



Department of Energy

Bonneville Power Administration
P.O. Box 3621
Portland, Oregon 97208-3621

PUBLIC AFFAIRS

August 21, 2012

In reply refer to: DK-7

Vulcraft Group, a Division of the Nucor Corporation
Attn: Russell Balvin
PO Box 59
Norfolk, NE 68702

FOIA #BPA-2012-01752-F

Dear Mr. Balvin:

Thank you for your request for records that you made to the Bonneville Power Administration (BPA) under the Freedom of Information Act (FOIA), 5 U.S.C. 552. Your request was received in this office on Tuesday, August 14, 2012, and has been assigned a control number, BPA-2012-01752-F. Please use this number in any correspondence with the Agency about your request.

You have requested the following:

Structural drawings including material sizes and associated connections for BPA's newly designed one double circuit and three single circuit towers.

We have reviewed your letter and have determined that it addresses all of the criteria of a proper request under the FOIA, DOE, and BPA regulation that implements the FOIA at Title 10, Code of Federal Regulations, Part 1004. You agreed to pay all applicable fees.

Final response:

BPA has provided the requested documents in their entirety on the enclosed CD.

Pursuant to 10 CFR 1004.8, if you are dissatisfied with this determination, or the adequacy of the search, you may appeal in writing within 30 calendar days of receipt of a final response letter. The appeal should be made to the Director, Office of Hearings and Appeals, HG-1, Department of Energy, 1000 Independence Avenue, SW, Washington, DC 20585-1615. The written appeal, including the envelope, must clearly indicate that a FOIA Appeal is being made.

The fees for request total \$41.54. You will be billed separately.

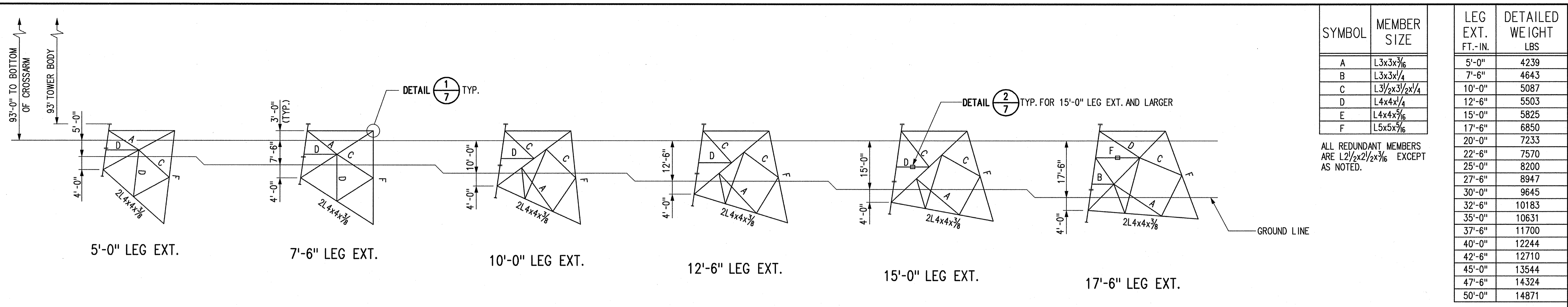
I appreciate the opportunity to assist you. Please contact Kim Winn, Communications Specialist, at 503-230-7305 with any questions about this letter.

Sincerely,

/s/ Christina J. Munro

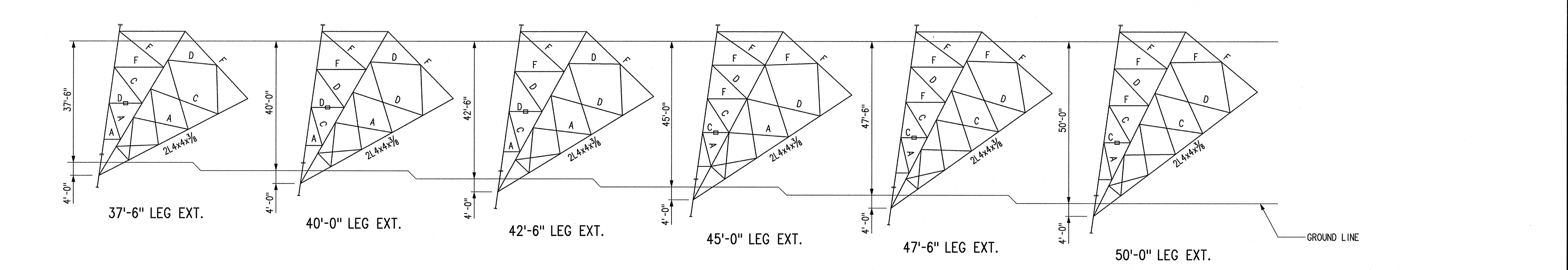
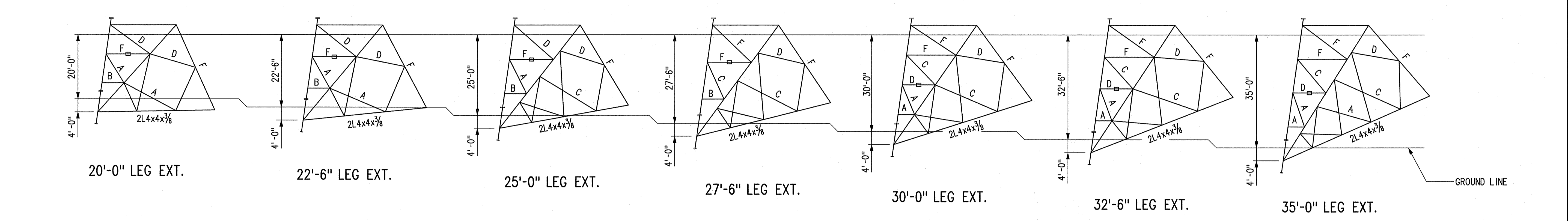
Christina J. Munro
Freedom of Information Act/Privacy Act Officer

Enclosure: CD

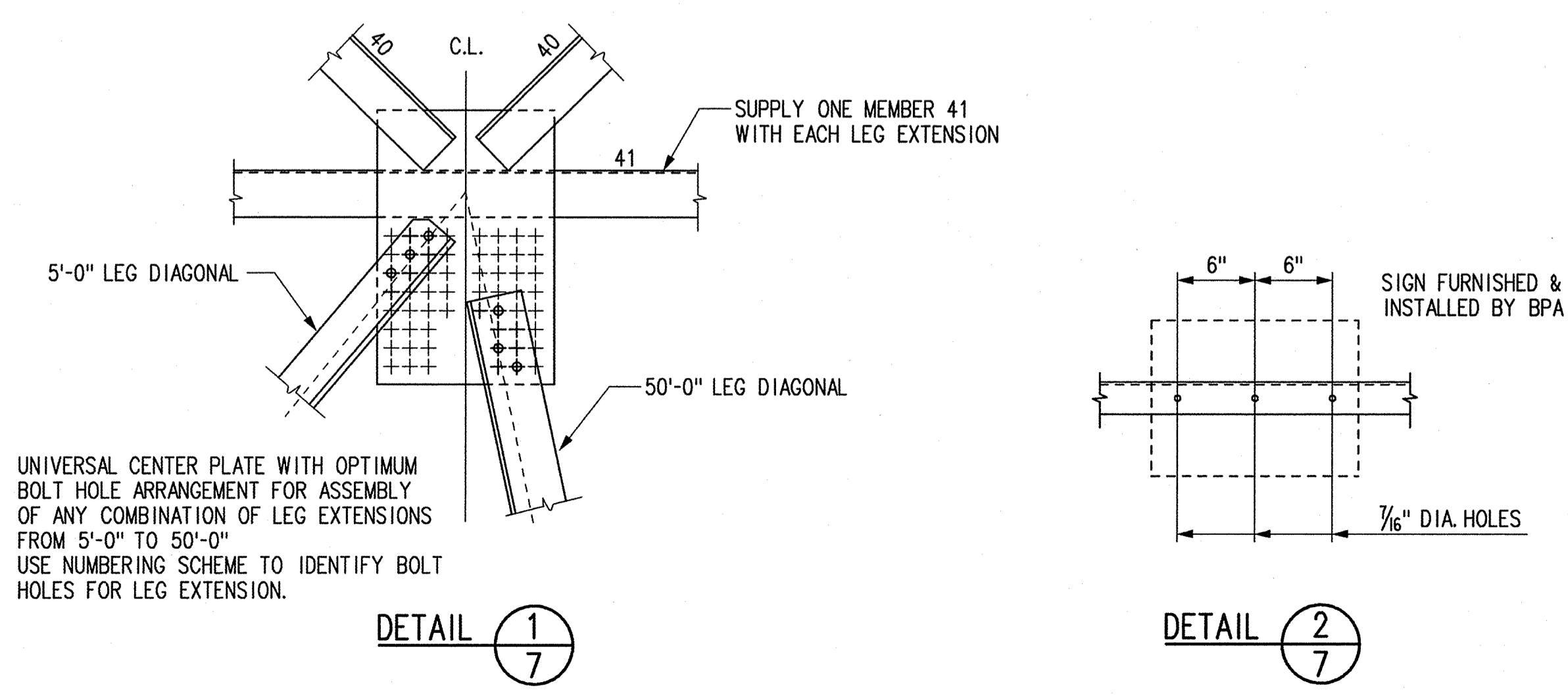


SYMBOL	MEMBER SIZE	LEG EXT. FT.-IN.	DETAILED WEIGHT LBS
A	L3x3x3/8	5'-0"	4239
B	L3x3x1/4	7'-6"	4643
C	L3/2x3/2x1/4	10'-0"	5087
D	L4x4x1/4	12'-6"	5503
E	L4x4x5/16	15'-0"	5825
F	L5x5x5/16	17'-6"	6850
		20'-0"	7233
		22'-6"	7570
		25'-0"	8200
		27'-6"	8947
		30'-0"	9645
		32'-6"	10183
		35'-0"	10631
		37'-6"	11700
		40'-0"	12244
		42'-6"	12710
		45'-0"	13544
		47'-6"	14324
		50'-0"	14871

ALL REDUNDANT MEMBERS ARE L2/2x2/2x3/8 EXCEPT AS NOTED.



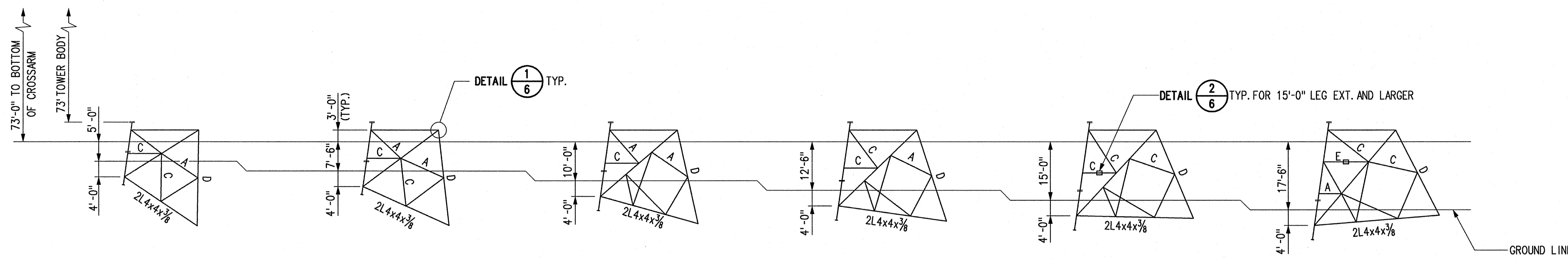
ALL MEMBERS AND PLATES ARE ASTM A572 GRADE 50 STEEL



NOTES:
 ALL MAIN LEG ANGLES ARE 4L5x5x5/8 AND CARRY A MAXIMUM FORCE OF 1355.0 KIPS.
 LEG CONNECTIONS REQUIRE 36 BOLTS IN DOUBLE SHEAR. MAXIMUM MAIN LEG STITCH LENGTH IS 24".
 THE MAIN DIAGONAL CARRIES A MAXIMUM FORCE OF 114.0 KIPS AND REQUIRES 3 BOLTS PER CONNECTION IN DOUBLE SHEAR. MAXIMUM DIAGONAL STITCH LENGTH IS 48".
 THE PORTION OF THE MAIN DIAGONAL BELOW THE GROUND LINE IS TO BE CONTINUOUS WITH THAT ABOVE.
 - DENOTES SPLICE

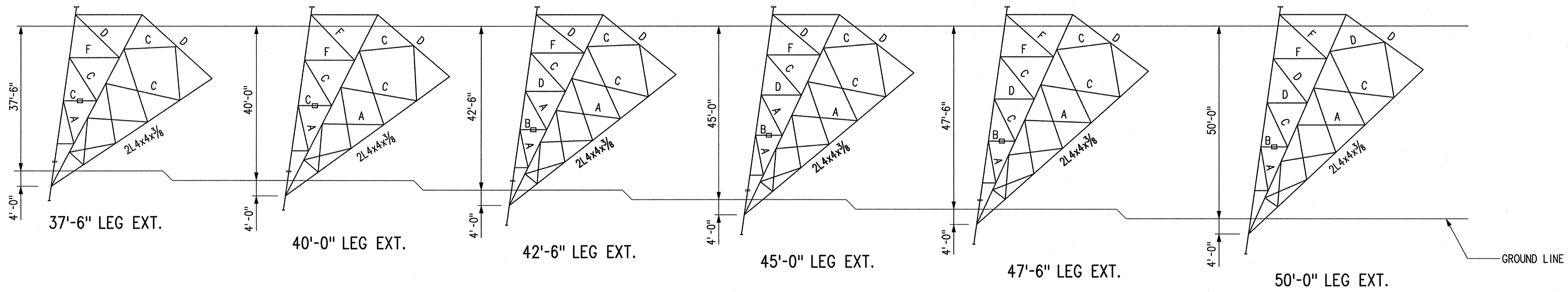
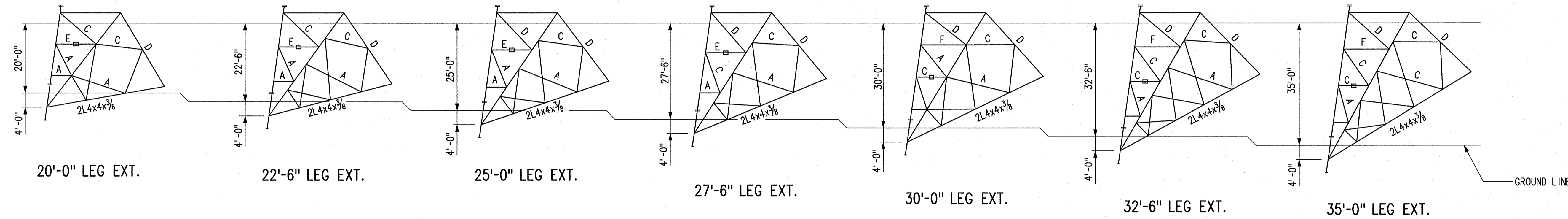
L - L 2L - 2L 4L - 4L

1	R	W.O. 00189955	ADD DETAILED WEIGHT	JCN	Wes/lo	SCN/DNA/DEC
NO.	R	W.O. 00233051	REVISION	BY	DATE	APPROVED
* C = CONTRACT CONSTRUCTION, FA = FORCE ACCOUNT, R = RECORD						
UNITED STATES DEPARTMENT OF ENERGY						
BONNEVILLE POWER ADMINISTRATION						
HEADQUARTERS, PORTLAND, OREGON						
500KV DOUBLE CIRCUIT TRANSMISSION TOWER						
MWT = 51,000 LBS						
TYPE 139D, 139DE LEG EXT. 93FT BODY						
DSGN	J.C. NUNO		Serial	Source	Size	Sheet
DRWN	M.FETESCU		284768	LFS	A1	7
CHKD	D.M. HESSE					
REVV	G.W. GREEN					
CNCR	D.E. O'CLAIRE					
APPR	L. KEMPNER					
DATE		6-15-09				
						Revision
						1

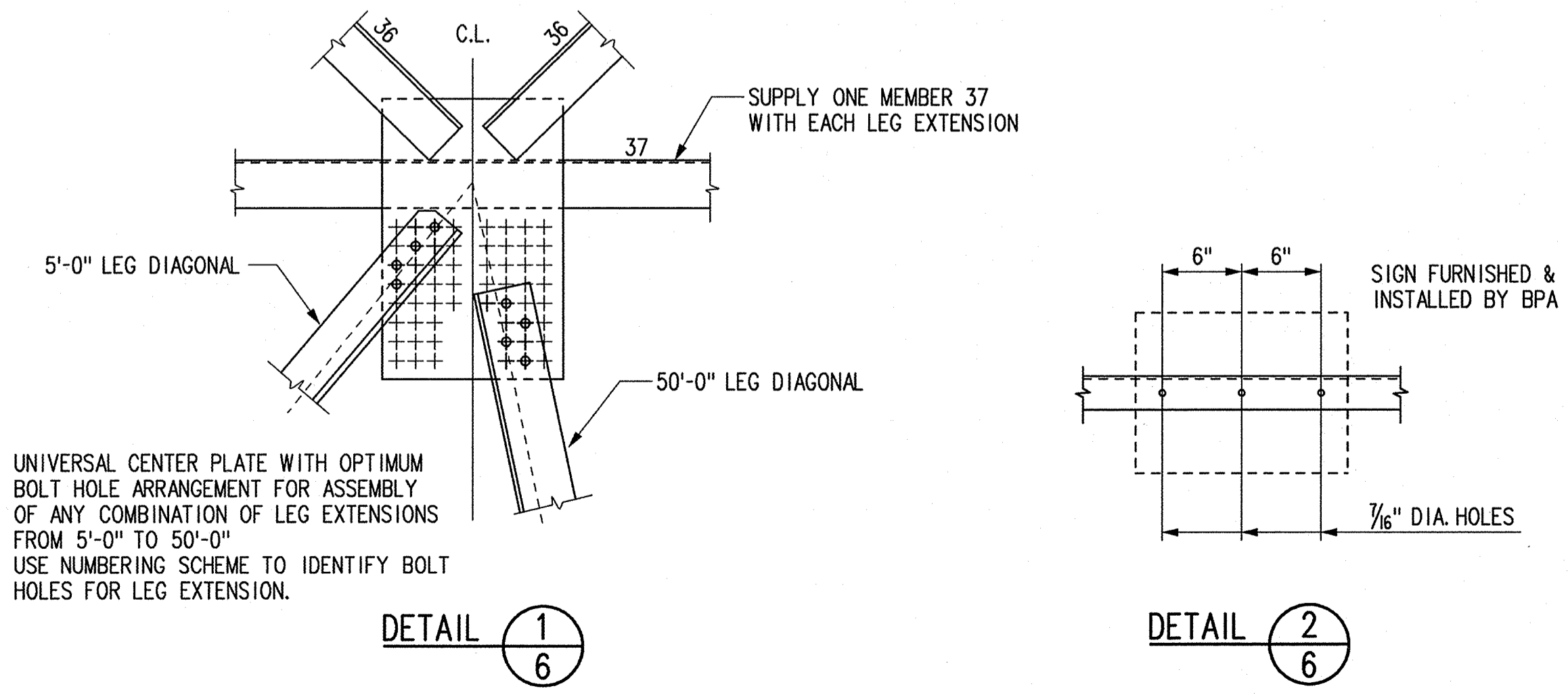


SYMBOL	MEMBER SIZE	LEG EXT. FT.-IN.	DETAILED WEIGHT LBS
A	L3x3x3/8	5'-0"	3734
B	L3x3x1/4	7'-6"	4191
C	L3/2x3/2x1/4	10'-0"	4650
D	L4x4x1/4	12'-6"	5067
E	L4x4x3/8	15'-0"	5541
F	L5x5x3/8	17'-6"	6341
		20'-0"	6745
		22'-6"	7251
		25'-0"	7718
		27'-6"	8289
		30'-0"	8992
		32'-6"	9622
		35'-0"	10733
		37'-6"	11184
		40'-0"	11774
		42'-6"	12440
		45'-0"	12595
		47'-6"	13544
		50'-0"	14047

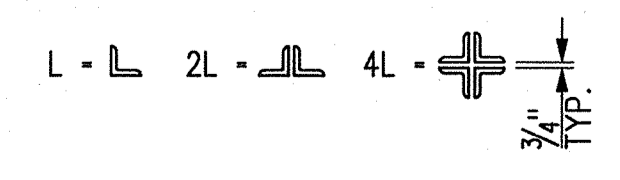
ALL REDUNDANT MEMBERS ARE L2 1/2x2 1/2x3/8 EXCEPT AS NOTED.



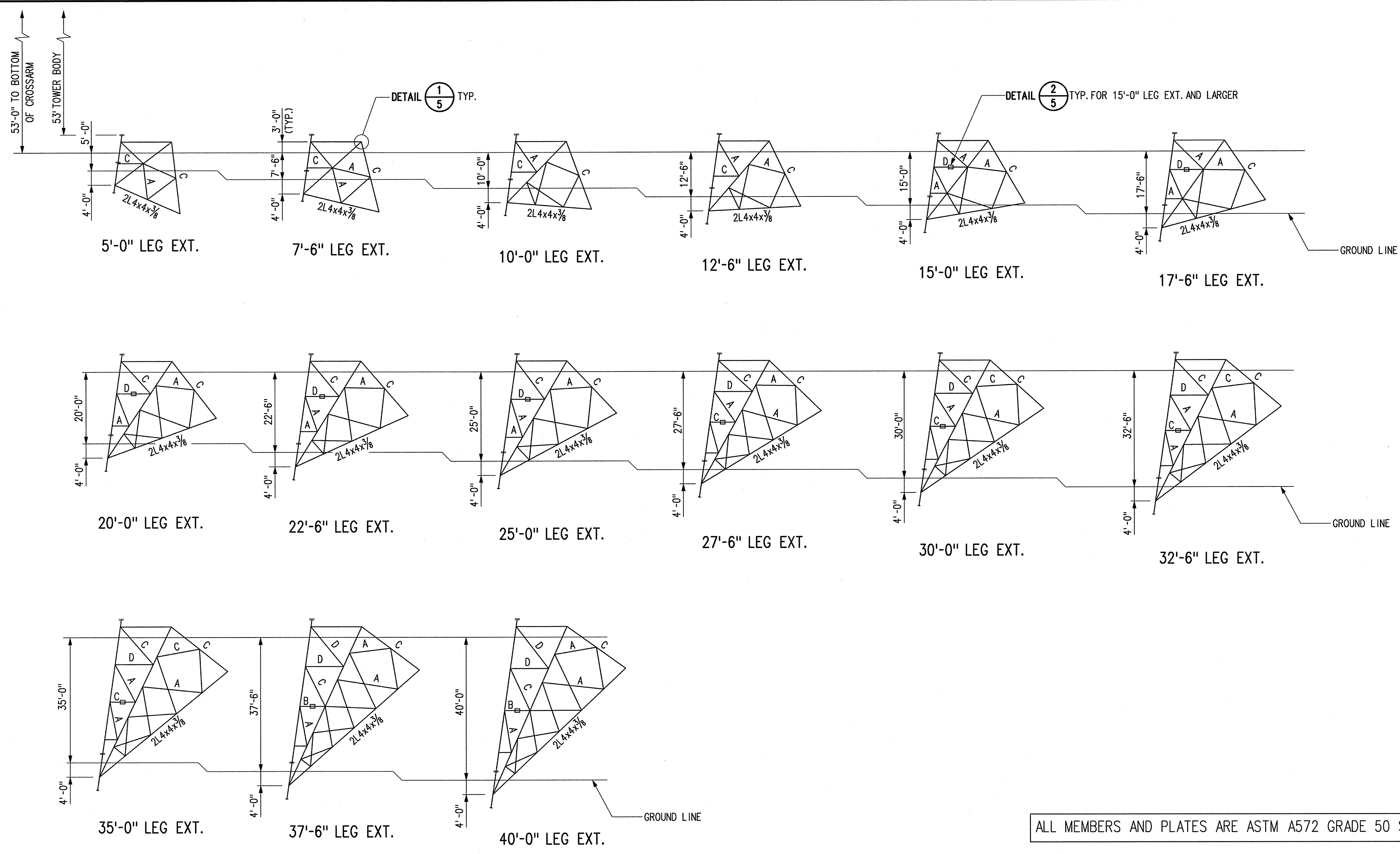
ALL MEMBERS AND PLATES ARE ASTM A572 GRADE 50 STEEL



NOTES:
 ALL MAIN LEG ANGLES ARE 4L5x5x3/8 AND CARRY A MAXIMUM FORCE OF 1365.0 KIPS.
 LEG CONNECTIONS REQUIRE 36 BOLTS IN DOUBLE SHEAR. MAXIMUM MAIN LEG STITCH LENGTH IS 24".
 THE MAIN DIAGONAL CARRIES A MAXIMUM FORCE OF 145.0 KIPS AND REQUIRES 4 BOLTS PER CONNECTION IN DOUBLE SHEAR. MAXIMUM DIAGONAL STITCH LENGTH IS 48".
 THE PORTION OF THE MAIN DIAGONAL BELOW THE GROUND LINE IS TO BE CONTINUOUS WITH THAT ABOVE.
 - DENOTES SPLICE



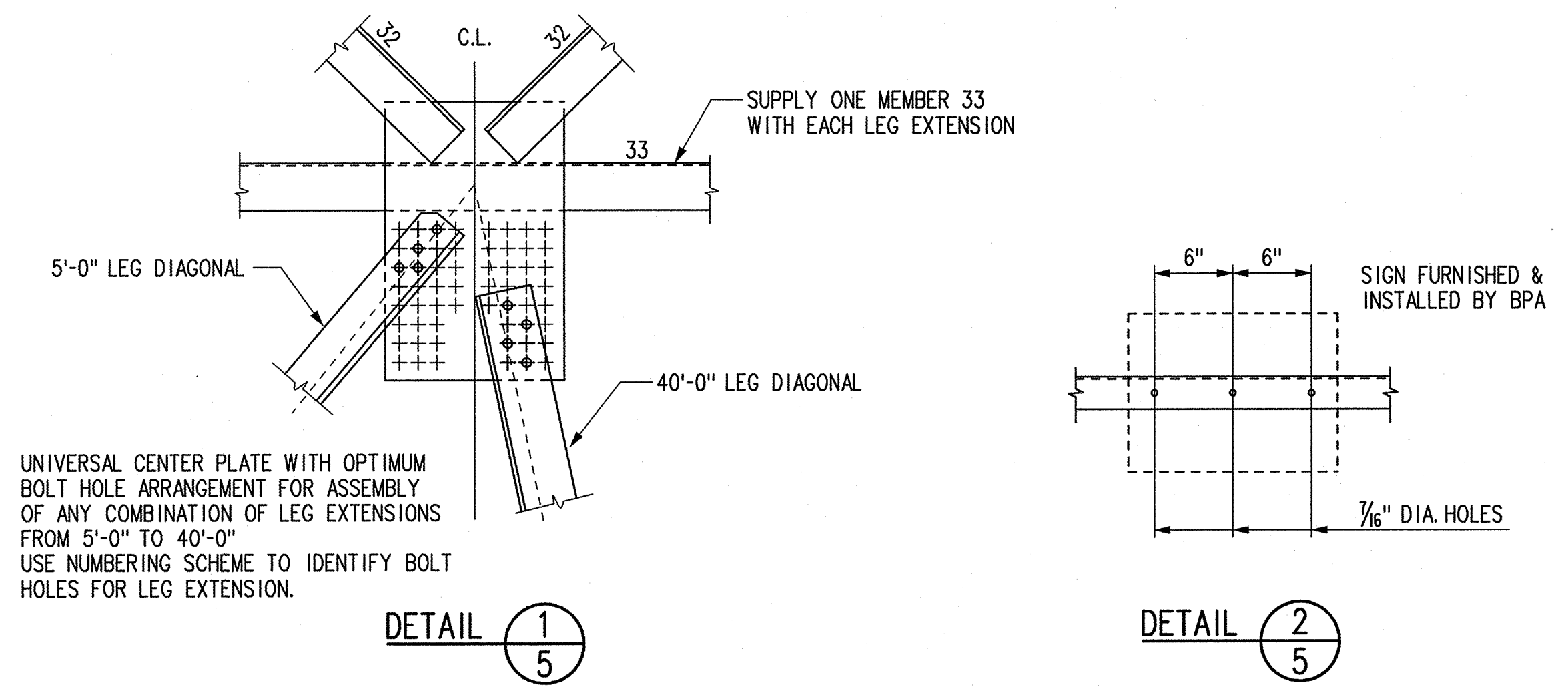
1	R	W.O. 00189955	ADD DETAILED WEIGHT	JCN	11/15/09	JCN	11/15/09
NO.	R	W.O. 00233051	REVISION	BY	DATE	APPROVED	
* C = CONTRACT CONSTRUCTION, FA = FORCE ACCOUNT, R = RECORD				UNITED STATES DEPARTMENT OF ENERGY			
				BONNEVILLE POWER ADMINISTRATION			
				HEADQUARTERS, PORTLAND, OREGON			
				500KV DOUBLE CIRCUIT TRANSMISSION TOWER			
				MWT = 51,000 LBS			
DSGN	J.C. NUNO						
DRWN	M. FETESCU						
CHKD	D.M. HESSE						
REVW	G.W. GREEN						
CNCR	D.E. O'CLAIRE						
APPR	L. KEMPNER						
				TYPE 139D, 139DE		LEG EXT. 73FT BODY	
DATE	6-15-09	Serial	284768	Source	LFS	Size	A1
		Sheet	6	Revision			1



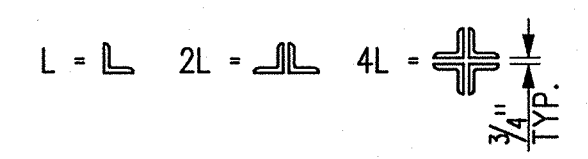
SYMBOL	MEMBER SIZE	LEG EXT. FT.-IN.	DETAILED WEIGHT LBS
A	L3x3x ⁵ / ₁₆	5'-0"	3469
B	L3x3x ¹ / ₄	7'-6"	3904
C	L3 ¹ / ₂ x3 ¹ / ₂ x ¹ / ₄	10'-0"	4388
D	L4x4x ¹ / ₄	12'-6"	4741
E	L4x4x ⁵ / ₁₆	15'-0"	5483
F	L5x5x ⁵ / ₁₆	17'-6"	5927
		20'-0"	6403
		22'-6"	6859
		25'-0"	7300
		27'-6"	8165
		30'-0"	8666
		32'-6"	9100
		35'-0"	10182
		37'-6"	10708
		40'-0"	11170

ALL REDUNDANT MEMBERS ARE L2¹/₂x2¹/₂x³/₁₆ EXCEPT AS NOTED.

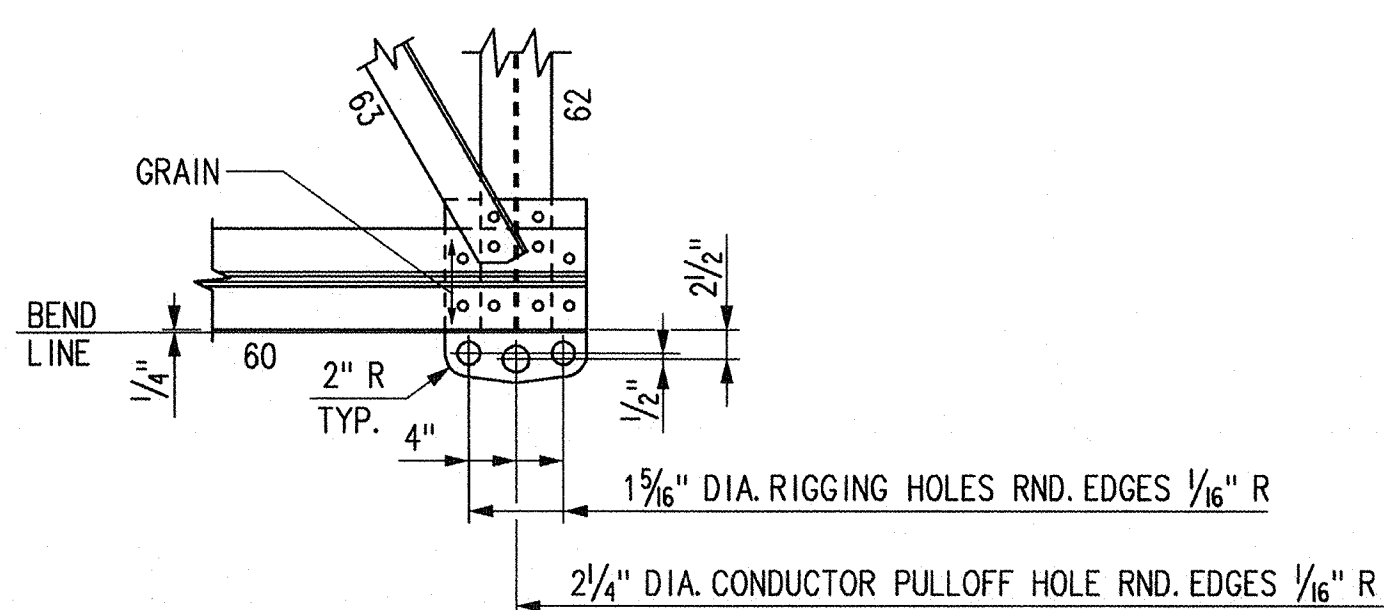
ALL MEMBERS AND PLATES ARE ASTM A572 GRADE 50 STEEL



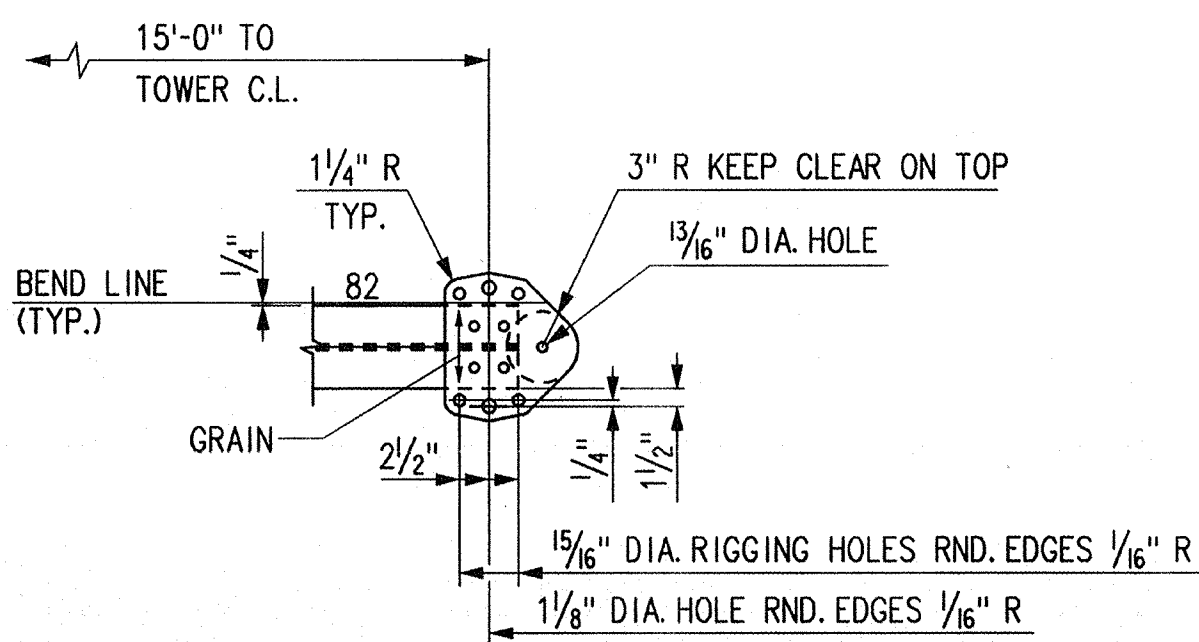
NOTES:
 ALL MAIN LEG ANGLES ARE 4L5x5x⁵/₁₆ AND CARRY A MAXIMUM FORCE OF 1375.0 KIPS.
 LEG CONNECTIONS REQUIRE 36 BOLTS IN DOUBLE SHEAR. MAXIMUM MAIN LEG STITCH LENGTH IS 24".
 THE MAIN DIAGONAL CARRIES A MAXIMUM FORCE OF 176.0 KIPS AND REQUIRES 4 BOLTS PER CONNECTION IN DOUBLE SHEAR. MAXIMUM DIAGONAL STITCH LENGTH IS 48".
 THE PORTION OF THE MAIN DIAGONAL BELOW THE GROUND LINE IS TO BE CONTINUOUS WITH THAT ABOVE.
 = DENOTES SPLICE



