

# Mass Timber Building Systems: Understanding the Options

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Questions related to specific materials, methods, and services will be addressed at the conclusion of this presentation.



# Course Description

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Mass timber represents a rapidly advancing technology that can be utilized as an alternative to steel and concrete to frame a variety of mid- and high-rise building types. This presentation provides an overview of available mass timber systems, with an emphasis on their advantages and unique design considerations. Topics will include connections and fasteners, which differ from those used in light-frame wood construction, including available options and code requirements. Practical design considerations with regard to project location, climate, material sourcing, weather and fire protection, as well as detailing for dimensional variability, will also be reviewed. Cost estimating will be discussed, as successful mass timber projects require a complete understanding of both the system itself and impact on trades.

# Learning Objectives

- 1) Discuss mass timber products and building systems available to North American building designers
- 2) Compare properties and performance characteristics of mass timber products and review unique design considerations
- 3) Examine practical design considerations related to the use of mass timber systems with regard to project location and climate, material sourcing, detailing for dimensional variability, connections, and cost efficiency.
- 4) Evaluate mass timber cost estimating criteria and review cost data.



**OVERVIEW**

**CONTEXT**

**DESIGN**

The background of the slide features a close-up, vertical view of a tree trunk on the right side, showing detailed bark texture. The left side is filled with a soft, out-of-focus green bokeh, representing foliage. The overall color palette is natural and earthy.

