



Overview and Agenda

- Welcome and Overview
- Cummins
- National Church Residences
- Environmental Defense Fund
- Additional Resources
- Question & Answer Session





Today's Presenters

Name	Organization
Todd Swingle	Cummins
Alan Mileti	National Church Residences
Steven Goldman	Environmental Defense Fund





Todd Swingle

Cummins



DOE Webinar Cummins Water Program Review

Todd Swingle

January 2015





WHO WE ARE

Cummins Inc., a global power leader, is a corporation of complementary business units that design, manufacture, distribute and service engines and related technologies, including fuel systems, controls, air handling, filtration, emission solutions and electrical power generation systems.

WORLD HEADQUARTERS

500 Jackson Street Columbus, IN, 47201 STOCK SYMBOL (traded on NYSE)

CMI

FOUNDED IN 1919

WEB SITE www.cummins.com FORTUNE 500 RANKING (2014)

168

SALES / EARNINGS

In 2013, Cummins earned \$1.48 billion on revenues of

\$17.3 billion.

EMPLOYEES

Worldwide, approximately 48,000 people.

More than 60 percent of the Company's employees are located outside the United States. **CUSTOMERS**

The Company's customers are located in approximately **190 countries** and territories that Cummins reaches through a network of more than **600** Company-owned and independent distributor locations and approximately **6,500 dealer locations**.



Water Stewardship at Cummins

Water Conservation

Aspiration – We will continually reduce the amount of water we use in our operations and improve the quality of the wastewater we discharge.

2020 Goal: Reduce the water use intensity (normalized to labor hours worked) in our facilities by 33% as compared to a 2010 baseline.

External Goals



Community Water Engagement

Aspiration – We will work together with our communities to ensure that everyone has adequate, safe, and sustainable water supplies.

2020 Goal: Achieve water neutrality (off-set the water we use) for 15 facilities in India, China, Africa, and Mexico by doing water projects (water quality, conservation, sustainable supplies) with our communities.



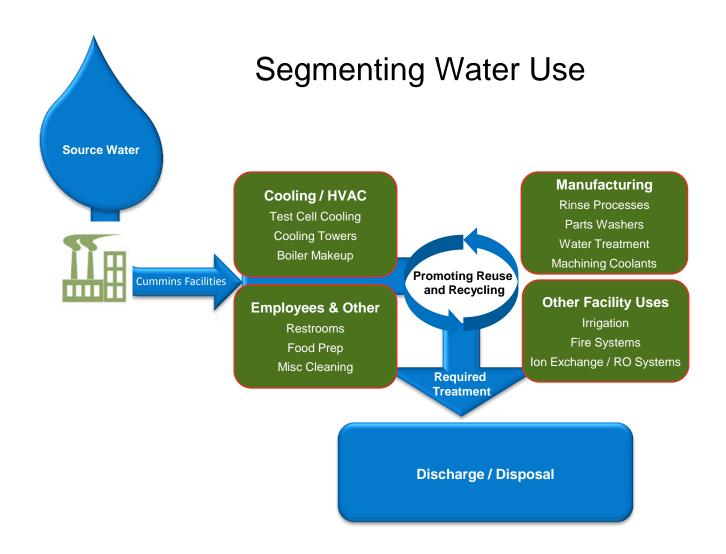
A Complete Approach to Water Stewardship

Internal Priorities

Risk Mitigation

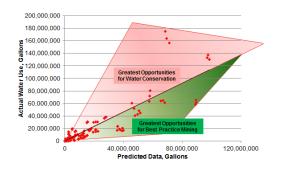
Focus – We will understand risks posed by water scarcity and mitigate those risks commensurate with the exposure faced by our businesses and communities through processes including New Business Start-up, Management of Change, Corporate Responsibility Plans, and Purchasing Processes.





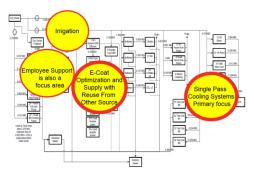


Make the Complex Simple



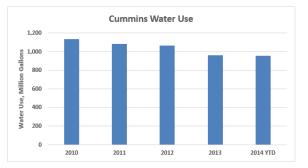
Prioritize





Consult





Achieve



Alan Mileti

National Church Residences





Water World: Success Stories and Tools for Water Use Reduction in Your Building Portfolio

