

**Kingsion Fossil Plant  
Dry Fly Ash Collection  
\*\*\*Scope Description\*\*\***

Project name	Dry Fly Ash
Estimator	B. L. Renfro
Labor rate table	KIF 60 2003
Plant	KIF
Estimate #	04095
Requesting Engr	K. A. Buffington
Option	0
Revision	0
Phase	1
Estimate Type	Conceptual
Estimate Accuracy	+/- 30%
Est. Issue Date	12/8/2003
Funding Type	Capital
Report format	Sorted by 'Location/Activity' 'Detail' summary

*EE + Design 25%*  
*Site Water Treatment 3%*  
*5%*  
*FIELD COORDINATION*

Spreadsheet Report  
Dry Fly Ash

Estimate Company

Location	Activity	Description	Takeoff Quantity	Labor Amount	Material Amount	Sub Amount	Equip Amount	Other Amount	Total Amount
KIF	Fly Ash Collection								
		480V indoor switchgear	1.00 ls	73,360	150,000				223,360
		1500 KVA, 4.16KV/480V Transformer	2.00 ls	44,016	100,000	15,000			159,016
		4.16KV Indoor Switchgear	1.00 ls	73,360	150,000				223,360
		4.16KV Outdoor Switchgear	2.00 ls	69,692	140,000				209,692
		10MVA, 161kv/4.16kv liq filled Transformer	2.00 ls	44,016	500,000	75,000			619,016
		CU 5KV 40-3C Shielded EPR/CSPE	2,000.00 lf	9,977	16,740				26,717
		CU 600V 2/0-3C XLPE/CSPE	2,250.00 lf	9,904	14,726				24,630
		Mis. Equipment Items	## 1.00 ls		0		5,000		5,000
		Fly Ash Collection		324,325	1,071,466	90,000			1,490,791
		KIF		324,325	1,071,466	90,000			1,490,791

Estimate Totals

Labor	324,325	hrs	8,842,000
Material	1,071,466		
Subcontract	90,000		
Equipment	5,000	hrs	0.000
	<u>1,490,791</u>		<u>1,490,791</u>
Engineered Materials - Ph 2	1,040,000	100.000 %	
Adjustment - Engr Materials	(1,040,000)	(100.000) %	
	<u>1,490,791</u>		<u>1,490,791</u>
Small Tools Expense	3,979	0.450 \$/hr	
Consumables & Expendables	<u>12,973</u>	4.000 %	
	<u>16,952</u>		<u>1,507,743</u>
Partner Insurance (FY04)	9,730	3.000 %	
Partner Award Fee (FY04)	<u>16,216</u>	5.000 %	
	<u>25,946</u>		<u>1,533,689</u>
Rounding	1,311		
	<u>1,311</u>		<u>1,535,000</u>
<b>Total</b>			<b>1,535,000</b>

#

## Renfroe, Bret

---

**From:** Davis, Victor W.  
**Sent:** Monday, February 07, 2005 12:42 PM  
**To:** Renfroe, Bret  
**Subject:** RE: TVA Kingston Q03381

Looks like the only mechanical BOP would be the water supply to the silo, drains from the existing water exhausters if they move from their present location. Probably one person full time for the duration for Project Engineering/Contract Administration. Based on experience at COF and CUF, need to add an elevator wash down and sump and a scale for the silo

Victor Davis  
Manager, Mechanical Engineering  
Office: 423-751-6846  
Cell: 423-309-0153

-----Original Message-----

**From:** Renfroe, Bret  
**Sent:** Monday, February 07, 2005 11:38 AM  
**To:** Davis, Victor W.  
**Subject:** FW: TVA Kingston Q03381

Victor,

Attached is the UCC quote.

Bret

-----Original Message-----

**From:** Kent Shever [mailto:kentshever@charter.net]  
**Sent:** Monday, November 17, 2003 10:49 AM  
**To:** Sutton, Michael E.  
**Subject:** Fwd: TVA Kingston Q03381

Mike,

Attached is all the info that you should need on the Kingston quote.

Kent

## ASH SYSTEM DESCRIPTION

### 1.0 Information Basis

The following documents were used as the information basis for this proposal:

Email, Missy Hedgeoth..... 28 March 2003  
 Photo and sketch ..... 14 April 2003

### 2.0 System Synopsis

*Refer to Proposal Drawing Nos. PC-Q03381-001, PS-Q03381-001 & PM-Q03381-001*

UC Service Corporation will use the ash handling system design and equipment of United Conveyor Corporation. United Conveyor Corporation's (UCC) scope includes the design and supply of the equipment and materials required for the following systems:

- (9) 8 - 12 tph dry vacuum systems, conveying the ash from the existing branchlines to vacuum/pressure transfer stations. The systems will re-use the existing water exhausters as the prime movers. Crossovers will permit using the existing wet system as a back-up. The necessary extension piping, valves, and vacuum/pressure transfer station equipment will be supplied. The filter/separator portion of the transfer station will be preassembled, pre-piped and pre-wired.
- (9) 10 - 14 tph positive pressure systems to convey ash to a new silo complex. The systems will include the necessary feeders, piping, valves, and prime movers. The feeders will be preassembled, pre-piped, and pre-wired. Each system will have a dedicated pressure blower as the prime mover.
- Silo complex consisting of a concrete silo with stairs to roof, two sets of dry unloading equipment, bin venting, and other silo accessories.
- (1) Sluice system from the bottom of the silo to the existing ash pond. The system will include a jetpump, ash conveying pipe, water supply pipe and one high pressure pump to supply water to the jetpump.
- Control system for operation of the equipment, with communication to the plant's DCS.

### 3.0 Conveyor Design Criteria

#### 3.1 Specified Ash Collection Points/Characteristics:

Temp (°F)	Generation Rate (tph)	Specified Conveying Rate (tph)
300°F for fly ash (assumed)	4 - 6	2 x ash generation

**3.2 Calculated System Design:**

<u>Conveying Rate (tph)</u>	<u>Design Point (Origin)</u>	<u>Disposal Point (Final)</u>	<u>Line Size (Inches)</u>	<u>Max. Distance Incl. Riser (Feet)</u>	<u>90° Elbows</u>	<u>Riser (Feet)</u>	<u>Rated Motor (HP)</u>
8 – 12	Average Location	Filter/separator	7"	See Dwg.	See Dwg.	See Dwg.	N/A
10 – 14	Filter/separator	Silo	7" – 8"	2600	12.5	120	150
100	Silo	Pond	8"	2300	6	5	50

The system capacities and horsepower requirements stated in this proposal are based on the conditions stated above and routing as reflected in our proposal drawing. If these conditions change during the detailed engineering of this contract, there could be a significant impact on capacities, horsepower requirements and prices quoted herein. Erection costs and system performance may also be affected. If this condition occurs during our detailed engineering, we will so advise you so that alternatives may be explored and decisions can be made.

The equipment being sold hereunder, when properly erected, installed, started-up and operated together with all other proper parts and materials to be supplied by others and required for a complete and operable conveyor system, will handle all the dry, free flowing fly ash from moisture free hoppers that is specified in this proposal.

#### 4.0 Ash Handling Scope

We have included the following major equipment in the ash handling scope for all 9 units:

##### *Vacuum System*

- 900' 7" NUVALOY pipe to connect the existing ash conveying and air pipe to the new vacuum/pressure transfer station. Includes DURITE fittings, connection material, and expansion joints.
- 27 8" UCC 40D Knife gates for wet/dry conveying selection. Air cylinder operated with manual overrides and limit switches.
- 9 UCC 41-W-96 filter/separators for 99.9% ash separation from the vacuum system into the pressure system. Includes 96 polyester bags covering 479 square feet of cloth area. Coverage designed for 4:1 air to cloth ratio. Filter/separator body will be extended to provide sufficient surge capacity and will terminate in a chisel-shaped bottom with two outlets to the pressure system. This arrangement will allow continuous operation of the vacuum system. Includes differential pressure transmitter.
- 9 Dust detector for detecting broken bags.
- 9 Vacuum transmitter for sensing line pressure and controlling full load regulation.
- 2 Air compressor/dryer for air supply to vacuum/pressure transfer stations

##### *Pressure System*

- 9 Positive pressure blowers, Hibon, Roots, Gardner-Denver or equal. Sized for 1570 ICFM @ 13 PSIG. Accessories include:
  - 150 hp motor, 460 V, 3 ph, 60 Hz, 1800 rpm
  - V-belt drive with guard
  - Fabricated steel baseplate
  - Inlet and discharge silencers
  - Inlet and outlet expansion joints
  - Relief valve
  - High temperature switch
  - Discharge pressure gauge
- 90' 7" NUVALOY® pipe
- 1,800' 8" schedule 40 carbon steel pipe and fittings for airline from pressure blowers to vacuum/pressure transfer stations.
- 18 NUVA FEEDER® pressure vessels
- 19,960' 8" schedule 40 carbon steel pipe and DURITE® fittings and 3' wears sections after elbows for conveying ash from filter/separators to silo complex.
- 9 8" Valves for conveyor line isolation. Air cylinder operated with manual overrides and limit switches.

*Silo Complex*

- 1 50' I.D x 80' high concrete silo to hold 142,444 cubic feet of ash. The unloader level is designed to enclose equipment and includes an access door, maintenance door, 85 KW heater and vent fan and louver.
- 1 Air compressor/dryer for air supply to silo complex equipment.
- 1 (2) Fluidizing blowers, Hibon, Roots, Gardner-Denver, or equal. Each sized for 768 SCFM @ 12.6 psig. Accessories on each includes:
  - 30 hp motor, 460 V, 3 ph, 60 Hz, 1800 rpm
  - V-belt drive with guard
  - Fabricated steel baseplate
  - Inlet and discharge silencers
  - Inlet and outlet expansion joints
  - Relief valve
  - High temperature switch
  - Discharge pressure gauge
  - Pressure switch
- 1 Lot of carbon steel schedule 40 and 80 pipe from the blowers to the fluidizing pads
- 1 Lot, cloth fluidizing media.
- 1 85 KW heater, 460 V, 3 phase, 60 Hz
- 1 Lot miscellaneous check valves, flow limiters
- 2 4" air cylinder operated butterfly valves for blower selection. Includes limit switches.
- 1 Bin vent filter, pulse jet cleaned, with 6287 square feet of polyester cloth. Sized at a 3.0:1 air to cloth ratio, to vent displaced air from material entering the silo, fluidizing air and telescopic chute vent fan air. Includes differential pressure transmitter.
- 1 24" diameter manhole
- 1 Pressure/vacuum relief valve
- 1 Ultrasonic level detector  
High-high level switch  
Stair access from grade to roof.
- 2 Telescopic chute assemblies for dry unloading the fly ash. Each assembly includes 1.0 HP lifting hoist, 5 HP vent fan, manual silo isolation valve, ash feed valve assembly, 6" vent pipe with 6" air cylinder operated butterfly valve for vent line isolation from the silo



*Sluice to Pond*

- 2,300' 8" NUVALOY pipe from the silo to the existing ash pond. Includes DURITE fittings and connection material.
- 1,000' 8" schedule 40 carbon steel pipe and fittings from Owner's water supply to high pressure pump and from high pressure pump to jetpump inlet.
- 1 Jetpump.
- 1 High pressure water pumps to boost pressure from Owner's supply to jetpump.

*Controls Description*

The proposed control system is based on re-using existing control system hardware and software. Complete documentation of the existing control system, including all operator interface and PLC code, must be made available, in its native format, to UCC. Since UCC was instrumental in reviewing and debugging the original control system which has implemented our control philosophy, this information, as far as UCC having access to the code, is not considered proprietary.

Preliminary information indicates each of existing unit control systems contain an A-B SLC5/04 processor, remote I/O, and a Panelview 1000 Grayscale operator terminal with RIO communications. The nine unit processors are connected together using A-B DH+ communications. These processors are also connected to the soot blower control system and operator interface computer running Intellution Fix32 graphics software on Microsoft Windows NT. A DCS interface is also connected to the data highway. See the attached 'Existing Ash Handling Control System Overview' for a pictorial representation of this arrangement.

The proposed new unit control system will consist of a new wall-mounted control panel containing a new A-B SLC5/05 processor and I/O for each new unit ash system equipment. This panel will be located near the unit ash transfer equipment. Some of the existing controls for the ash vacuum system will be integrated into this new control system. See the attached 'Proposed Ash Handling Control System Key Plan' for a pictorial representation of this arrangement.

The communications between the new PLC processors and the new operator interface station will be Allen-Bradley Ethernet IP. This will allow communications at 10Mbps instead of the 56Kbps speed of the existing data highway.

The new common operator interface computer will have screen graphics developed with Intellution Fix32 graphics software to match the existing software. New screens will depict the ash vacuum/pressure conveying system.

The soot blowing control system details and the extent of the DCS interface are unknown at this time. We do not anticipate changes to these portions. These items will need further scope definition.

TVA  
Kingston Units 1-9  
Ash Handling System Upgrade  
UCSC Proposal No. Q03381  
29 April 2003

# UC Service Corporation

## 5.0 Schedule

Engineering and procurement of material for this project will take 8 – 10 months

The erection portion of this budget is based upon a 12-month erection schedule including mobilization and demobilization. It is estimated that the actual construction will take ten months. One month has been allotted for mobilization and receipt of materials.

## 6.0 Pricing

Current budget price ( $\pm 20\%$ ) for equipment and engineering as  
listed, FOB jobsite .....\$16,000,000.00

**Renfroe, Bret**

---

**From:** Sutton, Michael E.  
**Sent:** Monday, December 15, 2003 3:12 PM  
**To:** Buffington, Ken A  
**Cc:** Murray, David B.; Rice, Charles W.; Purkey, Ronald E.; Renfroe, Bret  
**Subject:** FW: FW: KIF: UCC Estimate for Dry Fly Ash

FYI

**Michael E. Sutton**  
**By-Products & Properties Specialist**  
**Coal Acquisition & Supply**  
**Tennessee Valley Authority**  
**Ph: (423)751-3539; FAX: (423)751-6619**

-----Original Message-----

**From:** Kent Shever [mailto:kentshever@charter.net]  
**Sent:** Friday, December 12, 2003 3:57 PM  
**To:** Sutton, Michael E.  
**Subject:** Re: FW: KIF: UCC Estimate for Dry Fly Ash

Mike,

As you are aware, the Kingston dry fly ash estimate was done  $\pm$  20% for the budget price. The price addition for 4160v motors vs. the 460v is about \$5,000 each motor. There may be plenty of money in the budget price to cover this addition. Worse case, you can add about \$50,000 to cover the upgrade to the 4160v motors.

Kent

At 08:55 AM 12/11/2003 -0500, you wrote:

Kent,  
Can you help me out here?  
Thanks,  
Mike

**Michael E. Sutton**  
**By-Products & Properties Specialist**  
**Coal Acquisition & Supply**  
**Tennessee Valley Authority**  
**Ph: (423)751-3539; FAX: (423)751-6619**

-----Original Message-----

**From:** Buffington, Ken A  
**Sent:** Tuesday, December 09, 2003 4:19 PM  
**To:** Sutton, Michael E.

12/15/2003

**Cc:** Murray, David B.; Rice, Charles W.; Purkey, Ronald E.; Renfroe, Bret  
**Subject:** RE: KIF: UCC Estimate for Dry Fly Ash

Mike,

It is noted that the vendor spec calls out a 480V, 250hp motor. Per TVA Fossil standards, the maximum acceptable motor size to feed from a 480V bus is 200hp. A 250hp motor is typically fed from a 4,160V bus. Can you comply?

Ron,

I got the Fly Ash system description this morning and there is some control/I&C engineering on this project. No control work is included in my electrical estimate. My estimate is for providing power only.

Ken Buffington

-----Original Message----- **From:** Sutton, Michael E. **Sent:** Tuesday, December 09, 2003 9:28 AM **To:** Renfroe, Bret  
**Cc:** Buffington, Ken A; Purkey, Ronald E. **Subject:** KIF: UCC Estimate for Dry Fly Ash

Bret, I have attached an e-mail from Kent Shever with UCC which contains the estimate for the turn-key dry fly ash collection system. Please let me know if you need more information. Thanks for your patience. Mike << Message: Fwd: TVA Kingston Q03381 >> Michael E. Sutton By-Products & Properties Specialist Coal Acquisition & Supply Tennessee Valley Authority Ph: (423)751-3539; FAX: (423)751-6619

12/15/2003

TVA-00028724

E-Mail: tjmyers@tva.gov

-----Original Message-----

**From:** Purkey, Ronald E.

**Sent:** Tuesday, February 01, 2005 2:44 PM

**To:** Haber, Stanley M.; Miller, Evelyn C.; Baugh, James S.; Radford, Larry D.; Latsch, Mitchell D.; Hedgecoth, Melissa A.; Deskins, Earl L; Campbell, Linda F.; Preslar, Jacky D.; Rehberg, Robert L.; Bowers, Larry C; Petty, Harold L.; Nuyt, Gary M.; Myers, Thomas J.; Petty, Harold L.

**Cc:** Renfroe, Bret

**Subject:** KIF Dry Fly Ash Estimate

Per my action item in the Meeting last Thursday, I have attached the Dry Ash estimate for Kingston. Bret Renfroe did the estimate and will be glad to discuss any item with you.  
Thanks.

Ron Purkey

02/07/2005

TVA-00028725

**Renfroe, Bret**

---

**From:** Purkey, Ronald E.  
**Sent:** Monday, February 07, 2005 10:14 AM  
**To:** Myers, Thomas J.; Kimsey, Barry A.  
**Cc:** Renfroe, Bret; Haber, Stanley M.; Miller, Evelyn C.; Baugh, James S.; Radford, Larry D.; Latsch, Mitchell D.; Hedgecoth, Melissa A.; Deskins, Earl L.; Campbell, Linda F.; Preslar, Jacky D.; Rehberg, Robert L.; Bowers, Larry C.; Petty, Harold L.; Nuyt, Gary M.; Petty, Harold L.  
**Subject:** RE: KIF Dry Fly Ash Estimate

Tom,  
The \$2M was the electrical estimate of not having to provide a transformer and associated equipment. The electrical feeds and controls and other electrical work outside the power sources would still be outside the scope of the scrubber and to DFA's account. This has been discussed on other occasions and maybe you were not present.

Barry,  
Do you have anything to add to my coment?  
Ron

-----Original Message-----

**From:** Myers, Thomas J.  
**Sent:** Monday, February 07, 2005 10:07 AM  
**To:** Purkey, Ronald E.  
**Cc:** Renfroe, Bret; Haber, Stanley M.; Miller, Evelyn C.; Baugh, James S.; Radford, Larry D.; Latsch, Mitchell D.; Hedgecoth, Melissa A.; Deskins, Earl L.; Campbell, Linda F.; Preslar, Jacky D.; Rehberg, Robert L.; Bowers, Larry C.; Petty, Harold L.; Nuyt, Gary M.; Petty, Harold L.  
**Subject:** RE: KIF Dry Fly Ash Estimate

Ron,  
In looking at the attached, there are two line items that would be picked up by the KIF Scrubber Project IF the Scrubber Project was implemented before the Dry Fly Ash Project. Those items are the 161-kV feed (shown in your estimate at \$5.6MM) and the 161-kV Transformer (shown in your estimate at \$619k). The Scrubber Project would provide space as necessary for items such as additional switchgear in the Scrubber electrical room and provide a feeder off of the 161-kV transformer, but would expect the Dry Fly Ash Project to pick up the cost of all of the remaining additional medium and low voltage switchgear and connections.

That having been said, we are not sure how you arrived at the \$2MM credit mentioned for the fly ash project in one of the options discussed at KIF on January 27. It would appear based on these numbers that the credit would be \$6.2MM (the estimated value of the two line items mentioned above) which could sway the resulting NPV's in your option cost comparisons.

Please let me know if we have missed something or if you have any questions or comments.

Tom  
**Thomas J. Myers, PMP**  
**FGD Turnkey Project Manager**  
**TVA Fossil Projects**  
LP 2T - C  
Phone: 423-751-3415  
Fax: 423-751-6116

02/07/2005

TVA-00028726

- No double dipping
- 2003 UCC estimate
- 60% steel prices increase

16M  $\Rightarrow$  \$19M new quote

deduct approx 6.2M

- 3-5M more for dense slurry system  
\$3 million

$$16 + 3 + 3 = \underline{22M}$$

Running time to 5.10 is included.

F-mail

Jeff

2000

800

Short - code

~~\$~~ 200

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Canada Lams

Pre-Follow

add

- Mike Sch...  
 - WCE  
 - Van Sch...  
 - Med...  
 - ...

246.6

9

332.8

16



Location	Activity	Description	Takeoff Quantity	Labor Amount	Material Amount	Sub Amount	Equip Amount	Other Amount	Total Amount
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~~750KV 4.16KV TX 1 39,000~~  
~~480V outdoor swgr 1 45,000~~  
~~4.16KV swgr 1 140,000~~  
~~CU 5KV 4/0-3C Shielded EPP/CSPE 1500 LF~~  
~~CU 500V 2/0-3C XLPE/CSPE~~  
 ADD More Cable

ADD  
 750KV 4.16/480V TX 25,000/each  
 480V OUTDOOR MCC 50,000/each

*[Handwritten signature]*

## Renfroe, Bret

---

**From:** Davis, Victor W.  
**Sent:** Monday, February 07, 2005 12:42 PM  
**To:** Renfroe, Bret  
**Subject:** RE: TVA Kingston Q03381

Looks like the only mechanical BOP would be the water supply to the silo, drains from the existing water exhausters if they move from their present location. Probably one person full time for the duration for Project Engineering/Contract Administration. Based on experience at COF and CUF, need to add an elevator wash down and sump and a scale for the silo

Victor Davis  
Manager, Mechanical Engineering  
Office: 423-751-6846  
Cell: 423-309-0153

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Victor,

Attached is the UCC quote.

Bret

-----Original Message-----

From: Kent Shever [mailto:kentshever@charter.net]  
Sent: Monday, November 17, 2003 10:49 AM  
To: Sutton, Michael E.  
Subject: Fwd: TVA Kingston Q03381

>Mike,

Attached is all the info that you should need on the Kingston quote.

Kent

**Renfroe, Bret**

---

**Subject:** KIF Dry fly ash  
**Location:** LP 5N A03 (Mill Creek)

**Start:** Mon 02/07/2005 3:00 PM  
**End:** Mon 02/07/2005 4:00 PM  
**Show Time As:** Tentative

**Recurrence:** (none)

**Meeting Status:** Not yet responded

**Required Attendees:** Hedgecoth, Melissa A.; Baugh, James S.; Purkey, Ronald E.; Haber, Stanley M.; Renfroe, Bret; Murray, David B.; Myers, Thomas J.

**Optional Attendees:** Nuyt, Gary M.

*Missy  
6426*

This meeting is to discuss the current Dry Fly Ash Conversion cost estimate with United Conveyor Corporation.

Tom Myers, could you please see if the person that has been looking at electrical costs for Kingston is available? We would like to get a better idea on the additional costs to meet the electrical needs for the dry fly ash conversion.

Thanks,  
Missy

# UC Service Corporation

2100 Norman Drive West • Waukegan, Illinois 60085  
Phone: (847) 473-5900 • FAX: (847) 473-5959  
Email: [service@unitedconveyor.com](mailto:service@unitedconveyor.com)

29 April 2003

Tennessee Valley Authority  
1101 Market Street, LP 2L  
Chattanooga, TN 37402-2801

Attention: Missy Hedgecoth  
Ash Handling Specialist

Subject: TENNESSEE VALLEY AUTHORITY  
Kingston Plant Units 1 - 9  
Ash Handling System Upgrade  
UCSC/UCC Proposal No. Q03381

Dear Missy,

UC Service Corporation (UCSC) is pleased to provide this budget proposal for the supply and erection of a pressure transfer system to the existing vacuum system at the Kingston Power Plant.

Our offering includes a System Description identifying the major equipment, proposal drawings and budget pricing.

Thank you for the opportunity of supporting your efforts. If you have any questions, please contact Kent Shever or me.

