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BONNEVILLE POWER ADMINISTRATION FOR IMMEDIATE RELEASE

Thursday, Jan. 29, 2015 CONTACT: <u>Joel Scruggs</u>, 503-230-5511 503-230-5131

Energy Smart Industrial: five years of enormous savings

Program has saved industries more than 647 million kWh of electricity

Portland, Ore. – The Bonneville Power Administration's <u>Energy Smart Industrial</u> <u>program</u> is helping companies better manage their energy use and reduce costs. Since 2009, BPA and Northwest publicly owned electric utilities have partnered with 473 industrial companies on projects that have collectively saved more than 647 million kilowatt-hours of electricity — enough energy to power nearly 60,000 homes for a year.

"Energy Smart Industrial is making Northwest industrial companies more efficient and competitive," says Richard Génecé, vice president of Energy Efficiency at BPA. "The success of ESI is a credit to the work of our utility customers and ESI staff, as well as to industrial companies embracing energy efficiency across the region."

In the first five years of the program, 111 publicly owned electric utilities in Idaho, Montana, Nevada, Oregon, Washington and Wyoming have helped industrial end-users complete over 735 capital projects in a variety of market segments, including food processing, pulp and paper, wood products, advanced technology, water/wastewater and mining. A recent examination revealed that the annual energy savings from completed capital projects increased by 300 percent on average.



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ESI provides a suite of energy management options that BPA's utility customers can offer to the industrial companies they serve. In order to meet the broad range of needs, technologies and facility sizes, the program features five components, many of which don't require a large, up-front investment: Energy Project Manager co-funding; Track and Tune Projects; High Performance Energy Management cohorts; Refrigerator Operator Coaching; and Small Industrial High Performance Energy Management. Since every facility is unique, the BPA program provides an engineer as a technical resource and point of contact for the customer and utility to ensure each project is defined, developed and managed successfully.

"With BPA providing incentives and technical expertise, we're helping our industrial

customers, big and small, achieve significant energy savings," says Larry Blaufus, industrial accounts manager with <u>Clark Public Utilities</u> in Vancouver, Wash.

In 2010, Clark enrolled a non-woven fabrics plant in Washougal, Wash. Through energy efficiency measures and upgrades to chillers, air compressors and lighting, <u>Fitesa Washougal Inc.</u> cut its energy use by about 19 percent, or 2.5 million kWh a year.

JD Hisey, the plant's continuous improvement manager, says Energy Smart Industrial did more than just cut Fitesa's energy costs. "The new

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equipment reduced our maintenance, repair and downtime costs," Hisey says.

For energy-efficiency help at its plywood plant in Elgin, Ore., <u>Boise Cascade</u>, the second-largest softwood plywood manufacturer in North America, turned to <u>Oregon Trail Electric Consumers Cooperative</u>, a BPA customer utility in Baker City. After ESI-upgrades to its air-compressor system, Boise Cascade is saving about \$24,000 a year in its energy bills.

"With better modulation, drying and pressure control, we're so much more efficient," says Scott Noble, manufacturing management associate for Boise Cascade. "And we've seen significant savings as a result."

The BPA program is now focusing on smaller industries in rural areas and water treatment and wastewater facilities. Also, since lighting upgrades have accounted for nearly 25 percent of the program's historical savings, ESI will continue to explore new lighting technologies and controls. And soon, BPA plans to develop a "Superior Energy Performance" pilot for industrial facilities.

The Bonneville Power Administration, headquartered in Portland, Ore., is a nonprofit federal power marketing agency under the U.S. Department of Energy that sells wholesale renewable hydropower from federal dams in the Columbia Basin and one nuclear plant to more than 140 Northwest utilities. BPA operates a high-voltage transmission grid comprising more than 15,000 circuit miles of lines and associated substations in Washington, Oregon, Idaho and Montana with more than 480 customers. It funds one of the largest wildlife protection and restoration programs in the world, and, with its partners, pursues cost-effective energy savings in all sectors of the economy. BPA also pursues breakthroughs that can increase efficiencies, solve operational challenges and reduce costs — all of which help maintain affordable, reliable electric power for the Northwest and lessen impacts to the environment.