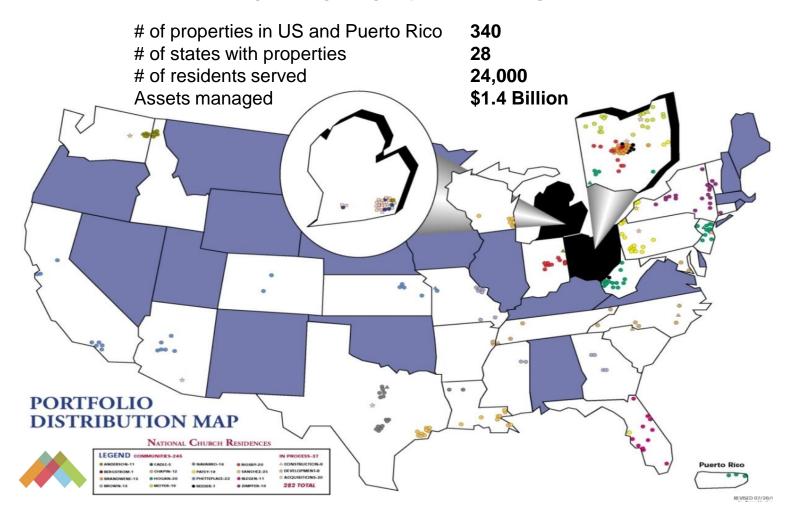
Alan Mileti

Utility & Procurement Specialist

National Church Residences – Columbus, Ohio



National Church Residences Portfolio Statistics





Common Reasons for High Resident Water Consumption

- Resident habits
- Residents often aren't aware of leaks or don't report them when discovered
- Water conservation tips aren't provided to residents.

 (Many residents see no relationship between the amount of water they use and their cost to live in the property.)
- Older fixtures
- Poor or aging plumbing









Water Consumption Statistics

- 45% of water use in the average American home occurs in the bathroom with 27% being used by toilets.
- Showering accounts for almost 17% of residential water use indoors. Replacing an older showerhead can save 50% in shower water usage.
- Bathroom and kitchen sinks account for 16% of the water used in the average American home.
 Replacing older faucet aerators can save up to 40% of faucet water use.





Water Consumption Statistics

How much water does a leaking faucet waste?

- If leaking four drips per minute:
 - -Over a **half gallon** per day
 - -Over **17 gallons** per month
 - -Over **211 gallons** per year
- If leaking a steady stream (5 drips/second):
 - -Over a **43 gallons** per day
 - -Over **1,250 gallons** per month
 - -Over **15,768** per year





In order to most effectively tackle water efficiency initiatives, it is best to target high consumers within a portfolio. Benchmarking is critical in identifying these properties and ensuring that both savings and water reduction are being maximized.

