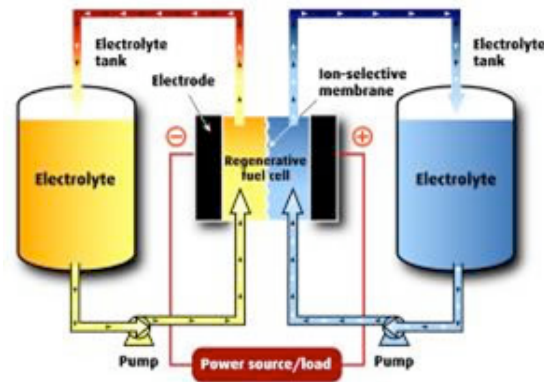


Redox Flow Batteries

Thomas Zawodzinski

Power

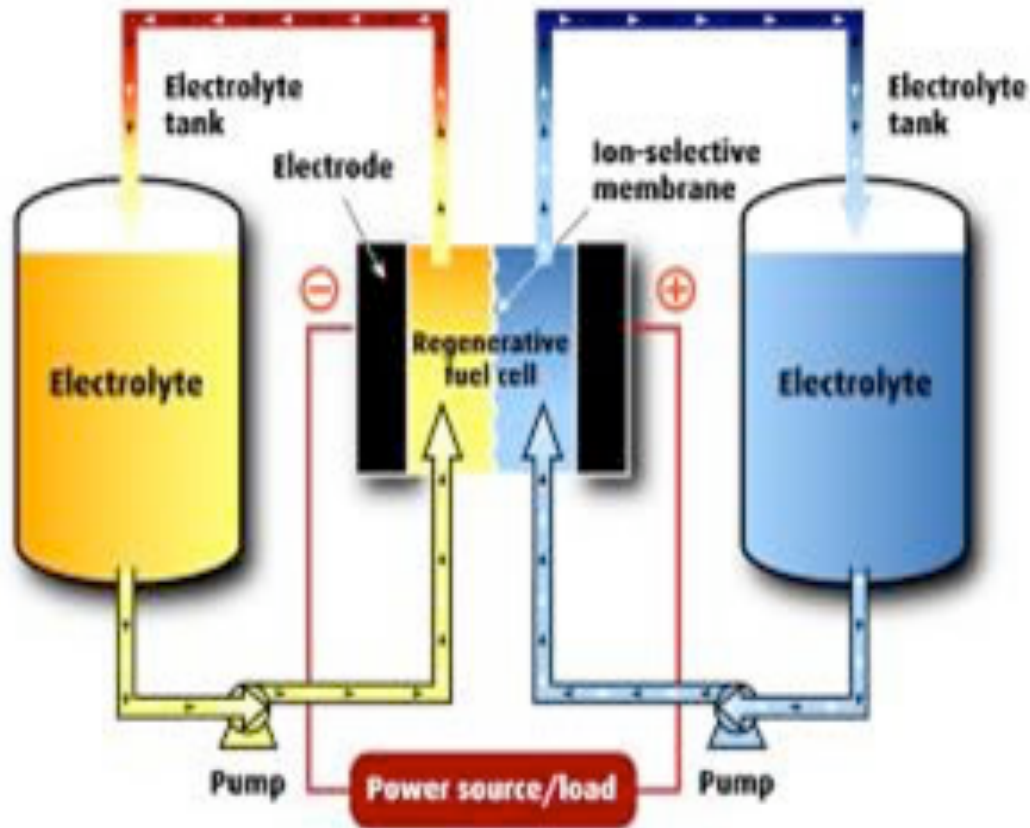


Energy



Figures Courtesy of Electrosynthesis

Redox Flow Systems

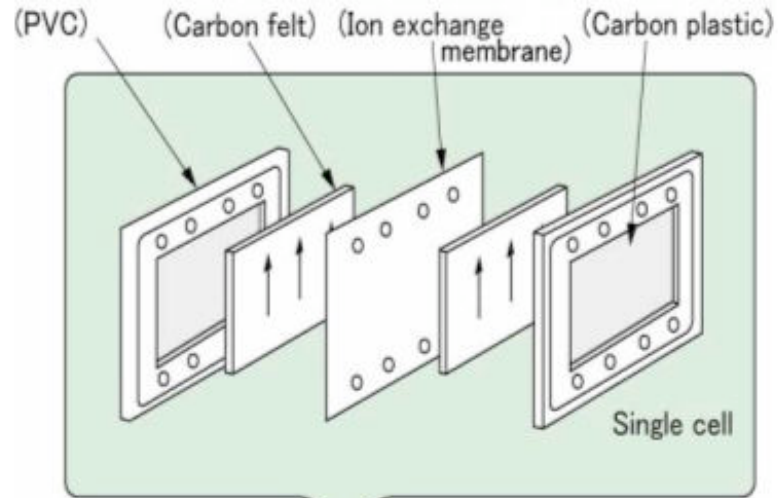


Favorable Attributes

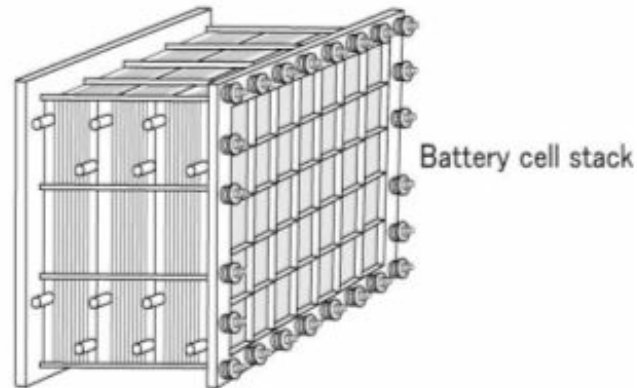
- **Cost**
- **Scalability**
- **Efficiency**
- **Longevity**
- **Safety**

