

Coal R&D Requirements for Sustainability



**2007 University Coal Research (UCR)
Historically Black Colleges and Universities
and
Other Minority Institutions (HBCU/OMI)
Contractors Review Conference**

**Dale L. Keairns, PhD
Technical Fellow
SAIC**

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Past Grand Challenge Illustrations

- **Longitude Act of 1714**
- **Infectious Disease – 1800s**
- **Manhattan Project – 1940s**
- **Man on the Moon – 1960s**
- **Project Independence – 1970s**
- **War on Cancer - 1971**
- **Strategic Defense Initiative – 1983-1991**
- **Human Genome Project – 1990-2003**

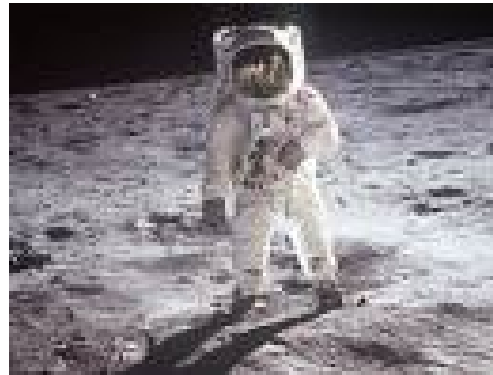


Past R&D Grand Challenges



Manhattan Project
(1940s)

~ \$25 billion



Apollo Project
(1960s)

~ \$91 billion



Strategic Defense
Initiative (1980s)

~ \$450 billion

Characteristics

Complex - Large Scale - Multi-disciplinary - Capture the imagination

Today's Grand Challenges

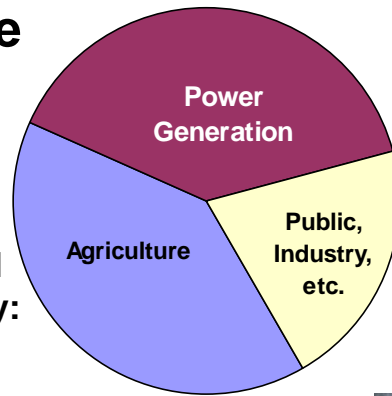


Disaster Resilience



Energy

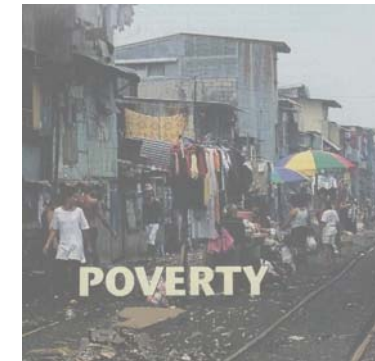
Water
350 billion gal
fresh water/day:
U. S.