**OVERVIEW**

**BUILDING SYSTEMS**

**PRODUCTS**

**SIZES**





**OVERVIEW**

**BUILDING SYSTEMS**

**PRODUCTS**

**SIZES**

## LIGHT WOOD FRAME (STICK FRAME)





**POST + BEAM  
(WITH MASS TIMBER OR LIGHT WOOD FRAME FLOORS)**



## **MASS TIMBER (100%)**



**LIGHT WOOD FRAME**



**POST + BEAM**



**MASS TIMBER**



**LIGHT WOOD FRAME**



**POST + BEAM**



**MASS TIMBER FLOORS  
(AND SHEAR WALLS)**

**MASS TIMBER**



**MASS TIMBER WALLS AND  
FLOORS**

**LIGHT WOOD FRAME**

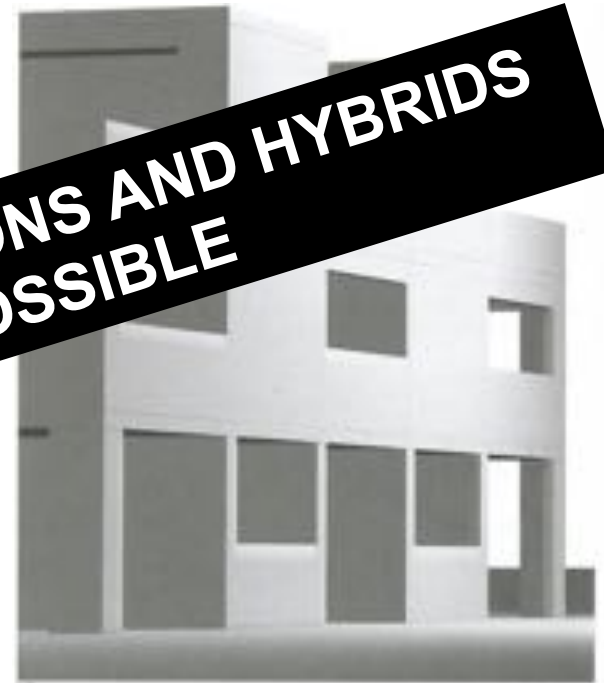


**POST + BEAM**



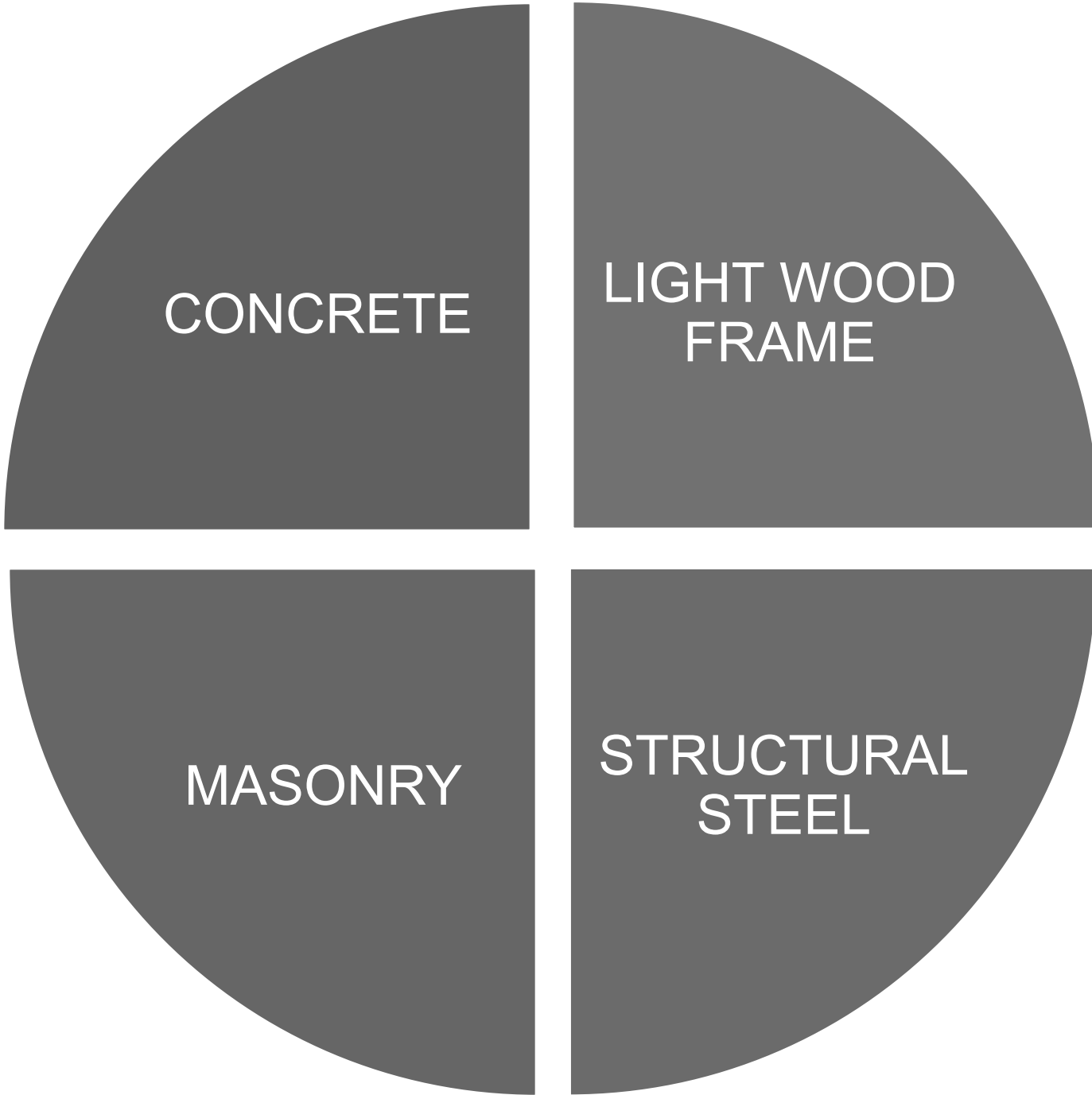
**LOTS OF VARIATIONS AND HYBRIDS  
ARE POSSIBLE**

**MASS TIMBER**



**MASS TIMBER FLOORS  
(AND SHEAR WALLS)**

**MASS TIMBER WALLS AND  
FLOORS**



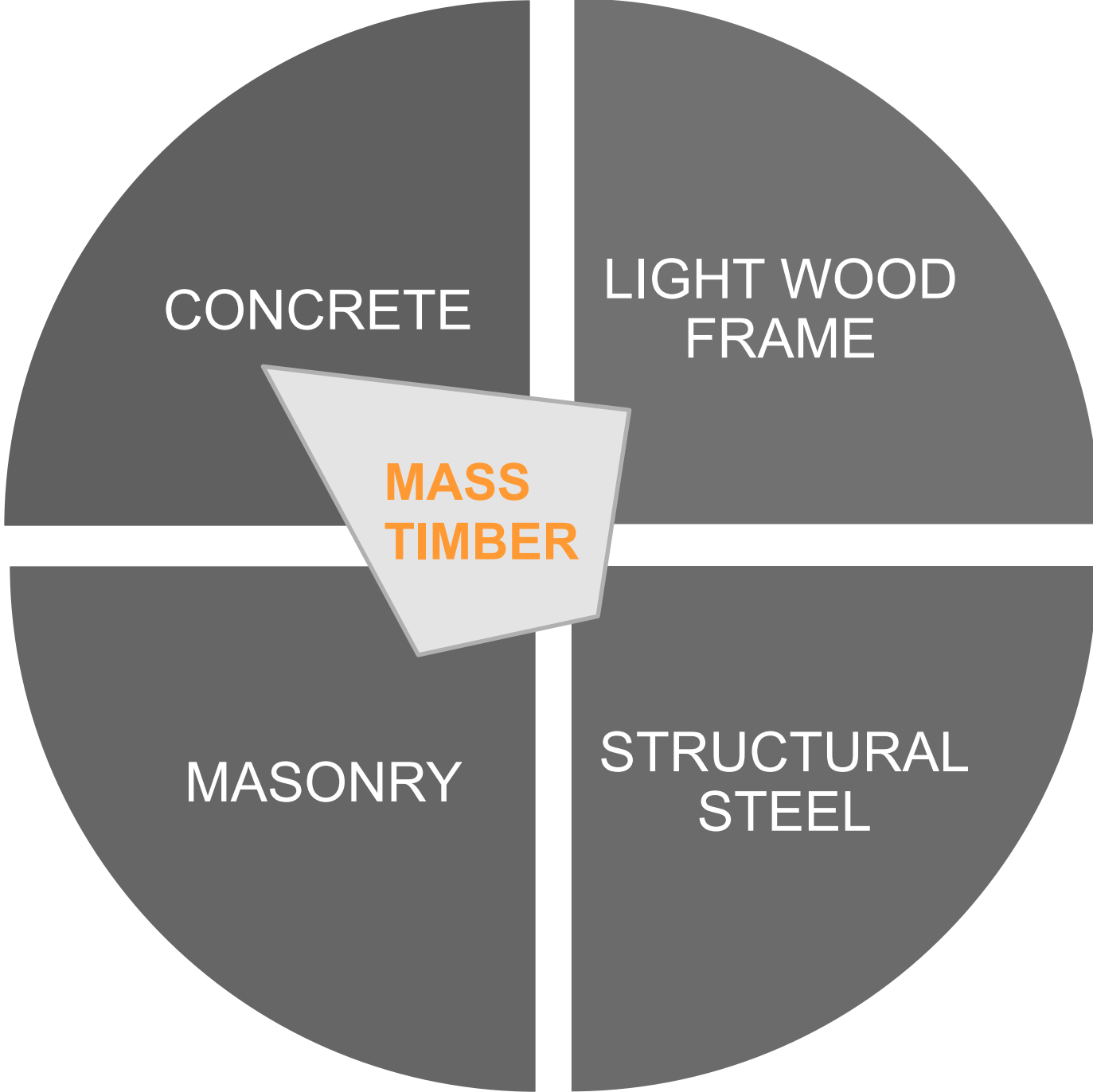
CONCRETE

LIGHT WOOD  
FRAME

MASONRY

STRUCTURAL  
STEEL





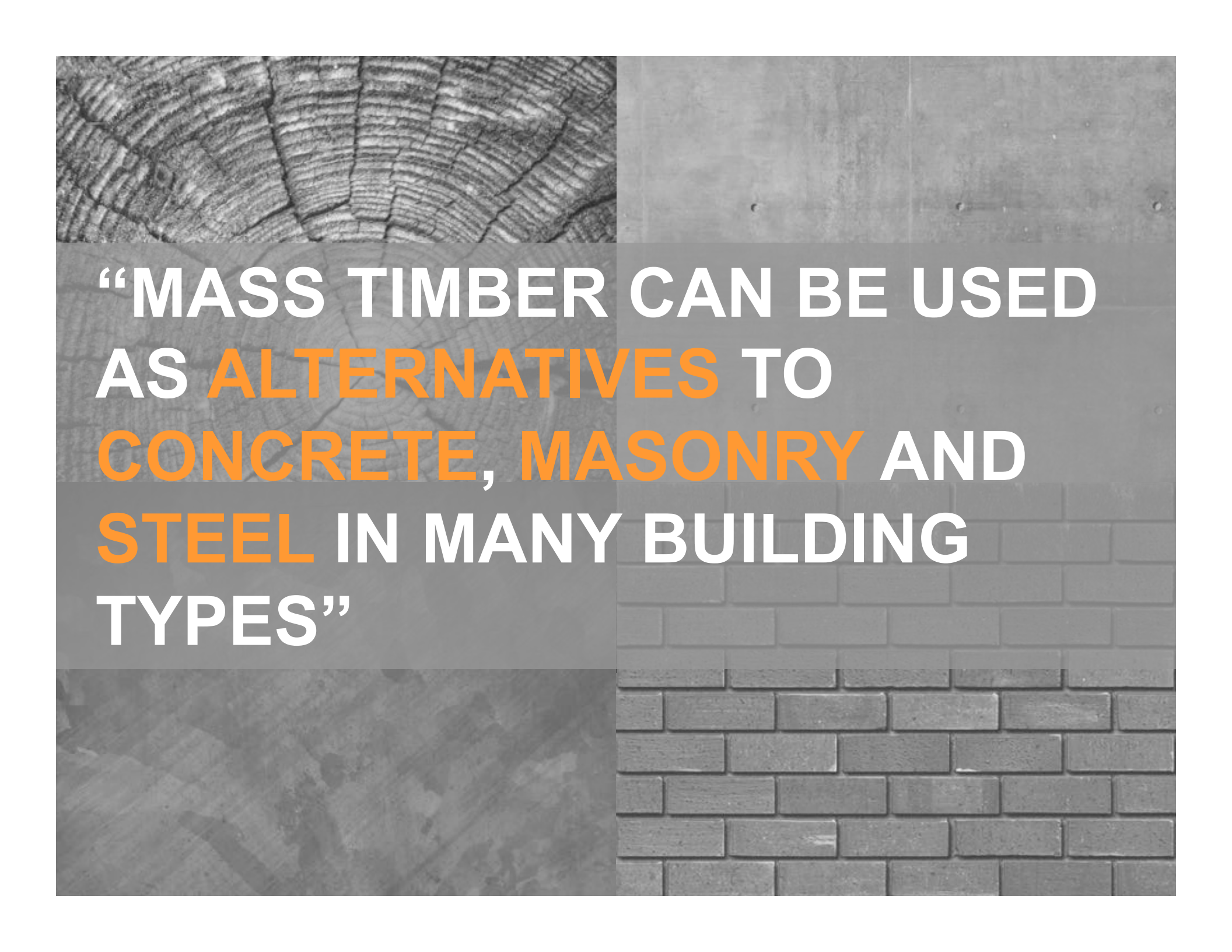
CONCRETE

LIGHT WOOD  
FRAME

**MASS  
TIMBER**

MASONRY

STRUCTURAL  
STEEL

The background is a composite of three textures: wood grain in the top-left, a smooth grey surface in the top-right, and a brick wall in the bottom-right. A semi-transparent grey rectangle is overlaid on the left side, containing the text.

**“MASS TIMBER CAN BE USED  
AS ALTERNATIVES TO  
CONCRETE, MASONRY AND  
STEEL IN MANY BUILDING  
TYPES”**

# SPEED

**25%**

COMPARED TO CONCRETE



# CONSTRUCTION TRAFFIC

**1:10**



COMPARED TO CONCRETE

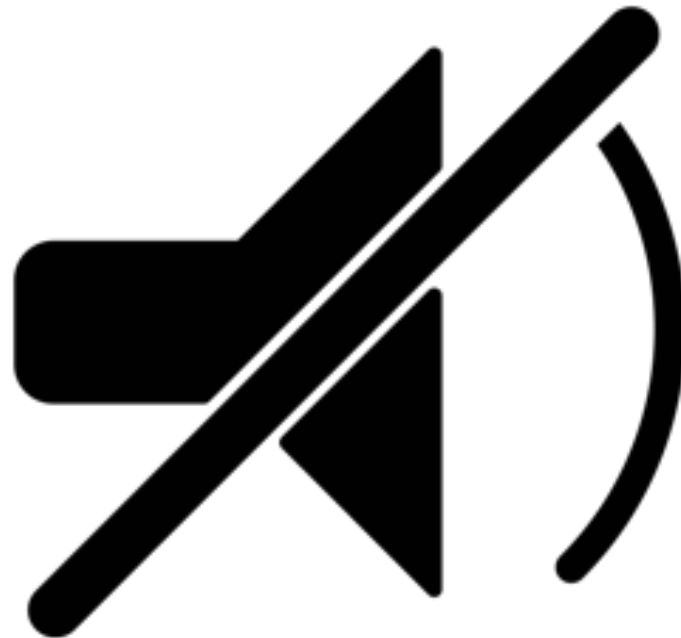
# DECK LABOR

1:4



COMPARED TO CONCRETE

# SITE NOISE



COMPARED TO CONCRETE



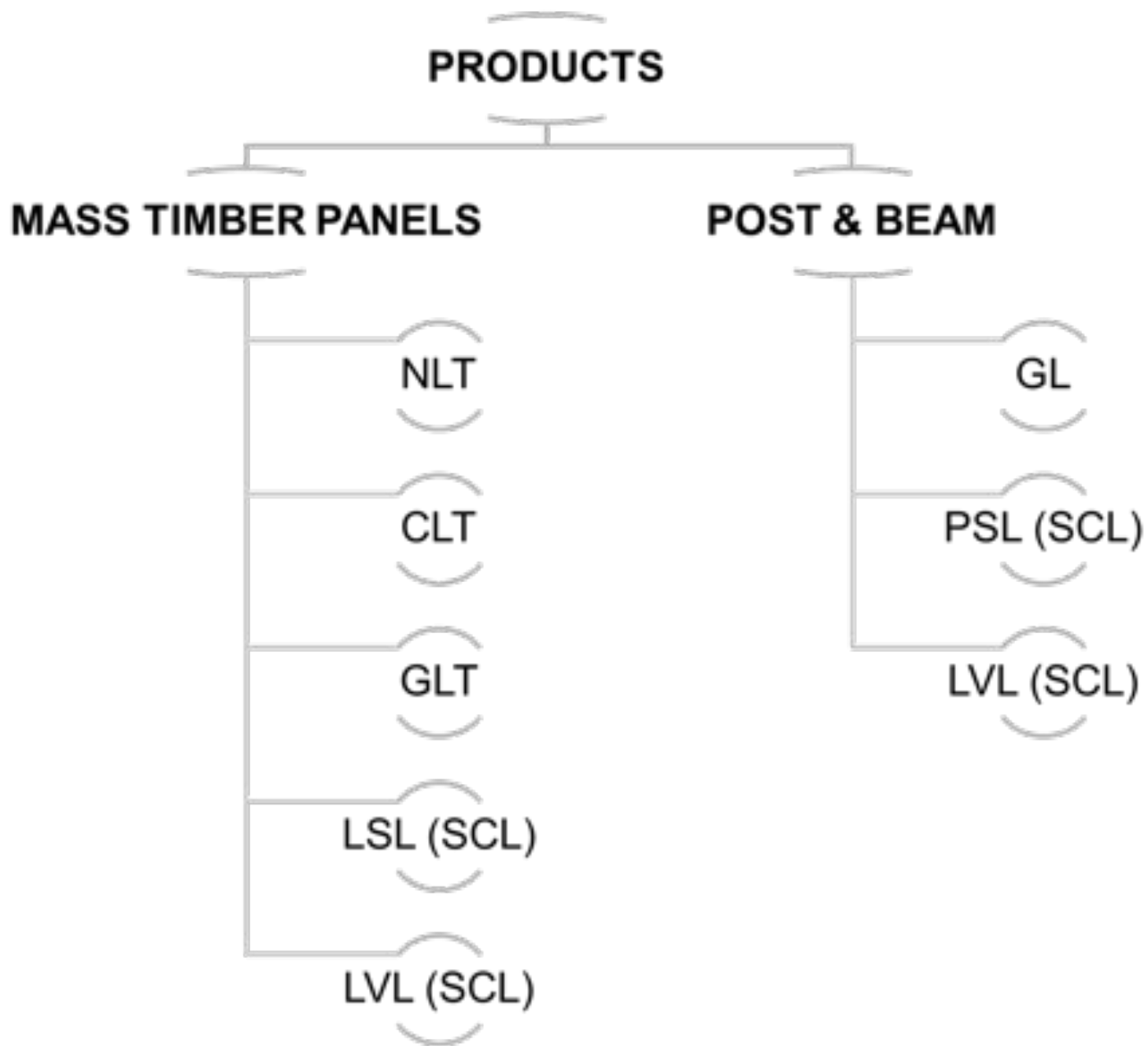


**OVERVIEW**

**BUILDING SYSTEMS**

**PRODUCTS**

**SIZES**



# PRODUCTS

## MASS TIMBER PANELS

NLT

CLT

GLT

LSL (SCL)

LVL (SCL)

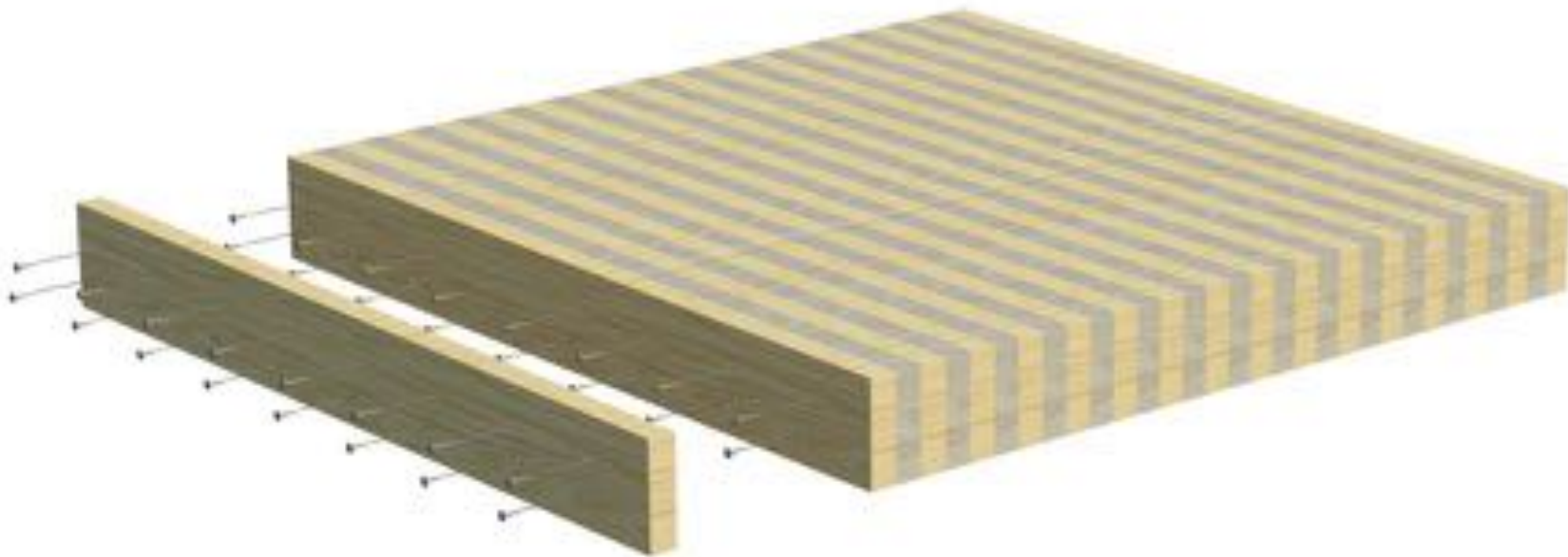
## POST & BEAM

GL

PSL (SCL)

LVL (SCL)

# NLT



**Nail Laminated Timber**

# NLT

## **Alternative**

**Names:** nailed timber, nail-up, edge-lam, brettstapel

**System:** regular framing members (2x, 3x) on edge + fastened together

**Suppliers:** a good carpenter

**Basic Info:** S-P-F / Douglas Fir or any other  
Floor, roof (and wall) with Plywood sheathing for lateral loads

# NLT

## Comments:

- Non-standardized panel system but base material covered with grading rules











# NLT

## Comments:

- Non-standardized panel system but base material covered with grading rules
- Specifications

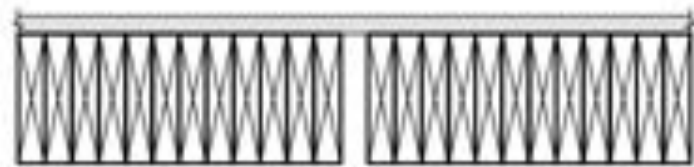


# NLT

## Comments:

- Non-standardized panel system but base material covered with grading rules
- Specifications
- Requires care with regards to swelling / shrinkage perpendicular to grain