Very truly yours,  
UNITED CONVEYOR CORPORATION

*John S. Tomaszek*

John S. Tomaszek  
Senior Systems Engineer  
North American Sales

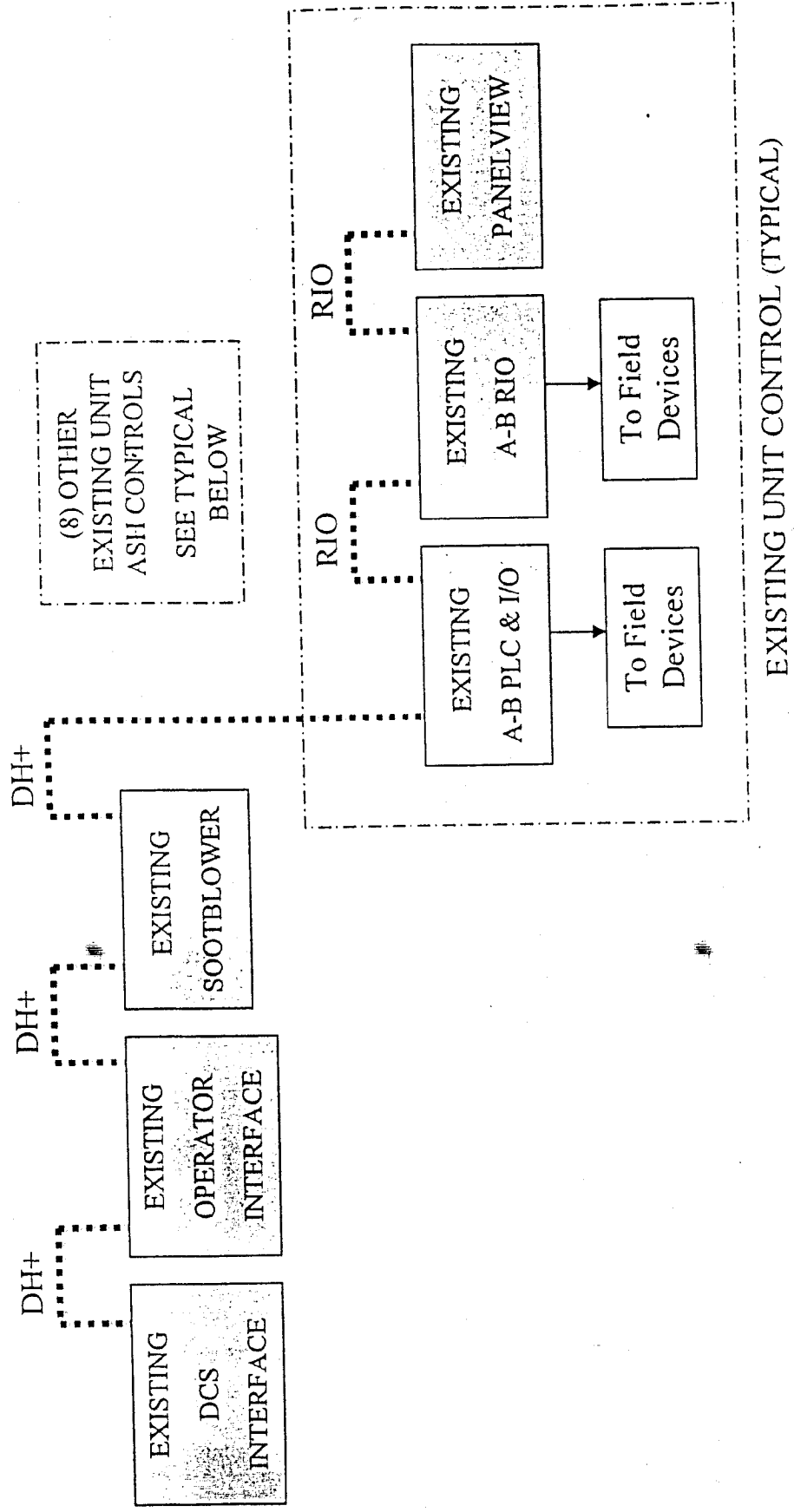
jst

Attachment

Represented by:  
UCC Sales - Carolina  
Div. of UC Service Corporation  
10-21<sup>st</sup> Avenue NW, Suite 209  
Hickory, NC 28601  
828-327-2285



# EXISTING ASH HANDLING CONTROL SYSTEM OVERVIEW



Proposal # Q03381 4-15-03 JCM  
 TVA - KINGSTON STATION  
 PRELIMINARY - SUBJECT TO CHANGE

*Project going to be  
 DCS.  
 After being reviewed by  
 (Klinger) going to be  
 included to DCS and  
 training to be included  
 project.*

## ASH SYSTEM DESCRIPTION

### 1.0 Information Basis

The following documents were used as the information basis for this proposal:

Email, Missy Hedgeoth..... 28 March 2003  
 Photo and sketch ..... 14 April 2003

### 2.0 System Synopsis

*Refer to Proposal Drawing Nos. PC-Q03381-001, PS-Q03381-001 & PM-Q03381-001*

UC Service Corporation will use the ash handling system design and equipment of United Conveyor Corporation. United Conveyor Corporation's (UCC) scope includes the design and supply of the equipment and materials required for the following systems:

- (9) 8 - 12 tph dry vacuum systems, conveying the ash from the existing branchlines to vacuum/pressure transfer stations. The systems will re-use the existing water exhausters as the prime movers. Crossovers will permit using the existing wet system as a back-up. The necessary extension piping, valves, and vacuum/pressure transfer station equipment will be supplied. The filter/separator portion of the transfer station will be preassembled, pre-piped and pre-wired.
- (9) 10 - 14 tph positive pressure systems to convey ash to a new silo complex. The systems will include the necessary feeders, piping, valves, and prime movers. The feeders will be preassembled, pre-piped, and pre-wired. Each system will have a dedicated pressure blower as the prime mover.
- Silo complex consisting of a concrete silo with stairs to roof, two sets of dry unloading equipment, bin venting, and other silo accessories.
- (1) Sluice system from the bottom of the silo to the existing ash pond. The system will include a jetpump, ash conveying pipe, water supply pipe and one high pressure pump to supply water to the jetpump.
- Control system for operation of the equipment, with communication to the plant's DCS.

### 3.0 Conveyor Design Criteria

#### 3.1 Specified Ash Collection Points/Characteristics:

Temp (°F)	Generation Rate (tph)	Specified Conveying Rate (tph)
300°F for fly ash (assumed)	4 - 6	2 x ash generation

### 3.2 Calculated System Design:

<u>Conveying Rate (tph)</u>	<u>Design Point (Origin)</u>	<u>Disposal Point (Final)</u>	<u>Line Size (Inches)</u>	<u>Max. Distance Incl. Riser (Feet)</u>	<u>90° Elbows</u>	<u>Riser (Feet)</u>	<u>Rated Motor (HP)</u>
8 - 12	Average Location	Filter/separator	7"	See Dwg.	See Dwg.	See Dwg.	N/A
10 - 14	Filter/separator	Silo	7" - 8"	2600	12.5	120	150
100	Silo	Pond	8"	2300	6	5	50

The system capacities and horsepower requirements stated in this proposal are based on the conditions stated above and routing as reflected in our proposal drawing. If these conditions change during the detailed engineering of this contract, there could be a significant impact on capacities, horsepower requirements and prices quoted herein. Erection costs and system performance may also be affected. If this condition occurs during our detailed engineering, we will so advise you so that alternatives may be explored and decisions can be made.

The equipment being sold hereunder, when properly erected, installed, started-up and operated together with all other proper parts and materials to be supplied by others and required for a complete and operable conveyor system, will handle all the dry, free flowing fly ash from moisture free hoppers that is specified in this proposal.



## 4.0 Ash Handling Scope

We have included the following major equipment in the ash handling scope for all 9 units:

### *Vacuum System*

- 900' 7" NUVALOY pipe to connect the existing ash conveying and air pipe to the new vacuum/pressure transfer station. Includes DURITE fittings, connection material, and expansion joints.
- 27 8" UCC 40D Knife gates for wet/dry conveying selection. Air cylinder operated with manual overrides and limit switches.
- 9 UCC 41-W-96 filter/separators for 99.9% ash separation from the vacuum system into the pressure system. Includes 96 polyester bags covering 479 square feet of cloth area. Coverage designed for 4:1 air to cloth ratio. Filter/separator body will be extended to provide sufficient surge capacity and will terminate in a chisel-shaped bottom with two outlets to the pressure system. This arrangement will allow continuous operation of the vacuum system. Includes differential pressure transmitter.
- 9 Dust detector for detecting broken bags.
- 9 Vacuum transmitter for sensing line pressure and controlling full load regulation.
- 2 Air compressor/dryer for air supply to vacuum/pressure transfer stations

### *Pressure System*

- 9 Positive pressure blowers, Hibon, Roots, Gardner-Denver or equal. Sized for 1570 ICFM @ 13 PSIG. Accessories include:
  - 150 hp motor, 460 V, 3 ph, 60 Hz, 1800 rpm
  - V-belt drive with guard
  - Fabricated steel baseplate
  - Inlet and discharge silencers
  - Inlet and outlet expansion joints
  - Relief valve
  - High temperature switch
  - Discharge pressure gauge
- 90' 7" NUVALOY® pipe
- 1,800' 8" schedule 40 carbon steel pipe and fittings for airline from pressure blowers to vacuum/pressure transfer stations.
- 18 NUVA FEEDER® pressure vessels
- 19,960' 8" schedule 40 carbon steel pipe and DURITE® fittings and 3' wears sections after elbows for conveying ash from filter/separators to silo complex.
- 9 8" Valves for conveyor line isolation. Air cylinder operated with manual overrides and limit switches.

## *Silo Complex*

- 1 50' I.D x 80' high concrete silo to hold 142,444 cubic feet of ash. The unloader level is designed to enclose equipment and includes an access door, maintenance door, 85 KW heater and vent fan and louver.
- 1 Air compressor/dryer for air supply to silo complex equipment.
- 1 (2) Fluidizing blowers, Hibon, Roots, Gardner-Denver, or equal. Each sized for 768 SCFM @ 12.6 psig. Accessories on each includes:
  - 30 hp motor, 460 V, 3 ph, 60 Hz, 1800 rpm
  - V-belt drive with guard
  - Fabricated steel baseplate
  - Inlet and discharge silencers
  - Inlet and outlet expansion joints
  - Relief valve
  - High temperature switch
  - Discharge pressure gauge
  - Pressure switch
- 1 Lot of carbon steel schedule 40 and 80 pipe from the blowers to the fluidizing pads
- 1 Lot, cloth fluidizing media.
- 1 85 KW heater, 460 V, 3 phase, 60 Hz
- 1 Lot miscellaneous check valves, flow limiters
- 2 4" air cylinder operated butterfly valves for blower selection. Includes limit switches.
- 1 Bin vent filter, pulse jet cleaned, with 6287 square feet of polyester cloth. Sized at a 3.0:1 air to cloth ratio, to vent displaced air from material entering the silo, fluidizing air and telescopic chute vent fan air. Includes differential pressure transmitter.
- 1 24" diameter manhole
- 1 Pressure/vacuum relief valve
- 1 Ultrasonic level detector  
High-high level switch  
Stair access from grade to roof.
- 2 Telescopic chute assemblies for dry unloading the fly ash. Each assembly includes 1.0 HP lifting hoist, 5 HP vent fan, manual silo isolation valve, ash feed valve assembly, 6" vent pipe with 6" air cylinder operated butterfly valve for vent line isolation from the silo

## *Sluice to Pond*

- 2,300' 8" NUVALOY pipe from the silo to the existing ash pond. Includes DURITE fittings and connection material.
- 1,000' 8" schedule 40 carbon steel pipe and fittings from Owner's water supply to high pressure pump and from high pressure pump to jetpump inlet.
- 1 Jetpump.
- 1 High pressure water pumps to boost pressure from Owner's supply to jetpump.

## *Controls Description*

The proposed control system is based on re-using existing control system hardware and software. Complete documentation of the existing control system, including all operator interface and PLC code, must be made available, in its native format, to UCC. Since UCC was instrumental in reviewing and debugging the original control system which has implemented our control philosophy, this information, as far as UCC having access to the code, is not considered proprietary.

Preliminary information indicates each of existing unit control systems contain an A-B SLC5/04 processor, remote I/O, and a Panelview 1000 Grayscale operator terminal with RIO communications. The nine unit processors are connected together using A-B DH+ communications. These processors are also connected to the soot blower control system and operator interface computer running Intellution Fix32 graphics software on Microsoft Windows NT. A DCS interface is also connected to the data highway. See the attached 'Existing Ash Handling Control System Overview' for a pictorial representation of this arrangement.

The proposed new unit control system will consist of a new wall-mounted control panel containing a new A-B SLC5/05 processor and I/O for each new unit ash system equipment. This panel will be located near the unit ash transfer equipment. Some of the existing controls for the ash vacuum system will be integrated into this new control system. See the attached 'Proposed Ash Handling Control System Key Plan' for a pictorial representation of this arrangement.

The communications between the new PLC processors and the new operator interface station will be Allen-Bradley Ethernet IP. This will allow communications at 10Mbps instead of the 56Kbps speed of the existing data highway.

The new common operator interface computer will have screen graphics developed with Intellution Fix32 graphics software to match the existing software. New screens will depict the ash vacuum/pressure conveying system.

The soot blowing control system details and the extent of the DCS interface are unknown at this time. We do not anticipate changes to these portions. These items will need further scope definition.

TVA  
Kingston Units 1-9  
Ash Handling System Upgrade  
UCSC Proposal No. Q03381  
29 April 2003

# UC Service Corporation

## 5.0 Schedule

Engineering and procurement of material for this project will take 8 – 10 months

The erection portion of this budget is based upon a 12-month erection schedule including mobilization and demobilization. It is estimated that the actual construction will take ten months. One month has been allotted for mobilization and receipt of materials.

## 6.0 Pricing

Current budget price ( $\pm 20\%$ ) for equipment and engineering as  
listed, FOB jobsite .....\$16,000,000.00

- CHD856, #2/0 AWG, 4W/GRND  
XLPE/EPR, 600 \$5.77

- #2/0, 3C, 250'  
#4/0, 3C, 500'

751 2064

- Mike Sutton 751-3539 12/8/03

We had a conference call Ron Puskey,  
Ken Buffington, Bret Redine.  
He has a quote from UCC

- Call Mike Sutton about quote tomorrow

Are motors included in quote

9 \* 150 HP motors

1 \* 250 HP motor

pro Ken Buffington

- Mech Engin. \$20k

Civil Eng. \$20k

Renfro, Bret

---

From: Kent Shever [kentshever@charter.net]  
Sent: Monday, November 17, 2003 10:49 AM  
To: Sutton, Michael E.  
Subject: Fwd: TVA Kingston Q03381



System  
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posal Letter1.pdf



PC-0011.pdf (42  
KB)



PM-0013.pdf (97  
KB)



PS-0018.pdf  
(110 KB)



Q03381KP11.pdf  
(69 KB)



L030429  
posal Letter.doc (



ATT401585.txt  
(78 B)

>Mike,

Attached is all the info that you should need on the Kingston quote.

Kent

- Earl Deskins, TVA, KIF, Plant Manager
- Missy Hedgecoth, TVA, Chat, System Eng Yard
- James S. Baugh, TVA, Chat, Mgr. Coal Combined by Product
- Robert Rehberg, TVA, KIF, Mgr. Plant Engr.
- Linda Campbell, TVA, KIF, Program Administrator
- Dwayne Rushing, TVA, KIF, Coal Handling Foreman
- Charles Vance, TVA, KIF, Coord Fuel Handling
- Micheal Tames, TVA, ??, Supervisor Fuel Handling
- Theresa Long, TVA, KIF, Asst Mgmt (Secretary)

1/16/04

- Coal yard Transformer possibility ?? as far as a power feed.
- possible internal power feed. Brenda Byer electrical KIF
- SCR project, who has the KIF scrubber ??
- location of the power feed
- Turnkey @ Duke Crowder Construction is doing construction
- Cubicles on 4kV bus
- SCR has used the last of the cubicles
- TOMS already has looked running this line
- Motor placed out in front of the precipitator within 20'-30'
- All 9 motors running 24 hrs a day
- 250 hp will not run all the time. 1/2 the time.
- \$2 million to add slurry pump ??



Spreadsheet Report  
Dry Fly Ash

Kingston Fossil Plant  
Dry Fly Ash Collection  
Design & Install New Fly Ash Handling System

Project name Dry Fly Ash

Estimator B. L. Renfroe

Labor rate table KIF 60 2003

Plant KIF

Estimate # 04096

Requesting Engr R. E. Purkey

Option 0

Revision 0

Phase 1

Estimate Type Conceptual

Estimate Accuracy +/- 30%

Est. Issue Date 12/10/2003

Funding Type Capital

Notes

Electrical Engineered Material Costs based on ABB quote.  
(1043-03-1633)  
UC Service Corporation proposal (Q03381) included Fly Ash Handling design & equipment, which is coming from United Conveyor Corporation. Estimate is in FY04 Dollars.

Report format Sorted by Location/Activity  
Detail summary

Spreadsheet Report  
Dry Fly Ash

Estimate Company

Location	Activity	Phase	Description	Takeoff Quantity	Labor Cost/Unit	Labor Amount	Material Amount	Sub Amount	Equip Amount	Other Amount	Total Amount
KIF	Fly Ash Collection										
		16021.100	480V Indoor switchgear	1.00 Is	73,360.00 /Is	73,360	150,000				223,360
		16021.100	1500 KVA, 4.16kV/480V Transformer	2.00 Is	22,008.00 /Is	44,016	100,000	15,000			159,016
		16021.100	4.16kV Indoor Switchgear	1.00 Is	73,360.00 /Is	73,360	150,000				223,360
		16021.100	4.16kV Outdoor Switchgear	3.00 Is	34,846.00 /Is	104,538	210,000				314,538
		16021.100	10MVA, 16.1kV/4.16kV lig filled Transformer	2.00 Is	22,008.00 /Is	44,016	500,000	75,000			619,016
		16021.100	750 KVA, 4.16kV/480V Transformer	1.00 Is	11,004.00 /Is	11,004	25,000	3,750			39,754
		16021.100	480V Outdoor MCC	1.00 Is	22,925.00 /Is	22,925	50,000				72,925
		16406.100	CU 5KV 4P-3C Shielded EPR/CSPE	3,500.00 lf	4.99 /lf	17,460					46,755
		16407.200	UC Service Corporation	1.00 Is	0.00 /Is	0	0				16,000,000
		16407.200	CU 600V 2/0-3C XLPE/CSPE	2,250.00 lf	4.40 /lf	9,900	14,726				24,626
		16407.200	Mis. Equipment & Unforeseen Items	1.00 Is	7,336.00 /Is	7,336	7,500		5,000		19,836

Estimate Totals

		hrs	
Labor	407,918	11,121,000	
Material	1,236,521		
Subcontract	16,093,750		
Equipment	5,000		
	<u>17,743,189</u>	17,743,189	
Engineered Materials - Ph 2	1,185,000	100,000 %	
Adjustment - Engr Materials	(1,185,000)	(100,000) %	
Small Tools Expense	5,004	0.450 \$/hr	
Consumables & Expendables	16,317	4,000 %	
	<u>21,321</u>	17,764,510	
Escalation - Craft Labor	20,396	5,000 %	
Escalation - Subcontract	563,231	3,500 %	
Escalation - Perm Materials	24,730	2,000 %	
Escalation - Small Tools	378	0.034 \$/hr	
Escalation - Consumables	816	0.200 %	
	<u>609,601</u>	10,374,111	
Partner Insurance (FY 04)	12,238	3,000 %	
Partner Award Fee (FY04)	20,395	5,000 %	
	<u>32,634</u>	10,406,745	
Elect. Engineering Design	380,000		
Elect. Site Meeting / Travel	45,000		
Mech Engineering - Phase 2	20,000		
Civil Engineering - Phase 2	20,000		
Elect. Field Commissioning	75,000		
Project Controls & Estimating	12,000	2,526 %	
	<u>592,000</u>	18,850,745	
Rounding	41,255		
	<u>41,255</u>	19,000,000	
<b>Total</b>		<b>19,000,000</b>	

**Kingston Fossil Plant  
Dry Fly Ash Collection  
Design & Install New Fly Ash Handling System**

Project name	Dry Fly Ash
Estimator	B. L. Renfroe
Labor rate table	KIF 60 2003
Plant	KIF
Estimate #	04096
Requesting Engr	R. E. Purkey
Option	0
Revision	0
Phase	1
Estimate Type	Conceptual
Estimate Accuracy	+/- 30%
Est. Issue Date	12/10/2003
Funding Type	Capital

**Notes**

Electrical Engineered Material Costs based on ABB quote.  
(10/3-03-1633)  
UC Service Corporation proposal (C03381) included Fly Ash Handling  
design & equipment, which is coming from United Conveyor  
Corporation. Estimate is in FY04 Dollars.

**Report format**

Sorted by 'Location/Activity'  
Detail summary

Location	Activity	Phase	Description	Takeoff Quantity	Labor Cost/Unit	Labor Amount	Material Amount	Sub Amount	Equip Amount	Other Amount	Total Amount
KIF	Fly Ash Collection										
		16021,100	480V indoor switchgear	1.00 lb	73,360.00 /lb	73,360	150,000	-	-	-	223,360
		16021,100	1500 KVA, 4.16KV/480V Transformer	2.00 lb	22,000.00 /lb	44,016	100,000	15,000	-	-	159,016
		16021,100	4.16KV Indoor Switchgear	1.00 lb	73,360.00 /lb	73,360	150,000	-	-	-	223,360
		16021,100	4.16KV Outdoor Switchgear	3.00 lb	34,846.00 /lb	104,538	210,000	-	-	-	314,538
		16021,100	10MVA, 16.1kV/4.16kV lig filled Transformer	2.00 lb	22,000.00 /lb	44,016	500,000	75,000	-	-	619,016
		16021,100	750 KVA, 4.16KV/480V Transformer	1.00 lb	11,004.00 /lb	11,004	25,000	3,750	-	-	39,754
		16021,100	480V Outdoor MCC	1.00 lb	22,925.00 /lb	22,925	50,000	-	-	-	72,925
		16406,100	CU 9KV/410-3C Shielded EPR/GSPE	3,500.00 ft	4.89 /ft	17,460	29,295	-	-	-	46,755
		16407,200	CU 9KV/410-3C Shielded EPR/GSPE	1.00 lb	0.00 /lb	0	0	16,000,000	-	-	16,000,000
		16407,200	CU 600V 20-3C XLPE/GSPE	2,250.00 ft	4.40 /ft	9,903	14,726	-	-	-	24,629
		16407,200	Misc. Equipment & Unforeseen Items	1.00 lb	7,336.00 /lb	7,336	7,500	-	-	5,000	19,830

	Estimate Totals		
Labor	407,918		11,121,000 hrs
Material	1,236,521		
Subcontract	16,083,750		
Equipment	5,000		
	17,743,189		
Engineered Materials - Ph 2	1,185,000		100,000 %
Adjustment - Engr Materials	(1,185,000)		(100,000) %
	17,743,189		
Small Tools Expense	5,004		0.450 \$/hr
Consumables & Expendables	16,317		4,000 %
	21,321	17,764,510	
Escalation - Craft Labor	20,386		5,000 %
Escalation - Subcontract	563,281		3,500 %
Escalation - Perm Materials	24,730		2,000 %
Escalation - Small Tools	378		0.034 \$/hr
Escalation - Consumables	815		0.200 %
	609,601	10,374,111	
Partner Insurance (FY 04)	12,238		3,000 %
Partner Award Fee (FY04)	20,395		5,000 %
	32,634	10,406,745	
Elect. Engineering Design	380,000		
Elect. Site Meeting / Travel	45,000		
Mech. Engineering - Phase 2	20,000		
Civil Engineering - Phase 2	20,000		
Elect. Field Commissioning	75,000		
Project Controls & Estimating	12,000		
	552,000	18,958,745	2,526 %
Rounding	41,255		
	41,255	19,000,000	
<b>Total</b>		<b>19,000,000</b>	

**Kingston Fossil Plant**  
**Dry Fly Ash Collection**  
**Design & Install New Fly Ash Handling System**

<b>Project name</b>	Dry Fly Ash
<b>Estimator</b>	B. L. Renfro
<b>Labor rate table</b>	KIF 60 2003
<b>Plant</b>	KIF
<b>Estimate #</b>	04096
<b>Requesting Engr</b>	R. E. Purkey
<b>Option</b>	0
<b>Revision</b>	0
<b>Phase</b>	1
<b>Estimate Type</b>	Conceptual
<b>Estimate Accuracy</b>	+/- 30%
<b>Est. Issue Date</b>	12/10/2003
<b>Funding Type</b>	Capital
<b>Notes</b>	Electrical Engineered Material Costs based on ABB quote. (1043-03-1633) UC Service Corporation proposal (003381) included Fly Ash Handling design & equipment, which is coming from United Conveyor Corporation. Estimate is in FY04 Dollars.
<b>Report format</b>	Sorted by 'Location/Activity' 'Detail' summary

Spreadsheet Report  
Dry Fly Ash

Estimate Company

Location	Activity	Phase	Description	Takeoff Quantity	Labor Cost/Unit	Labor Amount	Material Amount	Sub Amount	Equip Amount	Other Amount	Total Amount
KIF	Fly Ash Collection										
		16021.100	480V indoor switchgear	1.00 ls	73,360.00 /ls	73,360	150,000				223,360
		16021.100	1500 KVA, 4.16KV/480V Transformer	2.00 ls	22,008.00 /ls	44,016	100,000	15,000			159,016
		16021.100	4.16KV Indoor Switchgear	1.00 ls	73,360.00 /ls	73,360	150,000				223,360
		16021.100	4.16KV Outdoor Switchgear	3.00 ls	34,846.00 /ls	104,538	210,000				314,538
		16021.100	10MVA, 161kv/4.16kv Iig filled Transformer	2.00 ls	22,008.00 /ls	44,016	500,000	75,000			619,016
		16021.100	750 KVA, 4.16KV/480V Transformer	1.00 ls	11,004.00 /ls	11,004	25,000	3,750			39,754
		16021.100	480V Outdoor MCC	1.00 ls	22,925.00 /ls	22,925	50,000				72,925
		16406.100	CU 5KV 400-3C Shielded EPR/CSPE	3.500.00 lf	4.99 /lf	17,460	29,295				46,755
		16407.200	UC Service Corporation	1.00 ls	0.00 /ls	0	0	16,000,000			16,000,000
		16407.200	CU 600V 200-3C-XLPE/CSPE	2,250.00 lf	4.40 /lf	9,900	14,776				24,676
		16407.200	Mis. Equipment & Underessen Items	1.00 ls	7,336.00 /ls	7,336	7,580		5,000		19,896