Water Benchmarking Process

Collect at least 1 year of water and sewer bills for every property

The average of all properties consumption is the benchmark



A top-down approach should be used for retrofits targeting high consumers first





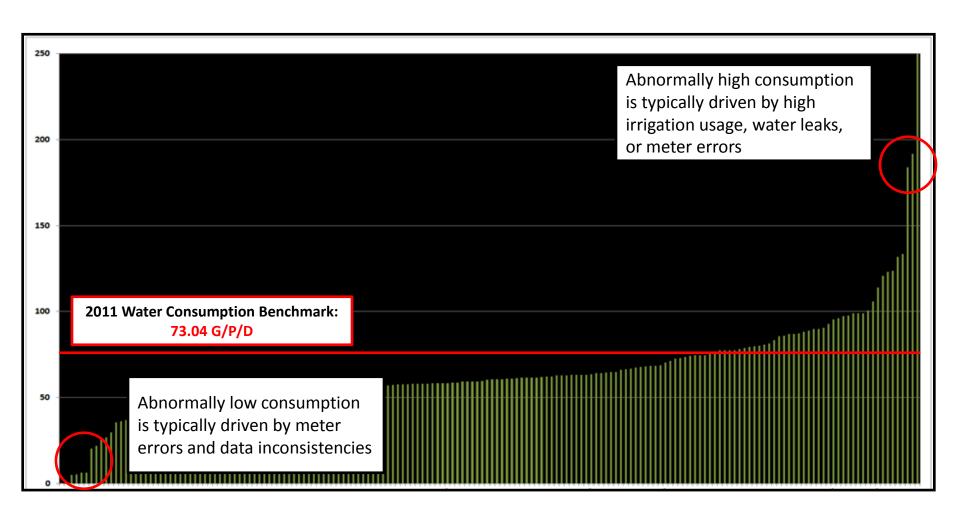


Standardize annual consumption into gallons per person per day

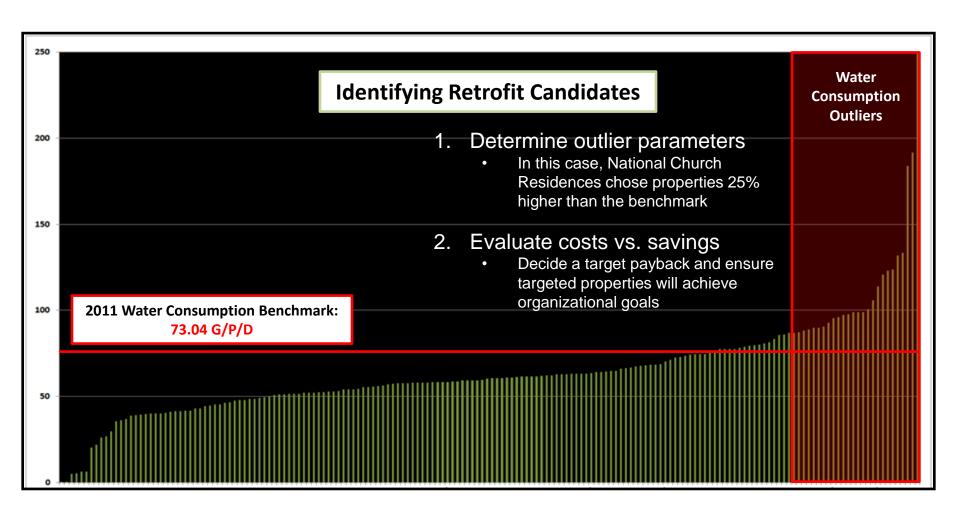


Investigate anomalies for data errors or inconsistencies and correct or remove Once retrofits are complete, compare post-retrofit data to pre-retrofit data to determine savings











Phase 1 – Pilot

Surveyed select properties and evaluated 12-month water history

Evaluated

- 13 properties
- 1,401 units

Implemented

- •1 property
- •167 units

Financials

- •Cost: \$24,000
- •Savings: \$26,000
- Payback: 11 months

Phase 2 - Beta

Surveyed select properties based on location (high water rates) and age

Evaluated

- •GA, LA, and MI
- •40 properties
- •5,265 units

Implemented

- •4 properties
- •692 units

Financials

- •Cost: \$54,213
- •Savings: \$81,834
- Payback: 8 months

Phase 3 – Roll-Out

Benchmarked portfolio for outliers; targeted sites w/ < 12 mo. payback

Evaluated

- All properties
- •170 properties
- •13,770 units

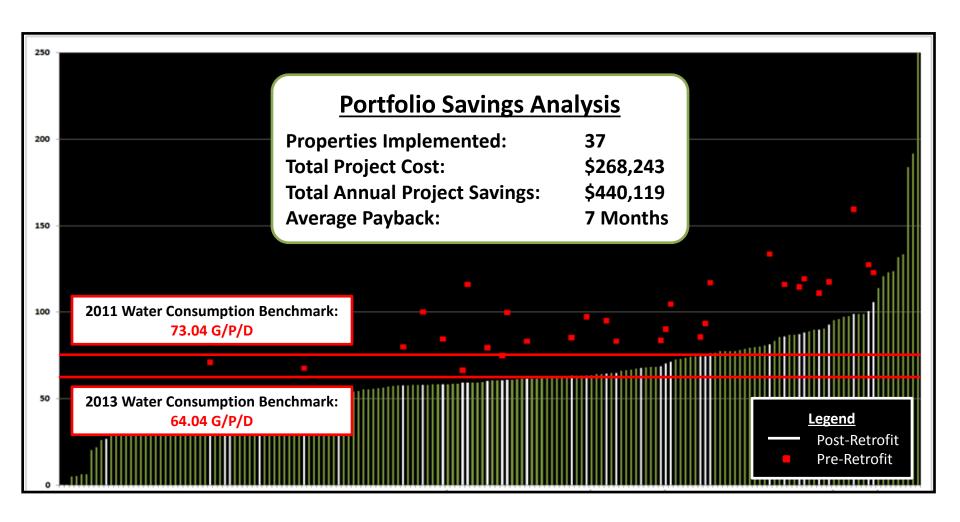
Implemented

- •32 properties
- •2,822 units

Financials

- •Cost: \$201,700
- •Savings: \$332,285
- Payback: 7 months

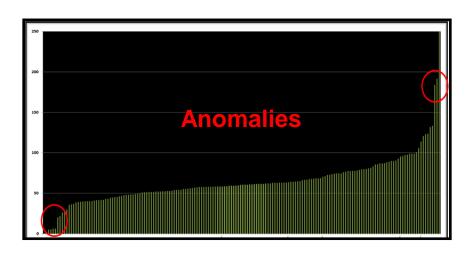






Other Factors Impacting Water Consumption

While retrofitting aerators, showerheads, and toilets is the easiest and most cost-effective solution to water management, there are other factors that can drive high consumption.