Conversion technology similar to PEM fuel cells

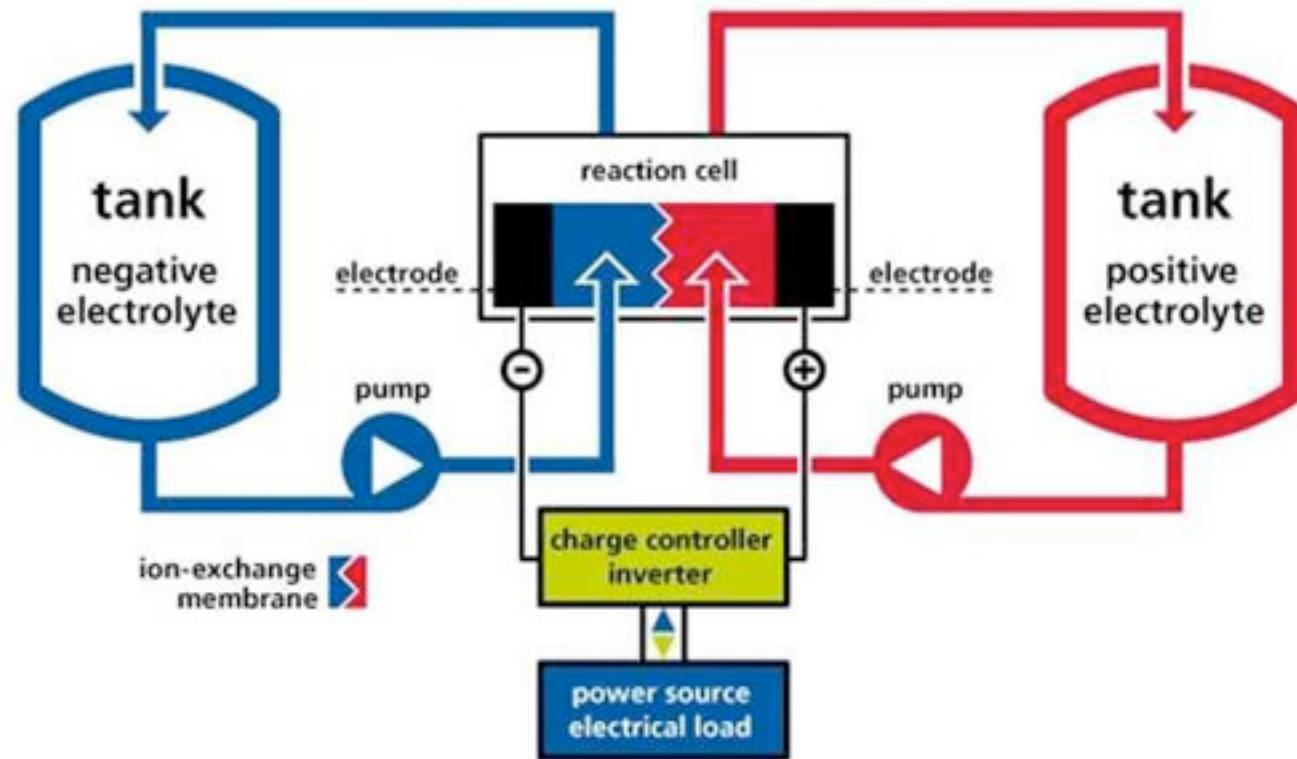
Basic Structure of RFB