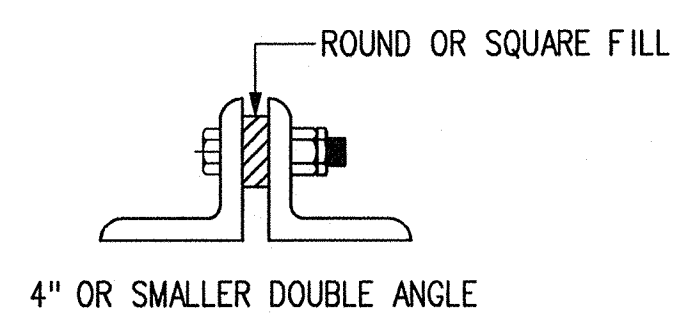
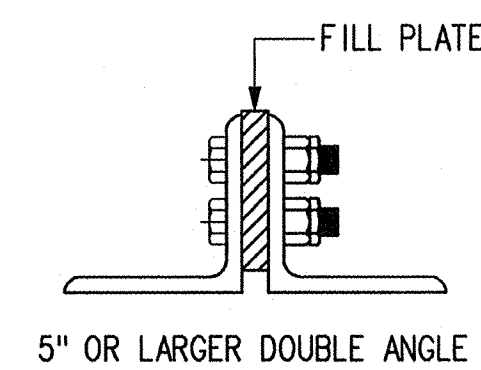
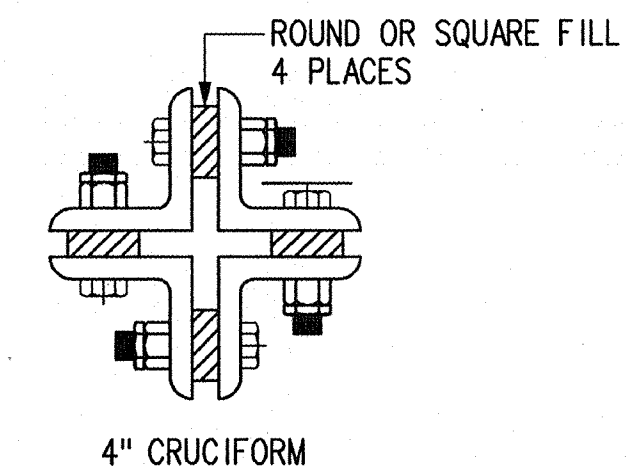
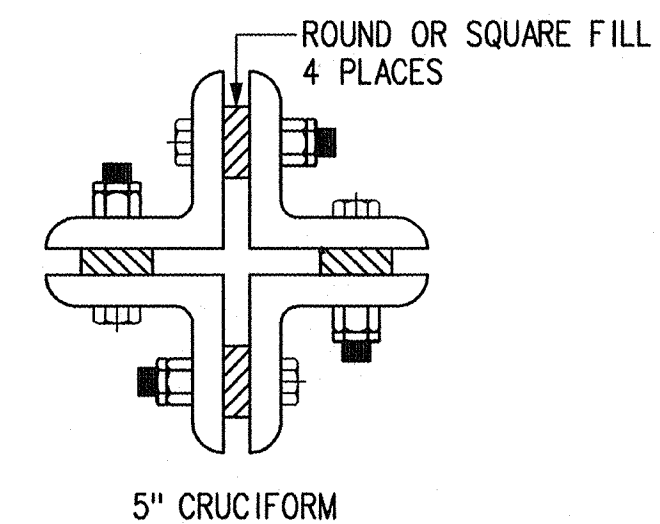
1	R	W.D. 00189955	ADD DETAILED WEIGHT	JCN	1/22/10	JCN	DMH	DEO
NO.	R	W.D. 00233051	REVISION	BY	DATE	APPROVED		
* C - CONTRACT CONSTRUCTION, FA - FORCE ACCOUNT, R - RECORD								
DSGN	J.C. NUNO			UNITED STATES DEPARTMENT OF ENERGY BONNEVILLE POWER ADMINISTRATION HEADQUARTERS, PORTLAND, OREGON				
DRWN	M. FETESCU			500KV DOUBLE CIRCUIT TRANSMISSION TOWER MWT = 51,000 LBS				
CHKD	D.M. HESSE			TYPE 139D, 139DE LEG EXT. 53FT BODY				
REVV	G.W. GREEN			Serial	Source	Size	Sheet	Revision
CNCR	D.E. O'CLAIRE			284768	LFS	A1	5	1
APPR	L. KEMPNER PRINCIPAL ENGINEER							
DATE	6-15-09							



VIEW $\frac{A}{4}$ $\frac{A}{4}$

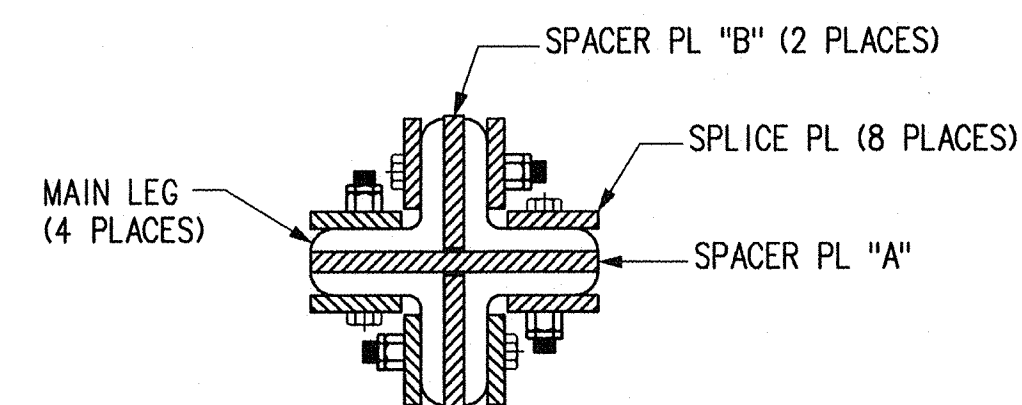


VIEW $\frac{E}{4}$ $\frac{E}{4}$

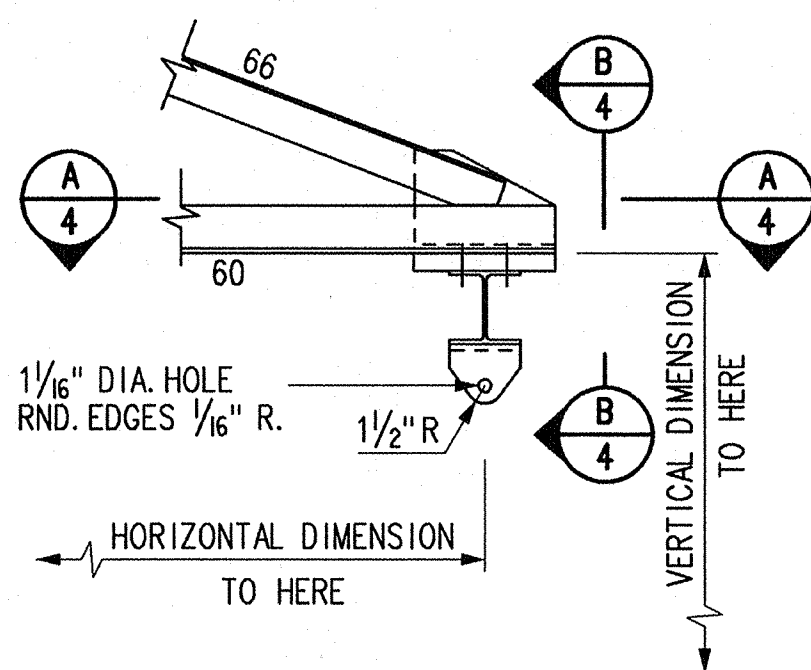


DETAIL $\frac{4}{4}$

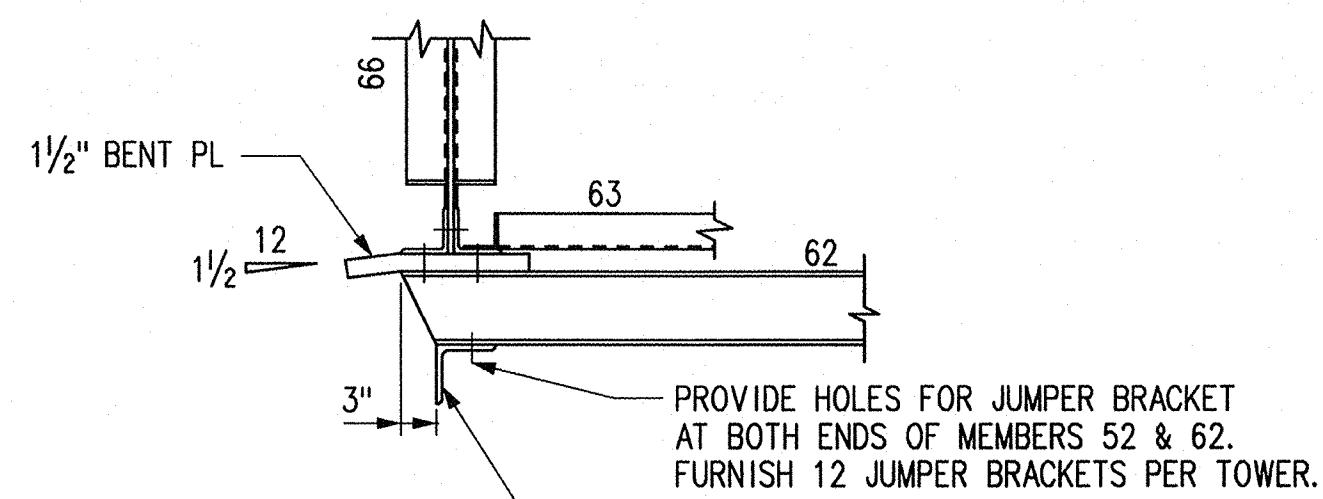
CRUCIFORM AND DOUBLE ANGLE STITCH DETAILS



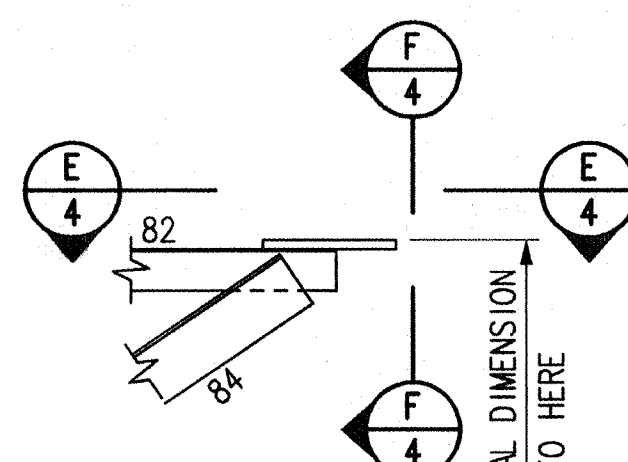
SECTION $\frac{G}{4}$ $\frac{G}{4}$



DETAIL $\frac{1}{4}$

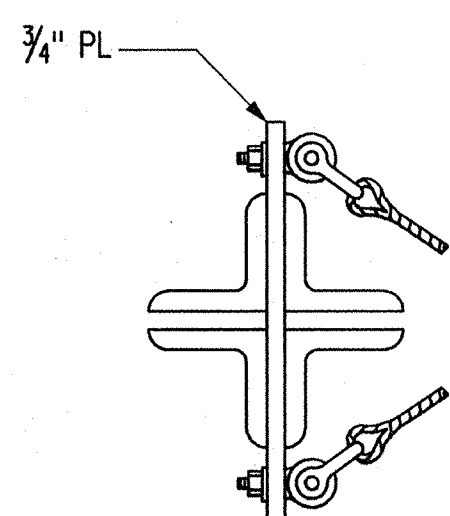


VIEW $\frac{B}{4}$ $\frac{B}{4}$

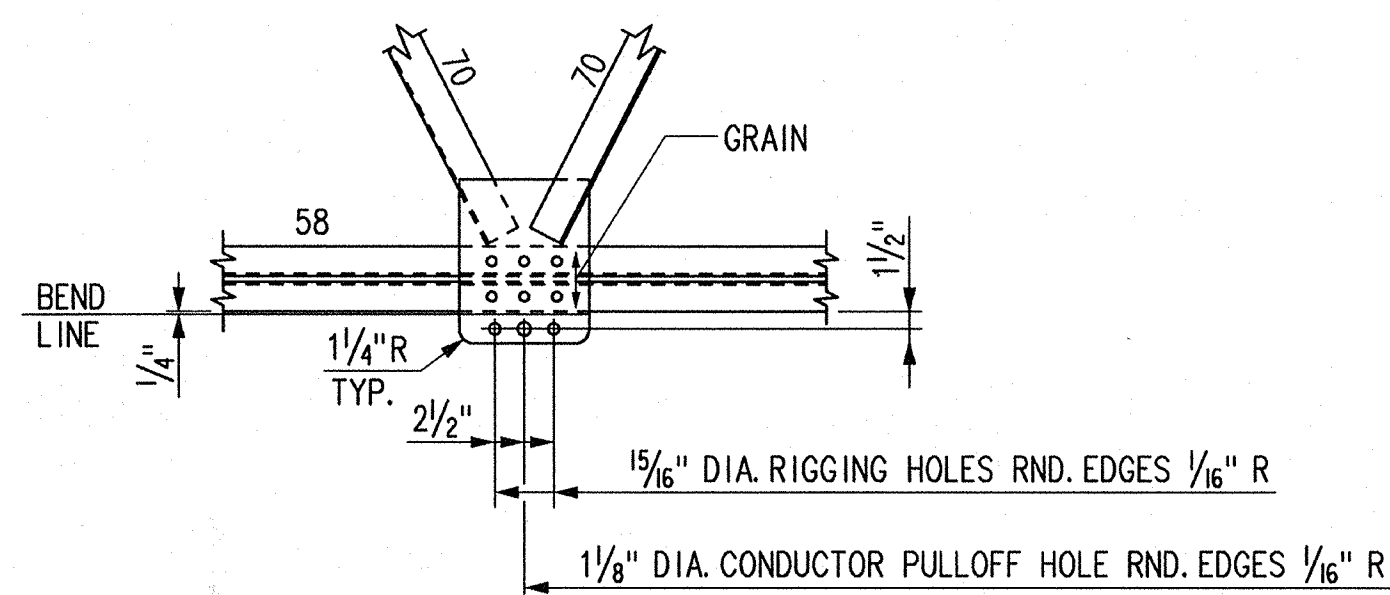


VIEW $\frac{F}{4}$ $\frac{F}{4}$

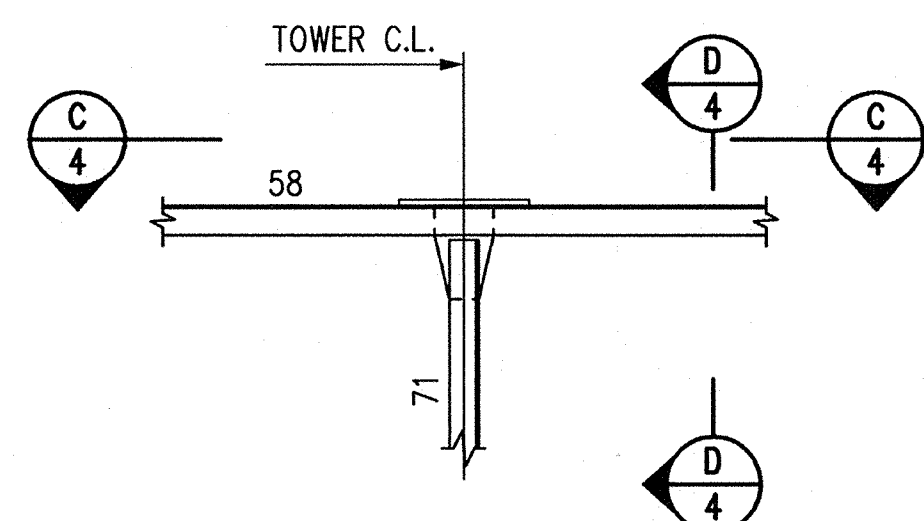
DETAIL $\frac{3}{4}$



SECTION $\frac{H}{4}$ $\frac{H}{4}$

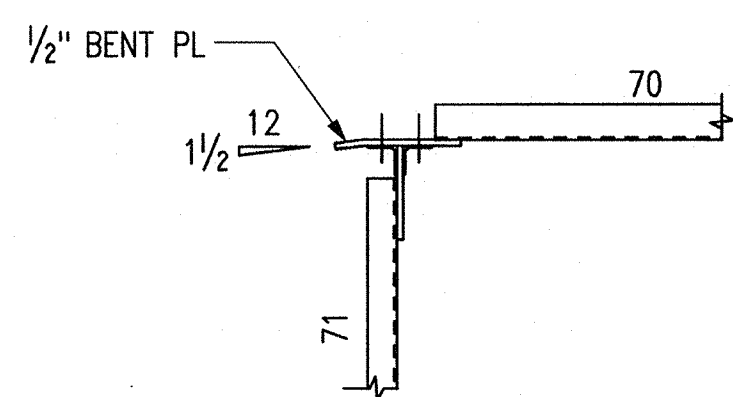


VIEW $\frac{C}{4}$ $\frac{C}{4}$

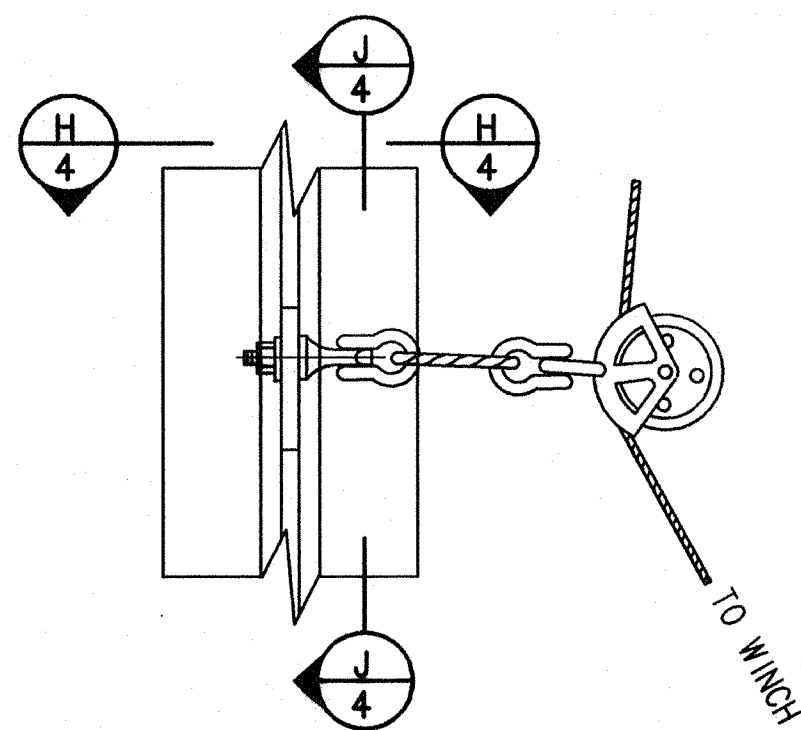


DETAIL $\frac{2}{4}$

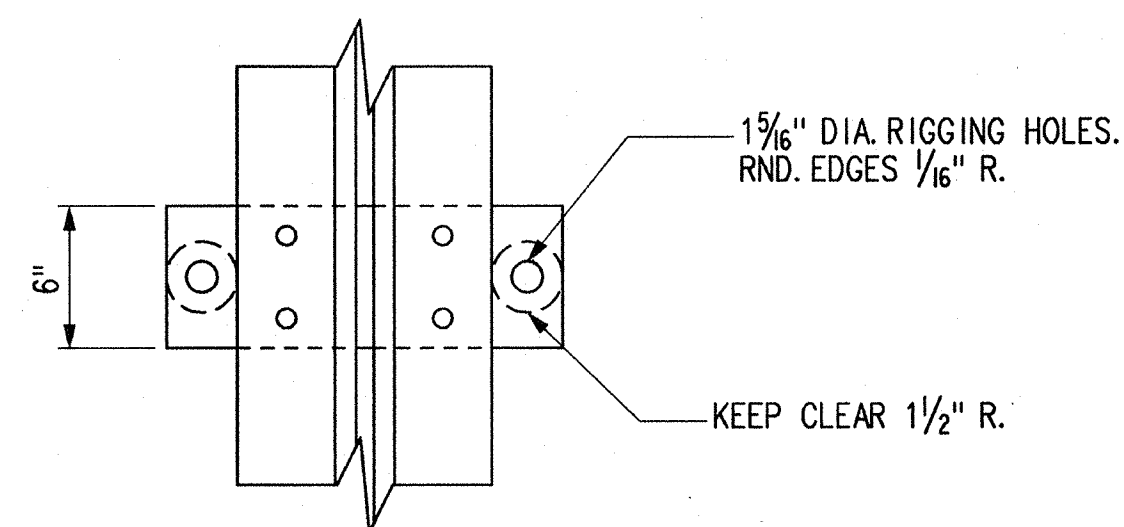
NOTE: FIBER DEAD-END ATTACHMENT PLATES ARE PART OF TOWER BODY



SECTION $\frac{D}{4}$ $\frac{D}{4}$



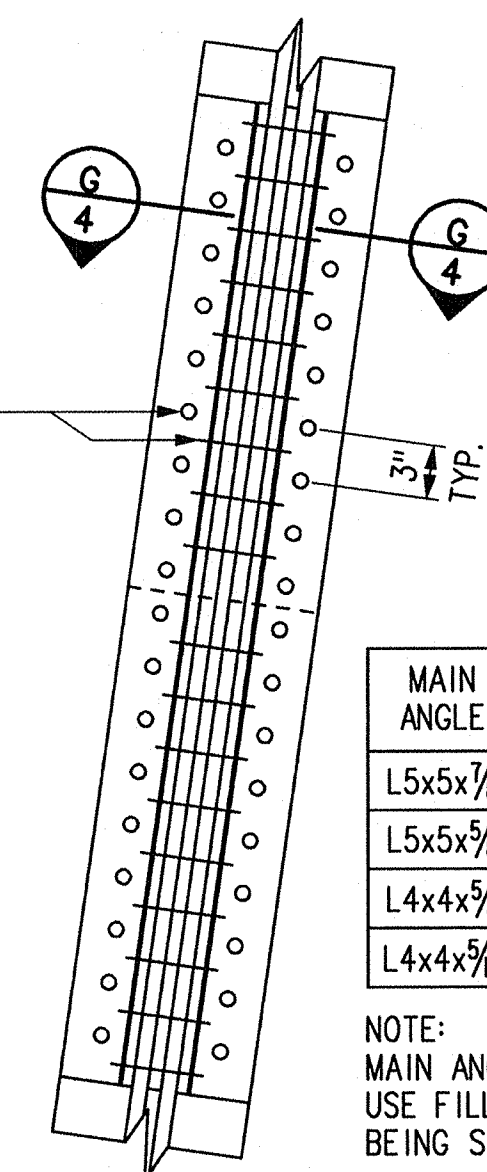
DETAIL $\frac{6}{4}$



SECTION $\frac{J}{4}$ $\frac{J}{4}$

NOTES:
DETAILS AND SECTIONS INDICATE GENERAL LAYOUT OF CONNECTIONS. THE NUMBER OF BOLTS PER CONNECTION SHOWN ON SHEET 2 MUST BE USED FOR ALL CONNECTIONS.

ALL DIMENSIONS ARE TO OUTSIDE OF ANGLE UNLESS OTHERWISE NOTED



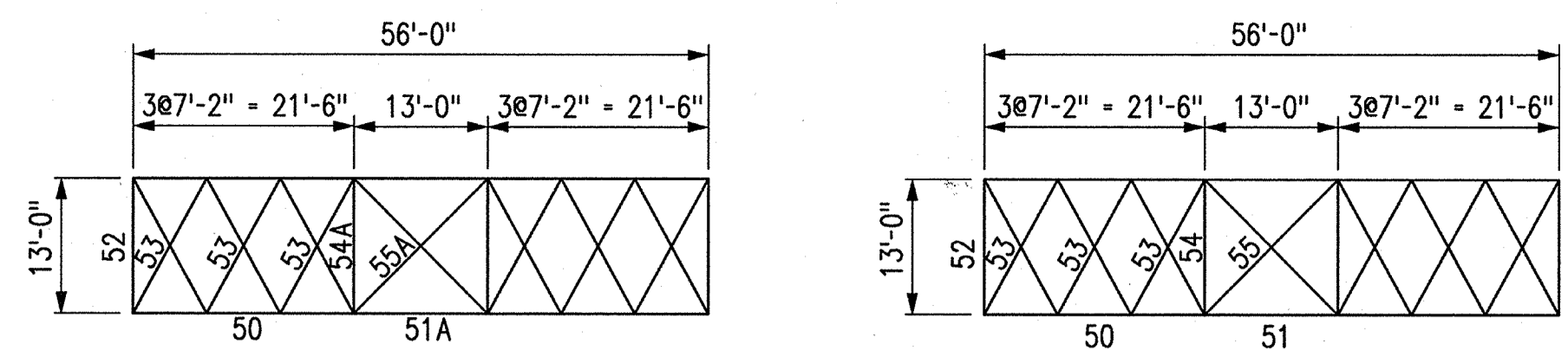
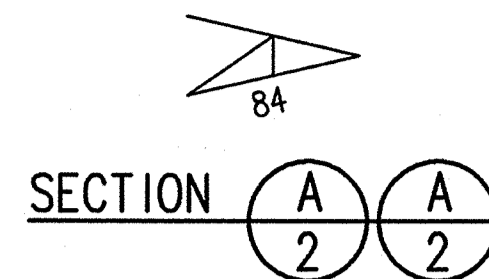
DETAIL $\frac{5}{4}$

MAIN ANGLE	SPACER PL "A"	SPACER PL "B"	SPLICE PL
L5x5x3/8	3/4x10 3/4	3/4x5	5/8x3 3/8
L5x5x5/8	3/4x10 3/4	3/4x5	1/2x3
L4x4x5/8	3/4x8 3/4	3/4x4	1/2x2 1/2
L4x4x3/16	3/4x8 3/4	3/4x4	1/4x2 1/2

NOTE:
MAIN ANGLE IS SMALLER OF SPLICED ANGLES. USE FILL PL WHEN THICKNESS OF ANGLES BEING SPLICED IS DIFFERENT.

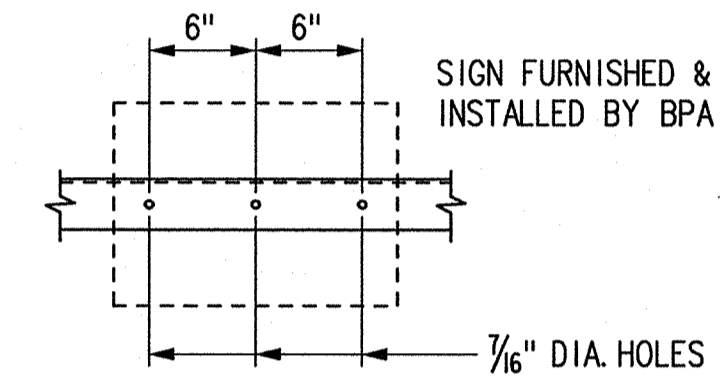
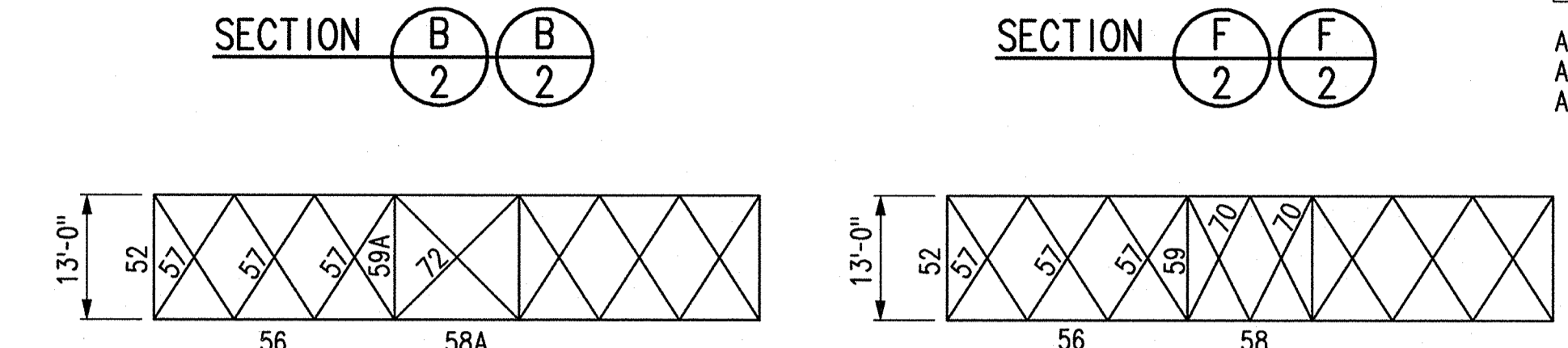
ALL MEMBERS AND PLATES ARE ASTM A572 GRADE 50 STEEL

NO. R	W.S. 00233051	REVISION	BY	DATE	APPROVED
* C - CONTRACT CONSTRUCTION, FA - FORCE ACCOUNT, R - RECORD					
UNITED STATES DEPARTMENT OF ENERGY BONNEVILLE POWER ADMINISTRATION HEADQUARTERS, PORTLAND, OREGON					
500KV DOUBLE CIRCUIT TRANSMISSION TOWER MWT = 51,000 LBS					
DSGN	J.C. NUNO	TYPE 139D, 139DE			
DRWN	J.C. NUNO	Serial	Source	Size	Sheet
CHKD	<i>D.M. Kase</i>	284768	LFS	A1	4
REVW	<i>G.W. Green</i>	Revision			
CNCR	<i>DE O'Connell</i>				
APPR	<i>L. Roman</i>				
DATE	06/15/09				

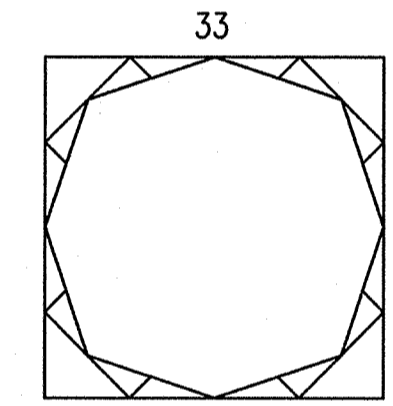
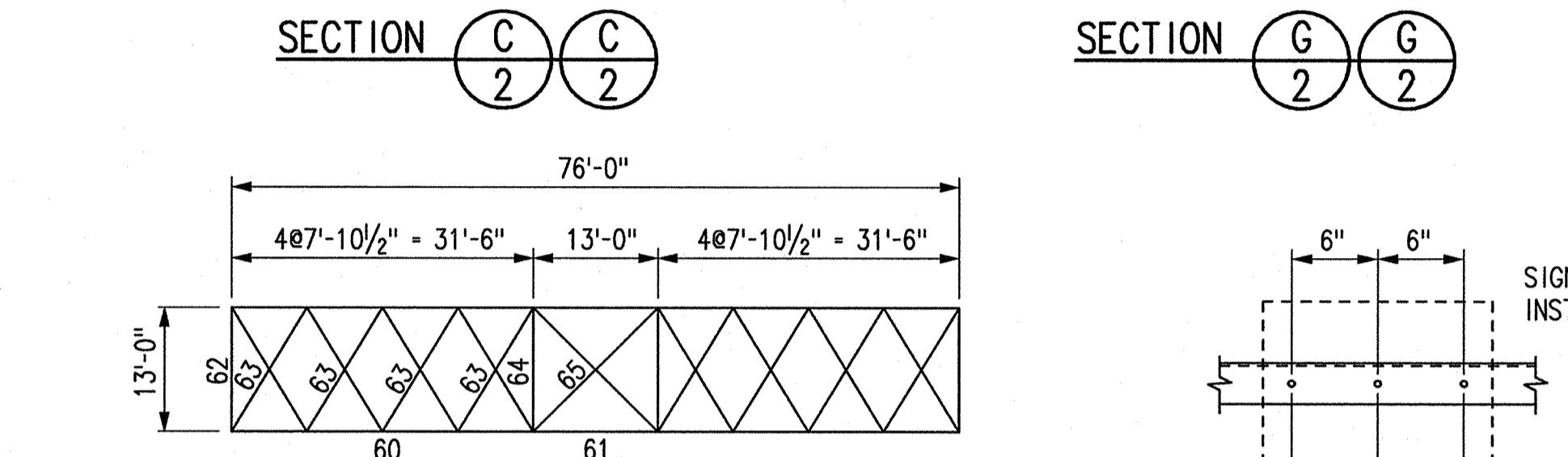


SYMBOL	MEMBER SIZE
A	L3x3x3/8
B	L3x3x1/4
C	L3/2x3/2x1/4
D	L4x4x1/4
E	L4x4x5/8
F	L5x5x5/8

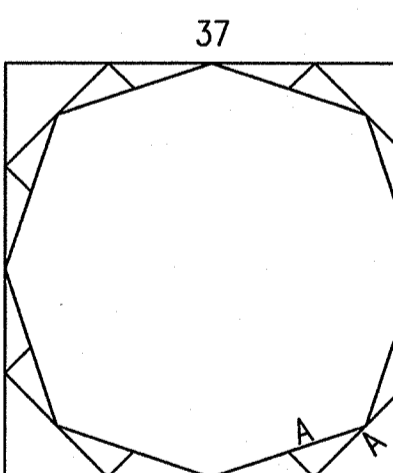
ALL REDUNDANT MEMBERS ARE L2/2x2/2x3/8 EXCEPT AS NOTED.



DETAIL 1 LOCATION OF SIGNS SHOWN ARE FOR 5'-0" TO 12'-6" LEG EXTENSIONS. FOR OTHER LEG EXTENSIONS SEE LEG EXTENSION SHEETS 5, 6 AND 7.