Terrorism



Global Warming

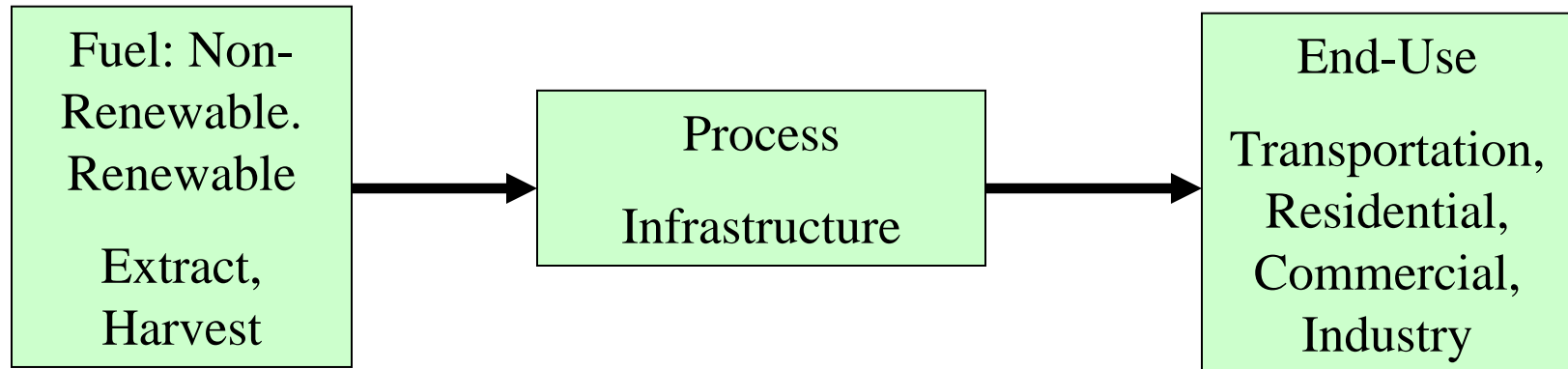


Characteristics of Grand Challenges

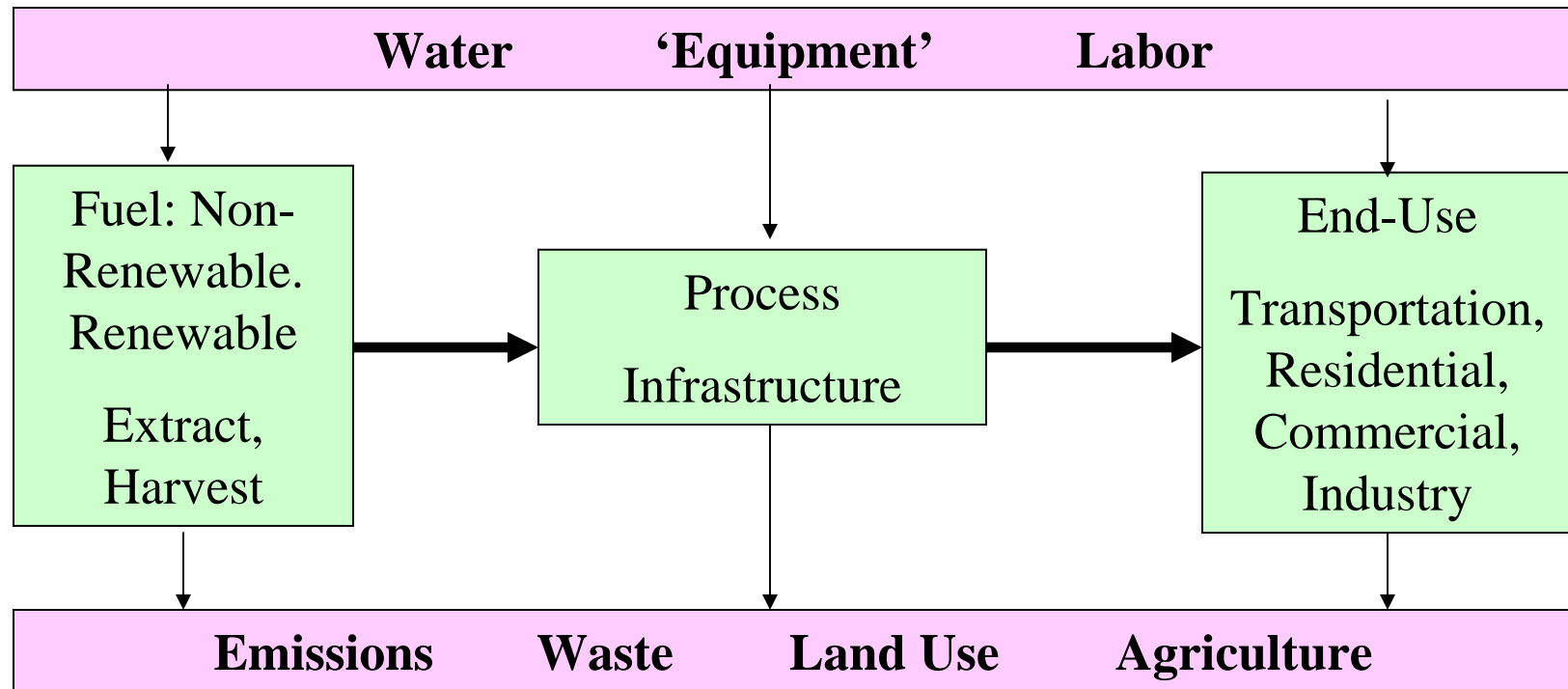
	Historic Grand Challenges	Today's Grand Challenges
Boundaries	Isolated Activities	Interdependence
Implementation	Technical Community	Diverse Stakeholders - International
Funding	Government	Multiple Sources

Need for new team, organization, communication concepts.