Single cells are stacked



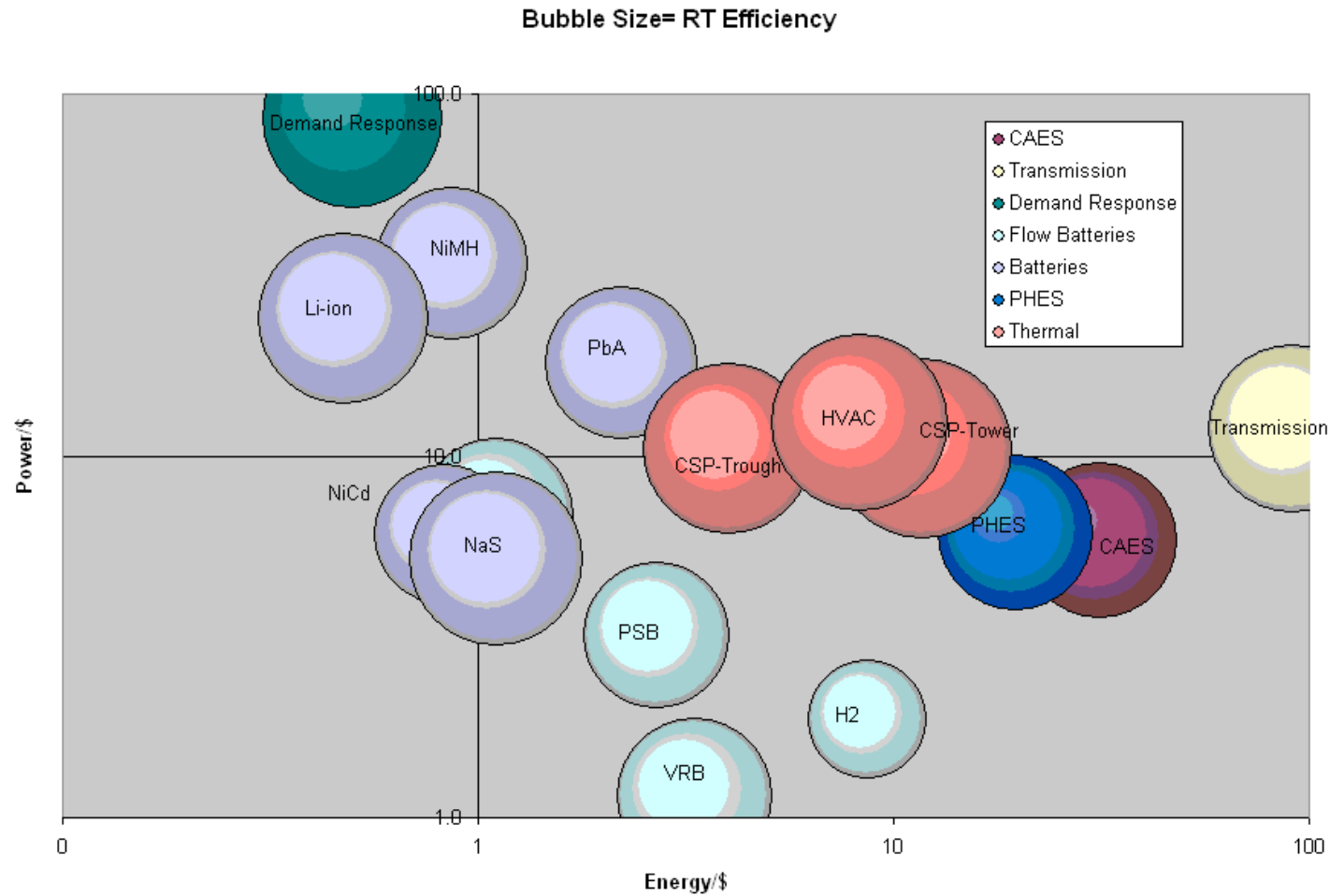
Keep in mind that this is a system!



