

Inspection / Investigation Report No. 11220047

U S Department of Transportation Pipeline and Hazardous Materials Safety Administration Office of Hazardous Materials Enforcement

Inspection Location:

West Fertilizer Company 1471 Jerry Mashek Dr West, TX 76691

Contact: Ted Uptmore, Manager

Phone: (254)826-5309

Fax:

Type of Inspection: TOXIC INHALATION Result: ENFORCEMENT REPORT

HAZARD SHIPPER

Inspector: RUCKER, WALTER

Code: PHH-220

Title: HAZARDOUS MATERIALS

ENFORCEMENT SPECIALIST

Supervisor Name: Robert Strollo

Inspector #2: Acting Chief, Southwest

Signature:

Region

Dlat Stolle

Code:

Title: Authorization Date: 11/9/2011

Summary of Inspection

On September 23, 2011, Hazardous Materials Investigator Walter Rucker conducted a compliance inspection at West Fertilizer Company (WFC), West, TX. Mr. Ted Uptmore, Manager, represented the company and provided requested documentation. Company is a distributor of Anhydrous ammonia (NH3) packaged in non-DOT specification cargo tanks, commonly known as nurse tanks and considered an implement husbandry.

The probable violations noted during the inspection were discussed with WFC during the Exit Briefing (Exhibit 1). Violations concerned using unauthorized nurse tanks, markings, placards, and no security plan.

Correspondence containing actions taken, or to be taken by respondent to rectify the probable violations has been received (Exhibit 13).

Violation Number: 1 Number Discovered: 35

49 CFR Section: Exhibit: 2 - 11

173.22(a) 173.315(m)(1)(i),&(vii)

Violation Description:

Offering for transportation in commerce a hazardous material, UN1005, Ammonia, anhydrous, 2.2, in unauthorized non-specification cargo tanks (commonly known as nurse tanks) for agricultural purposes, in that the ASME specification data plate was illegible, and the nurse tanks were missing required markings and placards, in violation of 49 CFR §§ 171.2(a),(b),(e),(f), 173.22(a), and 173.315(m)(1)(i),&(vii).

Evidence Summary:

During the inspection of WFC's Anhydrous ammonia (NH3) operations, the investigator inspected 35 nurse tanks (Exhibit 2). The investigator found 34 nurse tanks failed to have legible ASME specification plates. Exhibits 3 – 8 are representative photographs of five of the 34 nurse tanks with illegible ASME spec plates; #71, #G34, #60, #53, #G9, and #D4, respectfully. Exhibit 2 is the investigator's field notes taken during the inspection of the 35 aforementioned nurse tanks indicating illegible ASME spec plates, missing Non-Flammable Gas placards, identification numbers, and NH3 markings. Exhibit 9 is a summary sheet of the investigator's field notes of Exhibit 2.

Mr. Ted Uptmore, Manager, provided copies of the recent WFC scale tickets and invoices for 27 of the aforementioned nurse tanks, showing that WFC had filled and offered for transportation NH3 in nurse tanks that had illegible ASME spec plates, and were missing Non-Flammable Gas placards, 1005 and NH3 markings (Exhibit 10). Exhibit 11 is a summary sheet for the WFA NH3 weigh tickets in Exhibit 10.

Sections 173.22(a) states, in part, "Except as otherwise provided in this part, a person may offer a hazardous material for transportation in a packaging or container required by this part only in accordance with the following: (2) The person shall determine that the packaging or container is an authorized packaging, including part 173 requirements".

Section 173.315(m)(1) states, in part, "A cargo tank that is commonly known as a nurse tank and considered an implement of husbandry transporting anhydrous ammonia and operated by a private motor carrier exclusively for agricultural purposes is excepted from the specification requirements of part 178 of this subchapter if it: (i) Has a minimum design pressure of 250 psig, meets the requirements of the edition of Section VIII of the ASME Code in effect at the time it was manufactured, and is marked with a valid ASME plate; (vii) Is in conformance with the requirements of part 172 of this subchapter except that shipping papers are not required; and it need not be marked or placarded on one end if that end contains

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valves, fittings, regulators or gauges when those appurtenances prevent the markings and placard from being properly placed and visible."

The ASME Code requires that a nameplate shall be attached to the tank in a permanent manner, and be marked with the following information: the Official Code "U" Symbol; name of manufacture; maximum allowable working pressure; minimum design metal temperature at MAWP; manufacturer's serial number; year built. Also, based upon materials of construction and type of construction methods used additional marking are required on the nameplate (See ASME Code, Sections UG-116 Required Markings and UG-118 Methods of Marking).

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Violation Number: 2 Number Discovered: *

49 CFR Section: Exhibit: 10, 12

172.800(b) 172.802(b)

Violation Description:

Offering for transportation in commerce a large bulk quantity of UN1005, Anhydrous ammonia, 2.2, while failing to develop and adhere to a security plan, in violation of 49 CFR §§ 171.2(b), 172.800(b) and 172.802(b).

Evidence Summary:

During the inspection of WFC's NH3 operations, the investigator noted that WFA filled and offered for transportation 1,000 and 1,500 gallon nurse tanks containing UN1005, Anhydrous ammonia, 2.2, a Poison Inhalation Hazard, and asked to review WFC's written security plan. Mr. Uptmore stated that he was not aware that WFC needed a written security plan (Exhibit 12).

Mr. Uptmore provided copies of recent NH3 scale tickets showing that BCQ filled and offered for transportation in commerce large bulk quantities of NH3 (Exhibit 10).

Section 172.800(b) states, in part, "Each person who offers for transportation in commerce or transports in commerce one or more of the following hazardous materials must develop and adhere to a transportation security plan for hazardous materials that conforms to the requirements of this subpart. As used in this section, "large bulk quantity" refers to a quantity greater than 3,000 kg (6,614 pounds) for solids or 3,000 liters (792 gallons) for liquids and gases in a single packaging such as a cargo tank motor vehicle, portable tank, tank car, or other bulk container.

(5) Any quantity of a material poisonous by inhalation, as defined in §171.8 of this subchapter;

Section 172.802(b) states "The security plan must include an assessment of transportation security risks for shipments of the hazardous materials listed in §172.800, including site-specific or location-specific risks associated with facilities at which the hazardous materials listed in §172.800 are prepared for transportation, stored, or unloaded incidental to movement, and appropriate measures to address the assessed risks. Specific measures put into place by the plan may vary commensurate with the level of threat at a particular time. At a minimum, a security plan must include the following elements:

(1) Personnel security. Measures to confirm information provided by job applicants hired for positions that involve access to and handling of the hazardous materials covered by the security plan. Such confirmation system must be consistent with applicable Federal and State laws and requirements concerning employment practices and individual privacy.

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- (2) Unauthorized access. Measures to address the assessed risk that unauthorized persons may gain access to the hazardous materials covered by the security plan or transport conveyances being prepared for transportation of the hazardous materials covered by the security plan.
- (3) En route security. Measures to address the assessed security risks of shipments of hazardous materials covered by the security plan en route from origin to destination, including shipments stored incidental to movement.
- (b) The security plan must also include the following:
- (1) Identification by job title of the senior management official responsible for overall development and implementation of the security plan;
- (2) Security duties for each position or department that is responsible for implementing the plan or a portion of the plan and the process of notifying employees when specific elements of the security plan must be implemented; and
- (3) A plan for training hazmat employees in accordance with §172.704 (a)(4) and (a)(5) of this part.
- (c) The security plan, including the transportation security risk assessment developed in accordance with paragraph (a) of this section, must be in writing and must be retained for as long as it remains in effect. The security plan must be reviewed at least annually and revised and/or updated as necessary to reflect changing circumstances. The most recent version of the security plan, or portions thereof, must be available to the employees who are responsible for implementing it, consistent with personnel security clearance or background investigation restrictions and a demonstrated need to know. When the security plan is updated or revised, all employees responsible for implementing it must be notified and all copies of the plan must be maintained as of the date of the most recent revision.
- (d) Each person required to develop and implement a security plan in accordance with this subpart must maintain a copy of the security plan (or an electronic file thereof) that is accessible at, or through, its principal place of business and must make the security plan available upon request, at a reasonable time and location, to an authorized official of the Department of Transportation or the Department of Homeland Security."

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Additional Information Pertaining to the Inspection:

Quality Control Item: ensure that all hazmat employees receive security training.

Received by Fax and mail on October 25 and 28, 2011, company submitted documentation of corrective action to address the probable violation as follows: (Exhibit 13)

Violation #1: stated company as of October 21, has 32 nurse tanks that have legible ASME data plates and are correctly placarded and marked. Company provided photographs of a nurse tank with a legible ASME plate that is placarded and marked as required at the rear; also provided documentation of receipts for purchase of placards, and markings (Exhibit 13).

Violation #2: stated company now has a written security plan available for review upon request (Exhibit 13, page 1).

Exhibit Summary

	Evidence		Obtained From	
No.	Description	Name, Title	Company	City, State
1	Exit briefing	Investigator		
2	Nurse inspection reports	Investigator		
3	Photos of nurse tank #71	Investigator		
4	Photos of nurse tank #G34	Investigator		
5	Photos of nurse tank #60	Investigator		
6	Photos of nurse tank #53	Investigator		
7	Photos of nurse tank #G9	Investigator		
8	Photos of nurse tank #D4	Investigator		
9	Exhibit 2 summary	Investigator		
10	NH3 receipts	Ted Uptmore, Manager	West Fertilizer Company	West, TX
11	Summary of NH3 scale	Investigator		
	tickets			
12	Security inspection report	Investigator		
13	Corrective actions	Ted Uptmore		

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U.S. Department of Transportation

Pipeline and Hazardous Materials Safety Administration Office of Hazardous Materials Safety Southwest Region 8701 South Gessner Rd, Suite 900 Houston, Texas 77074 (713) 272-2820 Fax: (713) 272-2821

EXIT BRIEFING

COMPANY NAME West Fertilizer	COMPANY DATE 23 Sept 2011
ADDRESS 1471 Jerry Mashel DR,	West, TR 76691
COMPANY WEB ADDRESS	TAX ID# 20-117901
NAME OF INDIVIDUALS RECEIVING THE BRIEFING:	
Name: Ted Uptmore	Title: Mawager
E-mail Address:	
Name: <u>Serry Sinkule</u>	Title: Foreman
E-mail Address:	
Name:	Title:
This has been a compliance inspection conducted in access 5121(c). This exit briefing addresses only the areas note compliance in any other areas covered by the Hazardous the inspection. During the course of the inspection the following probable items were noted:	d, and it is not a finding of general Materials Regulations that were subject to
PROBABLE VIOLATIONS:	
Section: 173,315(m)	
Explanation: O Preving and transporting	og IN Commerce UN1005, -
Anhydrous ammonia, 2.2 IN Nurs	e tanks that Fail to
have legible ASME Data plates Flammable gas placards and 41000	; rear and front non-
flammable gas placeards and 41000	5" identification numbers;
and Front Alphydrous Ammonia n	rus (cangs,

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USDOT/PHMSA/OHMSFO: REPORT NUMBER:11220047 EXHIBIT NUMBER: 1 PAGE NUMBER: 1 OF 4

PROBABLE VIOLATIONS: Section: 172.80 Z	
Explanation: Failure to create a written USDa	OT
security Plan.	
Section:	
Explanation:	
	2
	5

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Explanation:

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QUALITY CONTROL ITEMS: The following is a list of items observed which could become probable violations of 49 CFR: Section: 172, 704 (a) (415) ensure that hazmant employees receive security training Explanation: Section: Explanation:

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Section:

Explanation:

USDOT/PHMSA/OHMSFO: REPORT NUMBER:11220047 EXHIBIT NUMBER: 1 PAGE NUMBER: 3 OF 4 This document is not a final report. The information gathered at this inspection and any probable violations noted will be reviewed prior to finalizing the report. Probable violation(s) may be removed or others may be added during this review. In addition, quality control items may be revised to become probable violations during this review.