Energy Challenge

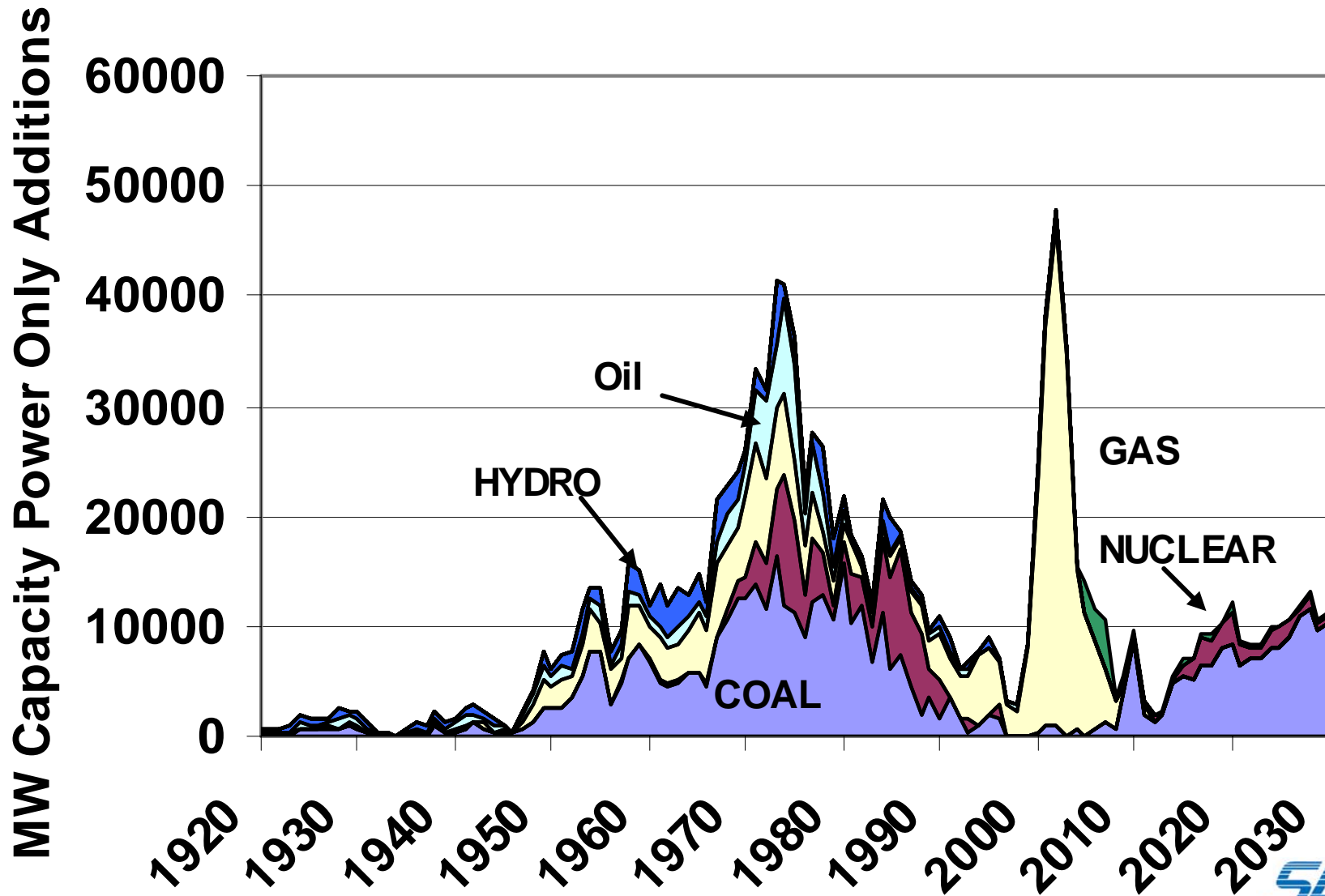


Today's Energy System Challenge

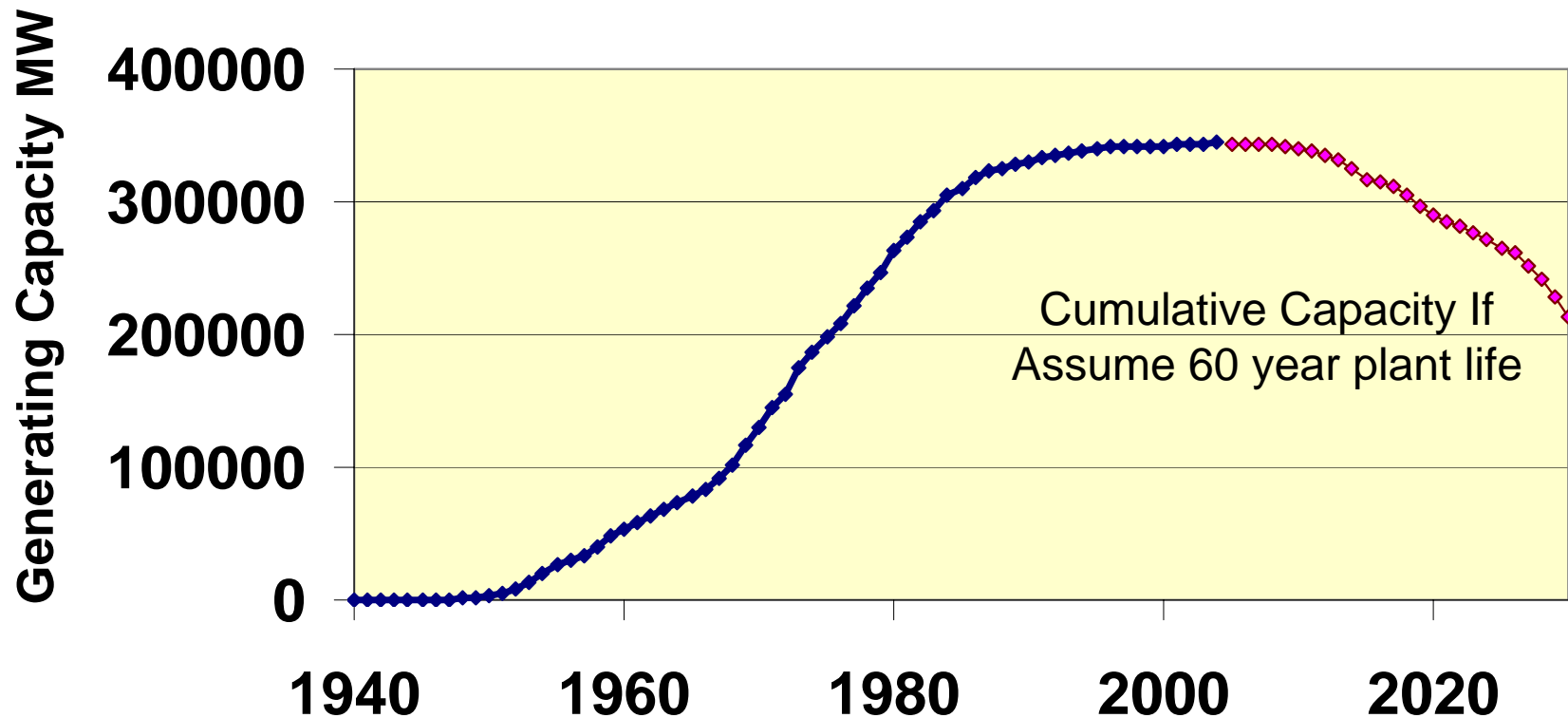


Reliable Affordable Safe
'Sustainable'