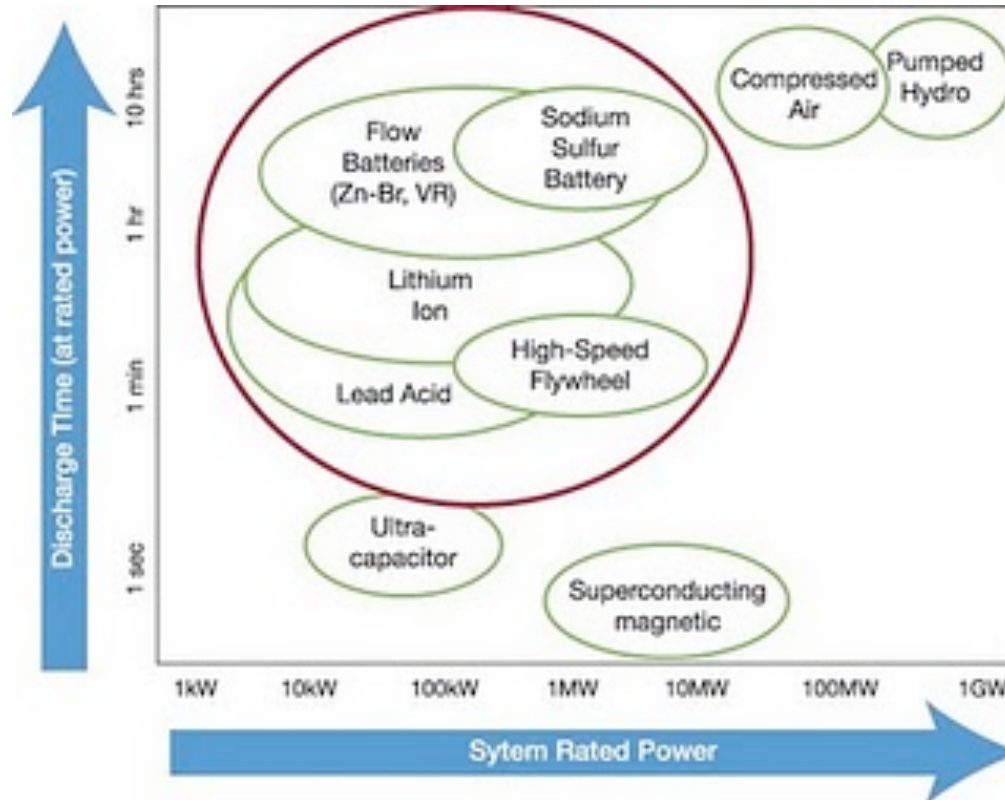
RFB chemistry

- *There are many types of RFB*
 - *Vanadium, Fe/Cr, Fe/Ce, Zn/Br₂, H₂/Br₂*
 - *New players, esp. using air electrodes*
 - *Note that they have several characteristics*
 - *Simple, inorganic redox couples*
 - *Simple, usually aqueous electrolytes*
- *VRBs*
 - *Positive electrode (VO₂⁺/VO⁺)*
 - *Negative electrode (V²⁺/V³⁺)*
 - *Electrolyte: Sulfuric acid (~5M)*

Where RFBs stand today...

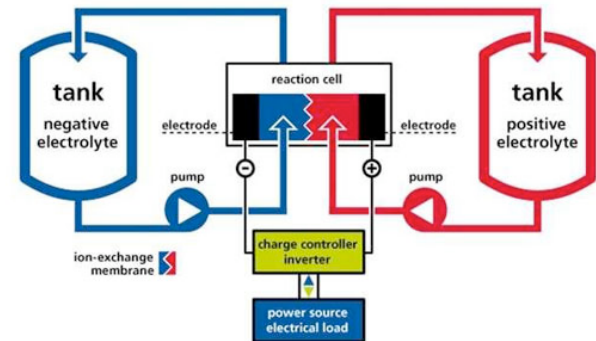
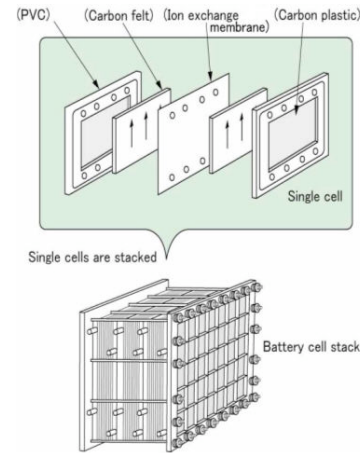