# NLT



35 OR 75  
(1 OR 2 LAMINATION)  
GAP TO BE FILLED IN AFTER  
BUILDING IS ENCLOSED.  
GLUE OR PIN NAIL.

2 SHRINKAGE / SWELLING GAP  
TYP. GRIDS B, C, F AND G ONLY



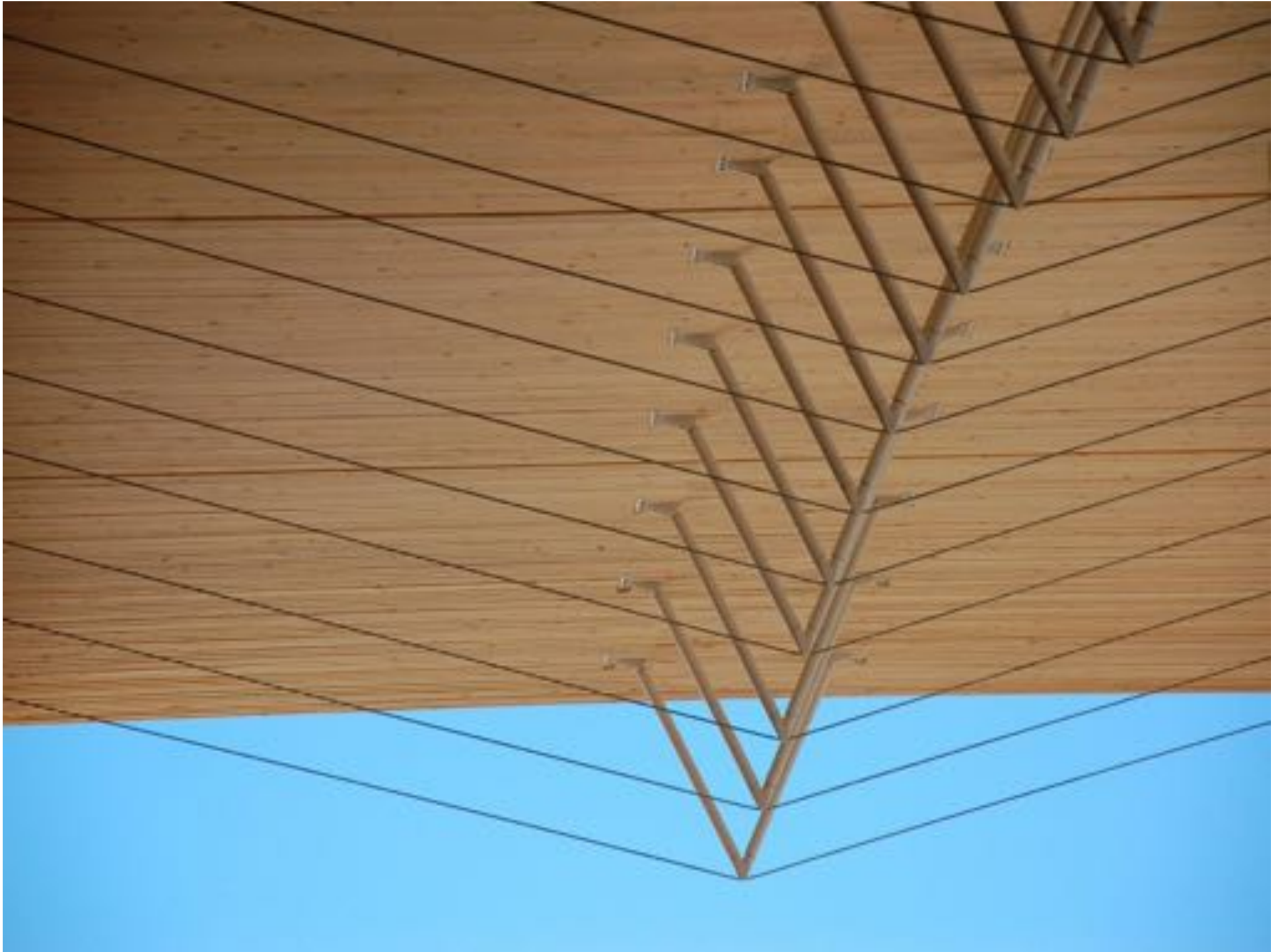


# SAMUEL BRIGHOUSE ELEMENTARY, RICHMOND, BC











# SFU UNIVERCITY CHILDCARE, BURNABY, BC







# MOUNTAIN EQUIPMENT CO-OP, VANCOUVER, BC









# GLT



**Glue Laminated Timber**



# GLT

## Alternative

**Names:** glued edge laminated timber,  
edge laminated timber, edge-lam

**System:** “glulam beams on edge”

**Suppliers:** any glulam supplier

**Basic Info:** S-P-F / D. Fir / Black Spruce / ...  
Adhesive: Phenol Resorcinol (black) or  
Melamine (clear)  
Adhesive amount: 1% by weight  
Floor, roof (and wall) with Plywood sheathing for lateral  
loads

# GLT

## Comments:

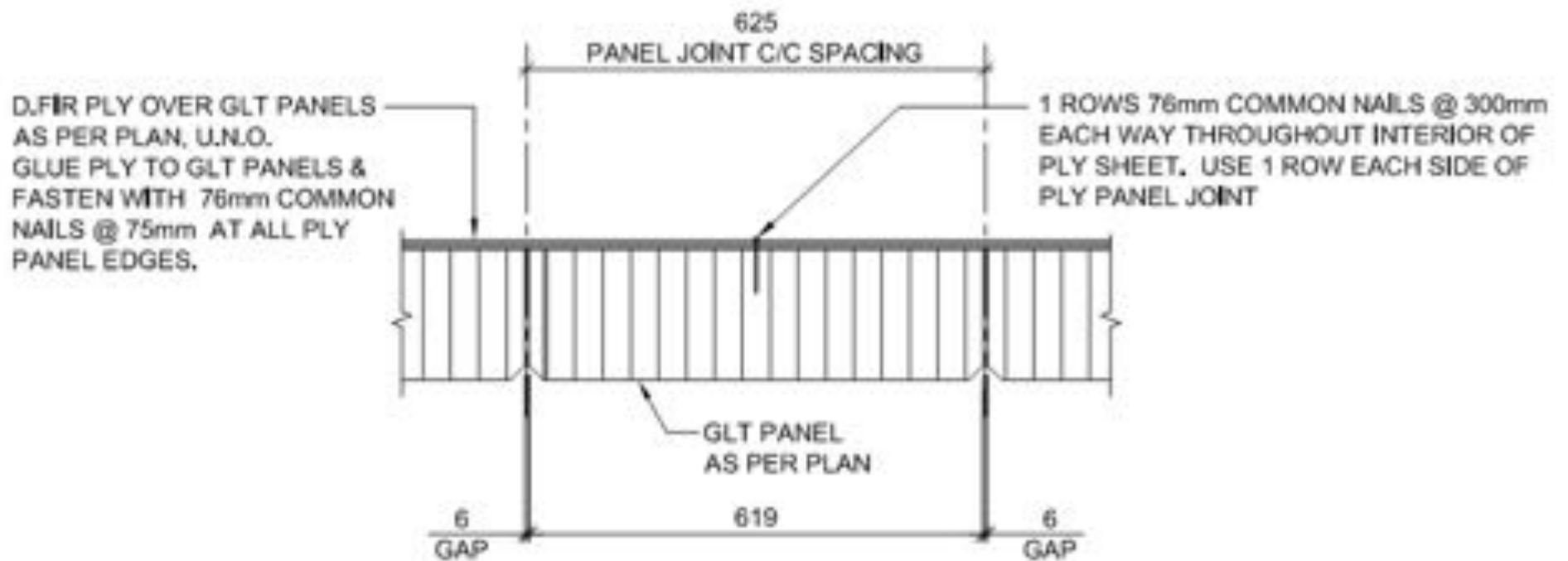
- Standardized product

# GLT

## Comments:

- Standardized product
- Requires care with regards to swelling / shrinkage perpendicular to grain

# GLT

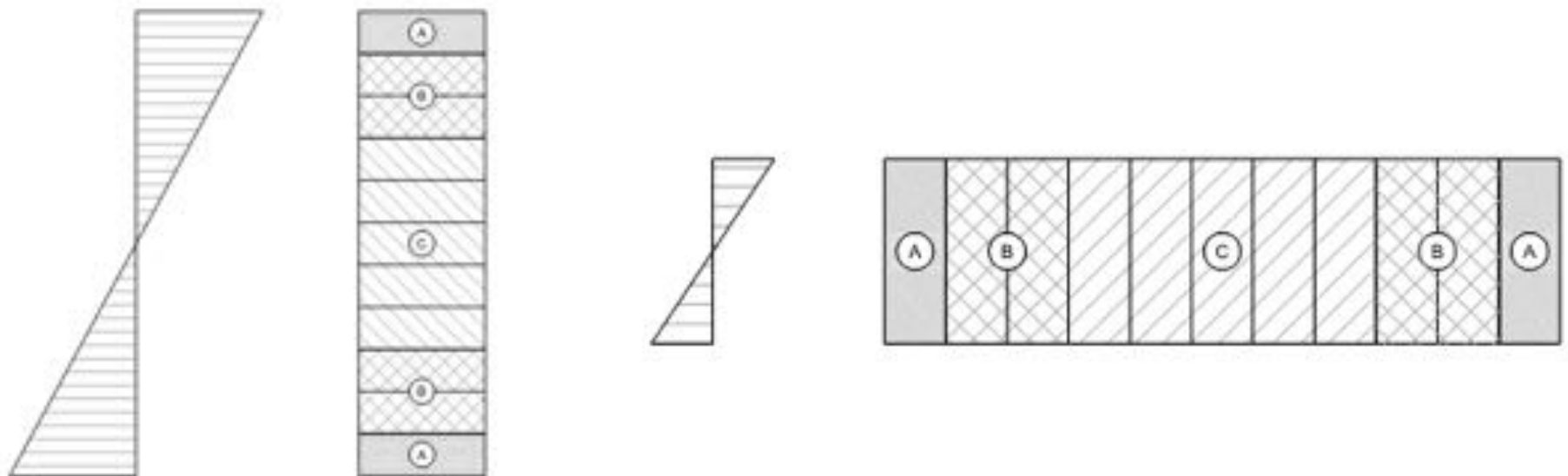


# GLT

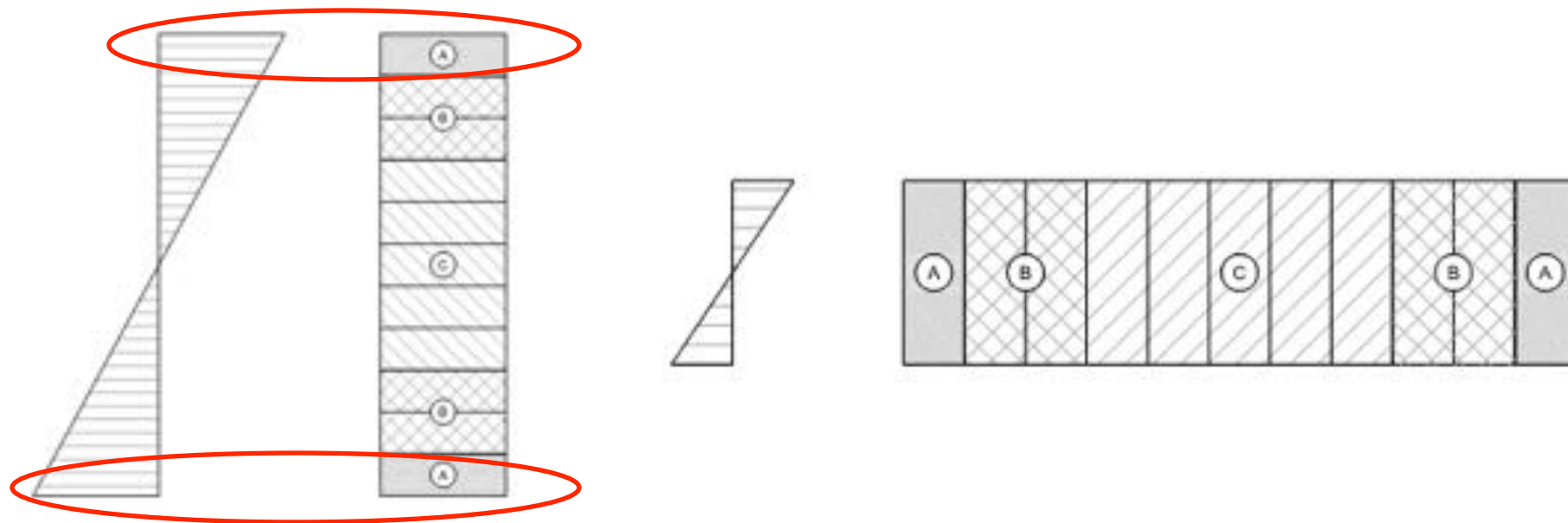
## Comments:

- Standardized product
- Requires care with regards to swelling / shrinkage perpendicular to grain
- Glulam beam  $\neq$  GLT

