAT LAKES *	825 X 82GD	- -	00	00	00	0 0	0 0	- -	0	0
The Toledo Shipyard	540 X 68CD 680 X 78CD	0 - -	0 0 0	000	0 0	0 0 0	0 0 0	0 0 0	0 0	000

\* (NOTE: Maximum size ship that can exit the St. Lawrence Seaway is 730' X 78'.)

MAXIMUM Ship Size
(LOA X Beam)
SW--Shipway
GU-Graving Dock
FD--Flowting Drydock
MR--Marine Railway
IL--Land Level Position
SL--Syncrolift

SHIP CONSTRUCTION CAPABILITY

۲

				Ę	Tankers				OBO	
SHIPYARD	BUILDING POSITION 1	25,000 620 x 75	25,000 38,000 620 x 75 688 x 90	89,000 894 X 105	120,000 920 x 138	125,000 Cu.m. 932 X 140	225,000 1100 X 140	265,000 1100 x 178	80,000 886 X 105	160,000 998 X 143
EAST COAST Beth Iron Works	650 X BBSW (2) 700 X 130SW	7 8 -	2 2	000	000	000	0 0 0	0 0 0	0 0 0	0 0 0
Bethlehem Steel, Beltimore Marine Div.	(2) 800 X 106SW 1200 X 192GD	2   3 2	7 7 4	0- -	0 - -	0- -	0- -	0 - -	0 - -	o - -
Newport Nevs	668 X 935W 958 X 124CD 1100 X 130CD 1609 X 246CD	7 7 7 6	4	0	000- -	000	000- -	000-	00	000-
Penn Ship	(2) 745 x 12954 720 x 195LL 1100 x 195LL	~ 4	~ 4	0 0 -   -	0 0 -	00- -	00- -	00-	00- -	00-

Harlman Ship Size
(LOA X Beam)
SW--Shipway
GD--Graving Dock
FD--Floating Drydock
MR--Marine Railway
LL--Land Level Position
SL--Syncrolift

SHIP CONSTRUCTION CAPABILITY

BY

SHIP TYPES HISTORICALLY DELIVERED TO COMMERCIAL SERVICE

				Ta	Tankers				090	
SHIPYARD	BUILDING POSITION 1	25,000 620 K 75	38,000 688 x 90	89,000 894 X 105	120,000 920 x 138	125,000 Cu.m. 932 X 140	225,000 1100 x 140	265,000 1100 X 178	80,000 886 X 105	160,000 998 x 143
Robert Derecktor	200 x 901L	00	00	70	0 0	0	00	0	00	00
CULL COAST	(4) 523 X 90SW 620 X 90SW	0 - -	0 0 0	0 0 0	000	000	0 0 0	000	000	000
Avondale	(2)1020 X 175LL (3)1200 X 126LL	@ v   w	6 4 7	7 4 9	2 0	7 0 7	- 0 -	- 0 -	0 4 5	- m -
Litton/Ingalla E. 6 W. Banka	690 X 855W 550 X 805W (4) 650 X 905W (5) 844 X 260LL # L540 X 180LL #	23 2 2 2 2 2 3 3 3 3 3 3 3 3 3 3 3 3 3	000017	0000 <b>0</b>	00000	00000	99999	00000	00000	••••• <del>•</del>

\* Ship size constrained by maximum launching capability of 850° X 173° vessels.

Haximum Ship Size
(LOA X Beam)
SW--Shipway
GD--Craving Dock
FD--Floating Drydock
MR--Marine Railway
LL--Land Level Position
SL--Syncrolift

SHIP CONSTRUCTION CAPABILITY

				1	Tankers				080	
SHIPYARD	BUILDING POSITION 1	25,000 620 X 75	25,000 38,000 620 x 75 688 x 90	89, 000 894 x 105	120,000 920 x 138	125,000 Cu.m. 932 X 140	225,000 1100 x 140	265,000 1100 x 178	80,000 886 x 105	160,000 998 X 143
Temps Shipyards	(2) 746 X 121GD	7 7	7 7	00	0 0	00	00	00	00	00
Todd-Galveston	475 X 855W	00	00	00	00	00	00	0	00	0
WEST COAST										
National Steel & Shipbuilding Co.	690 x 90SM (2) 900 x 106SW 980 x 170CD	2 2 2 2	- 2 - 4	3 1	00-	00-	0000	0 0 0 0	00-	0000
Portland SRY	475 X 100LL 810 X 108LL	0 1 1	0- -	000	ə o o	000	0 0 0	000	000	000

I/ LEGEND

Maximum Shity Size
(LOA X Beam)
SW--Shipway
CD--Graving Dock
FD--Flowting Drydock
MR--Marine Railway
LL--Land Level Position
SL--Syncrolife

SHIP CONSTRUCTION CAPABILITY

BY

SHIP TYPES HISTORICALLY DELIVERED TO COMMERCIAL SERVICE

SHIPTARD (Number) 25,000 38,000 120,000 125,000 0 225,000 265,000 86,000 160,000 150,000 1					Ta	Tankers				OBO	
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	SHIPYARD	BUILDING POSITION 1	25,000 620 x 75	38,000 688 x 90	89,000 894 X 105	120,000 920 x 138	125,000 Cu.m. 932 X 140	225,000 1100 x 140	265,000 1100 x 178	80,000 886 x 105	160,000 998 X 143
600 X 965W $\frac{0}{0}$	Todd-LA	(2) 725 X 875W 826 X 147LL * 545 X 116LL *	7 7	00 0	00 0	00 0	00 0	00 0	• o   o	00 0	00 0
(2) 500 X 104LL $\frac{0}{0}$ $\frac{0}{0}$ $\frac{0}{0}$ $\frac{0}{0}$ $\frac{0}{0}$ $\frac{0}{0}$ $\frac{0}{0}$ $\frac{0}{0}$	Todd-Seattle	MS96 X 009	00	00	0	0 0	00	0	0	0	0
	United Marine Shipbuilding, Inc.	(2) 500 X 104LL	00	00	00	00	00	0	0	0	00

\* Ship size constrained by 655 X 106 syncrolift capacity.

I/ LEGEND

M.X.Imum Ship Size
(LOA X Beam)
SW--Shipway
GD--Graving Dock
FD--Floating Drydock
MR--Marine Raliway
I.L--Land Level Position
SL--Syncrolift

SHIP CONSTRUCTION CAPABILITY

BY

SHIP TYPES HISTORICALLY DELIVERED TO COMMERCIAL SERVICE

				Ta	Tankers				080	
SHIPYARD	BUILDING POSITION 1	25,000 620 X 75	25,000 38,000 620 X 75 688 X 90	89,000 894 X 105	120,000 920 X 138	125,000 Cu.m. 932 X 140	225,000 1100 x 140	265,000 1100 x 178	80,000 886 x 105	160,000 998 X 143
GREAT LAKES * Framer Shipyards	825 X 82GD	- -	00	0	0	00	00	0 0	00	0 0
The Toledo Shipyard	540 X 68GD 680 X 78GD	0 0 0	000	000	000	0 0 0	000	0 0 0	000	000

\* (NOTE: Maximum size ship that can exit the St. Lawrence Seaway is 730' X 78'.)