Upon determination that a probable violation exists, the Associate Administrator for Hazardous Materials Safety is authorized to impose certain sanctions, including warning letters, tickets, compliance orders, and civil penalties. In addition, court actions, including injunctive or criminal proceedings, may be initiated. Title 49 U.S.C. Sections 5123 and 5124 provide for civil and criminal penalties for violation of the Hazardous Materials Regulations.

A civil penalty of not more than \$55,000, but not less than \$250 (\$495 when related to training), per violation may be imposed through administrative proceedings initiated by the Office of Chief Counsel of the Pipeline and Hazardous Materials Safety Administration. In addition, if a violation results in death, serious illness, or severe injury to any person or substantial destruction of property, the agency may increase the amount of the civil penalty for each violation to not more than \$110,000. When a criminal violation has been determined by a court, a fine up to \$250,000 for an individual and up to \$500,000 for a company, imprisonment for not more than 5 years, or both, may be imposed for each violation. The maximum amount of imprisonment shall be 10 years in any case in which the violation involves the release of a hazardous material that results in death or bodily injury to any person.

The investigator does not determine which sanction, if any, may be imposed and cannot provide information concerning what proceedings will be initiated or sanctions imposed.

Documentation of corrective action submitted in writing to the investigator within 30 days of the inspection may be considered for mitigation should the sanction imposed result in the issuance of a notice proposing a civil penalty. However, any documented corrective action would not eliminate or preclude the initiation of a civil penalty proceeding, a finding of violation, or assessment of a civil penalty.

Our objective is to ensure a fair regulatory enforcement environment. If you feel you have been treated unfairly or unprofessionally, you may contact Billy Hines at 202-366-4700, or e-mail us your concern at HM-Enforcement@dot.gov. You also have a right to contact the Small Business Administration's National Ombudsman at 1-888-REGFAIR, or www.sba.gov/ombudsman regarding the fairness of the compliance and enforcement activities by this agency. The Pipeline and Hazardous Materials Safety Administration strictly forbids retaliatory acts by its employees. As such, you should feel confident that you will not be penalized for expressing your concerns about compliance and enforcement activities.

I certify that I received the above briefing as it appears on this form. I understand that by signing this form I am in no way expressing agreement with its contents. I am only acknowledging that I have reviewed it and have received a copy.

Walter Rucker

Signature of Representative(s)

Signature of Investigator(s)

Date: 2-23-11

Date: 23 Sept 200/

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Company name: West Fertitizer
Date: <u>8/23/11</u>
Nurse tank unit number: 7/
Placards: Yes No Condition ID#
Marking: Yes No Condition ID #
Marking: Yes No Condition ID# Data Plate: Yes No MISSINS Fr+ AA MARK
Data Plate Legible: Yes No Acuat
Condition of tank:
Photographed: YesNo
Documentation: Yes No
Notes: 1-9
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Company name: West
Date:
Nurse tank unit number: 634
Placards: Yes No Condition MISSINS Fr+4 RR Placerd &
Placards: Yes No Condition MISSING PF+4 MISSING FF+ AAnars Marking: Yes No Condition ID# MISSING FF+ AAnars
Data Plate: Yes No
Data Plate Legible: Yes No
Condition of tank:
Photographed: Yes No
Documentation: Yes No
Notes:
10-16

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Company name: West
Date: 9 23 4
Nurse tank unit number: 53
Placards: Yes No Condition MISSING Fr+ RR Placard & IDH
Marking: Yes No Condition MISSING FT+ AA Marking
Data Plate: Yes No
Data Plate Legible: Yes No Panted
Condition of tank:
Photographed: Yes No
Documentation: Yes No
Notes: 37 - 44
Company name: West Date: 9123
Nurse tank unit number: 39
Placards: Yes No Condition _MISSING Fr+ &RR Plac & ID#
Marking: Yes No Condition MISSING Fr+ AA MGTK
Data Plate: Yes V No
Data Plate Legible: Yes No _ V Painted
Condition of tank:
Photographed: Yes No
Documentation: YesNo
Notes: 45-52

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Company name: West
Date: 3 23 1
Nurse tank unit number:
Placards: Yes No Condition MUSS INS Fr+ &RR Placard & IPt
Marking: Yes No Condition _MISSINS FIT AA marking
Data Plate: Yes No Texas weld 1000gal Data Plate Legible: Yes No 1973? NB 6762
Condition of tank:
Photographed: Yes No
Documentation: Yes No
Notes: 53-61
Company name: West
Date: 923
Nurse tank unit number:
Placards: Yes No Condition _M_55 wg Frt k RR Pracard + ZOH Placards: Yes No Condition _M_55 wg Frt k RR Pracard + ZOH AA mark wss
Marking: Yes No Condition No Condition No Condition Frit AA markings
Data Plate: Yes / No
Data Plate Legible: Yes No
Condition of tank: Cood
Photographed: Yes No
Documentation: Yes No
Notes: $62-71$

Company name: West	
Date: 9/23/11	
Nurse tank unit number:	-S-J
Placards: Yes No Condition MISSONS Fort & RK Place & Fort	finglis.
Placards: Yes No Condition	
Data Plate: Yes No	
Data Plate Legible: Yes No Parent ed	
Condition of tank:	
Photographed: Yes No	
Documentation: Yes No	
Notes: 72 - 79	
Company name:	
Date:	
Nurse tank unit number:	
Placards: Yes No Condition	
Marking: Yes No Condition	
Data Plate: Yes No	
Data Plate Legible: Yes No	
Condition of tank:	
Photographed: YesNo	ito
Documentation: Yes No	

Notes:

Company name: West
Date: 9/23/n
Nurse tank unit number: G20
Placards: Yes No Condition _mss_Frt4 RRP kec \$ 7PH
Marking, Vos. No. Condition MISS Part Att Michigan
Data Plate: Yes No No Sure F tent has land
Data Plate Legible: Yes No Parwied .
Condition of tank:
Photographed: Yes No
Documentation: Yes No
Notes: 80-85
1937
Company name:
Date: 9/23
Nurse tank unit number: 12
Nurse tank unit number: \[\frac{1}{2} \] Placards: Yes \[No \] Condition \[\frac{M133}{25} \) Fig. Col. 30 mark
Marking: Yes No Condition FIT PAR PAR TO S
Marking: Yes No Condition
Data Plate Legible: Yes No
Condition of tank: 500
Photographed: Yes No
Documentation: YesNo
Notes: 9/ 9:2

Company name: West
Date:
Nurse tank unit number:
Placards: Yes No Condition MISSING Fort & RR Plac & ID H Marking: Yes No Condition MISSING Fort AA Markings
Marking: Yes No Condition Kitsons Frf AA Markings
Data Plate: Yes No
Data Plate Legible: Yes No Ra cot
Condition of tank:
Photographed: Yes No
Documentation: Yes No
Notes: 94- 99
Company name:
Date:
Placards: Ves No. Condition MISS Fort & RR Place IDF
Marking: Yes No Condition M55 Frf AA MErk
Data Plate: Yes No Data Plate Legible: Yes No LEhd land+
Condition of tank:
Photographed: Yes No
Documentation: YesNo
Notes: 100 - 105

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Company name: West
Date: _\frac{\(\sigma / 23 \)}{}
Nurse tank unit number:
Placards: Yes No Condition MISSING RRPlac + JOH
Marking: Yes No Condition
Data Plate: Yes No
Data Plate Legible: Yes No _ ~ A whed
Condition of tank:
Photographed: YesNo
Documentation: Yes No
Notes: 106-113
Company name:
Date:
Nurse tank unit number:
Placards: Yes No Condition MISSING RR Place 4 ID#
Marking: Yes No Condition
Data Plate: Yes No
Data Plate Legible: Yes No
Condition of tank:
Photographed: Yes No
Documentation: Yes No
Notes: 114-120

Company name: West
Date: 5/23
Nurse tank unit number:G
Placards: Yes No ConditionMISSINS RR Place & IO#
Marking: Yes No Condition
Data Plate: YesNo
Data Plate Legible: Yes No Painted
Condition of tank:
Photographed: YesNo
Documentation: Yes No
Notes: 121-627
Company name:
Date:
19
Nurse tank unit number:
Placards: Yes No Condition Myss RR Plac4 FD #
THE OF PLACE TO #
Placards: Yes No Condition My35 RR Plac+ ID#
Placards: Yes No Condition R Plac + ID # Marking: Yes No Condition
Placards: Yes No Condition RR Place FID # Marking: Yes No Condition Data Plate: Yes No
Placards: Yes No Condition R R Place F FD ## Marking: Yes No Condition Data Plate: Yes No Data Plate Legible: Yes No
Placards: Yes No Condition R R Place F FD ## Marking: Yes No Condition Data Plate: Yes No Condition of tank: Sood