Estimate Totals

		hrs
Labor	407,918	11,121,000
Material	1,236,521	
Subcontract	16,093,750	
Equipment	5,000	
	<u>17,743,189</u>	
Engineered Materials - Ph 2	1,185,000	100.000 %
Adjustment - Engr Materials	(1,185,000)	(100.000) %
Small Tools Expense	5,004	0.450 \$/hr
Consumables & Expendables	<u>16,317</u>	4.000 %
	21,321	
Escalation - Craft Labor	20,396	5.000 %
Escalation - Subcontract	563,281	3.500 %
Escalation - Perm Materials	24,730	2.000 %
Escalation - Small Tools	378	0.034 \$/hr
Escalation - Consumables	<u>816</u>	0.200 %
	609,601	
Partner Insurance (FY 04)	12,238	3.000 %
Partner Award Fee (FY04)	<u>20,396</u>	5.000 %
	32,634	
Elect. Engineering Design	380,000	
Elect. Site Meeting / Travel	45,000	
Mech Engineering - Phase 2	20,000	
Civil Engineering - Phase 2	20,000	
Elect. Field Commissioning	75,000	
Project Controls & Estimating	<u>12,000</u>	2.526 %
	552,000	
Rounding	<u>41,255</u>	
	41,255	
<b>Total</b>	<b>19,000,000</b>	

10,374,111

18,406,745

18,950,745

**Dry Fly Ash**  
**Kingston Fossil Plant**  
**Dry Fly Ash Collection**  
**Design & Install New Fly Ash Handling System**

**Project name** Dry Fly Ash  
**Estimator** B. L. Renfro  
**Labor rate table** KIF 60 2003  
**Plant** KIF  
**Estimate #** 04096  
**Requesting Engr** R. E. Purkey  
**Option** 0  
**Revision** 0  
**Phase** 1  
**Estimate Type** Conceptual  
**Estimate Accuracy** +/- 30%  
**Est. Issue Date** 12/10/2003  
**Funding Type** Capital  
**Notes** Electrical Engineered Material Costs based on ABB quote. (1043-03-1633)  
 UC Service Corporation proposal (C03381) included Fly Ash Handling design & equipment, which is coming from United Conveyor Corporation. Estimate is in FY04 Dollars.  
**Report format** Sorted by 'Location/Activity'  
 'Detail' summary

Spreadsheet Report  
Dry Fly Ash

Estimate Company

Location	Activity	Phase	Description	Takeoff Quantity	Labor Cost/Unit	Labor Amount	Material Amount	Sub Amount	Equip Amount	Other Amount	Total Amount
KIF	Fly Ash Collection										
		16021.100	480V indoor switchgear	1.00 is	73,360.00 /is	73,360	150,000				223,360
		16021.100	1500 KVA, 4.16KV/480V Transformer	2.00 is	22,008.00 /is	44,016	100,000	15,000			159,016
		16021.100	4.16KV indoor Switchgear	1.00 is	73,360.00 /is	73,360	150,000				223,360
		16021.100	4.16KV Outdoor Switchgear	3.00 is	34,946.00 /is	104,838	210,000				314,838
		16021.100	4.16KV Outdoor Switchgear	2.00 is	22,008.00 /is	44,016	500,000	75,000			619,016
		16021.100	10MVA, 161kv/4.16kv lit filled Transformer	1.00 is	11,004.00 /is	11,004	25,000	3,750			39,754
		16021.100	750 KVA, 4.16KV/480V Transformer	1.00 is	22,925.00 /is	22,925	50,000				72,925
		16021.100	480V Outdoor MCC	1.00 is	4.99 /is	4.99	29,295				46,755
		16406.100	CU 5KV 4/6-3C Shielded EPRCSPE	3,500.00 lf	0.00 /lf	0	0	16,000,000			16,000,000
		16407.200	UC Service Corporation	1.00 is	4.10 /is	4.10	14,726				24,630
		16407.200	CU 600V 2/0-3C XLPE/GSPE	2,250.00 lf	7,336.00 /lf	16,500	7,500				24,000
		16407.200	Mis. Equipment & Unforeseen Items	1.00 is					5,000		19,836

Estimate Totals

		hrs
Labor	407,918	11,121,000
Material	1,236,521	
Subcontract	16,083,750	
Equipment	5,000	
	17,743,189	17,743,189
Engineered Materials - Ph 2	1,185,000	100,000 %
Adjustment - Engr Materials	(1,185,000)	(100,000) %
Small Tools Expense	5,004	0.450 \$/hr
Consumables & Expendables	15,317	4.000 %
	21,321	17,764,510
Escalation - Craft Labor	20,396	5.000 %
Escalation - Subcontract	563,281	3.500 %
Escalation - Perm Materials	24,730	2.000 %
Escalation - Small Tools	378	0.034 \$/hr
Escalation - Consumables	816	0.200 %
	609,601	10,374,111
Partner Insurance (FY 04)	12,238	3.000 %
Partner Award Fee (FY04)	20,396	5.000 %
	32,634	18,406,745
Elect. Engineering Design	380,000	
Elect. Site Meeting / Travel	45,000	
Mech Engineering - Phase 2	20,000	
Civil Engineering - Phase 2	20,000	
Elect. Field Commissioning	75,000	
Project Controls & Estimating	12,000	
	552,000	18,950,745
Rounding	41,255	
	41,255	19,000,000
<b>Total</b>	<b>19,000,000</b>	<b>19,000,000</b>

Dry Fly Ash

**Kingston Fossil Plant  
Dry Fly Ash Collection  
Design & Install New Fly Ash Handling System**

Project name Dry Fly Ash

Estimator B. L. Renfro

Labor rate table KIF 60 2003

Plant KIF  
Estimate # 04096  
Requesting Engr R. E. Purkey  
Option 0  
Revision 0  
Phase 1  
Estimate Type Conceptual  
Estimate Accuracy +/- 30%  
Est. Issue Date 12/10/2003  
Funding Type Capital

Notes  
Electrical Engineered Material Costs based on ABB quote.  
(1043-03-1633)  
UC Service Corporation proposal (Q03381) included Fly Ash Handling design & equipment, which is coming from United Conveyor Corporation. Estimate is in FY04 Dollars.

Report format Sorted by Location/Activity  
Detail summary

Spreadsheet Report  
Dry Fly Ash

Estimate Company

Location	Activity	Phase	Description	Takeoff Quantity	Labor Cost/Unit	Labor Amount	Material Amount	Sub Amount	Equip Amount	Other Amount	Total Amount
KIF	Fly Ash Collection										
		16021.100	480V indoor switchgear	1.00 ls	73,360.00 /ls	73,360	150,000				223,360
		16021.100	1500 KVA, 4.16KV/480V Transformer	2.00 ls	22,008.00 /ls	44,016	100,000	15,000			159,016
		16021.100	4.16KV indoor Switchgear	1.00 ls	73,360.00 /ls	73,360	150,000				223,360
		16021.100	4.16KV Outdoor Switchgear	3.00 ls	34,846.00 /ls	104,538	210,000				314,538
		16021.100	750 KVA, 4.16KV/480V Transformer	2.00 ls	22,008.00 /ls	44,016	500,000	75,000			619,016
		16021.100	10MVA, 161kv/4.16kv liq filled Transformer	1.00 ls	11,004.00 /ls	11,004	25,000	3,750			39,754
		16021.100	480V Outdoor MCC	1.00 ls	22,925.00 /ls	22,925	50,000				72,925
		16406.100	CU 5KV 4/0-3C Shielded EPR/CSP	3,500.00 lf	4.89 /lf	17,460	29,295				46,755
		16407.200	UC Service Corporation	1.00 ls	0.00 /ls	0	16,000,000				16,000,000
		16407.200	CU 600V 2/0-3C XLPE/CSP	2,250.00 lf	4.40 /lf	9,900					24,630
		16407.200	Mis. Equipment & Unforeseen Items	1.00 ls	7,336.00 /ls	7,336			5,000		19,836

Estimate Totals

	11,121,000	his
Labor	407,918	
Material	1,236,521	
Subcontract	16,093,750	
Equipment	5,000	
	<u>17,743,189</u>	17,743,189
Engineered Materials - Ph 2	1,185,000	100,000 %
Adjustment - Engr Materials	(1,185,000)	(100,000) %
	<u>5,004</u>	0.450 \$/hr
Small Tools Expense	16,317	4.000 %
Consumables & Expendables	21,321	
	<u>17,764,510</u>	
Escalation - Craft Labor	20,396	5.000 %
Escalation - Subcontract	563,281	3.500 %
Escalation - Perm Materials	24,730	2.000 %
Escalation - Small Tools	378	0.034 \$/hr
Escalation - Consumables	815	0.200 %
	<u>609,601</u>	18,374,111
Partner Insurance (FY 04)	12,238	3.000 %
Partner Award Fee (FY04)	20,396	5.000 %
	<u>32,634</u>	
Elect. Engineering Design	380,000	
Elect. Site Meeting / Travel	45,000	
Mech Engineering - Phase 2	20,000	
Civil Engineering - Phase 2	20,000	
Elect. Field Commissioning	75,000	
Project Controls & Estimating	12,000	
	<u>552,000</u>	18,958,745
Rounding	41,255	
	<u>41,255</u>	19,000,000
<b>Total</b>	<b>19,000,000</b>	

Page 3  
01/16/2004 7:25 AM

Kingston Fossil Plant  
Dry Fly Ash Collection  
Design & Install New Fly Ash Handling System

Project name Dry Fly Ash

Estimator B. L. Renfro

Labor rate table KIF 60 2003

Plant KIF

Estimate # 04096

Requesting Engr R. E. Putkey

Option 0

Revision 0

Phase 1

Estimate Type Conceptual

Estimate Accuracy +/- 30%

Est. Issue Date 12/10/2003

Funding Type Capital

Notes

Electrical Engineered Material Costs based on ABB quote.  
(1043-03-1633)

UC Service Corporation proposal (003381) included Fly Ash Handling design & equipment, which is coming from United Conveyor Corporation. Estimate is in FY04 Dollars.

Report format Sorted by 'Location/Activity'  
'Detail summary



Spreadsheat Report  
Dry Fly Ash

Estimate Company

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		16021.100	480V indoor switchgear	1.00 ls	73,360.00 /ls	73,360	150,000				223,360
		16021.100	1500 KVA, 4.16kV/480V Transformer	2.00 ls	22,008.00 /ls	44,016	100,000	15,000			159,016
		16021.100	4.16kV indoor switchgear	1.00 ls	73,360.00 /ls	73,360	150,000				223,360
		16021.100	4.16kV Outdoor Switchgear	3.00 ls	34,846.00 /ls	104,538	210,000				314,538
		16021.100	10MVA, 161kV/M, 16kV liq filled Transformer	2.00 ls	22,008.00 /ls	44,016	500,000	75,000			619,016
		16021.100	750 KV/A, 4.16kV/480V Transformer	1.00 ls	11,004.00 /ls	11,004	25,000	3,750			39,754
		16021.100	480V Outdoor MCC	1.00 ls	22,925.00 /ls	22,925	50,000				72,925
		16406.100	CU 5KV 400-3C Shielded EPR/CSPE	3,500.00 lf	4.99 /lf	17,460	29,295				46,755
		16407.200	UG Service Corporation	1.00 ls	0.00 /ls	0	0	16,000,000			16,000,000
		16407.200	CU 500V 210-3C XLPE/CSPE	2,250.00 lf	4.40 /lf	9,900	14,726				24,626
		16407.200	Mis. Equipment & Unforeseen Items	1.00 ls	7,336.00 /ls	7,336	7,500		5,000		19,836

Estimate Totals

		hrs	
Lebor	407,918		
Material	1,236,521		
Subcontract	16,093,750		
Equipment	5,000		
	<u>17,743,189</u>		
Engineered Materials - Ph 2	1,185,000		
Adjustment - Engr Materials	(1,185,000)		
	<u>17,743,189</u>		
Small Tools Expense	5,004	0.450 \$/hr	
Consumables & Expendables	16,317	4.000 %	
	<u>21,321</u>		
Escalation - Craft Labor	20,396	5.000 %	
Escalation - Subcontract	563,281	3.500 %	
Escalation - Perm Materials	24,730	2.000 %	
Escalation - Small Tools	378	0.034 \$/hr	
Escalation - Consumables	816	0.200 %	
	<u>609,601</u>		
Partner Insurance (FY 04)	12,238	3.000 %	
Partner Award Fee (FY04)	20,396	5.000 %	
	<u>32,634</u>		
Elect. Engineering Design	380,000		
Elect. Site Meeting / Travel	45,000		
Mech Engineering - Phase 2	20,000		
Civil Engineering - Phase 2	20,000		
Elect. Field Commissioning	75,000		
Project Controls & Estimating	12,000		
	<u>552,000</u>		
Rounding	41,255		
	<u>41,255</u>		
		2.528 %	
<b>Total</b>	<b>19,000,000</b>		

**Renfroe, Bret**

---

**From:** Buffington, Ken A  
**Sent:** Wednesday, December 10, 2003 10:08 AM  
**To:** Murray, David B.; Rice, Charles W.  
**Cc:** Renfroe, Bret  
**Subject:** FW: KIF Fly Ash Estimate  
**Importance:** High

## FINAL ELECTRICAL ESTIMATE

Here is the latest and final electrical estimate for the Fly Ash. Grand total electrical, without 161kv transmission lines, is about \$2.2M. Bret is using a previous estimate to account for the 161kv lines and it is about \$5.0M. If there needs to be any changes, Bret needs to know by this afternoon.

Ken Buffington

-----Original Message-----

**From:** Renfroe, Bret  
**Sent:** Wednesday, December 10, 2003 9:06 AM  
**To:** Buffington, Ken A  
**Subject:** KIF Fly Ash Estimate

Ken,

Attached is the latest revision to the electrical portion of this project. Let me know if you want to add or make any changes.

***Bret L. Renfroe***

Cost Estimator  
Phone: 423-751-7684  
Fax: 423-751-4295

**Renfroe, Bret**

---

**From:** Davis, Victor W.  
**Sent:** Monday, February 07, 2005 12:42 PM  
**To:** Renfroe, Bret  
**Subject:** RE: TVA Kingston Q03381

Looks like the only mechanical BOP would be the water supply to the silo, drains from the existing water exhausters if they move from their present location. Probably one person full time for the duration for Project Engineering/Contract Administration. Based on experience at COF and CUF, need to add an elevator wash down and sump and a scale for the silo

Victor Davis  
Manager, Mechanical Engineering  
Office: 423-751-6846  
Cell: 423-309-0153

-----Original Message-----

**From:** Renfroe, Bret  
**Sent:** Monday, February 07, 2005 11:38 AM  
**To:** Davis, Victor W.  
**Subject:** FW: TVA Kingston Q03381

Victor,

Attached is the UCC quote.

Bret

-----Original Message-----

**From:** Kent Shever [mailto:kentshever@charter.net]  
**Sent:** Monday, November 17, 2003 10:49 AM  
**To:** Sutton, Michael E.  
**Subject:** Fwd: TVA Kingston Q03381

>Mike,

Attached is all the info that you should need on the Kingston quote.

Kent

Work Order #: \_\_\_\_\_ Revision: 0 Addition Type: TVA

Estimate Id: W0138S2

Title: KINGSTON STEAM PLANT -PROVIDE 161-KV SUPPLY TO SCR - CONSTRUCT 161-KV SUBSTATION

PR Loc: XXXXX Estimate: \_\_\_\_\_

Site: Unspecified-missing reference  
N/A Project ID: W0138

In Service: 11/01/2001

Completion: 09/01/2002

**Give a Complete Description Of The Proposed Work And A Statement Of Purpose And Benefits  
List General Drawing References And Numbers Of Related Contracts, Agreements And Suborders.**

This work order provides funds for the engineering, materials, and construction necessary to construct a new Kingston SCR 161-kv Substation on the existing TVA property.

TVA to construct a 161-6.9-kV stepdown substation including three 37.5/50/62.5 MVA 3-phase transformers, three 2000 ampere 40kA 161-kV circuit breakers, and associated isolation switches and buswork. Transformer protection & controls to be provided by TVA. Control building to be provided by others (Fossil Power contractor).

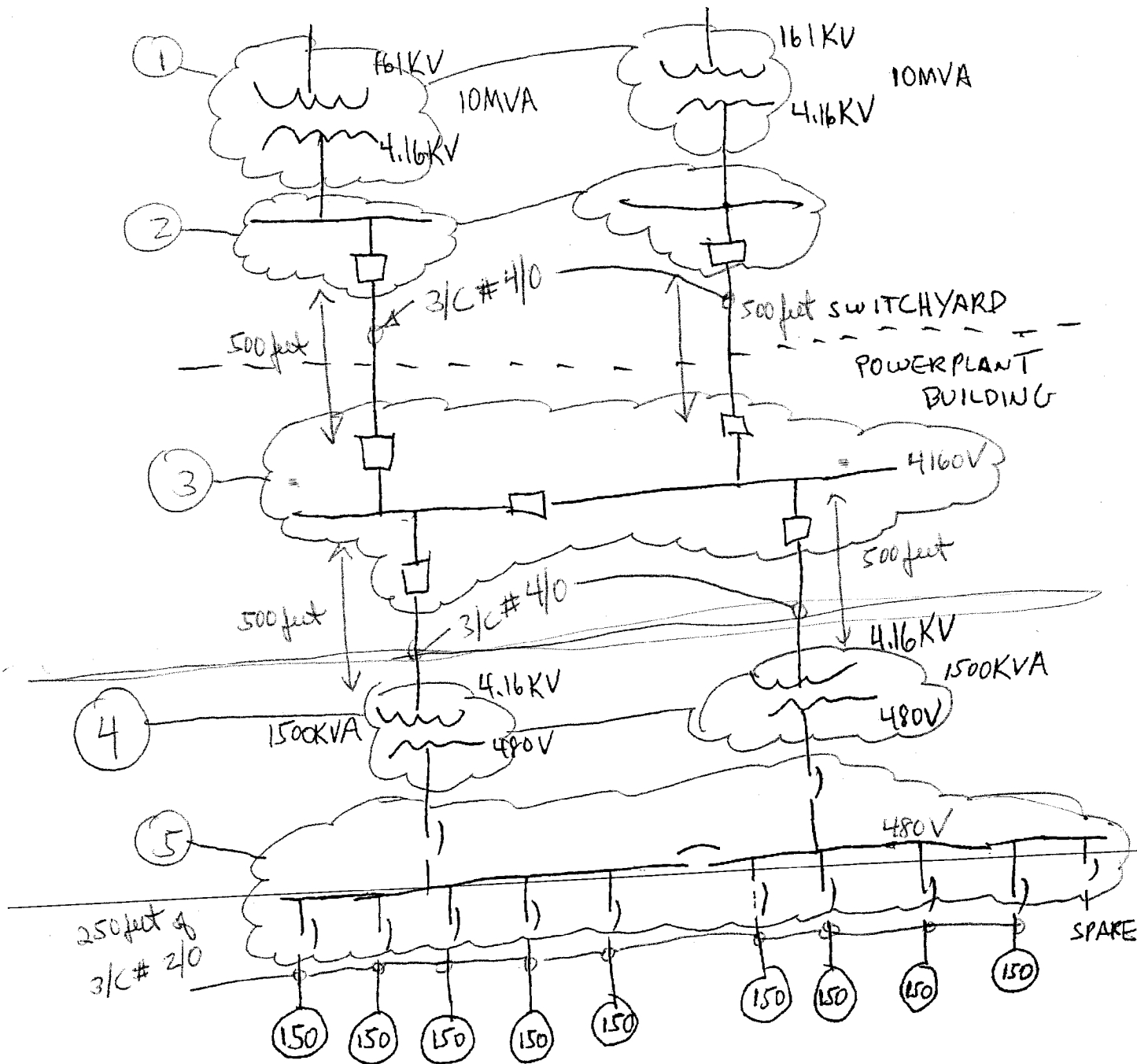
**Any detail estimate line item descriptions in italics denotes work estimated on a contract basis**

Upon completion of work authorized by this work order, initiate Completion Notice (FORM TVA 4013) for signature of the Project Manager

Estimate Cost Of Additions	Amount (Omit Cents)	Amount (Omit Cents)
Materials & Equipment Purchased Materials & Equipment Obtained From Stock Materials & Equipment Salvaged & Reused <div style="text-align: right;">Total Materials</div> Construction Labor Construction Equipment Other Field { Temp Construction Facilities } Expense { Transportation Of Tools & Equip } <div style="text-align: right;">{ Field Office Expense, ETC. }</div> Tools And Prorations Engineering Direct Final Test And Inspection Land Acquisition Expense Total Cost Exclude Overhead And Purchase Price Of Land And Rights  <div style="text-align: right;">Estimate Total Additions</div>	<b>See Attached Estimate For Details</b>	Salvaged Credit Matl & Equip Reused Matl & Equip Returned To Stock Proceeds From Sales <div style="text-align: right;">Total Salvage Credit</div> Deduct: Cost of Removal <div style="text-align: right;">DR CR</div> Net Retirement  <div style="text-align: right;">Original Installed Cost of Plant Retired</div> <hr/> <div style="text-align: center;"><b>Project Cost</b></div> <div style="text-align: right;">Estimate Cost</div> <div style="text-align: right;">\$5,130,894</div> <div style="text-align: right;">Net Cost of Project</div> <div style="text-align: right;">\$5,130,894</div>

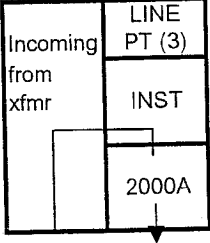
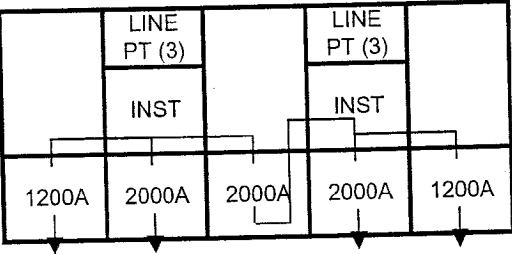
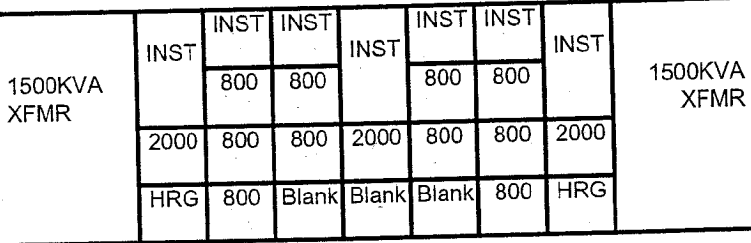
Originated	Date	Approval	Date	Fixed Asset Accounting	Date
Prepared	L. KESTERSON	Planning	_____	_____	_____
Project Manager	_____	Business Resources	_____	_____	_____
Submitted	A. S. HAYES	Authorization	_____	_____	_____

# ATTACHMENT 1



KEN BUFFINGTON, ELECT,  
x2566  
cell: 706-340-1302

# KINGSTON ELECTRICAL COST ESTIMATE

ITEM	DESCRIPTION	QTY	UNIT PRICE	EXTENDED PRICE
1.	10MVA, 161KV/4.16KV LIQUID FILLED TRANSFORMERS	2	\$ 250,000	\$ 500,000
2.	4.16KV SWITCHGEAR, OUTDOOR NON-WALKIN 	2	\$ 70,000	\$ 140,000
3.	4.16KV SWITCHGEAR, INDOOR 	1	\$ 150,000	\$ 150,000
4.	1500KVA, 4.16KV/480V CAST COIL TRANSFORMERS	2	\$ 50,000	\$ 100,000
5.	480V SWITCHGEAR, INDOOR 	1	\$ 150,000	\$ 150,000
			<b>TOTAL</b>	<b>\$ 1,040,000</b>

**Buffington, Ken A**

---

**From:** Purkey, Ronald E.  
**Sent:** Monday, December 01, 2003 11:35 AM  
**To:** Buffington, Ken A  
**Subject:** RE: KIF Dry Fly Ash Collection

Mike Sutton in Fuels knows details.

-----Original Message-----

**From:** Buffington, Ken A  
**Sent:** Monday, December 01, 2003 9:15 AM  
**To:** Purkey, Ronald E.  
**Subject:** FW: KIF Dry Fly Ash Collection

Ron,  
Who should I talk to in Mechanical for info concerning this KIF Fly Ash project estimate? I may need info on motors, location, etc.  
Thanks!  
Ken Buffington

-----Original Message-----

**From:** Kimsey, Barry A.  
**Sent:** Tuesday, November 18, 2003 4:48 AM  
**To:** Buffington, Ken A  
**Cc:** Murray, David B.; Rice, Charles W.  
**Subject:** FW: KIF Dry Fly Ash Collection

Ken can you help support doing this estimate. I would get some input from David Murray or Charles Rice.  
Thanks.

*Barry A. Kimsey*

*Tennessee Valley Authority*  
Fossil Power Group  
Manager, Electrical and Controls Engineering  
1101 Market Street, Mail Stop LP 2G-C  
Chattanooga, TN 37402-2801

email [bakimsey@tva.gov](mailto:bakimsey@tva.gov)

Phone 423 751 4629  
Cell 423 838 2749  
Fax 423 751 7094

-----Original Message-----

**From:** Purkey, Ronald E.  
**Sent:** Monday, November 17, 2003 2:07 PM



**To:** Kimsey, Barry A.  
**Cc:** Smith, Mark A.  
**Subject:** FW: KIF Dry Fly Ash Collection

Barry,  
Please provide a cost of the electrical BOP for the attached DFA system. We need by 12/5/03. Thanks.

Ron

-----Original Message-----

**From:** Sutton, Michael E.  
**Sent:** Monday, November 17, 2003 12:53 PM  
**To:** Purkey, Ronald E.  
**Cc:** Baugh, James S.; Hedgecoth, Melissa A.; Huber II, James M.  
**Subject:** FW: KIF Dry Fly Ash Collection

Ron,

I spoke with Kent Shever from UCC regarding the power requirements for dry fly ash collection at Kingston.