Where RFBs stand today...



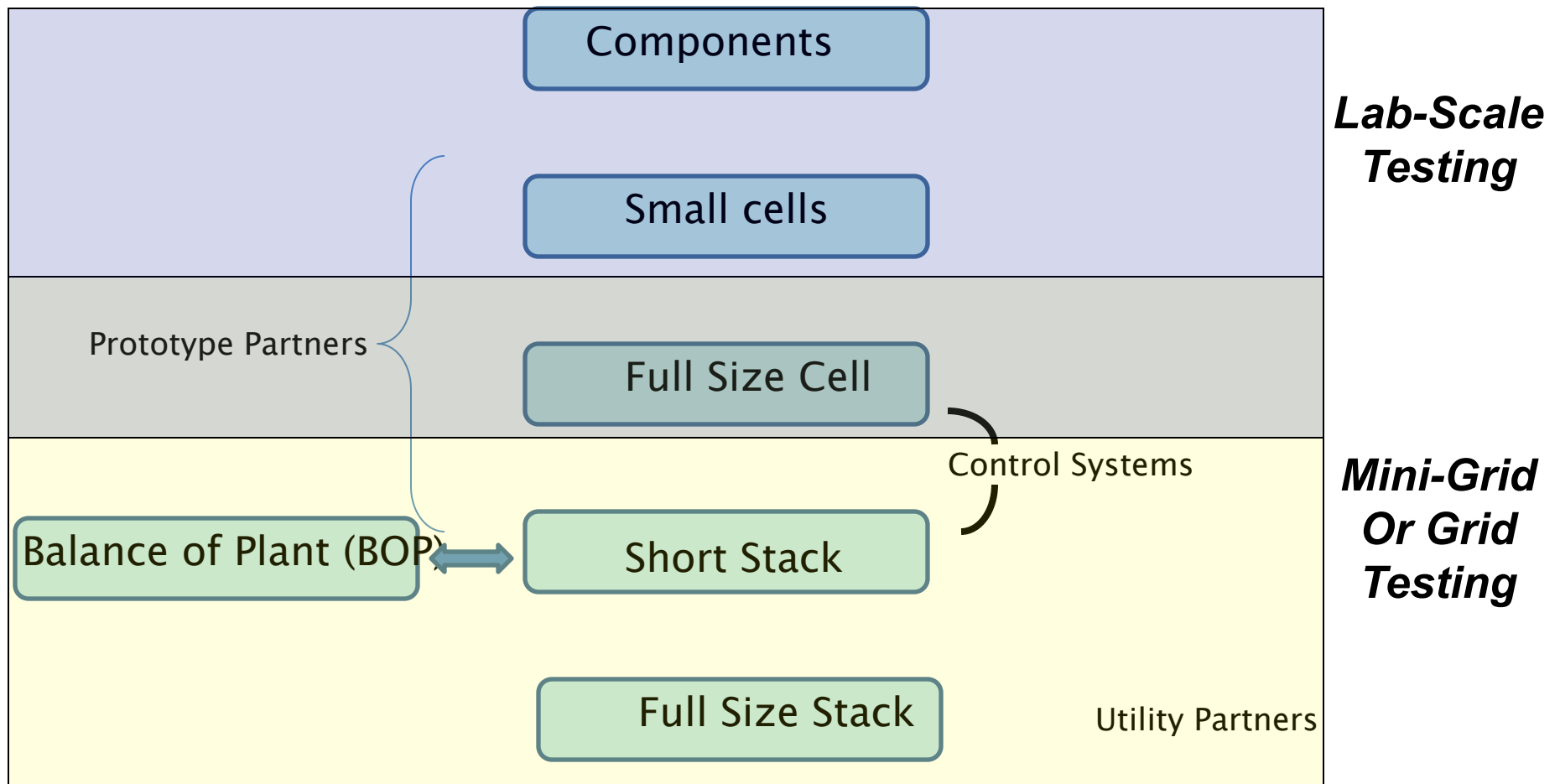
RFB State of the Art: What needs work?