SHIP CONSTRUCTION CAPABILITY BY SHIP TYPES HISTORICALLY DELIVERED TO COMMERCIAL SERVICE

# SUMMARY

				General Cargo	1780				Dry Bulk	
REGION	Gen. Cargo 475 X 68	Mob. Carg 724 X 10	irgo Container 105 610 X 90		RO/RO 684 X 102	LASH 893 X 100	Container 947 X 105	21,300 570 <b>x</b> 75	51,000 600 x 105	100,000 900 X 105
EAST COAST	29	13	2	22	16	9	9	24	17	5
COULF COAST	56	21	8	30	22	9	S	38	23	5
WEST COAST	17	\$		7	4	m	1	u	•	3
GREAT LAKES *	2	0		0	0	0	0	-	0	0
TOTAL POSITIONS - ALL YARDS	104	39	1 20	29	42	15	12	74	46	13
				Tankers	ers					080
RECION	25,000 620 X 75	38,000 688 x 90	89,000 894 X 105	120,000 920 X 138		125,000 Cu.m. 932 X 140	225,000 1100 x 140	265,000 1100 X 178	80,000 886 X 105	160,000 998 X 143
EAST COAST	21	17	9	3		9	3	3	9	m
GULF COAST	34	24	9	2		2	1		9	4
WEST COAST	10	5	٣	1		1	0	0	1	0
GREAT LAKES *		0	0	0	,	0	0	0	0	0
TOTAL POSITIONS - ALL YARDS	99	97	15	9	ļ	9	4	4	13	7

\* (NOTE: Maximum size ship that can exit the St. Lawrence Seaway is 730' X 78'.)

#### TABLE 2

# NUMBER OF SHIPBUILDING WAYS BY LENGTH (MAXIMUM SHIP SIZE)

NIMBER OF BUILDING WAYS BY LENGTH (MAXIMIM SHIP SIZE) \*

Length OA (In Reet):	904	054	95	9 <del>2</del> 0	99	059	902	250	008	850	8	920	0001	1050	1100	1150	1500	1300	1400	1600
EAST COAST																				
Bath Iron Works Beth-Baltimore Marine Division	m m	ო ო	ო ო	e e	m m	e e	3	8	Э	-	-	-		-	-		-			
General Dynamics, E. Hoat *** Newport News SB & DD Pern Ship (formerly Sun) Robert Derecktor	2 4 1	2 4 1	2 4 1	₹ A	2 4	4 4	6 4	e =	- 3	e	e	e 1	1 2	7	7 1	1	-	-	-	
TOTAL	(16)	(91)	(16)	(15)	(15)	(14)	(12)	6	(2)	(2)	(5)	(5)	<b>(</b> 7)	<b>3</b>	€	(2)	3	$\widehat{\mathfrak{s}}$	3	3
GULF COAST																				
ADDSCO Industries Avondale Shipyards Ingalle-E. 6 W. Banks	ខ ១ ១	5 6 12	5 6 12	1 5 12	- 2 =	5	5 9	9	5 9	5	\$	~	S	е	m	ñ	m			
Moss Point Marine Tampa Shipyards Todd-Galveston	1 2 1	2	2	7	2	2	7													
TOTAL	(28)	(36)	(25)	(20)	(61)	(18)	(13) (	(11)	(11)	(9)	(5)	(2)	(2)	(3)	3	(3)	3			

\* Including Basins. \*\* Engaged eclusively in U.S. Navy submarine construction.

NIMBER OF BUILDING WAYS BY LENGTH (MAXIMEM SHIP SIZE) \*

Length OA (In Feet);	400	450	82	550	8	929	902	750	000	820	<u>8</u>	930	0001	1050	1100	7	1150	150 1200		1200
WEST CONST	<	4	<	4	*	4	·	,		ć	r									
Portland Ship Repair Tacoma Boat	7 74	7 7	f (N	<i>-</i>	<i>t</i>	<b>7</b>	n	n	n	n	n	<b>-</b>								
Todd-Los Argeles Todd-Seattle United Marine Shipbuilding	20 ± €	v w	<b>€</b> 0 ≈ €	4 -	<b>4</b>	4	m	-	-											
TOTAL	(51) (61)	(15)	(15)	(10)	(10)	(6)	(1)	(5)	(3)	(3)	3	Ξ								
CREAT LAKES ***																				
Fraser Shipyards Marinette Marine	~ ~	2	7	7	7	-	-													
reterson builders Toledo Shipyard	7 7	2	7	~	-	-														
TOTAL	(9)	3	(4)	(3)	(3)	(2)	$\widehat{\boldsymbol{\Xi}}$													
GRAND TOTAL ALL COASTS AND GREAT LAKES	(69) (61)	(61)	(99)	(84)	(47)	(43)	(33)	(23)	(23) (1	(14)	(13) (1	(11)	(6)	(2)	3	3	(5)	~	E	

\* Including Basins. \*\* Maximum size ship that can exit St. Lawrence Seaway locks 18 730' X 78'.

#### APPENDIX A

#### STANDARD FORM 17

#### FACILITIES AVAILABLE FOR THE CONSTRUCTION

OR REPAIR OF SHIPS

STANDARD FORM 17
OCTOBET 1945
DEPARTMENT OF THE MAVY (BUSHIFT)
& MARITIME ADMINISTRATION
CONTINUED TO Ship Repair
and Conversion (DOD-DOC)

FACILITIES AVAILABLE FOR THE CONSTRUCTION OR REPAIR OF SHIPS

Form Appressed OMB No. 45-R0284

DATE

Sheet 1 of 6 (Forward original copy to appropriate Department of Defense Office or Maritime Administration, Washington, D.C.) IS SNUBBING NECESSARY? Lift Capacity (Std. tons) IS FIRE PROTECTION
AVAILABLE ON
BUILDING WAYT | YES | NO | YES | NO INSTRUCTIONS CRANES SERVING WAY Type (Plus hook height for bridge cranes) 호 TIDAL RANGE (Difference M.L.-M.H.) CONDITION OF WAY SHIPYARD AND ADDRESS BUILDING WAYS (M.L.W.) At drop DEPTH OF WATER No. Length O.A. Length O.A. ..... ---Length O.A. Length O.A. DEPTH OF RUN AT M.L.W. MAXIMUM SHIP SIZE (Ton 2,240 lbs.) Weight Weight Weight Weight Weight Weight Weight Веат Weight Веаш Beam Веаш Weight Beam Веаш Beam Weight Beam Beam Beam Length Length \* Length DIMENSIONS TO: (Complete departmental address) Length Length Length Length Length Depth Depth Depth Length Dept. LENGTH OF LAUNCHING RUN Depth Width Depth Dept Width Depth Width Depth Width Width Width Width Width Width ##P!A Check ene) Side Basin Basin Basin Basin Basin C End Side C Basin C End Side C Basin End Company O Basin D Basin Basin □ Besin □ Basin Side Side Side | Sign C **9**29€ □ End C) 17-101 **9**8§