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Company name: West
Date: 9/23
Nurse tank unit number:
Placards: Yes No Condition _ MISS RR & Gac & IDH
Marking: Yes No Condition
Data Plate: Yes No
Data Plate Legible: Yes No Party ed
Condition of tank:
Photographed: YesNo
Documentation: Yes No
Notes: 133-141
1-5 1 11
Company name:
Company name: Date: Nurse tank unit number: 655
Company name: Date: Nurse tank unit number: 655
Company name: Date: Nurse tank unit number: Date: Date
Company name: Date: Nurse tank unit number: Placards: Yes No Condition RR Place I ID H Marking: Yes No Condition Data Plate: Yes No
Company name: Date: Nurse tank unit number: Placards: Yes No Condition RR Place I ID H Marking: Yes No Condition Data Plate: Yes No
Company name: Date: Nurse tank unit number: Placards: Yes No Condition Marking: Yes No Condition Data Plate: Yes No Data Plate Legible: Yes No Condition of tank: Sood
Company name: Date: Nurse tank unit number: Placards: Yes No Condition RR Placat TD# Marking: Yes No Condition Data Plate: Yes No Data Plate Legible: Yes No Rank eq
Company name: Date: Nurse tank unit number: Placards: Yes No Condition Marking: Yes No Condition Data Plate: Yes No Data Plate Legible: Yes No Condition of tank: Sood

Company name: West
Date: 9/23
Nurse tank unit number: 270
Placards: Yes No Condition MISSING Front LRR FIRE LIM
Marking: Yes No Condition MISSINS FIT AA MONTK
Data Plate: Yes No
Data Plate Legible: Yes No
Condition of tank:
Photographed: YesNo
Documentation: Yes No
Notes: 149-155
₹
Company name:
Date:
Nurse tank unit number: 320
Placards: Yes No Condition MISSING Forth RR Place \$ ID# Making Yes No Condition MISSING Forth AA Mark
Placards: Yes No Condition MSSINS FIT AA MARK Marking: Yes No Condition MISSINS FIT AA MARK Data Plata Vas. 1 No.
Data Plate: Yes No
Data Plate Legible: Yes No
Condition of tank:
Photographed: Yes No
Documentation: YesNo
Notes: 156-160

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Company name: West
Date: 9[23
Nurse tank unit number: 666
Placards: Yes No Condition Miss Fr+ & RR Place ID #
Marking: Yes No Condition <u>MISS</u> Frt AA mark
Data Plate: Yes No
Data Plate Legible: Yes No
Condition of tank:
Photographed: Yes No
Documentation: Yes No
Notes: 161 - 164
Commony names
Date:

Lever Fort RR Place + 1 PM
Placards: Yes No Condition Miss Marking: Yes No Condition Miss Frt AAmark
Marking: Yes No Condition/\(10.53\)
Data Plate: Yes No
Data Plate: Yes No
Data Plate: Yes No
Data Plate: Yes No Data Plate Legible: Yes No
Data Plate: Yes No Data Plate Legible: Yes No Condition of tank: OO

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Date: 9 23
Nurse tank unit number: 5ZO
Placards: Yes No ConditionMISS FI++RR 81ec & ID =
Placards: Yes No ConditionM_155 Fr+ FR 81cc & ID = Marking: Yes No ConditionM 155 Fr+ 17A mark
Data Plate: Yes _ No
Data Plate Legible: Yes No Paratel
Condition of tank:
Photographed: YesNo
Documentation: Yes No
Notes: 169-173
Company name:
Company name:
Date
Date:
Nurse tank unit number: 310
Nurse tank unit number: 310 Placards: Yes No Condition M45 FV44 RR
Nurse tank unit number:310 Placards: Yes No Condition
Nurse tank unit number:310 Placards: Yes No ConditionM\ss Fift RR Marking: Yes No ConditionM\ss Fift AA Data Plate: Yes No
Nurse tank unit number:31D
Nurse tank unit number:31D
Nurse tank unit number:31D

Company name:
Date:
Nurse tank unit number:
Placards: Yes No Condition MISSINS Front & SR Pace 47P
Marking: Yes No Condition Frt AA
Data Plate: YesNo
Data Plate Legible: Yes No
Condition of tank:Sood
Photographed: Yes No
Documentation: Yes No
Notes: 178-182
Company name:
Date:
Nurse tank unit number:/20
Placards: Yes No Condition _M455 Fr+4 Rear Plac & IOH
Marking: Yes No Condition K55 Fr f AA
Data Plate: YesNo
Data Plate Legible: Yes No
Condition of tank:
Photographed: Yes No
Documentation: Yes No
Notes: 123-186

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	1. Sant	
	Company name:	
	Date: 9/23	
	Nurse tank unit number: 40	706
	Placards: Yes No Condition MISSING Fr+ & RK PIGC4 -	w ~
	Placards: Yes No Condition	
	Data Plate: Yes / No	
	Data Plate Legible: Yes No Par No	
	Condition of tank:	
	Photographed: Yes No	
	Documentation: Yes No	
	Notes: 187-95	
	₹ ~	
	Company name:	
	Date:	
	Nurse tank unit number:	
	Placards: Yes No Condition Muss RR Place & 70#	
	Marking: Yes No Condition	
	Data Plate: Yes No	
	Data Plate Legible: Yes No Paint ed	
	Condition of tank:Soci	
	Photographed: Yes No	
	Documentation: Yes No	
i r	Notes: 187-199	

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Company name: West
Date: 9/23
Nurse tank unit number:
Placards: Yes No Condition MVSS RR Plack FD #
Marking: Yes No Condition
Data Plate: Yes _ No
Data Plate Legible: Yes No Parateas
Condition of tank:
Photographed: YesNo
Documentation: Yes No
Notes: 203 206
Commence
Company name:
Date:
Nurse tank unit number:
Placards: Yes No Condition MISS RR Plac 4 FOH
Marking: Yes No Condition
Data Plate: YesNo
Data Plate Legible: Yes No Painted
Condition of tank:
Photographed: Yes No
Documentation: Yes No

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Company name: West
Date: 923
Nurse tank unit number: 67
Placards: Yes No Condition
Marking: Yes No Condition M155 For ERR AFT MARKING ON RR
Data Plate: Yes No
Data Plate Legible: Yes No Painted
Condition of tank: 5000
Photographed: Yes No
Documentation: Yes No
Notes:
Company name:
Date:
Nurse tank unit number: 31 Placards: Yes No Condition MISSAS FIFTH RR Mac + ID the
Placards: Yes No Condition
Marking: Yes No Condition
Data Plate: Yes No
Data Plate Legible: Yes No Par Ntal
Condition of tank: 3000
Photographed: Yes No
Photographed: Yes No Documentation: Yes No

USDOT/PHMSA/OHMSFO: REPORT NUMBER:11220047 EXHIBIT NUMBER: 2 PAGE NUMBER: 17 OF 18

Company name: West	
Date: 3/23	
Nurse tank unit number: 630	1 0 1 - + 70
Placards: Yes No Condition K155 Fr	JARK Mac 410
Placards: Yes No Condition	irt Admerk
Data Plate: YesNo	
Data Plate Legible: Yes No	
Condition of tank:	
Photographed: YesNo	
Documentation: Yes No	
Notes:	
123	
Company name:	
Date:	
Nurse tank unit number: 430	01- + 70H
Placards: Yes No Condition No Condition No	Front ERR PIAC & FOH
Marking: Yes No Condition F	ert AA
Data Plate: Yes No	
Data Plate Legible: Yes No	****
Condition of tank:	
Photographed: Yes No	
Documentation: Yes No	
Notes:	

USDOT/PHMSA/OHMSFO: REPORT NUMBER:11220047 EXHIBIT NUMBER: 2 PAGE NUMBER: 18 OF 18

Location: West Fertilizer Company Date: 9/23/2011

West, TX

Photographer: Rucker, Walter Camera: Canon PowerShot A560



#71 & #G34 missing front Flammable Gas placards, 1005 & NH3 markings

U.S. DOT/PHMSA/OHME

Report Number: 11220047

Exhibit Number:

Page Number: 1 of

Location: West Fertilizer Company Date: 9/23/2011

West, TX

Photographer: Rucker, Walter Camera: Canon PowerShot A560



#71 missing rear Flammable Gas placard & 1005 marking

U.S. DOT/PHMSA/OHME

Report Number: 1122004

Exhibit Number:

Page Number: 2 of

Date: 9/23/2011

Location: West Fertilizer Company

West, TX

Photographer: Rucker, Walter Camera: Canon PowerShot A560



#71 with required side placard and markings

U.S. DOT/PHMSA/OHME

Report Number: 1122004

Exhibit Number:

Page Number: 3 of

Location: West Fertilizer Company Date: 9/23/2011

West, TX

Photographer: Rucker, Walter Camera: Canon PowerShot A560



#71 illegible ASME data plate

U.S. DOT/PHMSA/OHME

Report Number: 1122004

Exhibit Number:
Page Number:

er: <u>4 of 5</u>

Location: West Fertilizer Company Date: 9/23/2011

West, TX

Photographer: Rucker, Walter Camera: Canon PowerShot A560



#71 illegible ASME data plate

U.S. DOT/PHMSA/OHME

Report Number: 11220047

Exhibit Number: 3

Page Number: 5 of 5

Location: West Fertilizer Company Date: 9/23/2011

West, TX

Photographer: Rucker, Walter Camera: Canon PowerShot A560



#71 & #G34 missing front Flammable Gas placards, 1005 & NH3 markings

U.S. DOT/PHMSA/OHME

Report Number: 11220047

Exhibit Number: Page Number:

<u>1 of 5</u>

Location: West Fertilizer Company Date: 9/23/2011

West, TX

Photographer: Rucker, Walter Camera: Canon PowerShot A560



#G34 with required side placard & markings

U.S. DOT/PHMSA/OHME

Report Number: 11220047

Exhibit Number:

Page Number: 2 of

Location: West Fertilizer Company Date: 9/23/2011

West, TX

Photographer: Rucker, Walter Camera: Canon PowerShot A560



#G34 missing rear Flammable Gas placard & 1005 marking

U.S. DOT/PHMSA/OHME

Report Number: 1122004

Exhibit Number:

Page Number: 3 of 5

Location: West Fertilizer Company Date: 9/23/2011

West, TX

Photographer: Rucker, Walter Camera: Canon PowerShot A560



#G34 with required side placard & markings

U.S. DOT/PHMSA/OHME

Report Number: 1122004

Exhibit Number:

Page Number: 4 of

Location: West Fertilizer Company **Date:** 9/23/2011

West, TX

Rucker, Walter **Photographer:** Camera: Canon PowerShot A560



#G34 illegible ASME data plate

U.S. DOT/PHMSA/OHME

Report Number:

Exhibit Number:

Page Number:

Location: West Fertilizer Company Date: 9/23/2011

West, TX

Photographer: Rucker, Walter Camera: Canon PowerShot A560



#60 with required side placards & markings

U.S. DOT/PHMSA/OHME

Report Number: 1122004

Exhibit Number:
Page Number:

: 1 of

Location: West Fertilizer Company Date: 9/23/2011

West, TX

Photographer: Rucker, Walter Camera: Canon PowerShot A560



#60 missing rear Non-Flammable Gas placard & 1005 marking

U.S. DOT/PHMSA/OHME

Report Number: 11220047

Exhibit Number: 5

Page Number: 2 of

Location: West Fertilizer Company **Date:** 9/23/2011

West, TX

Rucker, Walter **Photographer:** Camera: Canon PowerShot A560



#60 with required side placards & markings

U.S. DOT/PHMSA/OHME

Report Number:

Exhibit Number:

Page Number:

Location: West Fertilizer Company Date: 9/23/2011

West, TX

Photographer: Rucker, Walter Camera: Canon PowerShot A560



#60 with illegible ASME date plate

U.S. DOT/PHMSA/OHME

Report Number: 11220047

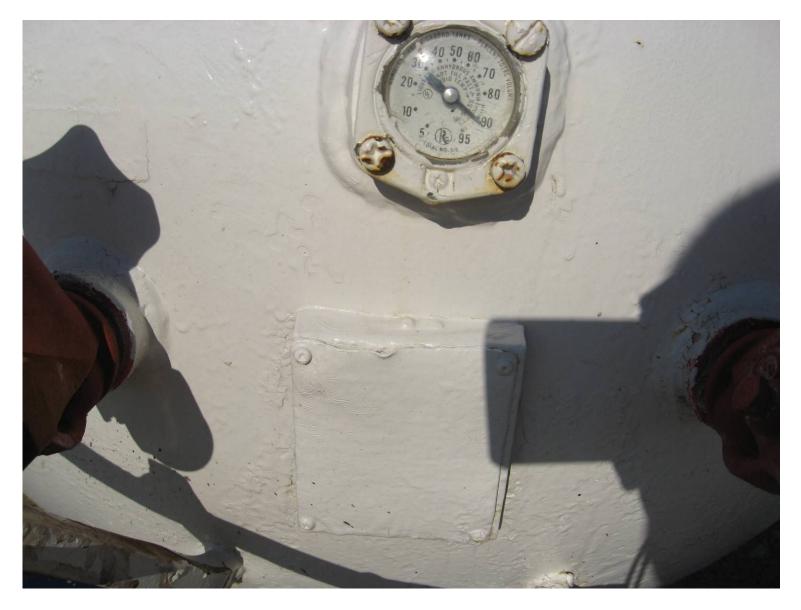
Exhibit Number:

Page Number: 4 of

Location: West Fertilizer Company Date: 9/23/2011

West, TX

Photographer: Rucker, Walter Camera: Canon PowerShot A560



#60 with illegible ASME data plate

U.S. DOT/PHMSA/OHME

Report Number: 1122004

Exhibit Number:

Page Number: 5 of

Location: West Fertilizer Company Date: 9/23/2011

West, TX

Photographer: Rucker, Walter Camera: Canon PowerShot A560



#53 & #39 with required side placards & markings; and missing front Non-Flammable Gas placards and 1005 & NH3 markings

U.S. DOT/PHMSA/OHME

Report Number: 11220047

Exhibit Number:

Page Number: 1 of

Location: West Fertilizer Company **Date:** 9/23/2011

West, TX

Rucker, Walter **Photographer:** Camera: Canon PowerShot A560



#53 missing front Non-Flammable Gas placard and 1005 & NH3 markings

U.S. DOT/PHMSA/OHME

Report Number:

Exhibit Number:

Page Number:

Location: West Fertilizer Company Date: 9/23/2011

West, TX

Photographer: Rucker, Walter Camera: Canon PowerShot A560



#53 missing rear Non-Flammable Gas placard & 1005 marking

U.S. DOT/PHMSA/OHME

Report Number: 11220047

Exhibit Number: 6

Page Number: 3 of

Location: West Fertilizer Company Date: 9/23/2011

West, TX

Photographer: Rucker, Walter Camera: Canon PowerShot A560



#53 with illegible ASME data plate

U.S. DOT/PHMSA/OHME

Report Number: 1122004

Exhibit Number:

Page Number: 4 of

Location: West Fertilizer Company Date: 9/23/2011

West, TX

Photographer: Rucker, Walter Camera: Canon PowerShot A560



#53 with illegible ASME data plate

U.S. DOT/PHMSA/OHME

Report Number: 11220047

Exhibit Number:

Page Number: 5 of 5

Location: West Fertilizer Company Date: 9/23/2011

West, TX

Photographer: Rucker, Walter Camera: Canon PowerShot A560



#G9 & #73 with required side placards & markings; and missing front Non-Flammable Gas placards and 1005 & NH3 markings

U.S. DOT/PHMSA/OHME

Report Number: 1122004

Exhibit Number:

Page Number: 1 of

Location: West Fertilizer Company Date: 9/23/2011

West, TX

Photographer: Rucker, Walter Camera: Canon PowerShot A560



#G9 missing rear Non-Flammable Gas placard and 1005 markings

U.S. DOT/PHMSA/OHME

Report Number: 1122004

Exhibit Number: 7

Page Number: 2 of

Location: West Fertilizer Company Date: 9/23/2011

West, TX

Photographer: Rucker, Walter Camera: Canon PowerShot A560



#G9 with illegible ASME data plate

U.S. DOT/PHMSA/OHME

Report Number: 11220047

Exhibit Number:

Page Number: 3 of

Location: West Fertilizer Company Date: 9/23/2011

West, TX

Photographer: Rucker, Walter Camera: Canon PowerShot A560



#G9 with illegible ASME data plate

U.S. DOT/PHMSA/OHME

Report Number: 1122004

Exhibit Number:

Page Number: 4 of

Location: West Fertilizer Company Date: 9/23/2011

West, TX

Photographer: Rucker, Walter Camera: Canon PowerShot A560



#D4 with required side placard & markings

U.S. DOT/PHMSA/OHME

Report Number: 11220047

Exhibit Number:

Page Number: 1 of

Location: West Fertilizer Company Date: 9/23/2011

West, TX

Photographer: Rucker, Walter Camera: Canon PowerShot A560



#D4 with illegible ASME data plate

U.S. DOT/PHMSA/OHME

Report Number: 1122004

Exhibit Number:

Page Number: 2 of 5

Location: West Fertilizer Company Date: 9/23/2011

West, TX

Photographer: Rucker, Walter Camera: Canon PowerShot A560



#D4 with illegible ASME data plate

U.S. DOT/PHMSA/OHME

Report Number: 1122004

Exhibit Number:

Page Number: 3 of

Location: West Fertilizer Company Date: 9/23/2011

West, TX

Photographer: Rucker, Walter Camera: Canon PowerShot A560



#D4 with required placard & markings

U.S. DOT/PHMSA/OHME

Report Number: 1122004

Exhibit Number:

8

Page Number: 4 of

Location: West Fertilizer Company Date: 9/23/2011

West, TX

Photographer: Rucker, Walter Camera: Canon PowerShot A560



#D4 missing rear Non-Flammable Gas placard & 1005 marking

U.S. DOT/PHMSA/OHME

Report Number: 1122004

Exhibit Number:

Page Number: 5 of

Summary of Investigator's Field Notes from Exhibit #2

Nurse Tanks #	Placard Conditions	Marking Conditions	ASME Data Plate	Exhibit 2 Page #
71	Missing Front & Rear	Missing Front & Rear	Illegible	Page 1
		ID # and Front NH3		
G34	Missing Front & Rear	Missing Front & Rear	Illegible	Page 1
		ID # and Front NH3		
60	Missing Rear	Missing Rear ID #	Illegible	Page 2
D2	Missing Rear	Missing Rear ID #	Illegible	Page 2
53	Missing Front & Rear	Missing Front & Rear	Illegible	Page 3
		ID # and Front NH3		
39	Missing Front & Rear	Missing Front & Rear	Illegible	Page 3
		ID # and Front NH3		
3	Missing Front & Rear	Missing Front & Rear	Legible	Page 4
		ID # and Front NH3		
16	Missing Front & Rear	Missing Front & Rear	Illegible	Page 4
		ID # and Front NH3		
6	Missing Front & Rear	Missing Front & Rear	Illegible	Page 5
		ID # and Front NH3		
G20	Missing Front & Rear	Missing Front & Rear	Illegible	Page 6
		ID # and Front NH3		
12	Missing Front & Rear	Missing Front & Rear	Illegible	Page 6
		ID # and Front NH3		
G9	Missing Front & Rear	Missing Front & Rear	Illegible	Page 7
		ID # and Front NH3		
73	Missing Front & Rear	Missing Front & Rear	Illegible	Page 7
		ID # and Front NH3		
D4	Missing Rear	Missing Rear ID #	Illegible	Page 8
D3	Missing Rear	Missing Rear ID#	Illegible	Page 8
G6	Missing Rear	Missing Rear ID #	Illegible	Page 9
14	Missing Rear	Missing Rear ID #	Illegible	Page 9
G96	Missing Rear	Missing Rear ID #	Illegible	Page 10
65	Missing Rear	Missing Rear ID #	Illegible	Page 10
270	Missing Front & Rear	Missing Front & Rear	Illegible	Page 11
		ID # and Front NH3		
320	Missing Front & Rear	Missing Front & Rear	Illegible	Page 11
		ID # and Front NH3		
660	Missing Front & Rear	Missing Front & Rear	Illegible	Page 12
		ID # and Front NH3		
650	Missing Front & Rear	Missing Front & Rear	Illegible	Page 12
		ID # and Front NH3		

Summary of Investigator's Field Notes from Exhibit #2

	-			
Nurse Tanks #	Placard Conditions	Marking Conditions	ASME Data Plate	Exhibit 2 Page #
520	Missing Front & Rear	Missing Front & Rear ID # and Front NH3	Illegible	Page 13
310	Missing Front & Rear	Missing Front & Rear ID # and Front NH3	Illegible	Page 13
350	Missing Front & Rear	Missing Front & Rear ID # and Front NH3	Illegible	Page 14
120	Missing Front & Rear	Missing Front & Rear ID # and Front NH3	Illegible	Page 14
40	Missing Front & Rear	Missing Front & Rear ID # and Front NH3	Illegible	Page 15
D5	Missing Rear	Missing Rear ID #	Illegible	Page 15
D1	Missing Rear	Missing Rear ID #	Illegible	Page 16
D9	Missing Rear	Missing Rear ID #	Illegible	Page 16
G7	Missing Front & Rear	Missing Front & Rear ID # and Front NH3	Illegible	Page 17
31	Missing Front & Rear	Missing Front & Rear ID # and Front NH3	Illegible	Page 17
630	Missing Front & Rear	Missing Front & Rear ID # and Front NH3	Illegible	Page 18
430	Missing Front & Rear	Missing Front & Rear ID # and Front NH3	Illegible	Page 18

Manufacturers of West Brand

Fertilizers

Complete ertilizer ervice"

West Fertilizer Co.