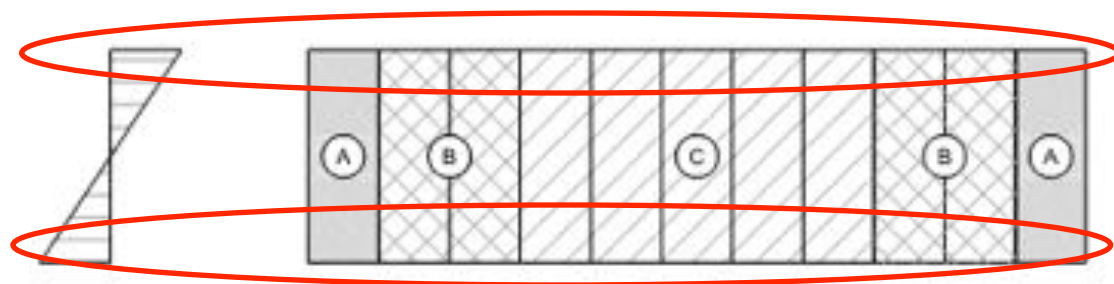
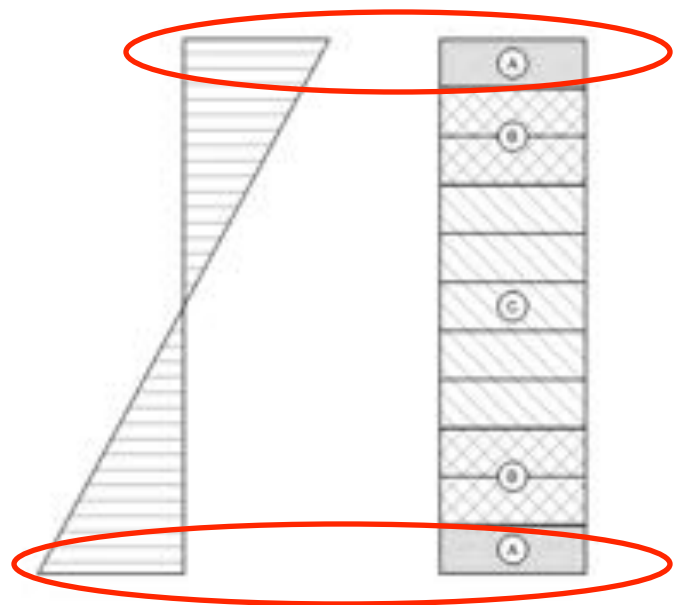
# GLT



# GLT



# GLT





# KIN CENTRE ARENA COMPLEX, PRINCE GEORGE, BC









# CLT



**Cross Laminated Timber**

# CLT

## Alternative

**Names:** cross laminated timber, x-lam

**System:** cross laminated timber panels → 2x members glued together

**Suppliers:** Structurlam (Penticton, BC), Nordic (Montreal, QC), Smartlam (Whitefish, MT), DR Johnson (Riddle, OR), European Suppliers

**Basic Info:** S-P-F / Black Spruce / ...  
Adhesive: Polyurethane  
Adhesive amount: 4% by weight  
Floor, roof and wall with joints detailed for lateral loads

# CLT

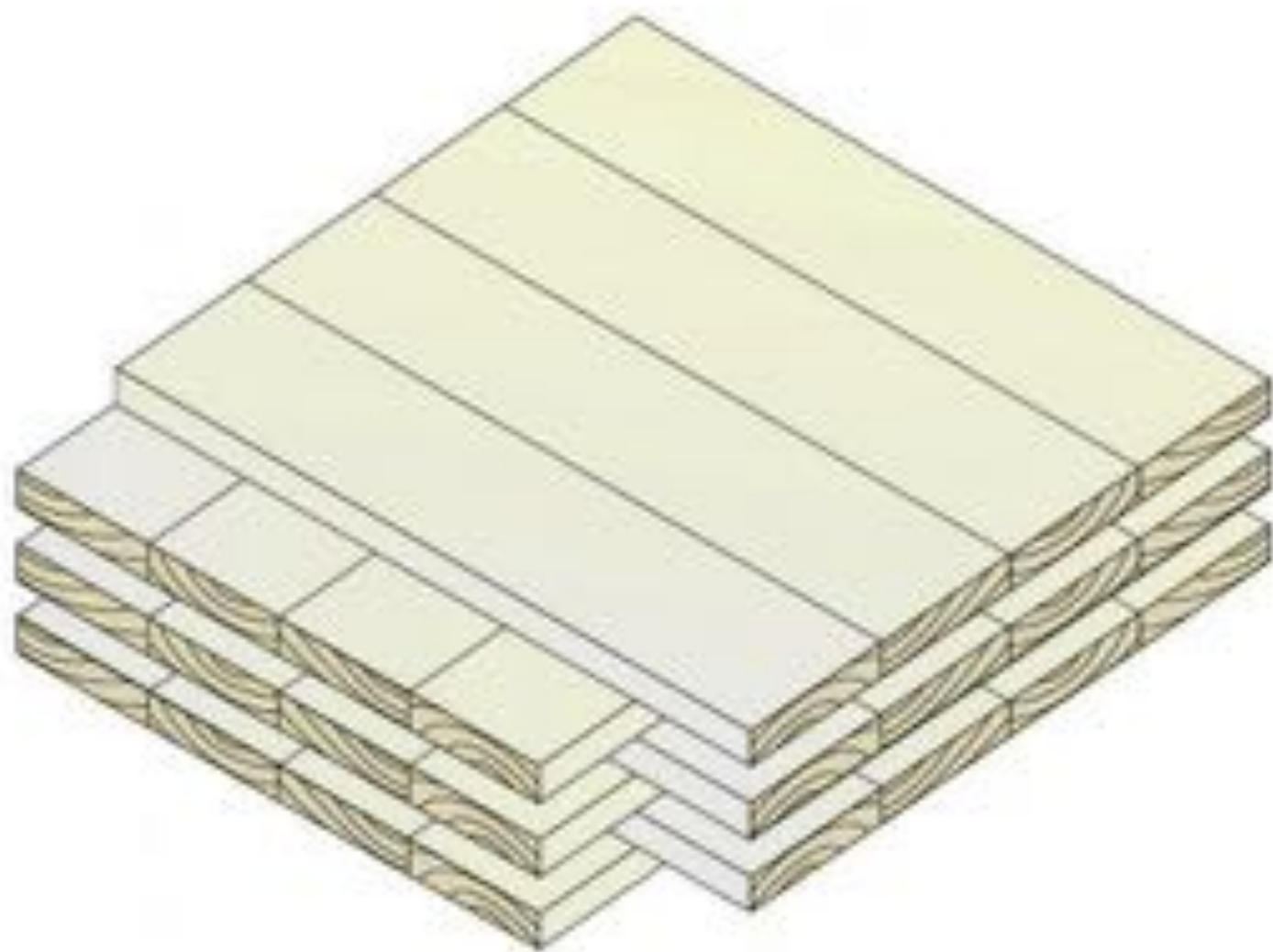
## Comments:

- Standardized product

# CLT

## Comments:

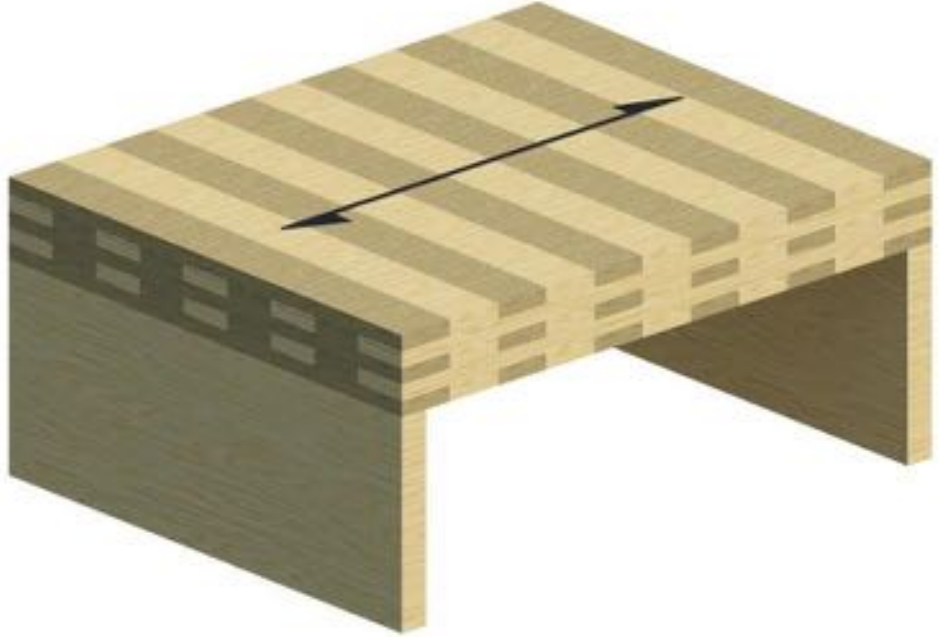
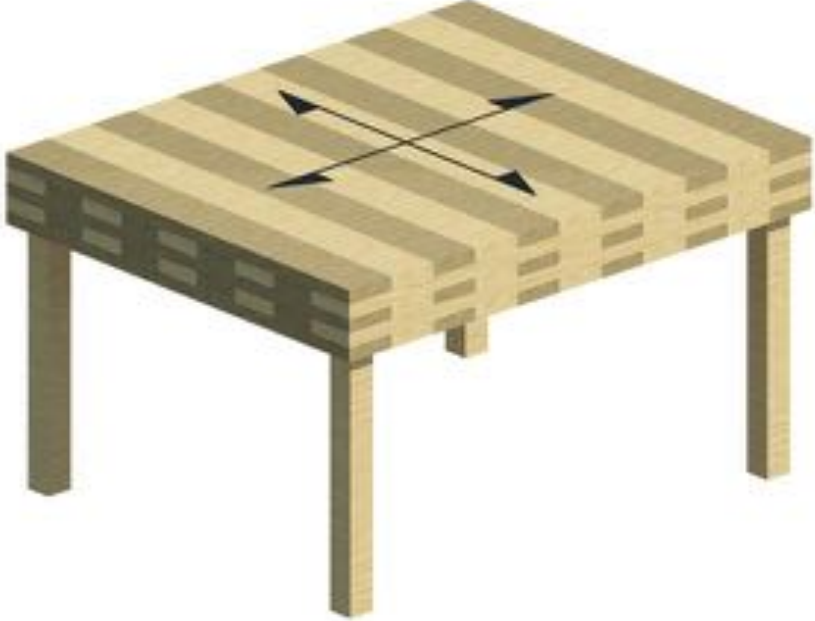
- Standardized product
- Dimensionally very stable





## **Comments:**

- Standardized product
- Dimensionally very stable
- Two directional span capabilities