Silo location will be between ammonia tanks and the present ash pond.

New pressure blower to new ash silo  
9 x 150 hp @ 460V, 3 phase, 1800 rpm

Silo fluidizing blowers (only one blower runs at a time)  
2 x 30 hp @ 460 V  
1 x 85 kW heater

Kent also sent me some information on water requirements for hydroveyor and some drawings supporting the quote.

Let me know if you need more information.

Mike

**Michael E. Sutton**  
**By-Products & Properties Specialist**  
**Coal Acquisition & Supply**  
**Tennessee Valley Authority**  
**Ph: (423)751-3539; FAX: (423)751-6619**

Spreadsheet Report  
Dry Fly Ash

Kingston Fossil Plant  
Dry Fly Ash Collection  
Design & Install New Fly Ash Handling System

Project name Dry Fly Ash  
 Estimator B. L. Renfro  
 Labor rate table KIF 80 2003  
 Plant KIF  
 Estimate # 04086  
 Requesting Engr R. E. Purkey  
 Option 0  
 Revision 0  
 Phase 1  
 Estimate Type Conceptual  
 Estimate Accuracy +/- 30%  
 Est. Issue Date 12/10/2003  
 Funding Type Capital  
 Notes Electrical Engineered Material Costs based on ABE quote.  
 (1043-03-1633)  
 UC Service Corporation proposal (Q03381) included Fly Ash Handling  
 design & equipment, which is coming from United Conveyor  
 Corporation. 161KV Power Feed is based off of an FY01 TPS estimate  
 that has been escalated. Estimate is in FY04 Dollars.  
 Report format Sorted by 'Location/Activity'  
 'Detail' summary

Spreadsheet Report  
Dry Fly Ash

Estimate Company

Location	Activity	Phase	Description	Takeoff Quantity	Labor Cost/Unit	Labor Amount	Material Amount	Sub Amount	Equip Amount	Other Amount	Total Amount
KIF	Fly Ash Collection										
		16021.100	480V Indoor Switchgear	1.00 Is	73,360.00 /Is	73,360	150,000	-	-	-	223,360
		16021.100	1500 KVA, 4.16KV/480V Transformer	2.00 Is	22,008.00 /Is	44,016	100,000	15,000	-	-	159,016
		16021.100	4.16KV Indoor Switchgear	1.00 Is	73,360.00 /Is	73,360	150,000	-	-	-	223,360
		16021.100	4.16KV Outdoor Switchgear	3.00 Is	34,846.00 /Is	104,538	210,000	-	-	-	314,538
		16021.100	10MVA, 161kv/4.16kv /Is filed Transformer	1.00 Is	22,008.00 /Is	22,008	500,000	75,000	-	-	619,016
		16021.100	750 KVA, 4.16KV/480V Transformer	1.00 Is	11,004.00 /Is	11,004	25,000	3,750	-	-	39,754
		16021.100	480V Outdoor MCC	3,500.00 If	22,925.00 /Is	79,287.5	50,000	-	-	-	129,287.5
		16406.100	CU 5KV 4/0-3C Shielded EPR/CSPE	1.00 Is	4.59 /If	4.59	-	-	-	-	4.59
		16407.200	UC Service Corporation	1.00 Is	0.00 /Is	0	-	-	-	-	0
		16407.200	151KV Power Feed	1.00 Is	4.40 /If	4.40	-	-	-	-	4.40
		16407.200	CU 600V 2/0-3C XLPE/CSPE	2,250.00 If	7,336.00 /Is	16,506	14,726	-	-	-	31,232
		16407.200	Mis. Equipment & Unforeseen Items	1.00 Is	-	7,336	7,500	-	5,000	-	19,836

Spreadsheet Report  
Dry Fly Ash

Estimate Company

Estimate Totals

		11,121,000	hrs
Labor	407,918		
Material	1,236,521		
Subcontract	21,693,750		
Equipment	5,000		
	23,343,189	23,343,189	
Engineered Materials - Ph 2	1,185,000		100,000 %
Adjustment - Engr. Materials	(1,185,000)	23,343,189	(100,000) %
Small Tools Expense	5,004		0.450 \$/hr
Consumables & Expendables	16,317		4,000 %
	21,321	23,364,510	
#			
Escalation - Craft Labor	20,396		5,000 %
Escalation - Subcontract	759,281		3,500 %
Escalation - Perm Materials	24,730		2,000 %
Escalation - Small Tools	378		0.034 \$/hr
Escalation - Consumables	816		0.200 %
	805,601	24,170,111	
Partner Insurance (FY 04)	12,238		3,000 %
Partner Award Fee (FY04)	20,395		5,000 %
	32,634	24,202,745	
Elect. Engineering Design	380,000		
Elect. Site Meeting / Travel	45,000		
Mech Engineering - Phase 2	20,000		
Civil Engineering - Phase 2	20,000		
Elect. Field Commissioning	75,000		
Project Controls & Estimating	12,000		2.526 %
	552,000	24,754,745	
Rounding	245,255		
	245,255	25,000,000	
<b>Total</b>	<b>Total</b>	<b>25,000,000</b>	

Spreadsheet Report  
Dry Fly Ash

Kingston Fossil Plant  
Dry Fly Ash Collection  
Design & Install New Fly Ash Handling System

Project name Dry Fly Ash  
 Estimator B. L. Renfro  
 Labor rate table KIF 60 2003  
 Plant KIF  
 Estimate # 04096  
 Requesting Engr R. E. Purkey  
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 Revision 0  
 Phase 1  
 Estimate Type Conceptual  
 Estimate Accuracy +/- 30%  
 Est. Issue Date 12/10/2003  
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Dry Fly Ash

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		16021.100	4.16KV Outdoor Switchgear	3.00 ls	34,846.00 /ls	104,538	210,000				314,538
		16021.100	10MVA, 161kv/4.16kv Iig filled Transformer	2.00 ls	22,008.00 /ls	44,016	500,000	75,000			619,016
		16021.100	750 KVA, 4.16kV/480V Transformer	1.00 ls	11,004.00 /ls	11,004	25,000	3,750			39,754
		16021.100	480V Outdoor MCC	1.00 ls	22,925.00 /ls	22,925	50,000				72,925
		16406.100	CU 5KV 400-3C Shielded EPR/CSP/E	1.00 lf	4.99 /lf	17,460	29,295				46,755
		16406.100	UC Service Corporation	1.00 ls	0.00 /ls	0		16,000,000			16,000,000
		16407.200	161KV Power Feed	1.00 ls	4.40 /lf	9,903		5,600,000			5,609,903
		16407.200	CU 600V 2/0-3C XLPE/CSP/E	2,250.00 lf							
		16407.200	Mis. Equipment & Unforeseen Items	1.00 ls	7,336.00 /ls	7,336	7,500		5,000		19,836

Spreadsheet Report  
Dry Fly Ash

Estimate Company

Estimate Totals

Labor	407,918	11,121,000	his
Material	1,236,521		
Subcontract	21,693,750		
Equipment	5,000		
	<u>23,343,189</u>		
Engineered Materials - Ph 2	1,185,000	100,000 %	
Adjustment - Engr Materials	(1,185,000)	(100,000) %	
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Escalation - Craft Labor	20,396	5.000 %	
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Escalation - Small Tools	378	0.034 \$/hr	
Escalation - Consumables	816	0.200 %	
	<u>895,601</u>		
	24,170,111		
Partner Insurance (FY 04)	12,238	3.000 %	
Partner Award Fee (FY04)	20,395	5.000 %	
	<u>32,634</u>		
	24,202,745		
Elect. Engineering Design	380,000		
Elect. Site Meeting / Travel	45,000		
Mech Engineering - Phase 2	20,000		
Civil Engineering - Phase 2	20,000		
Elect. Field Commissioning	75,000		
Project Controls & Estimating	12,000		
	<u>552,000</u>		
	24,754,745	2.526 %	
Rounding	245,255		
	<u>245,255</u>		
	25,000,000		
<b>Total</b>	<b>25,000,000</b>		

Dry Fly Ash

Kingston Fossil Plant  
Dry Fly Ash Collection  
Design & Install New Fly Ash Handling System

Project name Dry Fly Ash  
 Estimator B. L. Renfro  
 Labor rate table KIF 60 2003  
 Plant KIF  
 Estimate # 04086  
 Requesting Engr R. E. Purkey  
 Option 0  
 Revision 0  
 Phase 1  
 Estimate Type Conceptual  
 Estimate Accuracy +/- 30%  
 Est. Issue Date 12/10/2003  
 Funding Type Capital

Notes  
 Electrical Engineered Material Costs based on ABE quote.  
 (1043-03-1633)  
 UC Service Corporation proposal (003381) included Fly Ash Handling design & equipment, which is coming from United Conveyor Corporation. 181kV Power Feed is based off of an FY01 TPS estimate that has been escalated. Estimate is in FY04 Dollars.

Report format Sorted by 'Location/Activity'  
'Detail' summary



Spreadsheet Report  
Dry Fly Ash

Estimate Company

Location	Activity	Phase	Description	Takeoff Quantity	Labor Cost/Unit	Labor Amount	Material Amount	Sub Amount	Equip. Amount	Other Amount	Total Amount
KIF	Fly Ash Collection										
		16021.100	480V Indoor switchgear	1.00 ls	73,360.00 /ls	73,360	150,000				223,360
		16021.100	1500 KVA, 4.16kV/480V Transformer	2.00 ls	22,008.00 /ls	44,016	100,000	15,000			159,016
		16021.100	4.16kV Indoor Switchgear	1.00 ls	73,360.00 /ls	73,360	150,000				223,360
		16021.100	4.16kV Outdoor Switchgear	3.00 ls	34,846.00 /ls	104,538	210,000				314,538
		16021.100	40MVA, 161kV/4.16kV lin filled Transformer	2.00 ls	22,008.00 /ls	44,016	500,000	75,000			619,016
		16021.100	750 KVA, 4.16kV/480V Transformer	1.00 ls	11,004.00 /ls	11,004	25,000	3,750			39,754
		16021.100	480V Outdoor MCC	1.00 ls	22,925.00 /ls	22,925	50,000				72,925
		16406.100	CU 5kV 40-3C Shielded EPR/CSPE	3,500.00 lf	4.99 /lf	17,460	29,295	16,000,000			16,000,000
		16407.200	UC Service Corporation	1.00 ls	0.00 /ls	0	0	5,600,000			5,600,000
		16407.200	161kV Power Feed	1.00 ls	4.40 /lf	9,903	14,726				24,629
		16407.200	CU 800V 2/0-3C XLPE/CSPE	2,250.00 lf	7,335.00 /ls	16,500	7,500		5,000		24,500
		16407.200	Mis. Equipment & Unforeseen Items	1.00 ls							19,836

Spreadsheet Report

Dry Fly Ash

Estimate Company

Estimate Totals

		hrs
Labor	407,918	11,121,000
Material	1,236,521	
Subcontract	21,693,750	
Equipment	5,000	
	23,343,189	23,343,189
Engineered Materials - Ph 2	1,165,000	100,000 %
Adjustment - Engr Materials	(1,165,000)	(100,000) %
	23,343,189	
Small Tools Expense	5,004	0.450 \$/hr
Consumables & Expendables	16,317	4.000 %
	21,321	
Escalation - Craft Labor	20,396	5,000 %
Escalation - Subcontract	759,281	3,500 %
Escalation - Perm Materials	24,730	2,000 %
Escalation - Small Tools	378	0.034 \$/hr
Escalation - Consumables	819	0.200 %
	805,601	24,170,111
Partner Insurance (FY 04)	12,238	3,000 %
Partner Award Fee (FY04)	20,396	5,000 %
	32,634	24,202,745
Elect Engineering Design	380,000	
Elect Site Meeting / Travel	45,000	
Mech Engineering - Phase 2	20,000	
Civil Engineering - Phase 2	20,000	
Elect Field Commissioning	75,000	
Project Controls & Estimating	12,000	
	552,000	24,754,745
Rounding	245,255	
	245,255	25,000,000
<b>Total</b>	<b>25,000,000</b>	<b>2,526 %</b>

Spreadsheet Report  
Dry Fly Ash

Estimate Company

**Kingsron Fossil Plant  
Dry Fly Ash Collection  
Design & Install New Fly Ash Handling System**

Project name	Dry Fly Ash
Estimator	B. L. Renfro
Labor rate table	KIF 60 2003
Plant	KIF
Estimate #	04096
Requesting Engr	R. E. Purkey
Option	0
Revision	0
Phase	1
Estimate Type	Conceptual
Estimate Accuracy	+/- 30%
Est. Issue Date	12/10/2003
Funding Type	Capital
Notes	Electrical Engineered Material Costs based on ABB quote. (1043-03-1633) UC Service Corporation proposal (Q03381) included Fly Ash Handling design & equipment, which is coming from United Conveyor Corporation. 161kV power Feed is based off of an FY01 TPS estimate that has been escalated. Estimate is in FY04 Dollars.
Report format	Sorted by 'Location/Activity' 'Detail' summary

Spreadsheet Report  
Dry Fly Ash

Estimate Company

Location	Activity	Phase	Description	Takeoff Quantity	Labor Cost/Unit	Labor Amount	Material Amount	Sub Amount	Equip. Amount	Other Amount	Total Amount
KIF	Fly Ash Collection										
		16021.100	480V indoor switchgear	1.00 ls	73,360.00 /ls	73,360	150,000				223,360
		16021.100	1500 KVA, 4.16kV/480V Transformer	2.00 ls	22,008.00 /ls	44,016	100,000	15,000			159,016
		16021.100	4.16kV Indoor Switchgear	1.00 ls	73,360.00 /ls	73,360	150,000				223,360
		16021.100	4.16kV Outdoor Switchgear	3.00 ls	34,846.00 /ls	104,538	210,000				314,538
		16021.100	10MVA, 161kV/4.16kV lg filled Transformer	2.00 ls	22,008.00 /ls	44,016	500,000	75,000			619,016
		16021.100	750 KVA, 4.16kV/480V Transformer	1.00 ls	11,004.00 /ls	11,004	25,000	3,750			39,754
		16021.100	480V Outdoor MCC	1.00 ls	22,925.00 /ls	22,925	50,000				72,925
		16406.100	CU 5KV 4/0-3C Shielded EPR/CSPE	3,500.00 lf	4.99 /lf	17,460	29,295				46,755
		16407.200	UC Service Corporation	1.00 ls	0.00 /ls	0		16,000,000			16,000,000
		16407.200	161kV Power Feed	1.00 ls	4.40 /lf	9,903		5,600,000			5,600,000
		16407.200	CU 600V 2/0-3C XLPE/CSPE	2,250.00 lf	7.336 /ls	16,506					16,506
		16407.200	Mts. Equipment & Unforeseen Items	1.00 ls		7,336			5,000		12,336

Spreadsheet Report  
Dry Fly Ash

Estimate Company

Estimate Totals

		hrs
Labor	407,918	11,121,000
Material	1,236,521	
Subcontract	21,693,760	
Equipment	5,000	
	23,343,189	
Engineered Materials - Ph 2	1,185,000	100,000 %
Adjustment - Engr Materials	(1,185,000)	(100,000) %
Small Tools Expense	5,004	0.450 \$/hr
Consumables & Expendables	16,317	4.000 %
	21,321	
Escalation - Craft Labor	20,386	5.000 %
Escalation - Subcontract	759,281	3.500 %
Escalation - Perm Materials	24,730	2.000 %
Escalation - Small Tools	378	0.034 \$/hr
Escalation - Consumables	816	0.200 %
	805,601	24,170,111
Partner Insurance (FY 04)	12,238	3.000 %
Partner Award Fee (FY04)	20,396	5.000 %
	32,634	
		24,202,745
Elect. Engineering Design	390,000	
Elect. Site Meeting / Travel	45,000	
Mech Engineering - Phase 2	20,000	
Civil Engineering - Phase 2	20,000	
Elect. Field Commissioning	75,000	
Project Controls & Estimating	12,000	
	552,000	24,754,745
Rounding	245,255	
	245,255	25,000,000
<b>Total</b>	<b>25,000,000</b>	

Spreadsheet Report  
Dry Fly Ash

Estimate Company

Kingston Fossil Plant  
Dry Fly Ash Collection  
Design & Install New Fly Ash Handling System

Project name Dry Fly Ash

Estimator B. L. Renfro

Labor rate table KIF 60 2003

Plant KIF

Estimate # 04096

Requesting Engr R. E. Purkey

Option 0

Revision 0

Phase 1

Estimate Type Conceptual

Estimate Accuracy +/- 30%

Est. Issue Date 12/10/2003

Funding Type Capital

Notes Electrical Engineered Material Costs based on ABB quote. (1043-03-1633)  
UC Service Corporation proposal (Q03381) included Fly Ash Handling design & equipment, which is coming from United Conveyor Corporation. 16 kV Power Feed is based off of an FY01 TPS estimate that has been escalated. Estimate is in FY04 Dollars.

Report format Sorted by Location/Activity  
Detail summary

Spreadsheet Report  
Dry Fly Ash

Estimate Company

Location	Activity	Phase	Description	Takeoff Quantity	Labor Cost/Unit	Labor Amount	Material Amount	Sub Amount	Equip Amount	Other Amount	Total Amount
KIF	Fly Ash Collection										
		16021.100	480V Indoor switchgear	1.00 ls	73,360.00 /ls	73,360	150,000				223,360
		16021.100	1500 KVA, 4.16kV/480V Transformer	2.00 ls	22,008.00 /ls	44,016	100,000	15,000			159,016
		16021.100	4.16kV Indoor Switchgear	1.00 ls	73,360.00 /ls	73,360	150,000				223,360
		16021.100	4.16kV Outdoor Switchgear	3.00 ls	34,846.00 /ls	104,538	210,000				314,538
		16021.100	10MVA, 15.1kv/4.16kV lg filled Transformer	2.00 ls	22,008.00 /ls	44,016	500,000	75,000			619,016
		16021.100	750 KVA, 4.16kV/480V Transformer	1.00 ls	11,004.00 /ls	11,004	25,000	3,750			39,754
		16021.100	480V Outdoor MCC	1.00 ls	22,925.00 /ls	22,925	50,000				72,925
		16406.100	CU 5KV 400-3C Shielded EPR/CSPE	3,500.00 lf	4.99 /lf	17,460	29,295				46,755
		16407.200	UC Service Corporation	1.00 ls	0.00 /ls	0	0	16,000,000			16,000,000
		16407.200	161KV Power Feed	2,250.00 lf	4.40 /lf	9,900	14,725	5,000,000			24,625
		16407.200	CU 800V 200-3C XLPE/CSPE	1.00 ls	7,336.00 /ls	7,336	7,500				14,836
		16407.200	Mis. Equipment & Unforeseen Items								

Spreadsheet Report  
Dry Fly Ash

Estimate Company

Estimate Totals

	11,121,000	hrs
Labor	407,918	
Material	1,236,521	
Subcontract	21,663,750	
Equipment	5,000	
	<u>23,343,189</u>	
Engineered Materials - Ph 2	1,185,000	100,000 %
Adjustment - Engr. Materials	(1,185,000)	(100,000) %
	<u>23,343,189</u>	
Special Tools Expense	5,004	0.450 \$/hr
Consumables & Expendables	19,317	4.000 %
	<u>21,321</u>	
Escalation - Craft Labor	20,396	5.000 %
Escalation - Subcontract	759,281	3.500 %
Escalation - Perm Materials	24,730	2.000 %
Escalation - Small Tools	378	0.034 \$/hr
Escalation - Consumables	816	0.200 %
	<u>805,601</u>	
Partner Insurance (FY 04)	12,238	3.000 %
Partner Award Fee (FY04)	20,396	5.000 %
	<u>32,634</u>	
	<u>24,202,745</u>	
Elect. Engineering Design	380,000	
Elect. Site Meeting / Travel	45,000	
Mech Engineering - Phase 2	20,000	
Civil Engineering - Phase 2	20,000	
Elect. Field Commissioning	75,000	
Project Controls & Estimating	12,000	
	<u>552,000</u>	
	<u>24,754,745</u>	2.526 %
Rounding	245,255	
	<u>245,255</u>	
	<u>25,000,000</u>	
<b>Total</b>	<b>25,000,000</b>	



Spreadsheet Report  
Dry Fly Ash

Kingston Fossil Plant  
Dry Fly Ash Collection  
Design & install New Fly Ash Handling System

Estimate Company

Project name Dry Fly Ash  
 Estimator B. L. Renfro  
 Labor rate table KIF 60 2003  
 Plant KIF  
 Estimate # 04096  
 Requesting Engr R. E. Purkey  
 Option 0  
 Revision 0  
 Phase 1  
 Estimate Type Conceptual  
 Estimate Accuracy +/- 30%  
 Est. Issue Date 12/10/2003  
 Funding Type Capital

Notes  
 Electrical Engineered Material Costs based on ABB quote.  
 (1043-03-1633)  
 UC Service Corporation proposal (003381) included Fly Ash Handling  
 design & equipment, which is coming from United Conveyor  
 Corporation. 161KV Power Feed is based off of an FY01 TPS estimate  
 that has been escalated. Estimate is in FY04 Dollars.

Report format Sorted by 'Location/Activity'  
 'Detail' summary

Spreadsheet Report  
Dry Fly Ash

Estimate Company

Location	Activity	Phase	Description	Takeoff Quantity	Labor Cost/Unit	Labor Amount	Material Amount	Sub Amount	Equip Amount	Other Amount	Total Amount
KIF	Fly Ash Collection										
		16021.100	480V indoor switchgear	1.00 ls	73,360.00 /ls	73,360	150,000				223,360
		16021.100	1500 KVA, 4.16kV/480V Transformer	2.00 ls	22,008.00 /ls	44,016	100,000	15,000			159,016
		16021.100	4.16kV indoor Switchgear	1.00 ls	73,360.00 /ls	73,360	150,000				223,360
		16021.100	4.16kV Outdoor Switchgear	3.00 ls	34,846.00 /ls	104,538	210,000				314,538
		16021.100	10MVA, 16.1kV/4.16kV lq filled Transformer	2.00 ls	22,008.00 /ls	44,016	500,000	75,000			39,754
		16021.100	750 KVA, 4.16kV/480V Transformer	1.00 ls	11,004.00 /ls	11,004	25,000	3,750			72,925
		16406.100	480V Outdoor MCC	1.00 ls	22,925.00 /ls	22,925	50,000				46,755
		16407.200	CU 5KV 4/0-3C Shielded EPR/CSPE	3.500.00 lf	4.99 /lf	17,460	23,295	16,900,000			16,900,000
		16407.200	UC Service Corporation	1.00 ls	0.00 /ls	0	0	5,600,000			5,600,000
		16407.200	1611V Power Feed	1.00 ls	4.40 /lf	9,903	14,726				24,630
		16407.200	CU 600V 2/0-3C XLPE/CSPE	2,250.00 lf	7,336.00 /ls	7,336	7,500		5,000		19,836
		16407.200	Mis. Equipment & Unfinished Items	1.00 ls							

Spreadsheet Report  
Dry Fly Ash

Estimate Company

Estimate Totals

		hrs
Labor	407,918	11,121,000
Material	1,236,521	
Subcontract	21,693,730	
Equipment	5,000	
	<u>23,343,189</u>	<u>23,343,189</u>
Engineered Materials - Ph 2	1,185,000	100,000 %
Adjustment - Engr. Materials	(1,185,000)	(100,000) %
	<u>23,343,189</u>	
Small Tools Expense	5,004	0.450 \$/hr
Consumables & Expendables	19,317	4.000 %
	<u>21,321</u>	<u>23,364,510</u>
Escalation - Craft Labor	20,396	5.000 %
Escalation - Subcontract	759,281	3.500 %
Escalation - Perm Materials	24,730	2.000 %
Escalation - Small Tools	378	0.034 \$/hr
Escalation - Consumables	816	0.200 %
	<u>805,601</u>	<u>24,170,111</u>
Partner Insurance (FY 04)	12,238	3.000 %
Partner Award Fee (FY04)	20,396	5.000 %
	<u>32,634</u>	<u>24,202,745</u>
Elect. Engineering Design	380,000	
Elect. Site Meeting / Travel	45,000	
Mech Engineering - Phase 2	20,000	
Civil Engineering - Phase 2	20,000	
Elect. Field Commissioning	75,000	
Project Controls & Estimating	12,000	
	<u>552,000</u>	<u>24,754,745</u>
Rounding	245,255	
	<u>245,255</u>	<u>25,000,000</u>
<b>Total</b>	<b>25,000,000</b>	

**W0138S2 Full Description**

This work order provides funds for the engineering, materials, and construction necessary to construct a new Kingston SCR 161-kv Substation on the existing TVA property.

TVA to construct a 161-6.9-kV stepdown substation including three 37.5/50/62.5 MVA 3-phase transformers, three 2000 ampere 40kA 161-kV circuit breakers, and associated isolation switches and buswork. Transformer protection & controls to be provided by TVA. Control building to be provided by others (Fossil Power contractor).