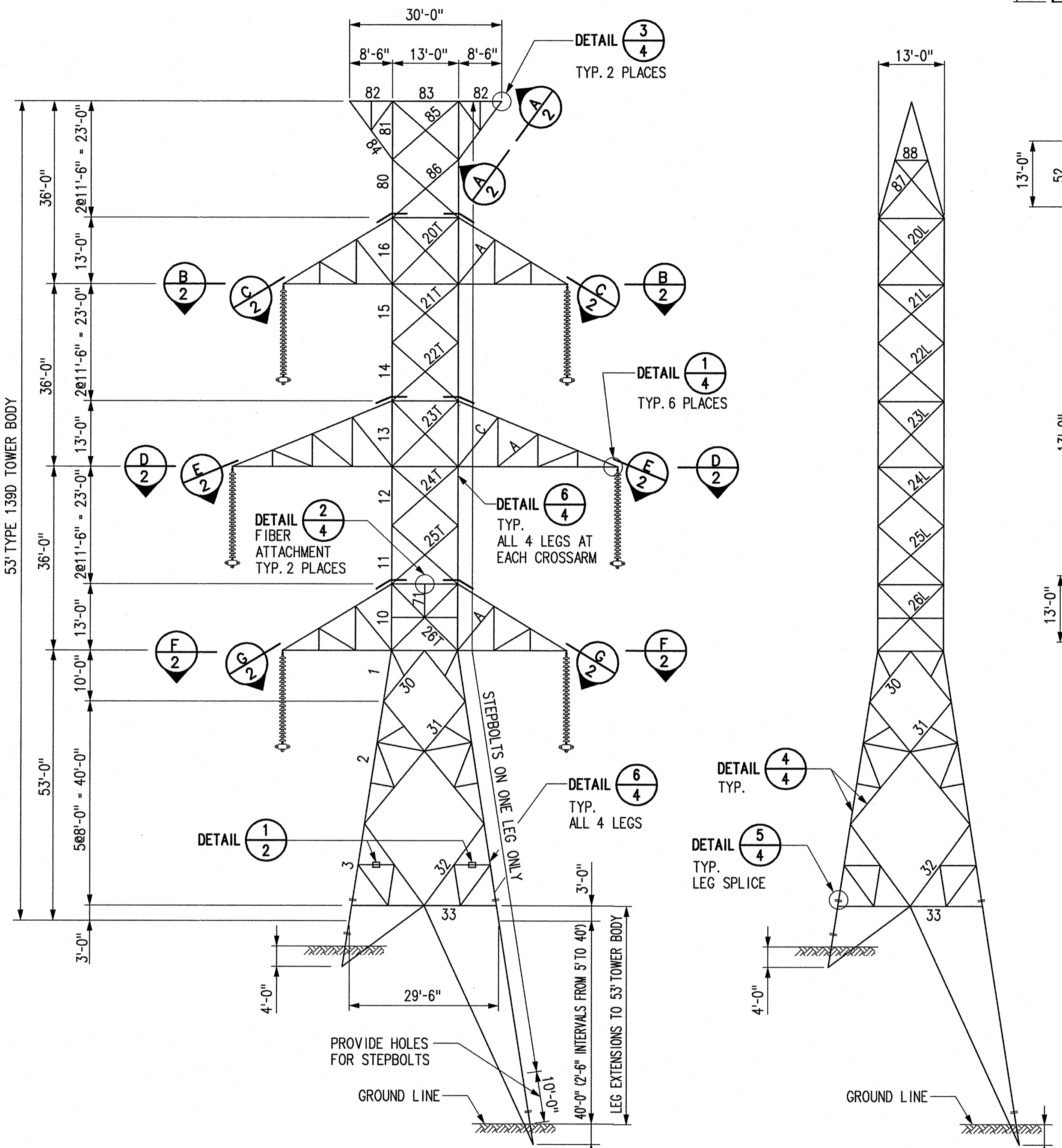


SECTION H-H DIAPHRAGM FOR 73' AND 93' TOWER BODY

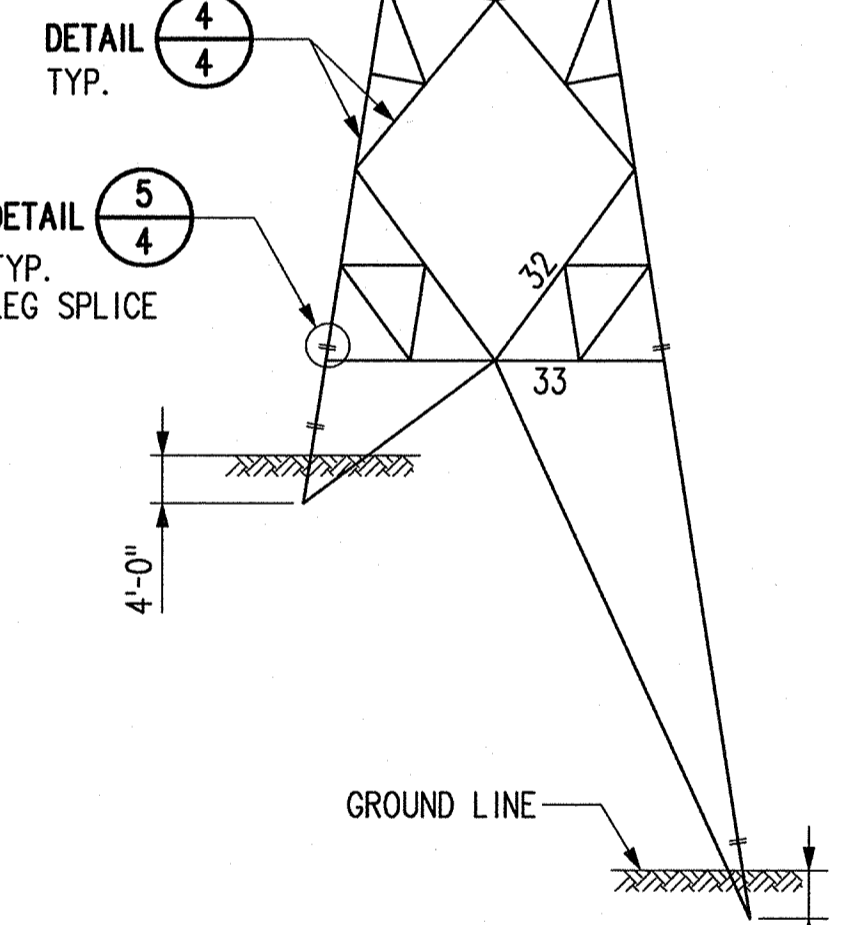


SECTION J-J DIAPHRAGM FOR 93' TOWER BODY ONLY

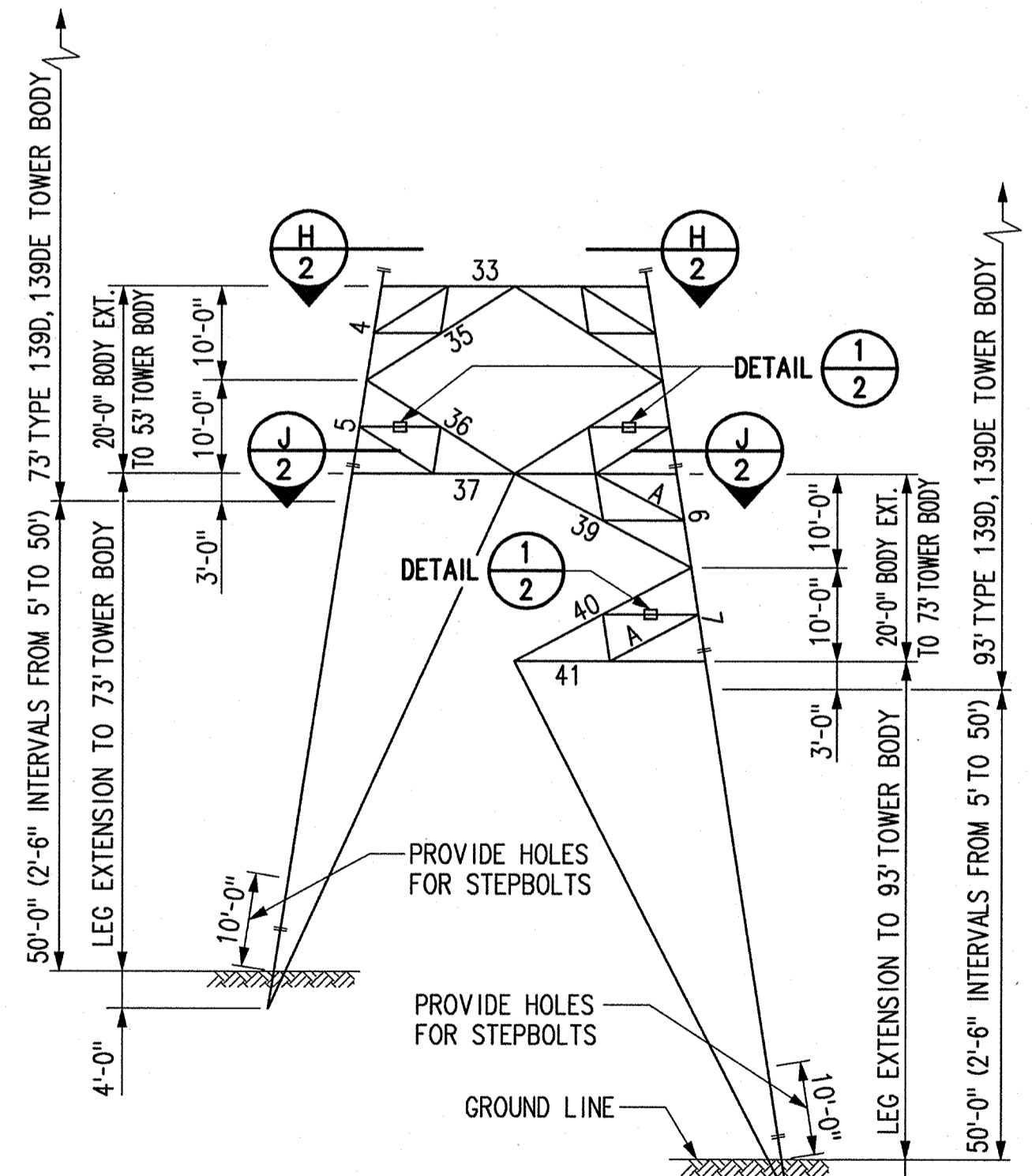
L = L 2L = 2L 4L = 4L
 • DENOTES DOUBLE SHEAR
 = DENOTES SPLICE
 "FLEX" DENOTES DESIGN BASED ON FLEXURAL STRESS
 ALL FORCES IN KIPS



53' TOWER BODY WITH LEG EXTENSIONS TRANSVERSE ELEVATION



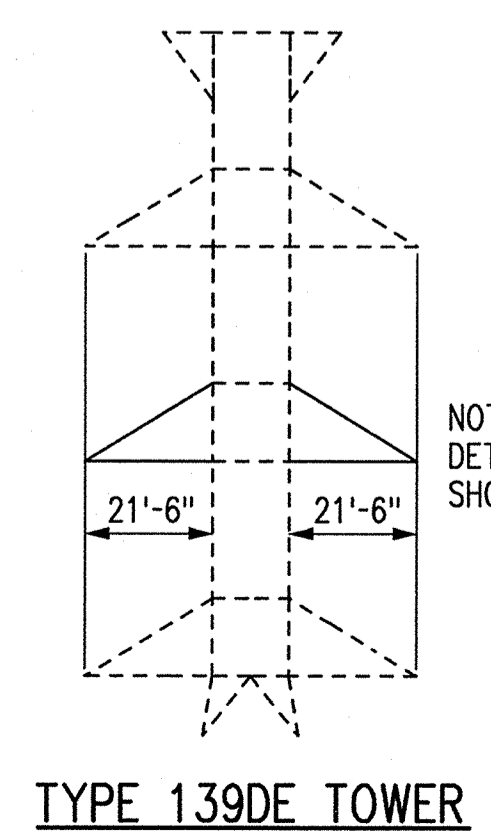
53' TOWER BODY WITH LEG EXTENSIONS LONGITUDINAL ELEVATION



73' AND 93' TOWER BODY WITH LEG EXTENSIONS

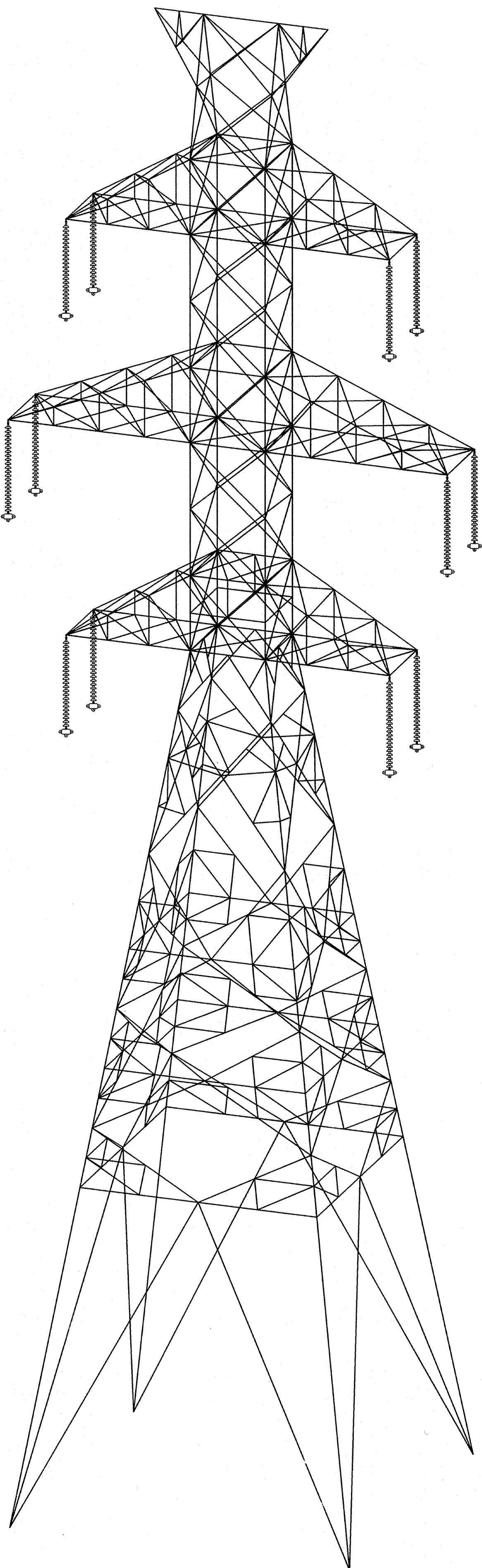
ALL MEMBERS AND PLATES ARE ASTM A572 GRADE 50 STEEL

DETAILED TOWER WEIGHT		
	TYPE 139D	TYPE 139DE
53 FT BODY	141,786 LBS	139,633 LBS
73 FT BODY	163,778 LBS	161,625 LBS
93 FT BODY	187,013 LBS	184,860 LBS



NOTE: DETAIL ARM ATTACHMENTS SO THAT SHORT AND LONG ARMS ARE INTERCHANGEABLE.

1	R	W.O. 00189955	UPDATE MEMBER TABLE; ADD DETAILED TOWER WEIGHT	JCN	4/20/10	JCN	DJH	DEO
NO.	R	W.O. 00233051	REVISION	BY	DATE	APPROVED		
* C - CONTRACT CONSTRUCTION, FA - FORCE ACCOUNT, R - RECORD								
DSGN J.C. NUNO				UNITED STATES DEPARTMENT OF ENERGY BONNEVILLE POWER ADMINISTRATION HEADQUARTERS, PORTLAND, OREGON				
DRWN MF/JCN				500KV DOUBLE CIRCUIT TRANSMISSION TOWER MWT - 51,000 LBS				
CHKD D.M. HESSE				TYPE 139D, 139DE DESIGN CRITERIA				
REVW G.W. GREEN				Serial 284768				
CNCR D.E. O'CLAIRE				Source LFS				
APPR L. KEMPNER				Size A1				
DATE 6-15-09				Sheet 2				
				Revision 1				



CONDUCTOR
3 - ACSR/TW "DESCHUTES" PER PHASE.
RATED TENSILE STRENGTH = 35,800 LBS. PER SUBCONDUCTOR
CONSTRAINT TENSIONS:
@ 1/2 - 8 - 0 In = 17,000 LBS. PER SUBCONDUCTOR
@ 0 - 0 - 30 In = 10,190 LBS. PER SUBCONDUCTOR

GROUND WIRE
1/2" EXTRA HIGH STRENGTH GALVANIZED STEEL.
RATED STEEL STRENGTH = 26,900 LBS.
CONSTRAINT TENSIONS:
@ 1/2 - 8 - 0 In = 9,500 LBS.
@ 0 - 0 - 30 In = 5,380 LBS.

OPGW FIBER OPTIC
0.591 OPGW FIBER OPTIC CABLE.
RATED TENSILE STRENGTH = 24,300 LBS.
CONSTRAINT TENSIONS:
@ 1/2 - 8 - 0 In = 9,500 LBS.
@ 0 - 0 - 30 In = 4,860 LBS.

ADSS FIBER OPTIC
ADSS 72 FIBER CH7 CABLE
RATED TENSILE STRENGTH = 13,000 LBS.
CONSTRAINT TENSIONS:
@ 1/2 - 8 - 0 In = 7,000 LBS.
@ 0 - 0 - 30 In = 2,600 LBS.

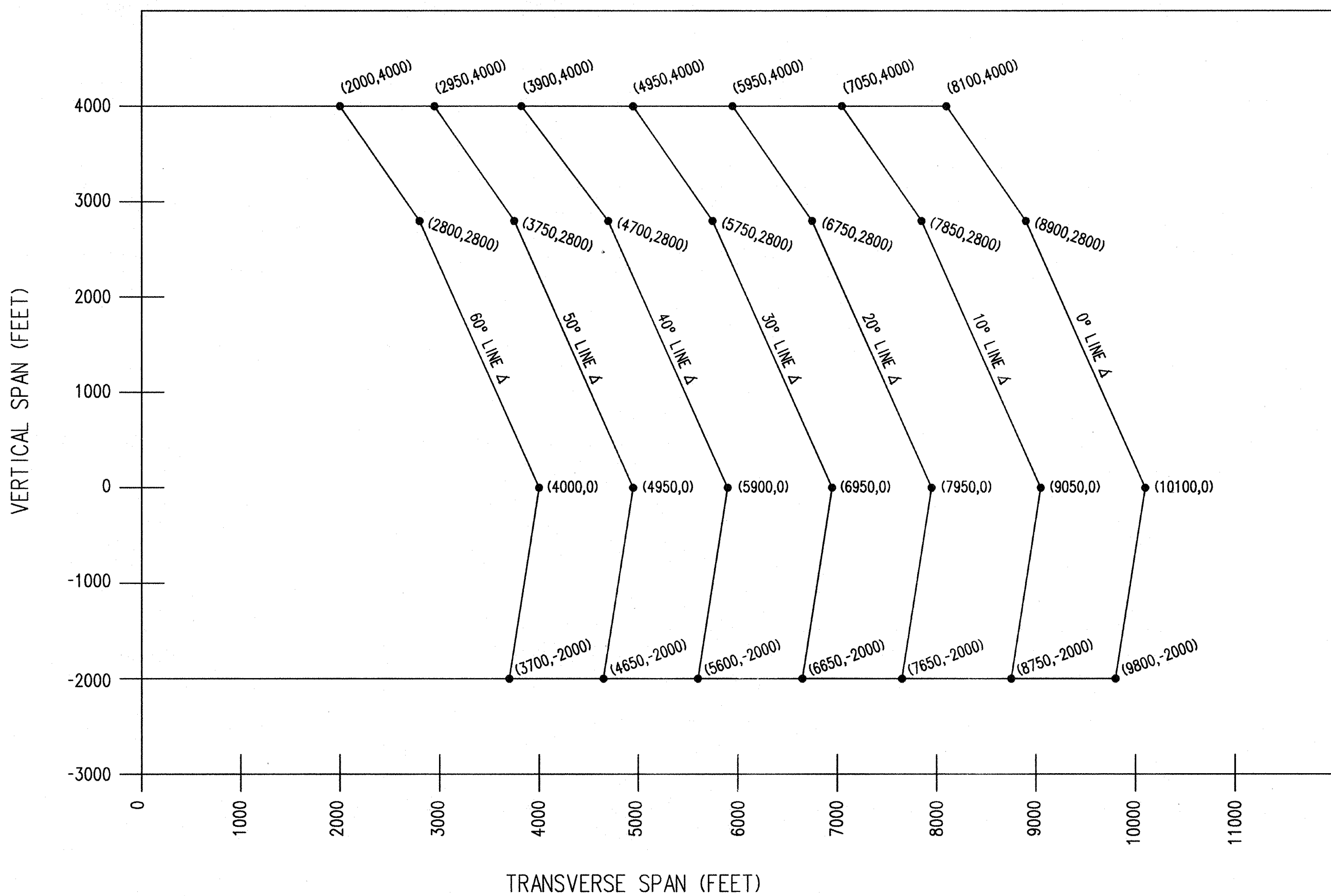
BODY / LEG COMBINATIONS
53' BODY WITH 5'-0" TO 40'-0" LEGS IN 2'-6" INCREMENTS
73' BODY WITH 5'-0" TO 50'-0" LEGS IN 2'-6" INCREMENTS
93' BODY WITH 5'-0" TO 50'-0" LEGS IN 2'-6" INCREMENTS
MAXIMUM LEG COMBINATION HEIGHT DIFFERENCE = 20'

DESIGN SPANS

1/2" ICE ZONE

THIS TOWER IS DESIGNED FOR A VERTICAL SPAN OF 4000', A TRANSVERSE SPAN OF 2000', AND A LINE ANGLE OF 0 TO 60 DEGREES. THE TOWER WAS ALSO CHECKED WITH LOADS CALCULATED BASED ON THE SPANS SHOWN IN THE FOLLOWING CHART. ULTIMATE CONNECTION LOADS SHOWN IN THE MEMBER SIZE TABLE REPRESENT THE MAXIMUM LOAD FOR ALL SPAN COMBINATIONS.

TOWER UTILIZATION CAPACITY (1/2" ICE ZONE)



UNIT STRESSES (PSI):
TENSION ON NET SECTION = MINIMUM YIELD STRESS F_y
COMPRESSION ON GROSS SECTION

$$\text{FOR } KL/r \leq C_c \quad F_a = F_y \left[1 - \frac{1}{2} \left(\frac{KL/r}{C_c} \right)^2 \right]$$
$$\text{FOR } KL/r > C_c \quad F_a = \frac{286,000,000}{\left(\frac{KL}{r} \right)^2}$$
$$C_c = \sqrt{\frac{2 \pi^2 E}{F_y}}$$
$$\text{FOR } b/t > \frac{2500}{\sqrt{F_y}}, \text{ SUBSTITUTE } F_{cr} \text{ FOR } F_y \text{ IN ABOVE FORMULAS.}$$
$$\frac{2500}{\sqrt{F_y}} < b/t \leq \frac{3750}{\sqrt{F_y}} \quad F_{cr} = F_y \left[1.8 - \frac{(b/t) \sqrt{F_y}}{3110} \right]$$
$$\frac{3750}{\sqrt{F_y}} < b/t \leq 20 \quad F_{cr} = \frac{8,400,000}{\left(\frac{b}{t} \right)^2}$$

MAXIMUM L/r OF MEMBERS:

- TOWER LEGS = 120
- MAIN COMPRESSION MEMBERS IN CROSSARMS AND GROUND WIRE PEAKS = 150
- OTHER COMPRESSION MEMBERS = 200
- REDUNDANTS = 250
- TENSION MEMBERS = 450

MATERIAL:

STRUCTURAL STEEL - ASTM A572 GRADE 50.
ALL MEMBERS AND PLATES ARE DESIGNED USING ASTM A572 GRADE 50
UNLESS NOTED OTHERWISE.

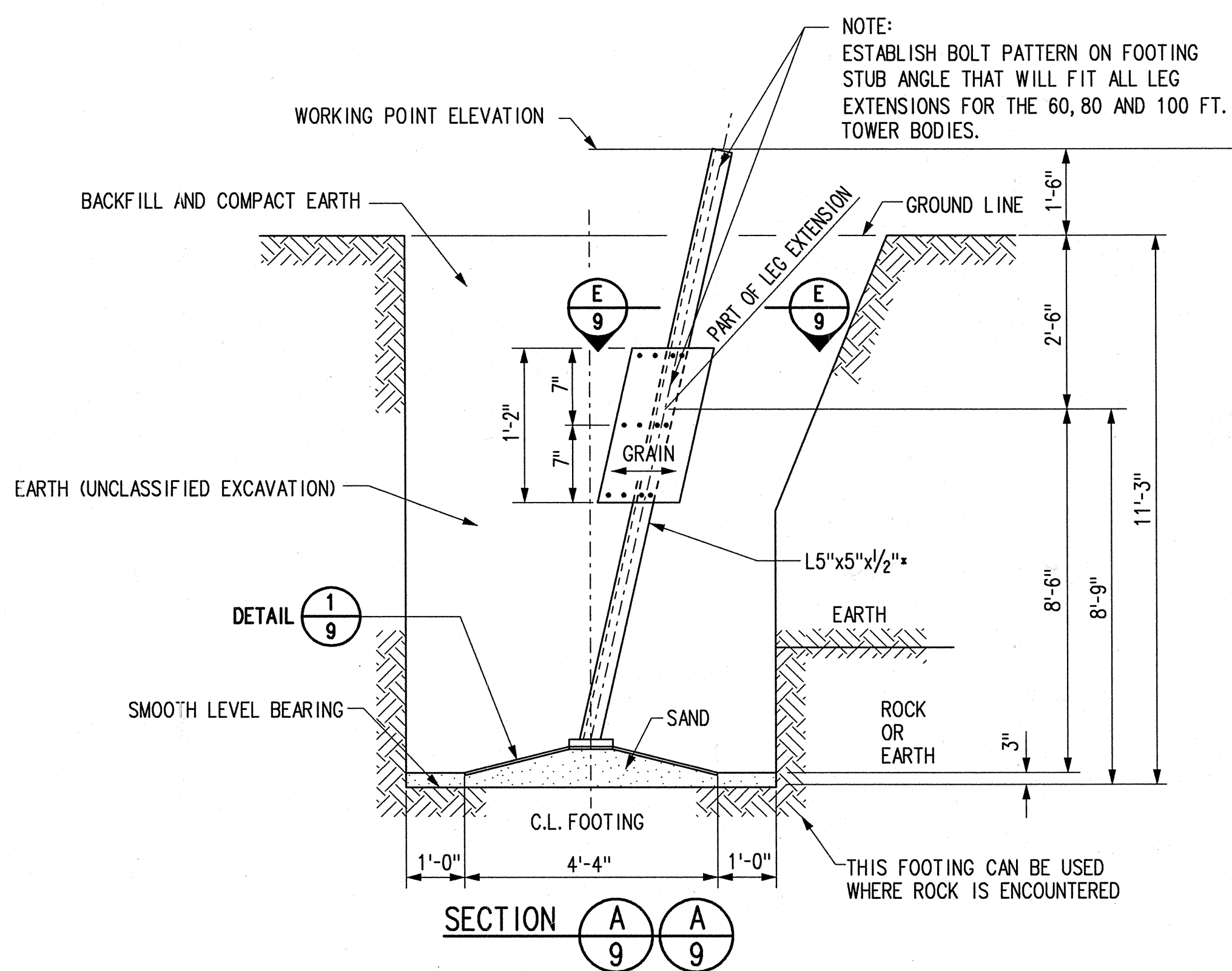
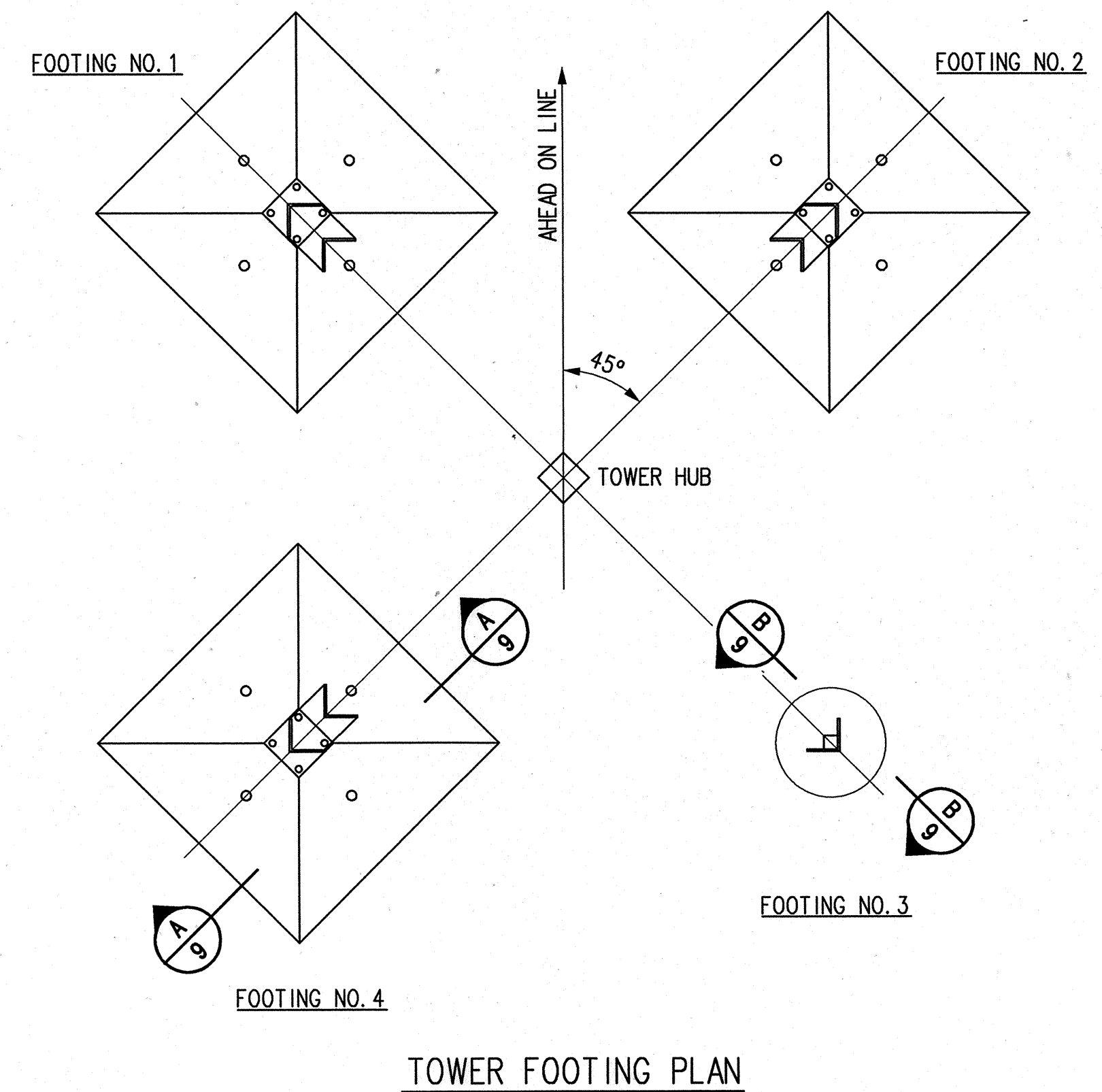
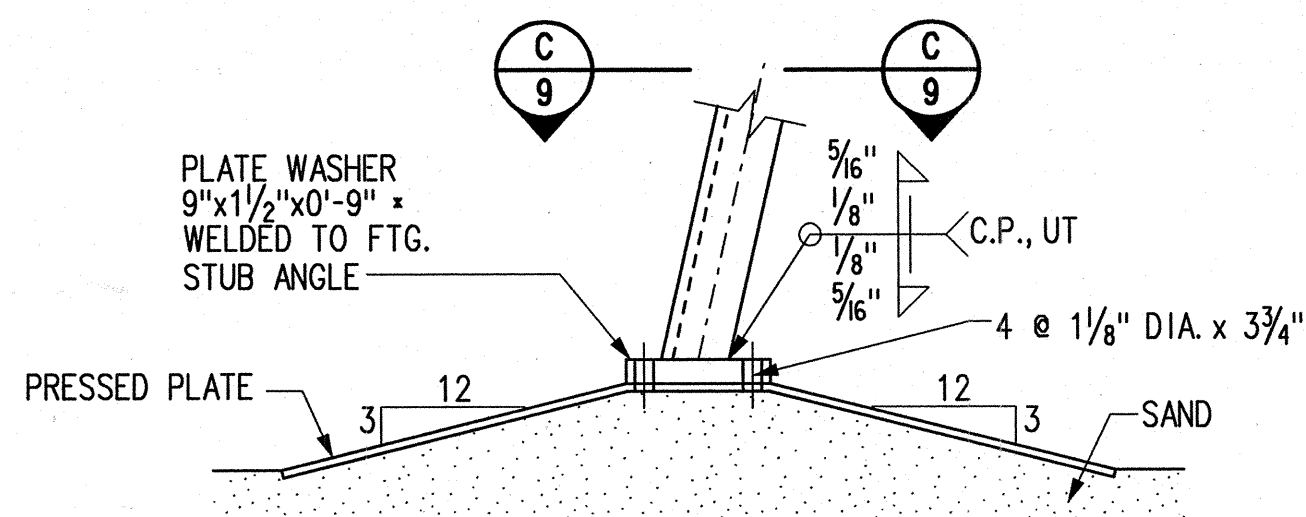
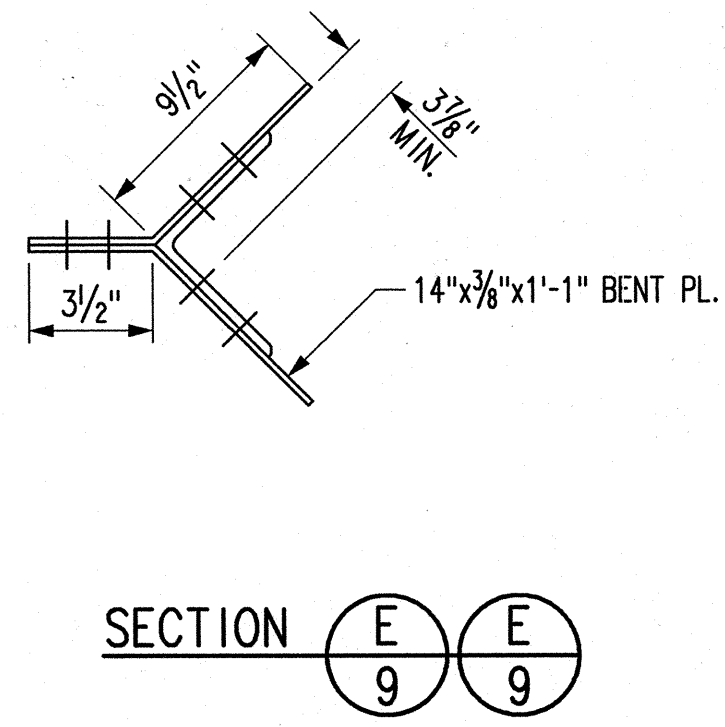
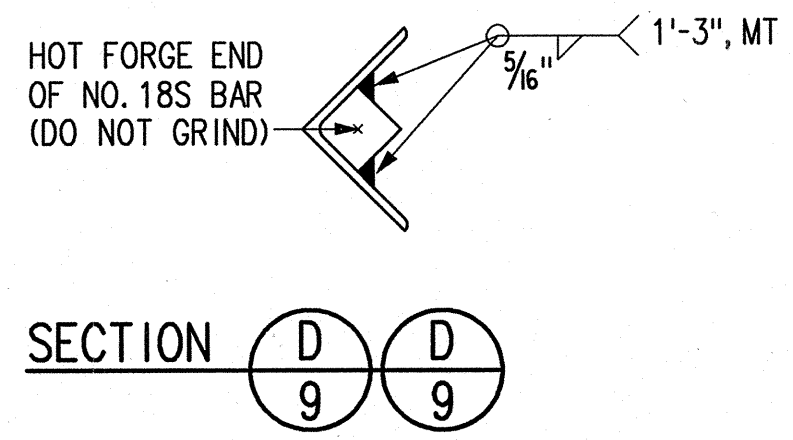
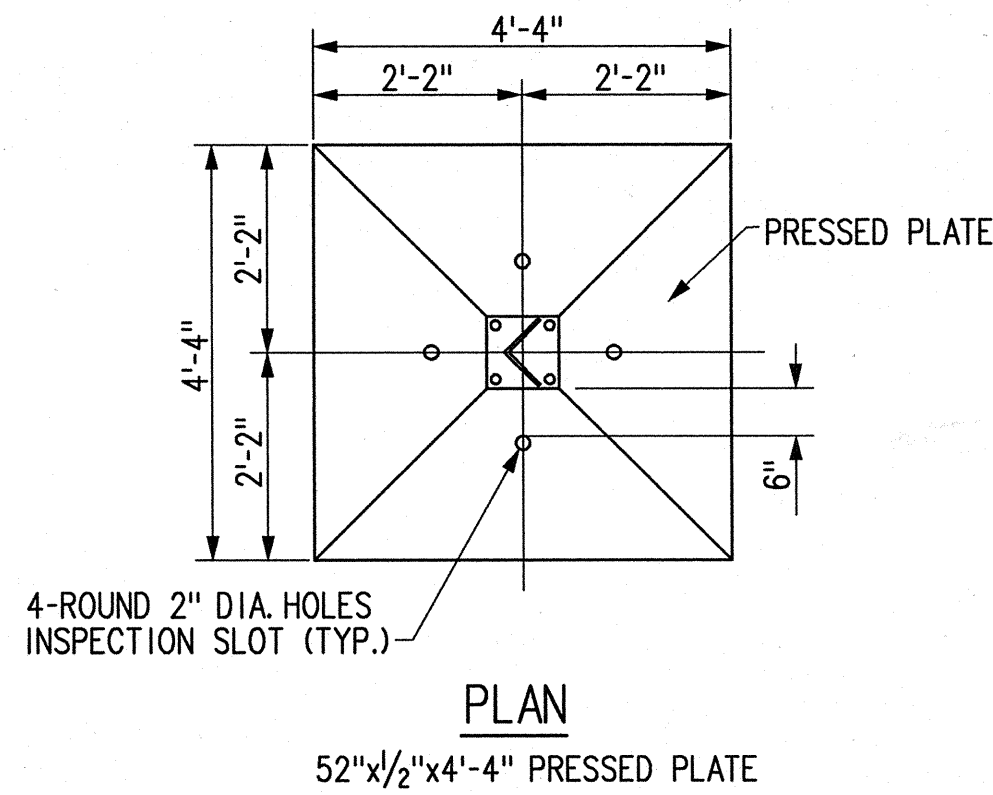
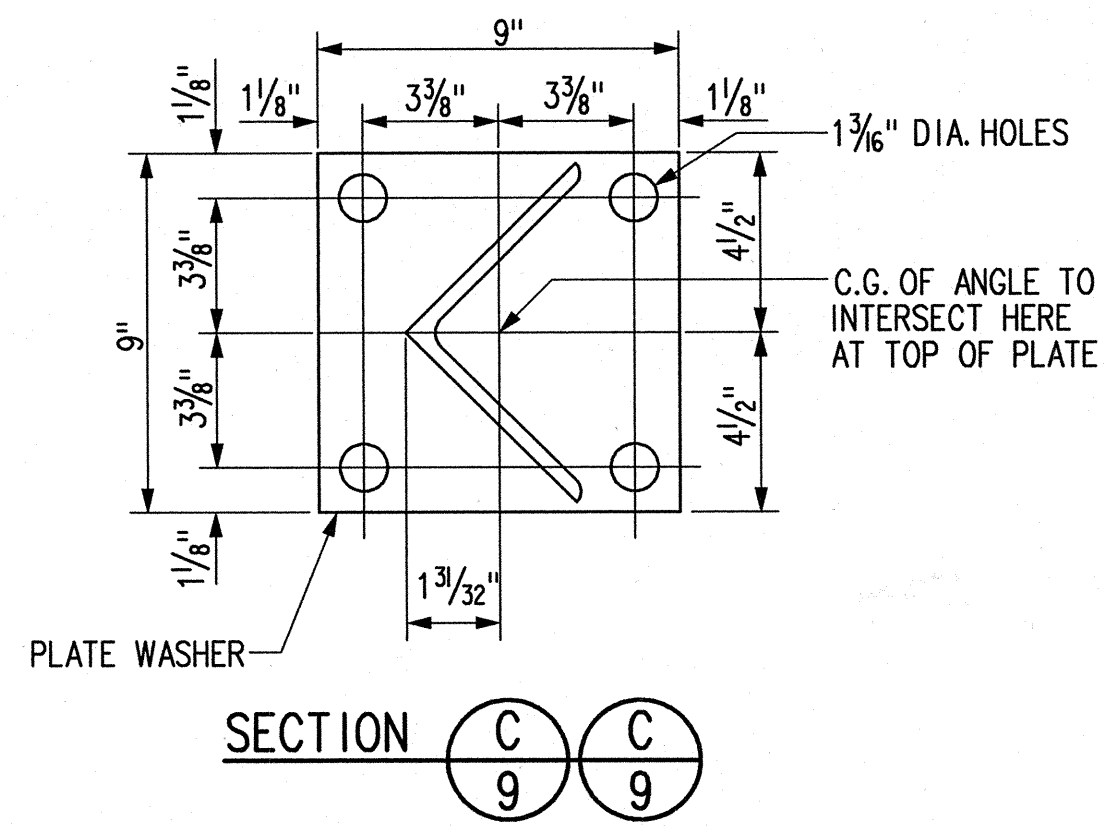
MINIMUM SIZE OF MATERIAL
PLATES 1/4" ; ANGLES L2 1/2 x 2 1/2 x 3/16
ALL REDUNDANTS ARE L2 1/2 x 2 1/2 x 3/16 (EXCEPT AS NOTED)

COATING
HOT DIP GALVANIZED PER ASTM A123. DULLING AS SPECIFIED FOR SPECIFIC PROJECT.
USE OF DICHROMATE AS SPECIFIED FOR SPECIFIC PROJECT.

