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TVA KINGSTON FOSSIL PLANT GYPSUM DISPOSAL PRELIMINARY DESIGN



4-Oct-05



The WorleyParsons Group

MINEFAZ & METALS | CERITAL & INFRASTRUCTURE | POW

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► **Phase 1 – Gypsum Pond**

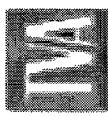
- Construct limited footprint to provide bypass capability and temporary gypsum storage in the event that marketing is no longer feasible. Can provide for up to 2 years of full gypsum production (approximately 30 foot depth required for 2.5# coal).

► **Phase 2 – Gypsum Rim Ditch Stack**

- Will be implemented if long-term disposal on-site is required.

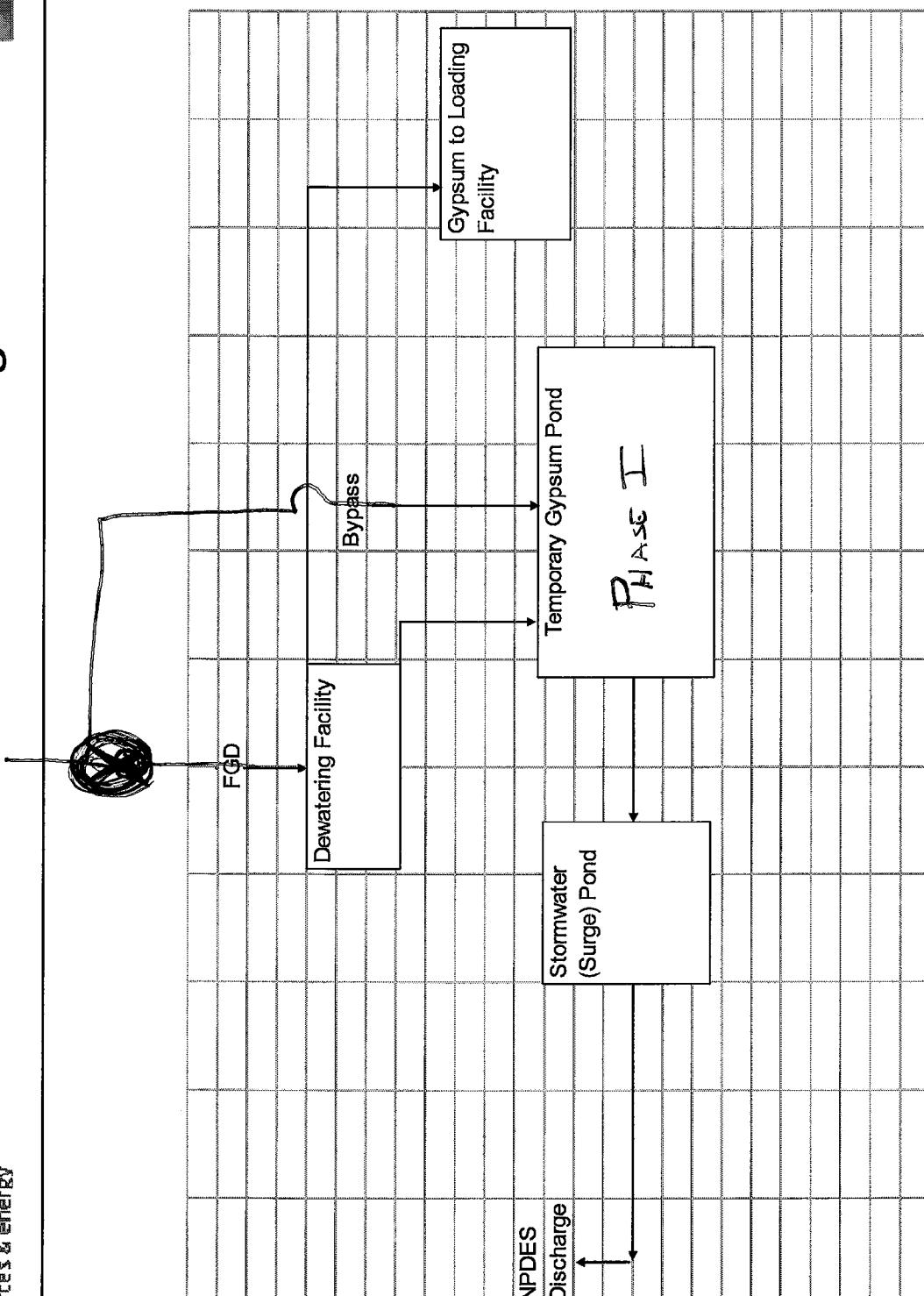
► **Transition Between Phase 1 and 2 if Phase 1 Requires Expansion**

- Permitting strategy is to permit the full footprint, construct Phase 1 only, followed by Phase 2 if needed, or construct both (maximum flexibility).