	<u>Dollars</u>	<u>Hours</u>
630 CONT PROJ SUPPORT	\$3,917	100
690 CONTRACT CONST	\$125,926	3,572
640 CONTRACT ENGG	\$300,931	21
700 LAND	\$103,020	0
710 MATERIALS	\$3,774,288	1,200
790 RES GROUP/FCLTS	\$21,864	600
620 SUB & COMM CONT PROJ	\$17,811	450
650 SUBSTATION CONST	\$478,891	14,111
670 TELECOM CONST	\$11,065	329
580 TELECOM CONTROLS	\$3,627	108
600 TELECOM PLNG & SUPPORT	\$1,172	32
760 TRANS O&M OTHER	\$44,894	1,232
880 VEHICLE & HEAVY EQPT USE	\$243,487	0
	<u>\$5,130,894</u>	<u>21,755</u>

# Work Order Estimate

Title: KINGSTON STEAM PLANT -PROVIDE 161-KV SUPPLY TO SCR - CONSTRUCT 161-KV SUBSTATION

Date: 12/09/2003

Site: Unspecified-missing reference  
N/A

Work Order:  
Prepared By: L. KESTERSON  
Estimate No: W0138S2

WBS - Description	Material Dollars	Work Hours	Labor Dollars	Other/Equip Dollars	Total Dollars
53 - LAND ACQUISITION	\$0	600	\$21,864	\$0	\$21,864
54 - TOM TEST & SUPPORT	\$0	1,232	\$44,894	\$11,224	\$56,118
57 - LAND COST	\$103,020	0	\$0	\$0	\$103,020
	<u>\$3,836,666</u>	<u>21,755</u>	<u>\$1,050,740</u>	<u>\$243,487</u>	<u>\$5,130,894</u>

# Work Order Estimate Detail

Title: KINGSTON STEAM PLANT -PROVIDE 161-KV SUPPLY TO SCR - CONSTRUCT 161-KV SUBSTATION

Date: 12/09/2003

Site: Unspecified-missing reference  
N/A

Work Order: W0138S2

Prepared By: L. KESTERSON U/M

WBS - Description	TIC	Qty U/M	Material Dollars	Work Hours	Labor Dollars	Equip Usage	Total Dollars
<b>1 - SUBSTATION WORK</b>							
<b>11 - SUBSTATION ENGINEERING</b>							
<b>114 - CONTRACT SUBSTATION ENG. &amp; DESIGN</b>							
** ENGINEERING & DESIGN - PHYSICAL / P&C - CONTRACT		1 WH	\$0	1	\$300,000	\$0	\$300,000
			\$0	1	\$300,000	\$0	\$300,000
<b>115 - TVA ENGINEERING - CONTRACT PROJECTS</b>							
<b>115a - TVA ENGR - SUBSTATION CONTRACTS</b>							
** PREP & ISSUE ENG. & DESIGN - PHYSICAL - CONTRACT		300 WH	\$0	300	\$11,874	\$0	\$11,874
** PREP & ISSUE ENG./ DESIGN P & C CONTRACT		150 WH	\$0	150	\$5,937	\$0	\$5,937
			\$0	450	\$17,811	\$0	\$17,811
<b>115b - TVA ENGR-SUBSTATION CONTR PROJ SUPPORT</b>							
** ENG. FIELD SUPPORT & FOR CONTRACT ENG.		100 WH	\$0	100	\$3,917	\$0	\$3,917
			\$0	100	\$3,917	\$0	\$3,917
<b>12 - SUBSTATION CONSTRUCTION</b>							
<b>121 - ENVIRONMENTAL INITIATIVES</b>							
<b>121a - OIL CONTAINMENT</b>							
0 OIL CONTAINMENT CONSTRUCTION		1 WH	\$50,000	1,000	\$36,929	\$14,772	\$101,700
			\$50,000	1,000	\$36,929	\$14,772	\$101,700
<b>122 - SITE IMPROVEMENTS</b>							
CLEARING, GRADING, DRAINAGE SUBST. SITE		1 LS	\$88,500	400	\$12,313	\$8,619	\$109,432
LIGHTING SUBSTATION LIGHTING U;NIT SYMMETRIC, W/INTEF	CEC275Q	3 EA	\$1,854	24	\$738	\$517	\$3,110
LIGHTING SUBSTATION LIGHTING U;NIT, WITH INTERNAL	CEC276N	3 EA	\$1,854	24	\$738	\$517	\$3,110
LIGHTING.SUBSTATION.CONTROL ASSY,C/W 30 AMP,115/ ;2	CBT032L	1 EA	\$554	8	\$246	\$172	\$973
			\$92,763	456	\$14,036	\$9,825	\$116,624
<b>123 - STRUCTURES</b>							
<b>123a - CONCRETE FOUNDATIONS</b>							
# 3X21'-4" E BEND,X=23",Y=103"		32 LB	\$12	0	\$18	\$7	\$37
# 3X3'-4" H BEND,9" SQUARE HOOP		10 LB	\$3	0	\$5	\$2	\$9
# 3X5'-2" H BEND,ID ROUND HOOP		233 LB	\$67	3	\$108	\$43	\$218
# 3X6'-10" E BEND,X=19",Y=19"		288 LB	\$83	4	\$133	\$53	\$269
# 3X7'-3" E BEND,X=23",Y=19"		24 LB	\$9	0	\$13	\$5	\$27
# 3X8'-7" E BEND,X=15",Y=23"		174 LB	\$162	3	\$80	\$32	\$275
# 4X5'-4" D BEND,u=29"		28 LB	\$8	0	\$13	\$5	\$27
# 5X13'-8", STRAIGHT		448 LB	\$129	7	\$248	\$99	\$477
# 5X4'-2", STRAIGHT		52 LB	\$15	1	\$24	\$10	\$49
# 5X4'-3" C BEND,u=11"		319 LB	\$408	5	\$147	\$59	\$614
# 5X5'-3", STRAIGHT		591 LB	\$934	9	\$273	\$109	\$1,316
# 5X5'-4", STRAIGHT		56 LB	\$16	1	\$26	\$10	\$52
# 5X6'-8", STRAIGHT		448 LB	\$129	7	\$248	\$99	\$477
# 6X5'-1", STRAIGHT		1,374 LB	\$396	21	\$635	\$254	\$1,285

italic=contract

# Work Order Estimate Detail

Title: KINGSTON STEAM PLANT -PROVIDE 161-KV SUPPLY TO SCR - CCNSTRUCT 161-KV SUBSTATION

Date: 12/09/2003

Site: Unspecified-missing reference  
N/A

Work Order: W0138S2

Prepared By: L. KESTERSON U/M

WBS - Description	TIIC	Qty U/M	Material Dollars	Work Hours	Labor Dollars	Equip Usage	Total Dollars
<b>123a - CONCRETE FOUNDATIONS</b>							
# 6X6'-1", STRAIGHT		804 LB	\$179	12	\$371	\$149	\$699
# 7X7'-1", STRAIGHT		1,853 LB	\$535	28	\$856	\$342	\$1,733
# 9X6'-8" C BEND, u=18"		368 LB	\$112	6	\$204	\$82	\$397
# 9X7'-8" C BEND, u=18"		1,248 LB	\$379	19	\$691	\$277	\$1,347
#10X5'-10" E BEND, X=16", Y=16"		145 LB	\$42	2	\$67	\$27	\$135
A CONCRETE FOUNDATIONS / MATERIAL & LABOR		85 CY	\$6,290	254	\$8,174	\$3,270	\$17,734
ANCHOR BOLTS 1" DIA X3'-6" LONG (LABOR ONLY)		4 EA	\$0	4	\$123	\$49	\$172
ANCHOR BOLTS 1-1/2" DIA X 5'-2" LONG (LABOR ONLY)		16 EA	\$0	32	\$1,182	\$473	\$1,654
ANCHOR BOLTS 1-1/4" DIA X 4'-4" LONG (LABOR ONLY)		228 EA	\$0	336	\$10,343	\$4,137	\$14,480
BACKFILL OR SPOIL WASTE MATERIAL		208 CY	\$0	104	\$3,662	\$1,465	\$5,127
BACKFILL (6" LAYERS, HAND TAMP)		4 CY	\$0	4	\$108	\$43	\$151
BOLT, FOUNDATION, GALVANIZED STEEL, 0.750 IN ( 3/4), 1/2		8 EA	\$64	4	\$123	\$49	\$236
EXCAVATION (AUGERED FDNS) EARTH		56 CY	\$0	67	\$2,054	\$822	\$2,875
EXCAVATION EARTH (SPREAD FDN.)		156 CY	\$0	234	\$8,604	\$3,441	\$12,045
FORMWORK (WOOD)		735 SF	\$1,135	221	\$7,179	\$2,872	\$11,185
FOUNDATIONS (10 - 25 CY)		16 CY	\$1,187	224	\$6,895	\$2,758	\$10,840
PLATES 3/4" X 9" X 9" WEIGHT=18#		4 EA	\$74	2	\$62	\$25	\$160
			\$12,367	1,613	\$52,668	\$21,067	\$86,102
<b>123c - YARD SUPERSTRUCTURE - BAYS</b>							
BOLT MACHINE HEXAGON, CARBON ;STEEL, 0.250 IN ( 1/4)	BEK258V	20 EA	\$3	0	\$0	\$0	\$3
BOLT MACHINE HEXAGON, CARBON ;STEEL, 0.375 IN ( 3/8)	CDF524L	50 EA	\$12	0	\$0	\$0	\$12
BOLT MACHINE HEXAGON, CARBON ;STEEL, 0.500 IN ( 1/2)	CDE058K	9 EA	\$7	0	\$0	\$0	\$7
BOLT MACHINE HEXAGON, CARBON ;STEEL, 0.750 IN ( 3/4)	CDE767Y	12 EA	\$14	0	\$0	\$0	\$14
BOLT MACHINE HEXAGON, STAINL E;SS STEEL, 0.5 00 IN (	BYT902L	240 EA	\$89	0	\$0	\$0	\$89
SCREW CAP HEXAGON, CARBON STEEL, L, 0.625 IN ( 5/8),	BGK874Q	400 EA	\$367	20	\$672	\$336	\$1,374
STRUCTURE, SUBSTATION; STRUCTURE, SUBSTATION, INSL	CEL920P	1 EA	\$25,034	310	\$10,413	\$5,206	\$40,653
STRUCTURE, SUBSTATION,,,, GALV ; STRUCTURAL STEEL,,,,	CBW466H	9 EA	\$6,425	54	\$1,814	\$907	\$9,146
STRUCTURE, SUBSTATION,,,, GALV ; STRUCTURAL STEEL,,,,	CBW467F	4 EA	\$3,363	21	\$699	\$349	\$4,411
STRUCTURE, SUBSTATION,,,, GALV ; STRUCTURAL STEEL,,,,	CBW464M	1 EA	\$506	8	\$289	\$134	\$909
STRUCTURE, SUBSTATION, 161KV BUS SUPPORT, TYPE "T",	CBW443X	11 EA	\$3,519	31	\$1,035	\$517	\$5,071
STRUCTURE, SUBSTATION, 161KV BUS SUPT, TYPE "T", ;CO	CBW450C	16 EA	\$15,577	96	\$3,225	\$1,612	\$20,414
WASHER SPRING TENSION STAINLES;S STEEL , 0.500 IN ( 1	BYT957N	240 EA	\$270	0	\$0	\$0	\$270
			\$55,184	540	\$18,125	\$9,063	\$82,372
<b>123d - BUILDINGS</b>							
BRACKET LIGHTING CAST ALUMINUM; W/ADAPTER	ANT862X	3 EA	\$392	6	\$202	\$60	\$654
BUILDING SERVICES (CONTROL BUILDING)		1 LS	\$159,681	300	\$10,077	\$3,023	\$172,781
CABLE, INSULATED, POWER/CONTROL, #10 AWG, COPPER, 1	BJD031M	3,000 FT	\$4,976	0	\$0	\$0	\$4,976
CABLE, INSULATED, POWER/CONTROL, #10 AWG, COPPER, 4	AXK223R	3,000 FT	\$1,113	0	\$0	\$0	\$1,113
CONNECTOR, RECEPTACLE ELECT, 2 WIRE, 3 POLE, 20 AMP	BDE230X	3 EA	\$138	0	\$0	\$0	\$138
LAMP SODIUM 150,000, A-15, M, MEDIUM, HIGH P RESSURE	CBT917L	6 EA	\$107	0	\$0	\$0	\$107
			\$166,407	306	\$10,279	\$3,084	\$179,769
<b>123e - CABLE TRENCHES</b>							
0 CABLE TRENCH LOW VOLTAGE AREA CONSTRUCT		120 LF	\$6,181	180	\$6,647	\$2,659	\$15,487
COVER TRENCH, POWER CABLE 30" W/IDE X 24" LONG,	CBQ749R	10 PC	\$258	160	\$5,374	\$1,075	\$6,707
COVER TRENCH, POWER CABLE STANDARD CHANNEL	CBQ712H						
PLATE, END, TRENCH, PWR CABLE, END PLATE FOR 30" WID	CBQ715B						
			\$6,439	340	\$12,022	\$3,734	\$22,194
<b>124 - EQUIPMENT</b>							

italic=contract



# Work Order Estimate Detail

Title: KINGSTON STEAM PLANT -PROVIDE 161-KV SUPPLY TO SCR - CONSTRUCT 161-KV SUBSTATION

Date: 12/09/2003

Site: Unspecified-missing reference  
N/A

Work Order: W0138S2

Prepared By: L. KESTERSON U/M

WBS - Description	TIIC	Qty U/M	Material Dollars	Work Hours	Labor Dollars	Equip Usage	Total Dollars
<b>124a - TRANSFORMERS</b>							
TRANSFORMER POWER; 3PH, 161/6.9, 37.5/50/62.5MVA	BDQ214W	3 EA	\$3,090,600	3,000	\$100,770	\$28,216	\$3,219,586
			\$3,090,600	3,000	\$100,770	\$28,216	\$3,219,586
<b>124b - CIRCUIT BREAKER BAYS</b>							
ARRESTER SURGE STATION CLASS,4;8-KV MCOV, 69-KV	CBR919M	9 EA	\$4,228	108	\$3,628	\$1,016	\$8,871
CIRCUIT BREAKER, GAS, 72-KV, 2000-A, 40-KA, SF-6, DEAD		3 EA	\$111,262	360	\$12,092	\$3,386	\$126,740
			\$115,490	468	\$15,720	\$4,402	\$135,611
<b>124d - SWITCHBOARD PANELS &amp; EQUIPMENT</b>							
BATTERY CHARGER ELEC CONSTANT ;VOLTAGE DEVICE,A	CBT559L						
BATTERY STORAGE BATTERY, STORAGE, 60 CELL, 125VDC	CBT579E						
CABINET, ELECTRICAL EQUIPMENT,, SHEET STEEL	BHR552A	3 EA	\$2,751	48	\$1,612	\$226	\$4,589
CABLE, POWER/CONTROL, COPPER, ;10 AWG, PXMJ, 2, 60'	ARW513T	1,000 FT	\$855	0	\$0	\$0	\$855
RACK,STORAGE,EA-5,,,,, ;	CDM612Q	1 EA	\$3,606	100	\$3,359	\$470	\$7,435
RELAY AUXILIARY 125VDC ;	APP475E	2 EA	\$1,056	8	\$269	\$38	\$1,383
RELAY SOLID STATE TRANSFORMER D;DIFFERENTIAL RELAY,	CBR613E	2 EA	\$2,060	32	\$1,075	\$150	\$3,286
RELAY, OVERLOAD; VOLTS:125/250, MICROPROCESSOR, C	CED085F	3 EA	\$9,191	120	\$4,031	\$564	\$13,787
SWITCH ROTARY TRANSFER SWS. 4P;OS. 4 CONTACTSRO	CED949P	3 EA	\$413	12	\$403	\$56	\$872
SWITCH TEST FT 19R SWITCH ;	CDX828P	7 EA	\$4,211	21	\$705	\$99	\$5,016
SWITCH,TEST,PERMISSIVE OVERREACH CARRIER T;EST S	CBH937W	2 EA	\$261	8	\$269	\$38	\$568
TEST BLOCK ELECTRICAL 6 POLE, ;TYPE PK-2	ABV909X	8 EA	\$623	16	\$537	\$75	\$1,238
WIRE ELECTRICAL COPPER-TINNED,,; 14 AWG, STRAND EI	ACT065D	1,500 LF	\$124	450	\$16,461	\$768	\$17,353
			\$25,152	815	\$28,721	\$2,485	\$56,358
<b>124f - DISCONNECT SWITCHES</b>							
SWTCH GROUNDING (SAFETY) 161-;KV, for transformer	BDF787T	3 EA	\$16,303	300	\$10,974	\$1,536	\$28,813
SWITCH,DISCONNECT,7.5 KV,1200 A,SPDT,HOOKSTICK ;OF	CBV025C	9 EA	\$9,272	270	\$9,877	\$1,383	\$20,531
SWITCH,DISCONNECT,VERTICAL BRE;AK,161 KV,2000,3,,,H	CDK528P	3 EA	\$11,543	420	\$15,364	\$2,151	\$29,058
SWITCH,DISCONNECT,VERTICAL BREAK,23 KV/150 KV BIL,;	CFD461G	3 EA	\$13,979	72	\$2,634	\$369	\$16,981
			\$51,097	1,062	\$38,848	\$5,439	\$95,383
<b>125 - CABLE, CONDUIT &amp; CONDUCTORS</b>							
<b>125a - INSTALL CONDUIT</b>							
CONDUIT METAL,RIGID 01.250000 ;( 1 1/4), STEEL,	AHR156R	200 LF	\$258	150	\$5,039	\$336	\$5,632
CONDUIT METAL,RIGID 02.000000 ;( 2), STEEL, THICKWALL,	AHR356H	200 LF	\$416	150	\$5,039	\$336	\$5,791
CONDUIT,NONMETALLIC,RIGID, 01.250000 ( 1 1/4), PVC, 120.	CDY137E	300 LF	\$618	216	\$7,255	\$484	\$8,357
CONDUIT,RIGID,THICKWALL,2 IN,1;0 FT,PVC,BELL ONE END	CDG229H						
JUNCTION BOX,ELECTRICAL,RECTANGULAR, CAST ALUMIN	CBP929W	3 EA	\$523	0	\$0	\$0	\$523
			\$1,815	516	\$17,332	\$1,155	\$20,303
<b>125b - OHGW PROTECTIVE SYSTEM &amp; BUS</b>							
BELL,CORONA,DRIVE TYPE,4 IN,AL;UMINUM SCHEDULE 40	CDE840T	18 EA	\$396	72	\$2,418	\$484	\$3,298
BUS CONDUCTOR 04.000 IN ( 4),; SCHEDULE 40, ALUMINUM	AMT160G	1,000 LF	\$6,871	1,500	\$50,385	\$10,077	\$67,333
CABLE,BARE,,750 KCMIL,,COPPER,,STRANDED,,,,,81,HARD	ANT657Y	600 LF	\$2,262	108	\$3,628	\$726	\$6,616
CABLE,BARE,ELECTRICAL,500 KCMIL,,COPPER,STRANDED	ANT157K	100 FT	\$253	0	\$0	\$0	\$253
CLAMP,GROUND/TD,SADDLE,3/8 IN,,BRONZE,#4 TO 2/0 AW	ALN886G	24 EA	\$46	0	\$0	\$0	\$46
CONNECTOR GROUND FOR CONNECTIN;G TWO 5/8 INCH	ACR049G	25 EA	\$45	0	\$0	\$0	\$45
CONNECTOR GROUND GROUND SERVIC;E CONN. FOR COI	CDE804L	30 EA	\$1,505	0	\$0	\$0	\$1,505
CONNECTOR TERMINAL FOR CONNECT;ING A 4" SPS ALUM	CDG812A	36 EA	\$2,452	144	\$4,837	\$967	\$8,257
CONNECTOR, SP;LICE COMPONENT, ALUM-WELD	CBQ145T	24 EA	\$1,871	96	\$3,225	\$645	\$5,741
CONNECTOR, SP;LICE, TWO 4" SPS ALUM	CBQ139M	12 EA	\$686	48	\$1,612	\$322	\$2,620
CONNECTOR,CABLE,GROUND,,500 KC;MIL,,,BOLTED,W/ NU	CDE803N	15 EA	\$719	0	\$0	\$0	\$719
CONNECTOR,CABLE,SPLIT BOLT,;#8;#6 AWG,,,BOLTED,CO	APN594B	175 EA	\$377	0	\$0	\$0	\$377
CONNECTOR,TEE,COMPRESSION,500 ;KCMIL,COPPER,,,CC	ADP203F	40 EA	\$743	0	\$0	\$0	\$743
CONNECTOR,TERMINAL,STR,COMPRESS TYPE,500 KCMIL,;	AGP100J	12 EA	\$64	0	\$0	\$0	\$64

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# Work Order Estimate Detail

Title: KINGSTON STEAM PLANT -PROVIDE 161-KV SUPPLY TO SCR - CONSTRUCT 161-KV SUBSTATION

Date: 12/09/2003

Site: Unspecified-missing reference  
N/A

Work Order: W0138S2  
Prepared By: L. KESTERSON U/M

WBS - Description	TIC	Qty U/M	Material Dollars	Work Hours	Labor Dollars	Equip Usage	Total Dollars
<b>125b - OHGW PROTECTIVE SYSTEM &amp; BUS</b>							
INSULATOR STATION POST 69-KV, 3,0" HIGH, 3" BC BASE ANI	CBR453A	12 EA	\$1,898	0	\$0	\$0	\$1,898
INSULATOR, STATION POST/TD, .62 IN, PORCELAIN, 5 IN, 161	BKV646A	45 EA	\$11,402	95	\$3,174	\$635	\$15,211
LUG, COMPRESSION, STRAIGHT, 500 KCMIL, 5/8 IN, COPPER, I	AGP000D	8 EA	\$38	0	\$0	\$0	\$38
LUG, MECHANICAL, STRAIGHT, 2/0-8/0 KCMIL, 1/2 IN, COPPER	CBP201H	14 EA	\$511	0	\$0	\$0	\$511
LUG, MECHANICAL, STRAIGHT, 4/0-10,00 KCMIL, 1/2 IN, TINNEC	CBF935B	24 EA	\$1,592	0	\$0	\$0	\$1,592
SPACER, CONDUCTOR, 2-BUNDLE, 750-1000 KCMIL, 2-1/2 IN,	CDM944Y	12 EA	\$499	6	\$202	\$40	\$741
			\$34,231	2,069	\$69,481	\$13,896	\$117,608
<b>125c - GROUNDING MAT</b>							
BOLT MACHINE HEXAGON, SILICO N; BRONZE, 0.375 IN ( 3/8	CDE759X	50 EA	\$22	0	\$0	\$0	\$22
BOLT MACHINE HEXAGON, SILICO N; BRONZE, 0.500 IN ( 1/2	CDE760Q	50 EA	\$71	0	\$0	\$0	\$71
CONNECTOR, CROSS, COMPRESSION TYPE, 500-500 KCMIL	ANN686C	70 EA	\$826	53	\$1,763	\$118	\$2,707
CONNECTOR, TEE; COMPRESSION TYPE, TIN PLATED COPPER	CBY382D	6 EA	\$54	18	\$605	\$40	\$699
LUG, COMPRESSION; CABLE SIZE: #2/0 AWG, BOLT SIZE: 3/8	AFP604G	40 EA	\$59	30	\$1,008	\$67	\$1,134
LUG, COMPRESSION, STRAIGHT, #2/0 AWG, 1/2 IN, COPPER, ...	CBX185L	2 EA	\$6	3	\$101	\$7	\$114
PLATE ELECTRICAL GROUNDING STEEL, 48.00000 ( 48), 3/16	AER448Y	8 EA	\$1,465	336	\$11,286	\$752	\$13,504
ROD GROUND COPPER-CLAD STEEL, 0.625 IN ( 5/8), 8 FT, ...	AGR347Q	20 EA	\$123	480	\$16,123	\$1,075	\$17,321
ROD, GROUND, COPPER-CLAD STEEL, 0.625 IN ( 5/8), 8 FT, ...	AGR746A	25 EA	\$238	600	\$20,154	\$1,344	\$21,736
WIRE ELECTRICAL BARECU 2/0 AWG, STRANDED, HARD DRAWN	ANT155P	1,000 FT	\$598	300	\$10,077	\$672	\$11,346
WIRE, ELECTRICAL BARECU, 500 KCMIL, STRANDED, SOFT DRAWN	CBV817K	3,000 FT	\$6,676	1,350	\$45,347	\$3,023	\$55,045
			\$10,137	3,170	\$106,464	\$7,098	\$123,698
<b>126 - CONSTRUCTION INDIRECTS</b>							
<b>126a - CONSTRUCTION SUPV., SUPPT., &amp; TRAVEL</b>							
CONSTRUCTION REVIEW TIME/WALKDOWN		367 WH	\$0	366	\$12,385	\$14,707	\$27,092
CONSTRUCTION REVIEW TIME/WALKDOWN		72 WH	\$0	71	\$3,257	\$3,867	\$7,124
CONSTRUCTION SUPV ENGR AND SUPPORT		1,220 WH	\$0	1,219	\$41,284	\$49,024	\$90,308
CONSTRUCTION SUPV ENGR AND SUPPORT		238 WH	\$0	237	\$10,856	\$12,891	\$23,747
			\$0	1,892	\$67,781	\$80,490	\$148,272
<b>126b - MATERIAL MANAGEMENT &amp; RECEIVING</b>							
MATERIAL MANAGEMENT & RECEIVING		367 WH	\$0	366	\$12,385	\$14,707	\$27,092
MATERIAL MANAGEMENT & RECEIVING		72 WH	\$0	71	\$3,257	\$3,867	\$7,124
			\$0	437	\$15,642	\$18,575	\$34,217
<b>126d - CONSUMABLE AND SMALL TOOLS</b>							
AREA ENGINEER SUPPORT		1,200 WH	\$0	1,200	\$40,642	\$6,096	\$46,739
			\$0	1,200	\$40,642	\$6,096	\$46,739
<b>3 - TELECOMMUNICATION WORK</b>							
<b>31 - TELECOMMUNICATION ENGINEERING</b>							
<b>312 - TELECOM CONTROLS ENGINEERING</b>							
<b>312a - TELECOM CONTROLS ENGINEERING</b>							
0 TELECOM CONTROLS ENGINEERING		40 WH	\$0	40	\$1,343	\$0	\$1,343
			\$0	40	\$1,343	\$0	\$1,343
<b>312b - TELECOM CONTROLS DESIGN</b>							
0 PREP & ISSUE TELECOM CONTROLS DESIGN		60 WH	\$0	60	\$2,015	\$0	\$2,015
			\$0	60	\$2,015	\$0	\$2,015