P.O. Box 399 West, Texas 76691

Manufacturers of West Brand Fertilizers

Payable at West, Texas (McLennan Co.)

TERMS: CASH AT TIME OF INVOICE. APPROVED CHARGE ACCOUNTS - DUE IN 10 DAYS. ACCOUNTS OVER 30 DAYS SUBJECT TO SERVICE CHARGE OF 1% PER MONTH (12% PER ANNUM).

Oustomer's Order No. (b) (4)
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Address
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SOLD BY CASH C.O.D. CHARGE ON ACCT. MDSE. RETD. PAID OUT
QUAN DESCRIPTION PRICE AMOUNT
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4634 Net
WEST FERTILIZER CO West, Texas 76691
THE $\mathcal{E} \mathcal{L} - \mathcal{L} = 2d$
GROSS GUARENTEED ANALYSIS: FERTILIZ
Nitrogen (N) Sol. Potash (K ₂ O) Nitrogen (N) Sol. Potash (K ₂ O) Sol. Potash (K ₂ O)
7460 NET Mag (Mag) % WEIGHER & Warty
but the second s
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85,510-
All claims and returned goods MUST be accompanied by this bill
58581 Received By

HEALER PRINTING CO. - WACO, TX (254) 754-247

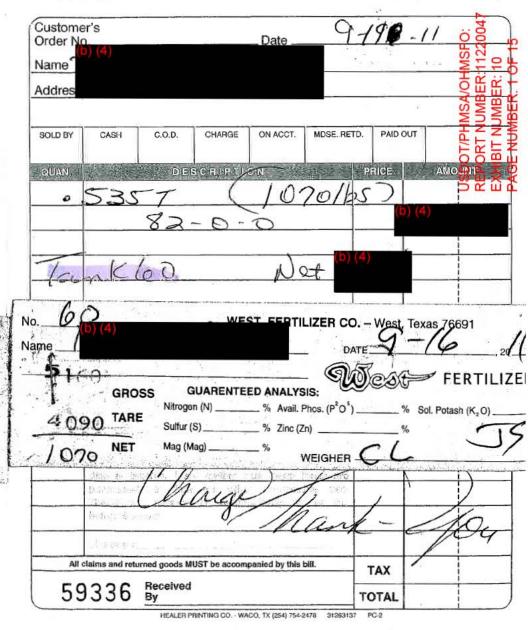
"Complete , Fertilizer Service"

West Fertilizer Co.

P.O. Box 399 West, Texas 76691

Payable at West, Texas (McLennan Co.)

TERMS: CASH AT TIME OF INVOICE, APPROVED CHARGE ACCOUNTS - DUE IN 10 DAYS. ACCOUNTS OVER 30 DAYS SUBJECT TO SERVICE CHARGE OF 1% PER MONTH (12% PER ANNUM).



"Complete Fertilizer Service"

West Fertilizer Co.

of West Brand Fertilizers

P.O. Box 399 West, Texas 76691

Manufacturers

Payable at West, Texas (McLennan Co.) TERMS: CASH AT TIME OF INVOICE, APPROVED CHARGE ACCOUNTS - DUE IN 10 DAYS. COUNTS OVER 30 DAYS SUBJECT TO SERVICE CHARGE OF 1% PER MONTH (12% PER ANNUM) Custome Order No Name Address SOLD BY CASH C.O.D. CHARGE ON ACCT. MDSE, RETD. PAID OUT PRIOE FERTILIZER CO. - West. Texas 76691 GROSS Nitrogen (N) TARE WEIGHER GROSS GUARENTEED ANALYSIS: Nitrogen (N) TARE WEIGHER Received 57105

HEALER PRINTING CO. - WACO, TX (254) 754-2478 31263137 PC-2

TOTAL

"Complete Fertilizer Service'

West Fertilizer Co.

P.O. Box 399 West, Texas 7669

Payable at West, Texas (McLennan Co.

Manufacturers of West Brand Fertilizers

TERMS: CASH AT TIME OF INVOICE. APPROVED CHARGE ACCOUNTS - DUE IN 10 DAYS. DAYS SUBJECT TO SERVICE CHARGE OF 1% PER MONTH (12% PER ANNUM). Customer's Order No. △ Date Name Address SOLD BY ON ACCT DESCRIPT WEST FERTILIZER CO. - West Texas 7669 GUARENTEED ANALYSIS: Nitrogen (N) Receive 57501

Manufacturers

of West Brand

Fertilizers

"Complete Fertilizer Service'

West Fertilizer Co.

P.O. Box 399 West, Texas 76691

Payable at West, Texas (McLennan Co.)

Fertilizers

TERMS: CASH AT TIME OF INVOICE, APPROVED CHARGE ACCOUNTS - DUE IN 10 DAYS. CCOUNTS OVER 30 DAYS SUBJECT TO SERVICE CHARGE OF 1% PER MONTH (12% PER ANNUM). Customer's

Order N(b) (4) Name Address SOLD BY QUAN:

CO. - West, Texas 76691

GUARENTEED ANALYSIS: **GROSS**

WEIGHER

TAX

All claims and returned qu

56664

Rec By

Manufacturers of West Brand

"Complete" Fertilizer Service"

Customer Order No.

West Fertilizer Co

P.O. Box 399 West, Texas 76691

Payable at West, Texas (McLennan Co.)

TERMS; CASH AT TIME OF INVOICE. APPROVED CHARGE ACCOUNTS - DUE IN 10 DAYS. ACCOUNTS OVER 30 DAYS SUBJECT TO SERVICE CHARGE OF 1% PER MONTH (12% PER ANNUM)

Name Address SOLD BY ON ACCT MDSE. RETD. PAID OUT ILIZER CO. - West, Texas 76694 Zinc (Zn) Mag (Mag)

TAX

TOTAL

All claims and returned goods MUST be accompanied by this bill.

Received

By

56730

Manufacturers

of West Brand

Fertilizers

West Fertilizer Co. "Complete Fertilizer Service" P.O. Box 399 West, Texas 76691

Manufacturers of West Brand Fertilizers

Payable at West, Texas (McLennan Co.)

OF INVOICE, APPROVED CHARGE ACCOUNTS - DUE IN 10 DAYS. SUBJECT TO SERVICE CHARGE OF 1% PER MONTH (12% PER ANNUM). Ordeb (4 Nam

Add SOLD BY CASH C.O.D. CHARGE ON ACCT. MDSE, RETD QUAN DESCRIPTION PRICE ANOUNT

R CO. - West, Texas 76691 GROSS

GUARENTEED ANALYSIS: Nitrogen (N) % Avail. Phos. (PO Sulfur (S)

WEIGHER All claims and returned go TAX 57724

TOTAL

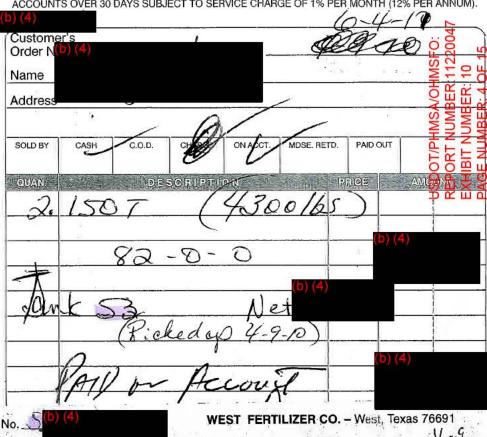
"Complete Fertilizer Service"

West Fertilizer Co.

P.O. Box 399 West, Texas 76691

Payable at West, Texas (McLennan Co.)

TERMS: CASH AT TIME OF INVOICE, APPROVED CHARGE ACCOUNTS - DUE IN 10 DAYS. ACCOUNTS OVER 30 DAYS SUBJECT TO SERVICE CHARGE OF 1% PER MONTH (12% PER ANNUM).



Name GUARENTEED ANALYSIS: GROSS

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% Avail. Phos. (PO) TARE

Sulfur (S)

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U300 NET

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TOTA

HEALER PRINTING CO. - WACO, TX (254) 754-2478 31263137

West Fertilizer Co. "Complete Fertilizer P.O. Box 399 West, Texas 76691 Service"

Manufacturers Fertilizers

Payable at West, Texas (McLennan Co.)

of West Brand

TERMS: CASH AT TIME OF INVOICE, APPROVED CHARGE ACCOUNTS - DUE IN 10 DAYS. BJECT TO SERVICE CHARGE OF 1% PER MONTH (12% PER ANNUM). Name Addre PAID OUT SOLD BY AMOUNT QUAN 41/04

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980	NET	Sulfur (S) Mag (Mag)	% ZIIC	WEIGHER -	77
1.				803 - 55	

HEALER PRINTING CO. - WACO, TX (254) 754-2478 31263137

TAX

TOTAL

All claims and returned goods MUST be accompanied by this bill.

Received

By

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"Complete Fertilizer Service"

West Fertilizer Co.

P.O. Box 399 West, Texas 76691

Payable at West, Texas (McLennan Co.)

Manufacturers of West Brand Fertilizers

TERMS: CASH AT TIME OF INVOICE. APPROVED CHARGE ACCOUNTS - DUE IN 10 DAYS. ACCOUNTS OVER 30 DAYS SUBJECT TO SERVICE CHARGE OF 1% PER Custo Order Name Addre SOLD BY MDSE, RETD. PAID OUT QUAN VECT FERTII-IZER CO. - West, Texas 76691 GUARENTEED ANALYSIS: GROSS Nitrogen (N) TARE NE.T All claims and returned good TAX Recei 57017 By TOTAL

Ord

Manufacturers

of West Brand

Fertilizers

AMOUNT

D R W

West Fertilizer Co. "Complete Fertilizer Service" P.O. Box 399 West, Texas 76691 Payable at West, Texas (McLennan Co.)

Manufacturers of West Brand Fertilizers

AT TIME OF INVOICE, APPROVED CHARGE ACCOUNTS - DUE IN 10 DAYS. DAYS SUBJECT TO SERVICE CHARGE OF 1% PER MONTH (12% PER ANNUM).

Nan SOLD BY CASH C.O.D. CHARGE ON ACCT MDSE, RETD. PAID OUT PESCRIPTIO AMOUNT

WEST FERTILIZER CO. - West, Texas 7,669

GUARENTEED ANALYSIS: GROSS

WEIGHER

All claims and returned goods MUST be accompanied by this bili. TAX Received 55859 TOTAL "Complete Fertilizer Service"

West Fertilizer Co.

P.O. Box 399 West, Texas 76691

Payable at West, Texas (McLennan Go.)

