### UNITED STATES DEPARTMENT OF THE INTERIOR BUREAU OF SAFETY AND ENVIRONMENTAL ENFORCEMENT GULF OF MEXICO REGION

# ACCIDENT INVESTIGATION REPORT

## For Public Release

1.	OCCURRED	
	DATE:	STRUCTURAL DAMAGE
	<b>30-JAN-2016</b> TIME: <b>1600</b> HOURS	CRANE
		OTHER LIFTING DEVICE
2.	OPERATOR: LLOG Exploration Offshore, L.L.C.	DAMAGED/DISABLED SAFETY SYS.
	REPRESENTATIVE:	x INCIDENT >\$25K \$4,834,000.00
	TELEPHONE:	H2S/15MIN./20PPM
	CONTRACTOR: Seadrill Limited	REQUIRED MUSTER
	REPRESENTATIVE:	SHUTDOWN FROM GAS RELEASE
	TELEPHONE:	X OTHER Pressurized Riser String
3.	OPERATOR/CONTRACTOR REPRESENTATIVE/SUPERVISOR	6. OPERATION:
	ON SITE AT TIME OF INCIDENT:	
		PRODUCTION
		X DRILLING
4.	LEASE: G33735	WORKOVER
	AREA: MC LATITUDE: 28.6833112	COMPLETION
	BLOCK: 471 LONGITUDE: -88.17591835	HELICOPTER
		MOTOR VESSEL
5.	PLATFORM:	PIPELINE SEGMENT NO.
	RIG NAME: SEADRILL SEVAN LOUISIANA	U OTHER
	_	0 02000
6.	ACTIVITY: X EXPLORATION(POE)	8. CAUSE:
	DEVELOPMENT/PRODUCTION	EQUIPMENT FAILURE
7	(DOCD/POD) TYPE:	X HUMAN ERROR
<i>'</i> •		EXTERNAL DAMAGE
	HISTORIC INJURY	SLIP/TRIP/FALL
	REQUIRED EVACUATION	WEATHER RELATED
	LTA (1-3 days)	LEAK
	LTA (>3 days	UPSET H20 TREATING
	RW/JT (1-3 days)	OVERBOARD DRILLING FLUID OTHER
	RW/JT (>3 days)	
	Other Injury	9. WATER DEPTH: <b>5768</b> FT.
	FATALITY	
	POLLUTION	10. DISTANCE FROM SHORE: 43 MI.
	FIRE	
	EXPLOSION	11. WIND DIRECTION: WNW
	LWC 🗌 HISTORIC BLOWOUT	SPEED: 43 M.P.H.
	UNDERGROUND	ог <b>то</b> м.г.п.
	SURFACE	
	DEVERTER	12. CURRENT DIRECTION: NW
	SURFACE EQUIPMENT FAILURE OR PROCEDURES	SPEED: <b>3</b> M.P.H.
	COLLISION HISTORIC >\$25K <- \$25K	
		13. SEA STATE: <b>0</b> FT.

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On 30-Jan-2016, at approximately 1600 hours, an incident occurred onboard the Seadrill Sevan Louisiana that resulted in damage to rig equipment and the well.

While attempting to fill the riser and flush through the diverter overboard lines, the riser string was inadvertently pressurized. Without consulting with rig management, the Driller and the Subsea Engineer made the decision to function test the diverter and flush the overboard lines with sea water. At this time, the diverter running/test tool (DRTT) was installed in the diverter. Note: The DRTT is used only for the installation, removal, and pressure testing of the diverter. The Driller then started to fill the riser with sea water using the mud boost pump which maximum output set point was 5,000-psi. Normally the trip tank pump which has a maximum output set point of 250-psi would be used for this operation. It is unclear why the mud boost pump was utilized instead of the trip tank pump. While filling the riser, pressure began building in the riser and the wellbore. The increase in pressure caused the slip joint to telescope out approximately 20 feet. At 3007 psi, the upper flex joint seals ruptured causing a shock down the riser to the wellhead. After the incident occurred rig personnel discovered the following: The wellhead was bent 3.5° from vertical. There was also damage to the slip joint inner barrel and damage to the upper flex joint. The cement formation around the wellhead was also compromised.

This incident was not reported with a written report within 15 days of the incident as required by 30 CFR 250.190. This incident was discovered by BSEE inspectors during a monthly inspection on February 18, 2016.

