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Boron-10 Lined Proportional Counter Model Validation

Azaree Lintereur
Edward R. Siciliano
Richard T. Kouzes

June 2012



Pacific Northwest
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Pacific Northwest National Laboratory
Richland, Washington 99352

Executive Summary

The Department of Energy Office of Nuclear Safeguards (NA-241) is supporting the project “Coincidence Counting With Boron-Based Alternative Neutron Detection Technology” at Pacific Northwest National Laboratory (PNNL) for the development of an alternative neutron coincidence counter. The goal of this project is to design, build and demonstrate a boron-lined proportional tube-based alternative system in the configuration of a coincidence counter.

This report discusses the validation studies performed to establish the degree of accuracy of the computer modeling methods currently used to simulate the response of boron-lined tubes. This is the precursor to developing models for the uranium neutron coincidence collar under Task 2 of this project.

The strategy for this project going forward is to use the model parameters that provide adequate comparison to experiment, which may or may not be related to the actual material or thickness of the lining. No information from the vendor on the actual boron coating was used in this study. A boron metal thickness of 0.75 μm appears to be an adequate value to use for models of boron-lined tube systems based upon the current tubes supplied by General Electric Reuter-Stokes for testing. Good agreement between measurement and model was obtained for close geometries, though agreement was not as good at larger distances, where the models over predict response. This may indicate that the model of the room environment needs to be improved.

This work will be extended over the next several months to more comparisons of models to experiments to improve the agreement that can be obtained. The results from this work will be applied to the development of the coincidence collar models using boron-lined tubes.

Acronyms and Abbreviations

DOE	U.S. Department of Energy
GE	General Electric
GEB	Gaussian Energy Broadening
HDPE	High density polyethylene
LEC	Low-energy cutoff
NDM	Neutron detection module
PNNL	Pacific Northwest National Laboratory

Contents

Executive Summary	iv
1. Introduction.....	1
2. Experimental Measurements	3
2.1. Individual Tube Measurements.....	3
2.2. Multi-Tube Panel Measurements	6
2.3. Measurements with an Assembly of Four Multi-Tube Panels.....	9
3. Model Comparison for Individual Tubes	11
3.1. Model Evaluation Method.....	13
3.2. Model Results.....	14
4. Model Comparison for the Multi-Tube Panel	17
4.1. Model of the GE Reuter Stokes Panel.....	17
4.2. The Modeled Measurement Environment.....	19
4.3. Model Results.....	20
5. Conclusions.....	27
6. References.....	28
7. Acknowledgements.....	29
8. Appendix A: Stopping Distance	30
9. Appendix B: Complete Set of Moderated Single Tube Results	32
10. Appendix C: Complete set of Modeled Multiple Tube Panel Results.....	41

Figures and Tables

Figures

Figure 1.1. Schematic of a GE Reuter Stokes ^{10}B -lined proportional counter (units are inches).	2
Figure 1.2. GE Reuter Stokes NDM “panel” containing an array of ^{10}B -lined proportional counters.	2
Figure 2.1. Bare boron-lined tube on tripod (right) and source holder (left) in high bay.	3
Figure 2.2. Boron-lined tube inside polyethylene on tripod (left) and source holder (right) in high bay.	4
Figure 2.3. Net <u>bare</u> boron-lined Tube 2 response 25 cm from the source acquired for 500 s.	5
Figure 2.4. Net <u>moderated</u> boron-lined Tube 2 response 25 cm from the source acquired for 500 s.	5
Figure 2.5. Panel containing of boron-lined tubes on lift (right) and source holder (left) in high bay.	7
Figure 2.6. Pulse-height spectra from panel 10HBN281 with source at various distances.	8
Figure 2.7. Three boron-lined tube panels on floor of the high bay.	9
Figure 2.8. Four-panel configuration on floor of the high bay.	9
Figure 2.9. Pulse-height responses of the four-panel Assembly.	10
Figure 3.1. 3-D view of the High Bay.	11
Figure 3.2. Schematic of source in the pig [source is the black cylinder inside the steel (green) case].	12
Figure 3.3. Neutron tracks in the room.	12
Figure 4.1. Screen captures showing cross-sectional views from the front (top) and end (bottom).	17
Figure 4.2. Three-dimensional projection of the modeling environment.	19
Figure 4.3. Effects of Boron Metal Lining Thickness on Pulse-Height Spectra.	22
Figure 4.4. Effects of Boron Nitride Lining Thickness on Pulse-Height Spectra.	23
Figure 4.5. Effects of Boron Carbide Lining Thickness on Pulse-Height Spectra.	24
Figure 4.6. Effects on Pulse-Height Spectra from CO_2 in Proportional Gas.	25
Figure 8.1. Stopping distance for alpha particles.	30
Figure 8.2. Stopping distance for ^7Li particles.	31

Tables

Table 2.1. Results from individual tube measurements	6
Table 2.2. Results from multi-tube panel measurements.	8
Table 2.3. Results from the four-panel Assembly measurements.	10
Table 3.1. Percent differences between models and measurements for moderated individual tubes.	15
Table 3.2. Percent differences between simulations and measurements for the moderated individual tubes with various linings.	16

Table 4.1. Percent differences between the panel model and measurements as a function of boron metal thickness.	20
Table 4.2. Percent differences for panel model efficiency as a function of boron lining material.	21
Table 9.1. Moderated single tube model results for boron metal linings and comparison to experiment. .	32
Table 9.2. Moderated single tube results using BN and B ₄ C linings.	36
Table 9.3. Results of simulations compared to measurements for moderated individual tubes.	38
Table 9.4. Results of simulations compared to measurements for moderated individual tubes.	40
Table 10.1. Model compared to experiment efficiency as a function of boron metal thickness and low-energy cutoff.	42
Table 10.2. Model compared to experiment efficiency as a function of boron lining material.	43

1. Introduction

The Department of Energy Office of Nuclear Safeguards (NA-241) is supporting the project “Coincidence Counting With Boron-Based Alternative Neutron Detection Technology” at Pacific Northwest National Laboratory (PNNL) for development of an alternative neutron coincidence counter [Kouzes 2012; Siciliano 2012].

The development of coincidence counters based on boron-lined proportional counters requires that models be developed to simulate the performance of the systems. The models are necessary to optimize the system design and to predict if adequate performance can be realized. In order to have confidence in the models of the complete coincidence counter designs, it is important to create models of simple systems that can be compared to experimental measurements.

This paper reports the model results of boron-lined proportional counter systems and the experimental measurements performed to validate the calculation methods used in those models, i.e., shows whether the model accurately represents the experimental measurements. The strategy for this project is to use the model parameters that provide the best comparison to the measured total count rates, which may or may not be related to the key unknown component of the models: the actual material composition or thickness of the lining. No information from the vendor on the actual boron coating was used in this study. Although examples of measured pulse-height spectra are also given here, agreement between modeled and measured pulse-heights is not used in this report as a measure of modeling accuracy because the shapes of the calculated spectra depend upon the same unknown proprietary details of the boron lining and the proportional gas. A future report will focus on comparison of pulse height spectra and their dependences on the boron lining and proportional gas.

For this validation work, two systems were tested and modeled. Both used boron-lined proportional counter tubes manufactured by General Electric (GE) Reuter-Stokes. The first of these comparisons was performed using simple individual tubes, similar to the one shown schematically in Figure 1.1. Measurements were made with a bare tube and with the tube surrounded by a block of high-density polyethylene (HDPE) to act as a moderator.

The second system modeled and measured was a pre-built Neutron Detection Module (NDM) designed as a "drop-in" replacement unit for the ^3He -based NDMs currently used in radiation portal monitors. It is produced in quantity by GE Reuter-Stokes, and consists of an array of 20 ^{10}B -lined proportional tubes embedded within a larger box (or “panel”) filled with HDPE, shown in Figure 1.2. The tubes in this system are similar to, but longer than, the individual tubes mentioned above. The panels provided by GE Reuter-Stokes were from different prototype runs, and thus had some variation in characteristics.

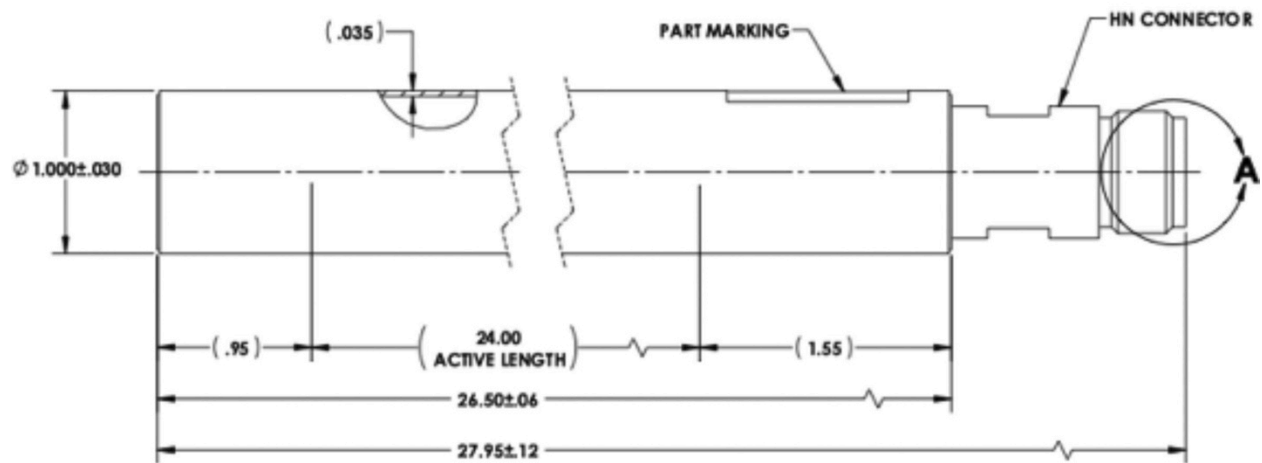


Figure 1.1. Schematic of a GE Reuter Stokes ¹⁰B-lined proportional counter (units are inches).



Figure 1.2. GE Reuter Stokes NDM “panel” containing an array of ¹⁰B-lined proportional counters.

2. Experimental Measurements

Measurements were made on two boron-lined tube systems: simple individual tubes and a more complex multi-tube array contained within a pre-built NDM panel.

2.1. Individual Tube Measurements

Two 71.1 cm (28-inch) long boron-lined tubes (GE Reuter Stokes model 0824-101) were individually measured for their response to a bare and moderated ^{252}Cf neutron source (11.75 μCi [21.8 ng] on the date of the first measurements). The tubes had serial numbers of Tube 1: 11K00LKG and Tube 2: 11K00LKH.

Measurements were made on February 17, 2012, with the bare boron-lined tubes. Figure 2.1 shows the bare boron-lined tube mounted horizontally on a tripod 1.77 m off the floor in the high bay of Building 3440 at PNNL. Although other structures were much farther from the tube than the floor, their background contribution to these measurements may not be negligible. The high voltage on the tubes was set at 760 V, consistent with information provided by the vendor. A shaping time of 1 μs was used for these measurements. Measurements were taken for 500-900 s with the source at distances of 0.25, 0.50, 1.0, and 2.0 m from the tube center.



Figure 2.1. Bare boron-lined tube on tripod (right) and source holder (left) in high bay.

Measurements were made on March 14, 2012, of the boron-lined tubes surrounded by a HDPE moderator box. Figure 2.2 shows the boron-lined tube and moderator centered vertically on a tripod 1.5 m off the floor in the high bay of Building 3440. The HDPE box had dimensions 10.5 cm x 10.5 cm x 61 cm, with a 2.54 cm hole bored down the middle into which the tube was inserted. As with the bare tube measurements, all other structures were much farther from the tube than the floor. The high voltage was set at 760 V, consistent with information provided by the vendor. A shaping time of 0.5 μ s was used for these measurements. Measurements were taken for 600 s at distances of 0.10, 0.25, 0.50, 1.0, and 2.0 m from the center of the front face of the HDPE box.



Figure 2.2. Boron-lined tube inside polyethylene on tripod (left) and source holder (right) in high bay.

For both sets of measurements, the ^{252}Cf source was either bare or in a moderating pig (seen in Figure 2.2 on the tripod) consisting of 0.64 cm lead surrounded by 2.54 cm of HDPE. Figure 2.3 shows the net (background subtracted) response of bare Tube 2 to a moderated ^{252}Cf neutron source at 25 cm after 500 s. Figure 2.4 shows the net response of moderated Tube 2 to a moderated ^{252}Cf neutron source at 25 cm after 500 s. Note that the horizontal gain was somewhat different for these two sets of measurements (due to different electronics settings being used). Moderating the tube produces many more counts but does not change the shape of the observed pulse-height spectrum of the tube, shown below in Figures 2.3 and 2.4.

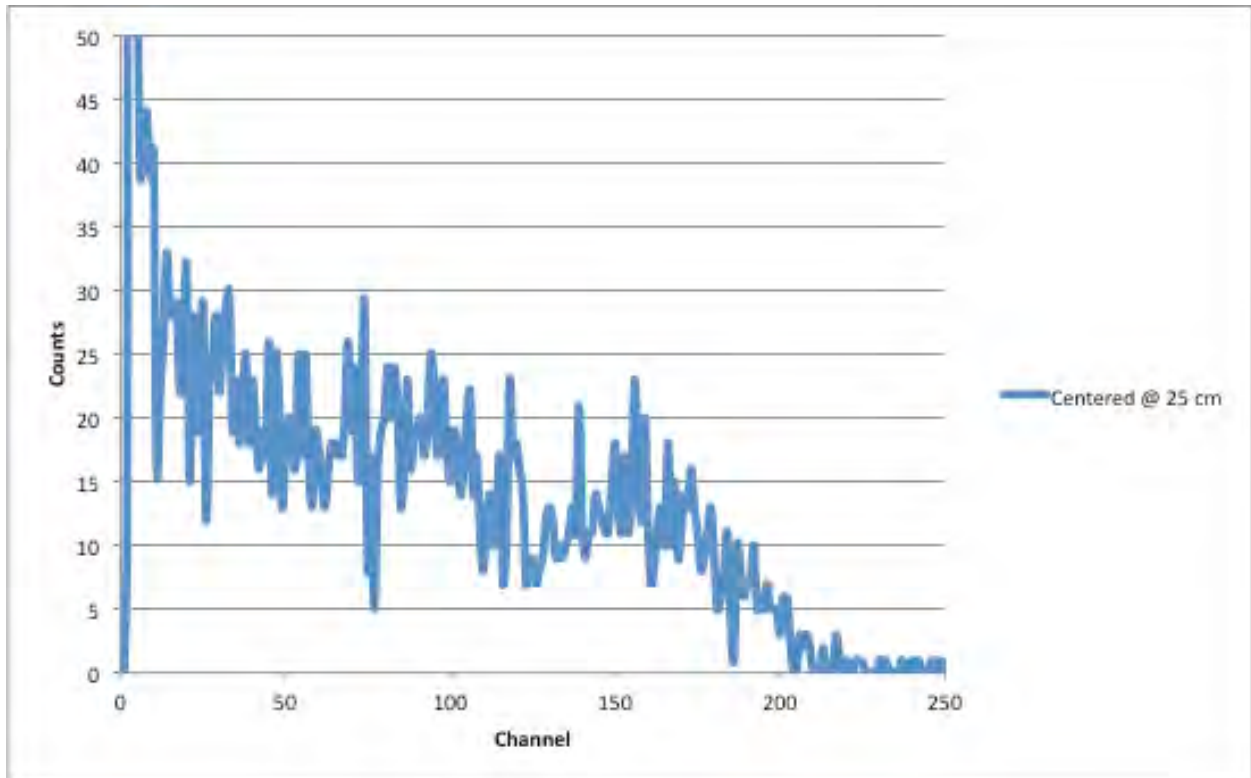


Figure 2.3. Net bare boron-lined Tube 2 response 25 cm from the source acquired for 500 s.