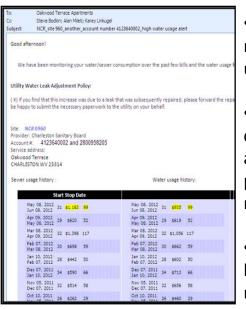




Other Factors Impacting Water Consumption

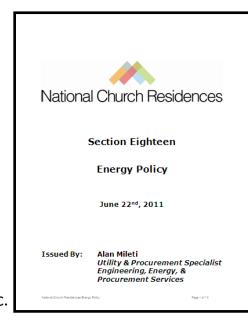
National Church Residences has developed the following strategies to better deal with water leaks, faulty equipment, meter errors, irrigation management, and other factors that contribute to high water consumption

Data Management Services



- •Utilizes third-party data management company for utility data analysis
- Auditing services monitor consumption and costs for anomalies and work with property to determine and resolve issue
- •Quickly identifies water leaks, faulty equipment, meter and billing errors, etc.

Organizational Energy Policy



- Addresses all aspects of energy that would impact a property
- •Specifically addresses water management and provides guidelines for checking for leaks, installing low-flow equipment, and sets irrigation standards



Thank You

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Steven Goldman

Environmental Defense Fund



EDF-GEMI Water Management Application Toolkit (WaterMAPP)

Steven Goldman, Marketing and Communications Coordinator, Corporate Partnerships, EDF



Agenda

- Overview of cooling tower operations—and the potential for water, energy, chemical, and dollar savings
- Review the key tools and resources—and how these can help your company



The Company We Keep































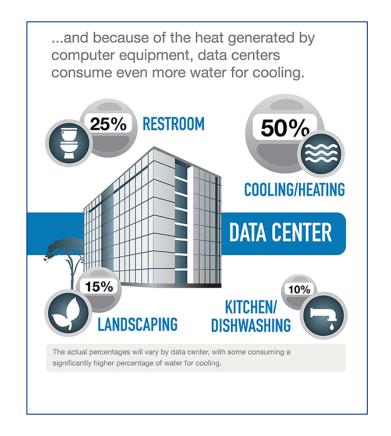






WHERE DO BUILDINGS use water?

Cooling is among the top consumers of water for large office buildings. 28% **37%** COOLING/ **RESTROOM HEATING OFFICE** 13% 22% KITCHEN/ LANDSCAPING DISHWASHING Source: http://www.epa.gov/watersense/commercial/types.html#tabs-office







AT&T's Water Footprint



- AT&T water footprint: 3.3B gallons of water annually
- •2012 budget: Water expenditures <2% of energy expenditures
- •AT&T internal water activities: Scorecard, training, pilots
 - < 2 percent of portfolio (125 facilities) = 50 percent of total water use
 - 31 in high or very high water stress regions
 - All had one thing in common: high evaporative cooling demands



28%Amount of total water in an office building devoted to cooling





The Project

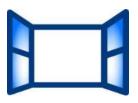
Technical, Operational, and Free Air Cooling



Technical and Free Air Cooling



• **Technical**: One cooling tower filtration system upgrade costs less than \$100,000 to install but promises more than \$60,000 in annual water and sewer savings—paying for itself in less than two years.



 Free Air Cooling: A minor \$4,000 equipment upgrade to expand free air cooling promises nearly \$40,000 in annual savings.

Water Savings

 AT&T's pilot projects achieved water reduction savings ranging between 14-40%

- Potential scalability in the U.S:
 - 28 billion gallons of water could be saved by U.S. companies per year.

Wide Applicability





Free Tools to Jumpstart a Water Management Program



www.edf.org/attwater

The Water Management Application (WaterMAPP) is an Excel-based, multi-tabbed spreadsheet with two primary components:

- The Water Scorecard helps you assess your company's water efficiency and can be used to
 create visibility for water performance at facilities. The Water Scorecard Guide offers an overview
 of the score card concept, calculations used by AT&T in developing their first scorecard, and
 provides detailed information about how you could develop your own scorecard.
- The Water Efficiency Calculator estimates water and financial savings from cooling tower or free-air cooling improvements — key data for making the water-efficiency investment business case.