CONNECTIONS
HOT DIPPED GALVANIZED BOLTS ARE 3/4" DIAMETER A325 TYPE 1 WITH LOCKNUT.
MINIMUM TWO BOLTS PER CONNECTION FOR MEMBERS CARRYING CALCULATED STRESSES. SINGLE BOLT CONNECTIONS MAY BE USED SUBJECT TO BPA APPROVAL.
BEARING, BOLT SHEAR, AND BOLT TENSION ARE TO BE DESIGNED FOLLOWING THE REQUIREMENTS DEFINED IN ASCE 10-97.

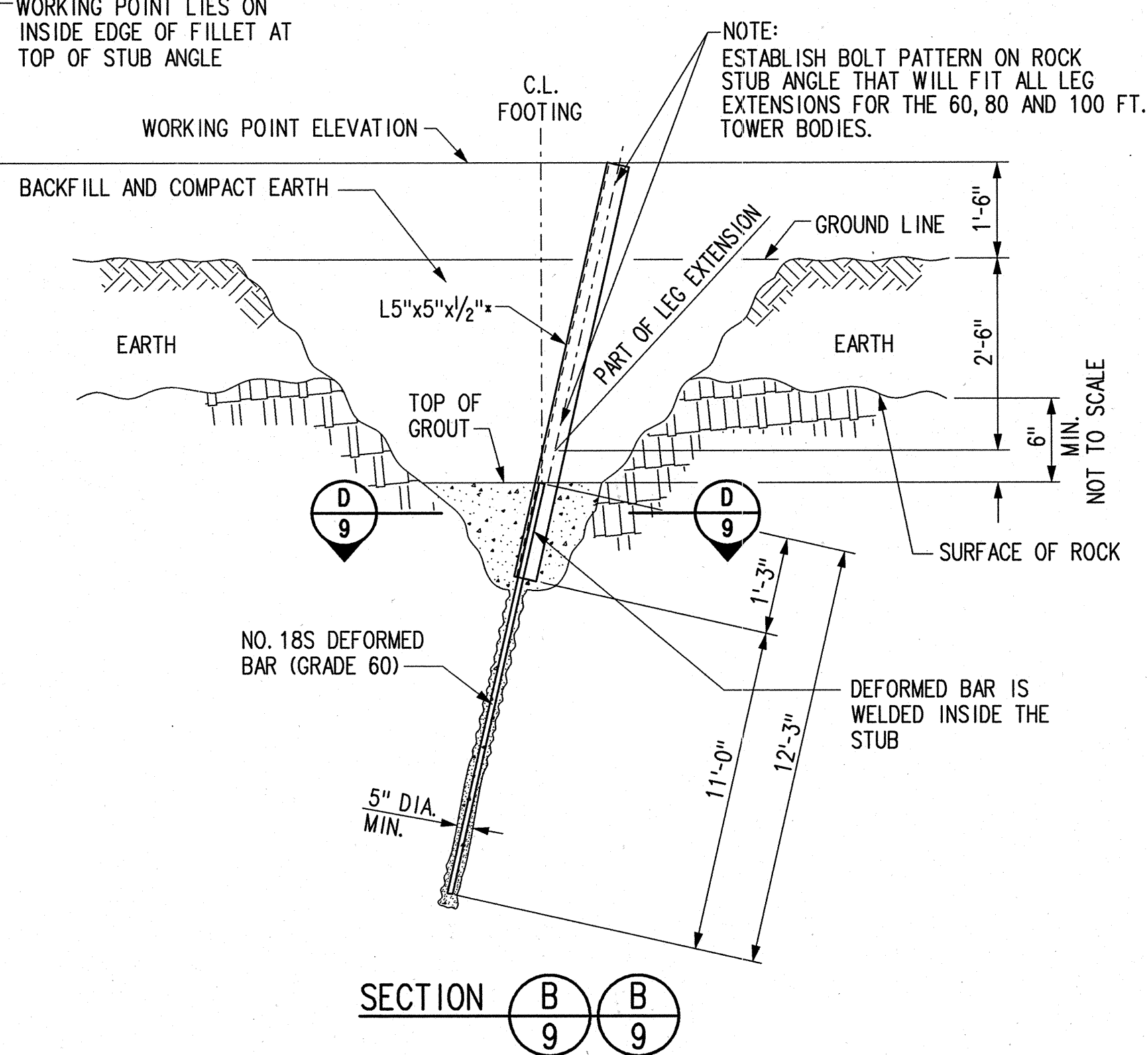
STITCH BOLT LENGTHS FOR DOUBLE ANGLE AND CRUCIFORM SECTIONS ARE CALCULATED AS DEFINED IN ASCE 10-97 AND INCLUDED IN THE MEMBER TABLE ON SHEET 2.
A MAXIMUM STITCH LENGTH OF 48" IS USED FOR ALL SECTIONS.

NO. ²	R	00233051	REVISION	BY	DATE	APPROVED
* C = CONTRACT CONSTRUCTION, FA = FORCE ACCOUNT, R = RECORD						
J.C. NUNO			UNITED STATES DEPARTMENT OF ENERGY			
MF/JCN			BONNEVILLE POWER ADMINISTRATION			
D.M. H... <i>(Signature)</i>			HEADQUARTERS, PORTLAND, OREGON			
C.G.W. Green <i>(Signature)</i>			500KV DOUBLE CIRCUIT			
DE OCLAIRE <i>(Signature)</i>			TRANSMISSION TOWER			
J. K... <i>(Signature)</i>			MWT = 51,000 LBS			
P. K... <i>(Signature)</i>			TYPE 139D, 139DE		STRUCTURAL DESIGN	
DATE		06/15/09	Serial	284768	Source	LFS
			Size	A1	Sheet	1 of 9
			Revision	0		



PRESSED PLATE FOOTING DETAIL
DETAILED WEIGHT OF ONE PRESSED PLATE FOOTING = 678 LBS.

MAXIMUM UPLIFT	= 103 KIPS
MAXIMUM HORIZONTAL SHEAR	= 10.1 KIPS
MAXIMUM COMPRESSION	= 128 KIPS



ROCK FOOTING DETAIL (GROUTED TYPE)
DETAILED WEIGHT OF ONE ROCK FOOTING = 242 LBS.

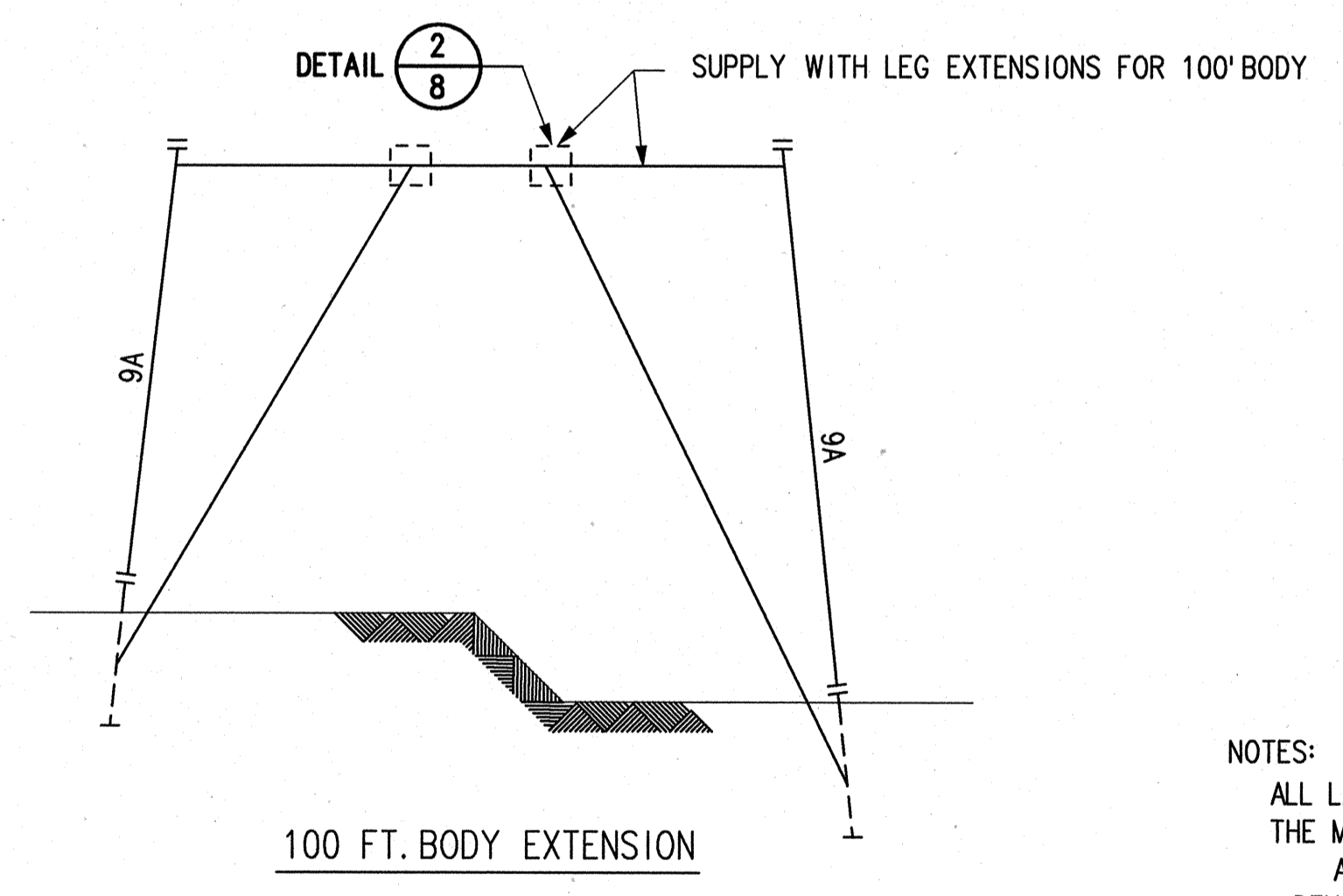
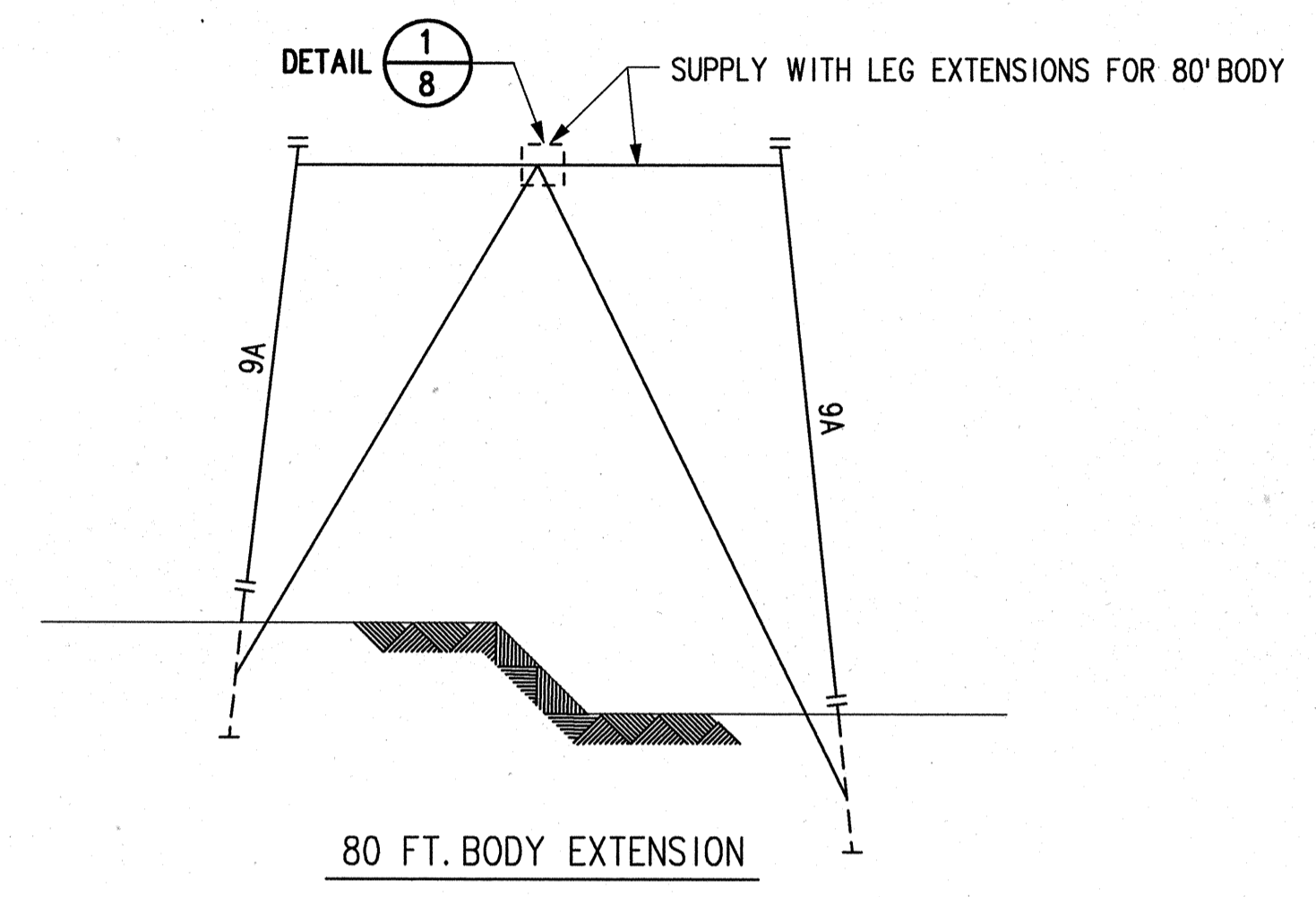
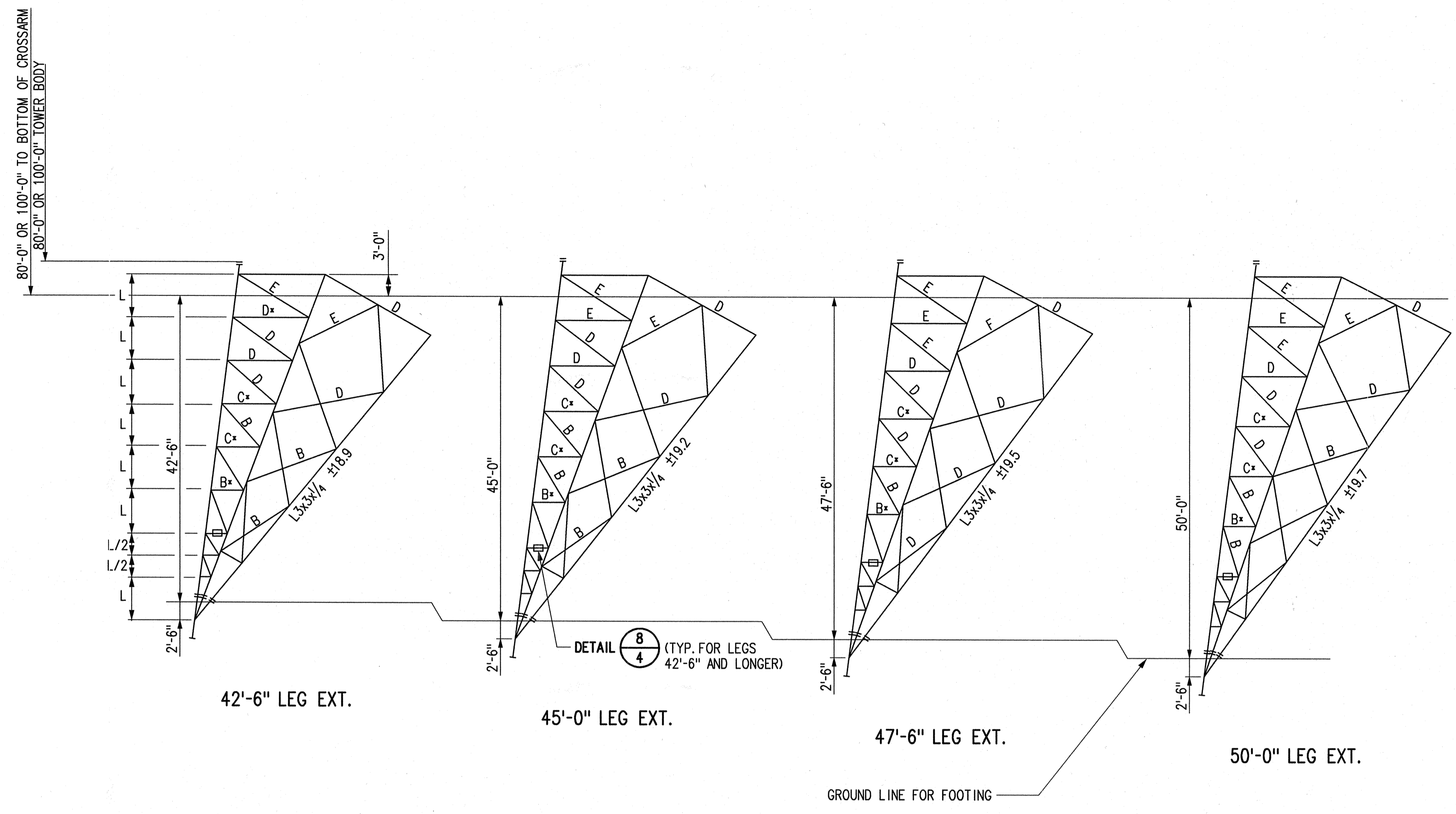
- ROCK FOOTING NOTES:
1. USE WHEN ROCK IS JUDGED SUITABLE FOR ANCHORAGE BY THE CONTRACTING OFFICER'S TECHNICAL REPRESENTATIVE.
 2. ANY CHANGE IN FOOTING WORKING POINT ELEVATIONS FROM THOSE LISTED ON THE TOWER SITE SUMMARY LIST IS TO BE APPROVED BY THE PROJECT ENGINEER.

- GENERAL NOTES:
1. ALL DIMENSIONS ARE TO OUTSIDE EDGE OF ANGLES UNLESS OTHERWISE NOTED.
 2. * DENOTES ASTM A572 GRADE 50 STEEL.
 3. C.P. = DENOTES COMPLETE PENETRATION.
 4. UT = DENOTES ULTRASONIC TESTING.
 5. MT = DENOTES MAGNETIC PARTICLE TESTING.

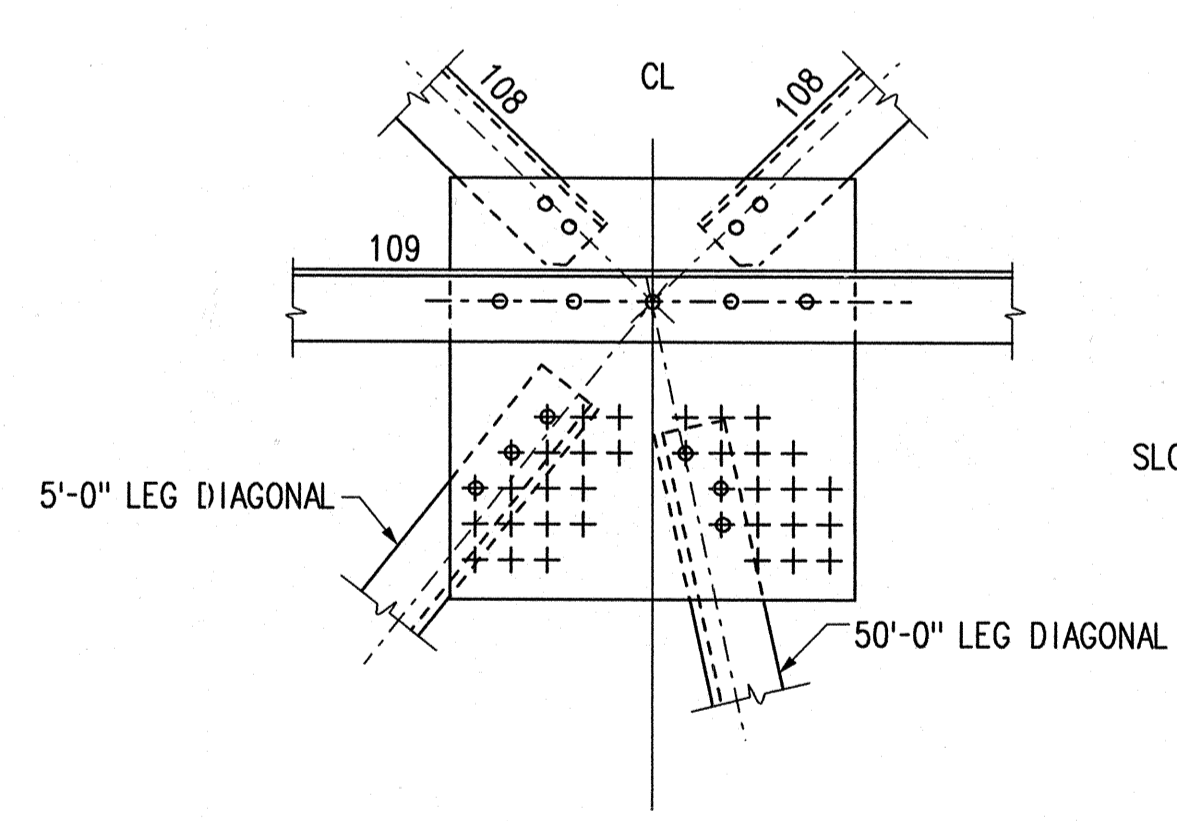
NO.	R	00004340	REVISION	BY	DATE	APPROVED
* C - CONTRACT CONSTRUCTION, FA - FORCE ACCOUNT, R - RECORD						
UNITED STATES DEPARTMENT OF ENERGY						
BONNEVILLE POWER ADMINISTRATION						
HEADQUARTERS, PORTLAND, OREGON						
500 KV SINGLE CIRCUIT TRANSMISSION TOWER						
MWT = 51,000 LBS.						
TYPE 148M PRESSED PLATE & ROCK FOOTINGS						
DATE	02/24/06	Serial	269911	Source	LFS	Size
		Sheet	A1	9	Revision	0

SYMBOL	MEMBER SIZE	DETAILED WEIGHT	
		80' (LBS)	100' (LBS)
A	L1 3/4 x 1 3/4 x 1/8	2319	2436
B	L2 x 2 x 3/8	2408	2445
C	L2 x 2 x 3/16	2654	2692
D	L2 1/2 x 2 1/2 x 3/16	2610	2647
E	L3 x 3 x 3/16		
F	L3 1/2 x 3 1/2 x 1/4		

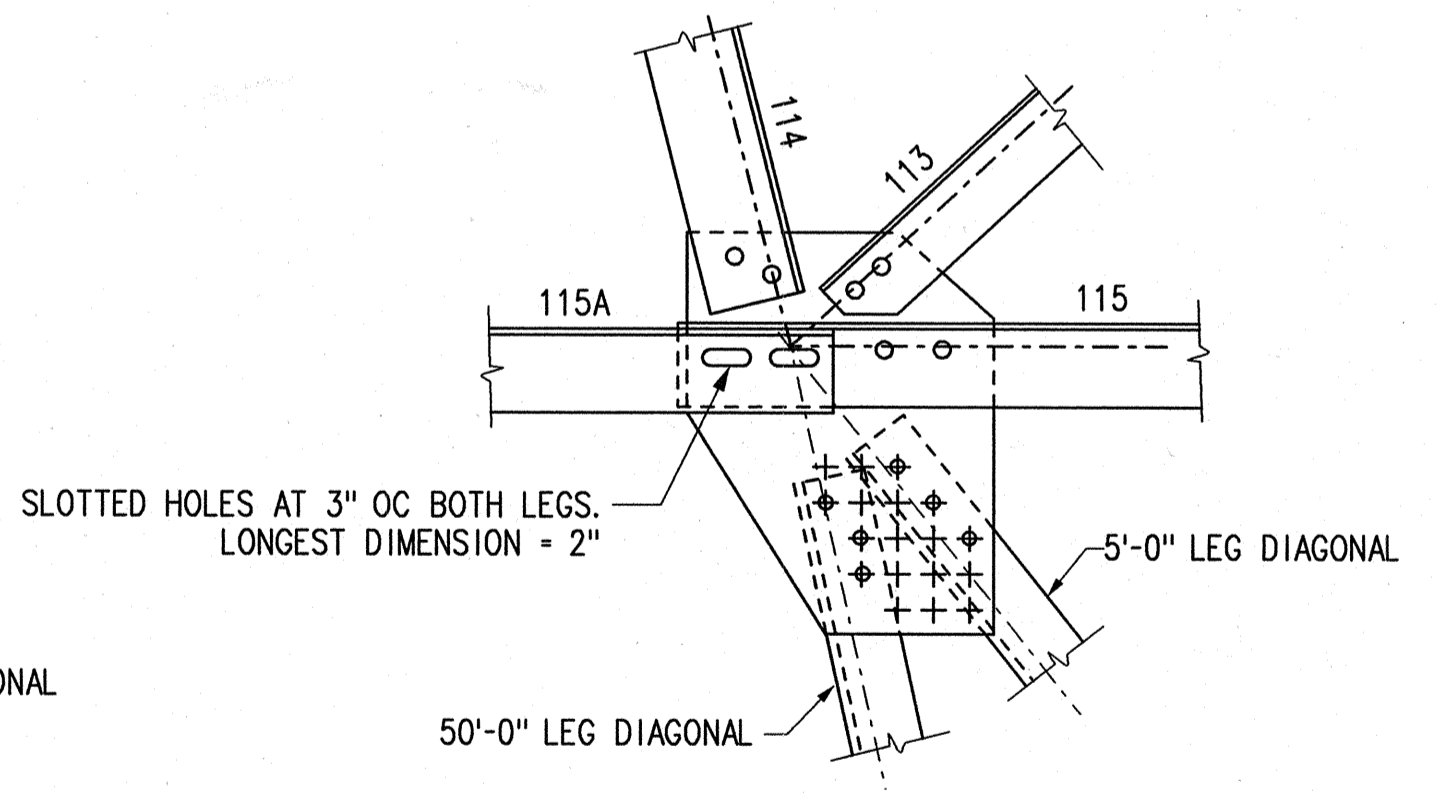
ALL REDUNDANT MEMBERS ARE L1 3/4 x 1 3/4 x 1/8 EXCEPT AS NOTED.



NOTES:
 ALL LEG ANGLES (9A) ARE L5x5x3/8*
 THE MAIN DIAGONAL CARRIES A MAXIMUM LOAD OF 19.7 KIPS AND REQUIRES A MINIMUM OF 3 BOLTS PER CONNECTION.
 * DENOTES ASTM A572 GRADE 50 STEEL
 = DENOTES SPLICE
 + DENOTES TENSION
 - DENOTES COMPRESSION
 ALL FORCES ARE IN KIPS.



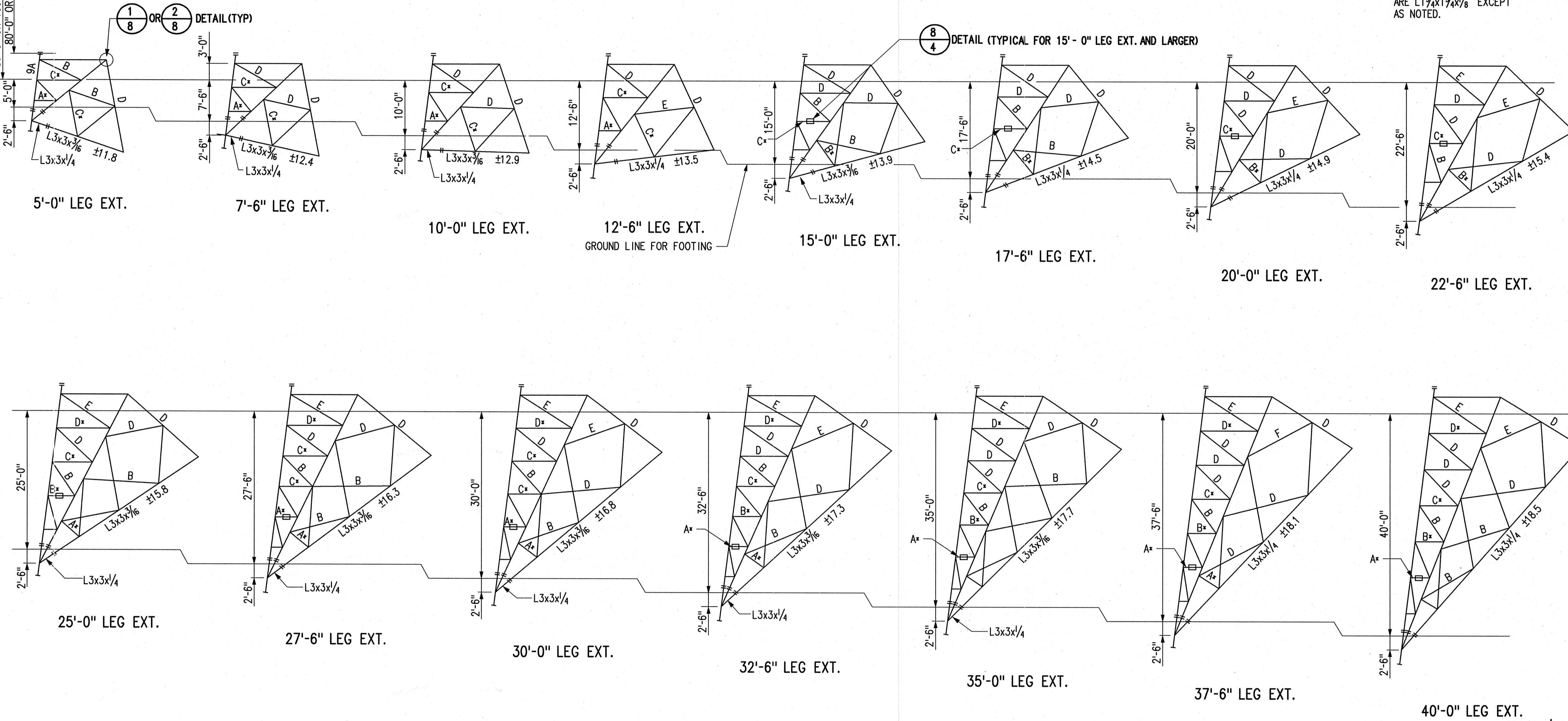
DETAIL 1/8
 80 FT. BODY
 UNIVERSAL PLATE WITH OPTIMUM BOLT HOLE ARRANGEMENT FOR ASSEMBLY OF MBR. 109 AND ANY COMBINATION OF LEG EXTENSIONS FROM 5'-0" TO 50'-0". FURNISH ONE PLATE AND ONE MEMBER 109 WITH EACH 80' LEG EXTENSION.
 USE NUMBERING SCHEME TO IDENTIFY BOLT HOLES FOR LEG EXT.



DETAIL 2/8
 100 FT. BODY
 UNIVERSAL PLATE WITH OPTIMUM BOLT HOLE ARRANGEMENT FOR ASSEMBLY OF ANY COMBINATION OF LEG EXTENSIONS FROM 5'-0" TO 50'-0". FURNISH TWO PLATES, TWO MEMBER 115, AND ONE MEMBER 115A WITH EACH 100' LEG EXTENSION.
 USE NUMBERING SCHEME TO IDENTIFY BOLT HOLES FOR LEG EXT.

NO.	4340	REVISION	BY	DATE	APPROVED
* C - CONTRACT CONSTRUCTION, FA - FORCE ACCOUNT, R - RECORD					
UNited States Department of Energy BONNEVILLE POWER ADMINISTRATION HEADQUARTERS, PORTLAND, OREGON			500 KV SINGLE CIRCUIT TRANSMISSION TOWER MWT = 51,000 LBS. TYPE 148M LEG EXT 80 & 100 FT BODIES		
DSGN	MDM				
DRWN	MDM		269911	LFS	A1
CHKD	E.T. Orth		Sheet	8	Revision
REVV	[Signature]		0		
CNCR	[Signature]				
APPR	[Signature]				
DATE	02/24/06				

80'-0" OR 100'-0" TO BOTTOM OF CROSSARM
80'-0" OR 100'-0" TOWER BODY



SYMBOL	MEMBER SIZE
A	L1 3/4 x 1 3/4 x 3/8
B	L2 x 2 x 3/8
C	L2 x 2 x 3/16
D	L2 1/2 x 2 1/2 x 3/16
E	L3 x 3 x 3/16
F	L3 1/2 x 3 1/2 x 1/4

ALL REDUNDANT MEMBERS ARE L1 3/4 x 1 3/4 x 3/8 EXCEPT AS NOTED.