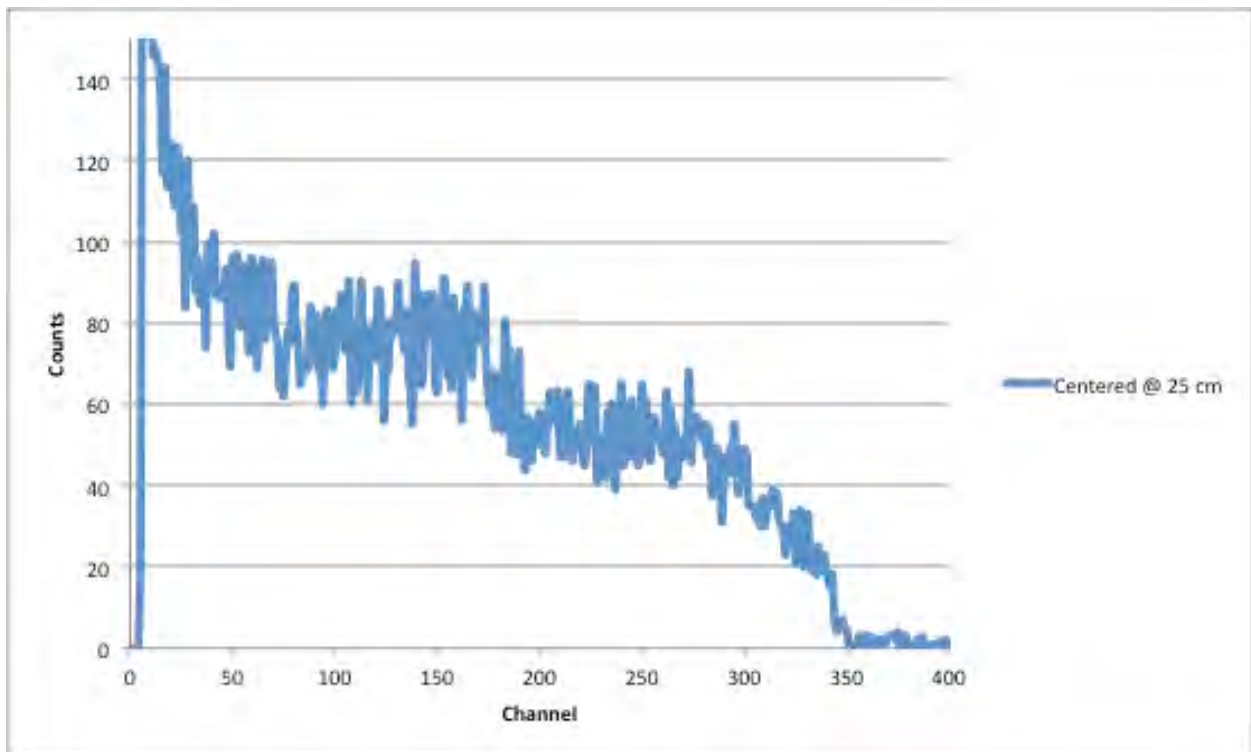


Figure 2.4. Net moderated boron-lined Tube 2 response 25 cm from the source acquired for 500 s.

Table 2.1 shows some of the measured total counts per second (cps) rates taken for both bare and moderated configurations at the same source distances. The first four rows show the results for Tubes 1 and 2 with no moderator around the detector, at a distance of 25 cm from the source (bare or moderated). For these entries, the net cps/ng are shown above an analysis threshold at channel 7 (~50 keV). The uncertainty shown is only from statistics, and other systematic uncertainties like positioning errors and source strength are assumed to be a few percent. The response of the bare tubes to the bare source is very low, as might be expected, and probably largely represents the response to neutrons moderated by the floor of the high bay (and to a smaller degree, the rest of the room). The response to the moderated source is significantly larger.

The second set of four rows in the table show the results for Tubes 1 and 2 with the moderator around the detector, at a distance of 25 cm from the source (bare or moderated). The third set of four rows in the table show the results for Tubes 1 and 2 with the moderator around the detector, at a distance of 50 cm from the source (bare or moderated). For the moderated tube entries, the net cps/ng are shown above a threshold at channel 12 (~50 keV), approximately an equal position in the energy spectrum as that used for the bare tube measurements. Comparing the results at 25 cm, the moderated tubes have a much larger response than the bare tubes, and are largely independent of whether the source is moderated or not. For reference, the complete set of moderated single-tube measurements at different distances and cut-off thresholds are listed in the Appendix.

Table 2.1. Results from individual tube measurements

Detector	Moderator	Source	Distance	cps/ng
Tube 1	None	Bare	25 cm	0.004 ± 0.001
Tube 1	None	Moderated	25 cm	0.263 ± 0.005
Tube 2	None	Bare	25 cm	0.001 ± 0.002
Tube 2	None	Moderated	25 cm	0.293 ± 0.005
Tube 1	10.5 x 10.5 x 62 cm ³	Bare	25 cm	1.61 ± 0.01
Tube 1	10.5 x 10.5 x 62 cm ³	Moderated	25 cm	1.64 ± 0.01
Tube 2	10.5 x 10.5 x 62 cm ³	Bare	25 cm	1.68 ± 0.01
Tube 2	10.5 x 10.5 x 62 cm ³	Moderated	25 cm	1.64 ± 0.01
Tube 1	10.5 x 10.5 x 62 cm ³	Bare	50 cm	0.597 ± 0.007
Tube 1	10.5 x 10.5 x 62 cm ³	Moderated	50 cm	0.632 ± 0.007
Tube 2	10.5 x 10.5 x 62 cm ³	Bare	50 cm	0.622 ± 0.007
Tube 2	10.5 x 10.5 x 62 cm ³	Moderated	50 cm	0.658 ± 0.007

2.2. Multi-Tube Panel Measurements

Four similar GE Reuter Stokes NDM “panels” with arrays of boron-lined tubes were individually measured for their response to a bare and moderated ²⁵²Cf neutron source (11.75 μCi [21.8 ng] on the date of the measurements of February 17, 2012). These panels (serial numbers 10HBN228, 10HBN229, 10HBN281, 11E004JA), such as the one seen in Figure 2.5, are

designed as replacement modules for radiation portal monitors. The panels provided by GE Reuter-Stokes were from different prototype runs, and thus had some variation in characteristics. The outer dimensions of these panels are 0.13 m x 0.30 m x 1.91 m, and they contain 20 2.54-cm diameter (1.79 m active length) boron-lined tubes arranged in 3 rows. The panel was mounted horizontally, centered 1.5 m above the floor.

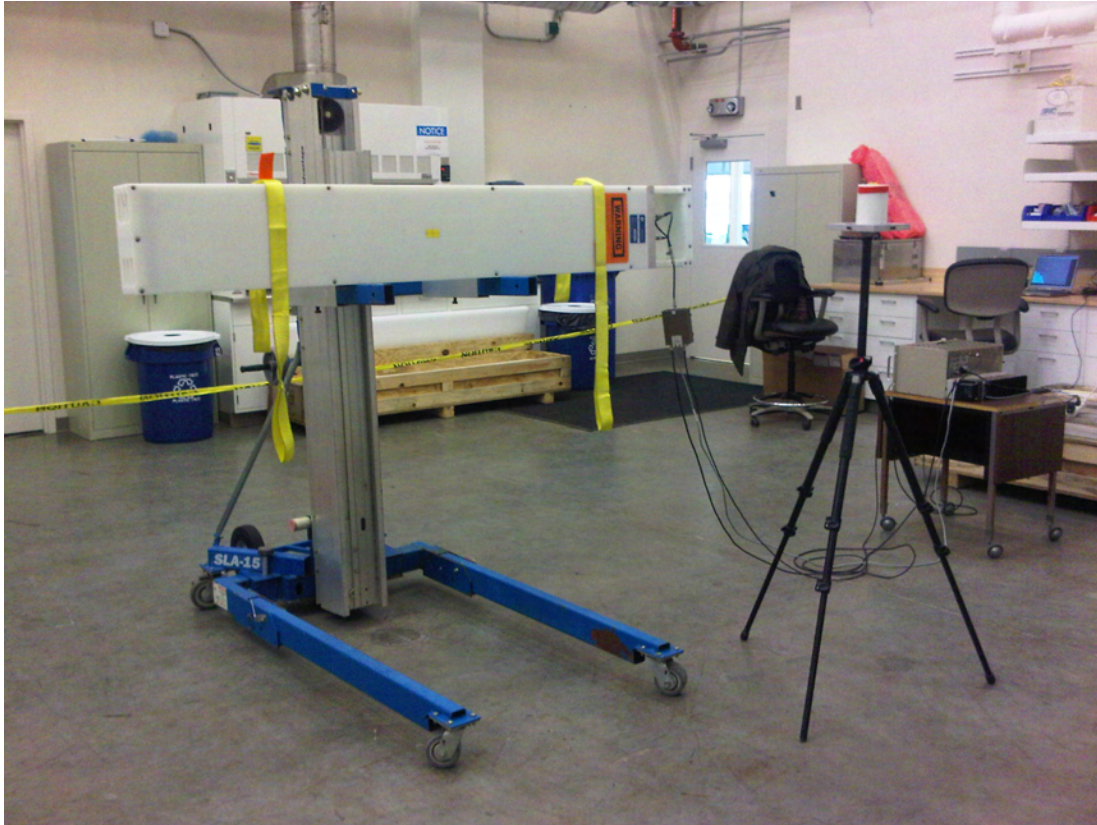


Figure 2.5. Panel containing of boron-lined tubes on lift (right) and source holder (left) in high bay.

Measurements were made on the front of the panel for source positions 100 cm from the face of the panel at the center and at both ends, and at 200 cm from the center. Measurements were also made at 100 cm from the center of the back of the panel. All measurements were made for 300 s, except the background was measured for 1800 s. All detectors were operated at 800 V. A shaping time of 0.5 μ s was used for these measurements. Figure 2.6 shows the net pulse-height energy spectrum from panel 10HBN281 taken with the center of the source at 15 cm from the center face of the panel. It is similar to that from a single tube, but is the sum of 20 tubes all operating at the same voltage.

Table 2.2 shows some of the results from the measurements, using a threshold at \sim 50 keV (channel 7 for the first three panels, and channel 9 for the fourth since it had different gain characteristics) to find the sum of counts. Uncertainties in values are several percent. The four panels are seen to be similar in performance within a few percent. The absolute efficiency at 2 m is seen to be about 3 cps/ng for each of the units. This exceeds the specification for absolute efficiency required of neutron detection units used in radiation portal monitors (for which application this NDM panel was designed) of at least 2.5 cps/ng at 2 m.

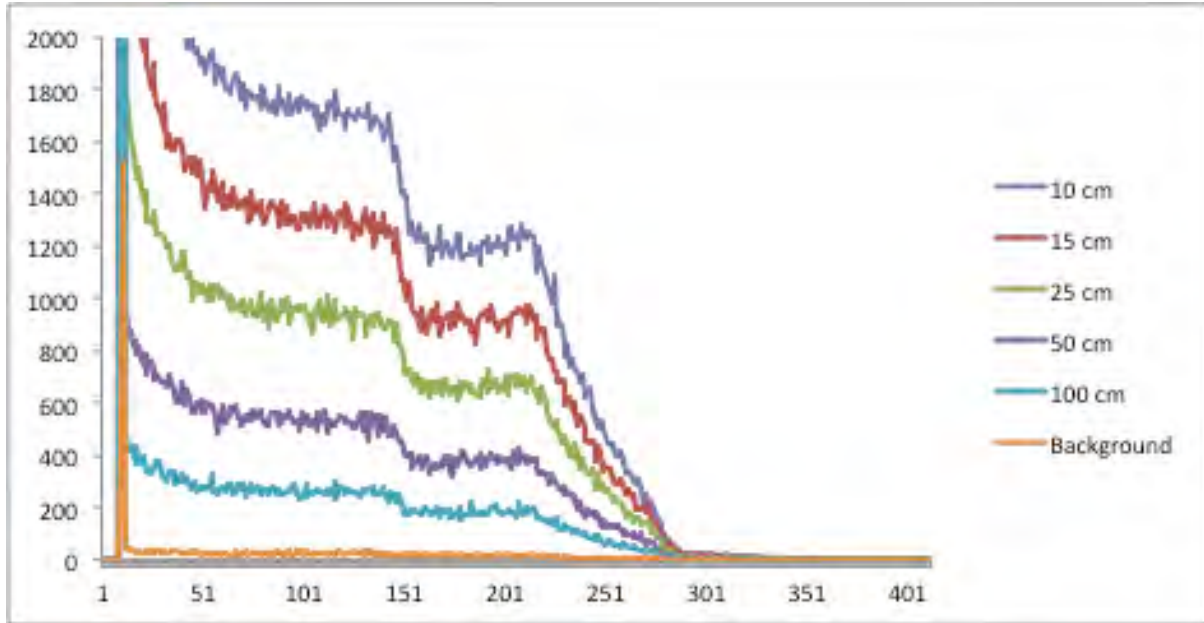


Figure 2.6. Pulse-height spectra from panel 10HBN281 with source at various distances.

Table 2.2. Results from multi-tube panel measurements.

Detector	Orientation	Distance	cps/ng
10HBN228	Front Top	1 m	5.16 ± 0.028
10HBN229	Front Top	1 m	5.15 ± 0.028
10HBN281	Front Top	1 m	5.31 ± 0.028
11E004JA	Front Top	1 m	5.21 ± 0.028
10HBN228	Front Center	1 m	8.01 ± 0.035
10HBN229	Front Center	1 m	8.08 ± 0.035
10HBN281	Front Center	1 m	8.45 ± 0.036
11E004JA	Front Center	1 m	8.05 ± 0.035
10HBN228	Front Bottom	1 m	5.31 ± 0.028
10HBN229	Front Bottom	1 m	5.45 ± 0.029
10HBN281	Front Bottom	1 m	5.68 ± 0.029
11E004JA	Front Bottom	1 m	5.35 ± 0.029
10HBN228	Back Center	1 m	7.33 ± 0.033
10HBN229	Back Center	1 m	7.7 ± 0.034
10HBN281	Back Center	1 m	7.6 ± 0.034
11E004JA	Back Center	1 m	not measured
10HBN228	Front Center	2 m	2.88 ± 0.021
10HBN229	Front Center	2 m	3.08 ± 0.022
10HBN281	Front Center	2 m	3.1 ± 0.022
11E004JA	Front Center	2 m	2.99 ± 0.021

2.3. Measurements with an Assembly of Four Multi-Tube Panels

The same four NDM panels of boron-lined tubes were measured as an assembly in a square configuration to determine their response to a moderated ^{252}Cf neutron source (11.37 μCi [21.1 ng or 44217 n/s] on the April 2, 2012). These four panels (serial numbers 10HBN228, 10HBN229, 10HBN281, 11E004JA) were put into this close packed square configuration with inner dimension 25.4 cm x 30.5 cm to approximate a typical, albeit large, configuration used for coincidence counters. The panels were set vertically on the floor with the bottom of the source positioned 94.6 cm above the floor (that being the position of the tube centers within the panel). Figure 2.7 shows the source located within three of the panels, while Figure 2.8 shows the completed assembly of four panels.



Figure 2.7. Three boron-lined tube panels on floor of the high bay.



Figure 2.8. Four-panel configuration on floor of the high bay.