Download the WaterMAPP tool



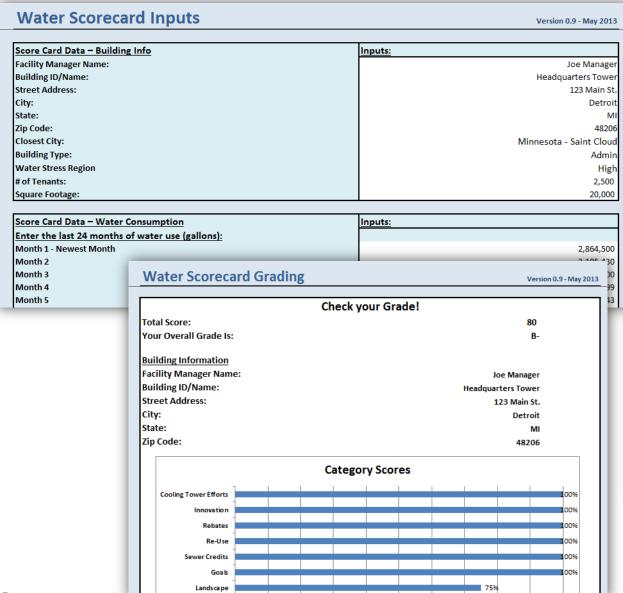
The Cooling System Efficiency Guide [PDF] and 12-video series on YouTube can be used by anyone in your organization to learn more about the fundamentals of how a cooling system works, and how it can be managed to minimize an organization's use of water, energy and chemicals.







WaterMAPP – Integrated Scoring/Savings



WaterMAPP

Total (\$/yr)

Annual Savings Potential	Versio	n 0.9 - May 2013
Current Cycles of Concentration:		3
Target Cycles of Concentration:		10
Electricity Used By Chiller (kWh/yr)		-
Blowdown Water (Gals/Yr)		6,738,980
Make Up Water (Gals/Yr)		6,738,980
Chemicals (lbs/yr)		33,695
Electricity (\$/Yr)		-
Make Up Water (\$/Yr)	\$	15,365
Sewer Charges (\$/yr)	\$	46,297
Water Treatment (\$/yr)	\$	33,695

95,357

Savings Potential from Free Air Cooling				
Current Economizer Mode:	No Air Economizer			
Target Economizer Mode:	Full Air Economizer			
Electricity Used By Chiller (kWh/yr)		5,281,640		
Blowdown Water (Gals/Yr)		-		
Make Up Water (Gals/Yr)	10,393,436			
Chemicals (lbs/yr)		-		
Electricity (\$/Yr)	\$	96,126		
Make Up Water (\$/Yr)	\$	23,697		
Sewer Charges (\$/yr)	\$	71,403		
Water Treatment (\$/yr)	\$	51,967		



Making the Business Case

- Key to scaling up potential savings is understanding all the areas you can save:
 - Water
 - Sewer
 - Chemicals
 - Energy
 - → All included in the Water Efficiency Calculator



Training Webinar

Water Efficiency Webinar with EDF and AT&T

AT&T and Environmental Defense Fund (EDF) developed a free suite of tools that U.S. commercial and industrial sector buildings can use to collectively save up to 28 billion gallons of water annually. Buildings with cooling towers typically use 28% of their daily water use for cooling, and they have the opportunity to reduce that water demand by 14-40% with the Building Water Efficiency toolkit.

Watch the webinar and learn how to:

- · Measure and manage water use
- · Optimize building cooling
- · Build the business case to realize an ROI on water management





Help Your Organization Save Water

- Raise awareness
- Use the Water Score Card tool to identify savings opportunities at facilities
- Share training materials, including the Cooling Efficiency Guide, Training videos, and webinar
- Use the WaterMAPP's Water Efficiency Calculator to build the business case for identified efficiency opportunities



Additional Resources



For More Information

- Environmental Defense Fund
 - www.edf.org/attwater





Q & A



Join Us for the Next Better Buildings Webinar

ESPC 2.0: How a New Generation of Energy Savings Performance Contracting is Improving Energy Efficiency in U.S. Buildings

Date: Tuesday, February 3 **Time:** 3:00 – 4:00 PM EST

Overview: Join Better Buildings Challenge Partners and Allies to learn how Energy Savings Performance Contracting (ESPC) is moving beyond the traditional education and hospital sector markets. Learn how you can take advantage of ESPCs to improve long-term energy performance in your buildings with little or no upfront cost. A representative from the Department of Energy will also introduce DOE's ESPC Accelerator – a high impact program designed to support expansion of ESPCs among state and local governments.

Register here.





Additional Questions? Feel Free to Contact Us

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