LEG EXT. FT.-IN.	DETAILED WEIGHT	
	80' (LBS)	100' (LBS)
5'-0"	712	744
7'-6"	814	852
10'-0"	877	914
12'-6"	996	1033
15'-0"	1081	1118
17'-6"	1198	1235
20'-0"	1343	1380
22'-6"	1433	1470
25'-0"	1435	1473
27'-6"	1546	1584
30'-0"	1703	1741
32'-6"	1800	1838
35'-0"	1852	1890
37'-6"	2185	2223
40'-0"	2188	2225

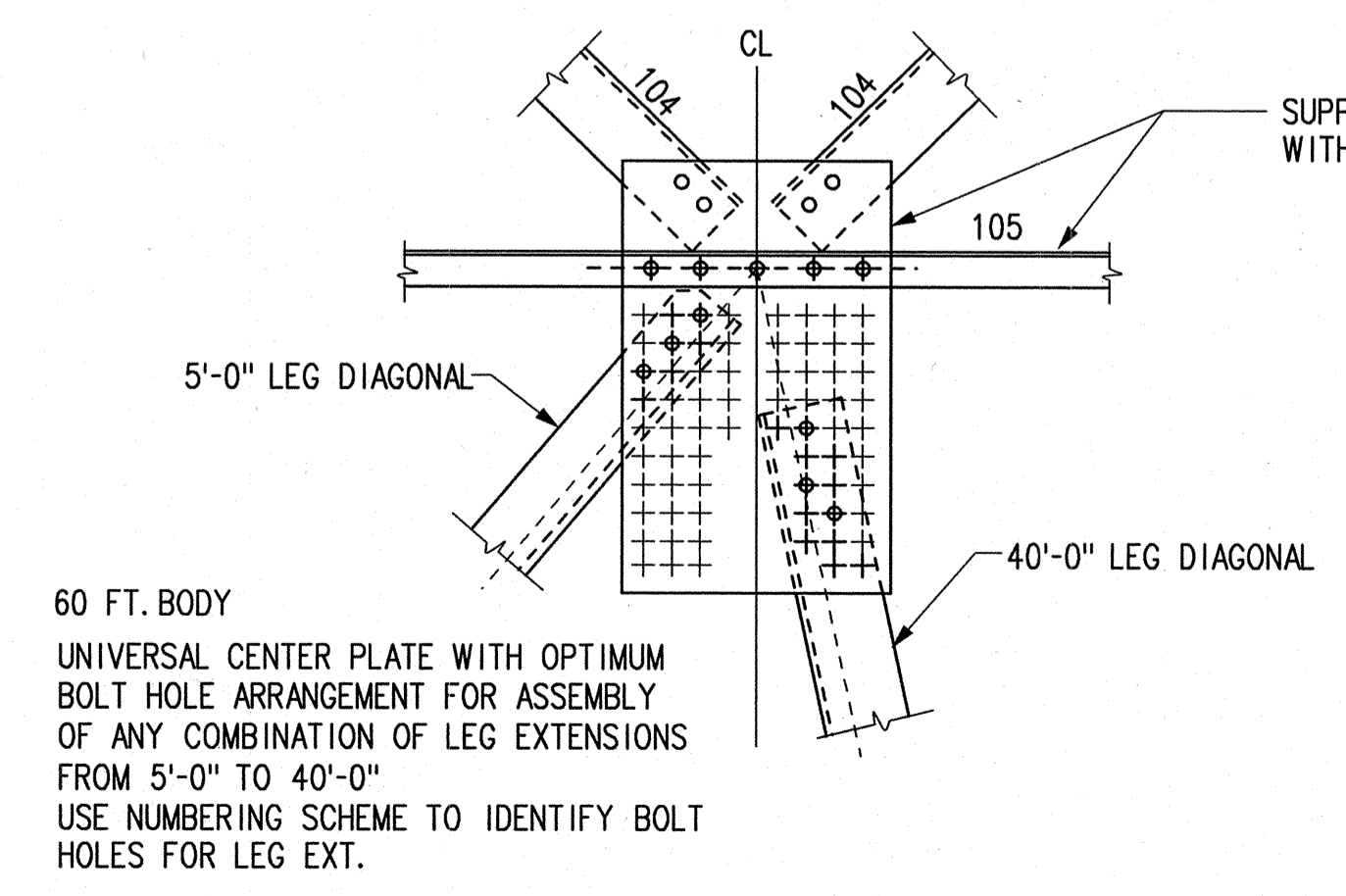
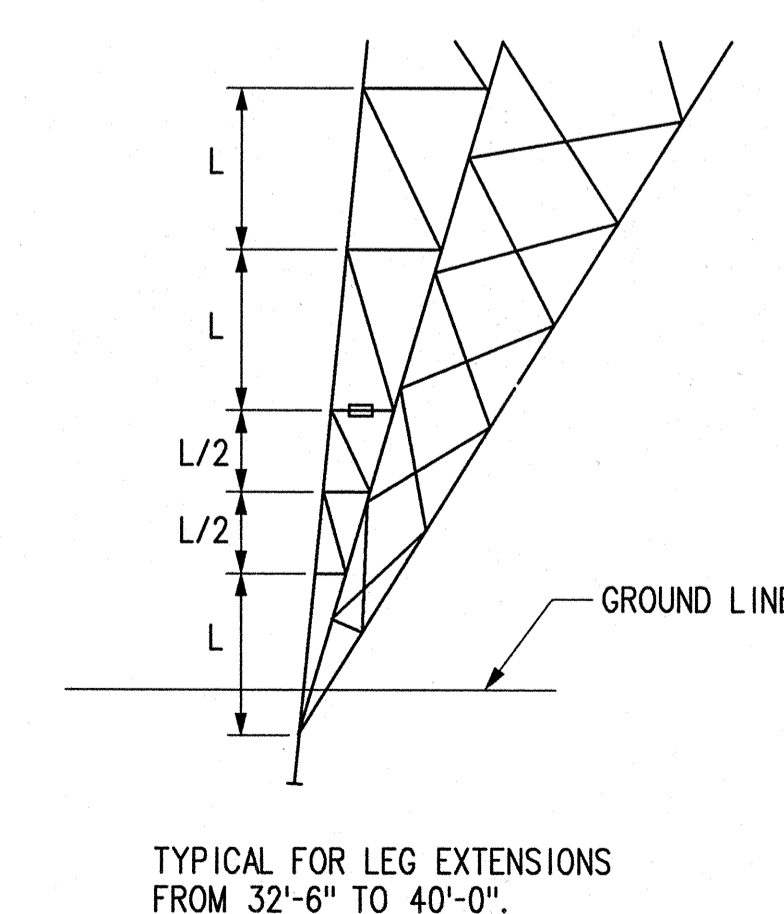
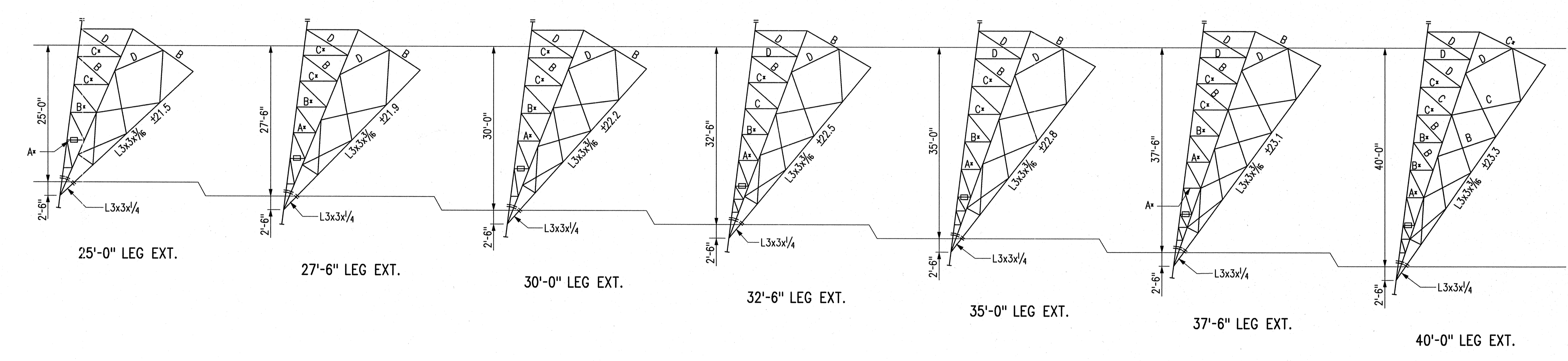
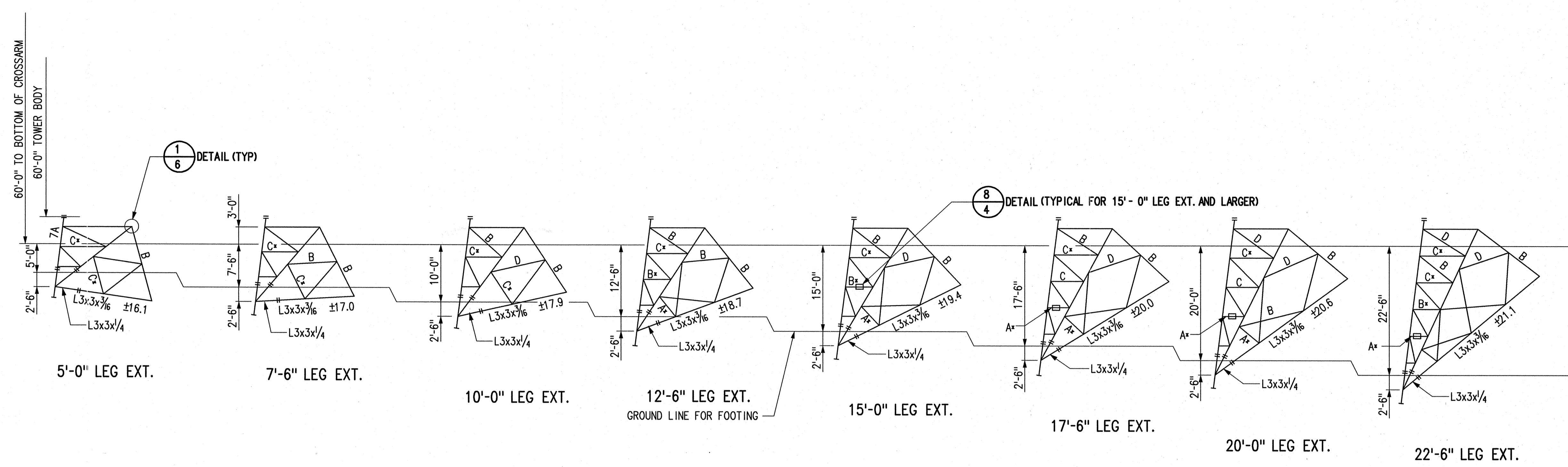
NOTES:

- ALL LEG ANGLES (9A) ARE L5x5x3/8
- THE MAIN DIAGONAL CARRIES A MAXIMUM LOAD OF 19.7 KIPS AND REQUIRES A MINIMUM OF 3 BOLTS PER CONNECTION.
- * DENOTES ASTM A572 GRADE 50 STEEL
- = DENOTES SPLICE
- + DENOTES TENSION
- DENOTES COMPRESSION
- ALL FORCES ARE IN KIPS.

NO. 4340	W.G.	REVISION	BY	DATE	APPROVED
* C - CONTRACT CONSTRUCTION, FA - FORCE ACCOUNT, R - RECORD					
UNITED STATES DEPARTMENT OF ENERGY BONNEVILLE POWER ADMINISTRATION HEADQUARTERS, PORTLAND, OREGON					
500 KV SINGLE CIRCUIT TRANSMISSION TOWER MWT = 51,000 LBS.					
TYPE 148M LEG EXT 80 & 100 FT BODIES					
DATE	02/24/06	Serial	269911	Source	LFS
		Size	A1	Sheet	7
		Revision			0

SYMBOL	MEMBER SIZE	LEG EXT. FT.-IN.	DETAILED WEIGHT LBS
A	L1 3/4 x 1 3/4 x 1/8	5'-0"	560
B	L2 x 2 x 1/8	7'-6"	614
C	L2 x 2 x 3/16	10'-0"	702
D	L2 1/2 x 2 1/2 x 3/16	12'-6"	771
E	L3 x 3 x 3/16	15'-0"	852
F	L3 1/2 x 3 1/2 x 1/4	17'-6"	945
		20'-0"	1033
		22'-6"	1135
		25'-0"	1194
		27'-6"	1278
		30'-0"	1373
		32'-6"	1489
		35'-0"	1551
		37'-6"	1673
		40'-0"	1812

ALL REDUNDANT MEMBERS ARE L1 3/4 x 1 3/4 x 1/8 EXCEPT AS NOTED.



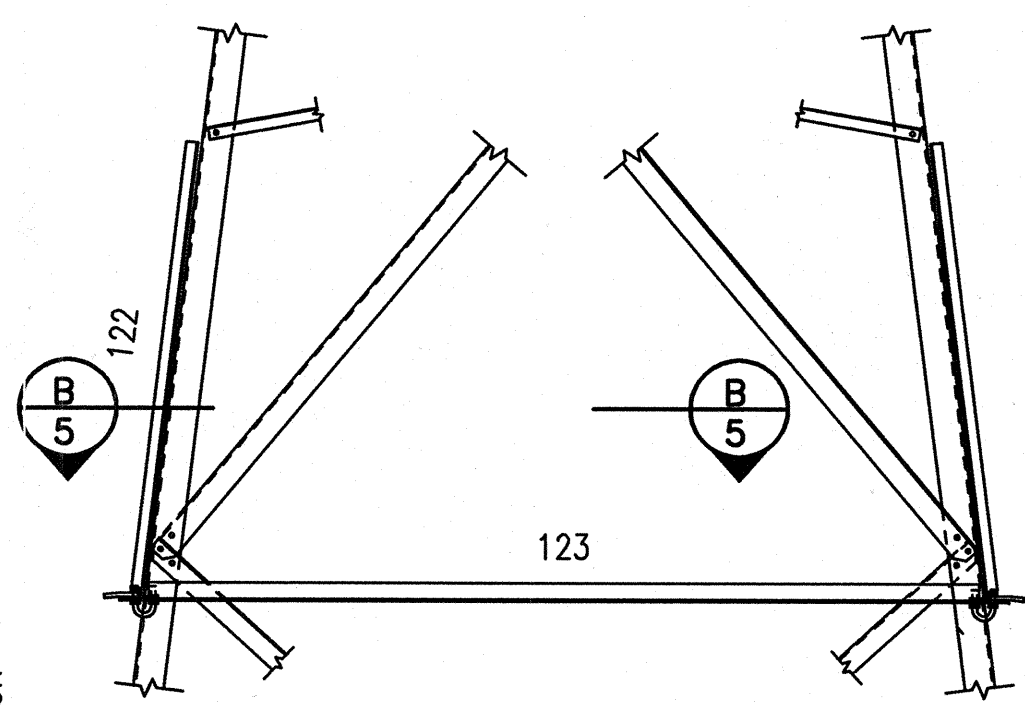
SUPPLY ONE PLATE AND ONE MEMBER 105 WITH EACH LEG EXTENSION FOR 60' BODY.

NOTES:
ALL LEG ANGLES (7A) ARE L5x5x3/8+
THE MAIN DIAGONAL CARRIES A MAXIMUM LOAD OF 23.3 KIPS AND REQUIRES A MINIMUM OF 3 BOLTS PER CONNECTION.
* DENOTES ASTM A572 GRADE 50 STEEL
= DENOTES SPLICE
+ DENOTES TENSION
- DENOTES COMPRESSION
ALL FORCES ARE IN KIPS.

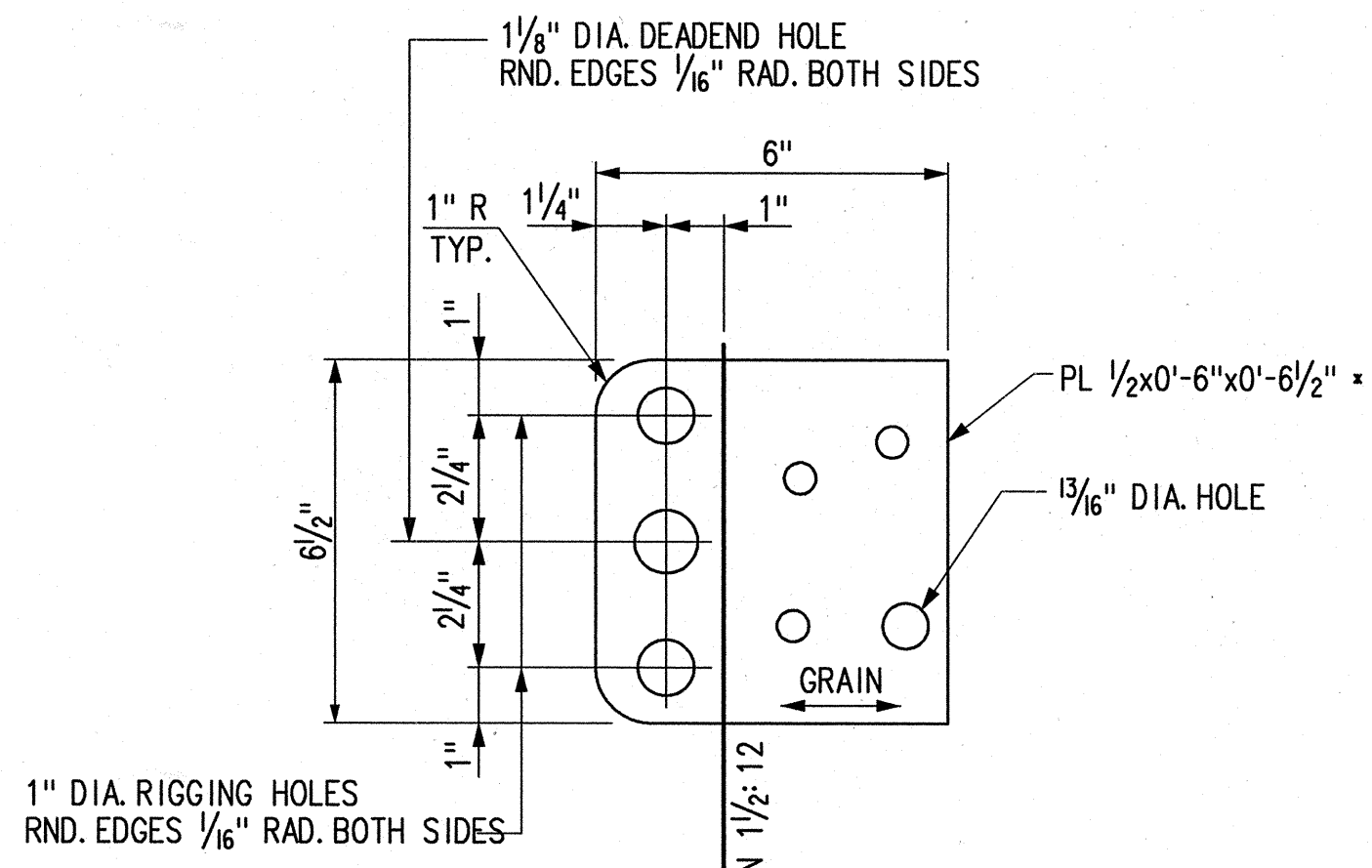
DETAIL 1/6

NO.	4340	REVISION	BY	DATE	APPROVED
* C - CONTRACT CONSTRUCTION, FA - FORCE ACCOUNT, R - RECORD					
DSGN	D M HESSE	UNITED STATES DEPARTMENT OF ENERGY BONNEVILLE POWER ADMINISTRATION HEADQUARTERS, PORTLAND, OREGON			
DRWN	MF/DMH	500 KV SINGLE CIRCUIT TRANSMISSION TOWER MWT = 51,000 LBS.			
CHKD	E.T. Oath	TYPE 148M LEG EXT 60 FT BODY			
REVW	[Signature]	Serial	Source	Size	Sheet
CNCR	[Signature]	269911	LFS	A1	6
APPR	[Signature]	DATE	02/24/06	Revision	0

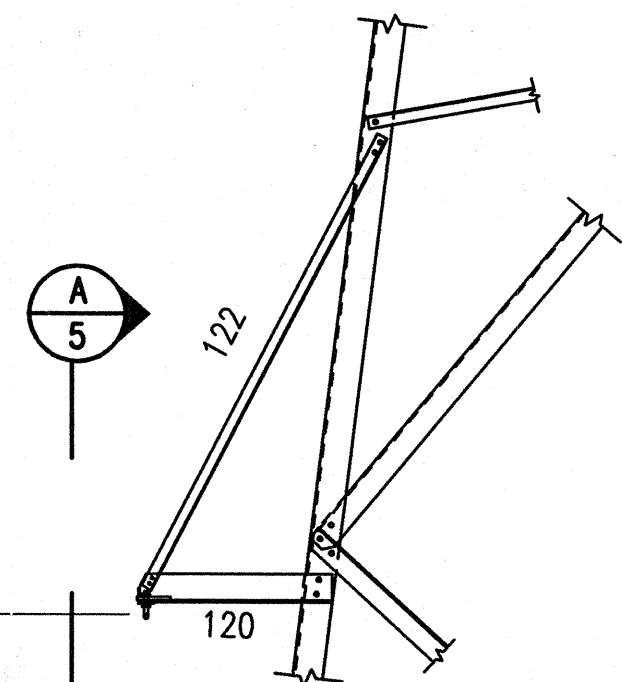
APPROX. 27'-9" TO BOTTOM OF CROSSARM FOR UPPER POSITION
 APPROX. 39'-9" TO BOTTOM OF CROSSARM FOR LOWER POSITION



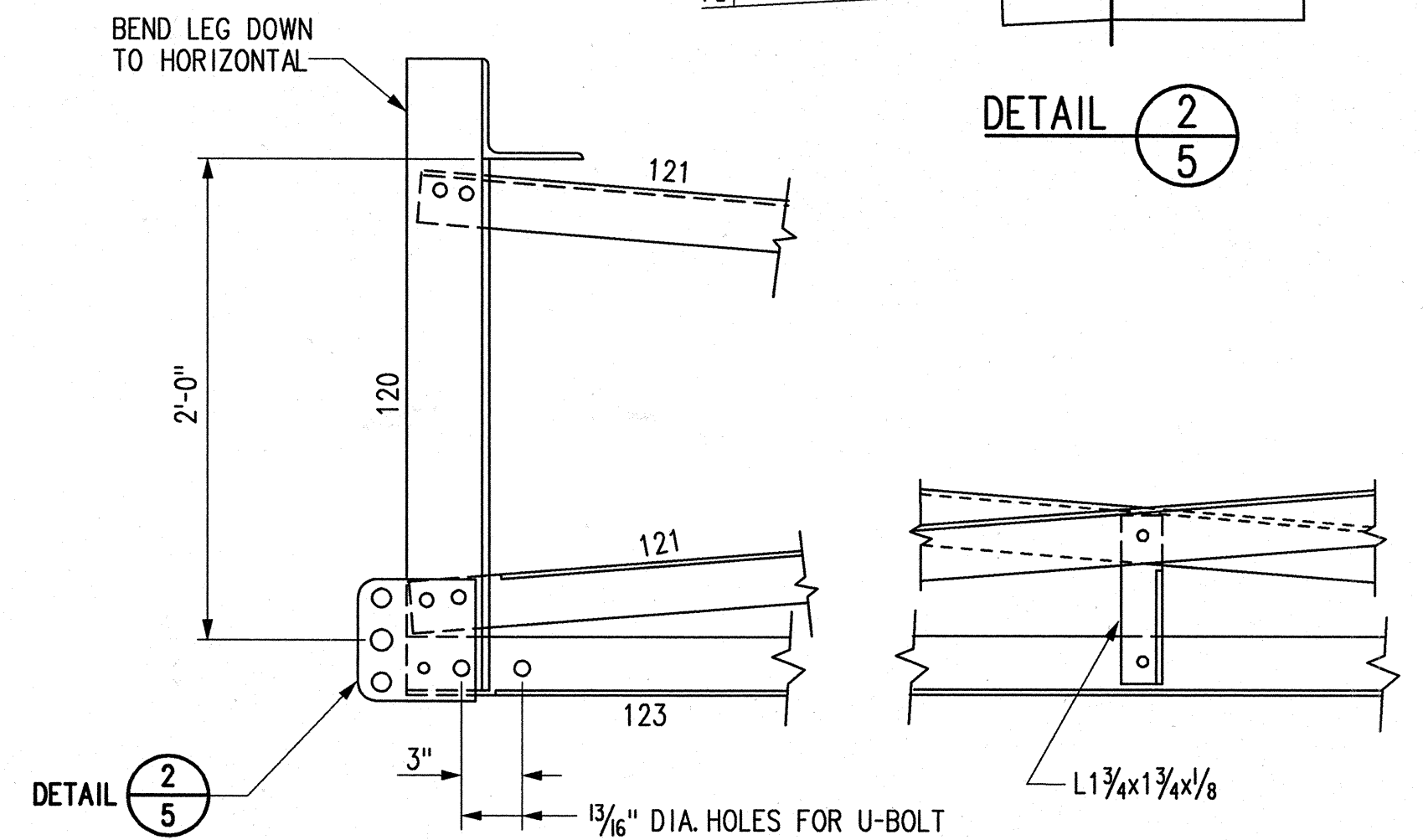
VIEW $\frac{A}{5}$ $\frac{A}{5}$



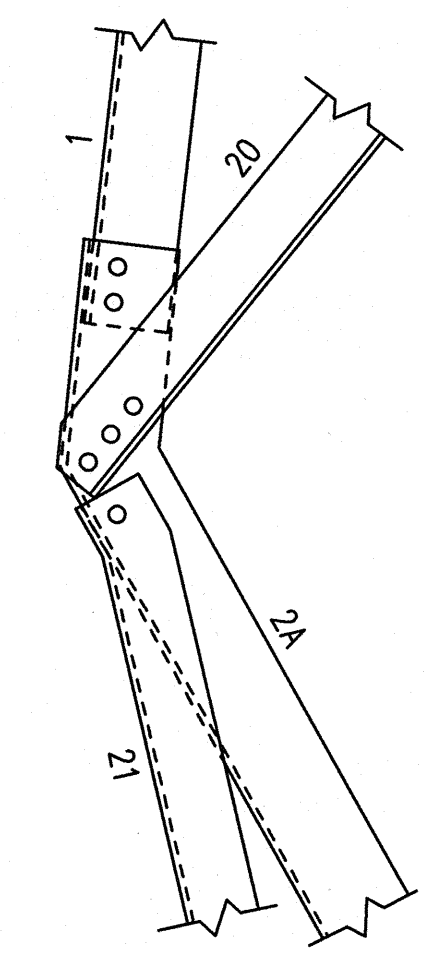
DETAIL $\frac{2}{5}$



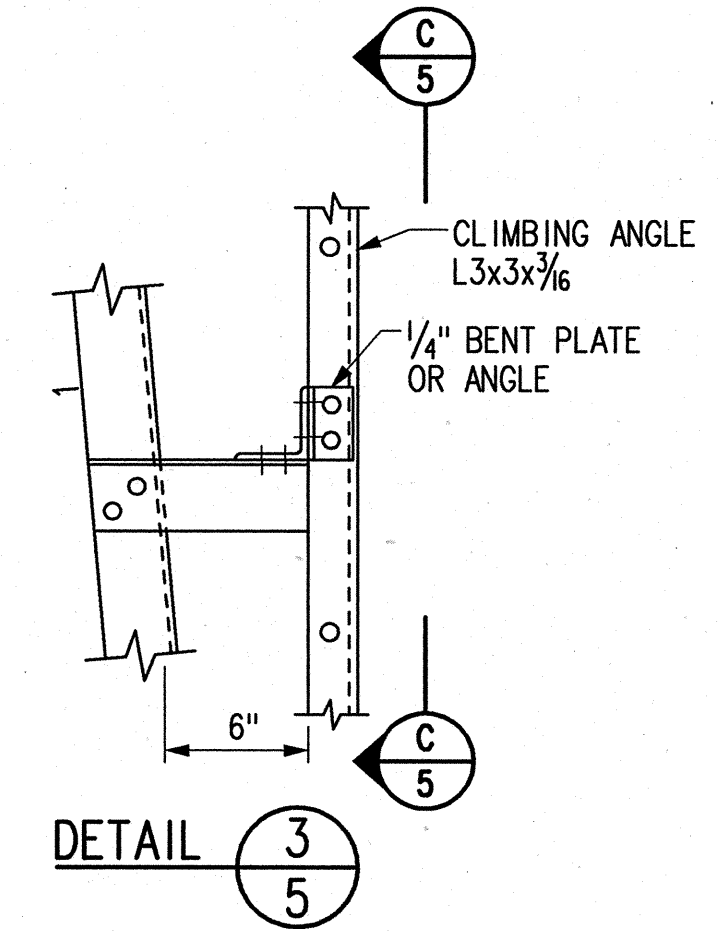
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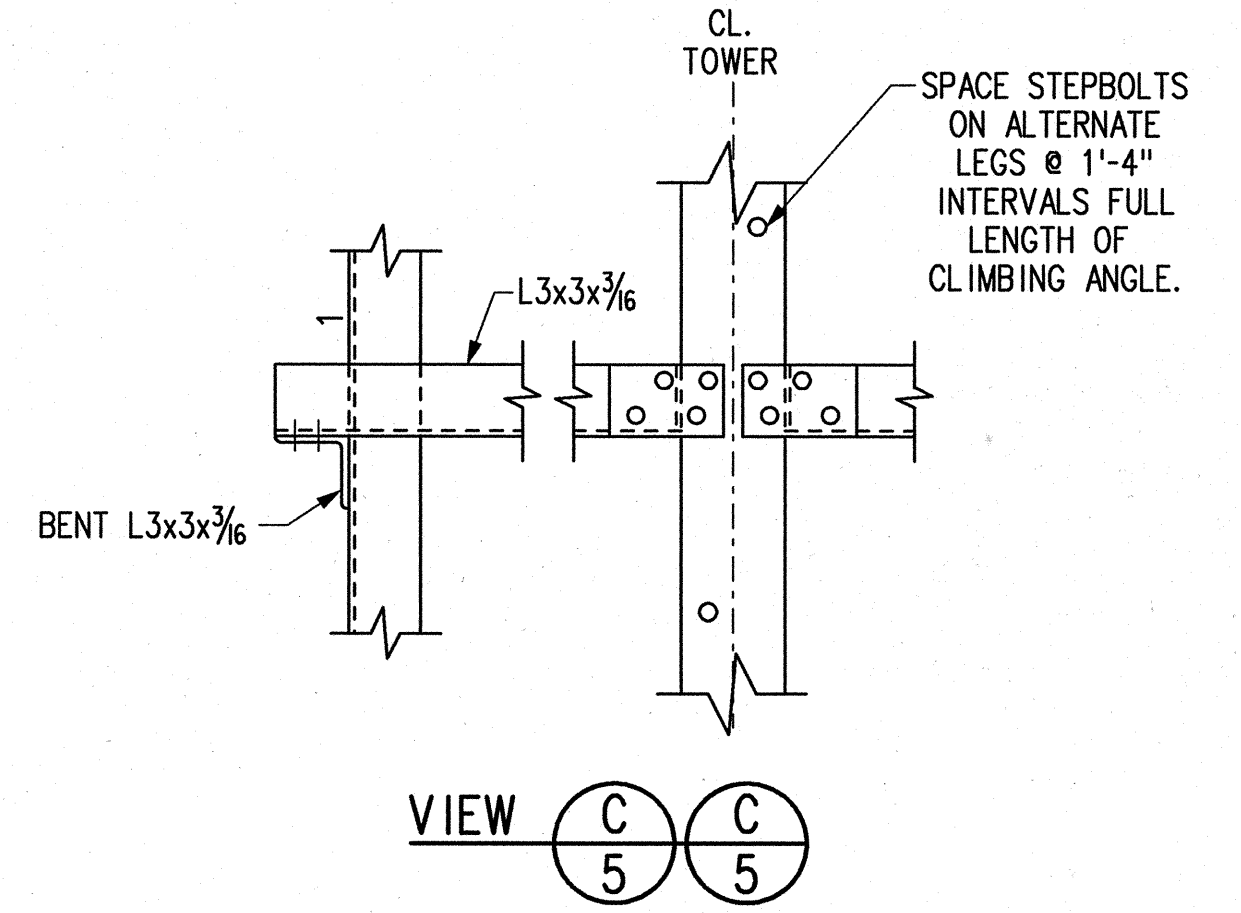
SECTION $\frac{B}{5}$ $\frac{B}{5}$



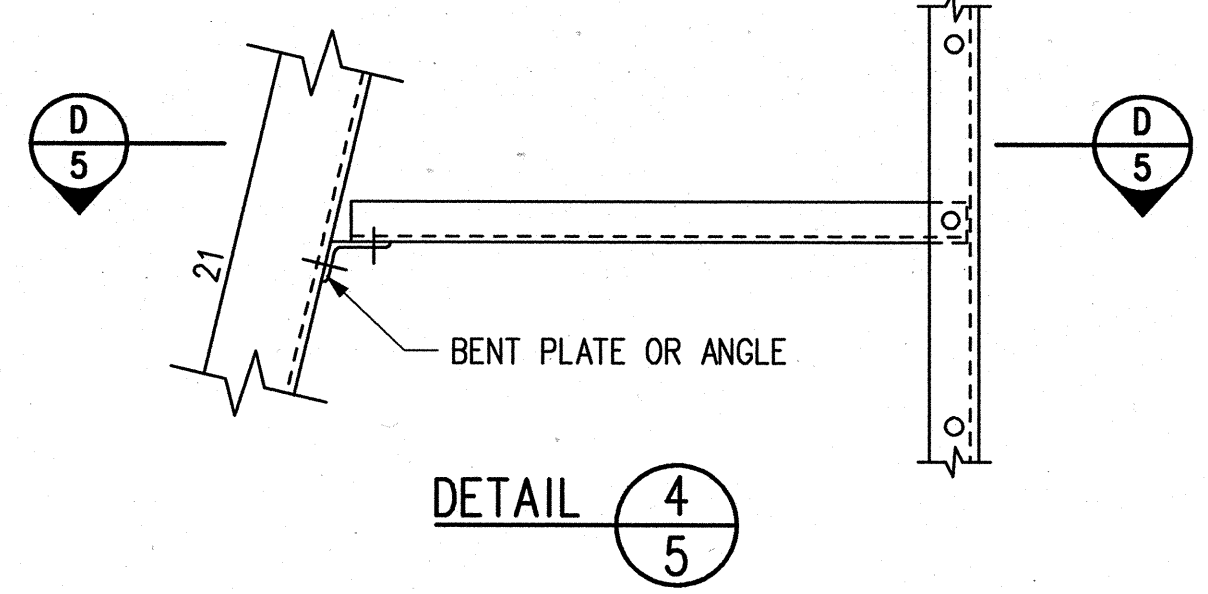
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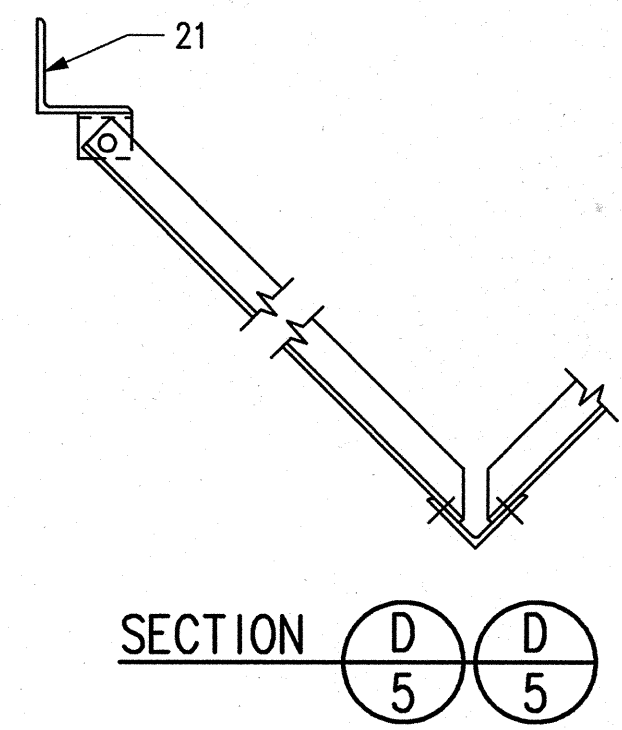
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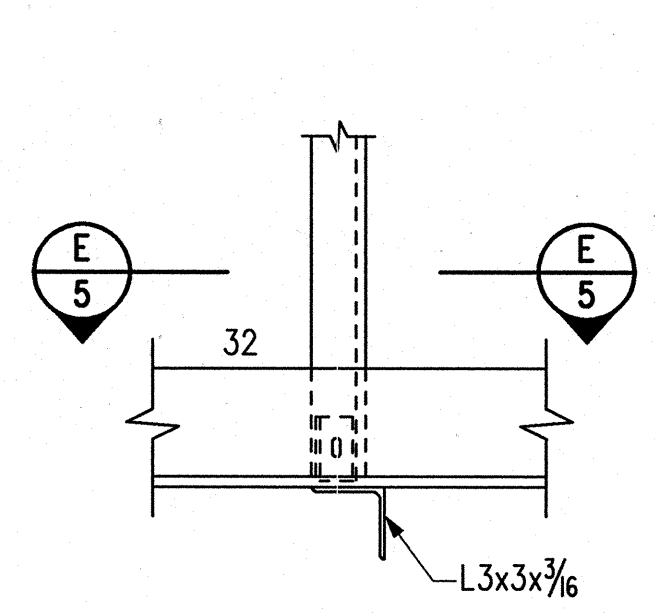
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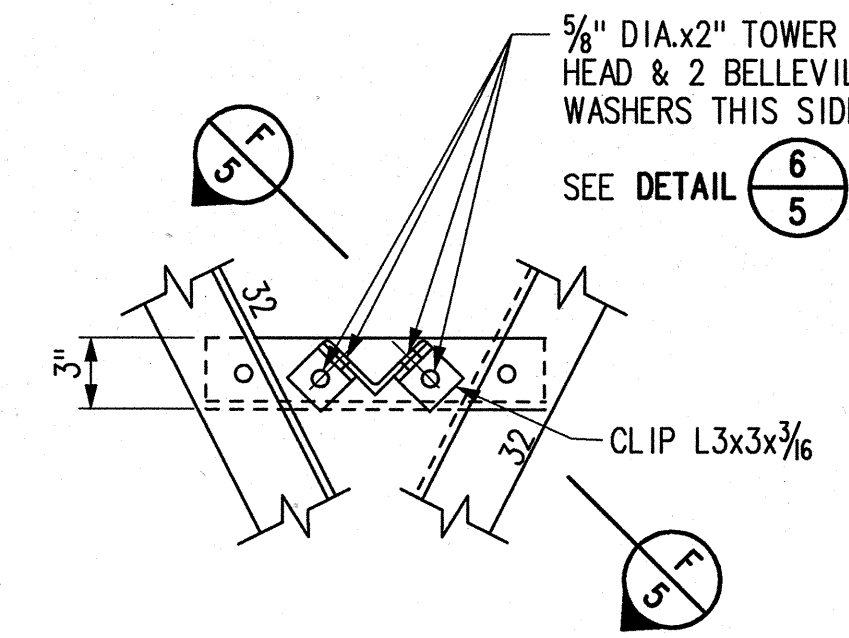
DETAIL $\frac{4}{5}$