U.S. Electric Power Capacity Perspective



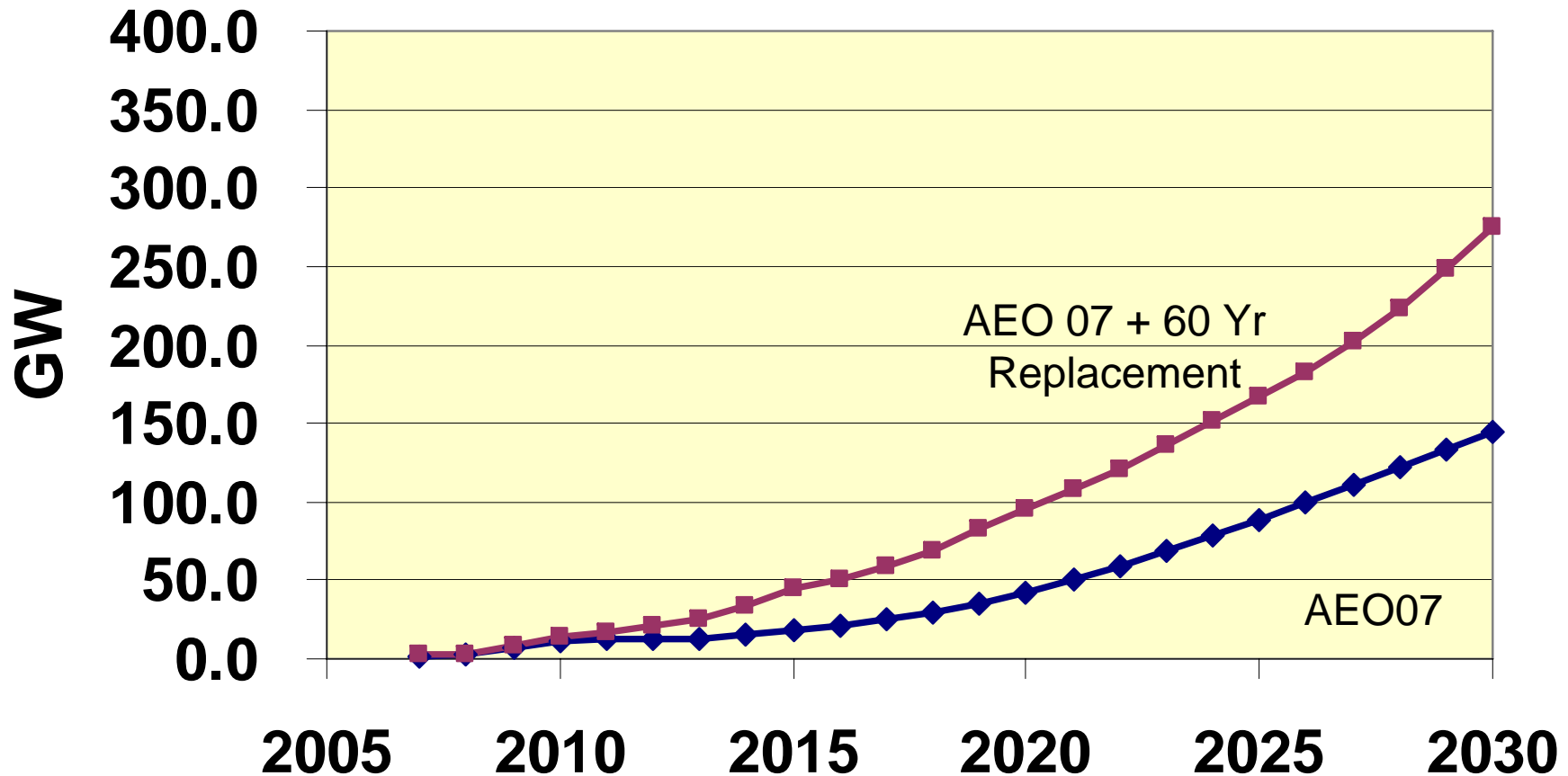
U.S. Coal Plant Capacity



What is coal plant life extension?

What are the trade-offs?