# UHNBC LEARNING & DEVELOPMENT CENTRE, PRINCE GEORGE, BC

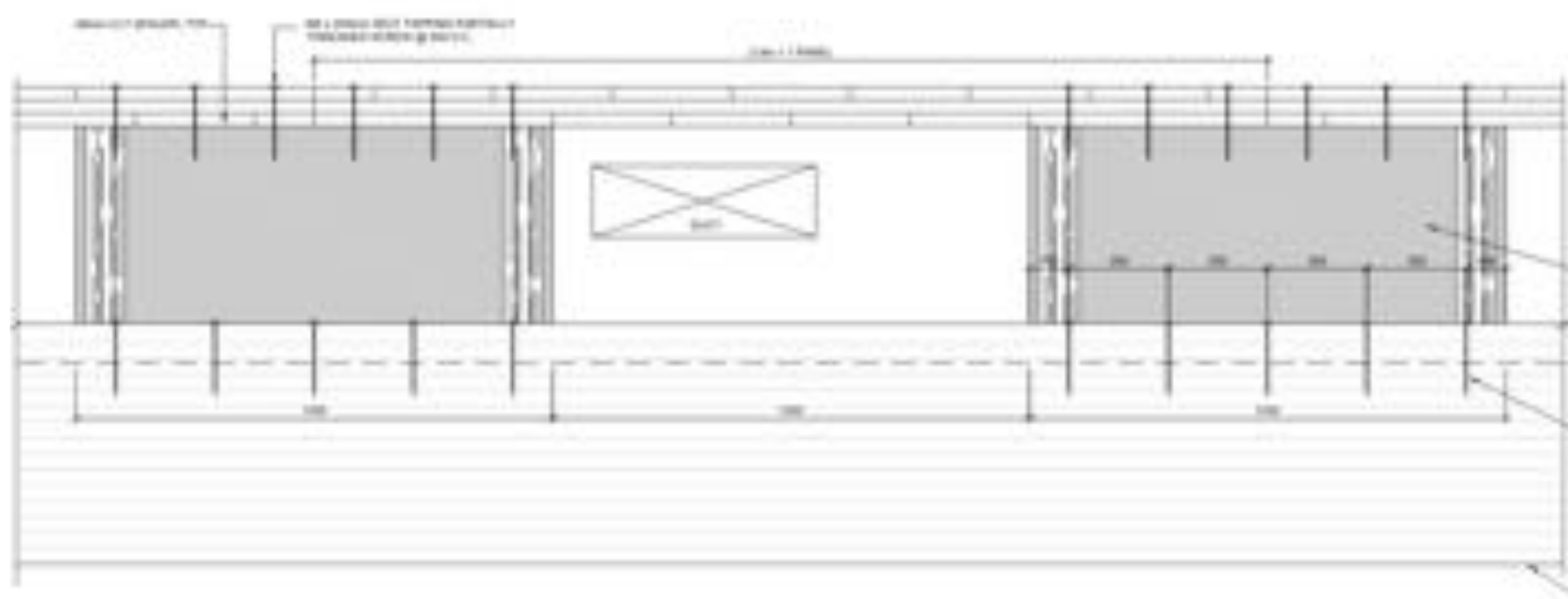


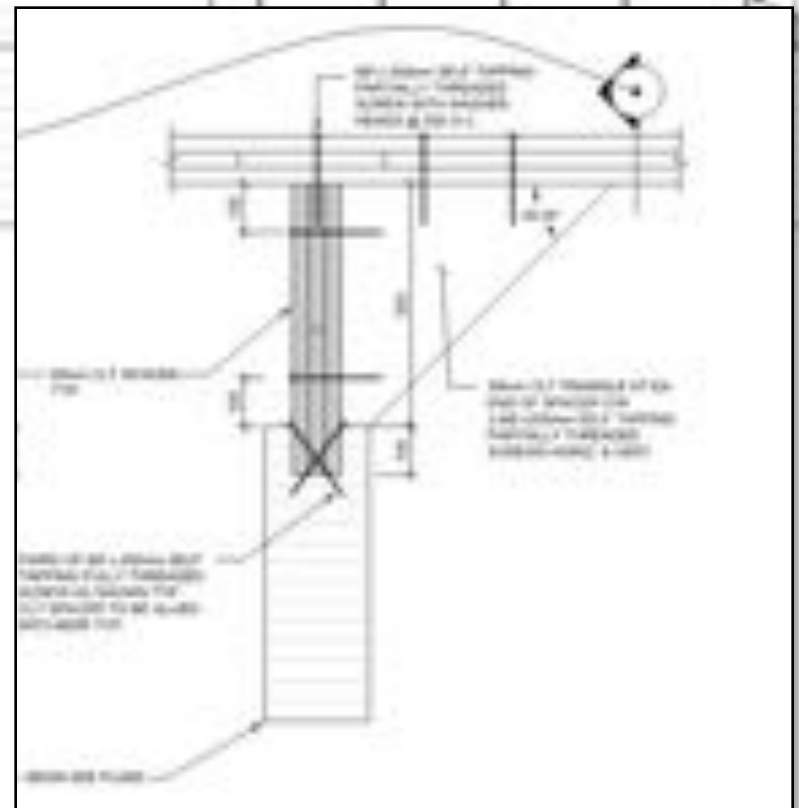
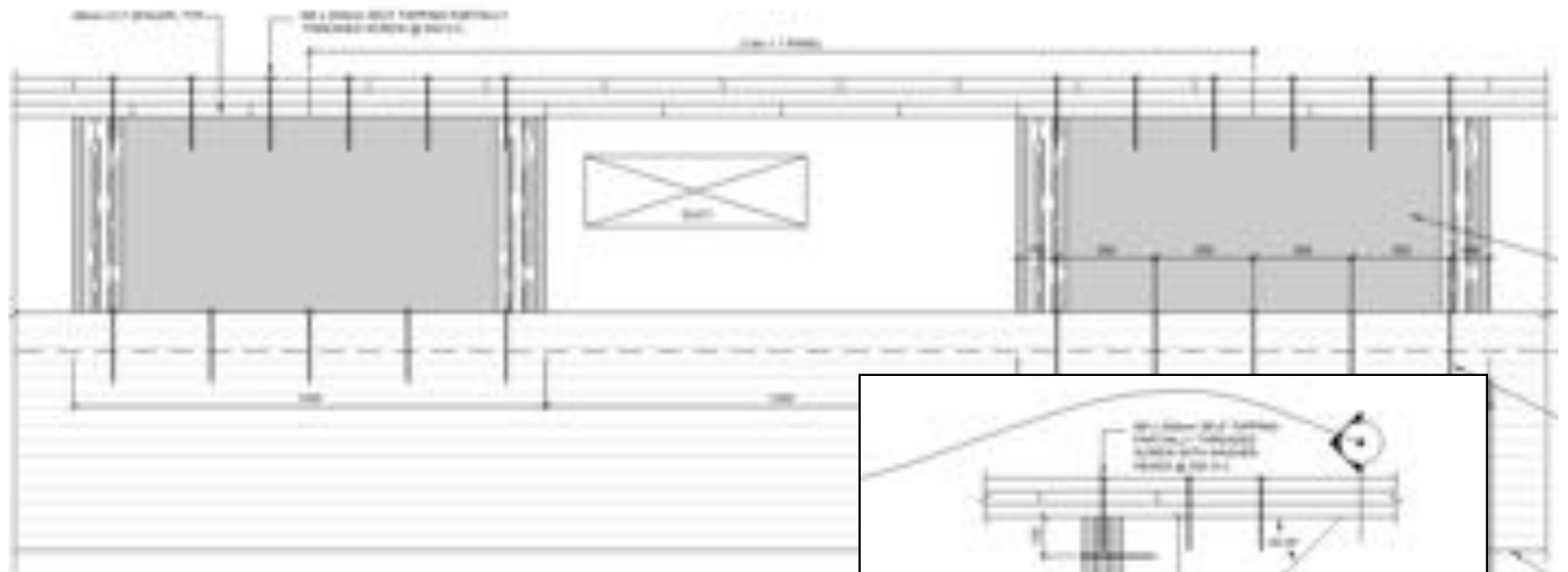










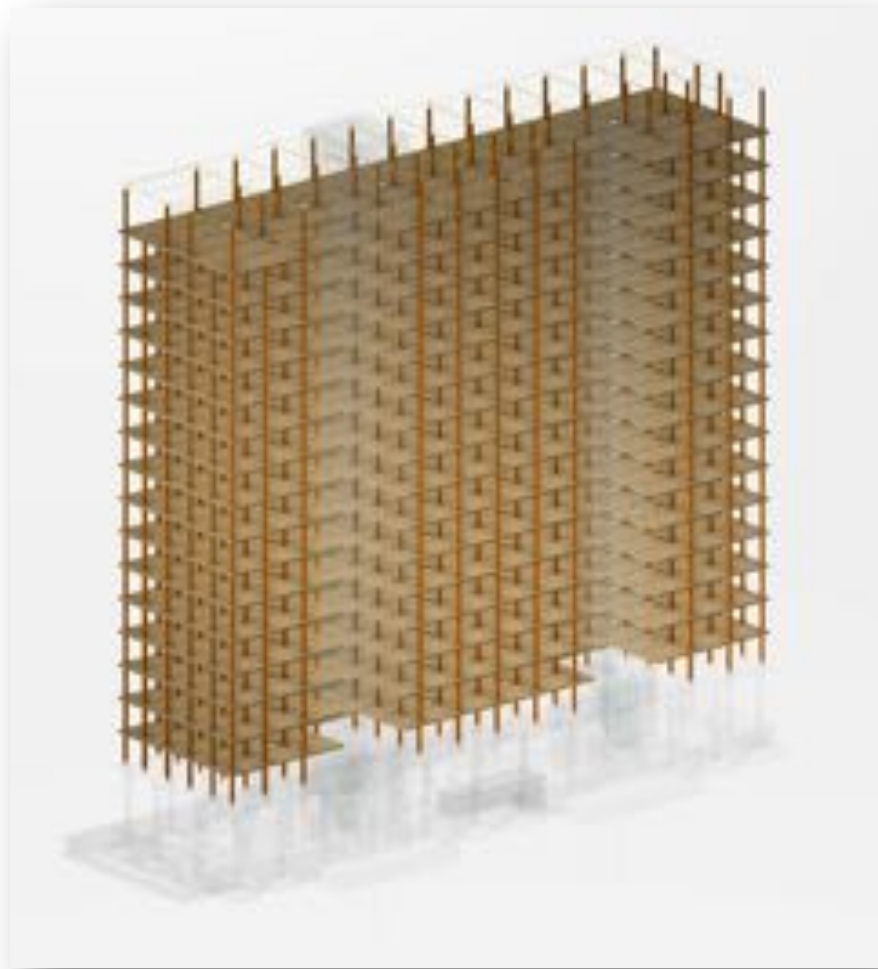






# UBC STUDENT RESIDENCE





# **SCL - LSL**



**Laminated Strand Lumber**

# LSL

## **Alternative**

**Names:** n/a

**System:** laminated strand lumber (timber strands glued together)

**Suppliers:** Weyerhaeuser\*, Louisiana Pacific,

**Basic Info\*:** Material/fibre: Aspen  
Harvesting cycle: 60 to 70 years  
Adhesive: MDI - Isocyanate  
Adhesive amount: 6% by weight  
Floor, roof and wall with joints detailed for lateral loads (limited thicknesses!)



# LSL

## Comments:

- Standardized product

# LSL

## Comments:

- Standardized product
- Dimensionally stable in plan, sensitive to moisture in its thickness



# GILMORE SKYTRAIN STATION, BURNABY, BC







## FALSE CREEK COMMUNITY CENTRE, VANCOUVER, BC



# SCL - LVL



**Laminated Veneer Lumber**

# LVL

## Alternative

**Names:** Microlam, Versalam

**System:** laminated veneer lumber (veneers stacked & glued together)

**Suppliers:** Louisianan Pacific\*, Weyerhaeuser, Boise Cascade, West Fraser, Metsawood, ...

**Basic Info\*:** Material/fibre: D. Fir  
Harvesting cycle: 80 years  
Adhesive: Phenol Formaldehyde  
Adhesive amount: 7% by weight

Floor, roof and wall with joints detailed for lateral loads  
(limited thicknesses!)

# LVL

## Comments:

- Standardized product

# LVL

## Comments:

- Standardized product
- Dimensionally stable in plan (can even add cross layers), sensitive to moisture in its thickness





## PARASOL, SEVILLA, SPAIN



# SCL - SECONDARY LAMINATED LVL



# SECONDARY LAMINATED LVL

## Alternative

**Names:** N/A

**System:** laminated veneer lumber (veneers stacked & glued together)

**Suppliers:** Brisco

**Basic Info:** Material/fibre: D. Fir  
Harvesting cycle: 80 years  
Adhesive: Phenol Formaldehyde  
Adhesive amount: 7% by weight  
Floor, roof and wall with joints detailed for lateral loads

# SECONDARY LAMINATED LVL

## Comments:

- Standardized product



# SECONDARY LAMINATED LVL

## Comments:

- Standardized product
- Dimensionally sensitive in plan, stable in its thickness. Requires care with regards to swelling / shrinkage perpendicular to grain