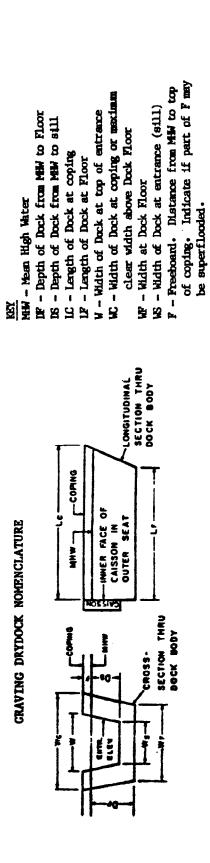
The communication of sources   Communication o					HIPS. BEN	THS (ME	TR. WHARVES	SHIPS' BERTHS (PIERS, WHARVES, BULKHEADS, MOORING DOLPHINS (M.L.W.)	-	TWO SOUTH	43				_
Introsect			-		ATER DEP	Į	HEIGHT	USE REPAIR	SERVICE A	VAILABLE		CRANES SE	WING BEN	rnta, erc.	-
DETOCICES Green High webt) (List building docts under building ways)  LEAR WHIGHTH  Oversil At control (MR) Creds (MR) Beets  Oversil At control (MR) Creds (MR) Beets  Salam E-PA/M-8.3. Excite power  E-V-C-MR  NIT	ğ	TYPE .	(Aether and w			utboard	Pog C	AND/OR OUTFITTING	services an messure under k	d units of notated gend)	ą.	(Hoot height a	•	UR Capacity (Blandard tons)	
DETOCCES Green High water) (Lat building docts under building ways)  LENGTH  Oversil At cooling (3D); At least blecks; At tog;														Lff. Reach	7-7-
DRYDOCKS Green High wells (Let building docks under building wear)  LENGTH  LENGTH  LENGTH  LENGTH  CLEAR WIDTH  CONF SH  CONF S			l .											Lift Reach	7
DRYDOCKS Green High weter) (List building docts under building ways)  LENGTH CLEAR WIDTH  CLEAR WITH  CLEAR WIDTH  CLEAR W			l .											L/A Reach	· ·
DRYDOCKS (mean HIGH webs/) (List building docks under building ways)  LENGTH  CLEAR WIDTH  CLEAR			! .											L/ft Reach	
DRYDOCKS (owen High water) (Let building docks under building ways)  LENGTH LENGTH  LENGTH  CLEAR WIDTH  CLEAR WIDTH  CLEAR WIDTH  CLEAR WIDTH  CLEAR WIDTH  CLEAR WIDTH  COVER BILL  COVE			١.											L/R Reach	
DETYDOCKS (mean High water) (Life building docks under building ways)  LENGTH  LENGTH  CLEAR WIDTH  CLEAR WITH  CLEAR WIDTH  CLEAR WITH			1 .											LA Reach	
DETDOCKS (mean High water) (List building docts under building ways)  LENGTH LENGTH DETTH/ DATED Oversil At coping (3D); At less blocks; At less CGD) At less blocks; At less blocks; At less CGD) At less blocks; At less blocks; At less CGD) At less blocks; At less blocks; At less CGD) At less blocks; E-V-AC-AMP At less blocks; At les			1											L/A Reach	
DATEDOCKS (mean High water) (List building docks under building ways)  LENGTH  LENGTH  LENGTH  At toping (GD); At keel blocks; At top; At keel Over sill on portions (FD) on cradie (MR) blocks  Coer (GD); At keel blocks; At toping (GD); At keel blocks; At keel Coer sill on portions (FD) on cradie (MR) blocks (GD); Over sill on portions (GD); At keel blocks; Electric power.  Steam			1 .										_	Lift Reach	-
HIP SIZE  Overall At cooling (GD); At beel blocks; At beel blocks:  At cooling (GD); At beel blocks:  At blocks:  At beel blocks:  At block					Derroo	XS (meen	HIGH water)	I i	ocks under bu	(sáem Bulpii					
NOW TED Overall At coping (GD); At keel blocks; At heel Over all O			-	JAIN SHIB SINK			LENGTH		CLEAR	MIDTH		DEPTH/DRAFT			
Steam	Š≨ Žģ			ACCOMMODATED ENGTH OA-BEAM	Over		t coping (GD) pontoons (FL	At keel blocks:	At top; cradie (MR)	At heed blocks	(GE)	Over floar	Over to Mocks	Ton 2.240 lbc.)	
Steam B-P/HR-P.S.I. Electric power. E-V-AC-AMP Air. Sectric power. E-V-AC-AMP															
Steam															
		O: (Abbreviation Fresh water	ns of Bernioss)		E .				ctric power		E-V-AC-AN		rotection by sever	Fire protection PP-Q-M-P-R. Sanitary sewer 2 of 65.	<b>~</b> ~ ~

			PENCIPAL	PRINCIPAL SHOPS AND BUILDINGS	PULLDINGS						
					LARGE	LARGEST EXIT		WEIGHT OF MA	TERIAL	ALL OTHER SHOPS	640
NAME OF THE PERSON NAME OF THE P	NAME OF SHOP OR BUILDING	DIMENSIONS OF SHOP OR BUILDING	MATERIALS (See	PROCESSED note)	Width	Height		OR NUMBER AND SIZE OF UNITS PRODUCED PER 8-HOURS (See note)	SIZE OF ER 8 HOURS	include maid foft,	f any)
Fabricating	<b>2</b>										
Plate					xxx	×	×				
Sheet metal	ete e										
Subessembly	mbły										
Carpenter	1				* * * *	×	×	* * * *	×		
Woodworking	rling				* * * *	×	<b>×</b>	* * * *	×		1
Bost sss molding	Bost essembly or molding										
Machine	_		X X X X	×	XXX	××	×	* * * *	×		
Electrical	=		XXXX	×	X X	×	×	* * * *	×		
Electronic	ā	,,	* * * * * * * * * * * * * * * * * * *	×	* *	×××	×	××××	×		
\$											
Gelvanizing	į									NOTE.—Indicate materials num, reinforced plastic, sheet metal, etc.	as steel, alumi- wood, plywood,
Foundry											
Rigger			* * * *	×	×××	хкх	×				
		and a continue		SHOP	OR YARD	CRANES (5 tons	8	STATIONARY, RAIL OR MOBILE	OR MOBILE		
Sec. Tons	Mar. spen	1	Area/shop serviced	F.	Cap. (Std. tons)	Maf.	Capacity at reach	Boom	Height hinge	Area serviced	Hgt. of hook above besn at out reach
		L				4					Sheet 3 of 6

STORAGE SPACE (Sq. ft.) FOR COMPONENTS AND MATERIALS (Less best storage) (List dimensions for each area, plus type material stored)	WELDING AND ASSEMBLY (34, ft.)	037	TOTAL (Induding undeveloped)	TIVE USE	SIFICATION	YARD LAYOUT—PLEASE FURNISH A PLOT PLAN OF YARD OR PLANT, IF AVAILABLE
PONENTS AND	WELDING	ACREAGE LEGALLY CONTROLLED	DEVELOPED (Including in use)	TING PRODUC	Y ZONING CLA	RNISH A PLOT
ft.) FOR COM	(g. r.)	ACREAGE LEG	DEVELOP in use)	HNANCES LIMI	D BY PROPERT	-PLEASE FU
E SPACE (Sq.	RAW STEEL STORAGE (84. P.)			EXISTING LOCAL ORDINANCES LIMITING PRODUCTIVE USE	LIMITATIONS IMPOSED BY PROPERTY ZONING CLASSIFICATION	YARD LAYOU
STORAGE O' storage)	RAW ST	1	N USE	EXISTIN	LIMITA	
the capacitle Myd. press, 3						
MAJOR ITEMS OF MACHINE TOOLS AND EQUIPMENT (List briefly such of the large flams as will indicate the capacities of sil important shops in maximum, work piece size, e.g., 30' plate bending rolls, 10' plate sheart, 400 ton Hyd. press, 30'						
large Homa 1s. 10' plate at						
ly such of the bending roll						
NT (List brief						
ND EQUIPME						
INE TOOLS A						
MS OF MACH						
AJOR ITE						

