## **Biomass Program**

# **Trace Metal Scavenging from Biomass Syngas Using Novel Sorbents**

Alkalis (sodium, potassium) and heavy metals (lead, cadmium) are present in raw syngas generated through biomass gasification. They must be removed from the syngas because they can reduce equipment lifetime and deactivate downstream processing catalysts. This project is investigating the use of high-temperature powder sorbents for scavenging alkalis and heavy metals from biomass-derived syngas.

## **R&D Pathway**

Initially, sorbents will be tested on a syngas slipstream during switchgrass and/or wood chip gasification at Southern Company's Power Systems Development Facility (PSDF) to evaluate their potential for removing metal contaminants.

Concurrently, researchers will develop and build a reactor system that includes metal vaporization and metering apparatuses, a sorbent feeding system, and filter. This reactor system, along with the optimized sorbents, will be tested at full-scale at the PSDF.

Mechanisms, such as those governing the capture of heavy metals by sorbents and the eutectic melting during heavy metal scavenging, will be elucidated from the slipstream tests at the PSDF and other experiments. The mechanisms and kinetic data from PSDF experiments and published literature will be incorporated into the hot syngas clean-up model being developed by Southern Research Institute and the University of Alabama. Ultimately, the model will be able to predict the speciation (change of syngas composition versus temperature, time) and cleanup of hot syngas for a wide range of biomass types and gasification conditions.

### **Thermochemical R&D**

#### **Benefits**

- Improved syngas clean-up technology
- Better understanding of alkali and heavy metal removal from syngas

#### **Applications**

Improved syngas clean-up technologies and models will facilitate the commercialization of biomass gasification technologies and their integration into biorefineries.

#### **Project Participants**

Southern Company Southern Research Institute University of Alabama at Birmingham

#### **Project Period**

FY 2004 - FY 2007

#### For more information contact:

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A Strong Energy Portfolio for a Strong America. Energy efficiency and clean, renewable energy will mean a stronger economy, a cleaner environment, and greater energy independence for America. Working with a wide array of state, community, industry, and university partners, the U.S. Department of Energy's Office of Energy Efficiency and Renewable Energy invests in a diverse portfolio of energy technologies.