TERMS: CASH AT TIME OF INVOICE. APPROVED CHARGE ACCOUNTS - DUE IN 10 DAYS.

PAID OUT

ACCOUNTS OVER 30 DAYS SUBJECT TO SERVICE CHARGE OF 1% PER MONTH (12% PER ANNUM). Customer's Ord (b) (4) Nan

SOLD BY CASH C.O.D. CHARGE ON ACCT. MDSE. RETD. DESCRIPTION OWAN 50304

WEST FEDTILIZER CO. - West, Texas 7669 Name

GUARENTEED ANALYSIS: TARE

March French All claims and returned goods MUST be accompanied by this bill. TAX Received 55864 TOTAL

HEALER PRINTING CO. - WACO, TX (254) 754-2478 31263137 PC-2

HEALER PRINTING CO. - WACO, TX (254) 754-2478 31263137 PC-2

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HEALER PRINTING CO. - WACO, TX (254) 754-2478 31263137 PC-2

Manufacturers

West Fertilizer Co. "Complete Fertilizer

Manufacturers of West Brand Fertilizers

West Fertilizer Co. "Complete of West Brand Fertilizer **Fertilizers** Service" P.O. Box 399 West, Texas 76691 P.O. Box 399 West, Texas 76691 Service" Payable at West, Texas (McLennan Co.) Payable at West, Texas (McLennan Go.) TERMS: CASH AT TIME OF INVOICE. APPROVED CHARGE ACCOUNTS - DUE IN 10 DAYS. AT TIME OF INVOICE, APPROVED CHARGE ACCOUNTS - DUE IN 10 DAYS. 30 DAYS SUBJECT TO SERVICE CHARGE OF 1% PER MONTH (12% PER ANNUM). DAYS SUBJECT TO SERVICE CHARGE OF 1% PER MONTH (12% PER ANNUM). Customer's Order No Date Orde Name Name Address Address MDSE, RETD. PAID OUT SOLD BY C.O.D. CHARGE ON ACCT. ON ACCT. SOLD BY CASH CHARGE ERTILIZER CO. - West, Texas 76691 GUARENTEED ANALYSIS: GROSS Nitrogen (N) WEST FERTILIZER CO. - West, Texas 76691 No. Sulfur (S) Name WEIGHER GUARENTEED ANALYSIS: GROSS % Avail. Phos. (PO Nitrogen (N) TARE % Zinc (Zn) Sulfur (S)_ All claims and returned goods MUST be accompanied by this biff. TAX TAX Received 55706 55730 TOTAL

Manufacturers

of West Brand

Fertilizers

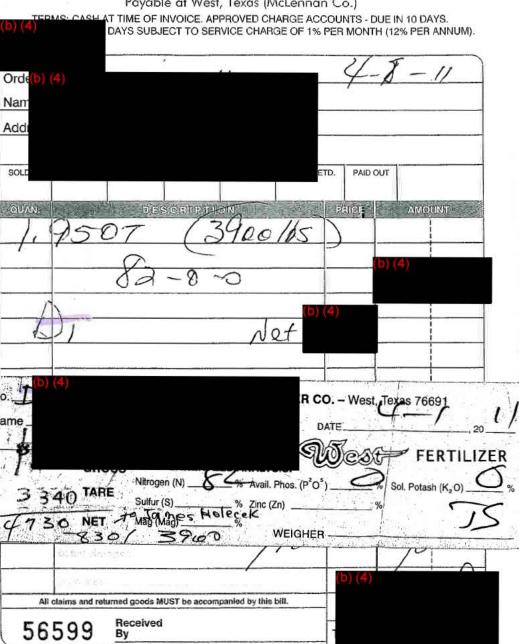
"Complete Fertilizer Service"

West Fertilizer Co.

P.O. Box 399 West, Texas 76691

Manufacturers of West Brand Fertilizers

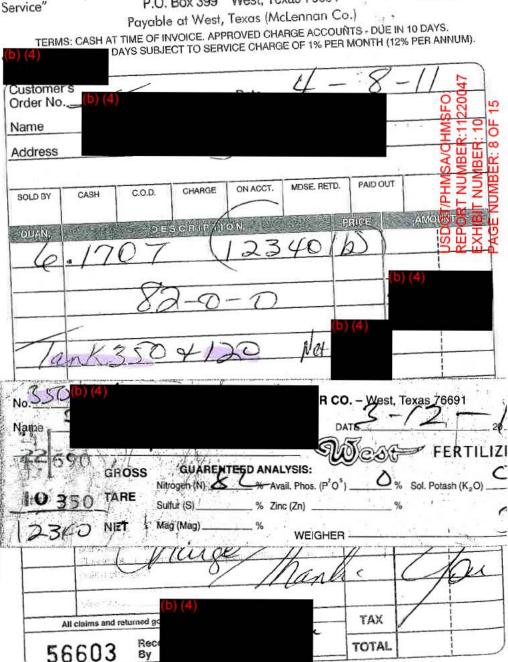
Payable at West, Texas (McLennan Co.)



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West Fertilizer Co. "Complete Fertilizer

P.O. Box 399 West, Texas 76691



31263137

1-800-310-0222

Farm Chemicals

Sprayer Equipment

"Complete Fertilizer Service"

Customer's

56598

Order No.

Name

West Fertilizer Co.

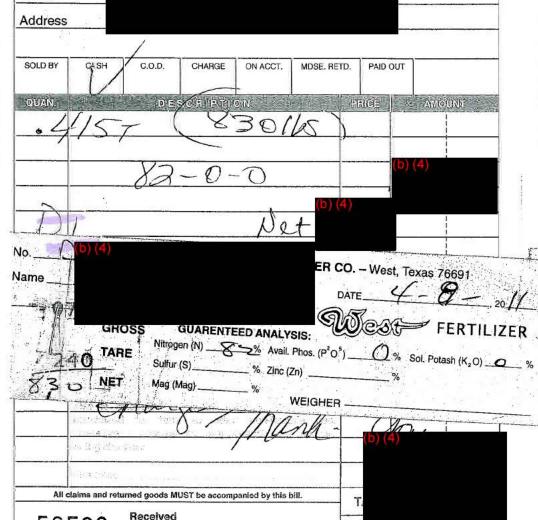
P.O. Box 399 West, Texas 76691

of West Brand **Fertilizers**

Manufacturers

Payable at West, Texas (McLennan Co.)

TERMS: CASH AT TIME OF INVOICE. APPROVED CHARGE ACCOUNTS - DUE IN 10 DAYS. ACCOUNTS OVER 30 DAYS SUBJECT TO SERVICE CHARGE OF 1% PER MONTH (12% PER ANNUM).



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West Fertilizer Co. "Complete Fertilizer Service"

P.O. Box 399 West, Texas 76691

Payable at West, Texas (McLennan Cq.)

Manufacturers of West Brand **Fertilizers**

TERMS: CASH AT TIME OF INVOICE. APPROVED CHARGE ACCOUNTS - DUE IN 10 DAYS. ACCOUNTS OVER 30 DAYS SUBJECT TO SERVICE CHARGE OF 1% PER MONTH (12% PER ANNUM). Order N Name Address PAID OUT MDSE, RETD. C.O.D. CHARGE ON ACCT. CASH CO. - West, Texas 76691

GROSS GUARENTEED ANALYSIS: All claims and returned goods MUST be accompanied by this bill. TAX Received 56174 TOTAL

HEALER PRINTING CO. - WACO, TX (254) 754-2478 31263137

West Fertilizer Co. "Complete Fertilizer

Manufacturers of West Brand

"Complete . Fertilizer

West Fertilizer Co.

Manufacturers of West Brand

Service"	P.O. Box 399	West, Texas 76691	Fertilizers	Service"	P.O. Box 399	West, Texas 766	691	Fertilizers
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00134	By HEALER PRINTING CO WAG			03030	By HEALER PRINTING CO WAD	DO, TX (254) 754-2478 31263	TOTAL	

West Ph. (254) 826-5309 1-800-310-0222

Farm Chemicals

Field and Pasture Seed Sprayer Equipment

'Complete Fertilizer Co.
Service"

West Fertilizer Co.
P.O. Box 399 West, Texas 76691

Manufacturers of West Brand Fertilizers

Payable at West, Texas (McLennan Co.)

cturers "Complete Brand Fertilizer zers Service" West Fertilizer Co.

P.O. Box 399 West, Texas 76691

Manufacturers of West Brand Fertilizers

Payable at West, Texas (McLennan Co.) TERMS: CASH AT TIME OF INVOICE. APPROVED CHARGE ACCOUNTS - DUE IN 10 DAYS. DAYS SUBJECT TO SERVICE CHARGE OF 1% PER MONTH (12% PER ANNUM). Order No Name Address ORT I PAID OUT MDSE, RETD. C.O.D. CHARGE ON ACCT. CASH SOLD BY QUAN WEST FERTILIZER CO. - West, Texas 76691 GUARENTEED ANALYSIS: GROSS WEIGHER All claims and returned goods MUST be accompanied by this bill. TAX Received 55991 TOTAL

HEALER PRINTING CO. - WACO, TX (254) 754-2478 31253137 PC-2

IT TIME OF INVOICE. APPROVED CHARGE ACCOUNTS - DUE IN 10 DAYS. DAYS SUBJECT TO SERVICE CHARGE OF 1% PER MONTH (12% PER ANNUM). Order Name Addre SOLD BY CASH C.O.D. CHARGE ON ACCT. MOSE, RETO. PAID OUT AMOUNT GUARENTEED ANALYSIS: All claims and returned goods MUST be accompanied by this bill. TAX Received 55929 TOTAL

HEALER PRINTING CO. - WACO, TX (254) 754-2478 31263137 PC-2

Manufacturers

West Ph. (254) 826-5309 1-800-310-0222

Farm Chemicals

Field and Pasture Seed Sprayer Equipment

"Complete Fertilizer Service"

Custon Order I

West Fertilizer Co.

P.O. Box 399 West, Texas 76691 of West Brand Fertilizers

Payable at West, Texas (McLennan Co.)

TERMS: CASH AT TIME OF INVOICE. APPROVED CHARGE ACCOUNTS - DUE IN 10 DAYS. ACCOUNTS OVER 30 DAYS SUBJECT TO SERVICE CHARGE OF 1% PER MONTH (12% PER ANNUM).

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"Complete Fertilizer Service"

West Fertilizer Co.

P.O. Box 399 West, Texas 76691

Manufacturers of West Brand Fertilizers

Payable at West, Texas (McLe	ennan Co.)	
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All claims and returned goods MUST be accompanied by this bill.	TAX	
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56837 By	TOTAL	

HEALER PRINTING CO. - WACO, TX (254) 754-2478 31263137 PC-2

"Complete Fertilizer Service"

West Fertilizer Co.