U.S. Coal Capacity Implications

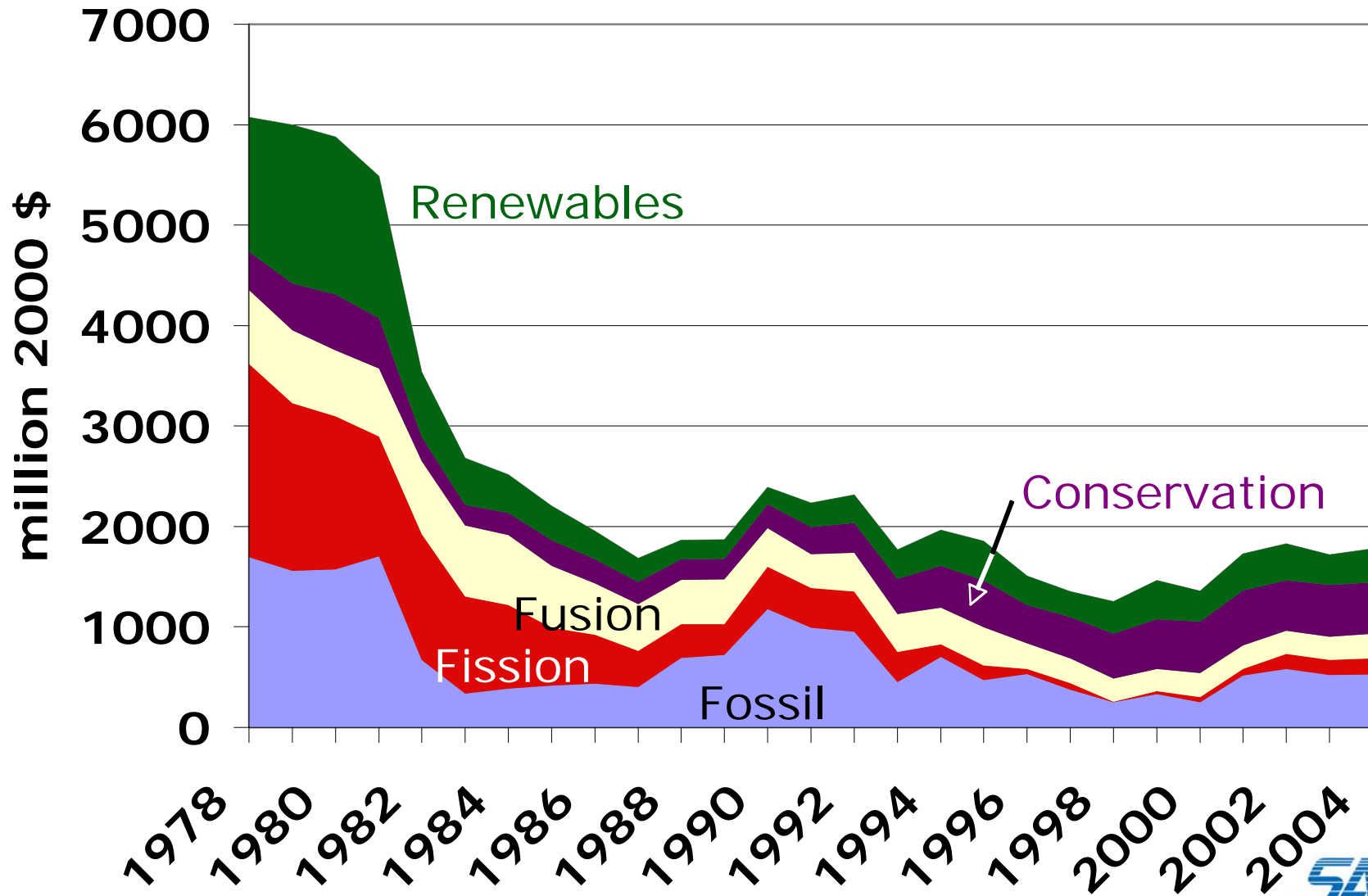


What technology will be available?