Measurements were made on each of the four panels individually using the same preamplifier, amplifier and high voltage (760 V). Figure 2.9 shows the results of the measurements on one of the panels in the three-panel assembly and for each of the panels in the four-panel assembly. Panels were numbered clockwise from above starting at the one farthest away in the photograph. The gain and efficiency of three of the panels in the four-panel assembly are similar, but the fourth panel has higher gain, indicating it has a somewhat different anode wire size or gas pressure.

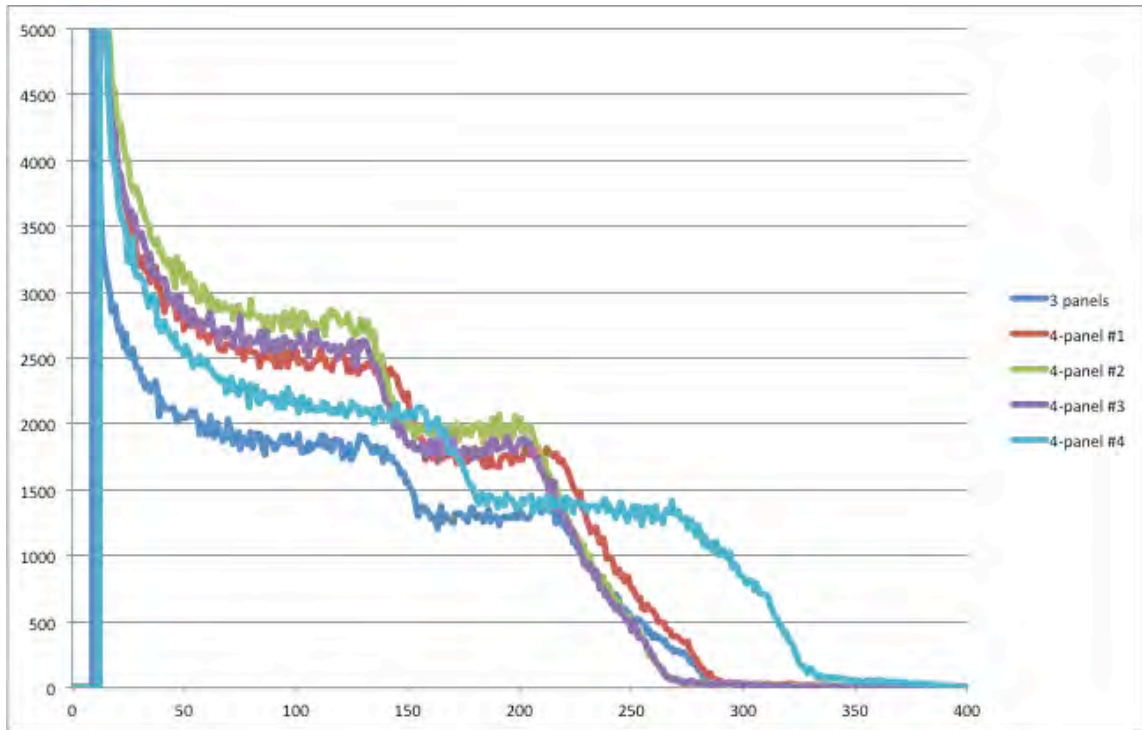


Figure 2.9. Pulse-height responses of the four-panel Assembly.

Table 2.3 shows the count rates per nanogram for the four panels in the square assembly as a function of three different energy thresholds. The assembly thus had a total efficiency (counts/neutron emitted) of 14.8% - 15.9% depending on the threshold used. An MCNPX model of this assembly was developed, and over predicted the response of the assembly by ~18% when using the default parameters of a 0.75 μm boron metal lining. Further refinement of the model would likely improve agreement, but this is not part of the current project plan.

Table 2.3. Results from the four-panel Assembly measurements.

	Net cps/ng	Model	Net cps/ng	Model	Net cps/ng	Model
Panel	>80 keV	>80 keV	>100 keV	>100 keV	>120 keV	>120 keV
#1	83		80		77	
#2	87		83		80	
#3	81		78		75	
#4	84		81		78	
Total	334		322		310	
Efficiency	15.9%	18.3%	15.3%	18.1%	14.8%	17.8%

3. Model Comparison for Individual Tubes

Simulation has been used to vary designs, configurations, and parameters for coincidence and multiplicity detectors to optimize the neutron detection capability of the systems through techniques built on previous experience [Lintereur 2010]. A modeling study has been performed at PNNL on some multiplicity counter implementations of ^3He alternative neutron detectors [Ely 2011; 2011b]. The Extended, Monte Carlo N-Particle (MCNPX, version 2.70) radiation transport code [MCNPX 2011] was used for the models discussed here. The model took into account the entire environment for the measurement, including the floor, walls, electronics, source tripod and detector support, as seen in Figure 3.1.

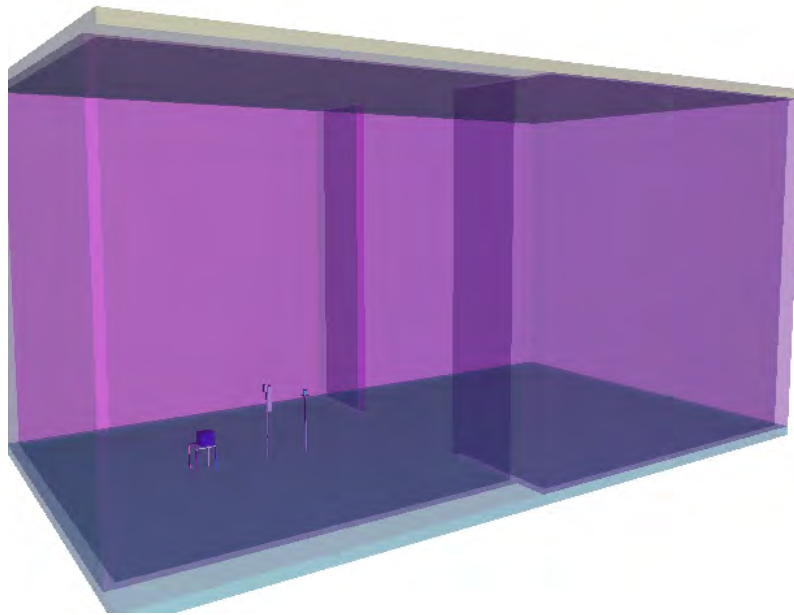


Figure 3.1. 3-D view of the High Bay.

Figure 3.2 shows details of the moderated source model. The moderated source consists of ^{252}Cf inside a steel capsule, placed in a lead lined polyethylene moderator set on an aluminum plate on a tripod. It consists of three concentric cylinders with the smallest being an air-filled source compartment 7.62 cm high and 2.54 cm diameter. The next is a 6.35 mm thick lead liner, 8.9 cm high and 3.81 cm in diameter, which attenuates the photons emitted by the ^{252}Cf source. The outer cylinder is a 2.54 cm thick HDPE shell, 14 cm high, which moderates the neutrons emitted from the ^{252}Cf source. Typical model runs involved transport of 10^6 neutrons emitted from the source. For all models, a 96% enrichment of ^{10}B was used for the boron in the detector. The tubes were assumed to have one atmosphere pressure; it is now known that the pressure is closer to one third of an atmosphere. Thus, the individual tube results presented here will tend to overestimate response by a few percent.

The models are very complete with respect to the surrounding environment. Figure 3.3 provides a view of a number of neutron tracks transported in the model. Tracks that left the room walls were truncated (a few tracks through the floor are shown).

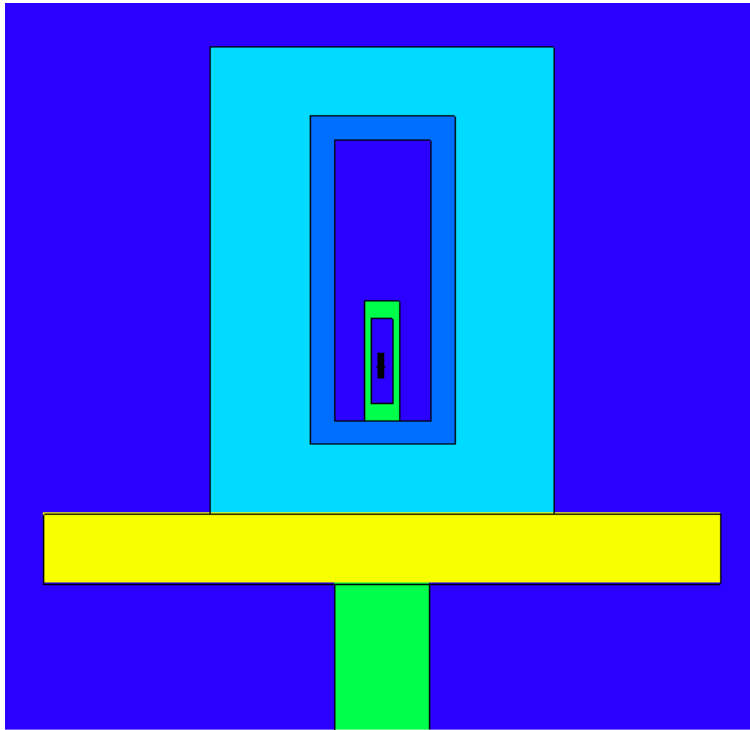


Figure 3.2. Schematic of source in the pig [source is the black cylinder inside the steel (green) case].

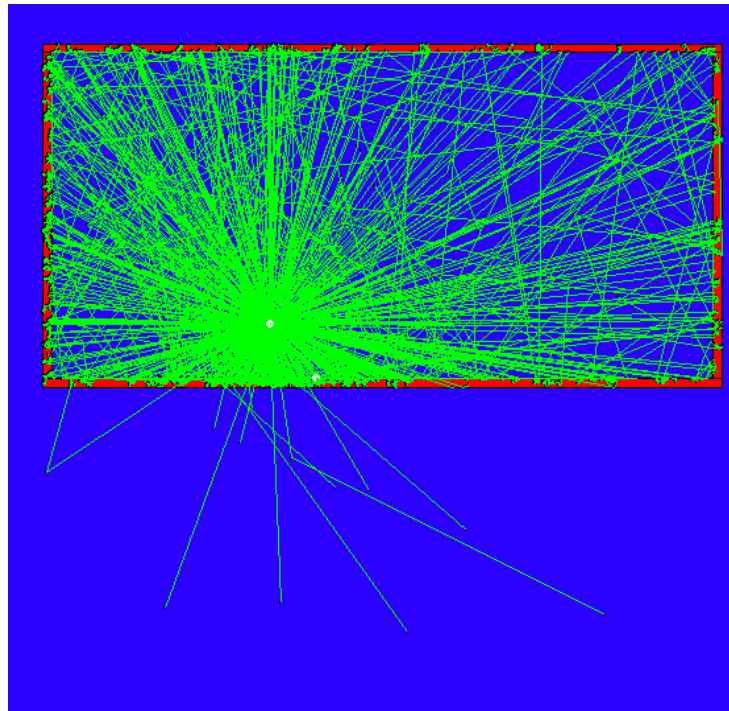


Figure 3.3. Neutron tracks in the room.

3.1. Model Evaluation Method

The simulations of tubes were performed using MCNPX with models based upon design information provided by GE Reuter Stokes. As with any model of real systems, some approximations are required in the geometric accuracy or material compositions of key detection components. For modeling boron-lined systems, like single tubes, those key factors are the composition and average thickness of the boron lining, which are proprietary to the vendor. Another key factor that would affect comparison of the simulated results to measured data was the low-energy cutoff (LEC) value used as the threshold for separating the gamma ray interference region of the spectra from the one used for the neutron count rates. Several different LEC values were modeled and measured. Variations in these key parameters were evaluated to assess the overall uncertainty they might introduce when comparing the model results to the measured data.

For boron-lined tubes, it is necessary not only to model the neutron capture, but also the resulting two decay particles since the observed signal results from their interaction in the gas of the proportional counter. There are a number of different MCNPX tally methods that can be used to simulate the response in the proportional gas to neutrons capture reactions taking place in the boron lining [Siciliano 2010; Ely 2011]. All methods require using an MCNPX execution mode that explicitly tracks both the alpha and lithium reaction products, and using the physics options to ensure the trajectories of these two products are anti-correlated so only one per capture is headed towards the center of the tube. This is accomplished by using the neutron capture ion algorithm (NCIA) option. When using this option, it is also advisable to select the neutron physics option value (recl=5) that implements the NCIA whether or not the cross section data includes data for the final state particles. Otherwise any correlation between the two particles is lost if there are data for one light ion in the cross section library being used.

If used correctly, the different methods can be shown to give the same result when the same parameter is evaluated, such as the total count rates. However, not all methods are meant to simulate the spectral shapes of the actual pulse-heights being measured. Because total count rates and pulse-height spectra were an objective for this study, the simplest method that provided both of those results was used. That method is the simple or "original" pulse-height method (tally type F8). The original intent of the F8 tally (algorithm) was to simulate the energy deposition in a detector that resulted from photons or charged particles. Thus it is also applicable to the boron-lined case, provided the kinematic constraints of the reaction are imposed by using the NCIA option and a non-conflicting cross section library so that each capture event causes at most one pulse. Note that use of the simple pulse-height algorithm is not valid for the ^3He or BF_3 cases where only neutron capture is modeled.

The Gaussian energy broadening (GEB) tally treatment was applied to the F8-type tallies used to obtain the results reported here. The GEB treatment is provided to better simulate a physical detector in which energy peaks show Gaussian broadening. Typical use of this option has been for approximating the finite resolution in gamma ray spectroscopy, where once its parameters are adjusted, the resulting pulse-height spectra very closely match measured spectra from physical systems. The GEB tally treatment cannot shift the KE position or change the total count (area) from the pulse-height spectra. Its effect on the simulations reported here is only to smooth the abrupt fall-off that would occur in regions of energy where the alpha and ^7Li products reach the maximum kinetic energies available from the reaction Q-values.

The GEB parameters specify the full width at half maximum (FWHM) of the observed energy broadening by the formula: $FWHM(E) = a + b\sqrt{(E + cE^2)}$, where E is the energy of the particle, and the units of a , b , and c are MeV, $\text{MeV}^{1/2}$, and $1/\text{MeV}$, respectively. The parameters (a , b , c) used in these simulations had values 0.0, 0.15, 0.0, respectively. The effect of this value upon the reaction kinetic energy fall-offs can be estimated by taking the ratio of the $FWHM(E)$ to one of the kinetic energy values. For example, the ${}^4\text{He}$ kinetic energy associated with the ${}^7\text{Li}$ excited state has a kinetic energy of 1.47 MeV, and the effect is to spread that drop-off by approximately 6% to each side.

3.2. Model Results

Some of the simulation results, showing the percent differences between the models and the experimental measurements for the moderated boron lined tubes, are summarized in Table 3.1. For reference the complete set of moderated single-tube model results are listed in the Appendix.

The experimental values listed in the table as “Measured Averages” are counts per neutron emitted from the source (scaled up by a factor of 10^4). The experimental results from the two tubes had similar response, with Tube 2 having a slightly higher efficiency, so the average is shown. A lower energy cutoff (LEC) of 100 keV was applied to both the experimental and simulated results. Several LEC values were modeled and the experimental data was analyzed for these same values (see data tables in the Appendix). The statistical uncertainty of the simulated reaction product currents entering the proportional gas was less than 10%. The values shown for the models are for boron metal and are the percent difference between model and experiment (a positive value indicates the model value is larger than the experimental value). Model results are shown for various boron thicknesses (pure ${}^{10}\text{B}$) from 0.5 to 2 μm , and source to moderator distances of 0.1 m to 2 m.