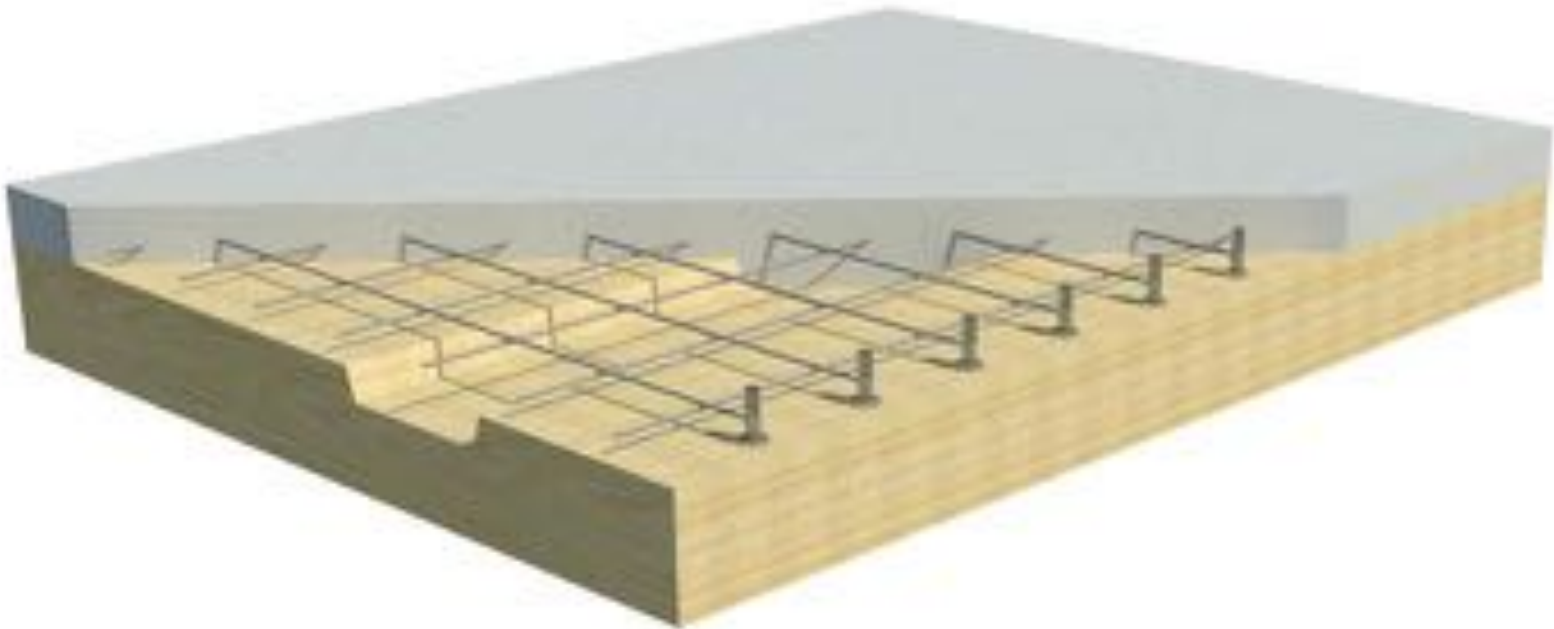








# WCC



**Wood – Concrete - Composite**

# WCC

## Alternative

**Names:** Timber – Concrete – Composite

**System:** Solid wood panel at bottom, concrete over top (acting as one unit)

Base layer can be nearly any solid wood panel

Connector supplied by wood panel supplier or general contractor

“Free”, stiff and strong diaphragm



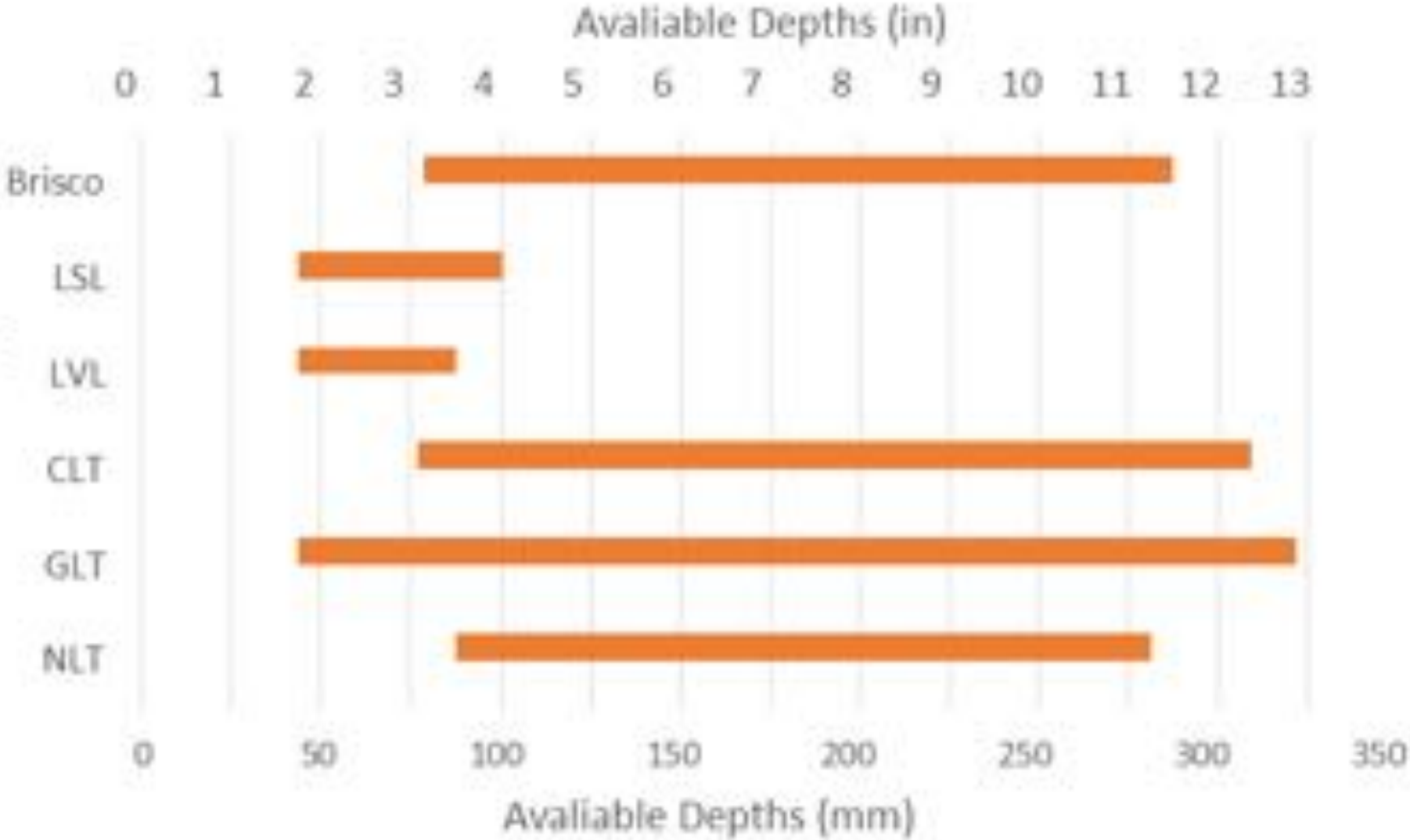
**OVERVIEW**

**BUILDING SYSTEMS**

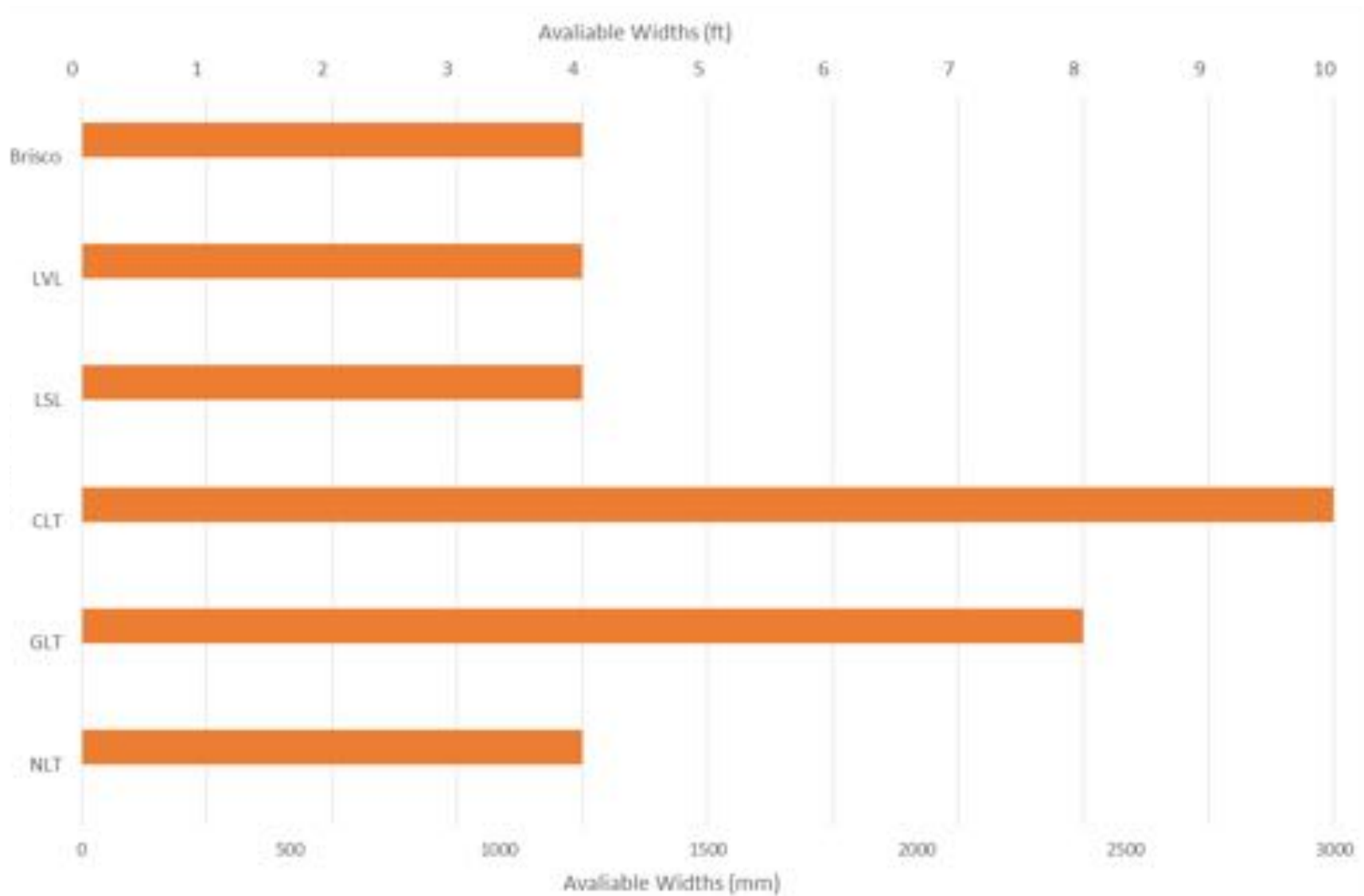
**PRODUCTS**

**SIZES**

# DEPTHS

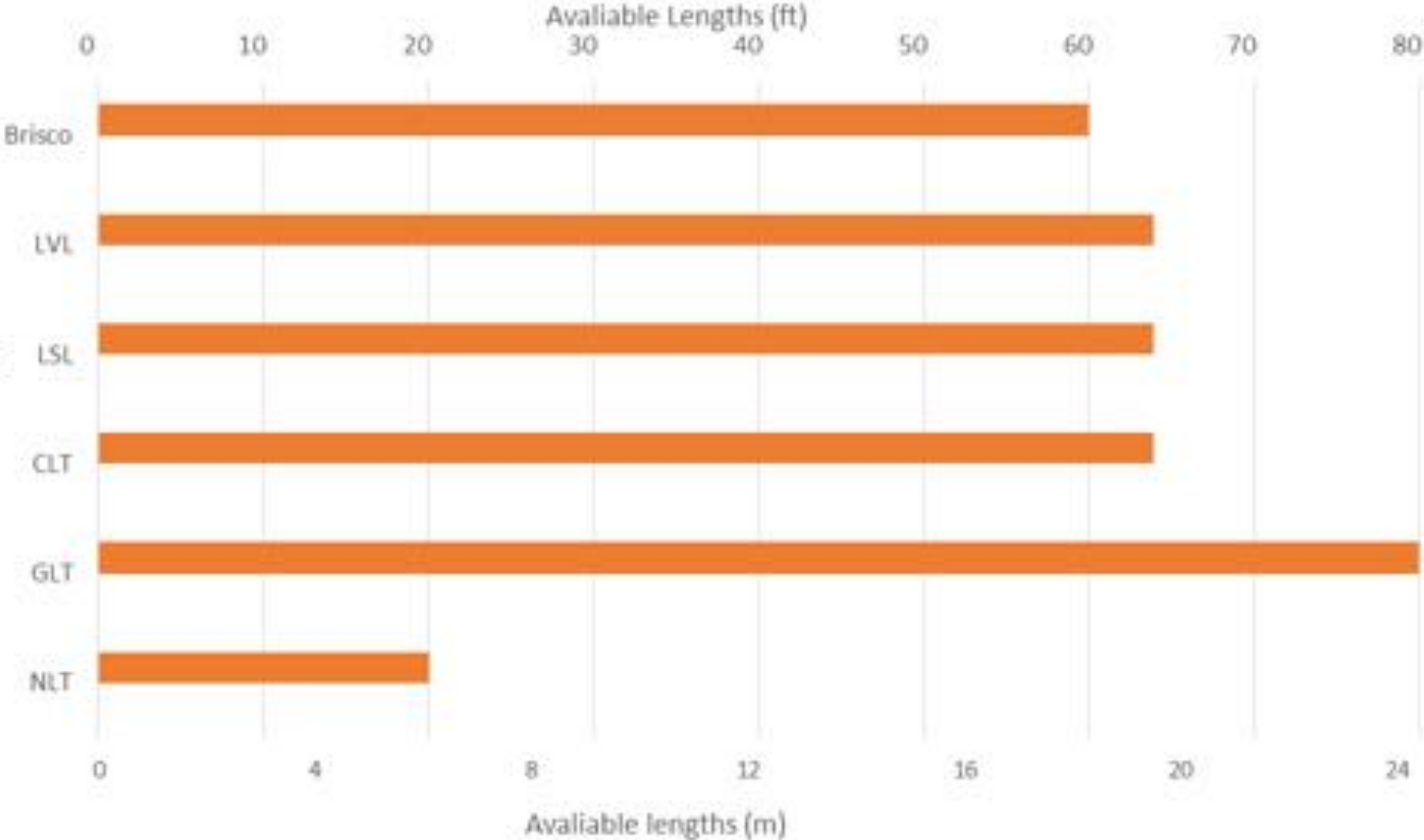


# WIDTH

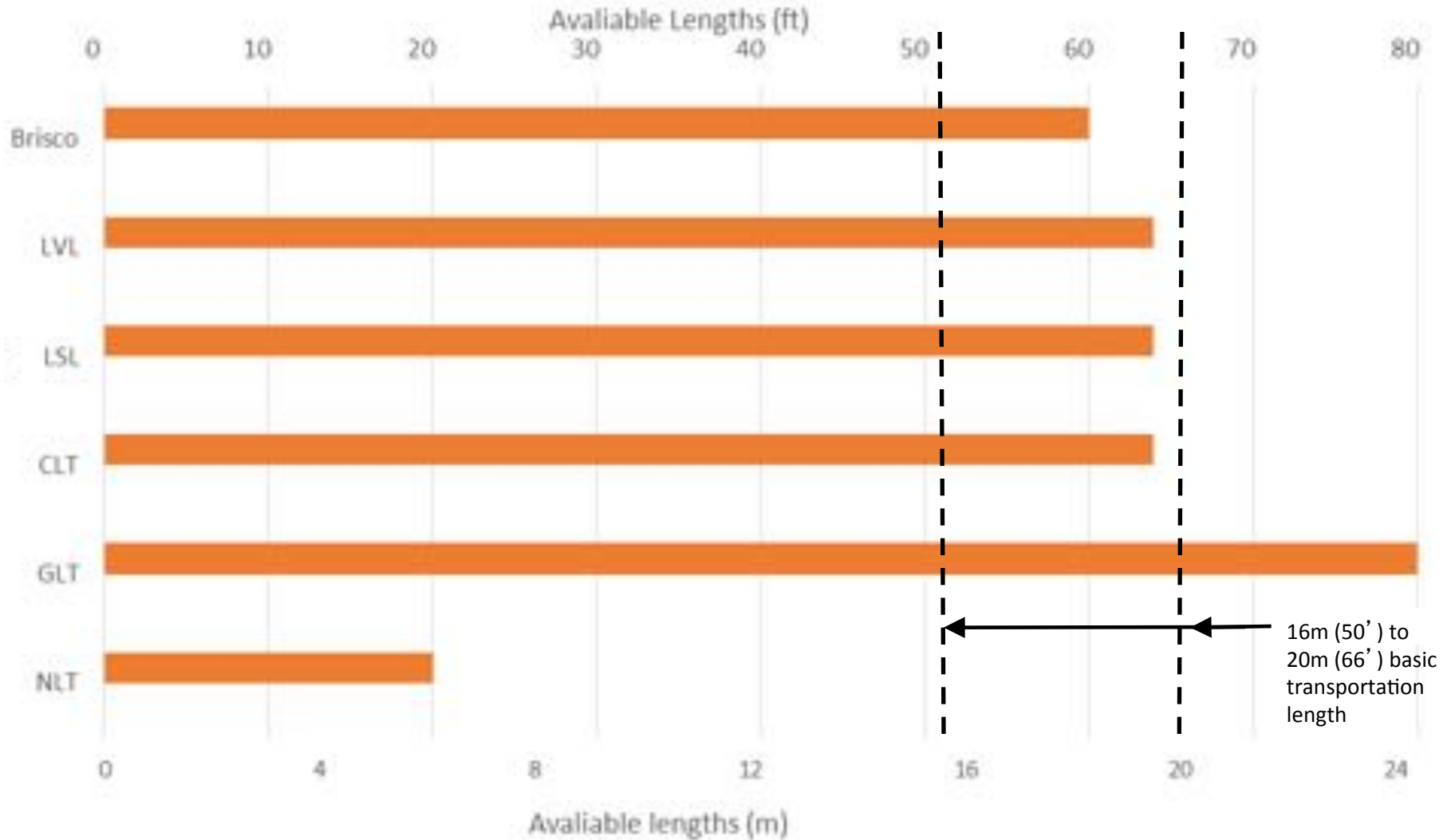




# LENGTH



# LENGTH





**OVERVIEW**

**CONTEXT**

**DESIGN**

# CONTEXT

THE SET OF CIRCUMSTANCES OR  
FACTS THAT SURROUND A  
PARTICULAR EVENT, SITUATION,  
ETC

# CONTEXT

OR AS I LIKE TO CALL IT:

COLLECTING AND CONNECTING  
THE DOTS



# COLLECTING THE DOTS...



**CLIENT &  
DESIGN TEAM**

# PROCUREMENT





**FUNDING**

# PARTNER







**SIZE OF A PROJECT**



**LOCATION**



# CLIMATE



# CAPACITY & CAPABILITY



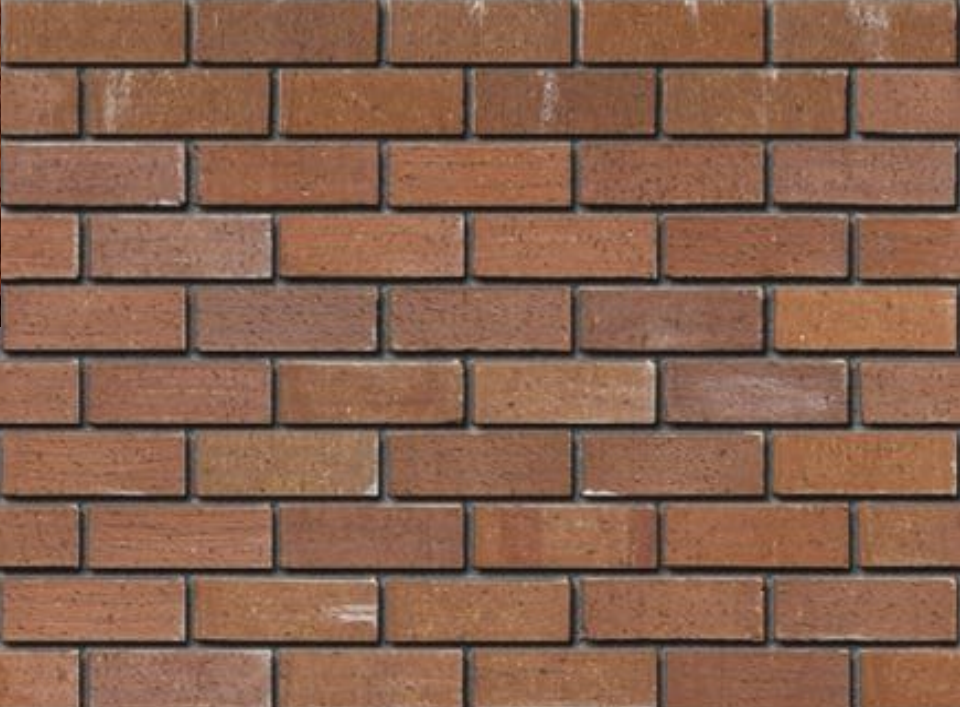


# AVAILABILITY





# TOLERANCE





**TOLERANCE**

**... CONNECTING THE  
DOTS**



A portrait of Mr. Bean, a character from the British sitcom 'Mr. Bean'. He is wearing his signature brown tweed jacket, a white collared shirt, and a red tie. He has a wide-eyed, slightly mischievous expression. The background is plain white.

**THAT IS WHERE THE  
DESIGN WORK BEGINS**



**OVERVIEW**

**CONTEXT**

**DESIGN**



# DECIDE EARLY





**“SYSTEM AND  
MATERIAL  
APPROPRIATE  
DESIGN”**



**PRODUCT SIZES**



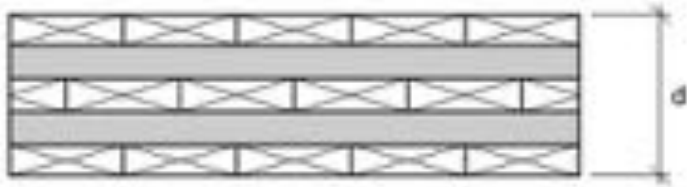
**FIRE**

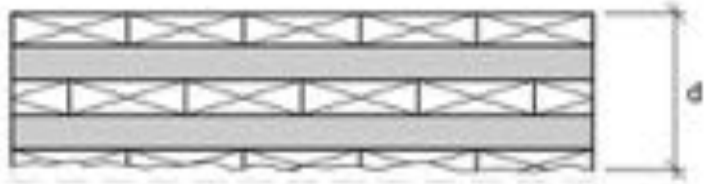
- In general, all products have a similar char rate