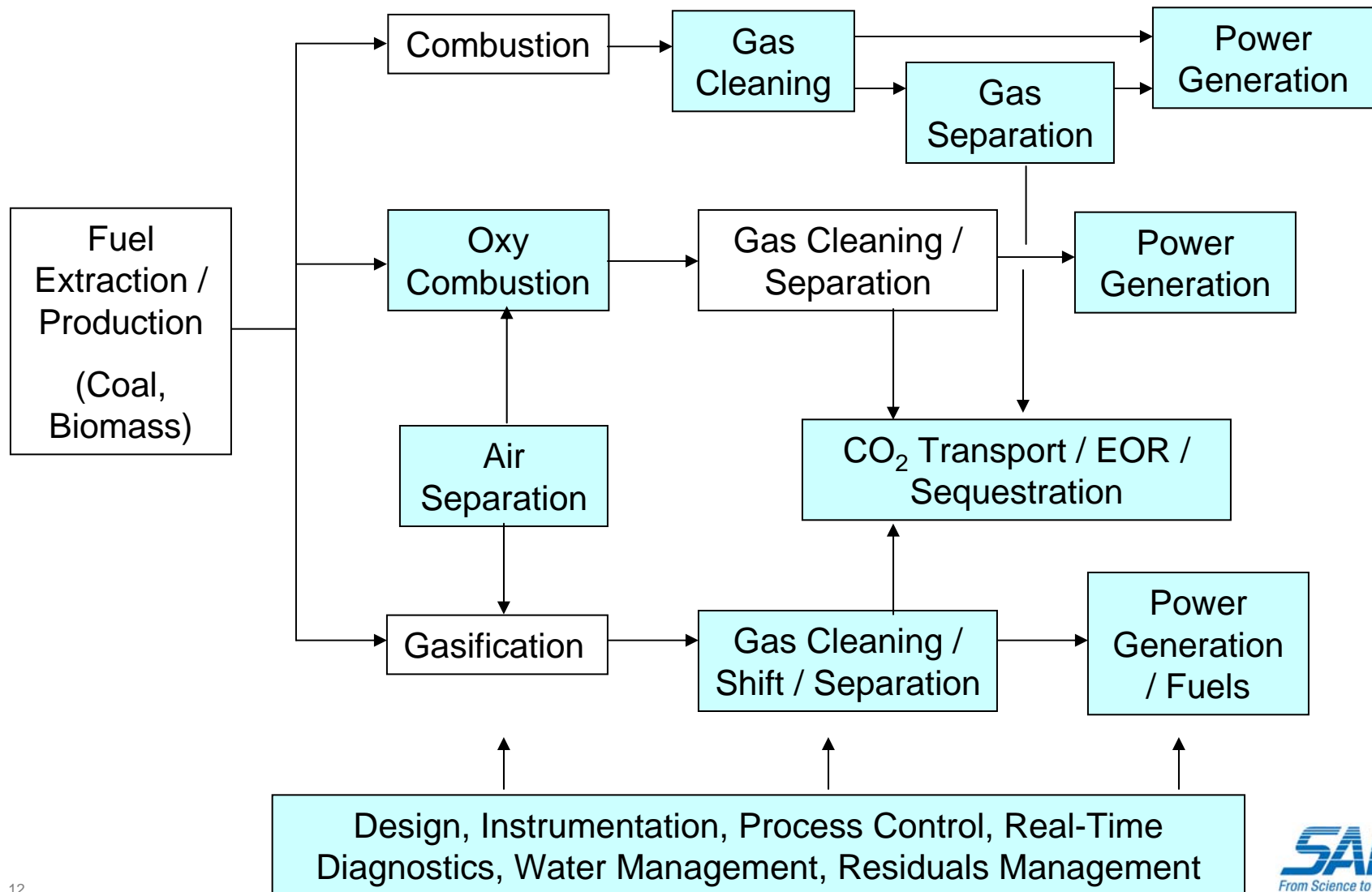
Will the skilled workforce be available?

How will we meet electric power needs?

U. S. DOE RD&D



UCR/HBCU/OMI Application Perspective



Time and Resource Constraints

Concept	Laboratory	Slip Stream	Prototype	Demonstration	Integrated Plant
	(variable time)	< 1 MW (2-4 years) (\$1 – 10 million)	1 -20 MW (4-6 years) (\$5 – 100 million)	50 – 200 MW (5-10 years) (> \$100 million)	Demonstration (7-10 years) (> \$300 million)