The best agreement is seen for the thickness of 0.75 μm . Agreement between model and experiment is worse at larger distances and this may be due to scattering effects not captured in the model that are more important at larger distances. The model results are sensitive to details of the model including the detector and moderator geometry and room scatter, where the floor has the greatest impact. Measurements at the larger distances (1 and 2 m) are most sensitive to the room scatter, while the smaller distances are most sensitive to the detector and moderator geometry. Further modeling was conducted and showed that the walls and floor contributed about the same to the reflected signal at 1 and 2 meters. Higher statistics data were also obtained for comparison. Changing the wall or floor description in the model was found to improve the agreement at 2 m with the high statistics data to about 6% (from the 32% shown in the tables) while retaining good agreement at all other distances. Further work will be reported in future papers on improvements to the building model to provide agreement at all distances. Since the thrust of this work is on coincidence collars where the source to detector geometry is close, there is confidence that the current model for the single tube is adequate as reported here for the next phase of model work on the UNCL detector.

Table 3.1. Percent differences between models and measurements for moderated individual tubes.

LEC (MeV) ==>		0.100
Source Position	Lining Thickness (μm)	
2 m	Measured Average (x10⁴) ==>	0.264
	0.50	4%
	0.75	32%
	1.00	47%
	2.00	74%
1m	Measured Average (x10⁴) ==>	0.805
	0.50	-29%
	0.75	12%
	1.00	30%
	2.00	39%
0.5 m	Measured Average (x10⁴) ==>	2.585
	0.50	-18%
	0.75	1%
	1.00	19%
	2.00	30%
0.25 m	Measured Average (x10⁴) ==>	6.595
	0.50	-18%
	0.75	2%
	1.00	14%
	2.00	33%
0.1 m	Measured Average (x10⁴) ==>	17.08
	0.50	-22%
	0.75	0%
	1.00	15%
	2.00	25%

The ¹⁰B that is coated on the inside of the tubes may be a compound rather than metal, so an organic constituent was added to the lining composition in the model to represent this. The exact lining composition is not known, as it is proprietary, so nitrogen was chosen to represent the organic component of the lining, in the form of boron nitride. Table 3.2 provides comparison to experiment simulation of an individual boron-lined tube in a polyethylene moderator at a source-to-moderator distance of 1 m assuming a boron nitride lining, as discussed in Section 3. The values in the table for each thickness of the lining in micrometers are the percent difference between model and experiment (model minus experiment divided by experiment). A low energy cutoff (LEC) of 100 keV was used for model and experiment in this table. The Appendix provides a more complete comparison of model results. The first set of rows in Table 3.2 is the boron metal results, the second set of rows is the BN results, and the third set of rows is the B₄C result, for comparison.

Table 3.2. Percent differences between simulations and measurements for the moderated individual tubes with various linings.

LEC (MeV) ==>		0.100
Source Position 1 m	Lining Thickness (μm)	
Boron metal lining (2.34 g/cc)		
	0.50	-29%
	0.75	12%
	1.00	30%
	2.00	39%
BN lining (3.45 g/cc)		
	0.50	-50%
	0.75	-51%
	1.00	-29%
	2.00	-27%
B₄C lining (2.52 g/cc)		
	0.50	-35%
	0.75	-15%
	1.00	2%
	2.00	9%

It is seen that the best agreement is found for a lining thickness of 0.75 μm of boron metal, or 2 μm of BN, or 1 μm of B₄C. Overall, the results from modeling of individual tubes shows that, depending upon the lining composition and thickness, the results can be within about 10% of the experimental results.

All further modeling work for the project will utilize a lining thickness of 0.75 μm of boron metal since that is seen to be an adequate description.

4. Model Comparison for the Multi-Tube Panel

The simulations for the multi-tube NDM panel were performed using MCNPX, version 2.70, with models based upon design information provided by GE Reuter Stokes.

4.1. Model of the GE Reuter Stokes Panel

The ^{10}B -based neutron detection module (NDM) from GE Reuter Stokes consists of an array of 20, identical boron-lined proportional tubes encased within a rectangular panel, which, except for opening at one end, is filled with high-density polyethylene (HDPE). To help visualize how the HDPE panel and the boron-lined tubes were implemented in the GE Reuter Stokes “B2” model, two screen-captures showing the front and end cross-sectional views through the center of the model are shown in Figure 4.1. In the figure, the HDPE material is shown as light blue, the air-filled regions are shown as grey, and the proportional gas within the tubes is shown as yellow. On the scale used for these two views, the outer walls and the thinner lining cannot be distinguished, and appear as thin black lines along the perimeter of the tubes.

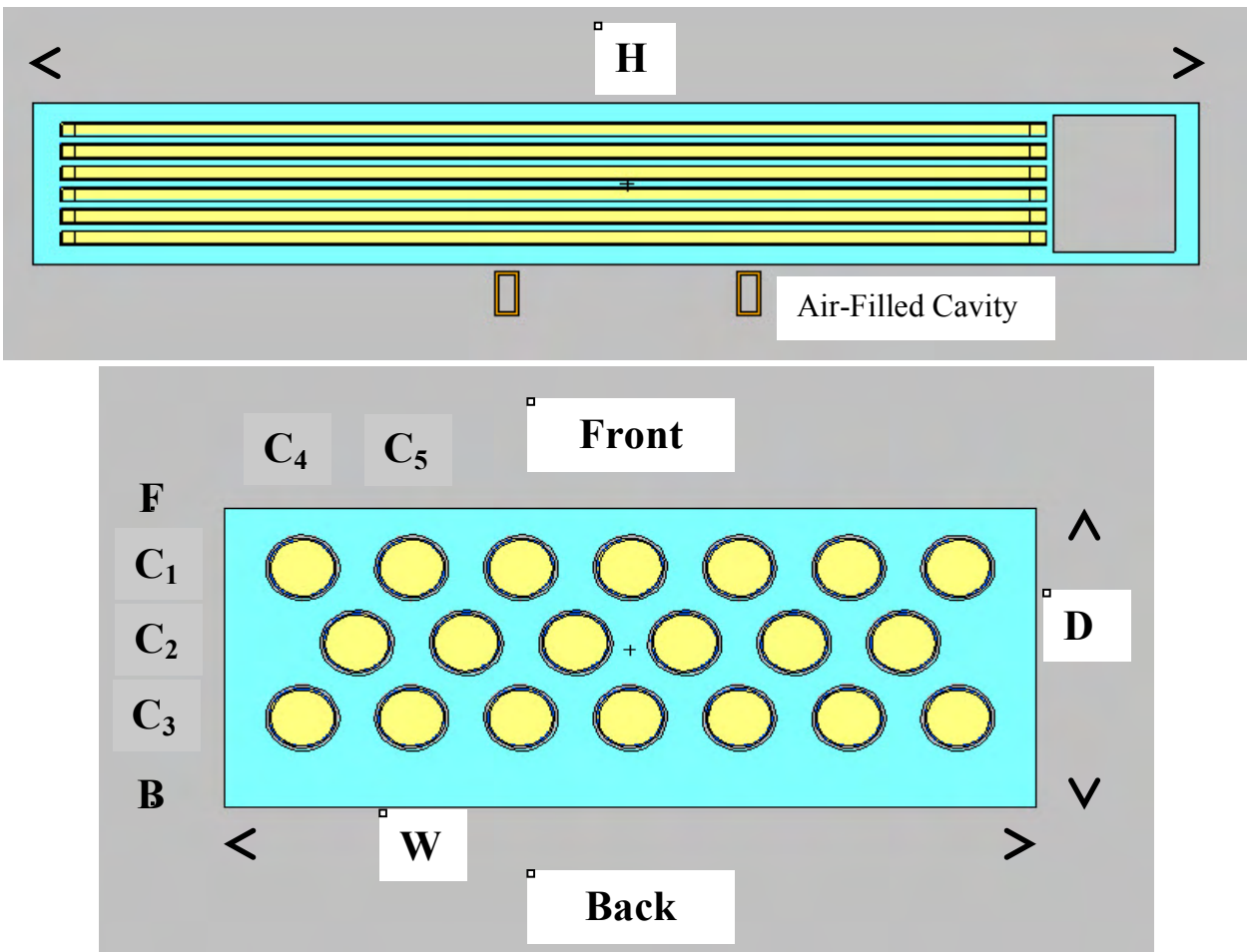


Figure 4.1. Screen captures showing cross-sectional views from the front (top) and end (bottom).

The NDM panel has an overall height (H), width (W), and depth (D) of 213 cm (84.0"), 30 cm (12.0"), and 12.7 cm (5.0"), respectively. The opening at one end for preamp connections is 26.2 cm (10.3") W, 7.6 cm (3.0") D, and 22.2 cm (8.74") H. At the side of this opening closest to the tubes is a 5.7 cm (2.25") H aluminum connector box that couples two high-voltage "HN" connectors to the central electrodes of the tubes. The remaining (16.5 cm [6.49"] H) space in the opening is an air-filled cavity that allows for connecting the external electronics used to process the output from the tubes. For simplicity, this opening was modeled by omitting the aluminum connector box and treating the entire (22.2 cm [8.74"] H) volume as an air-filled cavity.

The tubes in the NDM have outer dimensions of 2.54 cm (1.0") diameter and 180 cm (71") H, and 0.8 mm (0.032") thick aluminum walls. They are filled with a mixture of Ar and CO₂ gas to a pressure of about 1/3rd atmosphere at 20 degrees C. The volume fractions of these gases were assumed to be 90% Ar and 10% CO₂, the same ratio as P10 proportional gas, which uses CH₄ instead of CO₂. Because the proportion of volumes actually used was not known, a variation of that ratio was made to evaluate how that uncertainty in the model would affect the overall results. Also not precisely known was the composition and effective thickness of the thin boron lining. For this study, the lining was treated as a uniform layer of solid ¹⁰B at a density of 2.34 g/cc. The thickness of this layer was taken as one of the key unknown parameters of the model, for which a range of values were calculated.

The vertical details of the tubes and their position within the panel are as follows. The end of the tubes furthest away from the connector box is 5.1 cm (2.0") from the outside end of the panel. This value is the thickness of the HDPE at that end of the panel, and end of the tubes were modeled to start at that same position. The dead-zone at that end of the tube is 2.5 cm (0.97") from the tube outer end, the active height is 174.8 cm (68.83"), and the dead-zone at the other (connector) end of the tube is 3.0 cm (1.2") from connector end of the tube. That end of the tube is 1.4 cm (0.56") from the 22.2 cm (8.74") H cavity, and the panel thickness of polyethylene at top of the cavity is 4.3 cm (1.7").

Some of the details described above for the NDM panel and the vertical positions of the tubes can be seen in the top part of Figure 4.1, which shows the front (or W-H) cross-sectional view of the model in the plane at the mid-point of the D dimension. As seen in the end-view of the model, the 20 tubes within the panel are distributed in a 7-6-7 staggered array. For reference, the labels C1, C2, and C3, are used for the centerline positions of front, middle, and back rows of tubes along the D-dimension, respectively. The distance from the front (F) of the panel to C1 is 2.54 cm (1.0"), and from C1 to C2 and C2 to C3 is 3.18 cm (1.25"). In the W-dimension, the labels C4 and C5 are used for the centerline positions of the first two consecutive front and back-row tubes. The distance from the left end of the panel to C4 is 2.93 cm (1.15"), and the distance from C4 to C5 is 4.10 cm (1.61"). The W-positions of the middle row of tubes is half-way between those in the front (or back) row, giving the center of the left-most middle tube to be 4.98 cm (1.96") from the left end of the panel. In that dimension, the position of tubes is symmetric from either side of the panel. So the value of C4 from the left end of the panel and the distance (C5-C4) between tubes is all that is needed to specify the positions for the other tubes in that dimension. Also used in the model is also a small air gap of 1 mm (0.04") between the HDPE and the Al outer walls of the tubes.

The outer dimensional values for the panel given above were measured from the NDM unit. The geometric and material composition details of the tubes sealed within the NDM panel were

obtained from engineering drawings or other information provided by GE Reuter Stokes to PNNL in private communications.¹

4.2. The Modeled Measurement Environment

The model "environment" was constructed as a large, air-filled volume that included only the components deemed important to simulate the actual environment in which the PNNL measurements were made. This included a simplified model of the support platform used to position the NDM in a horizontal orientation, the "PolyPig" neutron source holder which contained the ²⁵²Cf source used for all these PNNL measurements, the tripod upon which the PolyPig was placed, and finally a 25.4 cm (10") thick large floor slab of common Portland cement upon which the NDM support platform and the source tripod were placed. A three-dimensional view of the GE Reuter Stokes B2 in this model environment is shown in Figure 4.2, where the source is 1-meter from the front right end of the NDM (the connector box end). The midpoint of the NDM and the source (inside of the PolyPig) are 1.50 m above ground level.

The support platform model was modeled from open-ended, rectangular steel pipes, with 6.35 mm (0.25") wall thickness, and outer dimensions adjusted to approximate the overall appearance of the platform shown in Figure 2.5. The model of the PolyPig was described above. The density of the common Portland mixture was taken as 2.3 g/cc. Because the concrete floor was expected to reflect neutrons back into the NDM, a variation of that value was performed to determine the uncertainty in the final results that could results for that part of the environment, and the thickness used (25.4 cm) was found to be adequate.

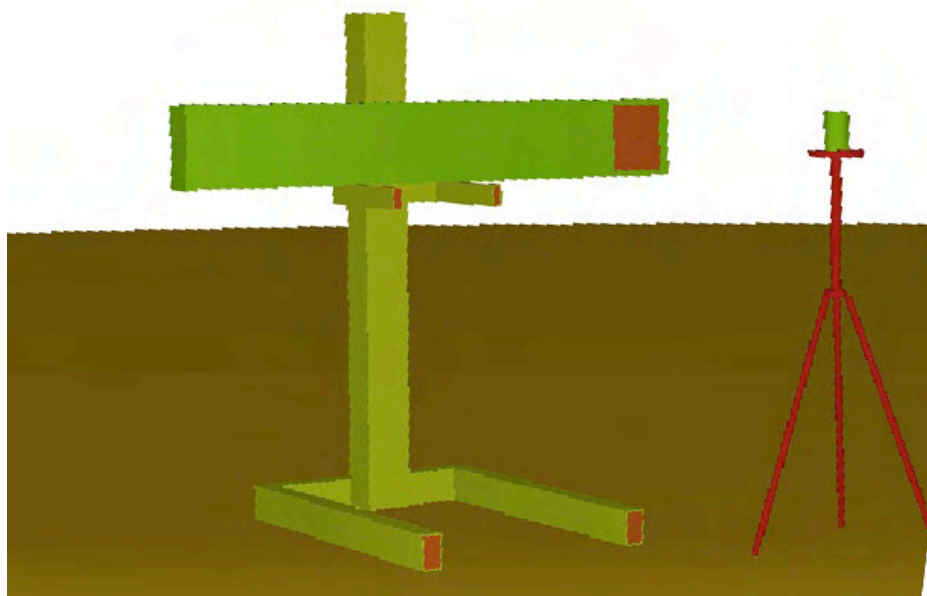


Figure 4.2. Three-dimensional projection of the modeling environment.

¹ GE Reuter Stokes engineering drawing B2-2001-1, Rev.1, dated 1/11/2012, specified the tube pattern (Design Version B2); GE Reuter Stokes engineering drawing RS-P7-1000, NC, via email Nov.2009, provided details of the panel interior, specifically vertical positions of the tube ends and dead zones; and GE Reuter Stokes engineering drawing RS-P7-0869-101-1, NC, dated 7/10/2009, provided details on the (A) used for the tube body shell.