italic=contract

# Work Order Estimate Detail

Work Order Estimate Detail

Title: KINGSTON STEAM PLANT -PROVIDE 161-KV SUPPLY TO SCR - CONSTRUCT 161-KV SUBSTATION

Date: 12/09/2003

Site: Unspecified-missing reference  
N/A

Work Order: W0138S2  
Prepared By: L. KESTERSON U/M

WBS - Description	TIC	Qty U/M	Material Dollars	Work Hours	Labor Dollars	Equip Usage	Total Dollars
<b>312c - TELECOM CONTROLS PROJECT SUPPORT</b>							
0 TELECOM SUPPORT ENGINEERING- CONTROLS		8 WH	\$0	8	\$269	\$0	\$269
			\$0	8	\$269	\$0	\$269
<b>313 - TELECOMMUNICATIONS PLANNING &amp; SUPPORT</b>							
<b>313a - MATERIALS PROCUREMENT</b>							
0 PURCHASE/DELIVER TELECOM EQUIPMENT		16 WH	\$0	16	\$595	\$0	\$595
			\$0	16	\$595	\$0	\$595
<b>313b - WO/PROJECT SUPPORT/MANAGEMENT</b>							
0 TELECOM PROJECT SUPPORT		8 WH	\$0	8	\$281	\$0	\$281
			\$0	8	\$281	\$0	\$281
<b>313c - PLANNING/ESTIMATING</b>							
0 TELECOM PLANNING & ESTIMATING		8 WH	\$0	8	\$297	\$0	\$297
			\$0	8	\$297	\$0	\$297
<b>313d - ENGINEERING SUPPORT</b>							
PREPARE AS-BUILT DRAWINGS		20 WH	\$0	20	\$931	\$0	\$931
			\$0	20	\$931	\$0	\$931
<b>32 - TELECOMMUNICATION CONSTRUCTION</b>							
<b>324 - TELECOMMUNICATION EQUIPMENT</b>							
CONVERTER, VOLTAGE; TYPE:DC TO DC, INPUT:130 DC, OUT	CBY354J	1 EA	\$824	8	\$269	\$94	\$1,187
FIBER OPTIC DIELECTRIC CABLE		200 LF	\$330	8	\$269	\$94	\$692
FO TRANSCEIVER		2 EA	\$824	0	\$0	\$0	\$824
MISC CABLE AND WRE		1 LT	\$206	40	\$1,344	\$470	\$2,020
MISC HARDWARE		1 LT	\$206	8	\$269	\$94	\$569
MODEM,TELEPHONE,SELF CONTAINED,W/115 V POWER ;MC	BLG497K	2 EA	\$791	8	\$269	\$94	\$1,154
PROCESSOR PROGRAMMABLE COMMUNICATIONS PROCES	CDW621K	1 EA	\$3,297	24	\$806	\$282	\$4,385
PROTECTOR, HIGH VOLTAGE, TELEPHONE, 1-LINE		1 EA	\$824	32	\$1,075	\$376	\$2,275
SCADA RTU, DIALUP		1 EA	\$13,393	100	\$3,359	\$1,176	\$17,927
SWITCH,TELEPHONE,8 PORT LINE SHARING, SLSS,48 DC/12	BXA156M	1 EA	\$1,242	16	\$537	\$188	\$1,968
TELEPHONE DESK SET, BEIGE, TOUCH TONE	AKL108K	1 EA	\$29	0	\$0	\$0	\$29
			\$21,965	244	\$8,196	\$2,869	\$33,030
<b>325 - CONSTRUCTION INDIRECTS</b>							
<b>325a - CONSTRUCTION SUPV., SUPPT., &amp; TRAVEL</b>							
0 TELECOM CONSTRUCTION SUPER/ ENGR & SUPPORT		61 WH	\$0	60	\$2,049	\$0	\$2,049
0 TELECOM CONSTRUCTION REVIEW TIME/WALKDOWN		6 WH	\$0	5	\$164	\$0	\$164
			\$0	65	\$2,213	\$0	\$2,213
<b>325b - MATERIAL MANAGEMENT &amp; RECEIVING</b>							
0 TELECOM MATERIAL MGT AND RECEIVING		20 WH	\$0	19	\$656	\$0	\$656
			\$0	19	\$656	\$0	\$656
<b>5 - SUPPORT FUNCTIONS</b>							
<b>53 - LAND ACQUISITION</b>							
LAND ACQUISITION EXPENSE		601 LS	\$0	600	\$21,864	\$0	\$21,864
			\$0	600	\$21,864	\$0	\$21,864
<b>54 - TOM TEST &amp; SUPPORT</b>							
A TOM ENG. & CONSTRUCTION SUPPORT		300 WH	\$0	300	\$10,932	\$2,733	\$13,665

italic=contract

# Work Order Estimate Detail

Title: KINGSTON STEAM PLANT -PROVIDE 161-KV SUPPLY TO SCR - CONSTRUCT 161-KV SUBSTATION

Date: 12/09/2003

Site: Unspecified-missing reference  
N/A

Work Order: W0138S2

Prepared By: L. KESTERSON U/M

WBS - Description	TIIC	Qty U/M	Material Dollars	Work Hours	Labor Dollars	Equip Usage	Total Dollars
<b>54 - TOM TEST &amp; SUPPORT</b>							
TOM FUNCTIONAL TESTING & FINAL INSPECTION		820 WH	\$0	820	\$29,881	\$7,470	\$37,351
TRANSCOMM AS-BUILT DRAWINGS MARK-UPS		16 WH	\$0	16	\$583	\$146	\$729
TRANSCOMM FINAL INSPECTION & TEST		96 WH	\$0	96	\$3,498	\$875	\$4,373
			\$0	1,232	\$44,894	\$11,224	\$56,118
<b>57 - LAND COST</b>							
** LAND COSTS \$ ONLY		1 \$\$	\$103,020	0	\$0	\$0	\$103,020
			\$103,020	0	\$0	\$0	\$103,020
			\$3,836,666	21,755	\$1,050,740	\$243,487	\$5,130,894
<b>Work Order Total</b>							
<b>TVA/Contract Summary</b>							
		<b>TVA</b>	\$3,679,618	18,162	\$623,883	\$175,745	\$4,479,246
		<b>Contract</b>	\$157,048	3,593	\$426,857	\$67,743	\$651,648

*italic=contract*

# Work Order Estimate

**Title:** KINGSTON STEAM PLANT -PROVIDE 161-KV SUPPLY TO SCR - CONSTRUCT 161-KV SUBSTATION

**Date:** 12/09/2003

**Site:** Unspecified-missing reference  
N/A

**Work Order:**  
**Prepared By:** L. KESTERSON  
**Estimate No:** W0138S2

WBS - Description	Material Dollars	Work Hours	Labor Dollars	Other/Equip Dollars	Total Dollars
1 - SUBSTATION WORK					
11 - SUBSTATION ENGINEERING					
114 - CONTRACT SUBSTATION ENG. & DESIGN	\$0	1	\$300,000	\$0	\$300,000
115 - TVA ENGINEERING - CONTRACT PROJECTS					
115a - TVA ENGR - SUBSTATION CONTRACTS	\$0	450	\$17,811	\$0	\$17,811
115b - TVA ENGR-SUBSTATION CONTR PROJ SUPPORT	\$0	100	\$3,917	\$0	\$3,917
12 - SUBSTATION CONSTRUCTION					
121 - ENVIRONMENTAL INITIATIVES					
121a - OIL CONTAINMENT	\$50,000	1,000	\$36,829	\$14,772	\$101,700
122 - SITE IMPROVEMENTS	\$92,763	456	\$14,036	\$9,825	\$116,624
123 - STRUCTURES					
123a - CONCRETE FOUNDATIONS	\$12,367	1,613	\$52,668	\$21,067	\$86,102
123c - YARD SUPERSTRUCTURE - BAYS	\$55,184	540	\$18,125	\$9,063	\$82,372
123d - BUILDINGS	\$166,407	306	\$10,279	\$3,084	\$179,769
123e - CABLE TRENCHES	\$6,439	340	\$12,022	\$3,734	\$22,194
124 - EQUIPMENT					
124a - TRANSFORMERS	\$3,090,600	3,000	\$100,770	\$28,216	\$3,219,586
124b - CIRCUIT BREAKER BAYS	\$115,490	466	\$15,720	\$4,402	\$135,611
124d - SWITCHBOARD PANELS & EQUIPMENT	\$25,152	815	\$28,721	\$2,485	\$56,358
124f - DISCONNECT SWITCHES	\$51,097	1,062	\$38,848	\$5,439	\$95,383
125 - CABLE, CONDUIT & CONDUCTORS					
125a - INSTALL CONDUIT	\$1,815	516	\$17,332	\$1,155	\$20,303
125b - OHGW PROTECTIVE SYSTEM & BUS	\$34,231	2,069	\$69,481	\$13,896	\$117,608
125c - GROUNDING MAT	\$10,137	3,170	\$106,464	\$7,098	\$123,698
126 - CONSTRUCTION INDIRECTS					
126a - CONSTRUCTION SUPV., SUPPT., & TRAVEL	\$0	1,892	\$67,781	\$80,490	\$148,272
126b - MATERIAL MANAGEMENT & RECEIVING	\$0	437	\$15,642	\$18,575	\$34,217
126d - CONSUMABLE AND SMALL TOOLS	\$0	1,200	\$40,642	\$6,096	\$46,739
3 - TELECOMMUNICATION WORK					
31 - TELECOMMUNICATION ENGINEERING					
312 - TELECOM CONTROLS ENGINEERING					
312a - TELECOM CONTROLS ENGINEERING	\$0	40	\$1,343	\$0	\$1,343
312b - TELECOM CONTROLS DESIGN	\$0	60	\$2,015	\$0	\$2,015
312c - TELECOM CONTROLS PROJECT SUPPORT	\$0	8	\$269	\$0	\$269
313 - TELECOMMUNICATIONS PLANNING & SUPPORT					
313a - MATERIALS PROCUREMENT	\$0	16	\$595	\$0	\$595
313b - WO/PROJECT SUPPORT/MANAGEMENT	\$0	8	\$281	\$0	\$281
313c - PLANNING/ESTIMATING	\$0	8	\$297	\$0	\$297
313d - ENGINEERING SUPPORT	\$0	20	\$931	\$0	\$931
32 - TELECOMMUNICATION CONSTRUCTION					
324 - TELECOMMUNICATION EQUIPMENT	\$21,965	244	\$8,196	\$2,869	\$33,030
325 - CONSTRUCTION INDIRECTS					
325a - CONSTRUCTION SUPV., SUPPT., & TRAVEL	\$0	65	\$2,213	\$0	\$2,213
325b - MATERIAL MANAGEMENT & RECEIVING	\$0	19	\$656	\$0	\$656
5 - SUPPORT FUNCTIONS					

# Estimate Assembly Count

Estimate Assembly Count

Printed: 12/09/2003

Work Order No: W0138S2

Title: KINGSTON STEAM PLANT -PROVIDE 161-KV SUPPLY TO SCR - CONSTRUCT 161-KV SUBSTATION

Assembly #	Assembly Description / Subassembly Information	Drawing	KV	Class	Height	Quantity
83L	161-KV BUS SUPPORT "TC2 & TB1" ( 2 EA.)	HC-68589	161	I		11
84L	161-KV BUS SUPPORT"2TC4 & TB3" (8 EA)	HC-68589	161	I		16
8ZL	161-KV POWER CIRCUIT BREAKER - FDN 'A' ( 1 EA. )	HC-65710	161	I		1
8KQ	161-KV PULL-OFF STRUCTURE TYPE "E" (2 EA.)	HC-53397	161	I		2
83J	161-KV SWITCH SUPPORT STR. TYPE T FTG "A"	HC-68398	161	I		30
83S	SWITCH HOUSE BLD CONC FDN TYPE "A"	LC-69844		I		1

# Estimate Assembly Detail

Estimate Assembly Detail

Date: 12/09/2003

Work Order: W0138S2

Title: KINGSTON STEAM PLANT -PROVIDE 161-KV SUPPLY TO SCR - CONSTRUCT 161-KV SUBSTATION

Assembly - Description	TIOC	Qty	U/M	Material Dollars	Work Hours	Labor Dollars	Other/Equip Usage	Total Dollars
<b>Miscellaneous</b>								
** ENG. FIELD SUPPORT & FOR CONTRACT ENG.		100	WH	\$0	100	\$3,917	\$0	\$3,917
** ENGINEERING & DESIGN - PHYSICAL / P&C - CO		1	WH	\$0	1	\$300,000	\$0	\$300,000
** LAND COSTS \$ ONLY		1	\$	\$103,020	0	\$0	\$0	\$103,020
** PREP & ISSUE ENG. & DESIGN - PHYSICAL - COI		300	WH	\$0	300	\$11,874	\$0	\$11,874
** PREP & ISSUE ENG./ DESIGN P & C CONTRACT		150	WH	\$0	150	\$5,937	\$0	\$5,937
0 CABLE TRENCH LOW VOLTAGE AREA CONSTRUC		120	LF	\$6,181	180	\$6,647	\$2,659	\$15,487
0 OIL CONTAINMENT CONSTRUCTION		1	WH	\$50,000	1,000	\$36,929	\$14,772	\$101,700
0 PREP & ISSUE TELECOM CONTROLS DESIGN		60	WH	\$0	60	\$2,015	\$0	\$2,015
0 PURCHASE/DELIVER TELECOM EQUIPMENT		16	WH	\$0	16	\$595	\$0	\$595
0 TELECOM CONSTRUCTION SUPER/ ENGR & SU		61	WH	\$0	60	\$2,049	\$0	\$2,049
0 TELECOM CONTROLS ENGINEERING		40	WH	\$0	40	\$1,343	\$0	\$1,343
0 TELECOM PLANNING & ESTIMATING		8	WH	\$0	8	\$297	\$0	\$297
0 TELECOM PROJECT SUPPORT		8	WH	\$0	8	\$281	\$0	\$281
0 TELECOM SUPPORT ENGINEERING- CONTROL		8	WH	\$0	8	\$269	\$0	\$269
A TOM ENG. & CONSTRUCTION SUPPORT		300	WH	\$0	300	\$10,932	\$2,733	\$13,665
AREA ENGINEER SUPPORT		1,200	WH	\$0	1,200	\$40,642	\$6,096	\$46,739
ARRESTER SURGE STATION CLASS,4;8-KV MCOV CBR919M		9	EA	\$4,228	108	\$3,628	\$1,016	\$8,871
BATTERY CHARGER ELEC CONSTANT ;VOLTAGE CBT559L		1		\$0	0	\$0	\$0	\$0
BATTERY STORAGE BATTERY, STORAGE, 60 CEL CBT579E		1		\$0	0	\$0	\$0	\$0
BELL,CORONA,DRIVE TYPE,4 IN,AL,UMINUM SCHE CDE840T		18	EA	\$396	72	\$2,418	\$484	\$3,298
BOLT MACHINE HEXAGON, CARBON ;STEEL, 0.25 BEK258V		20	EA	\$3	0	\$0	\$0	\$3
BOLT MACHINE HEXAGON, CARBON ;STEEL, 0.37 CDF524L		50	EA	\$12	0	\$0	\$0	\$12
BOLT MACHINE HEXAGON, CARBON ;STEEL, 0.50 CDE058K		9	EA	\$7	0	\$0	\$0	\$7
BOLT MACHINE HEXAGON, CARBON ;STEEL, 0.75 CDE767Y		12	EA	\$14	0	\$0	\$0	\$14
BOLT MACHINE HEXAGON, SILICO N; BRONZE, 0.3 CDE759X		50	EA	\$22	0	\$0	\$0	\$22
BOLT MACHINE HEXAGON, SILICO N; BRONZE, 0.5 CDE760Q		50	EA	\$71	0	\$0	\$0	\$71
BOLT MACHINE HEXAGON, STAINL E;SS STEEL, 0. BYT902L		240	EA	\$89	0	\$0	\$0	\$89
BRACKET LIGHTING CAST ALUMINUM;;W/ADAPTE ANT862X		3	EA	\$392	6	\$202	\$60	\$654
BUILDING SERVICES (CONTROL BUILDING)		1	LS	\$159,881	300	\$10,077	\$3,023	\$172,781
BUS CONDUCTOR 04.000 IN ( 4);, SCHEDULE 40, A AMT160G		1,000	LF	\$6,871	1,500	\$50,385	\$10,077	\$67,333
CABINET, ELECTRICAL EQUIPMENT;; SHEET STEE BHR552A		3	EA	\$2,751	48	\$1,612	\$226	\$4,589
CABLE, POWER/CONTROL, COPPER, ;10 AWG, PX ARW513T		1,000	FT	\$855	0	\$0	\$0	\$855
CABLE,BARE,,750 KCMIL,,COPPER;;STRANDED,,,,,ANT657Y		600	LF	\$2,262	108	\$3,628	\$726	\$6,616
CABLE,BARE,ELECTRICAL,500 KCMi;L,,COPPER,S ANT157K		100	FT	\$253	0	\$0	\$0	\$253
CABLE,INSULATED,POWER/CONTROL,;#10 AWG,C BJD031M		3,000	FT	\$4,976	0	\$0	\$0	\$4,976
CABLE,INSULATED,POWER/CONTROL,;#10 AWG,C AXK223R		3,000	FT	\$1,113	0	\$0	\$0	\$1,113
CIRCUIT BREAKER, GAS, 72-KV, 2000-A, 40-KA, SF-		3	EA	\$111,262	360	\$12,092	\$3,386	\$126,740

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# Estimate Assembly Detail

Estimate Assembly Detail

Date: 12/09/2003

Work Order: W0138S2

Title: KINGSTON STEAM PLANT -PROVIDE 161-KV SUPPLY TO SCR - CONSTRUCT 161-KV SUBSTATION

Assembly - Description	TIIC	Qty	U/M	Material Dollars	Work Hours	Labor Dollars	Other/Equip Usage	Total Dollars
<b>Miscellaneous</b>								
CLAMP,GROUND/TD,SADDLE,3/8 IN,;BRONZE,#4 T ALN886G		24	EA	\$46	0	\$0	\$0	\$46
<i>CLEARING, GRADING, DRAINAGE SUBST. SITE</i>		1	LS	\$88,500	400	\$12,313	\$8,619	\$109,432
CONDUIT METAL,RIGID 01.250000 ;( 1 1/4), STEEL,AHR156R		200	LF	\$258	150	\$5,039	\$336	\$5,632
CONDUIT METAL,RIGID 02.000000 ;( 2), STEEL, THI AHR356H		200	LF	\$416	150	\$5,039	\$336	\$5,791
CONDUIT,NONMETALLIC,RIGID; 01.250000 ( 1 1/4), CDY137E		300	LF	\$618	216	\$7,255	\$484	\$8,357
CONDUIT,RIGID,THICKWALL,2 IN,1;0 FT,PVC,BELL CDG229H		300		\$0	0	\$0	\$0	\$0
CONNECTOR GROUND FOR CONNECTIN;G TWO ! ACR049G		25	EA	\$45	0	\$0	\$0	\$45
CONNECTOR GROUND GROUND SERVIC;E,CONN CDE804L		30	EA	\$1,505	0	\$0	\$0	\$1,505
CONNECTOR TERMINAL FOR CONNECT;ING A 4" ! CDG812A		36	EA	\$2,452	144	\$4,837	\$967	\$8,257
CONNECTOR, SP;LICE COMPONENT, ALUM-WELD CBQ145T		24	EA	\$1,871	96	\$3,225	\$645	\$5,741
CONNECTOR, SP;LICE, TWO 4" SPS ALUM CBQ139M		12	EA	\$686	48	\$1,612	\$322	\$2,620
CONNECTOR,CABLE,GROUND,,500 KC;MIL,,BOLT I CDE803N		15	EA	\$719	0	\$0	\$0	\$719
CONNECTOR,CABLE,SPLIT BOLT,,#8,-#6 AWG,,BC APN594B		175	EA	\$377	0	\$0	\$0	\$377
CONNECTOR,CROSS,COMPRESSION TYPE, 500-5 ANN686C		70	EA	\$826	53	\$1,783	\$118	\$2,707
CONNECTOR,RECEPTACLE ELECT,2 WIRE,3 POL I BDE230X		3	EA	\$138	0	\$0	\$0	\$138
CONNECTOR,TEE,COMPRESSION,500 ;KCMIL,COF ADP203F		40	EA	\$743	0	\$0	\$0	\$743
CONNECTOR,TEE; COMPRESSION TYPE, TIN PLA' CBY382D		6	EA	\$54	18	\$605	\$40	\$699
CONNECTOR,TERMINAL,STR,COMPRESS TYPE,5C AGP100J		12	EA	\$64	0	\$0	\$0	\$64
CONSTRUCTION REVIEW TIME/WALKDOWN		367	WH	\$0	366	\$12,385	\$14,707	\$27,092
<i>CONSTRUCTION REVIEW TIME/WALKDOWN</i>		72	WH	\$0	71	\$3,257	\$3,867	\$7,124
CONSTRUCTION SUPV/ ENGR AND SUPPORT		1,220	WH	\$0	1,219	\$41,284	\$49,024	\$90,308
<i>CONSTRUCTION SUPV/ ENGR AND SUPPORT</i>		238	WH	\$0	237	\$10,856	\$12,891	\$23,747
CONVERTER, VOLTAGE; TYPE:DC TO DC, INPUT:1 CBY354J		1	EA	\$824	8	\$269	\$94	\$1,187
COVER TRENCH,POWER CABLE 30" W;IDE X 24" L CBQ749R		10	PC	\$258	160	\$5,374	\$1,075	\$6,707
COVER TRENCH,POWER CABLE STAND;ARD CHA CBQ712H		30		\$0	0	\$0	\$0	\$0
FIBER OPTIC DIELECTRIC CABLE		200	LF	\$330	8	\$269	\$94	\$692
FO TRANSCEIVER		2	EA	\$824	0	\$0	\$0	\$824
INSULATOR STATION POST 69-KV,3;0"HIGH,3" BC CBR453A		12	EA	\$1,898	0	\$0	\$0	\$1,898
INSULATOR,STATION POST/TD,,62 ;IN,PORCELAIN BKV646A		45	EA	\$11,402	95	\$3,174	\$635	\$15,211
JUNCTION BOX,ELECTRICAL,RECTANGULAR, CAS CBP929W		3	EA	\$523	0	\$0	\$0	\$523
LAMP SODIUM 150.000, A-15, M;EDIUM, HIGH P RE CBT917L		6	EA	\$107	0	\$0	\$0	\$107
LAND ACQUISITION EXPENSE		601	LS	\$0	600	\$21,864	\$0	\$21,864
LIGHTING SUBSTATION LIGHTING U;NIT SYMMETI CEC275Q		3	EA	\$1,854	24	\$738	\$517	\$3,110
LIGHTING SUBSTATION LIGHTING U;NIT, WITH IN' CEC276N		3	EA	\$1,854	24	\$738	\$517	\$3,110
LIGHTING,SUBSTATION,CONTROL ASSY,C/W 30 A CBT032L		1	EA	\$554	8	\$246	\$172	\$973
LUG, COMPRESSION; CABLE SIZE:#2/0 AWG, BOL' AFP604G		40	EA	\$59	30	\$1,008	\$67	\$1,134
LUG,COMPRESSION,STRAIGHT,#2/0 ;AWG,1/2 IN,C CBX185L		2	EA	\$6	3	\$101	\$7	\$114