- Cell resistance: electrolyte, cell design issues
- Redox couples: high voltage, solubility, reversibility, 'cross-over'
- Stacks: seals, shunt currents, manifolds
- Power electronics: control strategies, devices
- Tanks: increased energy density



ORNL taking holistic approach

*Critical needs for RD &D at several levels
Build from experience with PEM FCs*



Core elements: What we are working on...

- **Improved Cell Design** to minimize electrolyte resistance
- **Cell testing** to reveal critical technology limitations
- **Materials and Chemistry** development
 - Membranes, electrolyte solutions, electrodes, redox couples
- **Accelerated durability testing**
- **Extensive use of modeling** at all stages
- **Short stack development** for ‘small-grid’ setting
- **Power electronics** to increase energy conversion efficiency
- **Advanced storage methods** - higher energy density

Membranes/Electrolytes

Many Membranes Developed for FCs

- *Conductivity: controlled by water, ion content*
- *Cross-over: typically controlled by partitioning*
- *Durability: Both oxidizing and reducing conditions*

Will a non-aqueous system ever make sense?

- *Positive: increased voltage possible; multivalent ions*
- *Negative: even lower conductivity, COST, poor process fluids/safety*

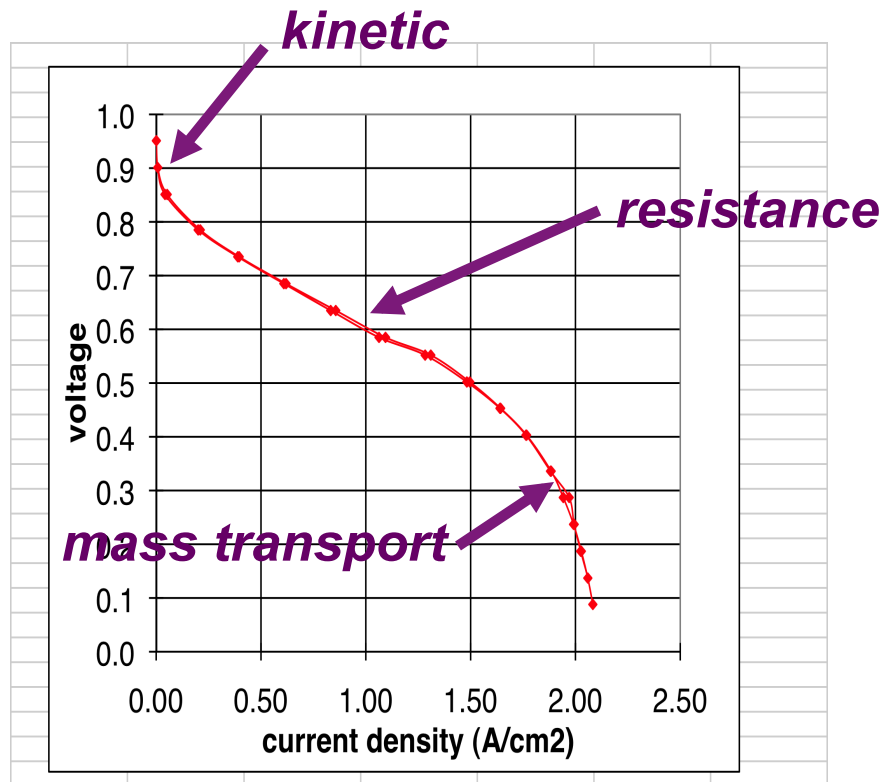
Melanie Moses-DeBusk

Testing for Insight Workhorse Approach

Testing drives innovation in components and systems

- ***New materials and processes inside cell/stack***
 - ***Understand rates, mechanisms, interrelationship with storage***
 - ***Systematic unraveling of key limiting issues***
- ***Improvements in balance of plant and electrical elements***
 - ***Understand cell ‘transfer function’***
- ***Full understanding of performance characteristics under realistic operating scenarios***
 - ***Scaling up***

