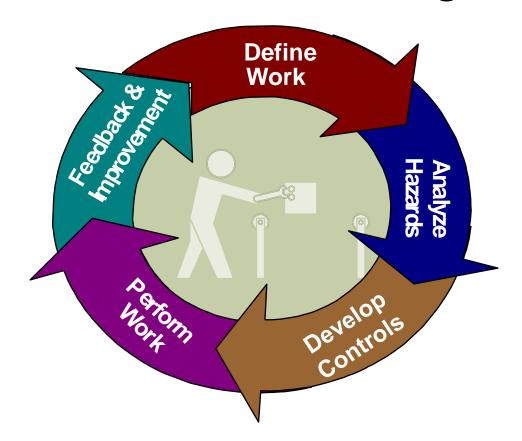
### Integrated Safety Management Awareness Training





### OUTLINE

#### UNDERSTAND

- What ISM/ISMS means
- What the DOE Inspectors will be looking at
- The few, key concepts we may be tested on
- JLab ISM resources

# What is Integrated Safety Management?

 DOE safety program – requires safety and environmental protection is "planned in" to every activity

- DOE standard since 1995
  - JLab "grandfathered" into program during initial startup review
  - JLab and Site Office ISM assessment required annually
  - Expect 3-4 year DOE HQ assessment cycle



# How is ISM Implemented at JLab?





#### What are the 5 ISM Core Functions?

- These five core safety management functions provide the necessary structure for the conduct of any work activity
  - 1. Define the Scope of Work
  - 2. Analyze the Hazards
  - 3. Develop and Implement Hazard Controls
  - 4. Perform Work Within Controls
  - 5. Provide Feedback and Continuous Improvement
- WHY IS THIS SO IMPORTANT? DOE assesses the "health" of a program by looking for proof of these 5 functions



# CF#1 Define the Scope of Work

- Identify the nature of the required work
- Identify the schedule
- Determine the cost
- Review associated lessons learned
- Workers always involved in work planning

### How Do We Define the Scope of Work?

- Current Processes
  - Experimental review processes and schedule
  - Electronic work
    planning tools (ATLis,
    FEList, TATLs, Hall
    Lists)
  - Plan of the day, week meetings
  - Job walk downs
  - Subcontractor work orders, contract specifications

- Future Upgrades
  - Clarify and communicate use of work planning tools (ATLis, FEList, etc.) and create active links
  - Provide a search function to identify relevant LL during Scope of Work development



# CF#2 Identify and Analyze the Hazards

Identify work related hazards

Analyze identified hazards



## How Do We Identify and Analyze the Hazards?

- Current Processes
  - FSAD/ASE
  - Experiment safety approval document
  - Electronic work planning tool Task Hazard Analysis
  - ES&H 3210 Hazard ID and Characterization
  - Workspace and equipment specific training

- Future Upgrades
  - Clarify the entire work planning process
  - Clarify when an informal vs. formal
    THA must be conducted
  - Communicate and train on hazard ID and analysis process in ES&H Manual
  - Improve ITP process to capture all training



### CF#3 Develop and Implement Hazard Controls

- Select/design engineering & administrative controls
- Select/design pollution prevention/waste minimization controls
- Identify appropriate personal protective equipment
- Apply associated lessons learned into controls
- Implement controls



### How Do We Develop and Implement Controls?

#### Current Processes

- Accelerator/FEL OpsDirective
- Conduct of Operations
  Documents
- ExperimentalReadiness Review
- SOPs, OSPs, TOSPs
- Subcontractor SafetyPlan
- Pre-job walk downs
- User training

#### Future Upgrades

- Assure that existing procedures are current
- Assure that all training requirements are being tracked in ITPs
- Make searching for lessons learned during control planning easier



#### CF#4 Perform Work Within Controls

- Obtain authorization
- Ensure personnel have appropriate qualifications/training as identified in work control documents
- Conduct pre-job briefing
- Perform work and follow controls as identified in the appropriate work control document



#### How Do We Perform Work Within Controls?

#### Current Processes

- Electronic work planning tool authorization
- Shift plan approval
- Experimental readiness approval
- Daily, pre-job meetings
- Work Orders
- Training & Certification
  Requirements