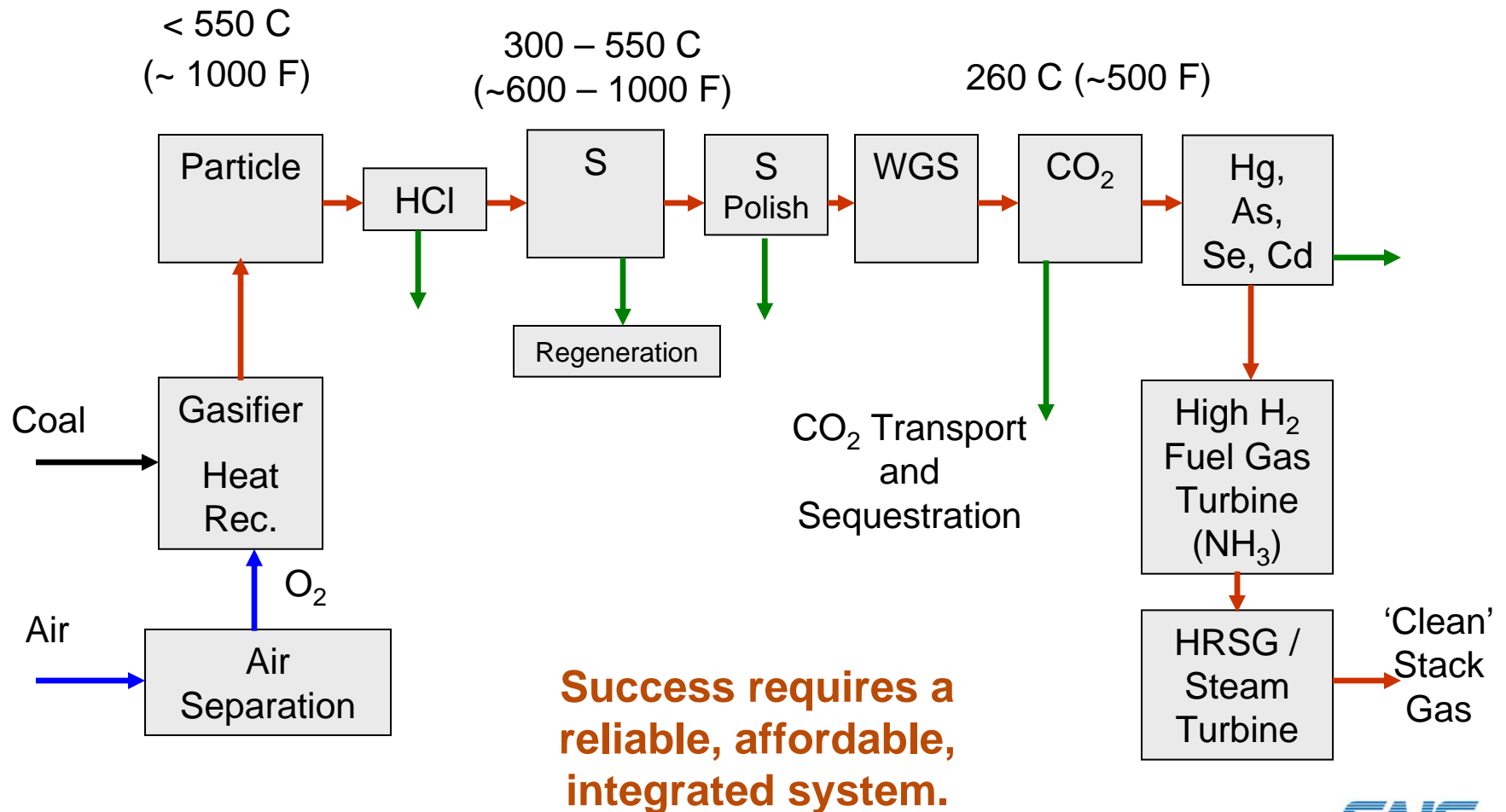
Technology development decisions depend on

- Potential benefit
- When the technology will be needed
- Current technology status / technology challenge

Development Time Varies:

- A new sub-system technology: 10 – 20 years to reach commercial scale demonstration
- Multiple technology integration: additional 5 – 10 years
- Advances in a commercial concepts: < 10 years

IGCC Plant Configuration Humid Gas Cleaning



Technology Development Perspective

Plant Section	Major Development Goal
Gasification and Air Separation	Increase efficiency; minimum CH ₄ ; availability; maintenance / Reduce power consumption and cost
Heat Recovery	Improved plant efficiency; improved availability
Particulate Removal	Improved availability
Halide Removal	Reduced sorbent use; demonstrate operability
Sulfur Removal	Demonstrate performance and operability; sorbent cost
Trace Metals Removal	Demonstrate performance and operability; sorbent cost
CO-Shift	Commercial technology
CO ₂ Removal	Develop efficient, reliable, affordable process
Power Generation	Demonstrate availability, efficient low-NOx turbine



Commercial technology



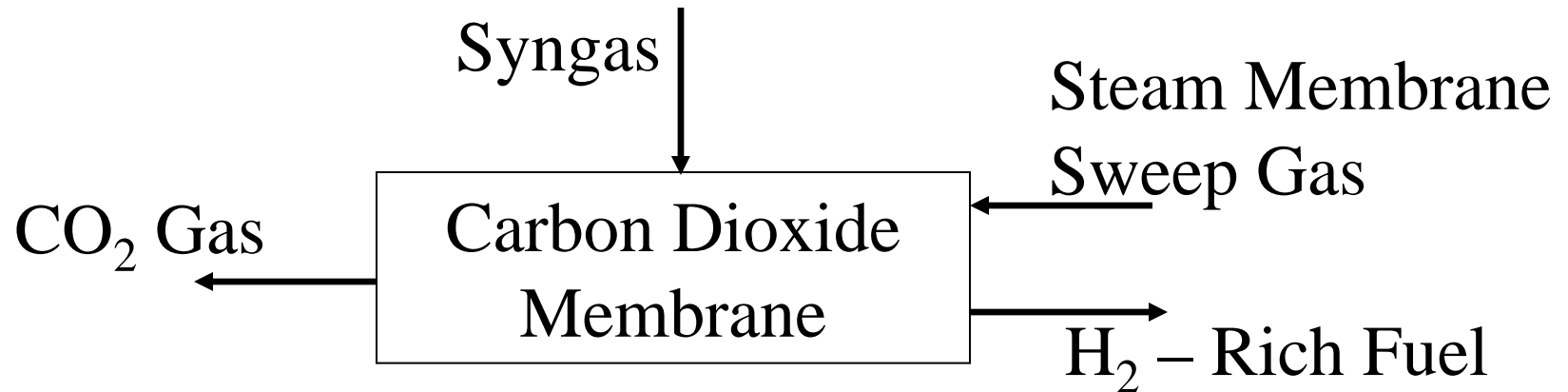
Commercial technology; advances required to meet goal