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# Estimate Assembly Detail

Estimate Assembly Detail

Date: 12/09/2003

Work Order: W0138S2

Title: KINGSTON STEAM PLANT -PROVIDE 161-KV SUPPLY TO SCR - CONSTRUCT 161-KV SUBSTATION

Assembly - Description	TIC	Qty	U/M	Material Dollars	Work Hours	Labor Dollars	Other/Equip Usage	Total Dollars
<b>Miscellaneous</b>								
LUG, COMPRESSION, STRAIGHT, 500 K; CMIL, 5/8 IN, ( AGP000D		8	EA	\$38	0	\$0	\$0	\$38
LUG, MECHANICAL, STRAIGHT, 2/0-80; 0 KCMIL, 1/2 IN CBP201H		14	EA	\$511	0	\$0	\$0	\$511
LUG, MECHANICAL, STRAIGHT, 4/0-10; 00 KCMIL, 1/2 I CBF935B		24	EA	\$1,592	0	\$0	\$0	\$1,592
MATERIAL MANAGEMENT & RECEIVING		367	WH	\$0	366	\$12,385	\$14,707	\$27,092
MATERIAL MANAGEMENT & RECEIVING		72	WH	\$0	71	\$3,257	\$3,867	\$7,124
MISC CABLE AND WIRE		1	LT	\$206	40	\$1,344	\$470	\$2,020
MISC HARDWARE		1	LT	\$206	8	\$269	\$94	\$569
MODEM, TELEPHONE, SELF CONTAINED, W/115 V P BLG497K		2	EA	\$791	8	\$269	\$94	\$1,154
O TELECOM CONSTRUCTION REVIEW TIME/WALF		6	WH	\$0	5	\$164	\$0	\$164
O TELECOM MATERIAL MGT AND RECEIVING		20	WH	\$0	19	\$656	\$0	\$656
PLATE ELECTRICAL GROUNDING STE; EL, 48.0000(AER448Y		8	EA	\$1,465	336	\$11,286	\$752	\$13,504
PLATE, END, TRENCH, PWR CABLE, END PLATE FOF CBQ715B		3		\$0	0	\$0	\$0	\$0
PREPARE AS-BUILT DRAWINGS		20	WH	\$0	20	\$931	\$0	\$931
PROCESSOR PROGRAMMABLE COMMUNICATIOW CDW621K		1	EA	\$3,297	24	\$806	\$282	\$4,385
PROTECTOR, HIGH VOLTAGE, TELEPHONE, 1-LIN		1	EA	\$824	32	\$1,075	\$376	\$2,275
RACK, STORAGE, EA-5, ; CDM612Q		1	EA	\$3,606	100	\$3,359	\$470	\$7,435
RELAY AUXILIARY 125VDC ; APP475E		2	EA	\$1,056	8	\$269	\$38	\$1,363
RELAY SOLID STATE TRANSFORMER D; DIFFERENTI/ CBR613E		2	EA	\$2,060	32	\$1,075	\$150	\$3,286
RELAY, OVERLOAD; VOLTS:125/250, MICROPROCE CED085F		3	EA	\$9,191	120	\$4,031	\$564	\$13,787
ROD GROUND COPPER-CLAD STE EL,; 0.625 IN (5 AGR347Q		20	EA	\$123	480	\$16,123	\$1,075	\$17,321
ROD, GROUND, COPPER-CLAD STEEL, 0.625 IN (5; /I AGR746A		25	EA	\$238	600	\$20,154	\$1,344	\$21,736
SCADA RTU, DIALUP		1	EA	\$13,393	100	\$3,359	\$1,176	\$17,927
SCREW CAP HEXAGON, CARBON STEE; L, 0.625 II BGK874Q		400	EA	\$367	20	\$672	\$336	\$1,374
SPACER, CONDUCTOR, 2-BUNDLE, 750-; 1000 KCMIL CDM944Y		12	EA	\$499	6	\$202	\$40	\$741
STRUCTURE, SUBSTATION; STRUCTURE, SUBSTA CEL920P		1	EA	\$25,034	310	\$10,413	\$5,206	\$40,653
STRUCTURE, SUBSTATION, ; GALV ; STRUCTURAL CBW466H		9	EA	\$6,425	54	\$1,814	\$907	\$9,146
STRUCTURE, SUBSTATION, ; GALV ; STRUCTURAL CBW467F		4	EA	\$3,363	21	\$699	\$349	\$4,411
STRUCTURE, SUBSTATION, ; GALV ; STRUCTURAL CBW464M		1	EA	\$506	8	\$269	\$134	\$909
STRUCTURE, SUBSTATION, 161KV BUS SUPPORT, CBW443X		11	EA	\$3,519	31	\$1,035	\$517	\$5,071
STRUCTURE, SUBSTATION, 161KV BUS SUPT, TYPI CBW450C		16	EA	\$15,577	96	\$3,225	\$1,612	\$20,414
SWITCH GROUNDING (SAFETY) 161-; KV, for transfo BDF787T		3	EA	\$16,303	300	\$10,974	\$1,536	\$28,813
SWITCH ROTARY TRANSFER SWS. 4P; OS. 4 CON CED949P		3	EA	\$413	12	\$403	\$56	\$872
SWITCH TEST FT 19R SWITCH ; CDX828P		7	EA	\$4,211	21	\$705	\$99	\$5,016
SWITCH, DISCONNECT, 7.5 KV, 1200 A, SPDT, HOOKS CBV025C		9	EA	\$9,272	270	\$9,877	\$1,383	\$20,531
SWITCH, DISCONNECT, VERTICAL BRE; AK, 161 KV, ; CDK528P		3	EA	\$11,543	420	\$15,364	\$2,151	\$29,058
SWITCH, DISCONNECT, VERTICAL BREAK, 23 KV/15 CFD461G		3	EA	\$13,979	72	\$2,634	\$389	\$16,981
SWITCH, TELEPHONE, 8 PORT LINE S; HARING, SLS BXA156M		1	EA	\$1,242	16	\$537	\$188	\$1,968

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# Estimate Assembly Detail

Estimate Assembly Detail

Date: 12/09/2003

Work Order: W0138S2

Title: KINGSTON STEAM PLANT -PROVIDE 161-KV SUPPLY TO SCR - CONSTRUCT 161-KV SUBSTATION

Assembly - Description	THIC	Qty	U/M	Material Dollars	Work Hours	Labor Dollars	Other/Equip Usage	Total Dollars
<b>Miscellaneous</b>								
SWITCH,TEST,PERMISSIVE OVERREACH CARRIEI CBH937W		2	EA	\$261	8	\$269	\$38	\$568
TELEPHONE DESK SET, BEIGE, TOU;CH TONE AKL108K		1	EA	\$29	0	\$0	\$0	\$29
TEST BLOCK ELECTRICAL 6 POLE, ;TYPE PK-2 ABV909X		8	EA	\$623	16	\$537	\$75	\$1,236
TOM FUNCTIONAL TESTING & FINAL INSPECTION		820	WH	\$0	820	\$29,881	\$7,470	\$37,351
TRANSCOMM AS-BUILT DRAWINGS MARK-UPS		16	WH	\$0	16	\$583	\$146	\$729
TRANSCOMM FINAL INSPECTION & TEST		96	WH	\$0	96	\$3,498	\$875	\$4,373
TRANSFORMER POWER; 3PH, 161/6.9, 37.5/50/62.5 BDQ214W		3	EA	\$3,090,600	3,000	\$100,770	\$28,216	\$3,219,586
WASHER SPRING TENSION STAINLES;S STEEL , 0 BYT967N		240	EA	\$270	0	\$0	\$0	\$270
WIRE ELECTRICAL BARECU 2/0 AW;G, STRAN DE ANT155P		1,000	FT	\$598	300	\$10,077	\$872	\$11,346
WIRE ELECTRICAL COPPER-TINNED,; 14 AWG, S` ACT065D		1,500	LF	\$124	450	\$16,461	\$768	\$17,353
WIRE,ELECTRICAL BARECU,500 KCMIL, STRANDE CBV817K		3,000	FT	\$6,676	1,350	\$45,347	\$3,023	\$55,045
				<u>\$3,824,299</u>	<u>20,141</u>	<u>\$998,072</u>	<u>\$222,420</u>	<u>\$5,044,791</u>
				\$3,824,299	20,141	\$998,072	\$222,420	\$5,044,791
<b>83J-161-KV SWITCH SUPPORT STR. TYPE T FTG "A" (30 EA)</b>								
A CONCRETE FOUNDATIONS / MATERIAL & LABC		20	CY	\$1,446	59	\$1,801	\$720	\$3,967
ANCHOR BOLTS 1-1/4" DIA X 4-4" LONG (LABOR O.		120	EA	\$0	120	\$3,694	\$1,478	\$5,171
BACKFILL OR SPOIL WASTE MATERIAL		17	CY	\$0	9	\$288	\$107	\$375
EXCAVATION (AUGERED FDNS) EARTH		17	CY	\$0	21	\$643	\$257	\$900
				<u>\$1,446</u>	<u>208</u>	<u>\$6,405</u>	<u>\$2,562</u>	<u>\$10,414</u>
				\$1,446	208	\$6,405	\$2,562	\$10,414
<b>83J050100-# 6 X 5'-1" STRAIGHT (6 EA)</b>								
# 6X5'-1" ,STRAIGHT		1,374	LB	\$396	21	\$635	\$254	\$1,285
				<u>\$396</u>	<u>21</u>	<u>\$635</u>	<u>\$254</u>	<u>\$1,285</u>
				\$396	21	\$635	\$254	\$1,285
<b>83J050218-# 3 X 5'-2" 18" ID ROUND HOOP (4 EA)</b>								
# 3X5'-2" H BEND,ID ROUND HOOP		233	LB	\$67	3	\$108	\$43	\$218
				<u>\$67</u>	<u>3</u>	<u>\$108</u>	<u>\$43</u>	<u>\$218</u>
				\$67	3	\$108	\$43	\$218
				<u>\$1,910</u>	<u>232</u>	<u>\$7,147</u>	<u>\$2,859</u>	<u>\$11,916</u>
				\$1,910	232	\$7,147	\$2,859	\$11,916
<b>83L-161-KV BUS SUPPORT "TC2 &amp; TB1" ( 2 EA.) (11 EA)</b>								
A CONCRETE FOUNDATIONS / MATERIAL & LABC		13	CY	\$979	40	\$1,219	\$488	\$2,686
ANCHOR BOLTS 1-1/4" DIA X 4-4" LONG (LABOR O.		44	EA	\$0	88	\$2,709	\$1,084	\$3,792
BACKFILL OR SPOIL WASTE MATERIAL		11	CY	\$0	6	\$169	\$68	\$237
EXCAVATION (AUGERED FDNS) EARTH		11	CY	\$0	13	\$406	\$163	\$569
FORMWORK (WOOD)		193	SF	\$297	62	\$1,896	\$758	\$2,952
				<u>\$1,277</u>	<u>208</u>	<u>\$6,400</u>	<u>\$2,560</u>	<u>\$10,236</u>
				\$1,277	208	\$6,400	\$2,560	\$10,236

# Estimate Assembly Detail

Estimate Assembly Detail

Date: 12/09/2003

Work Order: W0138S2

Title: KINGSTON STEAM PLANT -PROVIDE 161-KV SUPPLY TO SCR - CONSTRUCT 161-KV SUBSTATION

Assembly - Description	THC	Qty	U/M	Material Dollars	Work Hours	Labor Dollars	Other/Equip Usage	Total Dollars
<b>83L-161-KV BUS SUPPORT "TC2 &amp; TB1" (2 EA.) (11 EA)</b>								
<b>83L051016-# 3X 5'-10" 16" SQUARE HOOP (6 EA)</b>								
#10X5'-10" E BEND,X=16",Y=16"		145	LB	\$42	2	\$67	\$27	\$135
				\$42	2	\$67	\$27	\$135
<b>83L060100-# 6X 6'-1" STRAIGHT (8 EA)</b>								
# 6X6'-1" ,STRAIGHT		804	LB	\$179	12	\$371	\$149	\$699
				\$179	12	\$371	\$149	\$699
				\$1,497	222	\$6,838	\$2,735	\$11,070
<b>83S-SWITCH HOUSE BLD CONC FDN TYPE "A" (1 EA)</b>								
<i>FOUNDATIONS (10 - 25 CY)</i>								
		16	CY	\$1,187	224	\$6,895	\$2,758	\$10,840
				\$1,187	224	\$6,895	\$2,758	\$10,840
<b>83S040311-# 5X 4'-3" C BEND,U=11" (72 EA)</b>								
# 5X4'-3" C BEND,u=11"		319	LB	\$408	5	\$147	\$59	\$614
				\$408	5	\$147	\$59	\$614
<b>83S050300-# 5X 5'-3" STRAIGHT (108 EA)</b>								
# 5X5'-3" ,STRAIGHT		591	LB	\$934	9	\$273	\$109	\$1,316
				\$934	9	\$273	\$109	\$1,316
<b>83S080715-# 3X 6'-7" E BEND,X=15",Y= 23" (54 EA)</b>								
# 3X8'-7" E BEND,X=15",Y=23"		174	LB	\$162	3	\$80	\$32	\$275
				\$162	3	\$80	\$32	\$275
				\$2,690	240	\$7,396	\$2,958	\$13,045
<b>84L-161-KV BUS SUPPORT"2TC4 &amp; TB3" (8 EA) (16 EA)</b>								
<i>A CONCRETE FOUNDATIONS / MATERIAL &amp; LABC</i>								
		32	CY	\$2,374	96	\$2,955	\$1,182	\$6,511
<i>ANCHOR BOLTS 1-1/4" DIA X 4'-4" LONG (LABOR O.</i>								
		64	EA	\$0	128	\$3,940	\$1,576	\$5,516
<i>BACKFILL OR SPOIL WASTE MATERIAL</i>								
		27	CY	\$0	14	\$419	\$167	\$586
<i>EXCAVATION (AUGERED FDNS) EARTH</i>								
		27	CY	\$0	33	\$1,005	\$402	\$1,407
<i>FORMWORK (WOOD)</i>								
		256	SF	\$396	82	\$2,522	\$1,009	\$3,926
				\$2,769	352	\$10,840	\$4,336	\$17,946
<b>84L061019-# 3X 6'-10" 19" SQUARE HOOP (7 EA)</b>								
# 3X6'-10" E BEND,X=19",Y=19"		288	LB	\$83	4	\$133	\$53	\$269
				\$83	4	\$133	\$53	\$269
<b>84L070100-# 7X 7'-01" STRAIGHT (8 EA)</b>								
# 7X7'-1" ,STRAIGHT		1,853	LB	\$535	28	\$856	\$342	\$1,733
				\$535	28	\$856	\$342	\$1,733
				\$3,387	384	\$11,829	\$4,732	\$19,947
<b>8KQ-161-KV PULL-OFF STRUCTURE TYPE "E" (2 EA.) (2 EA)</b>								
<i>A CONCRETE FOUNDATIONS / MATERIAL &amp; LABC</i>								
		19	CY	\$1,380	56	\$2,061	\$824	\$4,265

*italic=contract*

Estimate Assembly Detail

Estimate Assembly Detail

Date: 12/09/2003

Work Order: W0138S2

Title: KINGSTON STEAM PLANT - PROVIDE 161-KV SUPPLY TO SCR - CONSTRUCT 161-KV SUBSTATION

Assembly - Description	THC	Qty	U/M	Material Dollars	Work Hours	Labor Dollars	Other/Equip Usage	Total Dollars
<b>8KQ-161-KV PULL-OFF STRUCTURE TYPE "E" (2 EA.) (2 EA)</b>								
ANCHOR BOLTS 1-1/2" DIA X 5'-2" LONG (LABOR O.		16	EA	\$0	32	\$1,182	\$473	\$1,654
BACKFILL OR SPOIL WASTE MATERIAL		152	CY	\$0	.76	\$2,807	\$1,123	\$3,929
EXCAVATION EARTH (SPREAD FDN.)		152	CY	\$0	229	\$8,442	\$3,377	\$11,819
FORMWORK (WOOD)		226	SF	\$349	59	\$2,170	\$668	\$3,387
				\$1,729	451	\$16,661	\$6,664	\$25,054
<b>8KQ060800-# 5X 6'- 8" STRAIGHT (32 EA)</b>								
# 5X6'-8" ,STRAIGHT		448	LB	\$129	7	\$248	\$99	\$477
				\$129	7	\$248	\$99	\$477
<b>8KQ060818-# 9X 6'- 8" C BEND,U=18" (8 EA)</b>								
# 9X6'-8" C BEND,u=18"		368	LB	\$112	6	\$204	\$82	\$397
				\$112	6	\$204	\$82	\$397
<b>8KQ070323-# 3X 7'- 3" E BEND,X=23",Y= 19" (4 EA)</b>								
# 3X7'-3" E BEND,X=23",Y=19"		24	LB	\$9	0	\$13	\$5	\$27
				\$9	0	\$13	\$5	\$27
<b>8KQ070818-# 9X 7'- 8" C BEND,U=18" (24 EA)</b>								
# 9X7'-8" C BEND,u=18"		1,248	LB	\$379	19	\$691	\$277	\$1,347
				\$379	19	\$691	\$277	\$1,347
<b>8KQ130800-# 5X13'- 8" STRAIGHT (16 EA)</b>								
# 5X13'-8" ,STRAIGHT		448	LB	\$129	7	\$248	\$99	\$477
				\$129	7	\$248	\$99	\$477
<b>8KQ210423-# 3X21'- 4" E BEND,X=23",Y=103" (2 EA)</b>								
# 3X21'-4" E BEND,X=23",Y=103"		32	LB	\$12	0	\$18	\$7	\$37
				\$12	0	\$18	\$7	\$37
				\$2,499	490	\$18,083	\$7,233	\$27,816
<b>8ZL-161-KV POWER CIRCUIT BREAKER - FDN 'A' ( 1 EA. ) (1 EA)</b>								
A CONCRETE FOUNDATIONS / MATERIAL & LABC		2	CY	\$111	5	\$139	\$55	\$305
ANCHOR BOLTS 1" DIA X3'-6" LONG (LABOR ONLY,		4	EA	\$0	4	\$123	\$49	\$172
BACKFILL (6" LAYERS, HAND TAMP)		4	CY	\$0	4	\$108	\$43	\$151
BOLT,FOUNDATION,GALVANIZED STEEL, 0.750 IN,		8	EA	\$64	4	\$123	\$49	\$236
EXCAVATION EARTH (SPREAD FDN.)		4	CY	\$0	5	\$162	\$65	\$226
FORMWORK (WOOD)		60	SF	\$93	19	\$591	\$236	\$920
PLATES 3/4" X 9" X 9" WEIGHT=18#		4	EA	\$74	2	\$62	\$25	\$160
				\$342	42	\$1,307	\$523	\$2,171
<b>8ZL030409-# 3 X 3'-4" 9" SQUARE HOOP (8 EA)</b>								
# 3X3'-4" H BEND,9" SQUARE HOOP		10	LB	\$3	0	\$5	\$2	\$9
				\$3	0	\$5	\$2	\$9

italic=contract

**Estimate Assembly Detail**

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Title: KINGSTON STEAM PLANT - PROVIDE 161-KV SUPPLY TO SCR - CONSTRUCT 161-KV SUBSTATION

Assembly - Description	TIIC	Qty	U/M	Material Dollars	Work Hours	Labor Dollars	Other/Equip Usage	Total Dollars
<b>8ZL-161-KV POWER CIRCUIT BREAKER - FDN 'A' ( 1 EA.) (1 EA)</b>								
<b>8ZL040200-# 5 X 4'-2" STRAIGHT (12 EA)</b>								
# 5X4'-2", STRAIGHT		52 LB		\$15	1	\$24	\$10	\$49
				\$15	1	\$24	\$10	\$49
<b>8ZL050400-# 5 X 5'-4" STRAIGHT (10 EA)</b>								
# 5X5'-4", STRAIGHT		56 LB		\$16	1	\$26	\$10	\$52
				\$16	1	\$26	\$10	\$52
<b>8ZL050429-# 4 X 5'-4" D BEND, U=29", D=8" (8 EA)</b>								
# 4X5'-4" D BEND,u=29"		28 LB		\$8	0	\$13	\$5	\$27
				\$8	0	\$13	\$5	\$27
				\$384	45	\$1,374	\$550	\$2,308
<b>Work Order Total</b>				\$3,836,666	21,755	\$1,050,740	\$243,487	\$5,130,894

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# Preliminary Bill of Material For

In-Service Date: 11/1/2001  
 Begin Construction: Work Order: W0138S2  
 KINGSTON STEAM PLANT - PROVIDE 161-KV SUPPLY TO SCR - CONSTRUCT  
 161-KV SUBSTATION

THIS LIST PROVIDES FOR THE FOLLOWING  
 BILLS OF MATERIAL

Date: 12/9/2003

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Description	TIIC	U/M	Sch. Date Required	Total Required	Net Provided	Theo Surplus	Source/ Quantity	Source Document	Vendor	Part No.
<b>Miscellaneous (1 EA)</b>										
<b>122 SITE IMPROVEMENTS</b>										
0 CLEARING, GRADING, DRAINAGE SUBST. SITE		LS		1		-1				
LIGHTING, SUBSTATION, CONTROL ASSY, CW 30 AMP, 115', 230 V LIG	CBT032L	EA		1		-1		ELECTRIC SYSTEMS INC		6CJD47R1
LIGHTING SUBSTATION LIGHTING UNIT SYMMETRIC, W/INTERNAL	CEC275Q	EA		3		-3		HOLOPHANE CORPORATION		SUI1X15DHPMT-TL-PS-0876
LIGHTING SUBSTATION LIGHTING UNIT, WITH INTERNAL	CEC276N	EA		3		-3		HOLOPHANE CORPORATION		SUI1X15DHPMTTLPSBA15DF
<b>123c YARD SUPERSTRUCTURE - BAYS</b>										
BOLT MACHINE HEXAGON, CARBON, STEEL, 0.250 IN ( 1/4), 1	BEK258V	EA		20		-20				
SCREW CAP HEXAGON, CARBON STEEL, 0.625 IN ( 5/8),	BGK874Q	EA		400		-400				
BOLT MACHINE HEXAGON, STAINL E,SS STEEL, 0.500 IN ( 1/2	BYT902L	EA		240		-240				
WASHER SPRING TENSION STAINLES,S STEEL, 0.500 IN ( 1/2	BYT967N	EA		240		-240				
STRUCTURE, SUBSTATION, 161KV BUS SUPPORT, TYPE "T", ; COLUMN	CBW443X	EA		11		-11		SOLON MANUFACTURING CO		8-EH-112-177
STRUCTURE, SUBSTATION, 161KV BUS SUPT, TYPE "T", ; COLUMN T C4,CB	CBW450C	EA		16		-16		TENN VALLEY AUTHORITY		LC-68590
STRUCTURE, SUBSTATION,,,, GALV, ; STRUCTURAL STEEL,,,,	CBW464M	EA		1		-1		TENN VALLEY AUTHORITY		LC-68590
STRUCTURE, SUBSTATION,,,, GALV, ; STRUCTURAL STEEL,,,,	CBW466H	EA		9		-9		TENN VALLEY AUTHORITY		LC-68590
STRUCTURE, SUBSTATION,,,, GALV, ; STRUCTURAL STEEL,,,,	CBW467F	EA		4		-4		TENN VALLEY AUTHORITY		LC-68590
BOLT MACHINE HEXAGON, CARBON, STEEL, 0.500 IN ( 1/2), 4	CDE058K	EA		9		-9				
BOLT MACHINE HEXAGON, CARBON, STEEL, 0.750 IN ( 3/4), 2	CDE767Y	EA		12		-12				
BOLT MACHINE HEXAGON, CARBON, STEEL, 0.375 IN ( 3/8), 1	CDF524L	EA		50		-50				
STRUCTURE, SUBSTATION, ; STRUCTURE, SUBSTATION, INSULATOR, ;	SL CEL620P	EA		1		-1		TENN VALLEY AUTHORITY		LC-63671
<b>123d BUILDINGS</b>										
BUILDING SERVICES (CONTROL BUILDING)		LS		1		-1				
BRACKET LIGHTING CAST ALUMINUM, W/ADAPTER	ANT862X	EA		3		-3		HOLOPHANE CORPORATION		0876
CABLE, INSULATED, POWER/CONTROL, #10 AWG, COPPER, 4, STRANDE	AXK223R	FT		3,000		-3000		TENN VALLEY AUTHORITY		10/4CONDPPJJ
CONNECTOR, RECEPTACLE ELECT, 2 WIRE, 3 POLE, 20 AMPS, 125 V, ; C	BDE230X	EA		3		-3		CROUSE-HINDS COMPANY		DS-222/FD2
CABLE, INSULATED, POWER/CONTROL, #10 AWG, COPPER, 19, STRAND	BID031M	FT		3,000		-3000		ANIXTER INC		2MR-1019
LAMP SODIUM 150,000, A-15, M, MEDIUM, HIGH P RESSURE SOD	CBT817L	EA		6		-6		PHILIPS LIGHTING		C150S55/M
<b>123e CABLE TRENCHES</b>										
0 CABLE TRENCH LOW VOLTAGE AREA CONSTRUCT		LF		120		-120				
COVER TRENCH, POWER CABLE STAND-ARD CHANNEL	CBG712H	PC		30		-30		CONCAST, INC.		8031
PLATE, END, TRENCH, PWR CABLE, END PLATE FOR 30" WIDE OPEN, BC	CBG715B	PC		3		-3		CONCAST, INC.		8033
COVER TRENCH, POWER CABLE 30" WIDE X 24" LONG,	CBG749R	PC		10		-10		CONCAST, INC.		8031R
<b>124a TRANSFORMERS</b>										
TRANSFORMER, POWER TRANSFORMER,, 3PH, 60 HZ, TWO	BDC214W	EA		3		-3		ABB POWER T & D CO INC		TVA SPEC TEC-10