4.3. Model Results

Simulations were performed for five source positions: 2 m from the Front Midpoint of the NDM, 1 m from the Front Midpoint, 1 m from the Front Right end, 1 m from the Front Left end, and 1 m from the Back Midpoint of the NDM (obtained by rotating the NDM in its support platform so the back, with thicker HDPE of the panel, faced the source). For all these positions, both the source (inside the PolyPig) and the midpoint of the NDM were fixed to be 1.5 m above ground level.

Listed in Table 4.1 are the percent differences between the model results assuming a boron metal lining and the experimental measurements for the GE Reuter Stokes NDM panel. The results are for different boron metal lining thicknesses (rows) and for a lower-energy cut off (LEC) value of 100 keV and a source to moderator distance of 1 m. The boron metal density used for these calculations was 2.34 g/cc. The experimental values listed below as “Measured” are counts per neutron emitted from the source (scaled up by a factor of 100) with an LEC of 100 keV. The values shown in this table for the models are the percent difference between model and experiment (a positive value indicates the model value is larger than the experimental value). Except for the 1 m Front Midpoint set, there are three rows of results showing the changes over the range of boron-lined thickness values from 0.75 μm to 1.25 μm . For the 1 m Front Midpoint set, the range of boron-lined thickness was extended to 2 μm .

Table 4.1. Percent differences between the panel model and measurements as a function of boron metal thickness.

		LEC (MeV) ==>	0.100
Source Position	Lining Thickness (μm)		
Front 1m Midpoint	Measured (x100)	==>	0.331
		0.75	26%
		1.00	33%
		1.25	33%
		1.50	31%
		2.00	24%
Front 1m Right End	Measured (x100)	==>	0.212
		0.75	27%
		1.00	34%
		1.25	35%
Front 1m Left End	Measured (x100)	==>	0.197
		0.75	33%
		1.00	40%
		1.25	41%
Back 1m Midpoint	Measured (x100)	==>	0.306
		0.75	21%
		1.00	27%
		1.25	28%

Table 4.2 lists similar percent difference results for different models of the boron linings. The boron metal results metal (repeat of Table 4.1) are listed first, then those for the BN (density was 3.45 g/cc) and B₄C (density was 2.52 g/cc). The source to moderator distance was 1 m from the front midpoint of the detector for all of the results listed. For reference, the complete set of total

efficiency results for different LEC and lining thickness values evaluated for this model are given in the Appendix.

Table 4.2. Percent differences for panel model efficiency as a function of boron lining material.

LEC (MeV) ==>		0.100
Source Position	Lining Thickness (μm)	
boron metal lining (2.34 g/cc)		
	0.75	26%
	1.00	33%
	1.25	33%
	1.50	31%
	2.00	24%
BN lining (3.45 g/cc)		
	0.75	-14%
	1.00	-11%
	1.25	-10%
	1.50	-10%
	2.00	-15%
B₄C lining (2.52 g/cc)		
	0.75	12%
	1.00	19%
	1.25	19%
	1.50	18%
	2.00	13%

Generally, the model over predicts the efficiency compared to the experimental results by ~30%. The single tube models produced closer agreement with experiment. Further study will be performed to see whether improvements can be realized in the agreement between model and experiment.

As examples of the pulse-height spectra associated with the results listed in Table 4.1, simulated spectra for the 1-m Front Midpoint case are shown in Figures 4.3 through 4.5. Each of these figures consists of a composite chart that shares the same energy abscissa. The top chart of each shows the lithium pulse-height, the middle chart the alpha pulse-height, and the bottom chart the pulse-height from their sum. Also shown in these pulse-height spectra are four yellow diamond symbols with vertical dashed lines. They mark the upper limits of kinetic energies allowed for each of the reaction products. They are determined by sharing in proportion to their mass the reaction Q-values for the two different ⁷Li final states that result from n-capture on ¹⁰B. For the predominant branch (~94%) of that capture reaction, the ⁷Li nucleus is left in its excited state with Q = 2.310 MeV, giving 0.840 MeV and 1.470 MeV for the initial kinetic energies of the ⁷Li and ⁴He, respectively. For the less probable ⁷Li ground state branch, Q = 2.792 MeV, giving higher initial energies of 1.015 MeV and 1.777 MeV, respectively. All results are for a gas pressure of 0.3 atm.

Figure 4.3 shows the effects on the pulse-height shapes that occur by changing the boron metal thickness over the range of 0.75 μm to 2.0 μm . Those results show that a clearly separated double-hump total shape (red curve in bottom chart) can become a much broader shape (black curve) that shows a less distinct separation from the two reaction product contributions.

Figures 4.4 and 4.5 show similar results for the BN and B₄C linings, respectively. A future report will discuss the comparison of modeled to measured pulse heights and their shape dependence on the details of the boron lining and proportional gas.

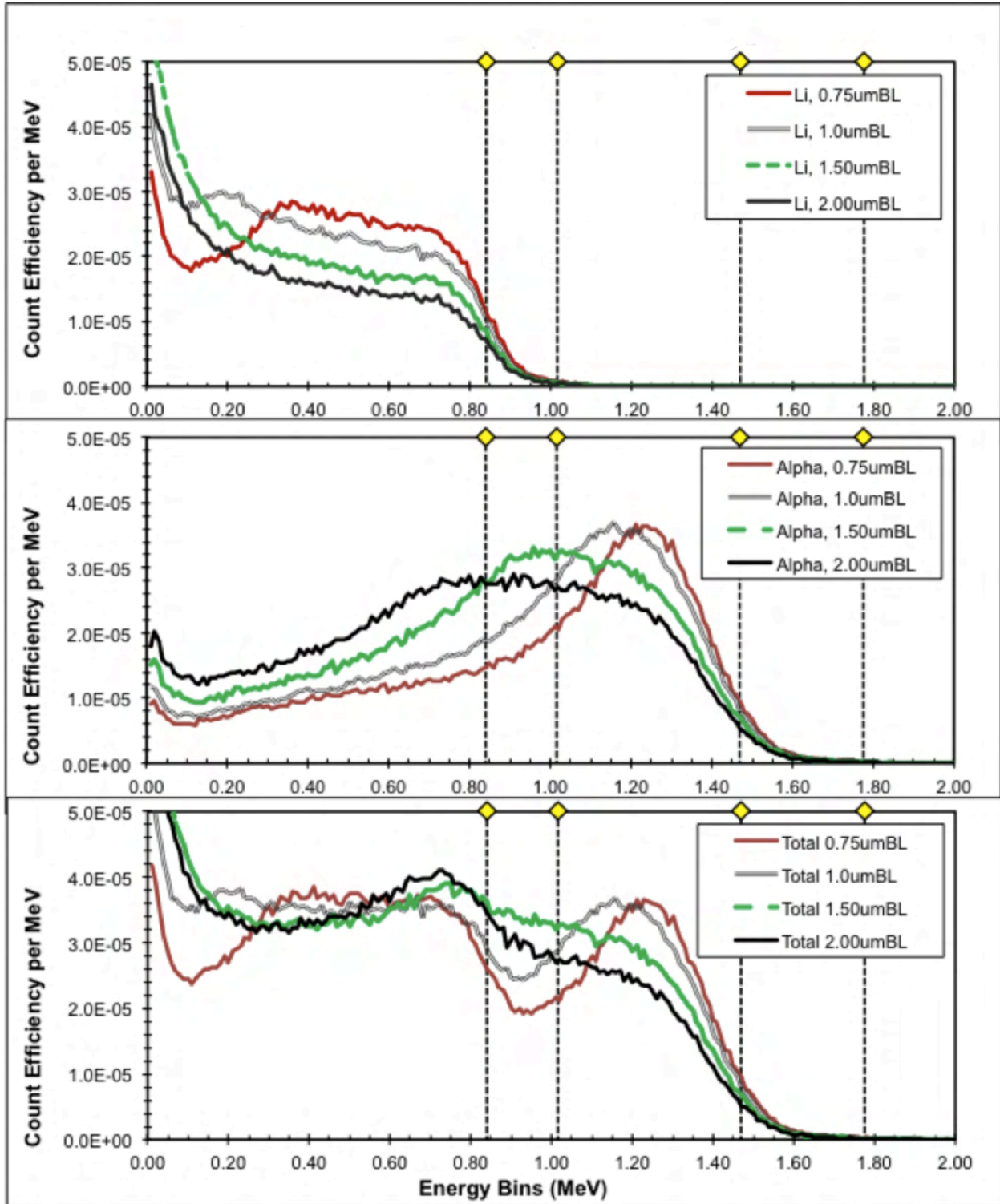


Figure 4.3. Effects of Boron Metal Lining Thickness on Pulse-Height Spectra.

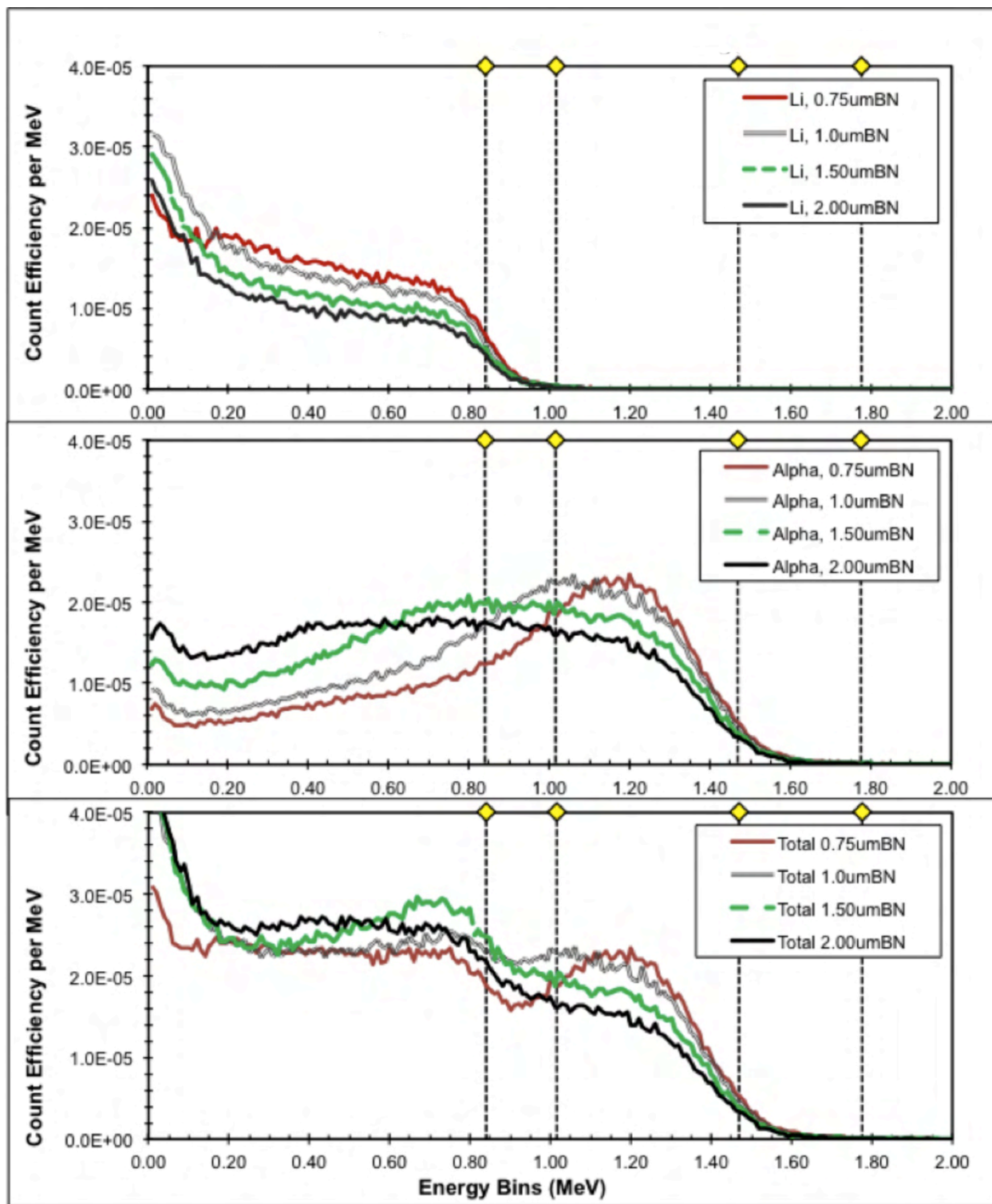


Figure 4.4. Effects of Boron Nitride Lining Thickness on Pulse-Height Spectra.

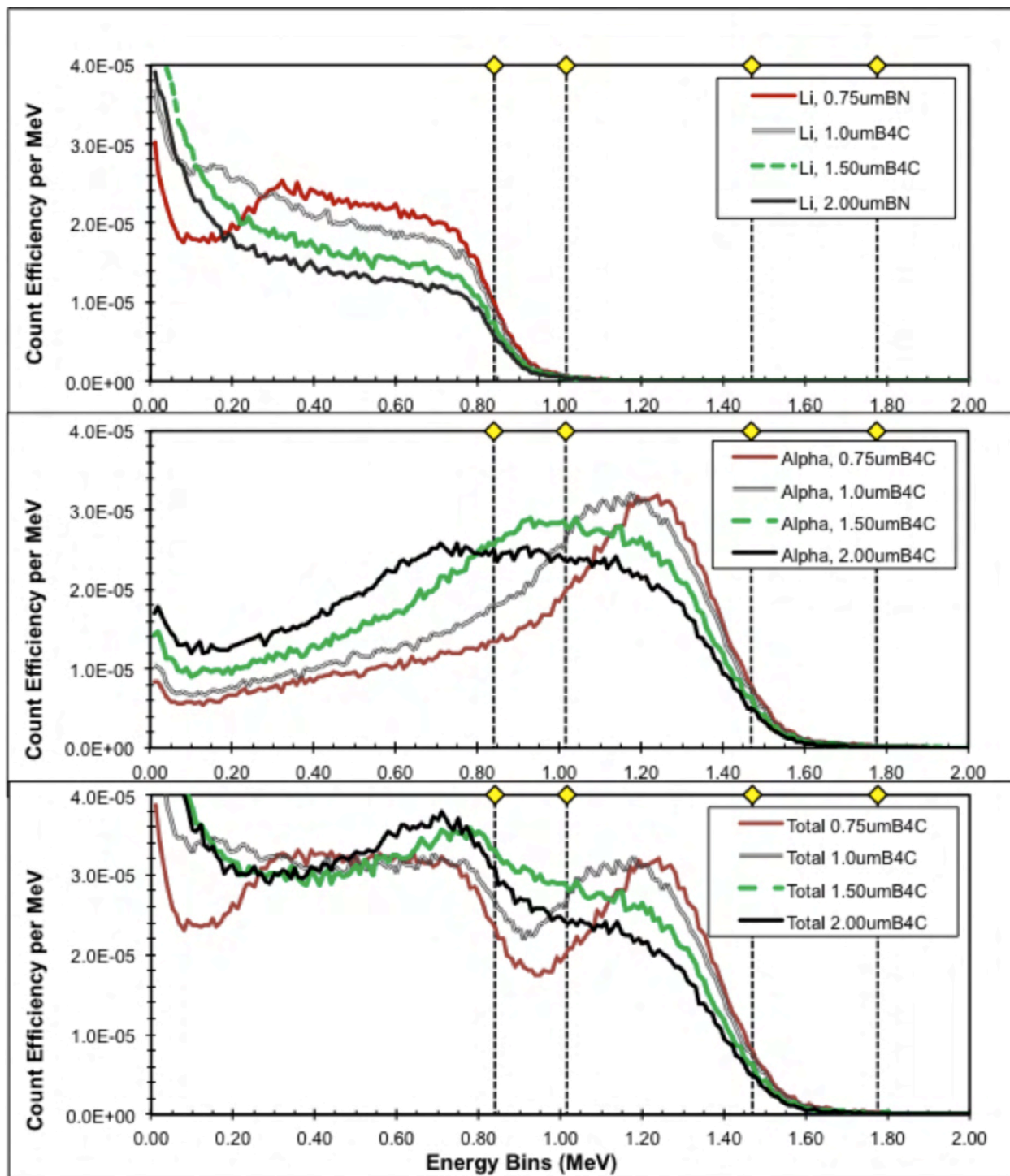


Figure 4.5. Effects of Boron Carbide Lining Thickness on Pulse-Height Spectra.