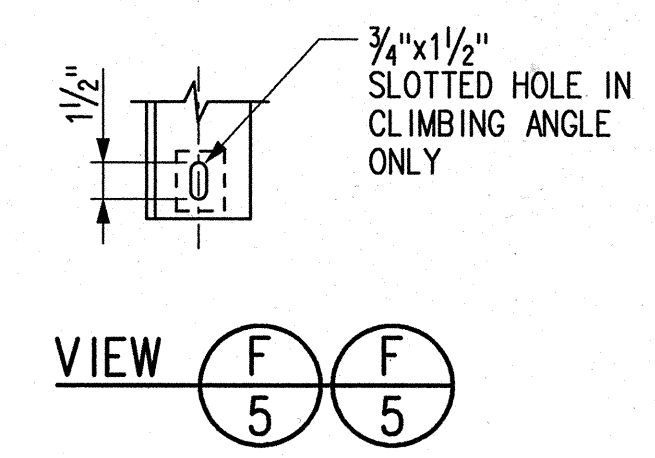
SECTION $\frac{D}{5}$ $\frac{D}{5}$



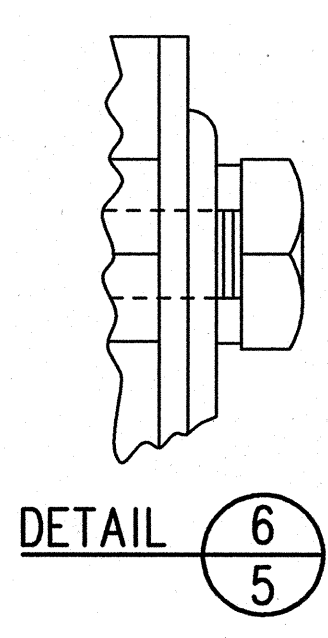
DETAIL $\frac{5}{5}$



SECTION $\frac{E}{5}$ $\frac{E}{5}$



VIEW $\frac{F}{5}$ $\frac{F}{5}$

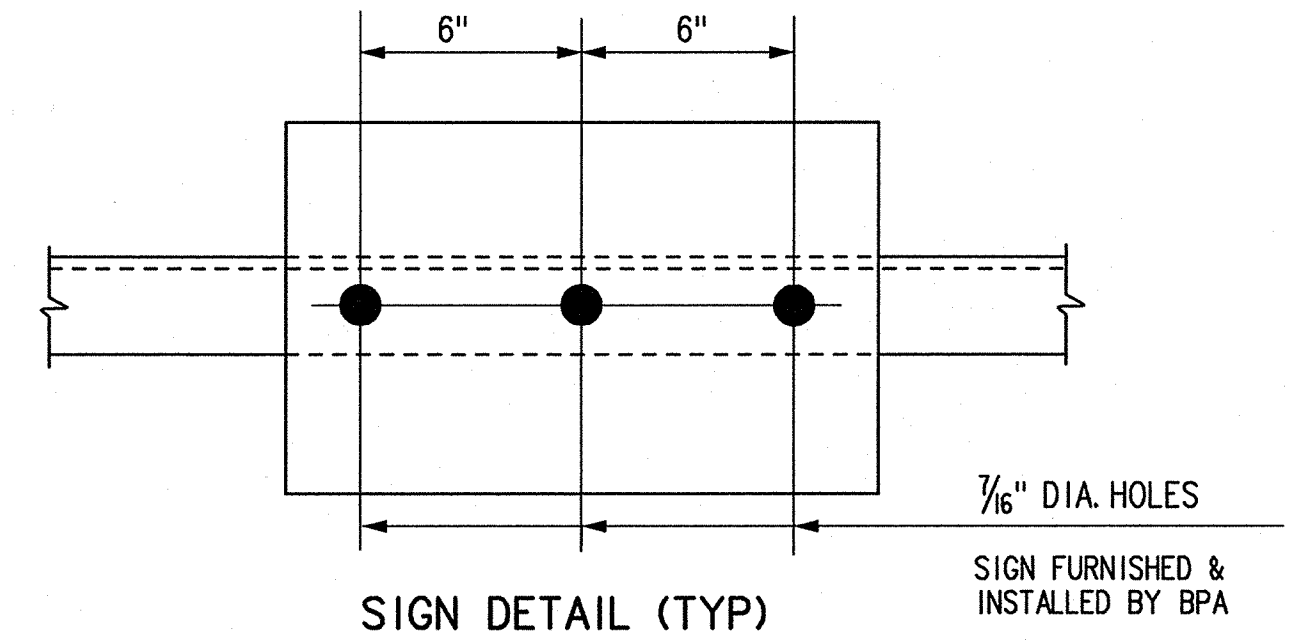
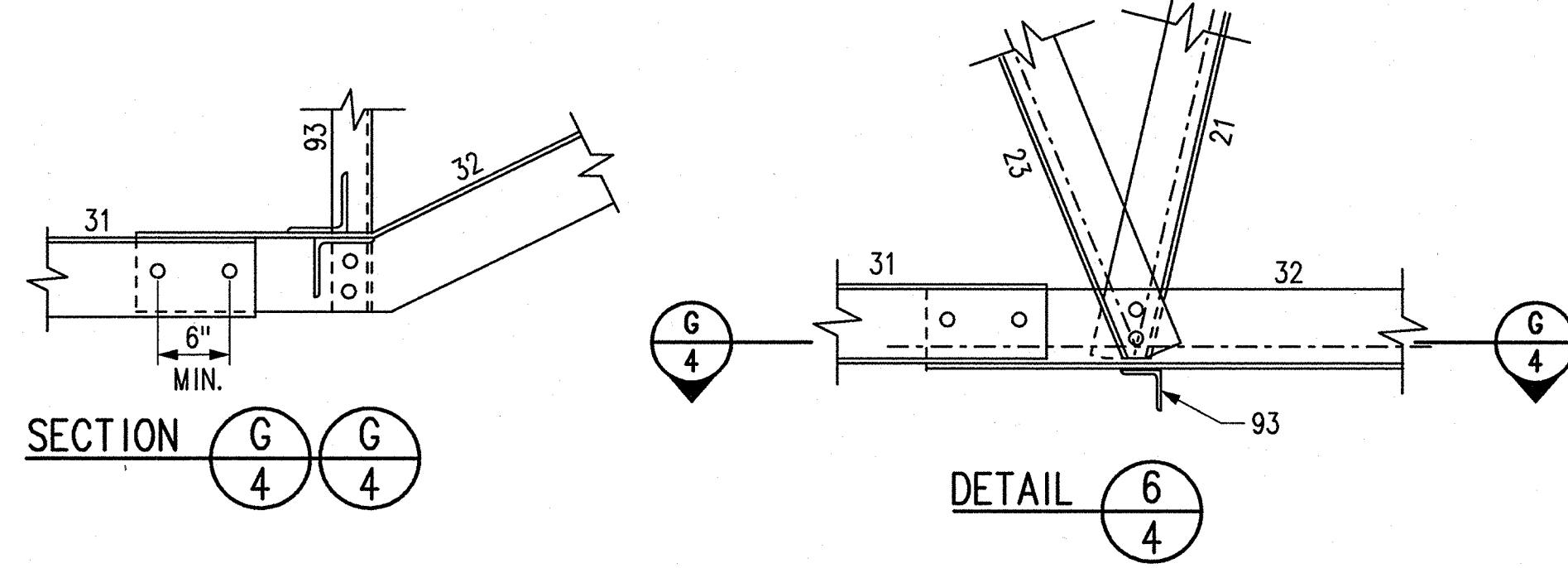
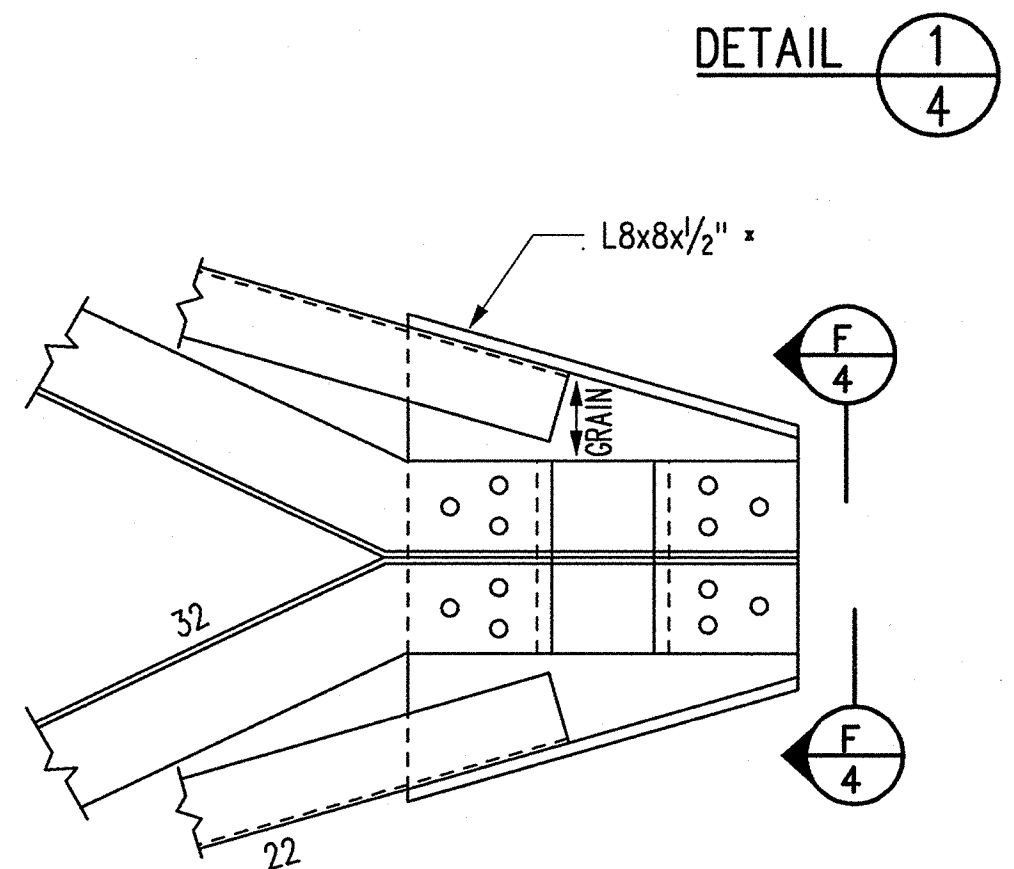
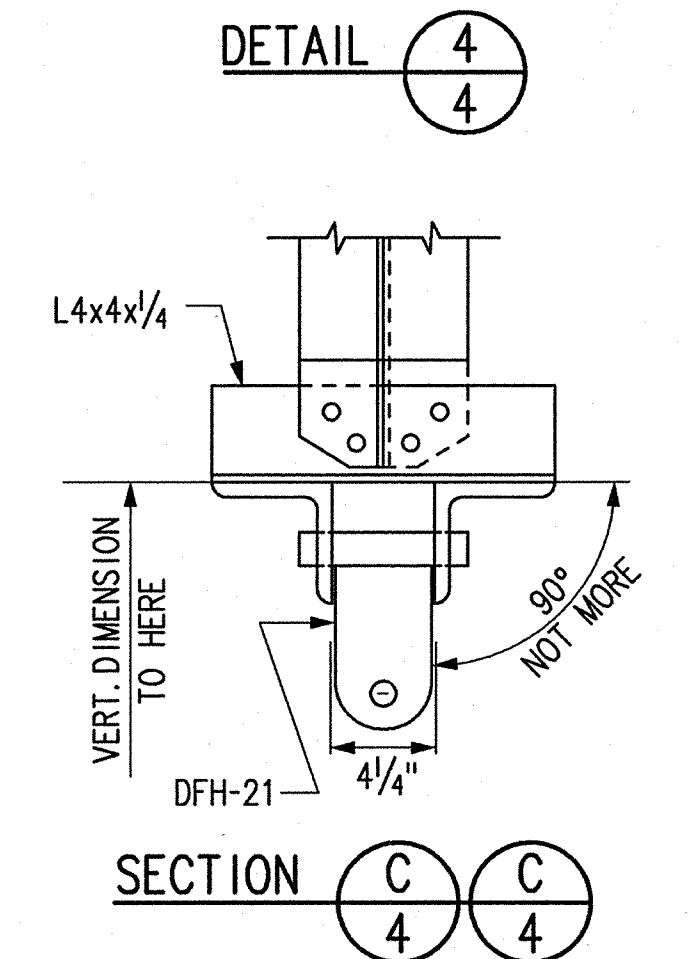
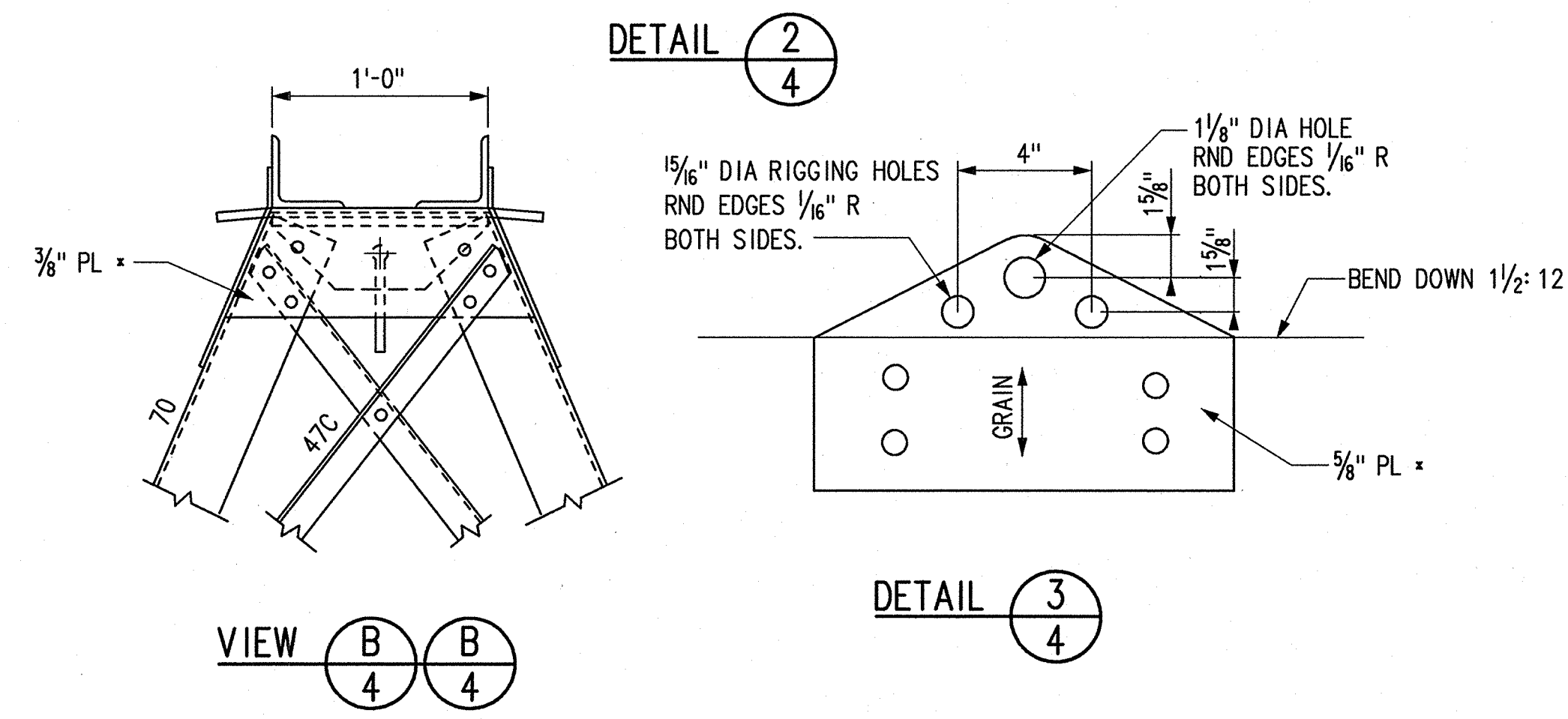
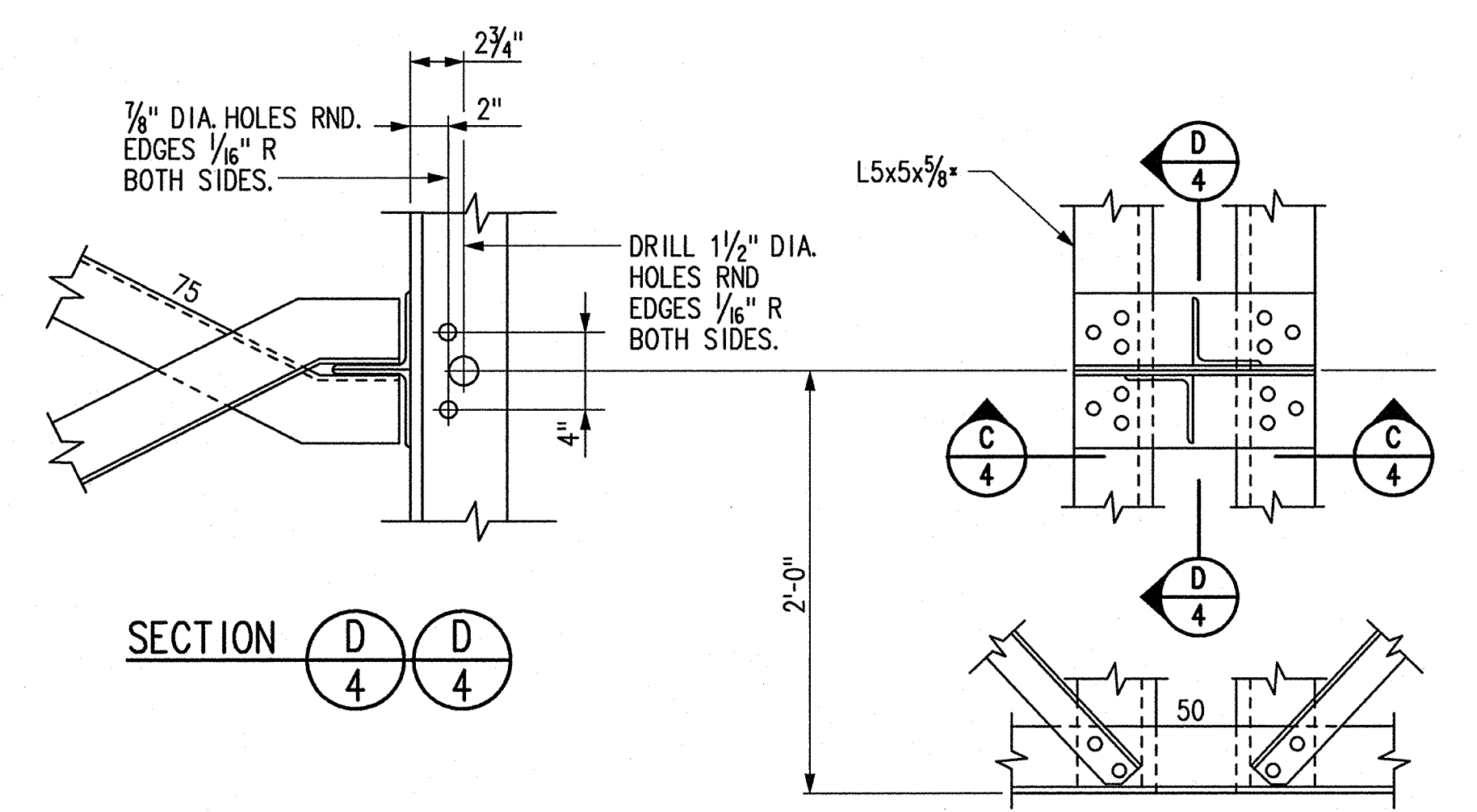
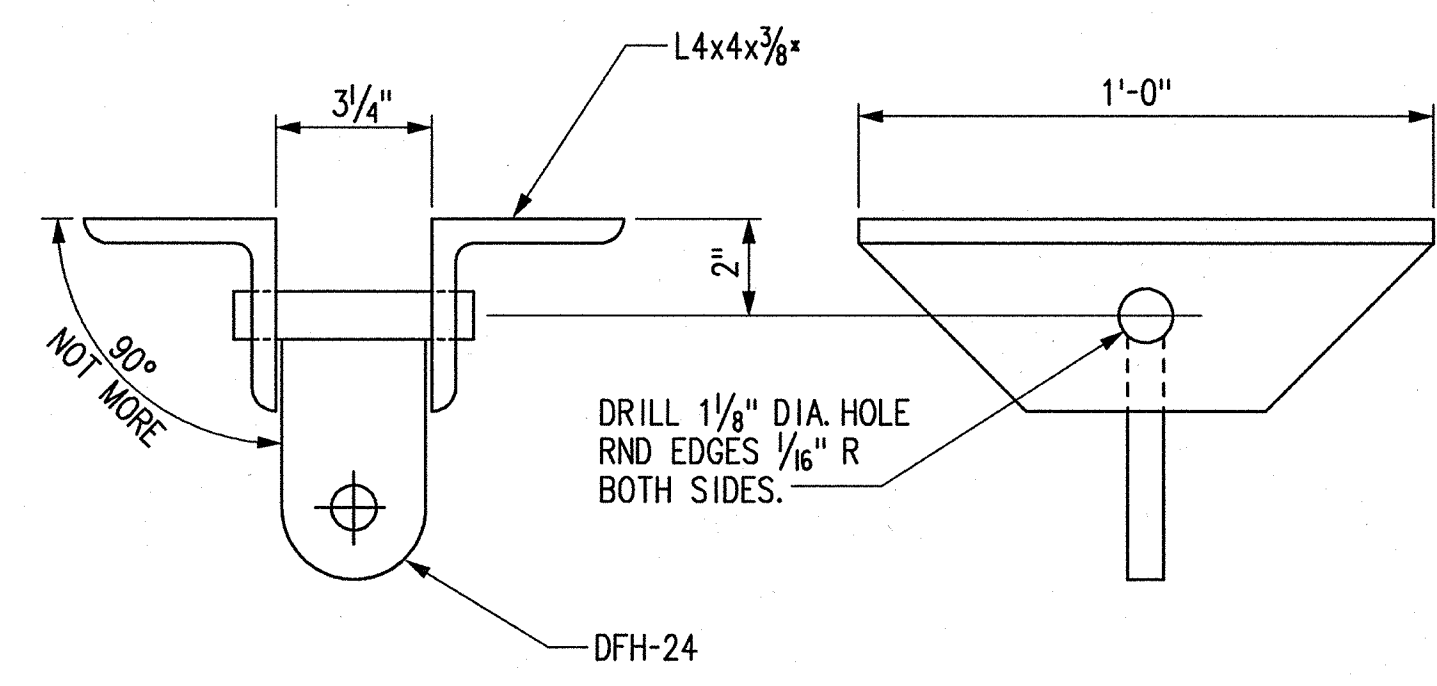
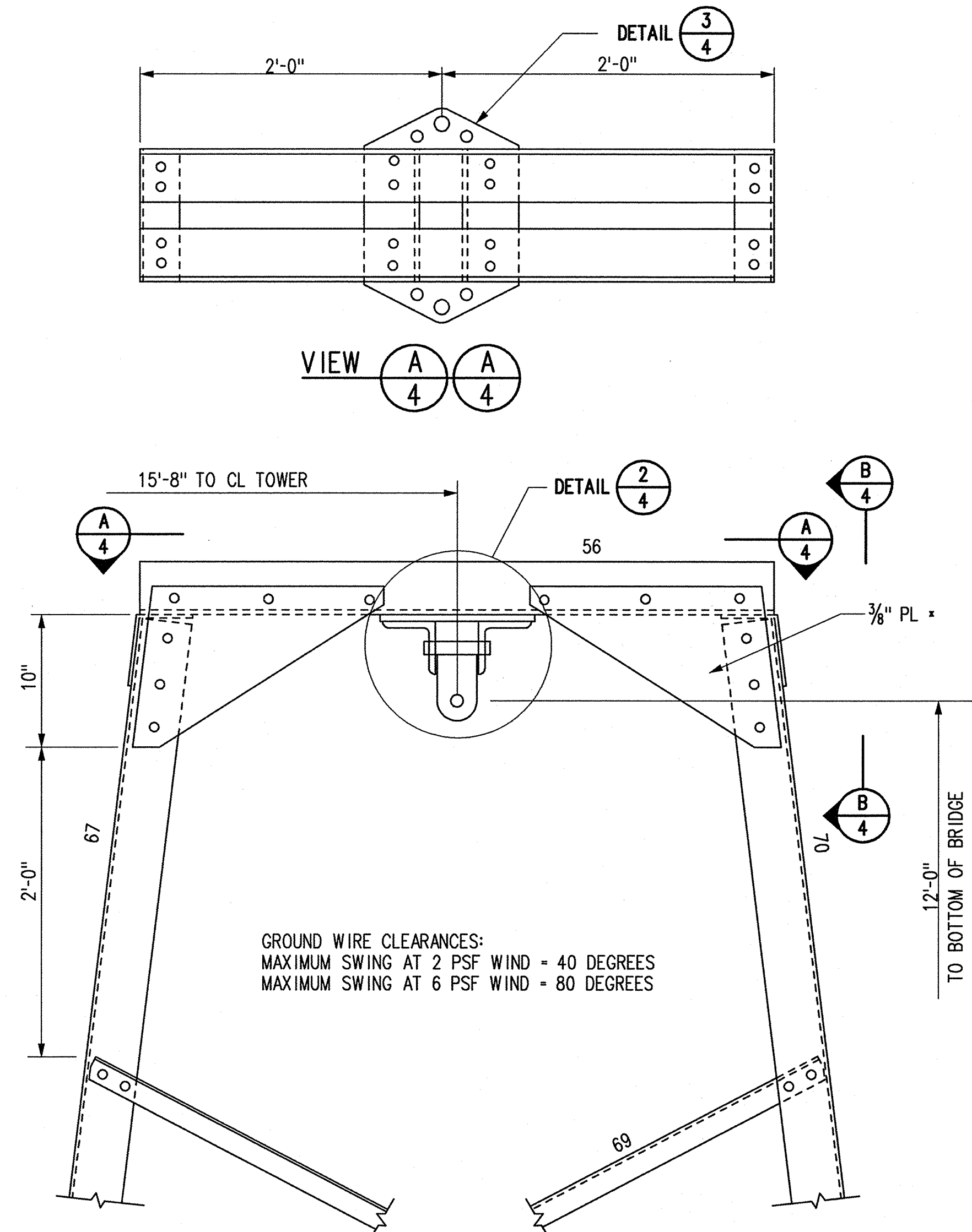


DETAIL $\frac{6}{5}$

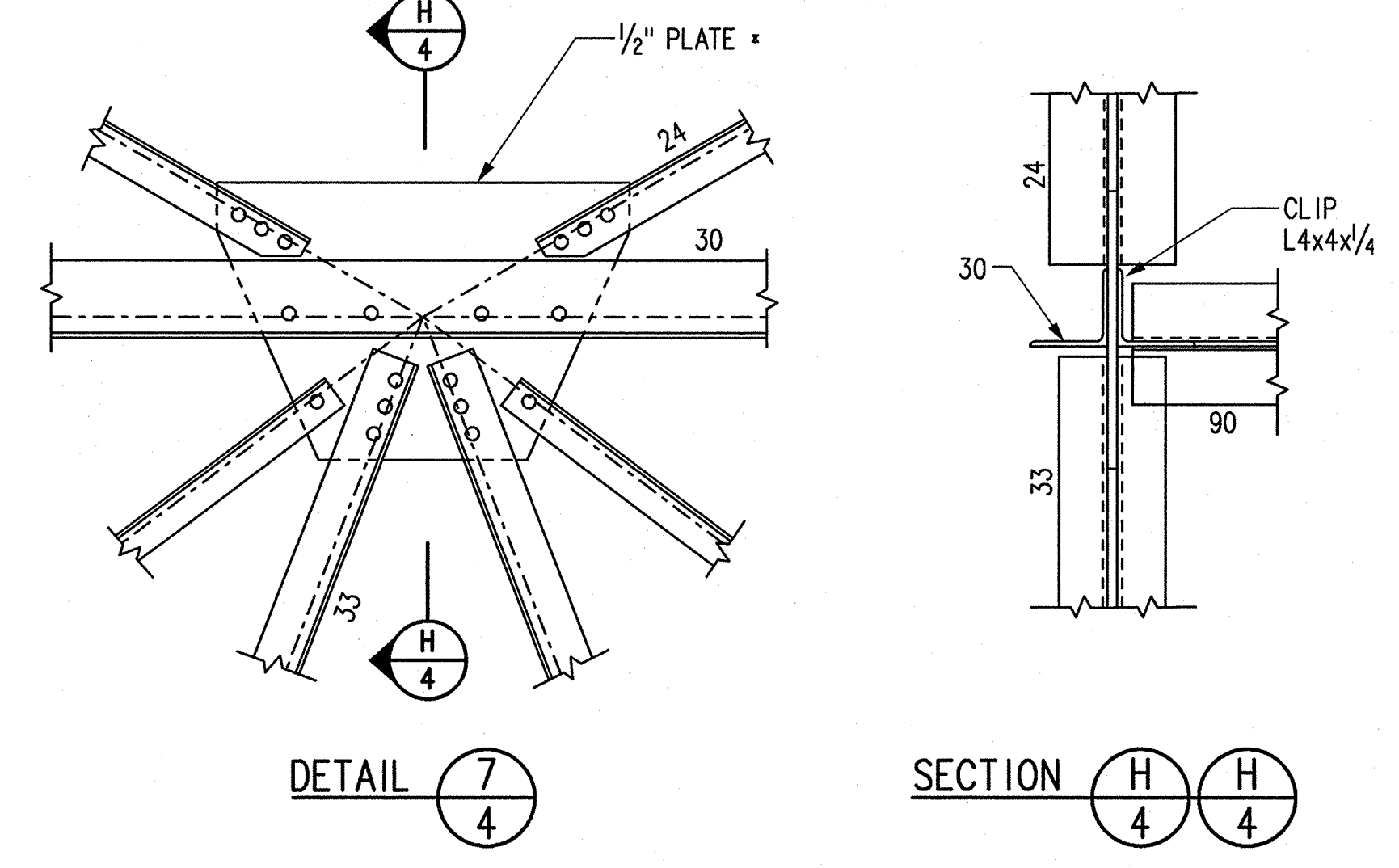
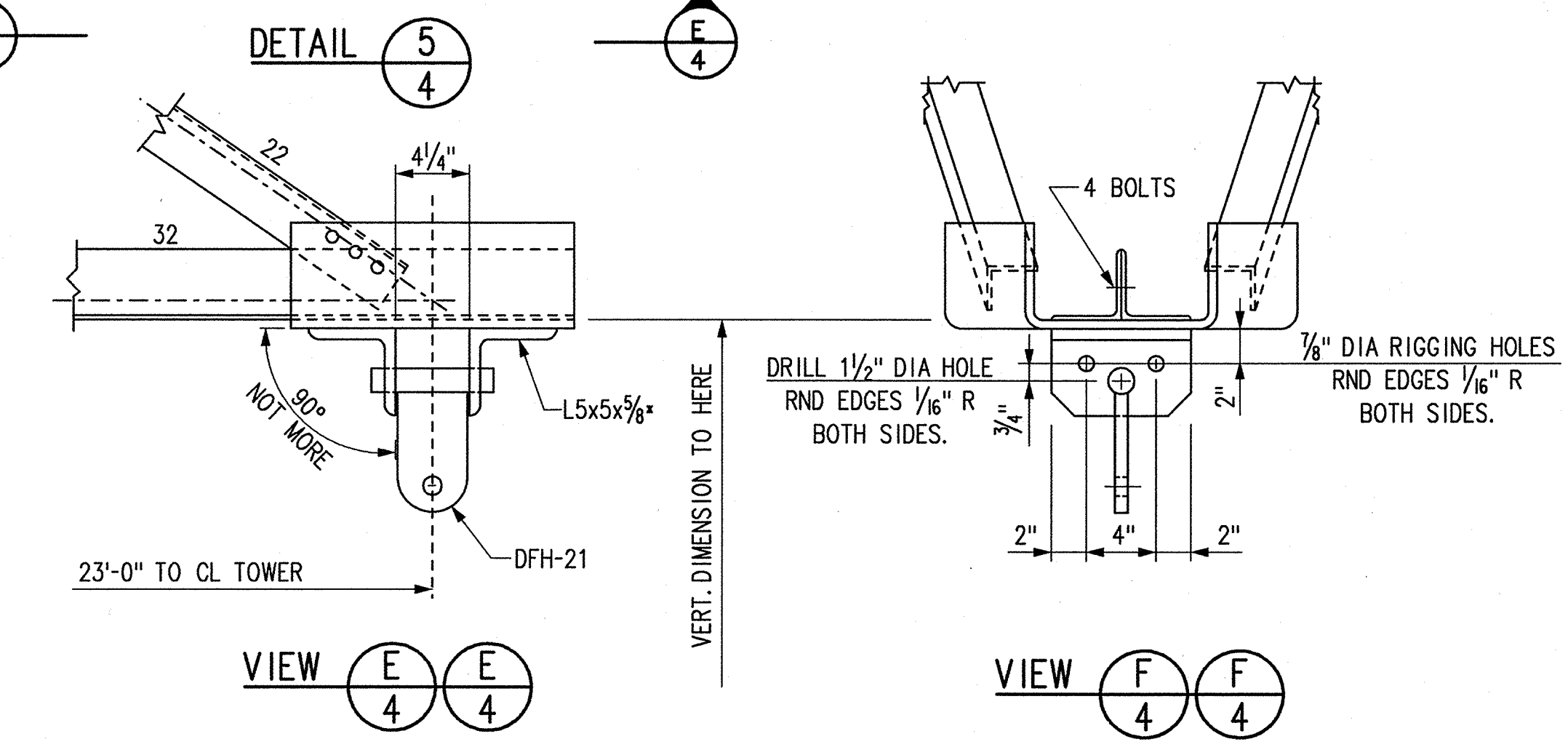
NO. 4340	REVISION	BY	DATE	APPROVED
* C - CONTRACT CONSTRUCTION, FA - FORCE ACCOUNT, R - RECORD				
DSGN	D M HESSE			
DRWN	D M HESSE			
CHKD	<i>E. T. Orth</i>			
REVV	<i>[Signature]</i>			
CNCR	<i>[Signature]</i>			
APPR	<i>[Signature]</i>			
DATE	02/24/06	Serial	269911	Source
		Size	LFS A1	Sheet
		Revision	5	0

UNITED STATES DEPARTMENT OF ENERGY
 BONNEVILLE POWER ADMINISTRATION
 HEADQUARTERS, PORTLAND, OREGON
 500KV SINGLE CIRCUIT
 TRANSMISSION TOWER
 TRIPLE BUNDLE "DESCHUTES"