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<b>Miscellaneous (1 EA)</b>										
<b>124b CIRCUIT BREAKER BAYS</b>										
CIRCUIT BREAKER, GAS, 72-KV, 2000-A, 40-KA, SF-6, DEAD TANK		EA		3		-3			ABB POWER T & D COMPANY	Q060SA017ATVA
ARRESTER SURGE STATION CLASS, 418-KV MCOV, 69-KV	CBR919M	EA		9		-9				
<b>124d SWITCHBOARD PANELS &amp; EQUIPMENT</b>										
TEST BLOCK ELECTRICAL 6 POLE, TYPE PK-2	ABV909X	EA		8		-8			GENERAL ELECTRIC COMPANY	6422120G4
WIRE ELECTRICAL COPPER-TINNED, 14 AWG, STRAND ED, SIS,	ACT065D	LF		1,500		-1,500			TENN VALLEY AUTHORITY	14 SIS
RELAY AUXILIARY 125VDC	APP475E	EA		2		-2			GENERAL ELECTRIC COMPANY	12HEA99AB223-X2
CABLE, POWER/CONTROL, COPPER, 10 AWG, PXMJ, 2, 600	ARW513T	FT		1,000		-1,000			ESSEX INTERNATIONAL IWI	
CABINET, ELECTRICAL EQUIPMENT, SHEET STEEL	BHR552A	EA		3		-3			TENN VALLEY AUTHORITY	WL-9179
SWITCH, TEST, PERMISSIVE OVERREACH CARRIER TEST SWITCH, 16 CBH937W		EA		2		-2			GENERAL ELECTRIC SUPPLY	16SB1DB4G49SSA2V
RELAY SOLID STATE TRANSFORMER DIFFERENTIAL RELAY, BASLER	CBR613E	EA		2		-2			BASLER	BEI-87T
BATTERY CHARGER ELEC CONSTANT, VOLTAGE DEVICE, AUTO, 240	CBT559L	EA		1		-1			LAMARCHE MANUFACTURING CO	A12B-60-130V-B1-17989
BATTERY STORAGE BATTERY, STORAGE, 60 CELL, 125VDC, 50	CBT579E	EA		1		-1			SWIFT INDUSTRIAL POWER	EA-15
RACK STORAGE, EA-5, , , , ,	CDM612Q	EA		1		-1			SWIFT INDUSTRIAL POWER	81735
SWITCH TEST FT 19R SWITCH ;	CDX828P	EA		7		-7			ABB POWER T & D CO INC	FA3B073291001
RELAY, OVERLOAD, VOLTS:125/250, MICROPROCESSOR, DIRECTIONA	CE086F	EA		3		-3			SCHWEITZER ENGINEERING LA	035161H45542X1
SWITCH ROTARY TRANSFER SMS, 4P, O.S. 4 CONTACTS ROUND	CE0949P	EA		3		-3			GENERAL ELECTRIC COMPANY	16SB1BB4F40SSM2K
<b>124f DISCONNECT SWITCHES</b>										
SWITCH GROUNDING (SAFETY) 500 KV, 70000 AMP MOMENTARY,	BDF787T	EA		3		-3			PASCOR ATLANTIC CORP	AG3FREE-500-WG-TR391
SWITCH, DISCONNECT, 7.5 KV, 1200 A, SPDT, HOOKSTICK, OPER, OUTDC	CBV025C	EA		9		-9			MEMCO MANUFACTURING INC	18075-DTP
SWITCH, DISCONNECT, VERTICAL BREAK, 161 KV, 2000, 3, , , HORIZONTAL	CDK528P	EA		3		-3			ABB POWER T & D CO INC	TTR8
SWITCH, DISCONNECT, VERTICAL BREAK, 23 KV/150 KV BIL, 2000, 100	CFD461G	EA		3		-3			SOUTHERN STATES INC	EV-2-232000
<b>125a INSTALL CONDUIT</b>										
CONDUIT METAL, RIGID 01.250000, (1 1/4), STEEL,	AHR156R	LF		200		-200			WHEATLAND TUBE COMPANY	GRC114
CONDUIT METAL, RIGID 02.000000, (2), STEEL, THICKWALL,	AHR356H	LF		200		-200			WHEATLAND TUBE COMPANY	GRC2
JUNCTION BOX, ELECTRICAL, RECTANGULAR, CAST ALUMINUM, 08.00	CBP929W	EA		3		-3			JOHNSON MANUFACTURING CO	AB886
CONDUIT, RIGID, THICKWALL, 2 IN, 1.0 FT, PVC, BELL ONE END, SCH 40	CDG229H	LF		300		-300			WHEATLAND TUBE COMPANY	PVC2
CONDUIT, NONMETALLIC, RIGID, 01.250000 (1 1/4), PVC, 120.0, 0, 00	CDY137E	LF		300		-300			CARLON INDIAN HEAD CO	49009
<b>125b OHGW PROTECTIVE SYSTEM &amp; BUS</b>										
CONNECTOR GROUND FOR CONNECTING TWO 5/8 INCH	ACR049G	EA		25		-25			ERITECH	CR56C
CONNECTOR, TEE, COMPRESSION, 500, KCMIL, COPPER, , COPPER, 200 / ADP203F		EA		40		-40			DOSSERT CORPORATION	CST50-13
LUG, COMPRESSION, STRAIGHT, 500 K, CMIL, 5/8 IN, COPPER, BARE, 1, , , AGP000D		EA		8		-8			DOSSERT CORPORATION	DPL50-1
CONNECTOR, TERMINAL, STR, COMPRESS TYPE, 500 KCMIL, TO FLAT SL AGP100J		EA		12		-12			DOSSERT CORPORATION	DPL50-2N

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<b>Miscellaneous (1 EA)</b>											
<b>125b OHGW PROTECTIVE SYSTEM &amp; BUS</b>											
CLAMP, GROUND/D, SADDLE, 3/8 IN., BRONZE, #4 TO 20 AWG, ... BOLT	ALN886G	EA		24		-24	DOSSERT CORPORATION				GFM13
BUS CONDUCTOR, 04.000 IN (4); SCHEDULE 40, ALUMINUM, AMT160G		LF		1,000		-1000	COMMON ITEM-SEVERAL MFRS				
CABLE, BARE, ELECTRICAL, 500 KCMIL, COPPER, STRANDED, ASTM B6 ANT157K		FT		100		-100	ANIXTER INC				1B-50037H
CABLE, BARE, 750 KCMIL, COPPER, STRANDED, #6, HARD DRAWN ANT1657Y		LF		600		-600	HOUSTON WIRE & CABLE CO				BARE 750-61STRHD
CONNECTOR, CABLE, SPLIT BOLT, #6 AWG, BOLTED, COPPER, STR, APN594B		EA		175		-175	BURNDY CORPORATION				KS-17
INSULATOR, STATION POST/TD, 62 IN, PORCELAIN, 5 IN, 161 KV, 750 BKV646A		EA		45		-45	NGK-LOCKE INC				PS07510-LG
LUG, MECHANICAL, STRAIGHT, 4/0-10,000 KCMIL, 1/2 IN, TINNED COPPER CBF935B		EA		24		-24	DOSSERT CORPORATION				T2CVH100-4N4-SN
LUG, MECHANICAL, STRAIGHT, 2/0-80,0 KCMIL, 1/2 IN, COPPER, 4, TIN CBF201H		EA		14		-14	DOSSERT CORPORATION				TCVH80-4N4-SN
CONNECTOR, SP, LICE, TWO 4" SPS ALUM CBO139M		EA		12		-12	DEUTSCH METAL COMPONENTS				PLK1000D64
CONNECTOR, SP, LICE COMPONENT, ALUM-MELD CBO145T		EA		24		-24	DEUTSCH METAL COMPONENTS				PLK1000D64E1
INSULATOR STATION POST 69-KV, 3.0" HIGH, 3" BC BASE AND CBR453A		EA		12		-12	NEWELL PORCELAIN COMPANY				2310067001
CONNECTOR, CABLE, GROUND, 500 KC, MIL, BOLTED, W/ NUTSWASHE CDE803N		EA		15		-15	DOSSERT CORPORATION				DGN50-62-LW
CONNECTOR, GROUND, GROUND SERVICE CONN. FOR CONNECTING CDE804L		EA		30		-30	DOSSERT CORPORATION				DGN50-62-H2-1/4-NL
BELL, CORONA, DRIVE TYPE, 4 IN, ALUMINUM SCHEDULE 40 CDE840T		EA		18		-18	DOSSERT CORP				CI400-AA
CONNECTOR TERMINAL FOR CONNECTING A 4" SPS ALUM. PIPE, CDG812A		EA		36		-36	DEUTSCH METAL COMPONENTS				PLK1850D64B
SPACER, CONDUCTOR, 2-BUNDLE, 750-1,000 KCMIL, 2-1/2 IN, COPPER CDM944Y		EA		12		-12	DOSSERT CORPORATION				CASV100-2-1/2
<b>125c GROUNDING MAT</b>											
PLATE ELECTRICAL GROUNDING STEEL, 48,00000 0 (48), 30. AER448Y		EA		8		-8	TENN VALLEY AUTHORITY				SC-65089
LUG, COMPRESSION; CABLE SIZE #20 AWG, BOLT SIZE 3/8 IN, CAB AFP604G		EA		40		-40	DOSSERT CORP				DPL13-1
ROD, GROUND, COPPER-CLAD STE EL., 0.625 IN (5/8), 8 FT, S AGR347Q		EA		20		-20	JOSLYN MFG & SUPPLY CO				J-9158
ROD, GROUND, COPPER-CLAD STEEL, 0.625 IN (5/8), 8 FT, THREAD AGR746A		EA		25		-25	JOSLYN MFG & SUPPLY CO				J-8338
CONNECTOR, CROSS, COMPRESSION TYPE, 500-500 KCMIL ANN686C		EA		70		-70	DOSSERT CORPORATION				CSX50-50
WIRE ELECTRICAL BARECU 2/0 AWG, STRANDED, HARD DRAWN ANT155P		FT		1,000		-1000	TENN VALLEY AUTHORITY				2/0 7 STR HARDDRAWN
WIRE, ELECTRICAL BARECU, 500 KCMIL, STRANDED, SOFT DRAWN, 3 CBV817K		FT		3,000		-3000	INDUSTRY STANDARD				BARE
LUG, COMPRESSION, STRAIGHT #20 AWG, 1/2 IN, COPPER, ... CBX185L		EA		2		-2	DOSSERT CORPORATION				DPL13-2N
CONNECTOR, TEE, COMPRESSION TYPE, TIN PLATED COPPER, 2/0-2 CBY382D		EA		6		-6	DOSSERT CORPORATION				CRT13-13
BOLT MACHINE HEXAGON, SILICO N, BRONZE, 0.375 IN (3/8) CDE759X		EA		50		-50					
BOLT MACHINE HEXAGON, SILICO N, BRONZE, 0.500 IN (1/2) CDE780Q		EA		50		-50					
<b>324 TELECOMMUNICATION EQUIPMENT</b>											
PROTECTOR, HIGH VOLTAGE, TELEPHONE, 1-LINE		EA		1		-1					
MISC HARDWARE		LT		1		-1					
FIBER OPTIC DIELECTRIC CABLE		LF		200		-200	ALCOA FUJIKURA				



# Preliminary Bill of Material For

In-Service Date: 11/1/2001      Work Order: W0136S2      KINGSTON STEAM PLANT - PROVIDE 161-KV SUPPLY TO SCR - CONSTRUCT  
 Begin Construction: 161-KV SUBSTATION

THIS LIST PROVIDES FOR THE FOLLOWING  
 BILLS OF MATERIAL

Date: 12/9/2003

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Description	TIIC	U/M	Sch. Date Required	Total Required	Net Provided	Theo Surplus	Source/Quantity	Source Document	Vendor	Part No.
<b>Miscellaneous (1 EA)</b>										
<b>324 TELECOMMUNICATION EQUIPMENT</b>										
MISC CABLE AND WIRE		LT		1		-1				
MISC HARDWARE		EA		2		-2				
SCADA RTU, DIALUP		EA		1		-1				
TELEPHONE DESK SET, BEIGE, TOUCH TONE	AKL108K	EA		1		-1			ANIXTER INC	215613
MODEM, TELEPHONE, SELF CONTAINED, W/115 V POWER, MOTOROLA BLC487K		EA		2		-2			MOTOROLA INCORPORATED	UDS-202T
SWITCH, TELEPHONE, 8 PORT LINE SHARING, SLS5, 48 DC/125 DC, 19 BXA156M		EA		1		-1			TELTONE CORP	M-396-B-01
CONVERTER, VOLTAGE, TYPE DC TO DC, INPUT: 130 DC, OUTPUT: 130 CBY35AJ		EA		1		-1			WILMORE ELECTRONICS CO	1502-130-130-3-M3
PROCESSOR PROGRAMMABLE COMMUNICATIONS PROCESSOR, CDW621K		EA		1		-1			SCHWEITZER ENGINEERING LAB	SEL2030
<b>53 LAND ACQUISITION</b>										
LAND ACQUISITION EXPENSE		LS		1		-1				
<b>57 LAND COST</b>										
** LAND COSTS \$ ONLY		\$\$		1		-1				
<b>83J-161-KV SWITCH SUPPORT STR. TYPE T FTG "A" (30 EA)</b>										
<b>123a CONCRETE FOUNDATIONS</b>										
EXCAVATION (AUGERED FDNS) EARTH		CY		17		-17.4				
BACKFILL OR SPOIL WASTE MATERIAL		CY		17		-17.4				
ANCHOR BOLTS 1-1/4" DIA X 4-4" LONG (LABOR ONLY)		EA		120		-120				
A CONCRETE FOUNDATIONS / MATERIAL & LABOR		CY		20		-19.5				
<b>83J050100 # 6 X 5'-1" STRAIGHT (6 EA)</b>										
<b>123a CONCRETE FOUNDATIONS</b>										
# 6X5'-1", STRAIGHT		LB		1,374		-1374.3				
<b>83J050218 # 3 X 5'-2" 18" ID ROUND HOOP (4 EA)</b>										
<b>123a CONCRETE FOUNDATIONS</b>										
# 3X5'-2" H BEND, ID ROUND HOOP		LB		283		-283.04				
<b>83L-161-KV BUS SUPPORT "TC2 &amp; TB1" (2 EA.) (11 EA)</b>										
<b>123a CONCRETE FOUNDATIONS</b>										
EXCAVATION (AUGERED FDNS) EARTH		CY		11		-11				
BACKFILL OR SPOIL WASTE MATERIAL		CY		11		-11				
ANCHOR BOLTS 1-1/4" DIA X 4-4" LONG (LABOR ONLY)		EA		44		-44				
FORMWORK (WOOD)		SF		193		-192.5				
A CONCRETE FOUNDATIONS / MATERIAL & LABOR		CY		13		-13.2				

# Preliminary Bill of Material For

In-Service Date: 11/1/2001  
 Work Order: W0138S2  
 KINGSTON STEAM PLANT -PROVIDE 161-KV SUPPLY TO SCR - CONSTRUCT  
 161-KV SUBSTATION

THIS LIST PROVIDES FOR THE FOLLOWING  
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Date: 12/9/2003  
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Description	T/IC	U/M	Sch. Date Required	Total Required	Net Provided	Theo Surplus	Source/ Quantity	Source Document	Vendor	Part No.
83L-161-KV BUS SUPPORT "TC2 & TB1" ( 2 EA.) (11 EA)										
83L051016 # 3X 5'-10" 16" SQUARE HOOP (6 EA)										
123a CONCRETE FOUNDATIONS		LB		145		-144.54				
# 10X5'-10" E BEND, X=16", Y=16"										
83L060100 # 6X 6'-1" STRAIGHT (8 EA)										
123a CONCRETE FOUNDATIONS		LB		804		-804.32				
# 6X6'-1" ,STRAIGHT										
83S-SWITCH HOUSE BLD CONC FDN TYPE "A" ( 1 EA)										
123a CONCRETE FOUNDATIONS		CY		16		-16				
FOUNDATIONS (10 - 25 CY)										
83S040311 # 5X 4'-3" C BEND, U=11" (72 EA)										
123a CONCRETE FOUNDATIONS		LB		319		-319.104				
# 5X4'-3" C BEND, U=11"										
83S050300 # 5X 5'-3" STRAIGHT (108 EA)										
123a CONCRETE FOUNDATIONS		LB		591		-591.3				
# 5X5'-3" ,STRAIGHT										
83S080715 # 3X 6'-7" E BEND, X=15", Y=23" (54 EA)										
123a CONCRETE FOUNDATIONS		LB		174		-174.258				
# 3X6'-7" E BEND, X=15", Y=23"										
84L-161-KV BUS SUPPORT "2TC4 & TB3" (8 EA) (16 EA)										
123a CONCRETE FOUNDATIONS		CY		27		-27.2				
BACKFILL OR SPOIL WASTE MATERIAL										
ANCHOR BOLTS 1-1/4" DIA X 4'-4" LONG (LABOR ONLY)		EA		64		-64				
A. CONCRETE FOUNDATIONS / MATERIAL & LABOR		CY		32		-32				
FORMWORK (WOOD)		SF		256		-256				
EXCAVATION (AUGERED FDN) EARTH		CY		27		-27.2				
84L061019 # 3X 6'-10" 19" SQUARE HOOP (7 EA)										
123a CONCRETE FOUNDATIONS		LB		288		-287.84				
# 3X6'-10" E BEND, X=19", Y=19"										
84L070100 # 7X 7'-01" STRAIGHT (8 EA)										
123a CONCRETE FOUNDATIONS		LB		1,853		-1853.184				
# 7X7'-1" ,STRAIGHT										
8KQ-16 1-KV PULL-OFF STRUCTURE TYPE "E" (2 EA.) (2 EA)										
123a CONCRETE FOUNDATIONS		CY		152		-152.4				
EXCAVATION EARTH (SPREAD FDN)										

# Preliminary Bill of Material For

In-Service Date: 11/1/2001  
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 KINGSTON STEAM PLANT - PROVIDE 161-KV SUPPLY TO SCR - CONSTRUCT  
 161-KV SUBSTATION

Date: 12/9/2003  
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Description	TIIC	U/M	Sch. Date Required	Total Required	Net Provided	Theo Surplus	Source/ Quantity	Source Document	Part No.
<b>8KQ-161-KV PULL-OFF STRUCTURE TYPE "E" (2 EA) (2 EA)</b>									
123a CONCRETE FOUNDATIONS									
A CONCRETE FOUNDATIONS / MATERIAL & LABOR		CY		19		-18.6			
BACKFILL OR SPOIL WASTE MATERIAL		CY		152		-152			
FORMWORK (WOOD)		SF		226		-226			
ANCHOR BOLTS 1-1/2" DIA X 5-2" LONG (LABOR ONLY)		EA		16		-16			
8KQ060800 # 5X 6'-8" STRAIGHT (32 EA)									
123a CONCRETE FOUNDATIONS									
# 5X6'-8", STRAIGHT		LB		448		-448			
8KQ060818 # 9X 6'-8" C BEND, U=18" (8 EA)									
123a CONCRETE FOUNDATIONS									
# 9X6'-8" C BEND, U=18"		LB		368		-368			
8KQ070323 # 3X 7'-3" E BEND, X=23", Y=19" (4 EA)									
123a CONCRETE FOUNDATIONS									
# 3X7'-3" E BEND, X=23", Y=19"		LB		24		-24			
8KQ070818 # 9X 7'-8" C BEND, U=18" (24 EA)									
123a CONCRETE FOUNDATIONS									
# 9X7'-8" C BEND, U=18"		LB		1,248		-1,248			
8KQ130800 # 5X13'-8" STRAIGHT (16 EA)									
123a CONCRETE FOUNDATIONS									
# 5X13'-8", STRAIGHT		LB		448		-448			
8KQ210423 # 3X21'-4" E BEND, X=23", Y=103" (2 EA)									
123a CONCRETE FOUNDATIONS									
# 3X21'-4" E BEND, X=23", Y=103"		LB		32		-32			
<b>8ZL-161-KV POWER CIRCUIT BREAKER - FDN 'A' (1 EA.) (1 EA)</b>									
123a CONCRETE FOUNDATIONS									
BOLT, FOUNDATION, GALVANIZED STEEL, 0.750 IN ( 3/4), 12.000		EA		8		-8			
BACKFILL (6" LAYERS, HAND TAMP)		CY		4		-3.5			
ANCHOR BOLTS 1" DIA X3'-6" LONG (LABOR ONLY)		EA		4		-4			
A CONCRETE FOUNDATIONS / MATERIAL & LABOR		CY		2		-1.5			
PLATES 3/4" X 9' X 9' WEIGHT=18#		EA		4		-4			
FORMWORK (WOOD)		SF		60		-60			
EXCAVATION EARTH (SPREAD FDN)		CY		4		-3.5			
8ZL030409 # 3 X 3'-4" SQUARE HOOP (8 EA)									
123a CONCRETE FOUNDATIONS									
# 3X3'-4" H BEND, 9" SQUARE HOOP		LB		10		-10.024			

# Preliminary Bill of Material For

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Work Order: W0136S2

KINGSTON STEAM PLANT -PROVIDE 161-KV SUPPLY TO SCR - CONSTRUCT  
161-KV SUBSTATION

Begin Construction:

THIS LIST PROVIDES FOR THE FOLLOWING  
BILLS OF MATERIAL

Date: 12/9/2003

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Description	TIIC	U/M	Sch. Date Required	Total Required	Net Provided	Theo Surplus	Source/ Quantity	Source Document	Vendor	Part No.
8ZL-161-KV POWER CIRCUIT BREAKER - FDN 'A' ( 1 EA )										
8ZL040200-# 5 X 4'-2" STRAIGHT (12 EA)										
123a CONCRETE FOUNDATIONS										
#5X4'-2", STRAIGHT		LB		52		-52.14				
8ZL050400-# 5 X 5'-4" STRAIGHT (10 EA)										
123a CONCRETE FOUNDATIONS										
#5X5'-4", STRAIGHT		LB		56		-55.62				
8ZL050429-# 4 X 5'-4" D BEND, U=29", D=8" (8 EA)										
123a CONCRETE FOUNDATIONS										
#4X5'-4" D BEND, U=29"		LB		28		-28.496				



-											+											JAG											30JAN		
SEC	Activity ID	Activity Description	Forecast Start	Forecast Finish	Total Float	Finish Target	RESP	LEAD	RE	Forecast Mhrs	Actual Mhrs	% Comp	J																						

**KINGSTON STEAM PLANT**

H. Lynn Petty (751-6704)

**Inspections: MISC PLANT**

**FES milestones for small budget projects**

35	L5CPKIFAP	KIF - ANNUAL ASH POND DIKE STABILITY	01OCT03A	07APR04	35		HLP	HLP		57.00	29.00	0
35	L5KCAINSP1	KIF - COAL ACQUISITION/SUPPLY - ASH RECOVERY TEAM	24NOV03A	15MAR04	35		HLP	HLP	JAG	300.00	0.00	19
35	L5CPKIFRRI	KIF - R/R INSPECTION	01OCT03A	07APR04	35		HLP	HLP		40.00	0.00	0

**O&M WORKPLANS MISC PLANT SUPPORT**

**Implementation (Phase 3)**

35	AAK01PS	KIF - Swan Pond Road Ditch Spt - Civil	10NOV03A	13DEC03	536		JAG	HLP		40.00	24.00	67
35	AAKIFSPILL	KIF - Change Spillway Loc - Civil Design	01APR04*	01JUL04	335			HLP		200.00	0.00	0

Joy A. Irwin 751-8900 LP 2G-C SB06

**AGC-KIF11 U3 EXCITER REPL/W STATIC EXCIT. - HOLD**

**Preliminary Engg (Phase 1)**

30	KQGAGENP1A	FPEP Ph1 Approval - Replace Gen Excitation Syst		08NOV02A					JHJ	0.00	0.00	100
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Budget	Codes	Constr	Cost	Custom	Dates	Log	Pred	Res	Succ	WBS	Help
--------	-------	--------	------	--------	-------	-----	------	-----	------	-----	------

ID	L5KCAINSP1	KIF - COAL ACQUISITION/SUPPLY - ASH RECOVERY TEAM	Previous	Next	<<Less
----	------------	---	----------	------	--------

OD 123 Pct 18.7 Cal 1 AS 24NOV03 EF 15MAR04 TF: 35

RD 100 Type Task LF 19APR04 FF: 35

INSP		45	35	A		HLP	HLP	HLP			
Pcn		Wp	Pint	Unit	Sec	Psta	Mile	Pe	Lead	Resp	Outg
Bcat	JAG	Re	Comp	Typ	Wbs1	Pm	WBS				

Active Kingston Projects - John

All Kingston Projects - John Mealer



04-DEC-2003

### View Short Code



EJWHITAK

Short Code 001CQNB Enabled Date 03-DEC-2003 Disabled Date \_\_\_\_\_

Desc COAL ACQUISITION AND SUPPLY-ASH RECOVERY TEAM

#### Segment Values:

		Invalid Link	Enabled	Disabled
Resp Unit	05992	COAL ACQUISITION & SUPPLY - EPG	DEC-2003	
Location	0000	TVA COMMON		
Project/WD	KIE-ASH REC	COAL ACQUISITION AND SUPPLY-ASH RECOVERY TEAM	DEC-2003	
Process/Act	3H5	PROVIDE FUEL MANAGEMENT SERVICES	DEC-2003	
Task/STask	0000	DEFAULT SUB-TASK	DEC-1991	
Fund	T	OTHER POWER FUND		
Funct Acct	506	FOSSIL MISC STEAM POWER EXPENSES		
Acct Type	PS...			

Copy	Audit	Structure	Print	Enter	Exit	ExeQry	Clear	Return

Description of this short code  
Count: \*1

**Mealer, John A.**

---

**From:** Tiller, Ralph H.  
**Sent:** Thursday, December 04, 2003 10:05 AM  
**To:** Mealer, John A.  
**Subject:** FW: KIF-Ash Recovery

John,

Please set up Ron an activity for this work. Its a plant short code.

Ralph

-----Original Message-----

**From:** Purkey, Ronald E.  
**Sent:** Thursday, December 04, 2003 7:52 AM  
**To:** Petty, Harold L.; Powell, Ronald D.; Albright, John G.; Hranek, Mike G.; Tiller, Ralph H.  
**Subject:** FW: KIF-Ash Recovery

All

Short code attached

Ralph,  
Please set up activity today if possible. Thanks.

Ron

Start 24Nov      Finish 15Mar      300mh      RE JAG      Principal HLP

Thanks.

Ron Purkey

-----Original Message-----

**From:** Muirhead, Edith G.  
**Sent:** Wednesday, December 03, 2003 2:39 PM  
**To:** Baugh, James S.  
**Cc:** Purkey, Ronald E.  
**Subject:** KIF-Ash Recovery

Please use short code 001CQNB for the work at Kingston.

# Fly Ash

- UCC Quote United Conveyor Corporation's

(9) 8-12 tph dry vacuum systems

(9) 10-14 tph positive pressure systems

(1) Sluice System

(1) Control system for operation

± 20% for equip & engineering \$16,000,000