UNITED STATES DEPARTMENT OF THE INTERIOR MINERALS MANAGEMENT SERVICE GULF OF MEXICO REGION

ACCIDENT INVESTIGATION REPORT

1.	OCCURRED DATE: 15-FEB-2010 TIME: 0625 HOURS	STRUCTURAL DAMAGE CRANE			
2.	OPERATOR: W & T Offshore, Inc. REPRESENTATIVE: Stong, Bea TELEPHONE: (713) 624-7338 CONTRACTOR: REPRESENTATIVE: TELEPHONE:	DAMAGED/DISABLED SAFETY SYS. INCIDENT >\$25K H2S/15MIN./20PPM REQUIRED MUSTER SHUTDOWN FROM GAS RELEASE OTHER			
3.	OPERATOR/CONTRACTOR REPRESENTATIVE/SUPERVISOR ON SITE AT TIME OF INCIDENT:	6. OPERATION:			
4. 5.	LEASE: G12008 AREA: SS LATITUDE: BLOCK: 349 LONGITUDE: PLATFORM: A	X PRODUCTION DRILLING WORKOVER COMPLETION HELICOPTER MOTOR VESSEL PIPELINE SEGMENT NO.			
6	RIG NAME: $\Delta CTIVITY$. \Box EVELODATION (DOE)	8. CAUSE:			
7.	ACTIVITIT EXPLORATION (POE) Image: Construction of the second	X EQUIPMENT FAILURE HUMAN ERROR EXTERNAL DAMAGE SLIP/TRIP/FALL WEATHER RELATED LEAK UPSET H20 TREATING OVERBOARD DRILLING FLUID OTHER			
	Other Injury	9. WATER DEPTH: 372 FT.			
	POLLUTION X FIRE	10. DISTANCE FROM SHORE: 81 MI.			
	EXPLOSION LWC HISTORIC BLOWOUT	11. WIND DIRECTION: N SPEED: 30 M.P.H.			
	SURFACE DEVERTER SURFACE EQUIPMENT FAILURE OR PROCEDURES	12. CURRENT DIRECTION: N SPEED: 1 M.P.H.			
	COLLISION HISTORIC >\$25K <- \$25K	13. SEA STATE: FT.			

On 15 February 2010 at approximately 0620 hours, Operator "A" in the control room noticed PLC alarms indicating that the wet oil tank circulating pump 1072A had tripped. The pressure transmitter on the departing oil pipeline also increased to a default pressure of 1500 psi. Operator "A" left the control room and proceeded down the northeast stairs. At approximately 0625 hours, Operator "A" observed a fire on the cellar deck, hit the ESD and announced the fire over the PA system. No one was in the cellar deck area at the time of the incident. Operator "A" estimated the fire to be approximately 10-12 feet wide by 5 feet high, with pump 1072A completely engulfed by the flames and oil seeping out of the pump's electrical control box. Operator "A" utilized a 300 lb wheel unit fire extinguisher to initiate fire fighting duties, with Operator "B" assisting through the use of two 30 pound hand-held fire extinguishers. Operator "C", subsequent to making the capsule ready for evacuation, also assisted by utilizing a fire hose to wash down the hot spots on the pump and surrounding area. Due to strong northerly winds approximately 20 minutes was consumed to extinguish the fire, with the TSE never in direct contact with the flame. The three Operators continued to cool down the area and cleaned as much of the free oil as possible. There were no injuries sustained from the incident.

Approximately 30 minutes prior to the fire's detection, Operator "C" claimed to have conducted his walk around the pump area without observing any problems.

Offshore Cleaning Systems was called in at approximately 0730 hours to clean-up thick oil and to pressure wash the entire area, with production remaining shut-in until 1900 hours. The damaged pump was sent for diagnosis to Moores Pump & Services, Inc.

Pump Findings:

The pump's bottom shaft bearing failed, resulting in damage to the mechanical seal from the whipping shaft. Failure of the pump's silicone case gasket resulted in crude oil being released and ignited by a spark generated from the metal grinding of the failed pump parts.

18. LIST THE PROBABLE CAUSE(S) OF ACCIDENT:

Failure of the pump's bottom shaft bearing and silicone case gasket resulted in crude oil being ignited from a spark generated from the metal grinding of the failed pump parts.

19. LIST THE CONTRIBUTING CAUSE(S) OF ACCIDENT:

Improper utilization of silicon for a case gasket, and the use of teflon tape to backup an undersized O-ring.

20. LIST THE ADDITIONAL INFORMATION:

Upon arrival, Moores technicians disassembled the top of the motor and noted the plastic fan was completely destroyed. The top bearing housing was removed to check the upper bearing and windings. The pecker head cover was removed and no fire damage was observed to the wiring or inner areas. Crude oil was discovered inside the pecker head, with metal shavings found inside the pump case. There was no evidence to support the fire had initiated from within the motor.

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21. PROPERTY DAMAGED:

NATURE OF DAMAGE:

Electric motor, pump, cables of the motor Motor and pump are completely destroyed. and transmitters. Cable wiring was burned.

ESTIMATED AMOUNT (TOTAL): \$23,000

22. RECOMMENDATIONS TO PREVENT RECURRANCE NARRATIVE:

Due to the specific nature of this incident, the Houma District has no recommendation to the Regional Office of Safety Management.

23. POSSIBLE OCS VIOLATIONS RELATED TO ACCIDENT: NO

- 24. SPECIFY VIOLATIONS DIRECTLY OR INDIRECTLY CONTRIBUTING. NARRATIVE:
- 25. DATE OF ONSITE INVESTIGATION:

12-MAR-2010

- 26. ONSITE TEAM MEMBERS: 29. ACCIDENT INVESTIGATION PANEL FORMED: NO Terry Hollier / Ronald Washington / OCS REPORT:
 - 30. DISTRICT SUPERVISOR:

Bryan A. Domangue

APPROVED DATE: 12-APR-2010

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FIRE/EXPLOSION ATTACHMENT

1. SOURCE OF IGNITION: Spark from metal grinding.

- 2. TYPE OF FUEL: GAS

 Image: Constant in the second seco
- 3. FUEL SOURCE: crude oil from wet oil tank
- 4. WERE PRECAUTIONS OR ACTIONS TAKEN TO ISOLATE KNOWN SOURCES OF IGNITION PRIOR TO THE ACCIDENT ? NO

5.	TYPE	OF	FIREFIGHTING	EQUIPMENT	UTILIZED:	x	HANDHELD
					:	x	WHEELED UNIT
					[FIXED CHEMICAL
					[x	FIXED WATER
					[NONE
					[OTHER