# GRAVING DRYDOCK CHARACTERISTICS SUPPARY

CRAVING DRYDOCK NOMENCLATURE



REMARKS		(e.g. indicate dimensions	of pits in dock floor)		
×3		13.2KV	Test/	r)	
A.C. AMPERES	HZ-30)	2400V	Alt.	Hocel	
A.C.	3	V084	Max. Botel	(Indus)	
STANDARD	DIE		Loth N. Mar. Hotel Alt.		
NC	DI	00	EL	SUPE	
8	REEBOARD			Ē.	
DOCK BODY DIMENSIONS			3	Ωp	
OCK BODY	DEPTH		FLOOR COPINC	ည္	
	HIGH		FLOOR	35 Pd	
SIONS	DEPTH		Ŧ	S	
ENTRANCE DIMENSIONS	3		COPING	>	
ENTRAN	HUCHA		TUS	30	
	LENGTH		COPTING	<b>.</b> p	
	191		FLUOR	.3~	
	_	CIK R	DO	MOJ DYA	81

PLOATING DRYDOCK CHARACTERISTICS SURPARY

1 -	*	
S		
RINARKS lente ex of heul	dat a	
	selection can lowered, and mx. length o ship DD can iccommodate).	
CER	5 / F	
F. C	13.2 TEST CHEC	
A.C. ANTERES (60 HZ-34)	2400V ALT. HOTEI,	
A,C. (60	480V 2400V 13.2KV selection can be MAX. ALT. TEST/ lowered, and HOTEL HOTEL, CHECK max. length of ship DD can necommodate).	
1		
MORPAL	BLOCK	
2	- =	
1		
LIFT	(TONS)	
5		
<b>K E</b>	IEN ILLS	
CLEAR	BETWEEN	
¥ _	~ *	
MAXIMUM DEPTH	OVER	
3 -	ē	
¥ -	*	
MAXIMUM LENGTH	5	
	2	
12		
FLOATING	DRYDOCK	
3	ž	
L		

#### APPENDIX B

MAJOR U.S. SHIPBUILDING, REPAIR (WITH DRYDOCKING), AND TOPSIDE REPAIR FACILITIES

#### MAJOR U.S. SHIPBUILDING, REPAIR (WITH DRYDOCKING), AND TOPSIDE REPAIR FACILITIES

#### CLASSIFICATION DEFINITIONS

- Shipbuilding: Facilities that are open, having at least one shipbuilding position, either an inclined way, a side-launching platform, or a building basin capable of accommodating a minimum ship size of 400' in length. With few exceptions, these shipbuilding facilities are also major repair facilities with drydocking capability.
- Repair (With Drydocking): Drydocking facilities for ships 400° in length and over. These facilities may also be capable of constructing vessels less than 400° in length.
- Topside Repair: Facilities with sufficient berth/pier space for topside repair of ships 400' in length and over. These facilities may also be capable of constructing and/or drydocking vessels less than 400' in length.

#### GENERAL REQUIREMENTS

The shipyard must own or have in place a long term lease (1 year or more) on the facility in which they intend to accomplish the work.

There must be no dimensional obstructions in the waterway leading to open ocean (i.e., locks, bridges).

Water depth in the channel to the facility must be a minimum of 12 feet.

#### NOTE

The following criteria were developed to establish the maximum ship size that could be accommodated in each drydock:

For floating drydocks, the maximum ship length is as given by the shipyards. The maximum beam was determined by allowing a two-foot (.6 m) clearance at each side between the ship and wing wall.

For graving docks, the maximum ship length was determined by allowing a two-foot (.6 m) clearance at each end between the ship and the inside of the dock at the floor. The maximum beam was determined by allowing a two-foot (.6 m) clearance on each side between the ship and each side of the dock entrance at the sill, unless the shipyard indicated more clearance is required.

There are several types of floating drydocks and graving docks, and under certain circumstances additional clearance would be necessary between the ship and the dock body. Permissible ship sizes requiring additional clearance may be determined by simple calculation from the above criteria.

Name and Address  EAST COAST	Maximum Ship Size (LOA—Ream) SW—Shipway GD—Graving Drydock FD—Floating Drydock MR—Marine Railway LL—Land Level Position SL—Syncrolift	Berths/Piers Usable Length in feet  Longest Total linear feet	Remarks  1/ Type of work usually engaged in  2/ Employment - Mid-1988
Shipbuilding Yards			
Bath Iron Works 700 Washington Street Bath, ME 04530	650 X 88 SW (2) 700 X 130 SW	850 2150	1/ Construction, conversion and repairs - all types of vessels. 2/ 8,524
Bethlehem Steel Corp. Baltimore Marine Division Sparrows Point, MD 21219	(2) 800 X 106 SM 1200 X 192 GD 900 X 136 FD	<u>1260</u> 2300	1/ Construction, conversion and repairs of marine vessels. 2/ 1,980
General Dynamics Electric Boat Division Eastern Point Road Groton, CT 06340	<u>1</u> /	750 3506	1/ Engaged exclusively in construction of submarines for the U.S. Navy. 2/ 23,220
Newport News Shipbuilding & Drydock Company 4101 Washington Avenue Newport News, VA 23607	447 X 93 SW 668 X 93 SW 958 X 124 GD * 1100 X 130 GD * 646 X 88 GD ** 858 X 102 GD ** 455 X 68 GD ** 521 X 68 GD ** 1609 X 246 GD * 640 X 136 FD	1670 12000	1/ Construction, conversion and repairs - all types of vessels.  2/ 27,000  * Used for construction.  ** Used for repair and overhaul.

Name and Address	Maximum Ship Size (IOA—Beam) SW—Shipway GD—Graving Drydock FD—Floating Drydock MR—Marine Railway LL—Land Level Position SL—Syncrolift	Berths/Piers Usable Length in feet  Longest Total linear feet	Remarks  1/ Type of work usually engaged in  2/ Employment - Mid-1988
EAST COAST Shipbuilding Yards			
Pennsylvania Shipbuilding Co. P.O. Box 498 Chester, PA 19013	(2) 745 X 129 SW 720 X 195 LL 1100 X 195 LL 1100 X 195 FD	1100 6200	1/ Ship construction, conversion and repair - all types of vessels. 2/ 1,685
Robert E. Derecktor of Rhode Island, Inc. Coddington Cove Middleton, RI 02840	650 X 100 FD 725 X 90 FD 500 X 90 LL	1525 6500	<ul> <li>1/ Construction of Coast Guard ships and vessel repairs.</li> <li>2/ 120 *</li> <li>* Shipyard labor dispute underway.</li> </ul>

Name and Address	Maximum Ship Size (IOA—Beam) SW—Shipway GD—Graving Drydock FD—Floating Drydock MR—Marine Railway LL—Land Level Position SL—Syncrolift	Berths/Piers Usable Length in feet  Longest Total linear feet	Remarks  1/ Type of work usually engaged in  2/ Employment - Mid-1988
Repair Yards with Drydock Facilities			
Atlantic Drydock Corp. P.O. Box 138 Fort George Island, FL 32226	500 X 90 MR	<u>585</u> 1440	<pre>1/ Construction of small vessels.    Repair and overhaul of small    and medium size vessels.  2/ 785 *  * Includes Atlantic Marine's employees.</pre>
Bath Iron Works Corp. Commercial & Franklin Sts. Portland, ME 04101	844 X 136 FD	1000 1500	1/ Ship repairs and conversion.
Boston Graving Dock Corp. 256 Marginal Street East Boston, MA 02128	690 X 92 FD	1020 3111	1/ General ship repair. 2/ 82
Boston Marine Industrial Park (E.D.I.C.) 38 Chauncy Street Boston, MA 02211	1150 X 120 GD	900 1600	1/ Leases public drydock in former Boston Naval Annex to local ship repair companies.  2/ N/A
Caddell Drydock & Repair Company P.O. Box 327 Staten Island, NY 10310	450 X 70 FD	8 <u>20</u> 1 <del>900</del>	1/ General ship repair. 2/ 162
Colomna's Shipyard, Inc. 400 E. Indian River Rd. Norfolk, VA 23523	(2) 400 X 65 MR 720 X 84 FD	900 2675	1/ General ship repairs. 2/ 700