TYPE 148M DESIGN CRITERIA

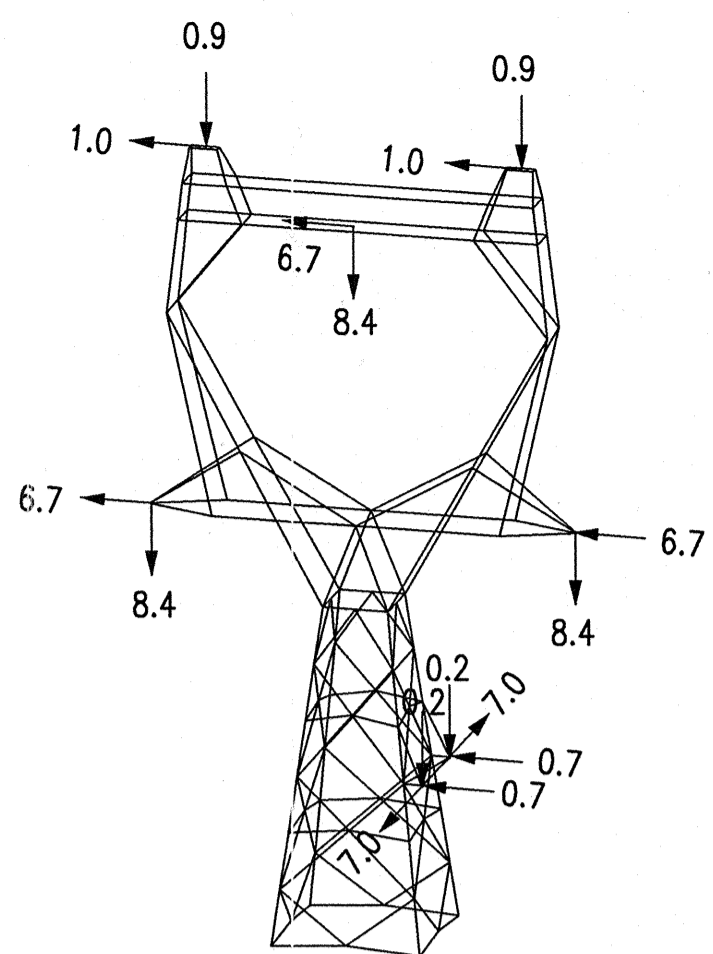


- DETAIL 8/4 LOCATION OF SIGNS SHOWN ARE FOR LEG EXTENSIONS 15'-0" AND LARGER.
- DETAIL 9/4 LOCATION OF SIGNS SHOWN ARE FOR 5'-0" THROUGH 12'-6" LEG EXTENSIONS.
- DETAIL 10/4 LOCATION OF SIGNS SHOWN ARE FOR UPPER BRIDGE. INCLUDE SIGNS ON BOTH SIDES AND BOTH FACES.
- DETAIL 11/4 LOCATION OF SIGNS SHOWN ARE FOR LOWER BRIDGE. INCLUDE SIGN ON BOTH SIDES AND BOTH FACES. LOCATION TO BE CLEARLY VISIBLE TO CLIMBER. SIGN TO READ:
 "DANGER
 DO NOT CROSS UNDER CONDUCTOR
 AT THIS LEVEL WHEN LINE IS ENERGIZED"

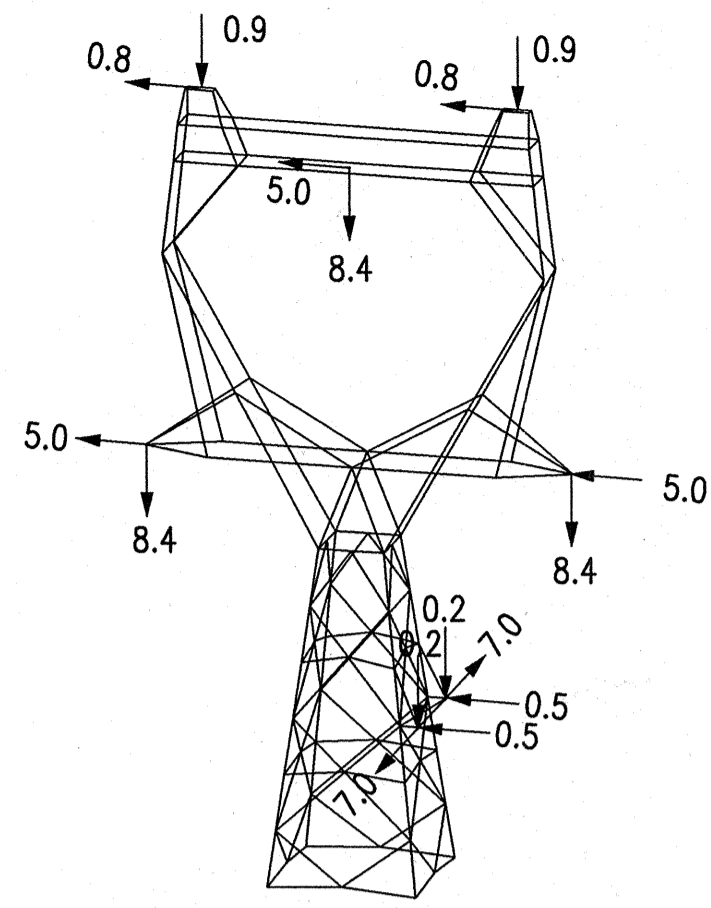


149692-FDG-A1	1	DROP FORGED HANGERS DETAILS
DRAWING NO.	SHEET	TITLE
REFERENCE DRAWINGS		

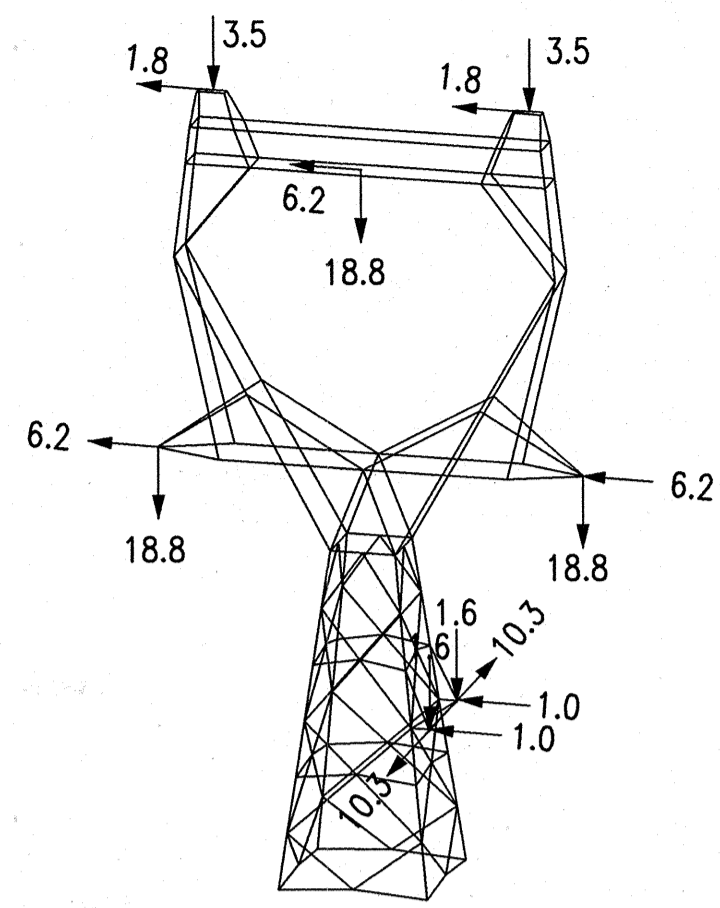
1	R	00189955	MODIFIED GROUND WIRE BRACKET	DMH	12/7/10	DMH/Jen	JL
NO.	W.O.	4340	REVISION	BY	DATE	APPROVED	
* C - CONTRACT CONSTRUCTION, FA - FORCE ACCOUNT, R - RECORD							
UNITE STATES DEPARTMENT OF ENERGY BONNEVILLE POWER ADMINISTRATION HEADQUARTERS, PORTLAND, OREGON							
500KV SINGLE CIRCUIT TRANSMISSION TOWER TRIPLE BUNDLE "DESCHUTES"							
TYPE 148M				DESIGN CRITERIA			
DSGN	D.M. HESSE			Serial	Source	Size	Sheet
DRWN	D.M. HESSE			269911	LFS	A1	4
CHKD	E.T. ORTH			Revision			
REVW	MICHAEL D. MILLER			1			
CNCR	G.W. GREEN						
APPR	LEON KEMPNER JR. <small>PRINCIPAL ENGINEER</small>						
DATE	02/24/06						



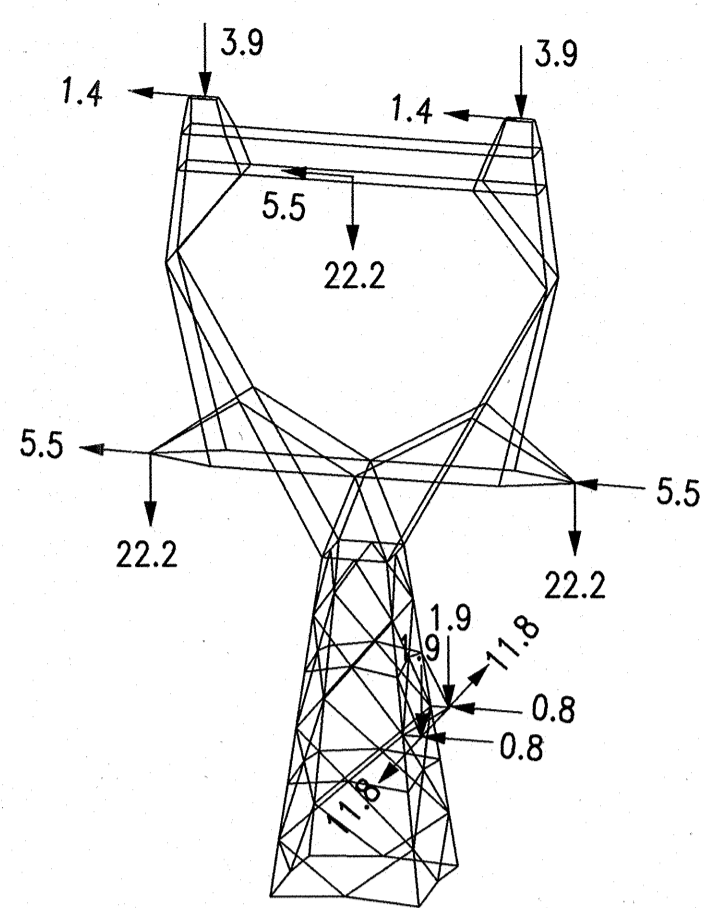
CASE A - 100 MPH WIND ON TOWER @ 90° TO TRANSVERSE FACE W/ 1.2 GUST FACTOR



CASE A1 - 100 MPH WIND ON TOWER @ 60° TO TRANSVERSE FACE W/ 1.2 GUST FACTOR



CASE B1 - 40 MPH WIND



CASE B2 - 56.6 MPH WIND

ULTIMATE DESIGN CONDITIONS

- A. HIGH WIND ON BARE CONDUCTOR, 100 MPH WIND IN ANY DIRECTION, SPAN FACTOR = 0.7, TOWER GUST FACTOR = 1.2.
- B1. 40.0 MPH TRANSVERSE WIND ON 2" RADIAL RIME ICE (15 PCF).
- B2. 56.6 MPH WIND ON 1" RADIAL GLAZE ICE (57 PCF). SPAN FACTOR = 0.7.
- C. HEAVY VERTICAL (1 1/2" RADIAL GLAZE ICE). NO WIND.
- D. NESC 2002 EDITION MEDIUM LOADING 40 MPH WIND WITH 1/4" RADIAL GLAZE ICE AND OVERLOAD FACTORS: 1.5 VERTICAL, 2.5 TRANSVERSE, 1.65 LONGITUDINAL.
- E. BROKEN CONDUCTOR, NO ICE, NO WIND. IMPACT FACTOR = 0.67
- G. UNBALANCED ICE ON OVERHEAD GROUNDWIRE AND ADSS FIBER. NO WIND.

PROJECTED WIND AREA IS EQUAL TO 1/2 TIMES THE PROJECTED AREA OF ONE FACE OF THE TOWER EXCEPT CASE D.

FOR ROUND (APPROXIMATE ROUND) SURFACES:

$$P = 0.00256 \times V^2$$

FOR FLAT SURFACES:

$$P = 0.004 \times V^2$$

LINE ANGLE = 0°

DESIGN SPANS: (SEE NOTE ON SHEET 1)

V SPAN: 1600 FT.

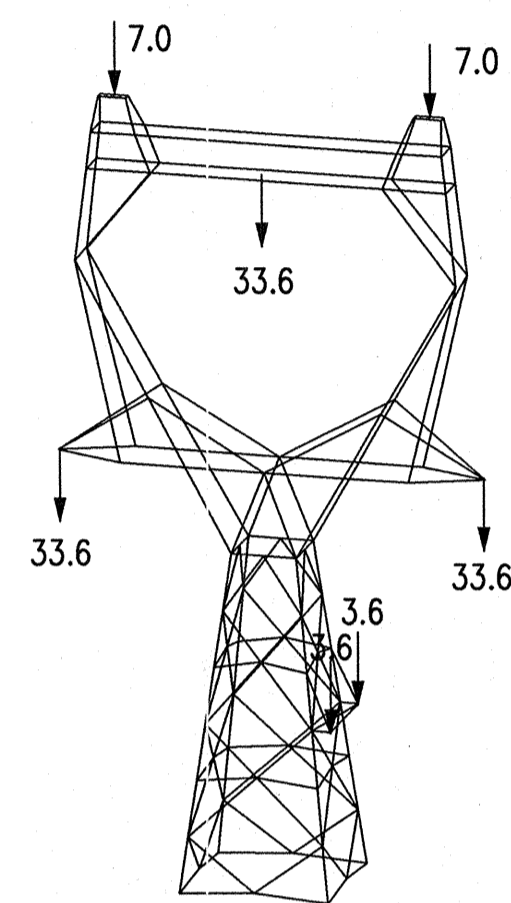
T SPAN: 1150 FT.

LOAD CASES

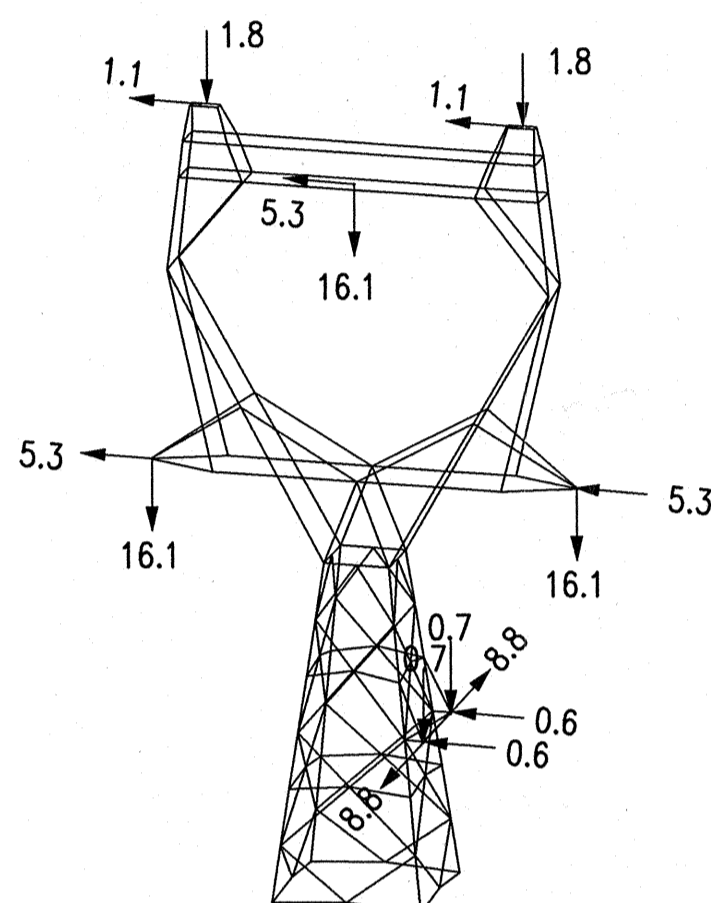
- A DESIGN CONDITION A ALL WIRES INTACT.
- A1 DESIGN CONDITION A ALL WIRES INTACT, 60° WIND TO LINE.
- B1 DESIGN CONDITION B1 ALL WIRES INTACT.
- B2 DESIGN CONDITION B2 ALL WIRES INTACT.
- C DESIGN CONDITION C ALL WIRES INTACT.
- D DESIGN CONDITION D ALL WIRES INTACT.
- E1 DESIGN CONDITION E MIDDLE PHASE BROKEN.
- E2 DESIGN CONDITION E OUTSIDE PHASE BROKEN.
- G1 DESIGN CONDITION G BOTH GW AND ADSS WITH UNBALANCED ICE.
- R RIGGING LOADS.

ADSS FIBER LOADS SHALL BE REPEATED IN ALL POSITIONS.

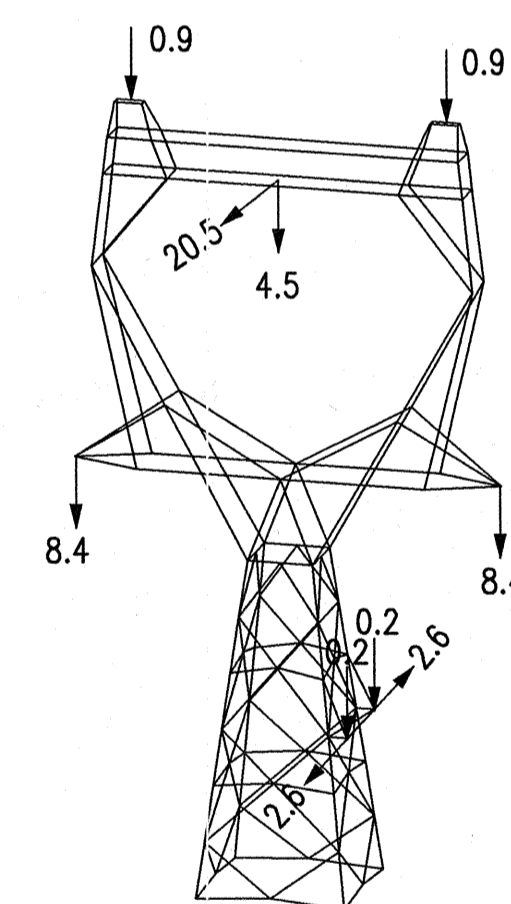
FOR ULTIMATE STRENGTH DESIGN, THE TOWER SHALL BE DESIGNED TO WITHSTAND THE DESIGN LOADS SHOWN WITH A FACTOR OF SAFETY EQUAL TO 1.0, UNLESS OTHERWISE SPECIFIED. ALL LOADS IN KIPS.



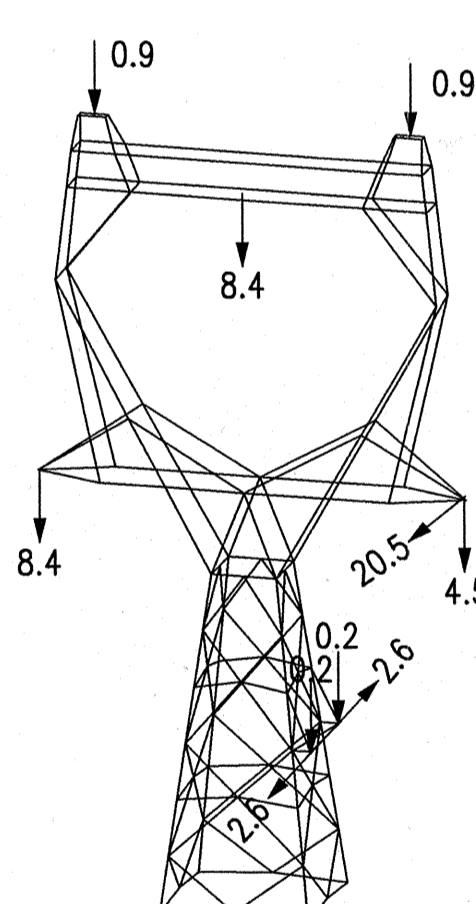
CASE C - NO WIND



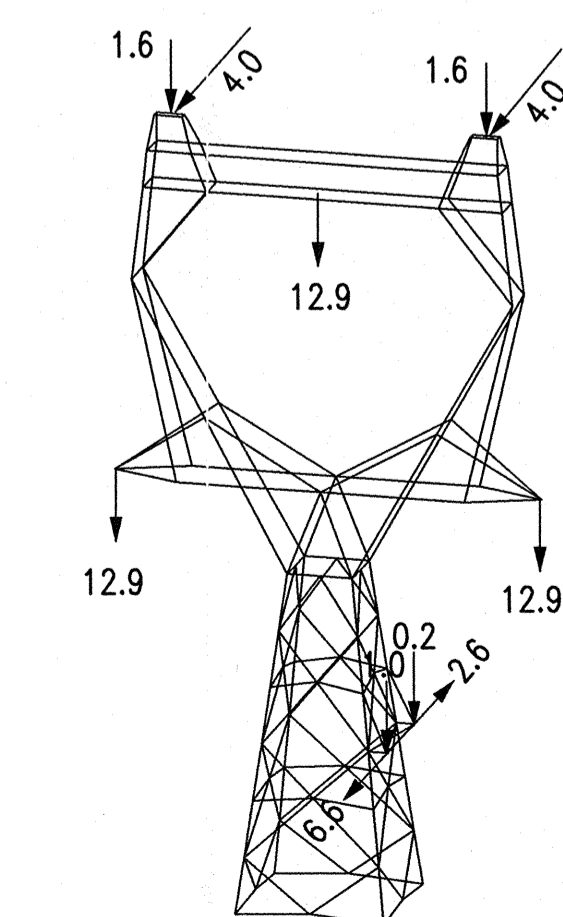
CASE D - 40 MPH WIND W/ OVERLOAD FACTORS



CASE E1 - NO WIND

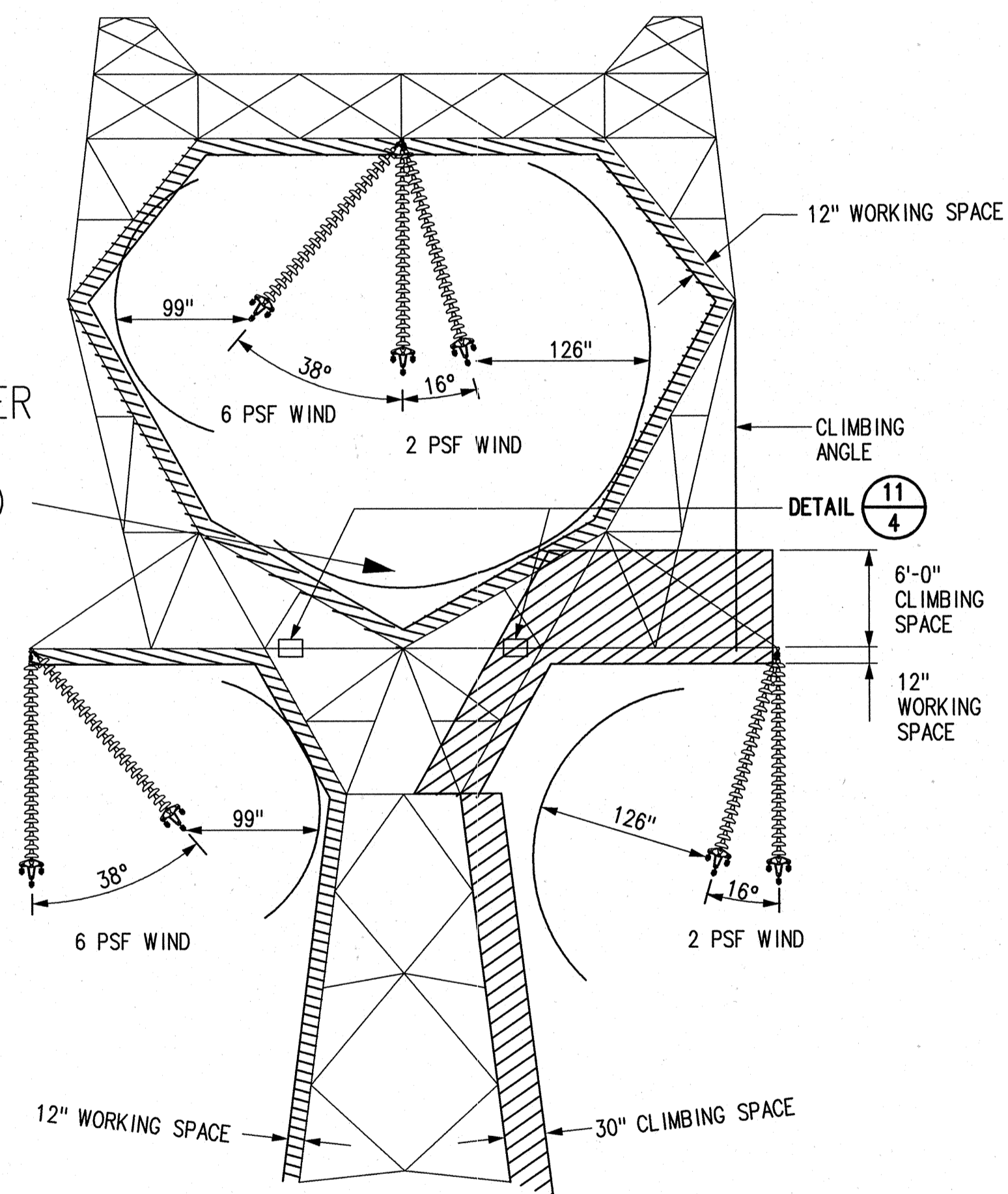


CASE E2 - NO WIND



CASE G1 - NO WIND

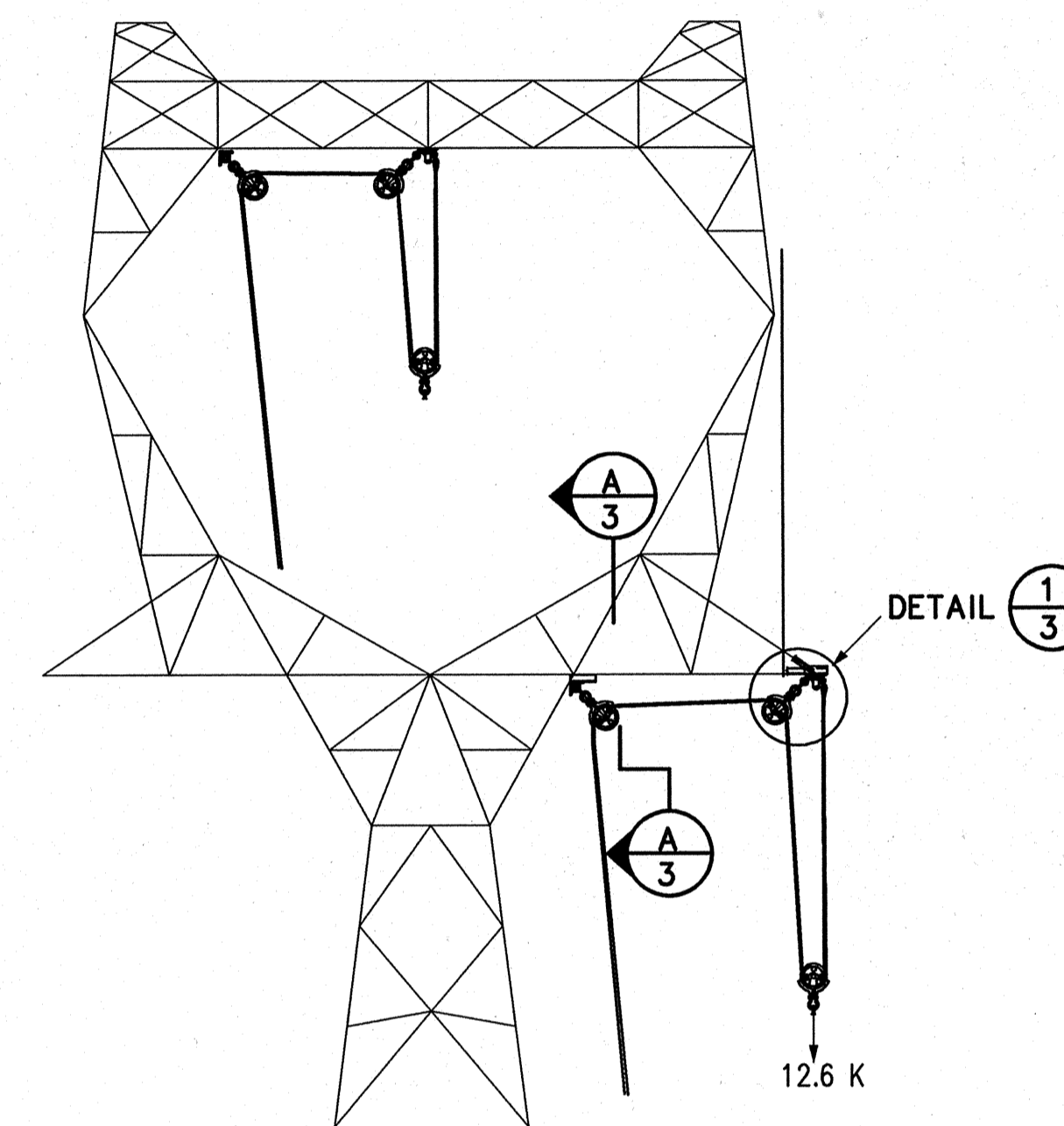
DANGER:
DO NOT CROSS UNDER
CONDUCTOR WHEN
LINE IS ENERGIZED



CLEARANCE TO STEEL AT 6 psf INSULATOR SWING (38°) = 99"

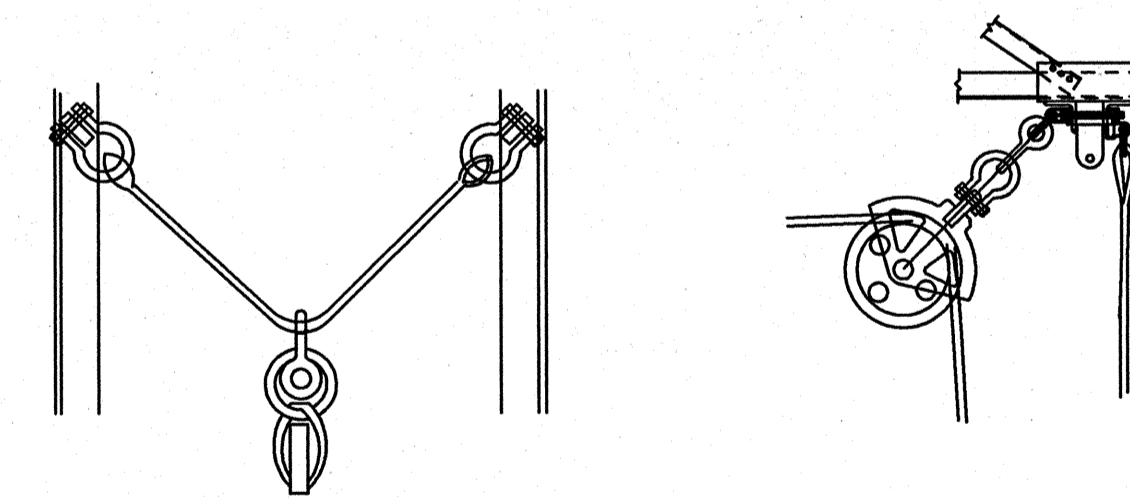
CLEARANCE TO SURFACE OF WORKING AND CLIMBING SPACES AT 2 psf INSULATOR SWING (16°) = 126"

