



United States Department of Agriculture
Food Safety and Inspection Service

Food Safety Resources

for
Small and Very Small
Plants

Protecting Public Health
through
Food Safety and Defense



For More Information

Small and Very Small Plant Outreach
USDA/FSIS/OOEE
Patriots Plaza III, Mail Stop 3778
1400 Independence Avenue S.W.
Washington, DC 20250

To obtain free copies of the models or materials, write to the above address, FAX requests to 202-690-6519 or order online at www.fsis.usda.gov/Science/Resources_&_Information/index.asp

HACCP models and most materials are available on FSIS' Web site: www.fsis.usda.gov.

The Small Plant Help Desk answers questions about Agency requirements at 1-877-FSISHELP (1-877-374-7435) or by emailing InfoSource@fsis.usda.gov.

askFSIS an inspection-related question
Web site: http://askfsis.custhelp.com/Science/Resources_&_Information/index.asp

Additional Resources
Policy Development Division
(formerly Technical Service Center) 1-800-233-3935

USDA Meat and Poultry Hotline 1-888-MPHotline (1-888-674-6854)

USDA Food Safety Information Center
National Agricultural Library/USDA 301-504-5515
FAX: 301-504-7680
Email: fsic@ars.usda.gov
Web site: <http://fsrio.nal.usda.gov>

USDA Agricultural Research Service
For a Pathogen Modeling Program on its Web site:
www.ars.usda.gov/naa/errc/mfsru/pmp

International Meat and Poultry HACCP Alliance
979-862-3643,
Web site: www.haccpalliance.org

Small Business Administration (SBA)
Office of the National Ombudsman
Answer Desk 1-800-U-ASK-SBA (1-800-827-5722)
Web site: www.sba.gov/aboutsba/sbaprograms/ombudsman/index.html

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HACCP Outreach

HACCP Contacts and Coordinators

The Food Safety and Inspection Service (FSIS) of the United States Department of Agriculture (USDA) has a network of HACCP contacts and coordinators in all 50 states, Washington, D.C., Puerto Rico and the Virgin Islands.



The contacts and coordinators work together to combine resources and make information available to all State and Federal plants. The contact/coordinator list is available on FSIS' Web site: www.fsis.usda.gov/Contact_Us/State_HACCP_Contacts_&_Coordinators/index.asp



Please send the requested items free of charge to:

NAME _____

COMPANY _____

ADDRESS _____

CITY _____

STATE _____

ZIP _____

PHONE NUMBER _____

EMAIL _____

FAX order to 202-690-6519 or mail order form to: USDA Food Safety and Inspection Service,
1400 Independence Avenue, S.W., Washington, D.C. 20250 Mail stop 3778

or use the FSIS order form at http://www.fsis.usda.gov/Science/HACCP_Resources_Order_Form/index.asp

Food Safety Information for Small and Very Small Plants

Generic HACCP Models and Guidebooks

- HACCP-1: Guidebook for the Preparation of HACCP Plans [S]
- HACCP-3: Generic HACCP Model for Raw, Ground Meat and Poultry Products [S]
- HACCP-4: Generic HACCP Model for Raw, Not Ground Meat and Poultry Products [S]
- HACCP-5: Generic HACCP Model for Poultry Slaughter [S]
- HACCP-6: Generic HACCP Model for Mechanically Separated (Species) Mechanically Deboned Poultry [S]
- HACCP-7: Generic HACCP Model for Thermally Processed, Commercially Sterile Meat and Poultry Products [S]
- HACCP-8: Generic HACCP Model for Irradiation
- HACCP-9: Generic HACCP Model for Meat and Poultry Products with Secondary Inhibitors, Not Shelf-Stable [S]
- HACCP-10: Generic HACCP Model for Heat-Treated, Shelf-Stable Meat and Poultry Products [S]
- HACCP-11: Generic HACCP Model for Not Shelf-Stable, Heat-Treated, Not Fully Cooked Meat and Poultry Products [S]
- HACCP-12: Generic HACCP Model for Fully Cooked, Not Shelf-Stable Meat and Poultry Products [S]
- HACCP-13: Generic HACCP Model for Beef Slaughter [S]
- HACCP-14: Generic HACCP Model for Pork Slaughter [S]
- HACCP-15: Generic HACCP Model for Not Heat-Treated, Shelf-Stable Meat and Poultry Products [S]

Other HACCP Information

- HACCP: the Hazard Analysis and Critical Control Point System (DVD) Ministry of Public Works and Government Services (Canada)
- HACCP Plan Implementation and Records Management (Workbook) Ohio State University
- Meeting the Requirements for Federal or State Meat Inspections: SSOP and HACCP Basics (DVD) Minnesota Department of Agriculture [S, H]
- New Plant Orientation: Safe and Easy (DVD) New Mexico State University [S, N]
- Supporting Documentation Materials for HACCP Decisions, (DVD and Workbook) Ohio State University
- Process Validation Workshop (Booklet) [S]
- Control of *Listeria monocytogenes* in Small Meat and Poultry Establishments (DVD and Booklet) Pennsylvania State University
- Control of *Listeria monocytogenes* in Retail Establishments (DVD and Booklet) Pennsylvania State University
- Implementation of a Post-Packaging Heat Treatment to Reduce *Listeria monocytogenes* on Ready-to-Eat Meat Products for Very Small and Small Establishments (CD and Booklet) Pennsylvania State University
- FSIS Compliance Guideline: Controlling *Listeria monocytogenes* in Post-lethality Exposed Ready-to-Eat (RTE) Meat and Poultry Products (Document) September 2012
- FSIS Compliance Guideline for Meat and Poultry Jerky Produced by Small and Very Small Establishments (Document) September 2012
- BIFSCO N=60 Sampling (DVD)
- FSIS *Salmonella* Compliance Guidelines for Small and Very Small Meat and Poultry Establishments that Produce Ready-to-Eat (RTE) Products (Document) September 2012
- Red Meat Mobile Slaughter Unit Webinar (DVD)
- Poultry Mobile Slaughter Unit Webinar (DVD)
- Post Mortem Inspection Procedures for Lambs, Sheep, and Goats (DVD)
- Specified Risk Materials - Identification, Removal and Disposal (DVD) NY State Department of Agriculture and Markets
- The ABCs of BSE: Preventing Bovine Spongiform Encephalopathy from Entering the U.S. Meat Supply (FSIS Workbook and CD)
- FSIS Compliance Guide For Residue Prevention (Document) September 2012
- Celebrating Safe Foods at Pow Wows (DVD) Montana State University [N]
- Retail Meat and Poultry Training Modules (DVD) Minnesota Department of Agriculture [S]
- Guide to Designing a Small Red Meat Plant (Booklet) Iowa State University

- Humane Handling of Livestock with Dr. Temple Grandin, Ph.D. (DVD and Booklet)
- Flooding: A Checklist for Small and Very Small Meat, Poultry and Egg Processing Plants (Brochure)
- Help for Dealing with Plant Emergencies (Booklet)

Food Defense Materials

- Food Defense Guidelines for Slaughter and Processing Establishments (Booklet)
- Guide to Food Defense in Warehouse and Distribution Centers (Brochure)
- Food Defense: Security in a Food service Operation (DVD) South Dakota State University
- Food Defense Plan: Security Measures for Food Defense (Booklet) [S,C,K,V]

KEY:
Spanish [S], Navajo [N], Hmong [H],
Korean [K], Chinese [C], Vietnamese [V].

If you are requesting the item in a non-English format, circle the desired language key.