P.O. Box 399 West, Texas 76691

Manufacturers of West Brand Fertilizers

"Complete Fertilizer Service'

West Fertilizer Co

P.O. Box 399 West, Texas 76691

Manufacturers of West Brand Fertilizers

Payable at West, Texas (McLennan Co.) Payable at West, Texas (McLennan Co.) TERMS: CASH AT TIME OF INVOICE, APPROVED CHARGE ACCOUNTS - DUE IN 10 DAYS TERMS: CASH AT TIME OF INVOICE. APPROVED CHARGE ACCOUNTS - DUE IN 10 DAYS. SUBJECT TO SERVICE CHARGE OF 1% PER MONTH (12% PER ANNUM). 30 DAYS SUBJECT TO SERVICE CHARGE OF 1% PER MONTH (12% PER ANNUM). Order(b) Order Name Name Addre Addre SOLD BY CHARGE ON ACCT. MDSE. RETD. PAID OUT SOLD BY CASH CHARGE OT/PI ORT I BIT QUAN DESCRIPTION DESCRIPTION QUAN. AMOUNT IZER CO. - West, Texaso76691 ILIZER CO. - W FERTILIZER GUARENTEED ANALYSIS: GROSS Name Nitrogen (N) Avail, Phos (P TARE NET Mag (Mag) GUARENTEED ANALYSIS: GROSS WEIGHER Nitrogen (N) Sulfur (S) Mag (Mag) WEIGHER All claims and returned goods MUST be accompanied by this bill. TAX TAX Received 56896 56906 TOTAL TOTAL HEALER PRINTING CO. - WACO, TX (254) 754-2478 31263137 PC-2

West Ph. (254) 826-5309 1-800-310-0222

Farm Chemicals

Field and Pasture Seed Sprayer Equipment

Complete ertilizer iervice"

Customer's Order N(b) (4)

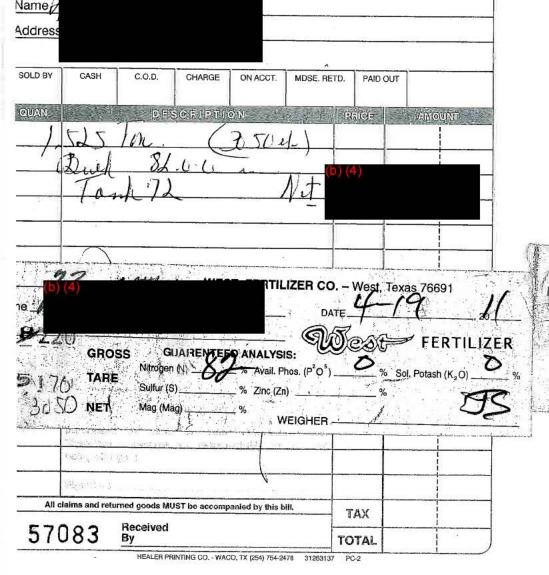
West Fertilizer Co.

P.O. Box 399 West, Texas 76691

Manufacturers of West Brand **Fertilizers**

Payable at West, Texas (McLennan Co.)

TERMS: CASH AT TIME OF INVOICE. APPROVED CHARGE ACCOUNTS - DUE IN 10 DAYS. ACCOUNTS OVER 30 DAYS SUBJECT TO SERVICE CHARGE OF 1% PER MONTH (12% PER ANNUM).



"Complete. Fertilizer Service"

West Fertilizer Co.

P.O. Box 399 West, Texas 76691

Payable at West, Texas (McLennan Co.)

Manufacturers of West Brand **Fertilizers**

TERMS: CASH AT TIME OF INVOICE, APPROVED CHARGE ACCOUNTS - DUE IN 10 DAYS. BUBJECT TO SERVICE CHARGE OF 1% PER MONTH (12% PER ANNUM). Order N(b) (4) Name Address SOLD BY ON ACCT. IZER CO. - West, Texas 76691 Name U TARE Sulfur (S) WEIGHER All claims and returned goods MUST be accompanied by this bill. TAX Received 57095 TOTAL HEALER PRINTING CO. - WACO, TX (254) 754-2478 31263137 PC-2

Manufacturers

of West Brand

Fertilizers

"Complete Fertilizer Service"

West Fertilizer Co.

P.O. Box 399 West, Texas 76691

of West Brand Fertilizers

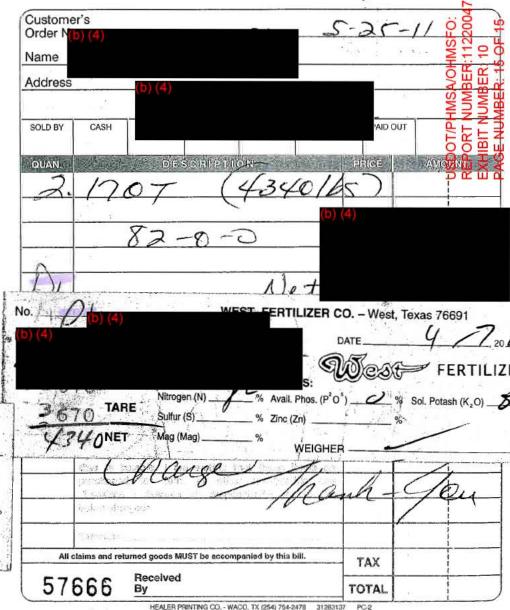
Manufacturers "Complete Fertilizer Service"

West Fertilizer Co

P.O. Box 399 West, Texas 76691

Payable at West, Texas (McLennan Co.)

TERMS: CASH AT TIME OF INVOICE, APPROVED CHARGE ACCOUNTS - DUE IN 10 DAYS. ACCOUNTS OVER 30 DAYS SUBJECT TO SERVICE CHARGE OF 1% PER MONTH (12% PER ANNUM).



Payable at West, Texas (McLennan Co.) TERMS: CASH AT TIME OF INVOICE, APPROVED CHARGE ACCOUNTS - DUE IN 10 DAYS. AYS SUBJECT TO SERVICE CHARGE OF 1% PER MONTH (12% PER ANNUM). Ord Nan SOLD BY CASH C.O.D. CHARGE PAID OUT QUAN. EST FERTILIZER CO. - West. Texas 76691 **GUARENTEED ANALYSIS: GROSS** Nitrogen (N) \$2 % Avail. Phos. (P2O5 180 TARE Sulfur (S) Mag (Mag)

WEIGHER

HEALER PRINTING CO. - WACO, TX (254) 754-2478 31263137 PC-2

TOTAL

Received

57564

Summary of NH3 Weigh Tickets

Nurse Tank #	Ticket Number	Dates Filled with NH3	Exhibit 10 Page #
71	58581	4/1/2011	1
G34	58581	4/1/2011	1
60	59336, 57501, 56664	9/16/2011, 4/11/11, 3/15/11	1, 2, 3
73	57105	4/29/2011,	2
29	57105	4/29/2011,	2
G7	56730	4/14/2011,	3
53	57783	4/9/2011,	4
D4	57724, 55859	4/3/2011, 3/4/11	4, 6
G7	56907, 55706	4/23/2011, 3/10/11	5, 7
G9	57017	4/28/2011,	5
D3	55859	3/4/2011,	6
270	55864	3/18/2011	6
G20	55730	3/11/2011	7
D1	56599, 56598, 57666	4/1/11, 4/8/11, 4/7/11	8, 9, 15
350	56603	3/12/2011	8
120	56603	3/12/2011	8
G96	56174	12/29/2010	9
65	56174	12/29/2011	9
16	55794, 55929	3/17/2011, 3/22/11	10, 11
320	55850	3/14/2011	10
G6	55991	3/10/2011	11
14	55991	3/10/2011	11
D9	56746, 57095	3/25/2011, 4/11/11	12, 14
6	56837	3/2/2011	12
430	56896	4/8/2011	13
630	56906, 57564	4/25/2011, 5/14/11	13, 15
72	57083	4/19/2011	14

INVESTIGATIVE NOTES COMPILED AND RETAINED FOR ENFORCEMENT PURPOSES



PIPELINE AND HAZARDOUS MATERIAL SAFETY ADMINISTRATION HAZMAT SECURITY INSPECTION REPORT

=	Inspection Date: 23 Sept. 2011
Facility Name and Address: West F	
1471 36	erry Mashek Pr
West,	TX 76691
Company Officials Interviewed:	Manager For e man
Jerry Sinkule	Foreman

SECURITY PLAN

	1.1, 1.2, 1.3	Any quantity.
	1.4, 1.5, 1.6	Placarded quantity.
	2.1	A large bulk quantity.
/	2.2	A large bulk quantity of material with an oxidizer subsidiary.
X		Any quantity PIH (e.g. Anhydrous ammonia).
	2.3	Any quantity.
	3	PG I and II in a large bulk quantity.
		Placarded quantity desensitized explosives.
	4.1	Placarded quantity desensitized explosives.
	4.2	PG I and II in a large bulk quantity.
	4.3	Placarded quantity.
	5.1	PG I and II in a large bulk quantity.
		PG III perchlorates, ammonium nitrate, ammonium nitrate fertilizers, or ammonium
		nitrate emulsions, suspensions, or gels in a large bulk quantity.
	5.2	Any quantity of Organic peroxide, Type B, liquid or solid, temperature controlled.
	6.1	Any quantity PIH.
	- A 245 HILLS	A large bulk quantity of a material that is not a PIH.
	6.2	Any quantity of a select agent or toxin listed by CDC or USDA (42 CFR, Part 73 or 9
		CFR, Part 121).
	7	International Atomic Energy Agency Category 1 & 2 sources.
		Highway Route Controlled Quantities.
		Known Radionuclides in forms listed as Quantities of Concern by the Nuclear
		Regulatory Commission.
		Placarded quantity of uranium hexafluoride.
	8	PG I in a large bulk quantity.

[&]quot;Large Bulk Quantity" refers to a quantity greater than 3,000 kg (6,614 lbs) for solids or 3,000 L (792 gal) for liquids and gases in a single packaging such as a cargo tank motor vehicle, portable tank, tank car, or other bulk container.