WORKING AND CLIMBING SPACES



TYPICAL RIGGING LAYOUT
GENERAL LOCATION AND LAYOUT

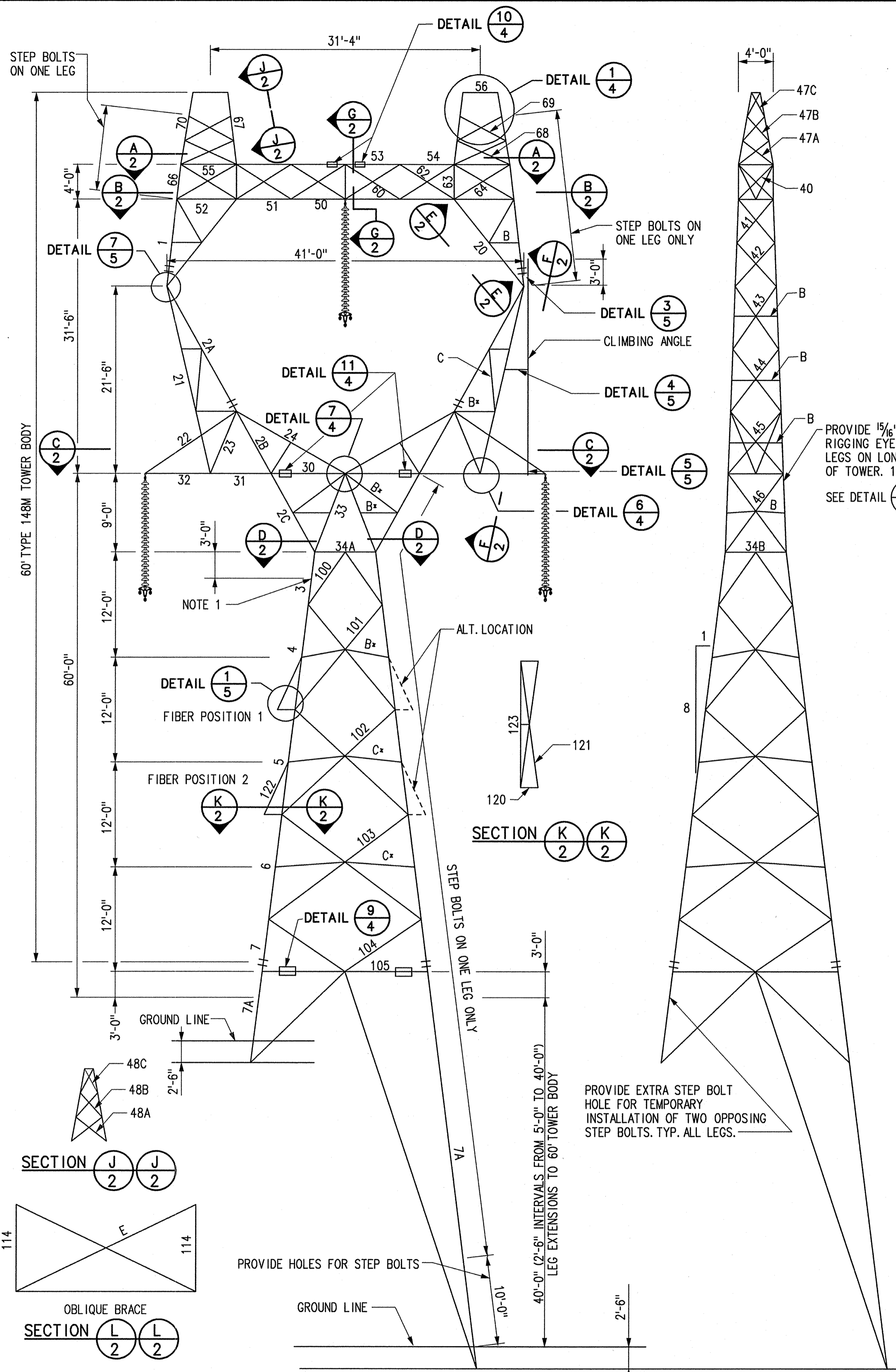
CASE R - NO WIND



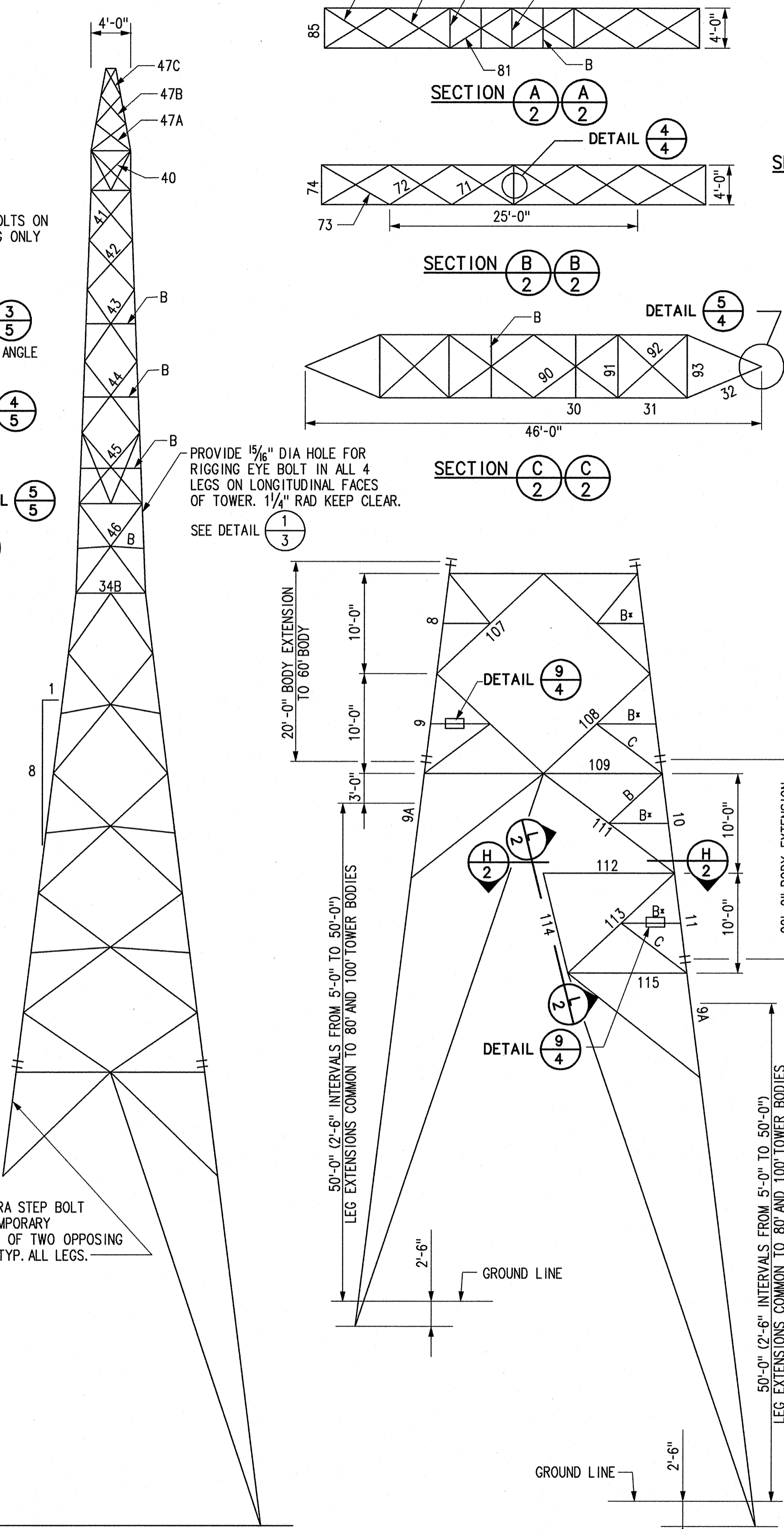
VIEW A/3 A/3

DETAIL 1/3

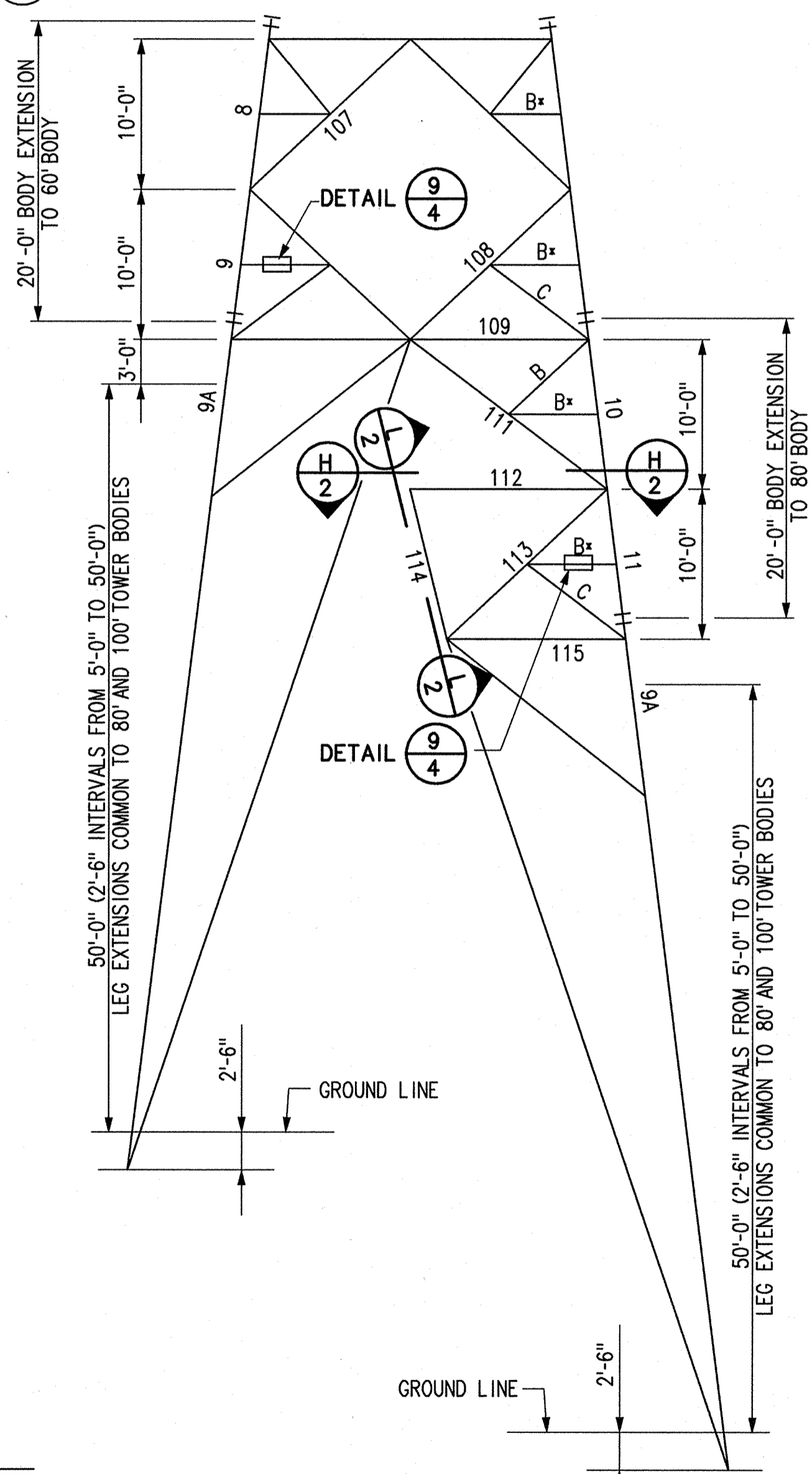
NO.	4340	REVISION	BY	DATE	APPROVED
* C - CONTRACT CONSTRUCTION, FA - FORCE ACCOUNT, R - RECORD					
UNITED STATES DEPARTMENT OF ENERGY BONNEVILLE POWER ADMINISTRATION HEADQUARTERS, PORTLAND, OREGON			500KV SINGLE CIRCUIT TRANSMISSION TOWER TRIPLE BUNDLE "DESCHUTES"		
DSGN	DMH/MDM	TYPE 148M			
DRWN	D. M. HESSE	DESIGN CRITERIA			
CHKD	E.T. Oates	Serial	Source	Size	Sheet
REVW	AWM	269911	LFS	A1	3
CNCR	GW Green	Revision			
APPR	Don Rommel	02/24/06			



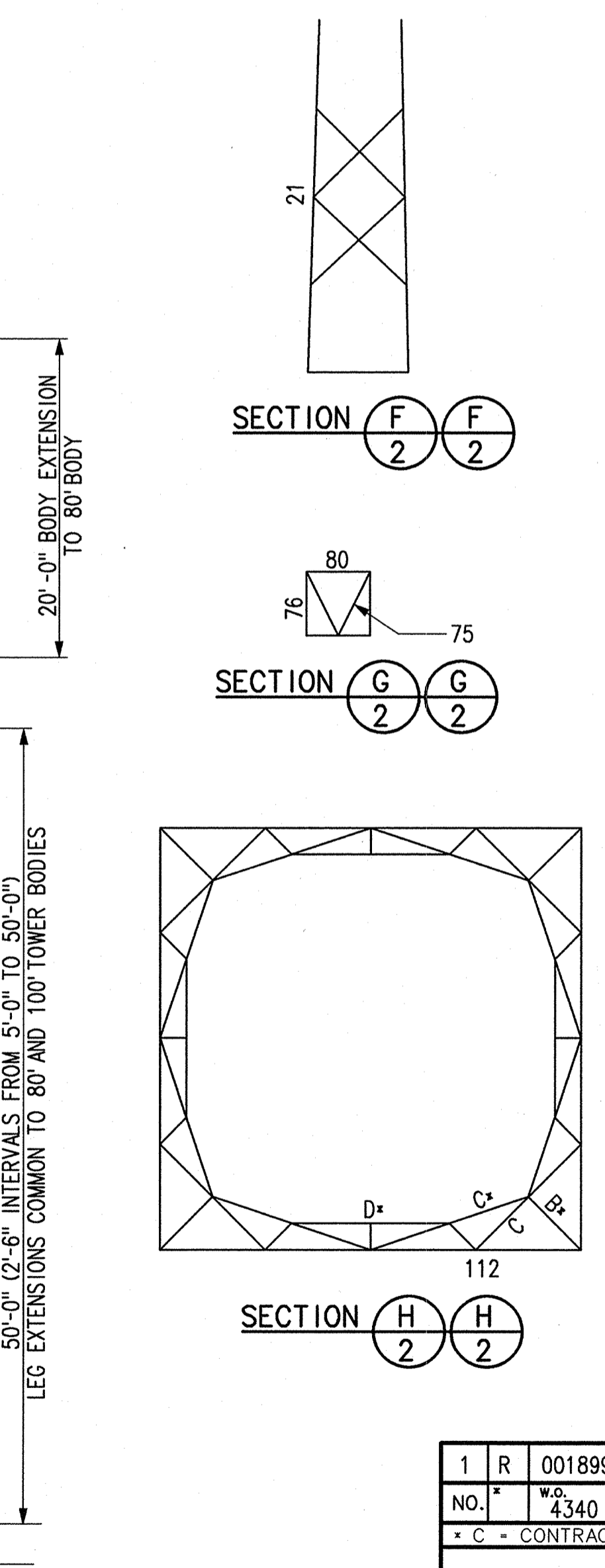
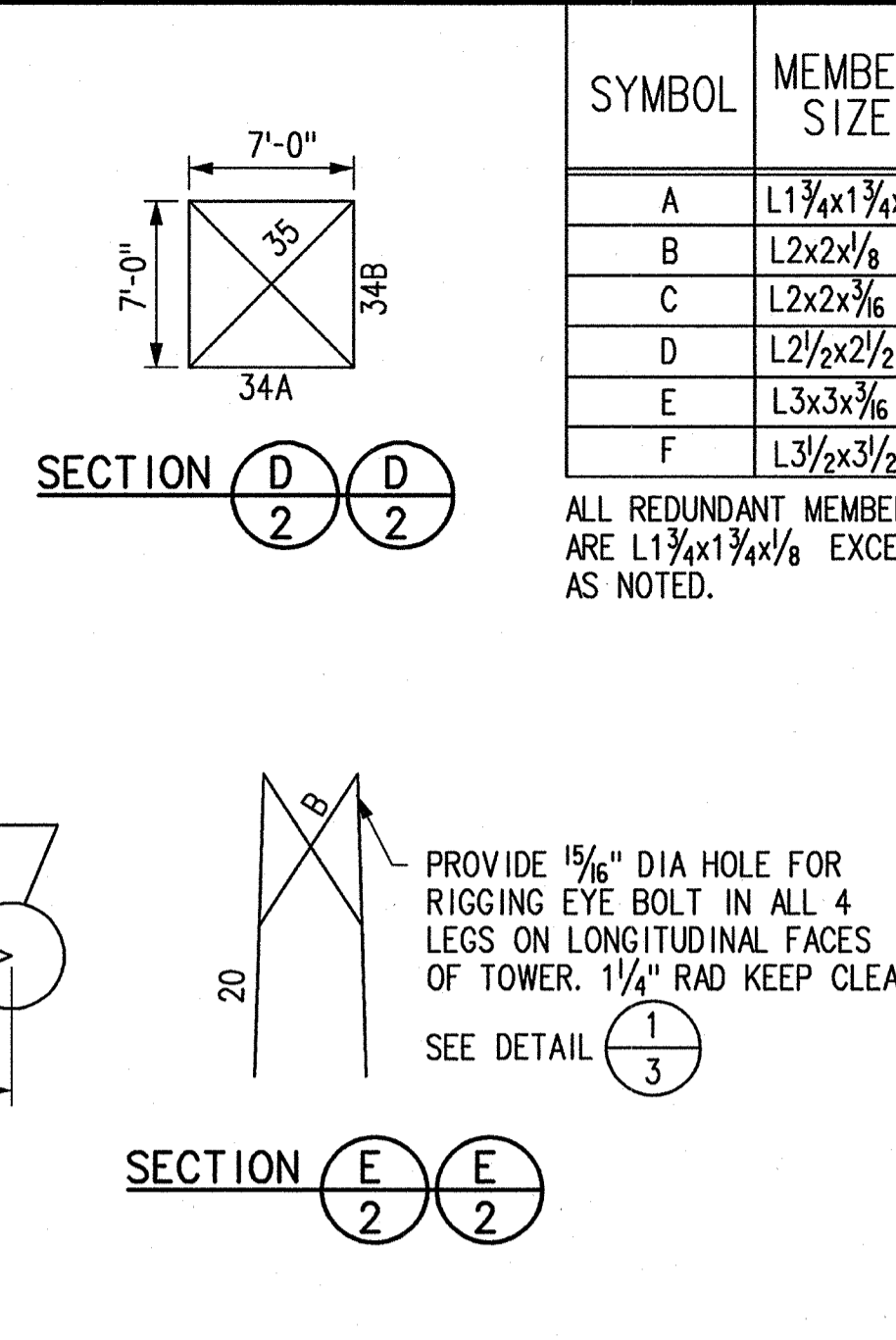
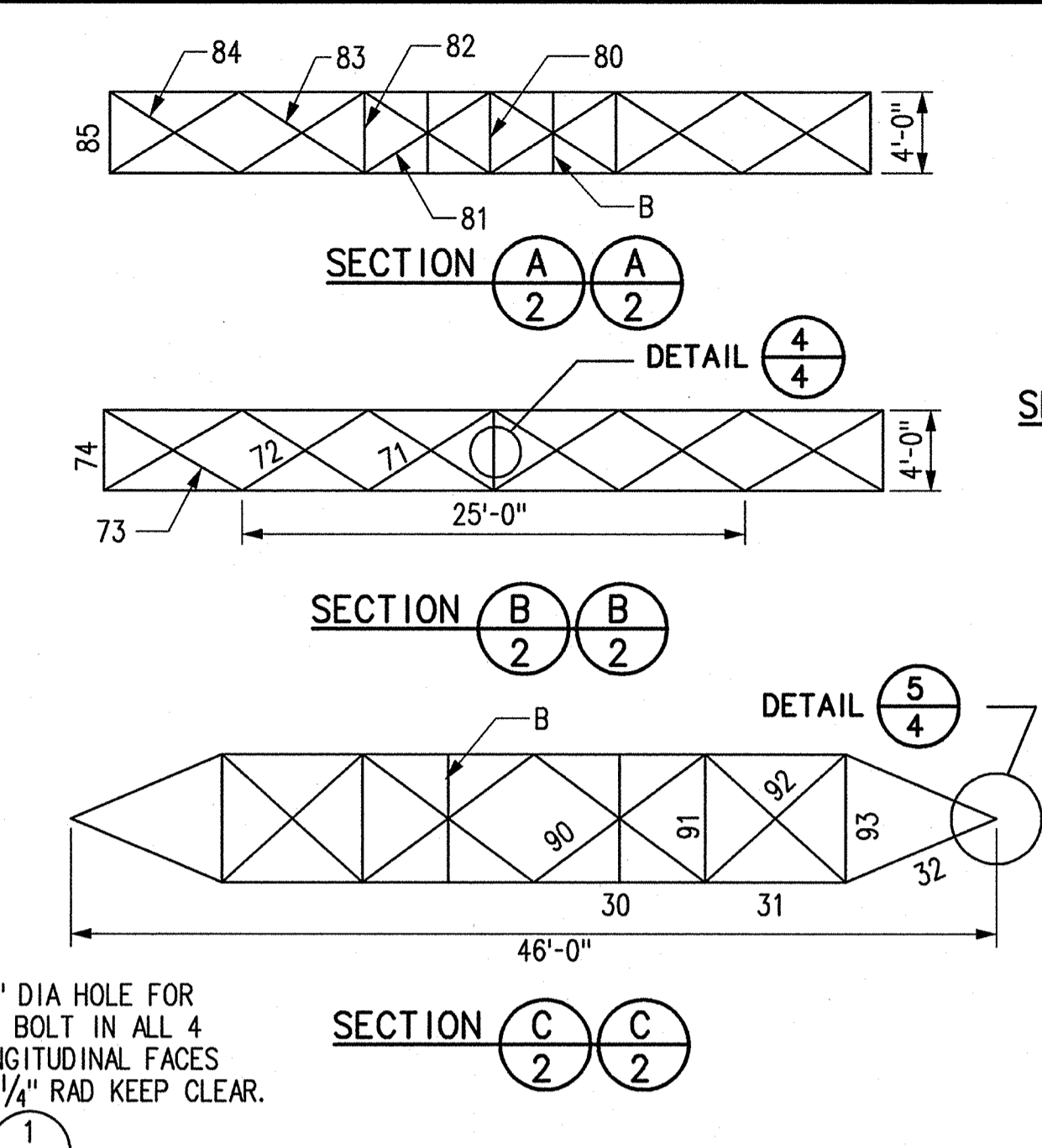
60' TOWER BODY WITH LEG EXTENSIONS TRANSVERSE ELEVATION



60' TOWER BODY WITH LEG EXTENSIONS LONGITUDINAL ELEVATION



80' AND 100' TOWER BODIES WITH LEG EXTENSIONS



SYMBOL	MEMBER SIZE	MEMBER	ULT. CONN. LOAD (KIPS)	MEMBER SIZE	NO. OF BOLTS PER CONN.	MEMBER	ULT. CONN. LOAD (KIPS)	MEMBER SIZE	NO. OF BOLTS PER CONN.
A	L1 3/4 x 1 3/4 x 1/8	1	45.1	L3/2 x 3/2 x 1/4*	4	60	8.3	L2 x 2 x 1/8	2
B	L2 x 2 x 1/8	2A	42.9	L4 x 4 x 1/4	4	62	8.5	L2 x 2 x 1/8	2
C	L2 x 2 x 3/16	2B	71.5	L4 x 4 x 3/16*	6	63	11.4	L2 x 2 x 3/16*	2
D	L2/2 x 2/2 x 3/16	2C	80.3	L4 x 4 x 5/16*	6	64	24.3	L2/2 x 2/2 x 3/16*	3
E	L3 x 3 x 3/16	3	79.3	L5 x 5 x 3/16*	6	66	23.8	L3 x 3 x 1/4	2
F	L3/2 x 3/2 x 1/4	4	85.0	L5 x 5 x 3/16*	6	67	3.4	L4 x 4 x 1/4*	4

ALL REDUNDANT MEMBERS ARE L1 3/4 x 1 3/4 x 1/8 EXCEPT AS NOTED.

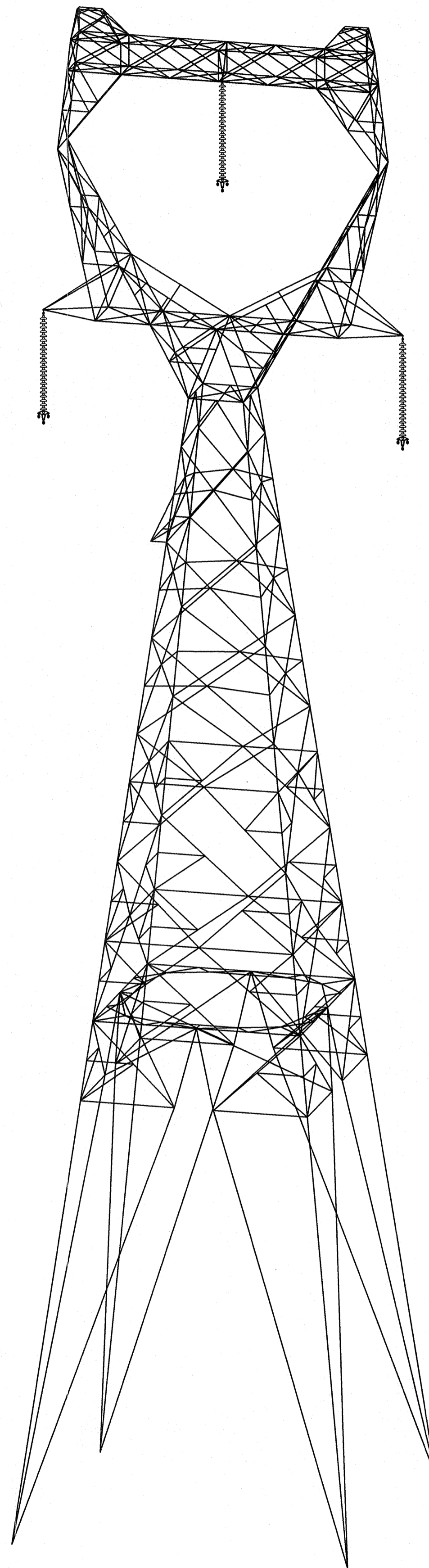
5	94.3	L5 x 5 x 3/16*	8	68	1.0	L1 3/4 x 1 3/4 x 1/8	2
6	109.6	L5 x 5 x 3/8*	8	69	2.3	L1 3/4 x 1 3/4 x 1/8	2
7	109.9	L5 x 5 x 3/8*	8	70	7.5	L4 x 4 x 1/4*	4
7A	110.1	L5 x 5 x 3/16*	8	71	4.3	L1 3/4 x 1 3/4 x 1/8*	2
8	110.8	L5 x 5 x 3/8*	8	72	4.3	L1 3/4 x 1 3/4 x 1/8*	2
9	120.6	L5 x 5 x 3/8*	8	73	5.1	L2 x 2 x 1/8	2
9A	126.1	L5 x 5 x 3/8*	10	74	0.6	L1 3/4 x 1 3/4 x 1/8*	2
10	117.6	L5 x 5 x 3/8*	10	75	17.6	L3/2 x 3/2 x 1/4	2
11	125.7	L5 x 5 x 3/8*	10	76	6.8	L2 x 2 x 1/8	2
20	28.4	L3 x 3 x 1/4	3	80	3.3	ST4 x 9.2*	2
21	16.5	L3 x 3 x 1/4	2	81	8.6	L2 x 2 x 1/8	2
22	30.8	L3 x 3 x 3/16*	3	82	6.3	L1 3/4 x 1 3/4 x 1/8	2
23	17.5	L3 x 3 x 1/4	2	83	7.2	L1 3/4 x 1 3/4 x 1/8	2
24	54.0	2L2/2 x 2/2 x 3/16*	3*	84	5.6	L1 3/4 x 1 3/4 x 1/8	2
30	40.3	L4 x 4 x 1/4	3	85	1.7	L1 3/4 x 1 3/4 x 3/16	2
31	37.5	L4 x 4 x 1/4	4	90	11.9	L3 x 3 x 3/16	2
32	30.0	L4 x 4 x 1/4	4	91	17.1	L2/2 x 2/2 x 3/16	2
33	59.6	2L2/2 x 2/2 x 3/16*	3*	92	15.3	L2/2 x 2/2 x 3/16	2
34A	55.6	2L2/2 x 2/2 x 3/16*	3*	93	10.0	L2 x 2 x 3/16*	2
34B	22.9	2L2/2 x 2/2 x 3/16*	2	100	35.8	L4 x 4 x 1/4	3
35	11.3	L2/2 x 2/2 x 3/16	2	101	23.2	L4 x 4 x 1/4	2
40	6.7	L2 x 2 x 1/8	2	102	17.4	L4 x 4 x 1/4	2
41	7.7	L2 x 2 x 1/8	2	103	12.9	L4 x 4 x 1/4	2
42	6.8	L2 x 2 x 1/8	2	104	10.5	L3/2 x 3/2 x 1/4	2
43	7.9	L2 x 2 x 3/16	2	105	2.0	L3/2 x 3/2 x 1/4	2
44	6.7	L2 x 2 x 3/16	2	107	10.2	L4 x 4 x 1/4	2
45	12.2	L2/2 x 2/2 x 3/16	2	108	8.1	L4 x 4 x 1/4	2
46	33.9	L3/2 x 3/2 x 1/4	3	109	2.6	L4 x 4 x 1/4	2
47A	0.5	L1 3/4 x 1 3/4 x 1/8	2	111	7.3	L3/2 x 3/2 x 1/4	2
47B	0.8	L1 3/4 x 1 3/4 x 1/8	2	112	5.0	L3 x 3 x 3/16*	2
47C	1.4	L1 3/4 x 1 3/4 x 1/8	2	113	6.1	L3 x 3 x 3/16	2
48A	2.2	L1 3/4 x 1 3/4 x 1/8	2	114	18.2	L4 x 4 x 1/4	2
48B	1.6	L1 3/4 x 1 3/4 x 1/8	2	115	2.6	L3/2 x 3/2 x 1/4	2
48C	1.4	L1 3/4 x 1 3/4 x 1/8	2	120	2.7	L4 x 4 x 3/8	2
50				121	13.6	L3 x 3 x 3/16	2
51	70.5	L4 x 4 x 1/4* CONTINUOUS	4	122	4.1	L2 x 2 x 1/8	2
52	17.1	L4 x 4 x 1/4*	2	123	14.7	L3/2 x 3/2 x 1/4*	2
53	55.6	L4 x 4 x 1/4*	4				
54	47.4	L4 x 4 x 1/4*	4				
55	21.3	L4 x 4 x 1/4	2				
56	FLEX	L4 x 4 x 3/8*	2				

* DENOTES ASTM A572 GRADE 50 STEEL
 = DENOTES SPLICE
 • DENOTES DOUBLE SHEAR
 + DENOTES TENSION
 - DENOTES COMPRESSION
 FLEX DENOTES DESIGN BASED ON FLEXURAL STRESSES
 ALL FORCES IN KIPS

ESTIMATED TOWER WEIGHT

60 FT BODY	= 17604 LBS
80 FT BODY	= 21314 LBS
100 FT BODY	= 27025 LBS
FIBER BRACKET	= 318 LBS

1	R	00189955	MODIFIED GROUND WIRE BRACKETS	DMH	10/10/06	DMH
NO.	4340		REVISION	BY	DATE	APPROVED
* C - CONTRACT CONSTRUCTION, FA - FORCE ACCOUNT, R - RECORD						
DSGN	D.M. HESSE		UNITED STATES DEPARTMENT OF ENERGY			
DRWN	D.M. HESSE		BONNEVILLE POWER ADMINISTRATION			
CHKD	E.T. ORTH		HEADQUARTERS, PORTLAND, OREGON			
REVW	MICHAEL D. MILLER		500KV SINGLE CIRCUIT			
CNCR	G.W. GREEN		TRANSMISSION TOWER			
APPR	LEON KEMPNER JR		TRIPLE BUNDLE "DESCHUTES"			
			TYPE 148M	DESIGN CRITERIA		
DATE	02/24/06	Serial	269911	Source	LFS	Size
		Sheet	A1	2	1	Revision



CONDUCTOR

3- ACSR/TW "DESCHUTES" PER PHASE.
 RATED TENSILE STRENGTH = 36,400 LBS.
 CONSTRAINT TENSIONS:
 @ 1/2 - 8 - 0 In = 17,000 LBS. PER SUBCONDUCTOR
 @ 0 - 0 - 30 In = 10,190 LBS. PER SUBCONDUCTOR

GROUND WIRE

1/2" EXTRA HIGH STRENGTH GALVANIZED STEEL.
 RATED STEEL STRENGTH = 26,900 LBS.
 CONSTRAINT TENSIONS:
 @ 1/2 - 8 - 0 In = 9,500 LBS.
 @ 0 - 0 - 30 In = 5,380 LBS.

OPGW FIBER OPTIC

1- 0.591 OPGW FIBER OPTIC CABLE.
 RATED TENSILE STRENGTH = 24,300 LBS.
 CONSTRAINT TENSIONS:
 @ 1/2 - 8 - 0 In = 9,500 LBS.
 @ 0 - 0 - 30 In = 4,860 LBS.

ADSS FIBER OPTIC

ADSS 72 FIBER CH7 CABLE
 RATED TENSILE STRENGTH = 13,000 LBS.
 CONSTRAINT TENSIONS:
 @ 1/2 - 8 - 0 In = 7,000 LBS.
 @ 0 - 0 - 30 In = 2,600 LBS.

CONDUCTOR CLEARANCE

MAXIMUM SWING AT 6 psf WIND = 38°
 MAXIMUM SWING AT 2 psf WIND = 16°
 CONDUCTOR SLOPE = 10° UP TO 15° DOWN

BODY / LEG COMBINATIONS

60' BODY WITH 5' TO 40' LEGS IN 2'-6" INCREMENTS
 80' BODY WITH 5' TO 50' LEGS IN 2'-6" INCREMENTS
 100' BODY WITH 5' TO 50' LEGS IN 2'-6" INCREMENTS

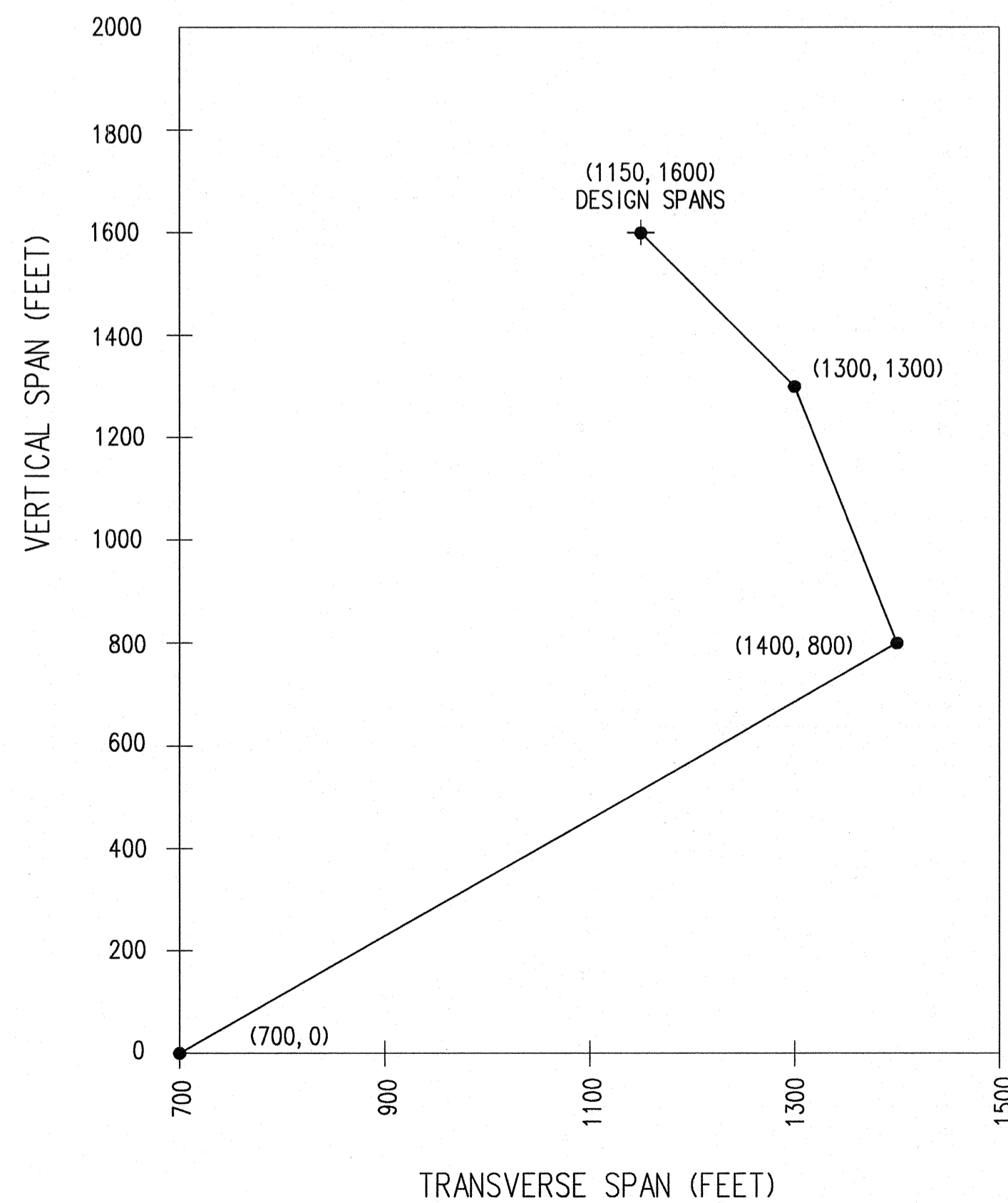
WORKING AND CLIMBING SPACES

CLEARANCE TO STEEL AT 6 psf INSULATOR SWING (38°) = 99"
 CLEARANCE TO SURFACE OF WORKING AND CLIMBING SPACES AT 2 psf
 INSULATOR SWING (16°) = 126"

DESIGN SPANS

THIS TOWER IS DESIGNED FOR A VERTICAL SPAN OF 1600' AND A TRANSVERSE SPAN OF 1150'. THE TOWER WAS CHECKED WITH LOADS CALCULATED BASED ON THE SPANS SHOWN IN THE FOLLOWING CHART. ULTIMATE CONNECTION LOADS SHOWN IN THE MEMBER SIZE TABLE REPRESENT THE MAXIMUM LOAD FOR ALL SPAN COMBINATIONS. A LINE ANGLE OF 0 DEGREES WAS USED FOR ALL SPANS.

TOWER UTILIZATION CAPACITY



UNIT STRESSES (PSI):

TENSION ON NET SECTION = MINIMUM YIELD STRESS Fy
 COMPRESSION ON GROSS SECTION

$$\left. \begin{aligned} \text{FOR } KL/r \leq C_c \quad F_a &= F_y \left[1 - \frac{1}{2} \left(\frac{KL/r}{C_c} \right)^2 \right] \\ \text{FOR } KL/r > C_c \quad F_a &= \frac{286,000,000}{\left(\frac{KL}{r} \right)^2} \end{aligned} \right\} b/t \leq \frac{2500}{\sqrt{F_y}}$$

WHERE $C_c = \sqrt{\frac{2\pi^2 E}{F_y}}$

FOR $b/t > \frac{2500}{\sqrt{F_y}}$, SUBSTITUTE F_{CR} FOR F_y IN ABOVE FORMULAS.

$$\frac{2500}{\sqrt{F_y}} < b/t \leq \frac{3750}{\sqrt{F_y}} \quad F_{CR} = F_y \left[1.8 - \frac{(b/t)\sqrt{F_y}}{3110} \right]$$

$$\frac{3750}{\sqrt{F_y}} < b/t \leq 20 \quad F_{CR} = \frac{8,400,000}{\left(\frac{b}{t} \right)^2}$$

MAXIMUM L/r OF MEMBERS:

TOWER LEGS = 120
 MAIN COMPRESSION MEMBERS IN CROSSARMS AND GROUND WIRE PEAKS = 150
 OTHER COMPRESSION MEMBERS = 200
 REDUNDANTS = 250
 TENSION MEMBERS = 450

MATERIAL:

STRUCTURAL STEEL - ASTM A36. MINIMUM YIELD STRESS Fy = 36,000 PSI

HIGH STRENGTH LOW ALLOY STRUCTURAL STEEL - ASTM A572 GRADE 50.
 ALL MEMBERS ARE DESIGNED USING ASTM A36 EXCEPT WHERE NOTED.
 MEMBERS MARKED WITH * ARE DESIGNED FOR HSLA STRUCTURAL STEEL
 ASTM A572 GRADE 50.

MINIMUM SIZE OF MATERIAL
 PLATES 3/8"; ANGLES L1 3/4x1 3/4x1/8
 ALL REDUNDANTS ARE L1 3/4x1 3/4x1/8 (EXCEPT AS NOTED)

COATING

HOT DIP GALVANIZED PER ASTM A123. DULLING AS SPECIFIED FOR SPECIFIC PROJECT.
 USE OF DICHROMATE AS SPECIFIED FOR SPECIFIC PROJECT.

CONNECTIONS:

HOT DIPPED GALVANIZED BOLTS ARE 5/8" DIAMETER ASTM A325 OR A449 TYPE 1, HEAVY
 HEX HEAD WITH LOCKNUT. MINIMUM TWO BOLTS PER CONNECTION FOR MEMBERS CARRYING
 CALCULATED STRESSES. SINGLE BOLT CONNECTIONS MAY BE USED SUBJECT TO BPA
 APPROVAL.

BEARING, BOLT SHEAR, AND BOLT TENSION ARE TO BE DESIGNED FOLLOWING THE
 REQUIREMENTS DEFINED IN ASCE 10-97.

1	R	W.O. 00214170	MODIFIED VT CURVE	MF	12-4-03	DGH	ESB
NO.	R	W.O. 4340	REVISION	BY	DATE	APPROVED	
* C - CONTRACT CONSTRUCTION, FA - FORCE ACCOUNT, R - RECORD							
DSGN	D M HESSE		UNITED STATES DEPARTMENT OF ENERGY BONNEVILLE POWER ADMINISTRATION HEADQUARTERS, PORTLAND, OREGON 500 KV SINGLE CIRCUIT TRANSMISSION TOWER MWT = 51,000 LBS. TYPE 148M STRUCTURAL DESIGN				
DRWN	D M HESSE						
CHKD	E.T. ORTH						
REVW	MICHAEL D. MILLER						
CNGR	G.W. GREEN						
APPR	LEON KEMPNER JR PRINCIPAL ENGINEER		Serial	Source	Size	Sheet	Revision
DATE	02/24/06		269911	LFS	A1	1 OF 10	1