Technology Required



Integrated System Performance Drives Requirements



Requirements (Humid Gas Cleaning IGCC Plant Illustration)

Temperature 250 – 450 C

Pressure 460 – 1000 psia

Hydrogen permeation < 2%

Water permeation - nil

CO₂ Removal 92-97%

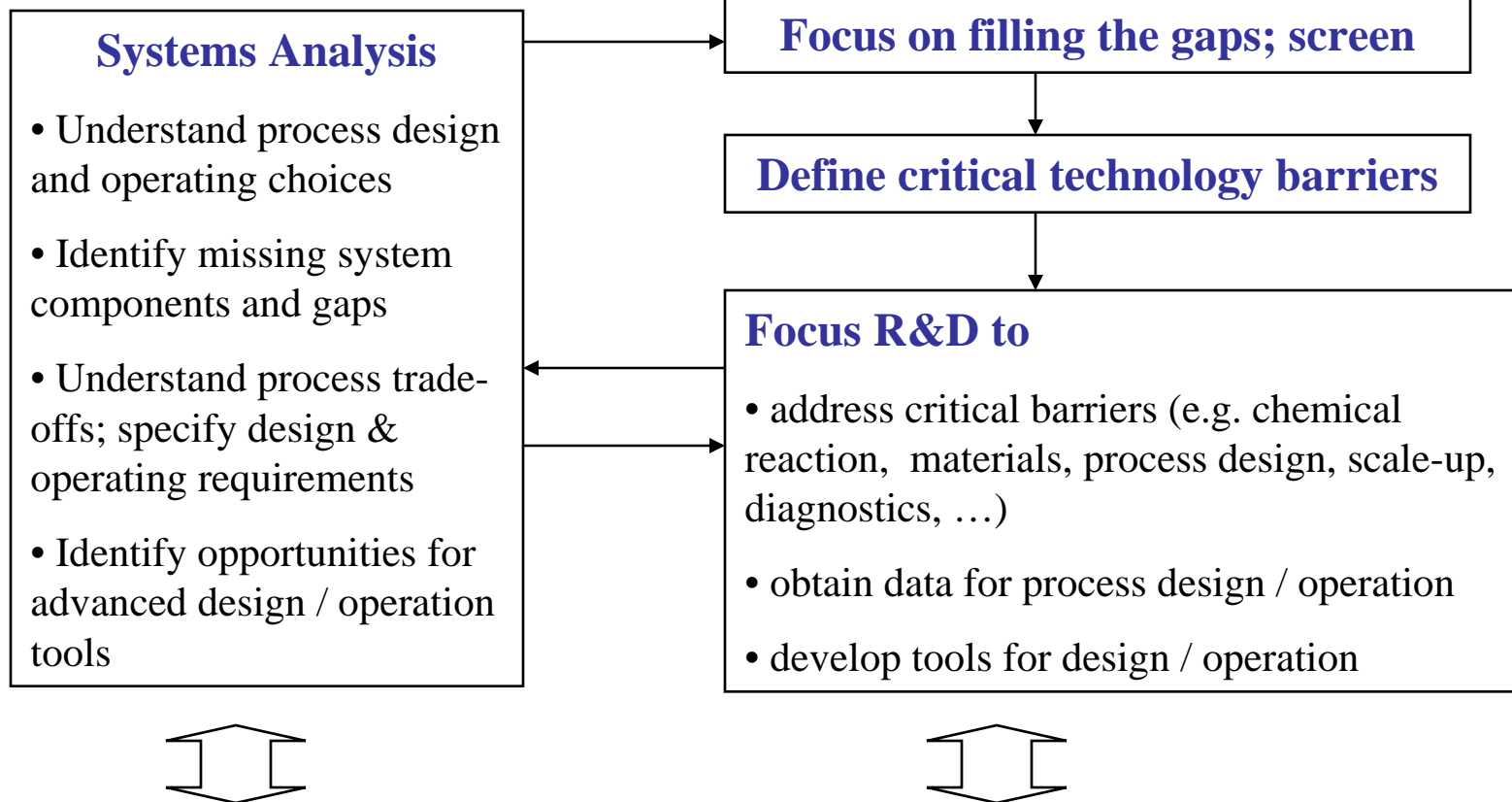
Membrane system cost < \$150/kW nominal 500 MW scale

Continuous R&D Project Screening

- **Sound theoretical basis**
- **Understand benefit**
- **Understand competition**
- **Compatibility with system configuration(s)**
- **Potential to meet performance and cost targets**
- **Does R&D address technology gaps**
- **Quality of experimental results to support performance targets**
- **Compatibility with system development schedule and market opportunities**

Achieving the Goal

Objective: Economic, reliable integrated system that meets target performance



Technology Supplier – System Designer/Constructor – Technology User

Challenges

- **Energy – a grand challenge / different boundaries**
- **Technology – holistic systems view**
- **Business-as-usual: not acceptable**
- **R&D resource limitations**
- **Concept to Application Time**
- **R&D Decisions**
- **Education – skilled workforce**