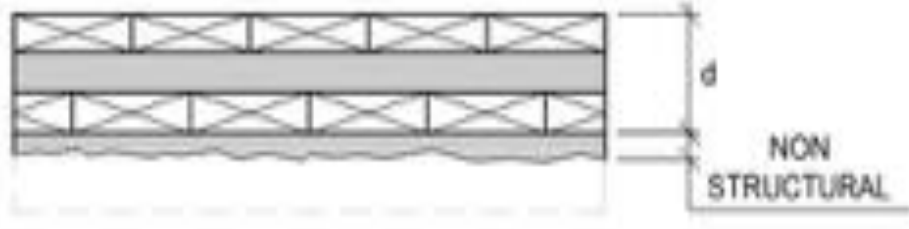


- In general, all products have a similar nominal char rate
- Approximately  $1 \frac{1}{2}'' - 1 \frac{3}{4}''$  / 60 minutes

- In general, all products have a similar nominal char rate
- Approximately  $1 \frac{1}{2}$ " –  $1 \frac{3}{4}$ " / 60 minutes
- Be careful with CLT if required rating is between 45 and 90 minutes
  - Most of the time it's not a problem for panels with 5+ layers









# DEPTH

“DESIGN IS MOSTLY GOVERNED BY  
**DEFLECTION** (STIFFNESS) AND / OR  
**VIBRATION**”

**20' FLOOR SPAN 8" – 10"**

**16' FLOOR SPAN 6" – 8"**

**12' FLOOR SPAN 4" – 6"**

# MOVEMENT



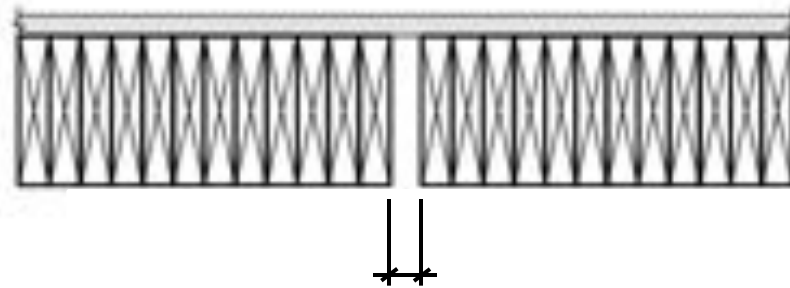
**NLT, GLT**

**0.25%** CHANGE IN  
DIMENSION FOR EACH **1%**  
CHANGE IN MOISTURE  
CONTENT

- 12% MC when installed
- 14% MC during construction
- 1  $\frac{3}{4}$ " swelling in 30'



- 12% MC when installed
- 14% MC during construction
- 1 <sup>3</sup>/<sub>4</sub>" swelling in 30'



1 1/2" @ 20'-0"  
38mm @ 6m

An aerial photograph of a vast agricultural field, likely a cornfield, with rows of crops stretching towards the horizon. A person is visible walking through the field in the lower right quadrant. The image is overlaid with a semi-transparent dark grey rectangle on the left side, which contains the title text.

# **WEATHER** **PROTECTION** **STRATEGY**

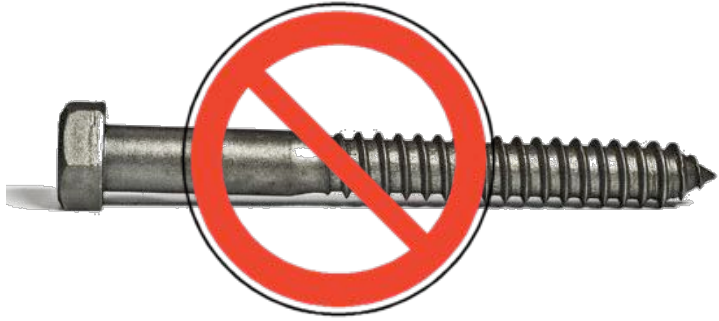
A large yellow tower crane is shown against a clear blue sky. The crane's lattice structure is prominent, extending from the bottom center towards the top left. A long horizontal jib extends from the top of the tower, with a counterweight and a hook suspended from it. The crane is positioned on a construction site, though the ground is not visible.