Figure 4.6 shows the effects of adding CO₂ to the Ar proportional gas. The results compare a pure 100% Ar gas to a 90/10 by volume ratio and an 80/20 by volume ratio of Ar to CO₂. There is a clear, albeit small, effect when the ratio is changed from 100% to 90/10, however, adding more CO₂ (at least to the 20% amount) appears to have very little additional effect.

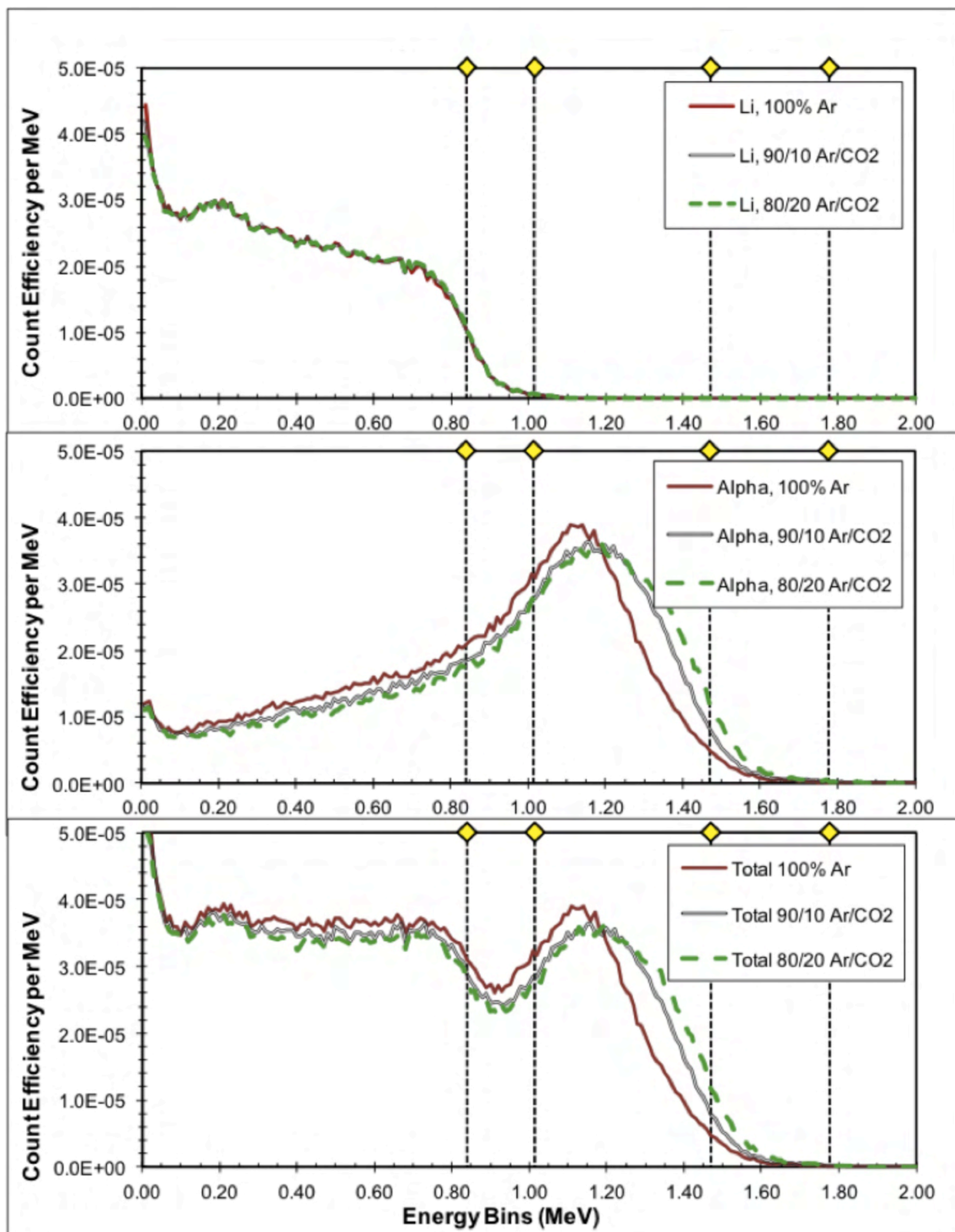


Figure 4.6. Effects on Pulse-Height Spectra from CO₂ in Proportional Gas.

Finally, to estimate the effect that the concrete floor has upon the total count rates, the density of the common Portland cement mixture was change from 2.3 g/cc to 0.23 g/cc and the cases for the 2 m Front Midpoint and 1 m Front Midpoint were re-evaluated. The floor is the most important environmental feature affecting the model results. Reducing the density by a factor of 10 resulted in an 8% reduction in the 2 m results and a 4% reduction in the 1 m case. This magnitude of effect is considered an acceptable range of error for the rather simply modeled environment used for this study.

Overall, the multitube model was validated against the experimental measurements to the 20-30% level of accuracy.

5. Conclusions

The purpose of this report was to benchmark the accuracy of the new MCNPX methods for simulating boron-lined proportional detectors by comparing model results to experimental measurements for two types of neutron detection systems based on boron-lined tubes. The first of these comparisons was performed using simple individual tubes, and measurements were made with a bare tube and with the tube moderated by inserting it into a block of HDPE. The second system modeled and measured was a pre-built Neutron Detection Module “panel” that contained an array of 20 ^{10}B -lined proportional tubes embedded within a larger box filled with HDPE. The tubes in this system are similar to, but longer than, the individual tubes used in the first set of comparisons.

The measure of comparison used in this study was the total count rates. The models evaluated in this study for individual tubes agreed within a few percent with measurements for close geometries, with the models over predicting response at larger distances of 1 to 2 m. It was found that these comparisons could be improved by modifying the effects of the environment (floor and walls), providing agreement to better than 6% at all distances.

The models of multi-tube systems tended to over-predict the measured values by 20-30%. This may be due to the accuracy of the modeled lining material or thickness, or other modeling assumptions that are incorrect, such as room reflections. Models for ^3He based systems have produced this, or better, level of agreement with experiment. The underlying causes of this uncertainty will be further examined in the models constructed for simulating the coincidence counter systems that will be evaluated in the next phase of this project.

The strategy for this project going forward is to use the model parameters that provide adequate comparison to experiment, which may or may not be related to the actual material or thickness of the lining. No information from the vendor on the actual boron coating was used in this study. A boron metal thickness of $0.75\ \mu\text{m}$ appears to be an adequate value to use for models of boron-lined tube systems based upon the current tubes supplied by General Electric Reuter-Stokes.

This work will be extended to more comparisons of model and experiment to improve the agreement that can be obtained. This includes direct comparisons of a boron-lined tube to a ^3He tube in a close geometry.

The results from this work will be applied to the development of coincidence collar models (UNCL-I and UNCL-II) using boron-lined tubes.

6. References

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7. Acknowledgements

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8. Appendix A: Stopping Distance

The maximum distances traveled by the reaction products from neutron capture on ^{10}B is an important aspect of the model. Figure 8.1 shows the range/density values for the alpha particle reaction products in three possible linings (pure boron, boron nitride, and boron carbide) and in the proportional gas. Figure 8.2 similarly shows the range/density values of the ^7Li particle. In both figures, the red lines show the maximum energy of the particles for the ground and excited final state of the ^7Li particle.

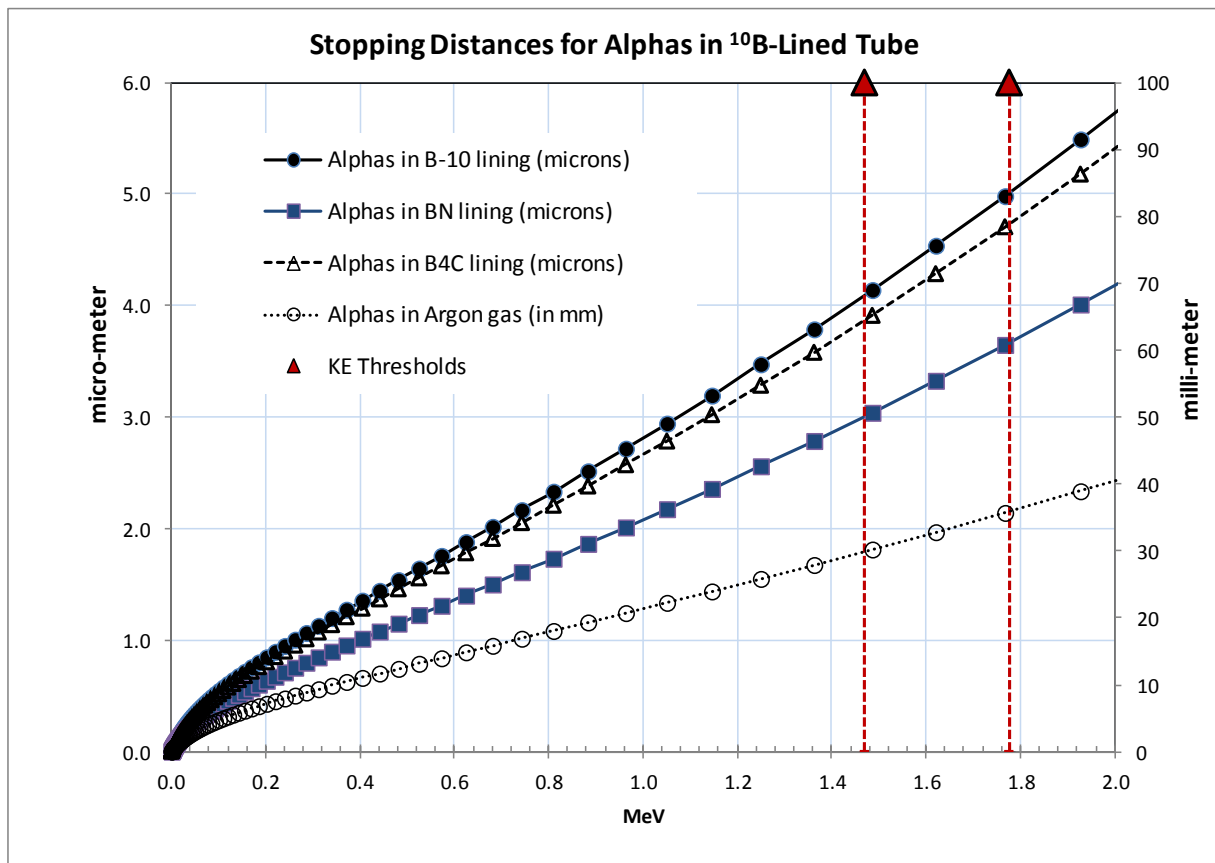


Figure 8.1. Stopping distance for alpha particles.

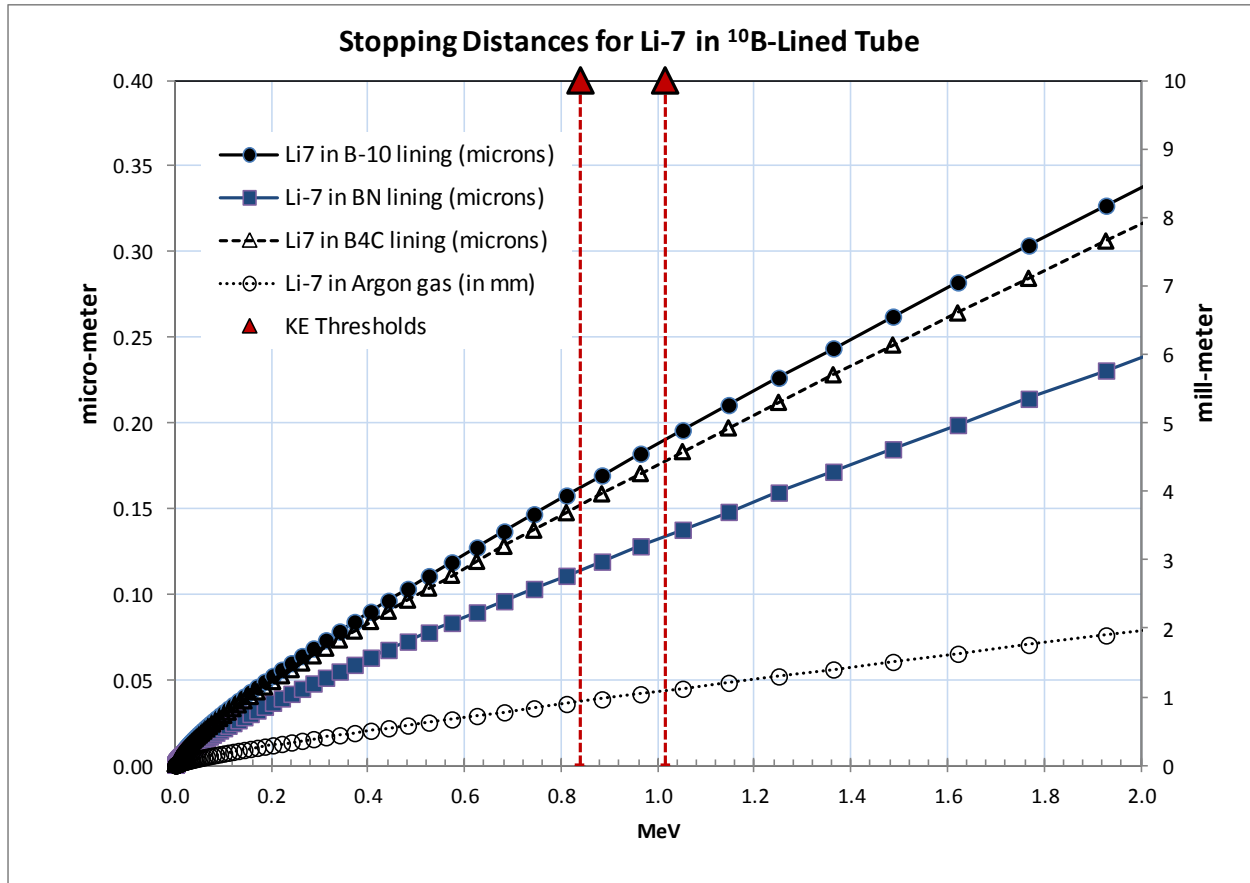


Figure 8.2. Stopping distance for ⁷Li particles.

9. Appendix B: Complete Set of Moderated Single Tube Results

Table 9.1 provides detailed results of the modeling of an individual boron-lined tube in a polyethylene moderator assuming pure boron metal, as discussed in Section 3, and comparison to experiment. The tube pressure was assumed to be one atmosphere (now known to be about one third atmosphere). The first column of the table gives the distance between the source and the front of the moderator (from 10 to 200 cm). The second column provides the energy threshold used for each row of the table (in channel number and keV). The next three columns provide the experimental results for each of the two tubes tested, and the average in counts per second per emitted neutron. The next several columns in the first set of rows provide the model results for comparison to the experimental results, where the model number is the thickness of the boron lining in micrometers. The second group of rows for each distance gives the percent difference between model and experiment (model minus experiment divided by experiment). A positive number indicates the model overestimates the response. It is seen that the best consistent agreement is found for lining thicknesses of 0.75 μm and 4 μm of boron metal. The agreement is seen to be better than 10% for several of the threshold energies. The agreement gets worse with increasing threshold energy (matching model and experiment), which may indicate the details of the assumed lining material and gas, which effect the pulse height distribution, are not completely accurate. The model agreement gets worse at larger distances, which may indicate that environmental effects or detector end effects are not adequately included in the model.