Name and Address	Maximum Ship Size (LOA—Beam) SW—Shipway GD—Graving Drydock FD—Floating Drydock MR—Marine Railway LL—Land Level Position SL—Syncrolift	Berths/Piers Usable Length in feet  Longest Total linear feet	Remarks  1/ Type of work usually engaged in  2/ Employment - Mid-1988
Repair Yards with Drydock Facilities			
Detyens Shipyard Rt. 2, Box 180 Mt. Pleasant, SC 29464	500 X 85 FD	510 1022	1/ General ship repair and conversion.  2/ 300
G. Marine Diesel of New York 528 Columbia Street Brooklyn, NY 11231	(2) 1082 X 141 GD	1000	1/ General ship repair. 2/ 36
General Ship Corp. 400 Border Street Fast Boston, MA 02128	678 X 90 GD ★	900 2530	<ul> <li>1/ Ship repairs, overhauls and modernizations.</li> <li>2/ 288</li> <li>* GD is long-term leased from Boston Marine Industrial Park in the former Boston Naval Annex.</li> </ul>
Intermarine, USA 301 North Lathrop Avenue P.O. Box 3045 Savannah, GA 31402	536 X 69 GD	400 * 400	<ul><li>1/ LCAC construction.</li><li>2/ 248</li><li>* Needs dredging.</li></ul>
Jacksonville Shipyards Bellinger Division 13911 Atlantic Elvd. Jacksonville, FL 32211	400 X 53 FD	600 1822	1/ Ship repair and conversion. 2/ 224
Jacksonville Shipyards Commercial Division P.O. Box 2347 Jacksonville, FL 32203	900 X 140 FD 745 X 127 FD	<u>800</u> 6084	1/ Ship repair and conversion. 2/ 1,250

Name and Address	Maximum Ship Size (IOA—Beam) SW—Shipway GD—Graving Drydock FD—Floating Drydock MR—Marine Railway LL—Land Level Position SL—Syncrolift	Berths/Piers Usable Length in feet  Longest Total linear feet	Remarks 1/ Type of work usually engaged in 2/ Employment - Mid-1988
FAST COAST Repair Yards with		1 - T - T - T - T - T - T - T - T - T -	
Drydock Facilities			
Metro Machine Corp. P.O. Box 1860 Norfolk, VA 23501	675 X 96 FD	785 2030	<pre>1/ Ship repairs and conversion. 2/ 599</pre>
			<u>a</u> 333
New York Shipyard Corp.	686 X 86 GD	1152	1/ General ship repairs.
One Beard St.	710 X 105 FD	4047	_
Brooklyn, NY 14231	475 X 76 FD 600 X 106 FD		<u>2</u> / 150
Norfolk Shipbuilding & Orydock Corporation	750 X 96 FD 950 X 154 FD	1030 12170	1/ Ship conversion and repairs -
2.0. Box 2100	950 K D4 FU	12170	all types of vessels.
Foot of Liberty Street Norfolk, VA 23501			<u>2</u> / 2,730
Norfolk Shipbuilding & Drydock Corporation	460 X 70 MR		1/ Ship conversion and repairs - all types of vessels.
Forfolk, VA 23501			<u>2</u> / 650
orth Florida Shipyards	500 X 66 FD	950	1/ Ship repairs and conversion.
lacksonville, FL 32206		3240	<u>2/</u> 332
erth Amboy Drydock Co.	443 X 70 FD	600	1/ General ship repair and conversion
oot of Commerce St.	445 X 90 FD	2180	
P.O. Box 348 Perth Amboy, NJ 08862			<u>2/</u> 97

	Maximum Ship Size (LOA—Beam)	Berths/Piers Usable Length	Remarks
Name and Address	SW—Shipway GD—Graving Drydock	in feet	1/ Type of work usually engaged in
	FD—Floating Drydock MR—Marine Railway LL—Land Level Position SL—Syncrolift	Longest Total linear feet	2/ Employment - Mid-1988
FAST COAST Topside Repair Yards			
Associated Naval Architects		400 1390	1/ General ship repair and overhaul
3400 Shipwright Street Portsmouth, VA 23703			<u>2/</u> 97
Braswell Shipyards		720 1080	1/ Ship repairs and conversion.
3 Braswell St. Charleston, SC 29405		1000	<u>2/</u> 307
Delta Marine, Inc. P.O. Box 2191		900 1650	1/ General ship repair.
Wilmington, NC 28402		1030	<u>2/</u> 68
Fastern Technical Enterprises 2429 Ferry Rd.		600 600	1/ Ship repair, overhaul, and modification.
Virginia Beach, VA 23455			2/ 58
G. Marine Diesel of Virgin 307 Campostella Rd.	ia	500 1000	1/ General ship repair.
Norfolk, VA 23523			<u>2/</u> 47
General Ship Repair Corp. 1449 Key Highway		4 <u>35</u> 845	1/ General ship repair.
Baltimore, MD 21230			<u>2/</u> 50
Gowen, Inc.		500 1500	1/ General ship repair.
72 Commercial Street Portland, ME 04104		1300	<u>2</u> / 38
JOMAR Corporation of		500 500	1/ General ship repair.
Tidewater P.O. Box 5i19 Suffock, VA 23435		<b>300</b>	<u>2</u> / 78

Name and Address  EAST COAST	Maximum Ship Size (IOA—Beam) SW—Shipway GD—Graving Drydock FD—Floating Drydock MR—Marine Railway IL—Land Level Position SL—Syncrolift	Berths/Piers Usable Length in feet  Longest Total linear feet	Remarks  1/ Type of work usually engaged in  2/ Employment - Mid-1988
Topside Repair Yards			
Jonathan Corporation Little Creek Shipyard Virginia Beach, VA 23455		558 1116	<pre>1/ General ship repair, particularly     naval vessels.</pre> 2/ 63
Jonathan Corporation 701 Front Street Norfolk, VA 23510		700 1106	1/ Ship repair and overhaul. 2/ 157
Little Harbor Marine Corp. One Little Harbor Landing Portsmouth, RI 02871		1200 1200	1/ General ship repair. 2/ 65
Marine Hydraulics International, Inc. 800 East Indian River Rd. Norfolk, VA 23523		650 2150	<u>1</u> / General ship repair. <u>2</u> / 226
Metal Trades, Inc. P.O. Box 129 Hollywood, SC 29449-0129		320 * 500	<ul> <li>1/ General ship repair.</li> <li>2/ 297</li> <li>* Can do topside repair to vessel 400° in length.</li> </ul>
Moon Engineering 545 Pront Street Norfolk, VA 23510		<u>550</u> 550	1/ General ship repair, primarily for Navy.
Moon Engineering Two Harper Avenue Portamouth, VA 23707		6 <u>13</u> 1226	1/ General ship repairs. 2/ 200