Performance in Flow Systems: Polarization Curves



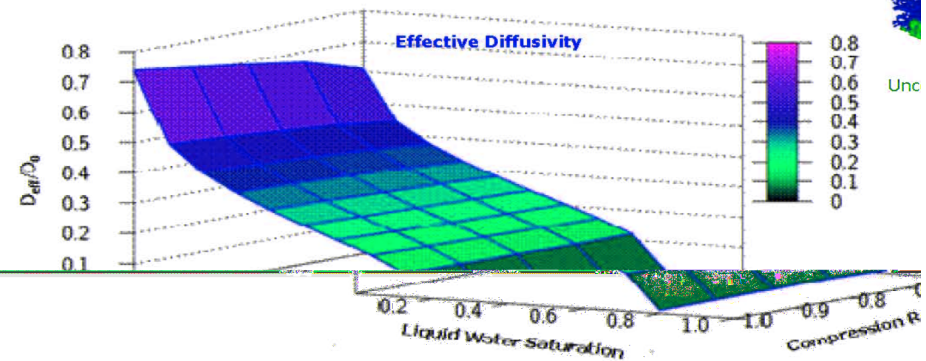
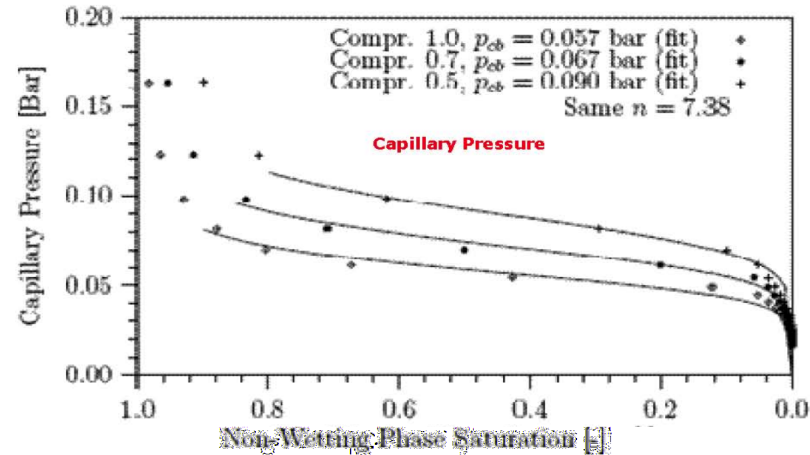
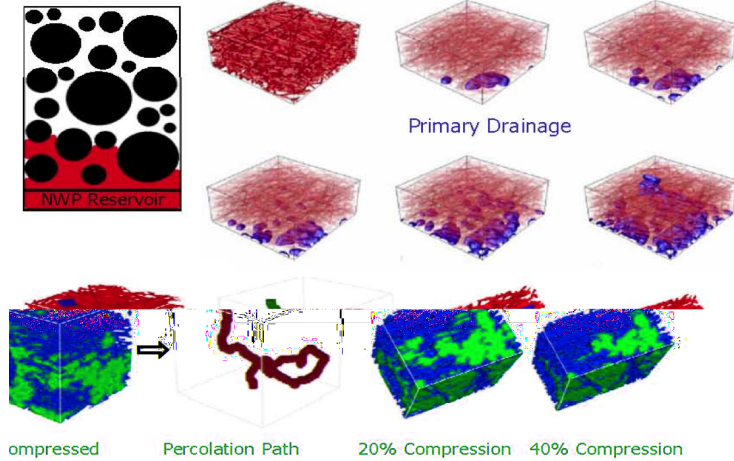
- We separate and measure (both charge, discharge):*
- *Electrode polarization for each electrode*
 - *Membrane resistance*
 - *Electrode ionic/reagent mass transport resistance*
 - *GDL mass transport resistance*

*To be augmented by impedance tests
as well as ex situ component tests*

Modeling for Electrode Design

Pore Morphology Model (PMM):

- Relies on morphological decomposition of the 3-D digital image of the porous microstructure;
- Determines the pore space accessible to the invading phase using the pore radius as the ordering parameter corresponding to a specified pressure during drainage.



* P. P. Mukherjee *et al.*, under review.

Partha Mukherjee

Thanks!

Tom Zawodzinski

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