Table 9.1. Moderated single tube model results for boron metal linings and comparison to experiment.

source to poly distance		Exp Tube 1	Exp Tube 2	Exp Average	model: 0.5	model: 0.75	model: 1	model: 2	model: 2.5	model: 3	model: 4	model: 5
10 cm												
	no cut	0.00196	0.00190	0.00193	0.00142	0.00183	0.00213	0.00239	0.00236	0.00223	0.00196	0.00172
	chan 20 (80 keV)	0.00178	0.00173	0.00176	0.00135	0.00173	0.00200	0.00219	0.00212	0.00201	0.00173	0.00151
	chan 25 (100 keV)	0.00173	0.00169	0.00171	0.00134	0.00170	0.00197	0.00213	0.00208	0.00196	0.00168	0.00148
	chan 30 (120 keV)	0.00168	0.00164	0.00166	0.00133	0.00168	0.00193	0.00209	0.00203	0.00191	0.00163	0.00143
	chan 37 (150 keV)	0.00161	0.00157	0.00159	0.00132	0.00167	0.00189	0.00204	0.00198	0.00185	0.00157	0.00138
	chan 50 (200 keV)	0.00151	0.00147	0.00149	0.00130	0.00161	0.00182	0.00196	0.00189	0.00178	0.00149	0.00132
	chan 62 (250 keV)	0.00142	0.00139	0.00140	0.00127	0.00158	0.00176	0.00190	0.00182	0.00171	0.00142	0.00126
	chan 75 (300 keV)	0.00133	0.00130	0.00131	0.00125	0.00153	0.00169	0.00182	0.00173	0.00162	0.00134	0.00119
	chan 87 (350 keV)	0.00124	0.00122	0.00123	0.00123	0.00147	0.00163	0.00175	0.00167	0.00152	0.00127	0.00113
	chan 100 (400 keV)	0.00116	0.00113	0.00114	0.00119	0.00140	0.00156	0.00167	0.00158	0.00143	0.00120	0.00107
	diff no cut				-27%	-5%	10%	23%	22%	15%	1%	-11%
	diff 80 keV cut				-23%	-2%	14%	25%	21%	14%	-1%	-14%
	diff 100 keV cut				-22%	0%	15%	25%	22%	15%	-2%	-14%
	diff 120 keV cut				-20%	1%	16%	26%	22%	15%	-2%	-14%
	diff 150 keV cut				-17%	5%	19%	28%	24%	16%	-1%	-13%
	diff 200 keV cut				-13%	8%	22%	31%	27%	20%	0%	-11%
	diff 250 keV cut				-9%	13%	26%	35%	30%	22%	1%	-10%
	diff 300 keV cut				-5%	17%	29%	39%	32%	23%	2%	-9%
	diff 350 keV cut				0%	19%	33%	42%	36%	24%	4%	-8%
	diff 400 keV cut				4%	22%	36%	46%	38%	25%	5%	-7%

source to poly distance	Exp Tube 1	Exp Tube 2	Exp Average	model: 0.5	model: 0.75	model: 1	model: 2	model: 2.5	model: 3	model: 4	model: 5	
25												
cm	no cut	0.00075	0.00075	0.00075	0.00057	0.00072	0.00083	0.00098	0.00096	0.00091	0.00076	0.00066
	chan 20 (80 keV)	0.00068	0.00068	0.00068	0.00055	0.00068	0.00076	0.00089	0.00088	0.00080	0.00068	0.00058
	chan 25 (100 keV)	0.00066	0.00066	0.00066	0.00054	0.00067	0.00075	0.00088	0.00086	0.00078	0.00066	0.00056
	chan 30 (120 keV)	0.00064	0.00064	0.00064	0.00054	0.00066	0.00074	0.00086	0.00084	0.00076	0.00064	0.00055
	chan 37 (150 keV)	0.00062	0.00062	0.00062	0.00053	0.00065	0.00072	0.00083	0.00081	0.00074	0.00062	0.00053
	chan 50 (200 keV)	0.00057	0.00058	0.00058	0.00052	0.00063	0.00069	0.00079	0.00076	0.00069	0.00058	0.00049
	chanl 62 (250 keV)	0.00054	0.00055	0.00054	0.00051	0.00061	0.00067	0.00077	0.00073	0.00066	0.00054	0.00046
	chan 75 (300 keV)	0.00051	0.00051	0.00051	0.00051	0.00059	0.00064	0.00073	0.00070	0.00062	0.00052	0.00044
	chan 87 (350 keV)	0.00047	0.00048	0.00048	0.00049	0.00056	0.00061	0.00071	0.00066	0.00059	0.00049	0.00042
	chan 100 (400 keV)	0.00044	0.00045	0.00045	0.00048	0.00054	0.00059	0.00068	0.00062	0.00055	0.00046	0.00039
	diff no cut				-24%	-3%	10%	31%	28%	21%	2%	-12%
	diff 80 keV cut				-20%	0%	13%	32%	29%	18%	0%	-14%
	diff 100 keV cut				-18%	2%	14%	33%	30%	18%	0%	-14%
	diff 120 keV cut				-16%	3%	16%	34%	30%	18%	0%	-14%
	diff 150 keV cut				-13%	6%	17%	34%	31%	19%	0%	-14%
	diff 200 keV cut				-10%	9%	19%	37%	32%	20%	0%	-15%
	diff 250 keV cut				-5%	12%	23%	41%	34%	21%	0%	-15%
	diff 300 keV cut				-1%	16%	26%	44%	37%	23%	2%	-13%
	diff 350 keV cut				3%	18%	29%	48%	38%	23%	2%	-12%
	diff 400 keV cut				8%	21%	33%	52%	39%	23%	2%	-12%
50												
cm	no cut	0.00029	0.00030	0.00029	0.00023	0.00028	0.00033	0.00038	0.00038	0.00037	0.00031	0.00032
	chan 20 (80 keV)	0.00026	0.00027	0.00027	0.00022	0.00027	0.00031	0.00034	0.00035	0.00034	0.00027	0.00029
	chan 25 (100 keV)	0.00025	0.00026	0.00026	0.00021	0.00026	0.00031	0.00033	0.00034	0.00033	0.00027	0.00028
	chan 30 (120 keV)	0.00025	0.00026	0.00025	0.00021	0.00026	0.00031	0.00033	0.00033	0.00032	0.00026	0.00028
	chan 37 (150 keV)	0.00023	0.00025	0.00024	0.00021	0.00026	0.00030	0.00032	0.00032	0.00031	0.00025	0.00027
	chan 50 (200 keV)	0.00022	0.00023	0.00022	0.00020	0.00025	0.00028	0.00031	0.00030	0.00028	0.00023	0.00025
	chanl 62 (250 keV)	0.00020	0.00021	0.00021	0.00020	0.00024	0.00027	0.00030	0.00029	0.00027	0.00022	0.00024
	chan 75 (300 keV)	0.00019	0.00020	0.00020	0.00020	0.00023	0.00026	0.00028	0.00028	0.00026	0.00021	0.00022
	chan 87 (350 keV)	0.00018	0.00019	0.00018	0.00019	0.00022	0.00024	0.00027	0.00026	0.00024	0.00020	0.00021
	chan 100 (400 keV)	0.00017	0.00018	0.00017	0.00019	0.00021	0.00024	0.00026	0.00025	0.00022	0.00019	0.00020
	diff no cut				-23%	-6%	13%	30%	28%	27%	6%	9%
	diff 80 keV cut				-19%	0%	16%	29%	31%	28%	3%	8%
	diff 100 keV cut				-18%	1%	19%	30%	32%	27%	4%	9%
	diff 120 keV cut				-15%	4%	22%	32%	32%	28%	4%	10%
	diff 150 keV cut				-13%	7%	25%	34%	34%	28%	4%	11%
	diff 200 keV cut				-9%	10%	26%	37%	35%	27%	5%	12%
	diff 250 keV cut				-4%	14%	28%	42%	37%	30%	6%	14%
	diff 300 keV cut				1%	18%	32%	43%	40%	30%	7%	14%
	diff 350 keV cut				5%	21%	33%	48%	41%	33%	6%	14%
	diff 400 keV cut				9%	25%	38%	53%	44%	29%	9%	16%

source to poly distance	Exp Tube 1	Exp Tube 2	Exp Average	model: 0.5	model: 0.75	model: 1	model: 2	model: 2.5	model: 3	model: 4	model: 5	
100												
cm	no cut	0.00009	0.00009	0.00009	0.00008	0.00009	0.00011	0.00012	0.00012	0.00013	0.00010	0.00008
	chan 20 (80 keV)	0.00008	0.00008	0.00008	0.00006	0.00009	0.00011	0.00011	0.00011	0.00011	0.00008	0.00007
	chan 25 (100 keV)	0.00008	0.00008	0.00008	0.00006	0.00009	0.00010	0.00011	0.00011	0.00010	0.00008	0.00007
	chan 30 (120 keV)	0.00008	0.00008	0.00008	0.00006	0.00009	0.00010	0.00011	0.00011	0.00010	0.00008	0.00007
	chan 37 (150 keV)	0.00007	0.00008	0.00008	0.00006	0.00009	0.00010	0.00011	0.00010	0.00010	0.00008	0.00006
	chan 50 (200 keV)	0.00007	0.00007	0.00007	0.00006	0.00009	0.00010	0.00010	0.00010	0.00009	0.00007	0.00006
	chanl 62 (250 keV)	0.00006	0.00007	0.00007	0.00006	0.00008	0.00009	0.00010	0.00009	0.00008	0.00007	0.00006
	chan 75 (300 keV)	0.00006	0.00007	0.00006	0.00006	0.00008	0.00009	0.00009	0.00009	0.00008	0.00006	0.00006
	chan 87 (350 keV)	0.00006	0.00006	0.00006	0.00006	0.00008	0.00009	0.00009	0.00008	0.00007	0.00006	0.00006
	chan 100 (400 keV)	0.00005	0.00006	0.00005	0.00005	0.00007	0.00008	0.00008	0.00008	0.00007	0.00006	0.00005
	diff no cut				-14%	2%	21%	36%	35%	37%	4%	-13%
	diff 80 keV cut				-29%	8%	27%	36%	32%	33%	-2%	-15%
	diff 100 keV cut				-29%	9%	28%	36%	29%	27%	-4%	-17%
	diff 120 keV cut				-26%	15%	33%	41%	34%	28%	-1%	-17%
	diff 150 keV cut				-23%	18%	36%	45%	36%	29%	0%	-15%
	diff 200 keV cut				-18%	22%	39%	45%	36%	24%	-4%	-16%
	diff 250 keV cut				-16%	23%	42%	48%	35%	25%	-1%	-14%
	diff 300 keV cut				-11%	27%	45%	49%	40%	24%	2%	-11%
	diff 350 keV cut				-5%	30%	45%	50%	42%	27%	3%	-6%
	diff 400 keV cut				-3%	33%	48%	53%	41%	25%	7%	-6%
200												
cm	no cut	0.00003	0.00003	0.00003	0.00003	0.00004	0.00004	0.00005	0.00004	0.00005	0.00003	0.00003
	chan 20 (80 keV)	0.00003	0.00003	0.00003	0.00003	0.00003	0.00004	0.00005	0.00004	0.00004	0.00003	0.00003
	chan 25 (100 keV)	0.00002	0.00003	0.00003	0.00003	0.00003	0.00004	0.00005	0.00004	0.00004	0.00003	0.00003
	chan 30 (120 keV)	0.00002	0.00003	0.00003	0.00003	0.00003	0.00004	0.00004	0.00004	0.00004	0.00003	0.00003
	chan 37 (150 keV)	0.00002	0.00003	0.00002	0.00003	0.00003	0.00004	0.00004	0.00004	0.00004	0.00003	0.00002
	chan 50 (200 keV)	0.00002	0.00003	0.00002	0.00003	0.00003	0.00004	0.00004	0.00004	0.00004	0.00003	0.00002
	chanl 62 (250 keV)	0.00002	0.00002	0.00002	0.00002	0.00003	0.00003	0.00004	0.00004	0.00004	0.00003	0.00002
	chan 75 (300 keV)	0.00002	0.00002	0.00002	0.00002	0.00003	0.00003	0.00004	0.00003	0.00003	0.00002	0.00002
	chan 87 (350 keV)	0.00002	0.00002	0.00002	0.00002	0.00003	0.00003	0.00004	0.00003	0.00003	0.00002	0.00002
	chan 100 (400 keV)	0.00002	0.00002	0.00002	0.00002	0.00003	0.00003	0.00004	0.00003	0.00003	0.00002	0.00002
	diff no cut				-6%	22%	37%	60%	49%	53%	13%	0%
	diff 80 keV cut				2%	29%	44%	73%	50%	62%	14%	0%
	diff 100 keV cut				4%	32%	47%	74%	50%	55%	13%	0%
	diff 120 keV cut				4%	34%	50%	78%	53%	62%	12%	4%
	diff 150 keV cut				6%	35%	53%	85%	57%	65%	17%	6%
	diff 200 keV cut				12%	44%	55%	94%	58%	66%	25%	10%
	diff 250 keV cut				14%	50%	60%	99%	64%	67%	25%	13%
	diff 300 keV cut				21%	57%	68%	102%	67%	66%	21%	16%
	diff 350 keV cut				27%	66%	75%	112%	62%	76%	20%	15%
	diff 400 keV cut				36%	66%	87%	116%	72%	87%	26%	20%

Table 9.2 provides detailed results of the modeling of an individual boron-lined tube in a polyethylene moderator assuming either a boron nitride or boron carbide lining, as discussed in Section 3, and their comparison to experimental results. The first set of rows for each distance is the BN results, and the second set of rows is the B₄C results. Note that not all of the thicknesses were simulated for the B₄C lining. The first column of the table gives the distance between the source and the front of the moderator (only 50 and 100 cm were modeled). The second column provides the energy threshold (“cuts” in keV) used for each row of the table. The next several pairs of columns provide the model results and a comparison to the experimental results, where the number is the thickness of the boron lining in micrometers and the percent difference is between model and experiment (model minus experiment divided by experiment). A positive number indicates the model overestimates the response. It is seen that the best consistent agreement is found for a lining thickness of 2 μm of BN, though agreement is similar for a lining thickness of 1.5 μm of BN. For B₄C the best agreement between the simulated and measured results is achieved with a 1 μm lining.

Table 9.2. Moderated single tube results using BN and B₄C linings.