**CRANE**

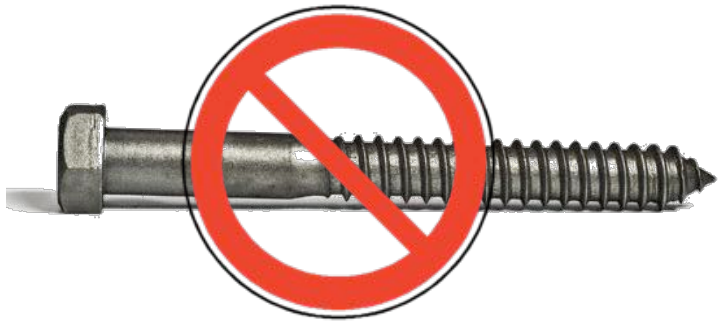
**30 PICKS / DAY**

# CONNECTIONS





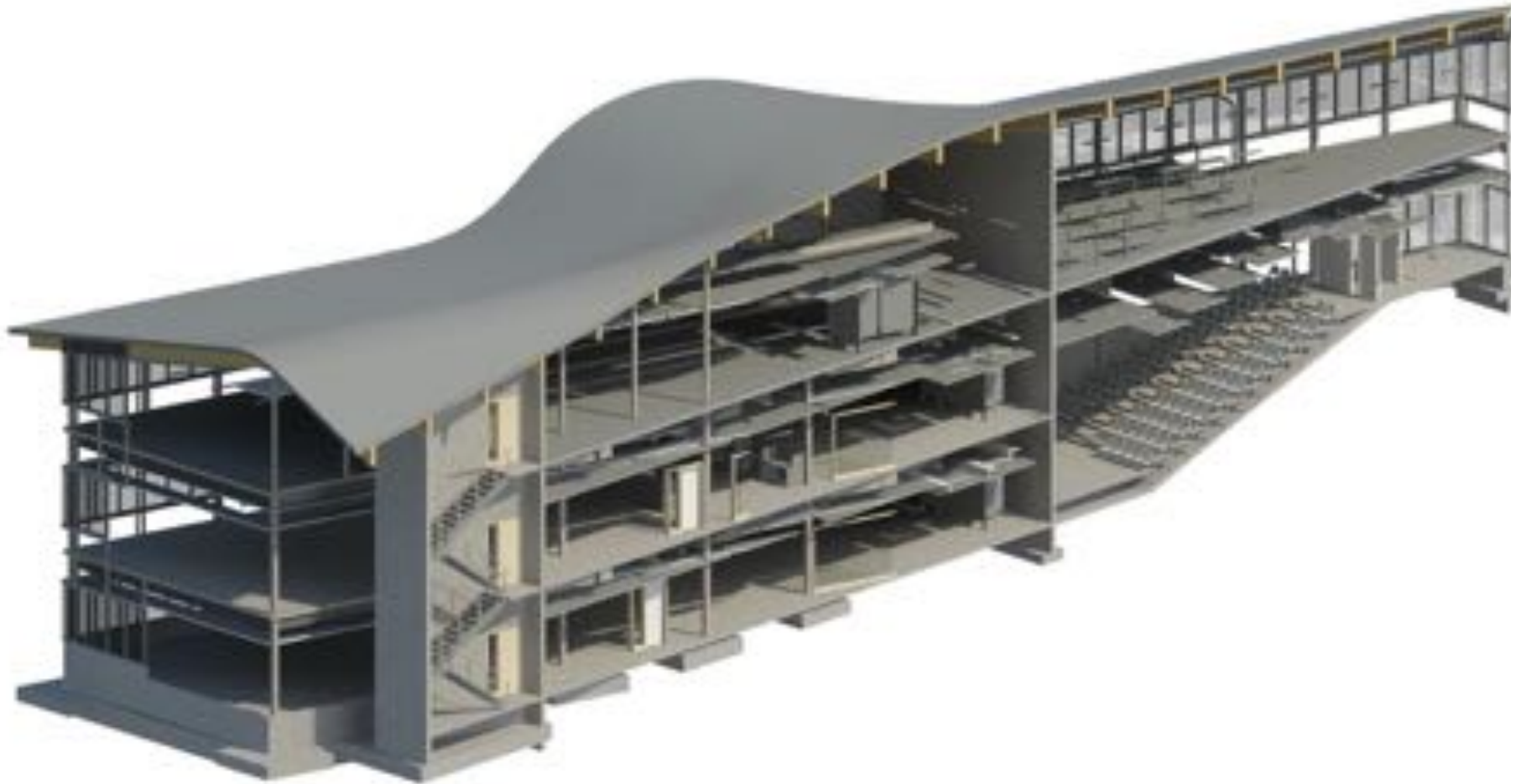




# **SECONDARY IMPACTS**

**... AKA COST DIFFERENCE  
TO OTHER BUILDING  
SYSTEMS**

# BIM



- CNC fabrication requires 3-D files

- CNC fabrication requires 3-D files
- Architectural 3-D models (REVIT) are not always compatible with fabrication models



- CNC fabrication requires 3-D files
- Architectural 3-D models (REVIT) are not always compatible with fabrication models
- 3-D shop drawing model including connections

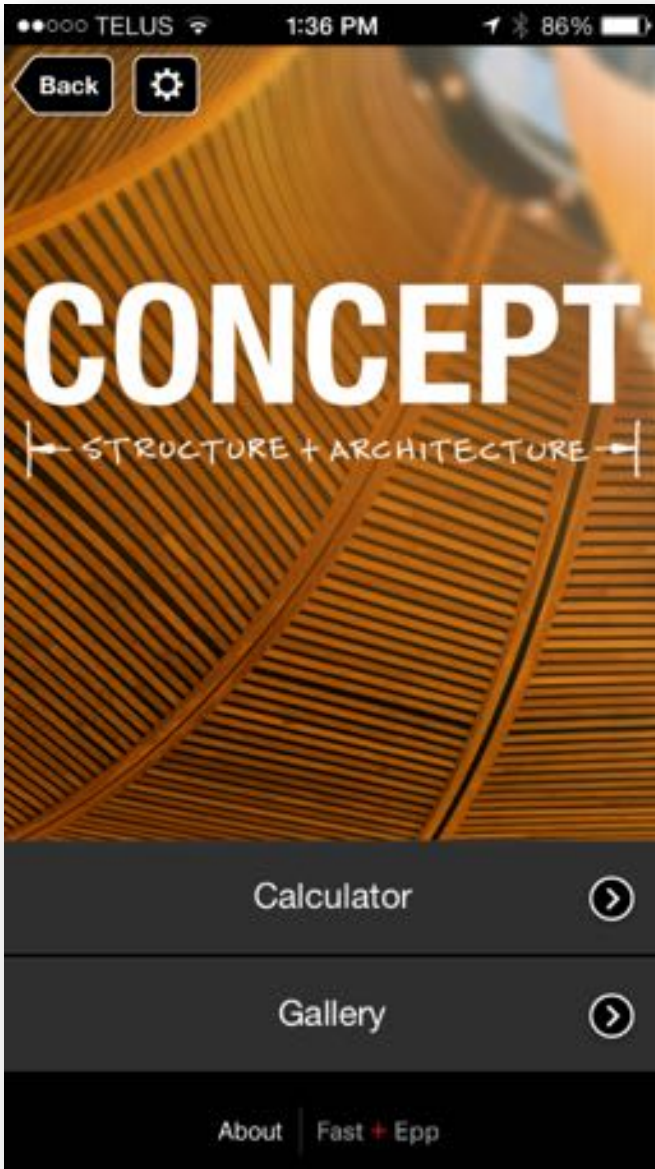
**AUTODESK® REVIT®**

**≠**

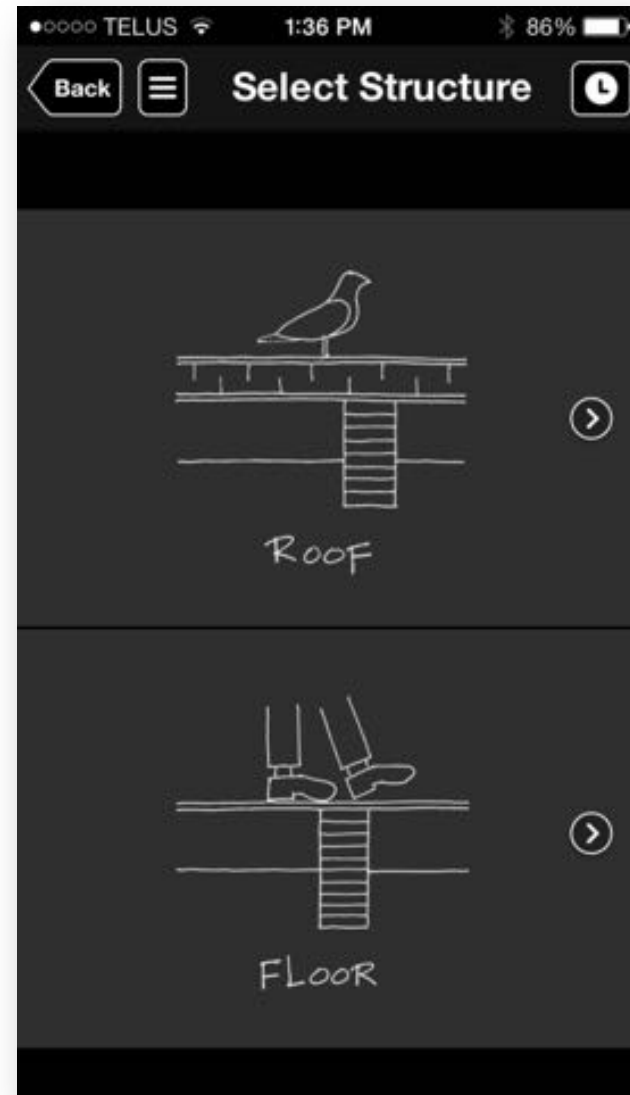
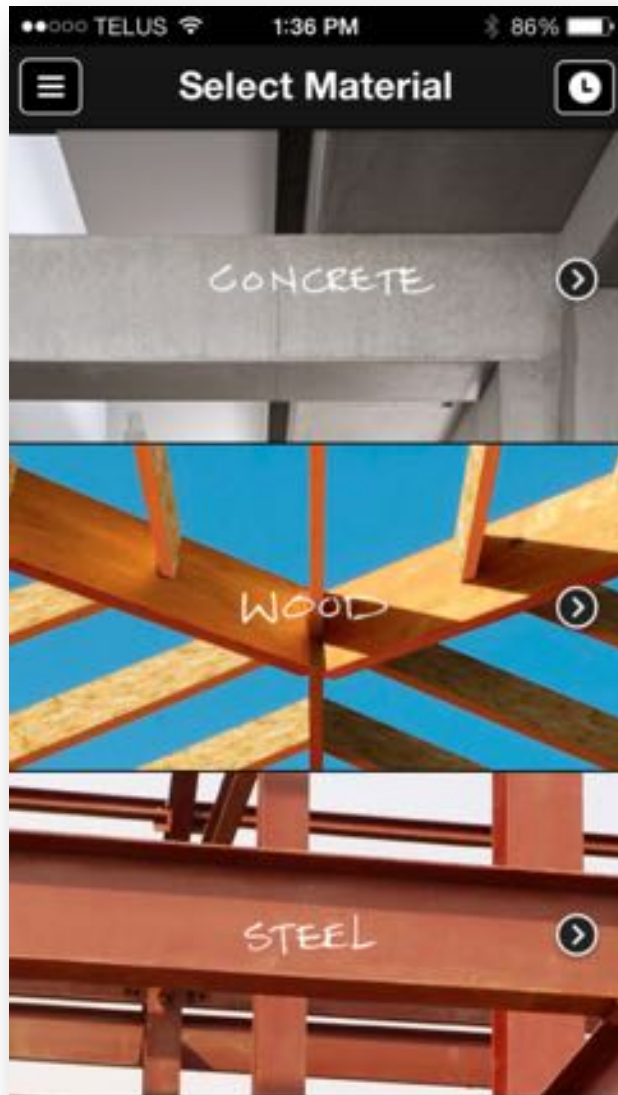
**3D MANUFACTURING  
MODEL  
(3D-CAD/CAM)**



**KEEP  
CALM;  
THERE'S AN  
APP  
FOR THAT**

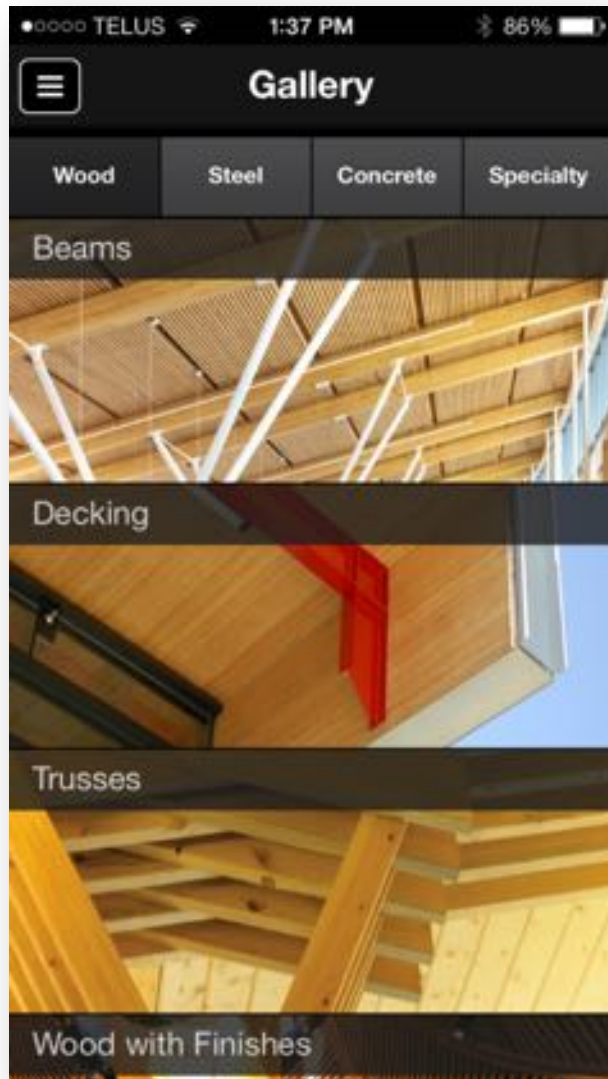


# DEPTH CALCULATOR





# MATERIAL GALLERY





**“SYSTEM AND  
MATERIAL  
APPROPRIATE  
DESIGN”**

# QUESTIONS?

This concludes The American  
Institute of Architects Continuing  
Education Systems Course

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Fast+Epp Structural Engineers  
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