The BSEE investigators arrived on location February 25, 2016 to conduct an incident investigation. The onsite BSEE investigation revealed the following.
1) This task was not in Seadrill's Step-by-Step stack hop procedure.
2) This was the first time for this crew to perform the stack hop procedure.
3) The DRTT is not designed to flow through. It is used only for the installation, removal and pressure testing of the diverter.
4) Rig Management was not contacted prior to beginning this operation.

18. LIST THE PROBABLE CAUSE(S) OF ACCIDENT:

- 1) Human Error
- 2) Poor communication between the driller and the sub-sea engineer.
- 3) Inadvertently pressurized the riser string.
- 4) Utilizing the mud boost pump and not the trip tank pump.

19. LIST THE CONTRIBUTING CAUSE(S) OF ACCIDENT:

1) There was a deviation by the driller and sub-sea engineer from the Step-by-Step stack hop procedure.

2) Lack of understanding of the mechanics of the (DRTT).

3) The Step-by-Step stack hop procedure did not specify or provide the steps for flushing the overboard lines.

4) This was the first time for this crew to perform the stack hop procedure.

#### 21. PROPERTY DAMAGED:

Upper flex joint seals ruptured, Slip-Joint inner barrel damaged, disturbed formation around wellhead and wellhead pushed 3.5 degrees from vertical. NATURE OF DAMAGE:

Upper flex joint seals ruptured, Slip-Joint inner barrel damaged, disturbed formation around wellhead and wellhead pushed 3.5 degrees from vertical.

ESTIMATED AMOUNT (TOTAL): \$4,834,000

22. RECOMMENDATIONS TO PREVENT RECURRANCE NARRATIVE:

The BSEE New Orleans District makes no recommendations to the Office of Incident Investigation.

#### 23. POSSIBLE OCS VIOLATIONS RELATED TO ACCIDENT: YES

24. SPECIFY VIOLATIONS DIRECTLY OR INDIRECTLY CONTRIBUTING. NARRATIVE:

G-110 (S) 250.107 (A) At the time the Incident Investigation was conducted, BSEE inspectors determined that the Lessee did not perform all operations in a safe and workmanlike manner and provide for the preservation and conservation of property.

NOTE: The Riser was inadvertently pressurized resulting in damage to the flexjoint, slip-joint inner barrel and wellhead.

G-131 (W) 250.190 The operator failed to notify the District Manager with a written report within 15-days following an incident resulting in damages greater than \$25,000.

NOTE: The incident occurred on 30-Jan-2016. The report was submitted into E-Well on 18-Feb-2016.

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25. DATE OF ONSITE INVESTIGATION:

25-FEB-2016

- 26. ONSITE TEAM MEMBERS: 29. ACCIDENT INVESTIGATION Earl Roy / Brennon Carriere / Lance Benedietto / 0CS REPORT:
  - 30. DISTRICT SUPERVISOR:

David Trocquet

APPROVED DATE: **25-MAY-2016** 

### INJURY/FATALITY/WITNESS ATTACHMENT

<ul> <li>OPERATOR REPRESENTATIVE</li> <li>CONTRACTOR REPRESENTATIVE</li> <li>OTHER</li> </ul>		INJURY FATALITY WITNESS	
NAME :			
HOME ADDRESS: CITY:			
WORK PHONE:	STA	TE:	
	TOTAL OFFSHO	RE EXPERIENCE:	YEARS
EMPLOYED BY: Seadrill Limit	ced / 20814		
BUSINESS ADDRESS:			
CITY:		STATE: <b>TX</b>	
ZIP CODE:			

OPERATOR	REPRESENTATIVE	INJURY
X CONTRACTO	OR REPRESENTATIVE	FATALITY

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# INJURY/FATALITY/WITNESS ATTACHMENT

OTHER	x witness	
NAME: HOME ADDRESS: CITY: WORK PHONE:	STATE: TOTAL OFFSHORE EXPERIENCE:	YEARS
EMPLOYED BY: Seadrill L BUSINESS ADDRESS: CITY: ZIP CODE:	mited / 20814 STATE: TX	
x       OPERATOR REPRESENTATIVE         CONTRACTOR REPRESENTATION         OTHER         NAME:         HOME ADDRESS:		
CITY: WORK PHONE:	STATE: TOTAL OFFSHORE EXPERIENCE: wration Offshore, L.L.C. / 02058	YEARS
CITY: ZIP CODE:	STATE: LA	

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