50 cm		Lining BN 3.45 g/cc											
cuts	0.75	difference	1 μm	difference	1.25 μm	difference	1.5 μm	difference	2 μm	difference	2.5 μm	difference	
no cut	0.00018	-40%	0.00020	-31%	0.00021	-28%	0.00022	-25%	0.00023	-20%	0.00022	-25%	
100	0.00016	-38%	0.00018	-32%	0.00019	-28%	0.00019	-27%	0.00020	-22%	0.00019	-27%	
150	0.00015	-37%	0.00017	-30%	0.00018	-27%	0.00018	-26%	0.00019	-22%	0.00018	-26%	
200	0.00014	-36%	0.00016	-28%	0.00017	-25%	0.00017	-25%	0.00017	-22%	0.00017	-25%	
250	0.00014	-34%	0.00015	-27%	0.00016	-25%	0.00016	-23%	0.00017	-21%	0.00015	-28%	
300	0.00013	-33%	0.00015	-25%	0.00015	-25%	0.00015	-22%	0.00016	-20%	0.00014	-29%	
350	0.00013	-30%	0.00014	-23%	0.00014	-23%	0.00015	-20%	0.00015	-21%	0.00014	-26%	
400	0.00013	-27%	0.00014	-20%	0.00014	-20%	0.00014	-17%	0.00014	-21%	0.00012	-28%	
		Lining B ₄ C 2.52 g/cc											
cuts													
no cut	0.00018	-41%	0.00032	8%			0.00036	21%	0.00036	22%			
100	0.00015	-42%	0.00029	13%			0.00032	22%	0.00032	24%			
150	0.00014	-41%	0.00028	17%			0.00030	26%	0.00031	28%			
200	0.00013	-40%	0.00027	21%			0.00029	30%	0.00030	32%			
250	0.00013	-39%	0.00026	24%			0.00028	34%	0.00028	35%			
300	0.00012	-39%	0.00025	28%			0.00027	37%	0.00027	39%			
350	0.00011	-38%	0.00024	30%			0.00026	41%	0.00026	42%			
400	0.00011	-37%	0.00023	34%			0.00025	45%	0.00025	46%			
100 cm		Lining BN 3.45 g/cc											
cuts	0.75	difference	1	difference	1.25	difference	1.5	difference	2	difference	2.5	difference	
no cut	0.00005	-48%	0.00006	-31%	0.00007	-23%	0.00007	-23%	0.00007	-23%	0.00007	-28%	
100	0.00004	-51%	0.00006	-29%	0.00006	-27%	0.00006	-28%	0.00006	-26%	0.00006	-28%	
150	0.00004	-51%	0.00006	-25%	0.00006	-24%	0.00006	-24%	0.00006	-22%	0.00006	-26%	
200	0.00004	-49%	0.00006	-21%	0.00005	-23%	0.00005	-24%	0.00006	-19%	0.00005	-24%	
250	0.00003	-49%	0.00005	-19%	0.00005	-21%	0.00005	-24%	0.00006	-15%	0.00005	-25%	
300	0.00003	-46%	0.00005	-18%	0.00005	-19%	0.00005	-22%	0.00005	-14%	0.00005	-26%	
350	0.00003	-42%	0.00005	-17%	0.00005	-18%	0.00005	-17%	0.00005	-11%	0.00004	-25%	
400	0.00003	-41%	0.00005	-16%	0.00005	-17%	0.00005	-14%	0.00005	-11%	0.00004	-25%	
		Lining B ₄ C 2.52 g/cc											
cuts													
no cut	0.00008	-17%	0.00009	-2%	0.00010	10%			0.00010	9%			
100	0.00007	-15%	0.00008	3%	0.00009	9%			0.00009	9%			
150	0.00007	-12%	0.00008	6%	0.00008	12%			0.00008	11%			
200	0.00007	-7%	0.00008	8%	0.00008	14%			0.00008	15%			
250	0.00006	-5%	0.00007	10%	0.00008	15%			0.00008	18%			
300	0.00006	-2%	0.00007	14%	0.00007	17%			0.00008	21%			
350	0.00006	0%	0.00007	15%	0.00007	20%			0.00007	23%			
400	0.00006	2%	0.00007	20%	0.00007	24%			0.00007	28%			

Some of the results of the models compared to the experimental measurements for the moderated boron lined tubes are summarized in Table 9.3. The experimental values listed are counts per neutron emitted from the source (which have been scaled up by a factor of 10^4). Different lower energy cutoffs (LEC) were applied to both the experimental and simulated results. The values shown for the models are the percent difference between model and experiment (a positive value indicates the model value is larger than the experimental value). Model results are shown for various boron thicknesses (pure ^{10}B) from 0.5 to 5 μm . The most consistent agreement is seen for the thicknesses of 0.75 and 4 μm for the nearer distances. Agreement between model and experiment is worse at larger distances (such as 2 m) and thus may be due to scattering effects not captured in the model being more important at larger distances.

Table 9.3. Results of simulations compared to measurements for moderated individual tubes.

		LEC (MeV) ==>	0.050	0.100	0.150	0.200	0.250	0.300	0.350	0.400
Source Position	Lining Thickness (μm)									
2 m	Measured Average (x10⁴) ==>	0.270	0.264	0.242	0.227	0.215	0.202	0.188	0.176	
	0.50	2%	4%	6%	12%	14%	21%	27%	36%	
	0.75	32%	32%	29%	44%	50%	57%	66%	66%	
	1.00	45%	47%	46%	55%	60%	68%	75%	87%	
	2.00	73%	74%	78%	94%	99%	102%	112%	116%	
	3.00	62%	55%	58%	66%	67%	66%	76%	87%	
	4.00	21%	13%	12%	25%	25%	21%	20%	26%	
	5.00	5%	0%	2%	10%	13%	16%	15%	20%	
1m	Measured (x10⁴) ==>	0.831	0.805	0.751	0.706	0.669	0.626	0.588	0.545	
	0.50	-29	-29%	-23%	-18%	-16%	-11%	-5%	-3%	
	0.75	6%	12%	18%	22%	23%	27%	30%	33%	
	1.00	24%	30%	36%	39%	42%	45%	45%	48%	
	2.00	36%	39%	45%	45%	48%	49%	50%	53%	
	3.00	33%	27%	29%	24%	25%	24%	27%	25%	
	4.00	-2%	-4%	0%	-4%	-1%	2%	3%	7%	
	5.00	-15%	-17%	-15%	-16%	-14%	-11%	-6%	-6%	
0.5 m	Measured (x10⁴) ==>	2.661	2.585	2.401	2.235	2.094	1.961	1.842	1.717	
	0.50	-19%	-18%	-13%	-9%	-4%	1%	5%	9%	
	0.75	0%	1%	7%	10%	14%	18%	21%	25%	
	1.00	16%	19%	25%	26%	28%	32%	33%	38%	
	2.00	29%	30%	34%	35%	37%	40%	41%	44%	
	3.00	28%	27%	28%	27%	30%	30%	33%	29%	
	4.00	3%	4%	4%	5%	6%	7%	6%	9%	
	5.00	8%	9%	11%	12%	14%	14%	14%	16%	

		LEC (MeV) ==>	0.050	0.100	0.150	0.200	0.250	0.300	0.350	0.400
Source Position	Lining Thickness (μm)									
0.25 m	Measured (x10⁴) ==>	6.784	6.595	6.171	5.776	5.427	5.089	4.784	4.459	
	0.50	-20%	-18%	-13%	-10%	-5%	-1%	3%	8%	
	0.75	0%	2%	6%	9%	12%	16%	18%	21%	
	1.00	13%	14%	17%	19%	23%	26%	29%	33%	
	2.00	32%	33%	34%	37%	41%	44%	48%	52%	
	3.00	29%	30%	31%	32%	34%	37%	38%	39%	
	4.00	0%	0%	0%	0%	0%	2%	2%	2%	
	5.00	-14%	-14%	-14%	-15%	-15%	-13%	-12%	-12%	
0.1 m	Measured (x10⁴) ==>	17.56	17.08	15.92	14.90	14.01	13.11	12.31	11.44	
	0.50	-23%	-22%	-17%	-13%	-9%	-5%	0%	4%	
	0.75	-2%	0%	5%	8%	13%	17%	19%	22%	
	1.00	14%	15%	19%	22%	26%	29%	33%	36%	
	2.00	25%	25%	28%	31%	35%	39%	42%	46%	
	3.00	14%	15%	16%	20%	22%	23%	24%	25%	
	4.00	-1%	-2%	-1%	0%	1%	2%	4%	5%	
	5.00	-14%	-14%	-13%	-11%	-10%	-9%	-8%	-7%	

The ¹⁰B that is coated on the inside of the tubes may be a compound rather than metal, so an organic constituent was added to the lining composition in the model to represent this. The exact lining composition is not known, as it is proprietary, so nitrogen was chosen to represent the organic component of the lining, in the form of boron nitride. Table 9.4 provides detailed results of the modeling of an individual boron-lined tube in a polyethylene moderator assuming a boron nitride lining, as discussed in Section 3, and comparison to experiment. Results are given for various low energy cutoff values and different lining thicknesses.

Table 9.4. Results of simulations compared to measurements for moderated individual tubes.

LEC (MeV) ==>		0.050	0.100	0.150	0.200	0.250	0.300	0.350	0.400
Source Position	Lining Thickness (μm)								
1 m – boron metal lining (2.34 g/cc)									
	0.75	6%	12%	18%	22%	23%	27%	30%	33%
	1.00	24%	30%	36%	39%	42%	45%	45%	48%
	1.25	43%	44%	44%	46%	50%	55%	53%	59%
	2.00	36%	39%	45%	45%	48%	49%	50%	53%
1 m – BN lining (3.45 g/cc)									
	0.75	-52%	-51%	-51%	-49%	-49%	-46%	-42%	-41%
	1.00	-31%	-29%	-25%	-21%	-19%	-18%	-17%	-16%
	1.25	-27%	-27%	-24%	-23%	-21%	-19%	-18%	-17%
	2.00	-26%	-27%	-22%	-19%	-15%	-14%	-11%	-11%
1 m – B₄C lining (2.52 g/cc)									
	0.75	-17%	-15%	-12%	-7%	-5%	-2%	0%	2%
	1.00	0%	2%	6%	8%	10%	14%	15%	20%
	1.25	8%	9%	12%	14%	15%	17%	20%	24%
	2.00	8%	9%	11%	15%	18%	21%	23%	28%
0.5 m – boron metal lining (2.34 g/cc)									
	0.75	0%	1%	7%	10%	14%	18%	21%	25%
	1.00	16%	19%	25%	26%	28%	32%	33%	38%
	1.25	25%	25%	29%	33%	36%	42%	45%	48%
	2.00	29%	30%	34%	37%	42%	43%	48%	53%
0.5 m – BN lining (3.45 g/cc)									
	0.75	-37%	-38%	-37%	-36%	-34%	-33%	-30%	-27%
	1.00	-30%	-32%	-30%	-28%	-27%	-25%	-23%	-20%
	1.25	-26%	-28%	-27%	-25%	-25%	-25%	-23%	-20%
	2.00	-19%	-22%	-22%	-22%	-20%	-20%	-21%	-21%
0.5 m – B₄C lining (2.52 g/cc)									
	0.75	-39%	-42%	-41%	-40%	-39%	-39%	-38%	-37%
	1.00	-6%	-4%	17%	21%	24%	28%	30%	34%
	1.25	1%	2%	5%	8%	11%	14%	17%	21%
	2.00	23%	24%	28%	32%	35%	39%	42%	46%

10. Appendix C: Complete set of Modeled Multiple Tube Panel Results

Table 10.1 provides detailed results of the modeling of the multiple tube system, as discussed in Section 4, and comparison to experiment.

Listed in the table are the results for different boron metal lined thicknesses (rows) and lower-energy cut off (LEC) values (columns). The boron density was 2.34 g/cc. The experimental values are counts per emitted neutron (multiplied by 100). The values shown for the models are the percent difference between model and experiment (a positive value indicates the model value is larger than the experimental value). Except for the 1 m Front Midpoint set, there are three rows of results showing the changes over the range of boron-lined thickness values from 0.75 μm to 1.25 μm . For the 1 m Front Midpoint set, the range of boron-lined thickness was extended to 2 μm , which showed that the peak of efficiency for the solid ^{10}B composition had been attained with 1.25 μm .

Table 10.1. Model compared to experiment efficiency as a function of boron metal thickness and low-energy cutoff.

LEC (MeV) ==>		0.050	0.100	0.150	0.200	0.250	0.300	0.350	0.400
Source Position	Lining Thickness (mm)								
Front 2 m Midpoint	Measured (x100) ==>	0.130	0.123	0.115	0.109	0.103	0.097	0.092	0.086
	0.75	14%	17%	21%	24%	26%	24%	24%	25%
	1.00	22%	24%	27%	28%	29%	28%	29%	31%
	1.25	24%	24%	27%	27%	29%	27%	28%	29%
Front 1 m Midpoint	Measured (x100) ==>	0.352	0.331	0.312	0.294	0.278	0.264	0.248	0.234
	0.75	22%	26%	30%	33%	35%	32%	33%	33%
	1.00	30%	33%	35%	37%	38%	36%	38%	38%
	1.25	32%	33%	35%	36%	38%	35%	37%	38%
	1.50	30%	31%	33%	35%	36%	33%	35%	36%
	2.00	23%	24%	26%	28%	29%	26%	28%	28%
Front 1 m Right End	Measured (x100) ==>	0.225	0.212	0.200	0.189	0.179	0.169	0.159	0.150
	0.75	23%	27%	31%	33%	36%	33%	34%	34%
	1.00	32%	34%	37%	38%	39%	38%	39%	40%
	1.25	33%	35%	36%	37%	38%	36%	38%	39%
Front 1 m Left End	Measured (x100) ==>	0.209	0.197	0.186	0.175	0.166	0.157	0.148	0.139
	0.75	29%	33%	36%	40%	42%	39%	40%	40%
	1.00	38%	40%	42%	45%	45%	44%	45%	46%
	1.25	39%	41%	42%	44%	45%	42%	44%	46%
Back 1 m Midpoint	Measured (x100) ==>	0.325	0.306	0.288	0.271	0.257	0.244	0.228	0.215
	0.75	17%	21%	24%	28%	30%	26%	28%	28%
	1.00	25%	27%	30%	32%	32%	30%	32%	33%
	1.25	26%	28%	29%	31%	32%	29%	32%	33%

Table 10.2 lists similar results that compare those for boron metal (repeat of Table 10.1), BN (density was 3.45 g/cc), and B₄C (density was 2.52 g/cc).

The best agreement is seen for the 0.75 μm thickness for the boron metal and B₄C linings, and for the 1.0-1.5 μm thickness for the BN lining. For boron metal, the model tends to over predict experiment by 20-30%

Table 10.2. Model compared to experiment efficiency as a function of boron lining material.

		LEC (MeV) ==>	0.050	0.100	0.150	0.200	0.250	0.300	0.350	0.400
Source Position	Lining Thickness (mm)									
Front 1m										
Midpoint – boron metal lining (2.34 g/cc)										
	0.75	22%	26%	30%	33%	35%	32%	33%	33%	
	1.00	30%	33%	35%	37%	38%	36%	38%	38%	
	1.25	32%	33%	35%	36%	38%	35%	37%	38%	
	1.50	30%	31%	33%	35%	36%	33%	35%	36%	
	2.00	23%	24%	26%	28%	29%	26%	28%	28%	
Front 1m										
Midpoint – BN lining (3.45 g/cc)										
	0.75	-16%	-14%	-13%	-12%	-11%	-13%	-13%	-12%	
	1.00	-11%	-11%	-10%	-8%	-7%	-8%	-7%	-7%	
	1.25	-11%	-10%	-9%	-7%	-6%	-8%	-7%	-6%	
	1.50	-11%	-10%	-9%	-8%	-7%	-9%	-8%	-8%	
	2.00	-15%	-15%	-14%	-14%	-13%	-17%	-17%	-17%	
Front 1m										
Midpoint – B₄C lining (2.52 g/cc)										
	0.75	8%	12%	15%	17%	19%	16%	17%	17%	
	1.00	16%	19%	20%	22%	23%	21%	23%	23%	
	1.25	18%	19%	21%	22%	24%	21%	23%	24%	
	1.50	17%	18%	19%	21%	23%	20%	22%	23%	
	2.00	12%	13%	14%	16%	17%	14%	16%	16%	



Pacific Northwest
NATIONAL LABORATORY

902 Battelle Boulevard
P.O. Box 999
Richland, WA 99352
1-888-375-PNNL (7665)

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