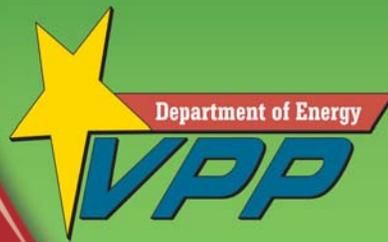


**3**

**The PROCESS of identifying and EVALUATING potential hazards is a critical element in achieving Target Zero and CREATING LOW RISK AND HAZARD-FREE WORK AREAS.**



# Tenets:

- 1. Management Leadership**
- 2. Employee Involvement**
- 3. Worksite Analysis**
- 4.**
- 5.**