Name and Address	Maximum Ship Size (IOA—Beam) SW—Shipway GD—Graving Drydock FD—Floating Drydock MR—Marine Railway IL—Land Level Position SL—Syncrolift	Berths/Piers Usable Length in feet  Longest  Total linear feet	Remarks  1/ Type of work usually engaged in  2/ Employment - Mid-1988
FAST COAST Topside Repair Yards			
M & W Marine Service, Inc. 601 Jefferson Ave. Newport News, VA 23607-6113		600 600	1/ General ship repair. 2/ 100
Newport Offshore, Ltd. One Washington Street Newport, RI 02840		2400 * 5300	<ul> <li>1/ General ship repair.</li> <li>2/ 75</li> <li>* Includes Quonset Point facility.</li> </ul>
Promet Marine Services Corp. 242 Allens Ave. Providence, RI 02905		750 2250	1/ General ship repair. 2/ 30
Reynolds Shipyard Corp. 200 Edgewater Street Staten Island, NY 10305		440 440	1/ General ship repairs. 2/ 34
Steel Style, Inc. 401 South Water Street Newburgh, NY 12550		<u>500</u> 600	1/ General ship repair. 2/ 50
Swygert Shipyard, Inc. P.O. Box 308 St. John's Island, SC 29455		<u>500</u> 1390	1/ General ship repair. 2/ 150

Name and Address	Maximum Ship Size (IOA—Beam) SW—Shipway GD—Graving Drydock FD—Floating Drydock MR—Marine Railway LL—Land Level Position SL—Syncrolift	Berths/Piers Usable Length in feet  Longest  Total linear feet	Remarks  1/ Type of work usually engaged in  2/ Employment - Mid-1988
GULF COAST Shipbuilding Yards			
ADDSCO Industries, Inc. P.O. Box 190 Mobile, AL 36601	(4) 523 X 90 SW 620 X 90 SW	1132 9370	1/ Ship construction, conversion and repairs. Also drill rig construction.
			2/ 560
Avondale Industries, Inc. P.O. Box 50280 New Orleans, IA 70150-0280	(2) 1020 X 175 LL * 1000 X 216 FD * 750 X 110 FD ** (3) 1200 X 126 LL ** 450 X 90 SW ***	2300 6100	<pre>1/ Modular ship construction,     conversion, and repairs - all     types of vessels.</pre> 2/ 6,650
			* Upper main yard.  ** Lower main yard.  *** Westwego Plant.
Litton/Ingalls Shipbuilding Division P.O. Box 149 Pascagoula, MS 39568-0149	690 X 85 SM 550 X 80 SM (4) 650 X 90 SM 460 X 60 GD 850 X 173 FD * (5) 844 X 260 LL *	<u>2650</u> 9850	<pre>1/ Construction, conversion, and   repairs - all types of vessels. 2/ 11,650 * West Bank can only launch ships up</pre>
	1540 X 180 LL *		to 850° X 173°. Land Level Positions constrained by launching capability.

Name and Address	Maximum Ship Size (LOA—Beam)	Berths/Piers Usable Length	Remarks
	SW-Shipway GD-Graving Drydock	in feet	1/ Type of work usually engaged in
	FD—Floating Drydock MR—Marine Railway LL—Land Level Position SL—Syncrolift	Longest Total linear feet	2/ Employment - Mid-1988
GULF COAST Shipbuilding Yards			
Moss Point Marine P.O. Box 1310 Escatawpa, MS 39552	450 X 82 SW	1075 1075	1/ Construction, conversion and repair of ships, boats, barges.
			<u>2/</u> 170
Tampa Shipyards, Inc. P.O. Box 1277	542 X 72 GD* 896 X 146 GD* (2) 746 X 121 GD**	845 4370	1/ Ship construction, conversion and repairs.
Tampa, FL 33601	(2) 740 X 121 GD***		<u>2/</u> 900
			* Used for ship repair. ** Used for ship construction.
Todd Shipyards Corp. Galveston Division	475 X 85 SW * 900 X 160 FD 600 X 118 FD	1086 6400	1/ Ship construction, repairs and conversion.
P.O. Box 1550 Galveston, TX 77553	000 X 110 FD		<u>2/</u> 320
			* Vessels constructed on launching pontoon and launched on drydock.

Name and Address	Maximum Ship Size (LOA-Beam) SW-Shipway GD-Graving Drydock FD-Floating Drydock MR-Marine Railway LL-Land Level Position SL-Syncrolift	Berths/Piers Usable Length in feet  Longest Total linear feet	Remarks  1/ Type of work usually engaged in  2/ Employment - Mid-1988
GULF COAST  Repair Yards with  Drydock Facilities			
Bender Shipbuilding & Repair Co., Inc. 265 South Water Street Mobile, AL 36601	660 X 89 FD 414 X 55 FD 414 X 45 FD	<u>617</u> 5000	1/ Construction of vessels up to 300° in length. Also repairs and conversion.  2/ 600
Bethlehem Steel Corp. Sabine Yard P.O. Box 1448 Port Arthur, TX 77641	900 X 118 FD	<u>600</u> 600	1/ Repair of offshore oil rigs but can repair oceangoing ships. 2/ 240
Bludworth Bond Shipyard P.O. Box 5065 Houston, TX 77262	435 X 80 FD *	6 <u>30</u> 1 <del>900</del>	<ul><li>1/ General ship repairs.</li><li>2/ 150</li><li>* Two drydocks are combined.</li></ul>
Gulf Coast Fabrication P.O. Box 529 Pass Christian, MS 39571	400 X 100 GD	500 4000	1/ General ship repair. 2/ 98
Gulf Marine Repair, Inc. 1200 Sertoma Drive Tampa, FL 36605	500 X 97 PD	800 1100	1/ Ship repairs and overhaul. 2/ 115
Newpark Shipbuilding P.O. Box 5426 Houston, TX 77012	410 X 70 FD	500 1600	1/ Small vessel construction and repairs.  2/ 220

Name and Address  GULF COAST  Topside Repair Yards	Maximum Ship Size (IOA—Beam) SW—Shipway GD—Graving Drydock FD—Floating Drydock MR—Marine Railway LL—Land Level Position SL—Syncrolift	Berths/Piers Usable Length in feet  Longest Total linear feet	Remarks  1/ Type of work usually engaged in  2/ Employment - Mid-1988
Allison/McDermid P.O. Box 3107 Brownsville, TX 78520		<u>400</u> 400	1/ General ship repair. 2/ 137
American Marine Corp. 3900 Jourdan Rd. New Orleans, LA 70182		<u>800</u> 800	<pre>1/ Construction of offshore oil   vessels and barges. 2/ 200</pre>
Avondale Industries, Inc. Algiers Division 3103 Patterson Drive New Orleans, IA 70114		1930 3648	1/ Ship conversion, repair, and overhaul.  2/ 400
Baker Marine Corp. P.O. Box 190 Ingleside, TX 78362		550 550	1/ General ship repair. 2/ 155
Boland Marine Manufacturing P.O. Box 53287 New Orleans, IA 70153		1040 1100	1/ General ship repairs. 2/ 111
Bollinger Machine Shop and Shipyard P.O. Box 250 Lockport, IA 70374		5400 12180	1/ Coast Guard vessel construction. 2/ 559
Buck Kreihs Co. P.O. Box 53305 2225 Tchoupitoulas St. New Orleans, IA 70153-3305		1120 1120	1/ Ship repairs and conversion. 2/ 121