#### Future Upgrades

- Improve tracking of staffs' qualifications (Qual Cards)
- Clarify when/how authorization needs to be formal and documented
- Assure current documents reflect accurate controls
- Improve work space postings



### CF#5 Feedback and Continuous Improvement

- Conduct post job reviews (worker feedback)
- Collect and distribute lessons learned
- Conduct independent, management, and self-assessments



# How Do We Solicit Feedback and Assure Continuous Improvement?

#### Current Processes

- Safety Wardens
- Workers SafetyCommittee
- Daily, post job meetings
- Lessons LearnedDatabase
- Corrective ActionTracking System
- E-logs
- Routine procedure review

#### Future Upgrades

- Improve understanding of existing LL systems
- Document and review lessons learned in electronic work planning tools
- Establish LL Coordinators in each Division
- Share LL between orgs.
- Assure that all feedback is acknowledged



# ISM Resources

- Website
  - ISM basics, jargon, Tip of the Day, example inspection questions & answers
- ISM Program Description
- JLab Safety Toolbox
- Core Function Team Members
- Workers Safety Committee
- Managers and Supervisors
- Daily Planning Meetings
- ISM@jlab.org



### JLab ISM Weaknesses

- General knowledge of concepts and terms
  - Website
  - Training
  - Safety Toolbox

 Uneven application of work planning & control process (THA process, work package development, skill of craft evaluation)



### JLab ISM Weaknesses

- Feedback & Continuous Improvement
  - Need better processes for collecting, analyzing and sharing lessons learned (enter LL into electronic work planning tools, establish LL Coordinators in each Division, share LL between organizations)

- Work Control Documents
  - Inconsistent format, content and control

## What Does This Mean to Me?

- The inspectors will be walking the floors for 2 weeks talking to staff and users
- We will escort each HSS team member and communicate issues as they arise
- You <u>are not expected</u> to stop activities immediately to interact with an inspector
- You <u>are not expected</u> to know everything about ISM or how work is planned and executed outside your organization
  - OK to say "I don't know" or "I don't understand the ?"
  - OK to say "that's not within my job responsibilities"
  - OK to say "lets go talk to my supervisor"



# Answering Inspector's Questions

- Be honest, open, and professional
  - Answer their questions if possible
  - OK to use tools to answer questions (Safety Toolbox, ISM Cards, posters)
  - OK to ask them to restate a question if its unclear
- Questions will likely be focused on:
  - Are you trained & qualified to do this task?
  - Are you authorized to do this task?
  - What procedures are you following?



# Example Q&A

- Q: Are work efforts always described in some sort of work package, procedure or permit?
- A: Other than the most simple tasks, yes. Routine tasks may be described in an electronic log entry and it can get as detailed as an experimental plan or a subcontractor specification.
- Q: If you had a question or concern about safety or environmental protection during a work planning activity how would you raise the issue?
- A: I would raise the issue with my supervisor. If the question is not resolved, I would continue to raise it through the JSA organization, all the way to DOE. (ES&H Manual Chapter 2310)
- Q: What type of documents are provided to you that outline your jobs' hazards and control?
- A: Depending upon the risk code assigned, various documents are developed including a Task Hazard Analysis checklist, a SOP, OSP, TOSP and/or a temporary work permit. The procedures for making these decisions are contained in the ES&H Manual.



# Example Q&A

- Q: Do your hazard controls ever include specialized training? If so, how is this implemented?
- A: Sometimes. This would be called out in the Task Hazard Analysis or as a note associated with the activity authorization record.
- Q: Are the results of the lessons learned reviewed by management?
- A: Yes, in fact we have a new procedure that governs how this system works. Both internal and external lessons learned are collected and shared throughout the lab.

More Q&A can be found on the ISM Website



# Summary

- What ISM/ISMS means
  - ISM is a philosophy on how to best integrate ESH&Q into work
  - ISMS consists of the policies, procedures, and mechanisms that make it happen
- What the DOE Inspectors will be looking at
  - How the 5 core functions are implemented during all work activities
- The few, key concepts we may be tested on
  - How we plan work and control hazards
  - How we know we are qualified & authorized to do a task
  - How we collect, share and use LL for improvement
  - How we identify, track and correct issues



# **Key Dates**

1 May – Program Material Due to HSS

19-23 May – Initial HSS Visit

2-13 June - HSS Inspection

8-10 July – Follow-up Visit