EXHIBIT NUMBER: 12 PAGE NUMBER: 1 OF 3

INVESTIGATIVE NOTES COMPILED AND RETAINED FOR ENFORCEMENT PURPOSES

		Yes	No	N/A
1.	Does the company have a written Security Plan?		X	
2.	Has it been approved by another Federal Agency?		1000	
2.	a. If yes, name of Agency and date approved:	-		X
	a. If yes, name of Agency and date approved:			
3.	Does the plan include a security assessment of possible transportation security risks, including site-specific or location-specific risks associated with facilities at which hazardous materials are prepared for transportation, stored, or unloaded incidental to movement?			
4.	Does the plan include measures to address the assessed risk(s)?	Т		
	2 000 the plant message incubates to address the absenced man(b).	_	-	
5	Does the plan address Personnel Security?		X	
6.	What method is in place to confirm information provided by employees hired for positions that involve access to or handling of materials covered by the security plan?			
7.	Is the company adhering to its personnel security plan?			
8.	Does the plan address Unauthorized Access?		X	
9.	Does the company adhere to the plan to prevent unauthorized persons to gain access to hazmat covered by the plan or transport conveyances being prepared for transportation?			
10.	Does the plan address En Route Security?	Τ	Y	
	1 2 000 tab pina utuatu 201 xibati 200 tati.			
11.	Does the company adhere to its en route security plan from origin to destination, including private/contract/common carrier?			
12.	Does the plan include identification by job title of the senior management official responsible for overall development and implementation of the security plan?			
13.	Does the plan include security duties for each position or department that is responsible for implementing the plan or a portion of the plan and the process of notifying employees when specific elements of the security plan must be implemented?			
14.	Does the plan include a plan for training hazmat employees in accordance with §172.704 (a)(4) and (a)(5)?			
15.	Has the company conducted in-depth security training (plan specific) for all HM employees?		,	

EXHIBIT NUMBER: 12 PAGE NUMBER: 2 OF 3

INVESTIGATIVE NOTES COMPILED AND RETAINED FOR ENFORCEMENT PURPOSES

		Yes	No	N/A
16.	Does the in-depth training program include the following:			
	a. Company security objectives?			
	b. Organizational security structure?			
	c. Specific security objectives?			
	d. Specific security duties?			
	e. Employee specific responsibilities?			
	f. Actions to take in the event of a security breach?			
17.	Has the company created and retained records of in-depth security training	?		
18.	Is the security plan reviewed at least annually and revised and/or updated a	ıs		Τ
	necessary to reflect changing circumstances?			
docun	on the current U.S. Department of Transportation Security Plan requirement nented responses on the following page(s) are true to the best of my knowled		y that	the
Person	n(s) Interviewed:			
Signa	ture & Led Spt nove Date	7-23-11		
Signa	ture Date			
	tigator(s):			
Signa	ture Walten Rucken Date 23	Sept z	211	
Signa	ture Date			

This inspection report and any comments made during this evaluation do not constitute an endorsement or approval of your security program in whole or in part. Do not send a copy of your Security Plan as a part of corrective action. If we need a copy of your Security Plan we will specifically request a copy in writing.

The following website may be helpful in the development and administration of security requirements:

http://phmsa.dot.gov/hazmat/security

EXHIBIT NUMBER: 12 PAGE NUMBER: 3 OF 3



254-826-5309 800-310-0222 FAX 254-826-4325

October 24, 2011

U.S. Department Of Transportation Tay Rucker Hazardous Materials Investigator 8701 S. Gessner Road, Suite 1110 Houston, Texas 77074

Dear Mr. Rucker,

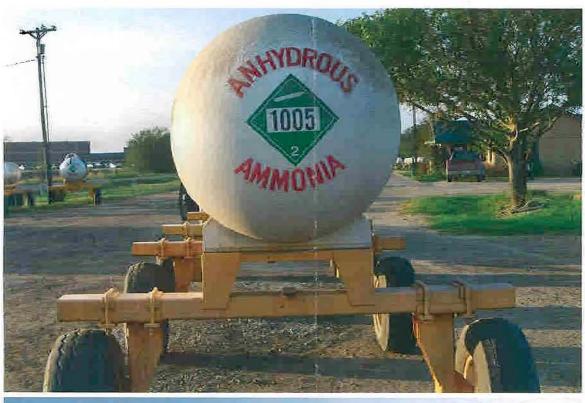
West Fertilizer Co. does have a written security plan that complies with and addresses all items listed on your investigative notes of September 23, 2011. This security plan is available at our office for inspection at any time.

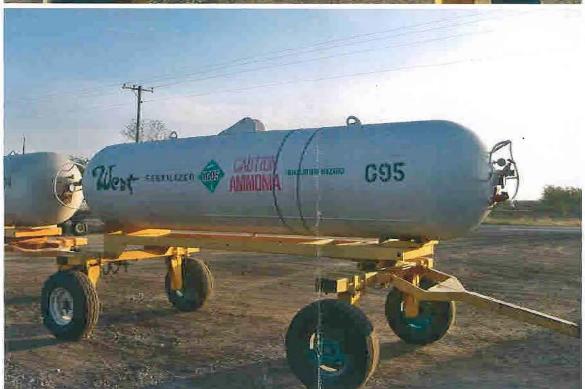
On October 21, 2011, West Fertilizer Co. had 32 NH3 nurse tanks with legible ASME name plates, properly placarded for service to our customers.

Led themor

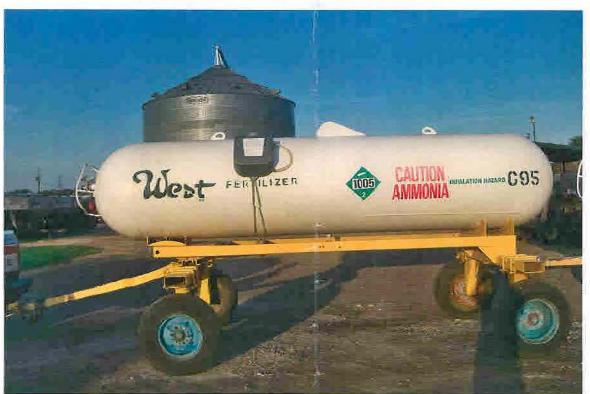
Ted Uptmore

cc: Placard Order Copies Enclosed





10-26-11 When pictures of 295 taken This A.M. 10-26-11 is typical of the 32 NH3 Townsport (Nume) Tankon ready for service 10-21-11. Thank, for your help on then important matter.





Segible Name Plate 6-95, Jel

Invoice



5606 N. HIGHWAY 81 ENID, OK 73701

(580) 234-3434

Sold To: WEST FERTILIZER COMPANY

1471 JERRY MASHEK DR

PO BOX 399

WEST, TX 76691-0399

Confirm To:

Invoice Number: 0133363-IN

Invoice Date: 9/26/2011

Order Number: 0133363 Order Date 9/23/2011

Salesperson: KDL

Customer Number: 02-8265309

WEST FERTILIZER COMPANY

1471 JERRY MASHEK DR

PO BOX 399

WEST, TX 76691-0399

Customer P.O.	Ship VIA		F.O.B. Terms	DUE 30 DAYS	Due Date 10/26/2011	
Item Number	Unit	Ordered	Shipped	Back Ordered	Price	Amount
CDEV1005	EACH ONFLAMABLE GAS	20.0000	20.0000	0.0000	1.5510	31.02
CDEV-3 DECAL "Caution	EACH	100.0000	100.0000	0.0000	2.3430	234.30
CDE0173 DECAL "INHALA"	EACH TION HAZARD" 2"	100.0000	100.0000	0.0000	1.5675	156.75
CDE48235R DECAL "ANHYD.	EACH AMMONIA" 4" CURV	100.0000	100.0000	0.0000	2.6400	264.00

SEP 3 0 2011 10.11-11

> Net Invoice: 686.07 0.00 Less Discount: 17.54 Freight: Sales Tax: 0.00 703.61 Invoice Total:

USDOT/PHMSA/OHMSFO: REPORT NUMBER: 11220047 **EXHIBIT NUMBER: 13** PAGE NUMBER: 4 OF 6

Page:



5606 N. HIGHWAY 81 ENID, OK 73701 (580) 234-3434

Sold To: WEST FERTILIZER COMPANY

1471 JERRY MASHEK DR PO BOX 399

WEST, TX 76691-0399

Confirm To:

Invoice

Invoice Number: 0133799-IN

Invoice Date: 10/18/2011

Order Number: 0133799

Order Date 10/17/2011

Salesperson: RHF

Customer Number: 02-8265309

Ship To: WEST FERTILIZER COMPANY

1471 JERRY MASHEK DR

PO BOX 399

WEST, TX 76691-0399

Customer-P.O.	Ship VIA UPS	F.O.B.		S DUE 30 DAYS	Due Date 11/17/2011	
Item Number	Unit	Ordered	Shipped	Back Ordered	Price	Amount
CDE48235R	EACH	85.0000	85.0000	0.0000	2.6400	224.40
DECAL "ANHYD. AM	MONIA" 4" CURV					
CDE0173	· EACH	100.0000	100.0000	0.0000	1.5675	156.75
DECAL "INHALATIO	N HAZARD" 2"				*3	
CDE0242	EACH	50.0000	50.0000	0.0000	2.0625	103.13
DECAL "ANHYD. AM	MONIA" 6" STRA				8	

Net Invoice:	484.28
Less Discount:	0.00
Freight:	16.34
Sales Tax:	0.00
Invoice Total:	500.62





Wylie Manufacturing Co.

702 E. 40th Street Lubbock, TX 79404 Phone: (806) 763-1075 Fax: (806) 763-1082 Page#:

1 of 1

<u>Invoice#:</u> 109388

(LADVIN SAULIONS

Date:

10/17/2011

C/O No.

178508-00

INVOICE

E.

Acct. No.: 10687

Sold To:

Customer PO No.

Sub-Total

38.64

Shipping/Handling

9.00

ADAIR INC. DBA WEST FERT. 1471 JERRY MASHEK DR. PO Box 399 West TX 76691-0399

Ship Via

Terms

UNITED PARCEL SERV 5% 10 NET 30 DAYS MERCH. ONLY

Ship To:

Shipped From:

Sman1

52

ADAIR INC. DBA WEST FERT. P.O. BOX 399 1471 JERRY MASHEK DR. WEST, TX 76691-0006

Shipped

10/03/11

Ordered

10/03/11

HEWITT WYLIE SPRAYERS 421 ENTERPRISE BLVD HEWITT, TX 76643

Sman2

new ways to receive live updates from Wylie Sprayers! ***New and Used Equipment*** ***Upcoming Events in Your Area*** ***The Latest Deals and Specials***									
.Qty Ordered	. Qty Shipped	Qty Bk Ord	Item Number	Description	List Price	Unit Price U/M	Amount		
21.00	21.00	.00	48065-1005	D.O.T. PLACARD DECAL NH3 *PRICE IS FOR 50-249 PC ORDER*	2.6300	1.8400 EA	38.64		
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				175					
							-		
		51							
			·		4				
	92 1	- x °			£	20			
		;÷	*						

Sub-Total

47.64

Tax

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