	Maximum Ship Size (LOA—Beam) SW—Shipway	Berths/Piers Usable Length in feet	Remarks  1/ Type of work usually engaged in
Name and Address	GD—Graving Drydock FD—Floating Drydock MR—Marine Railway LL—Land Level Position SL—Syncrolift	Longest Total linear feet	2/ Employment - Mid-1988
ULF COAST Topside Repair Yards			
Coastal Iron Works P.O. Box 2548 1133 E. Port Ave. Corpus Christi, TX 78403		487 487	1/ General ship repair. 2/ 60
Coastal Marine Service of Texas 1051 Houston Avenue Port Arthur, TX 77640		840 1440	1/ General ship repair. 2/ 75 (subcontracted)
Dixie Machine Welding 2.0. Box 53355 New Orleans, LA 70153		1333 1333	1/ General ship repairs. 2/ 205
Fredeman Shipyard P.O. Box 129 Sulphur, LA 70663		450 1700	1/ Construction and repair of offshore vessels. 2/ 75
Gulf Copper & Manufacturing Corp. 320 Houston Avenue Port Arthur, TX 77640		2400 2400	1/ General ship repair. 2/ 57
Halter Marine, Inc. Equitable Division P.O. Box 8001 New Orleans, LA 70182		400 1318	1/ Construction and repair of small vessels and barges. 2/ 139

Name and Address  QULF COAST  Topside Repair Yards	Maximum Ship Size (LOA—Beam) SW—Shipway GD—Graving Drydock FD—Floating Drydock MR—Marine Railway LL—Land Level Position SL—Syncrolift	Berths/Piers Usable Length in feet  Longest Total linear feet	Remarks  1/ Type of work usually engaged in  2/ Employment - Mid-1988
Hendry Corp. P.O. Box 13288 5107 S. Westshore Blvd. Tampa, FL 33611		1000	1/ General ship repairs. 2/ 115
Houston Ship Repair, Inc. 16201 Wood Drive Houston, TX 77530		<u>750</u> 750	1/ General ship repair and conversion.  2/ 76
International Ship Repair & Marine Service, Inc. 1616 Perry Street Tampa, FL 33605		675 675	1/ General ship repair. 2/ 90
McDermott Incorporated P.O. Box 188 Morgan City, IA 70381		470 1170	<pre>1/ Construction and repair of tugs,     supply boats, barges, and drill     rigs. 2/ 400</pre>
Textron Marine Systems 6800 Plaza Drive New Orleans, IA 70127-2956		<u>960</u> 1500	1/ General ship repair.  2/ 800 (Includes Bell-Halter Division)
Vessel Repair, Inc. P.O. Box 2207 Port Arthur, TX 77640		1100 2100	1/ General ship repair. 2/ 70
Violet Dock Port, Inc. P.O. Box 357 Violet, LA 70092		1000 4000	1/ General ship repair. 2/ 65

	Maximum Ship Size	Berths/Piers Usable Length	Remarks
	(LOA—Beam) SW—Shipway	in feet	1/ Type of work usually engaged in
Name and Address	GD—Graving Drydock FD—Floating Drydock MR—Marine Railway LL—Land Level Position SL—Syncrolift	Longest Total linear feet	2/ Employment - Mid-1988
WEST COAST Shipbuilding Yards			
National Steel & Shipbuilding Co.	690 X 90 SW (2) 900 X 106 SW	1000 7250	1/ Construction, conversion, and repairs - all types of vessels.
Harbor Drive & 28th St. P.O. Box 85278	980 X 170 GD 750 X 130 FD		<u>2</u> / 2,015
San Diego, CA 92138			Graving dock and piers at U.S. Naval Station also leased, as required.
Portland Ship Repair Yard 5555 N. Chammel Avenue P.O. Box 3529	475 X 100 LL 810 X 108 LL 650 X 84 FD	1000 10200	1/ Ship construction, repair and conversion - all types of vessels.
Portland, OR 97208	550 X 88 FD 810 X 108 FD		<u>2</u> / 1,370
Facilities also leased by: 1. Cascade General, Inc. 2. Northwest Marine Iron 3. West State, Inc.	1150 X 181 FD		
Tacoma Boatbuilding 1840 Marine View Drive	(2) 425 X 45 SW * (2) 430 X 50 SW *	680 1350	1/ Ship construction, repairs, and conversion - all types of vessels.
Tacoma, WA 98422			<u>2</u> / 470
			* Vessel with beam up to 98 feet can be constructed by joining the two shipways.

Maximum Ship Size (LOA—Beam)	Berths/Piers Usable Length	Remarks	
<del>-</del> -	in teet	1/ Type of work usually engaged in	
FD-Floating Drydock	Longest	2/ Employment - Mid-1988	
II—Land Level Position SL—Syncrolift	feet		
(2) 725 X 87 SW	700	1/ Modular ship construction,	
826 X 147 LL	6175	conversion, and repairs - all	
545 X 116 LL		types of vessels.	
655 X 106 SL			
		<u>2</u> / 1,150	
600 X 96 SW *	1400	1/ Ship construction, repairs, and	
420 X 62 FD	6017	conversion - all types of vessels.	
650 X 84 FD		,,	
943 X 133 FD		<u>2</u> / 1,670	
		* Max. ship size is 600° X 96° using two 450° X 50° SWs.	
400 X 57 FD	620	1/ Ship construction, repairs, and	
(2) 500 X 104 LL		conversion.	
400 X 105 SL	-,		
		2/ 170	
	(LOA—Beam) SW—Shipway CD—Graving Drydock FD—Floating Drydock MR—Marine Railway LL—Land Level Position SL—Syncrolift  (2) 725 X 87 SW 826 X 147 LL 545 X 116 LL 655 X 106 SL  600 X 96 SW * 420 X 62 FD 650 X 84 FD 943 X 133 FD  400 X 57 FD (2) 500 X 104 LL	(10A—Beam)  SW—Shipway  CD—Graving Drydock  FD—Floating Drydock  MR—Marine Railway  LL—Land Level Position  SL—Syncrolift  (2) 725 X 87 SW  826 X 147 LL  545 X 116 LL  655 X 106 SL  600 X 96 SW *  420 X 62 FD  650 X 84 FD  943 X 133 FD  400 X 57 FD  (2) 500 X 104 LL  1,505	

Name and Address	Maximum Ship Size (LOA—Beam) SW—Shipway GD—Graving Drydock FD—Floating Drydock MR—Marine Railway LL—Land Level Position SL—Syncrolift	Berths/Piers Usable Length in feet  Longest Total linear feet	Remarks  1/ Type of work usually engaged in  2/ Employment - Mid-1988
WEST COAST Repair Yards with Drydock Facilities			
AK-WA, Inc. 401 Alexander-Bldg. 588 P.O. Box 872 Tacoma, WA 98421	500 X 84 FD	1000 3200	1/ Ship repair and conversion. 2/ 330
Continental Maritime of San Francisco, Inc. Pier 50-54 San Francisco, CA 94107	750 X 134 FD	1100 4100 *	<ul> <li>1/ Ship repair and conversion.</li> <li>2/ 330</li> <li>* Pier space long-term leased from San Francisco Port Commission.</li> </ul>
Maritime Contractors, Inc. 201 Harris Avenue Bellingham, WA 98225	400 X 60 FD	1350 2200	1/ General ship repair.
Pacific Drydock & Repair Cb. 321 & 1441 Embarcadero Cakland, CA 94606	400 X 52 FD	600 1155	1/ Ship and barge repairs. 2/ 95
Southern Oregon Marine P.O. Box 1220 Coos Bay, OR 97420	400 X 100 MR	<u>400</u> 400	1/ General ship repair and barge construction. 2/ 115

Name and Address West COAst	Maximum Ship Size (IOA—Beam) SW—Shipway GD—Graving Drydock FD—Floating Drydock MR—Marine Railway LL—Land Level Position SL—Syncrolift	Berths/Piers Usable Length in feet  Longest Total linear feet	Remarks  1/ Type of work usually engaged in  2/ Employment - Mid-1988
Repair Yards with Drydock Facilities			
Southwest Marine, Inc. P.O. Box 13308 Foot of Sampson St. Sam Diego, CA 92113-0308	655 X 104 FD 418 X 58 FD	<u>700</u> 2972	<ul><li>1/ Ship repairs, overhaul, and conversion.</li><li>2/ 1,700</li><li>Graving dock at Naval Station can be</li></ul>
			leased as required.
Southwest Marine, Inc. San Pedro Division 985 S. Seaside Terminal Island, CA 90731-7331	720 X 93 FD 420 X 54 FD	1796 3692	1/ Ship repairs, overhaul, and conversion.  2/ 709
Southwest Marine of San Francisco P.O. Box 7644 San Francisco, CA 94120-7644	950 X 148 FD 700 X 97 FD	<u>800</u> 4885	1/ Ship repairs and overhaul. 2/ 314
United Marine Shipbuilding, Inc. 1441 N. Northlake Drive N. Seattle, WA 98103	400 X 60 FD	<u>360</u> 510	1/ General ship repairs. 2/ 100

Name and Address	Maximum Ship Size (IOA—Beam) SW—Shipway GD—Graving Drydock FD—Floating Drydock MR—Marine Railway LL—Land Level Position SL—Syncrolift	Berths/Piers Usable Length in feet  Longest Total linear feet	Remarks  1/ Type of work usually engaged in  2/ Employment - Mid-1988
WEST COAST Topside Repair Yards			
Billfish, Inc. Berth 44, Outer Harbor San Pedro, CA 90731		620 620	1/ General ship repair. 2/ 92
Campbell Industries P.O. Box 1870 501 E. Harbor Drive San Diego, CA 92112		640 2185	1/ General ship repair and construction of vessels up to 300° in length.
Commercial Marine Service, Inc. 258 Cannery Street Terminal Island, CA 90731		420 840	1/ General ship repair. 2/ 21
Continental Maritime of San Diego 1445 Crosby Street San Diego, CA 92113		650 4017	1/ General ship repair. 2/ 450
Poss Shipyard 660 West Ewing Street Seattle, WA 98119		460 2575	1/ Wessel repair, alteration, and overhaul.  2/ 101

	Maximum Ship Size (LOA—Beam)	Berths/Piers Usable Length	Remarks
Name and Address	SW—Shipway CD—Graving Drydock	in feet	1/ Type of work usually engaged in
reque anti Auntess	FD—Floating Drydock MR—Marine Railway LL—Land Level Position SL—Syncrolift	Longest Total linear feet	2/ Employment - Mid-1988
WEST COAST Topside Repair Yards		4 1 2 2 3	
Lake Union Drydock 1515 Fairview Avenue East		1000 4235	1/ Ship repair and conversion.
Seattle, WA 98102			<u>2/</u> 110
Larson Boat Shop 1046 S. Seaside Ave.		<u>400</u> 600	1/ Ship and boat repair.
Terminal Island, CA 90731			2/ 100
Pacific Fishermen, Inc. 5351 24th Avenue Seattle, WA 98107		500 1300	1/ Construction and repair of small vessels. Topside repair of large vessels.
			<u>2/</u> 95
Service Engineering Ob. P.O. Box 7714		800 2650	1/ General ship repair and conversion.
San Francisco, CA 94120			<u>2</u> / 692

Name and Address	Maximum Ship Size (IOA—Beam) SW—Shipway GD—Graving Drydock FD—Floating Drydock MR—Marine Railway LL—Land Level Position SL—Syncrolift	Berths/Piers Usable Length in feet  Longest Total linear feet	Remarks  1/ Type of work usually engaged in  2/ Employment - Mid-1988
GREAT LAKES  Maximum ship size that	can exit the St. Lawrence S	eaway locks is 730°	x 78°.)
Shipbuilding Yards			
Fraser Shipyards P.O. Box 997 Superior, WI 54880	825 X 82 GD 620 X 61 GD	<u>900</u> 4450	1/ Ship construction, repairs, and conversion.
Superior, WI 34000			<u>2</u> / 50
Marinette Marine Corp. Foot of Ely Street	400 X 65 SW	2136 2136	1/ Ship construction, repair, and conversion.
Marinette, WI 54143			<u>2</u> / 635
Peterson Builders 101 Pennsylvania St.	410 X 68 SW	900 2515	1/ Ship construction, repair, and conversion.
P.O. Box 650 Sturgeon Bay, WI 54235-0650			<u>2</u> / 850
The Toledo Shipyard * 3135 Front Street	540 X 68 GD 680 X 78 GD	<u>800</u> 1610	1/ Ship construction, repair, and conversion.
Toledo, OH 43605			<u>2/</u> 60
			* Leased by Merce Industries, Inc.
Repair Yards with Drydock Facilities			
Bay Shipbuilding Corp. 605 North Third Awe.	640 X 68 FD 1000 X 105 GD	1000 7095	1/ Ship construction, repairs, and conversion.
Sturgeon Bay, WI 54235			<u>2</u> / 120

	Maximum Ship Size (IOA—Beam)	Berths/Piers Usable Length	Remarks
	SW-Shipway	in feet	1/ Type of work usually engaged in
Name and Address	GD—Graving Drydock	_	
	FD—Floating Drydock	Longest	2/ Employment - Mid-1988
	MR—Marine Railway	Total linear	
	LL—Land Level Position SL—Syncrolift	feet	
REAT LAKES		· · · · · · · · · · · · · · · · · · ·	
Maximum ship size that	can exit the St. Lawrence Sc	eaway locks is 730°	x 78°.)
Topside Repair Yards			
G & W Industries, Inc.		650 650	1/ General ship repair.
1898 Carter Road		650	
leveland, OH 44112			<u>2</u> / 50
i. Hanson Industries		740	1/ General ship repair.
2824 Summit Street		1480	• • •
Toledo, OH 43611			<u>2/</u> 72
Lake Shore, Inc.		610	1/ Construction and repair of
400 Lake Street		610	integrated tug barges.
Ontonagon, MI 49953		. =-	0
<b>J</b> ,			<u>2</u> / 39
		2300	1/ General ship repair.
Nicholson Terminal &			
		3600	<del></del>
Nicholson Terminal & Dock Company P.O. Box 66			2/ 125

		Berths/Piers	Remarks
	Maximum Ship Size (IOA—Beam) Swi—Shipway	Usable Length in feet	1/ Type of work usually engaged in
me and Address	GD—Graving Drydock FD—Floating Drydock MR—Marine Railway LL—Land Level Position SL—Syncrolift	Longest Total linear feet	2/ Employment - Mid-1988
N-CONE Shipbuilding Yards			
NONE			
epair Yards with hydock Racilities			a et unda
Cetchikan Shipyard, Inc.	450 X 110 FD	1000 1000	1/ General ship repair.
P.O. Box 7178 3801 Tongass Avenue Ketchikan, AK 99907		1000	<u>2/</u> 32
	520 X 74 FD	*	1/ General ship repair.
Marisco, Ltd. 607 Ala Moana Elvd.			<u>2/</u> 102
Honolulu, HI 96813			* Leased from Port Commission.
	632 X 80 GD	1000	1/ General ship repairs.
Puerto Rico Drydock & Marine Terminals P.O. Box 2209 San Juan, PR 00903	032 A W =	3300	<u>2/</u> 75
Topside Repair Yards		645	1/ General ship repair and
Honolulu Shipyard, Inc.	•	645 645	overhaul.
P.O. Box 30989 Honolulu, HI 96820			<u>2/</u> 255

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