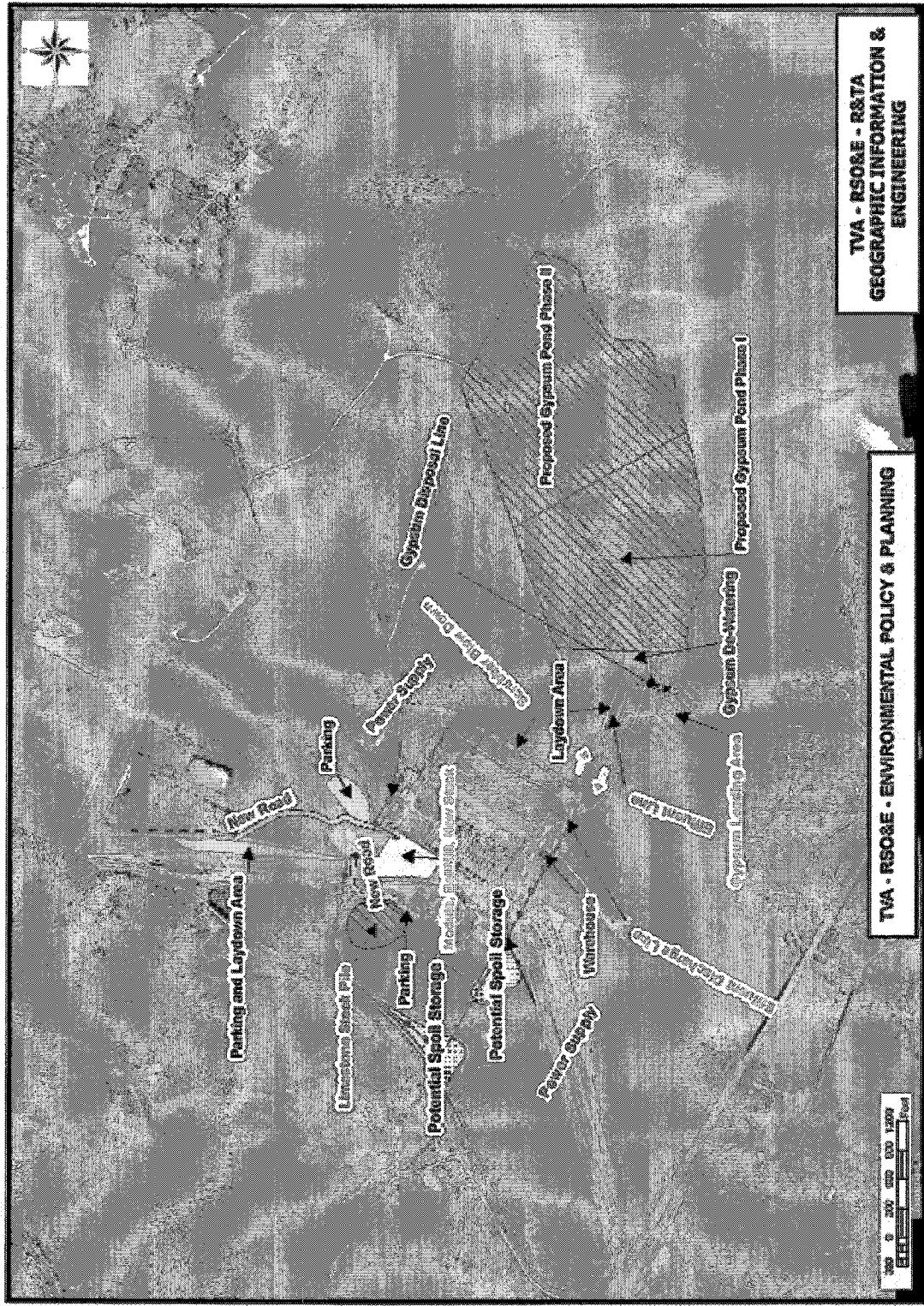




Flow Diagram



Current Site Plan

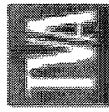


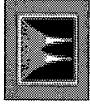


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REFERENCES

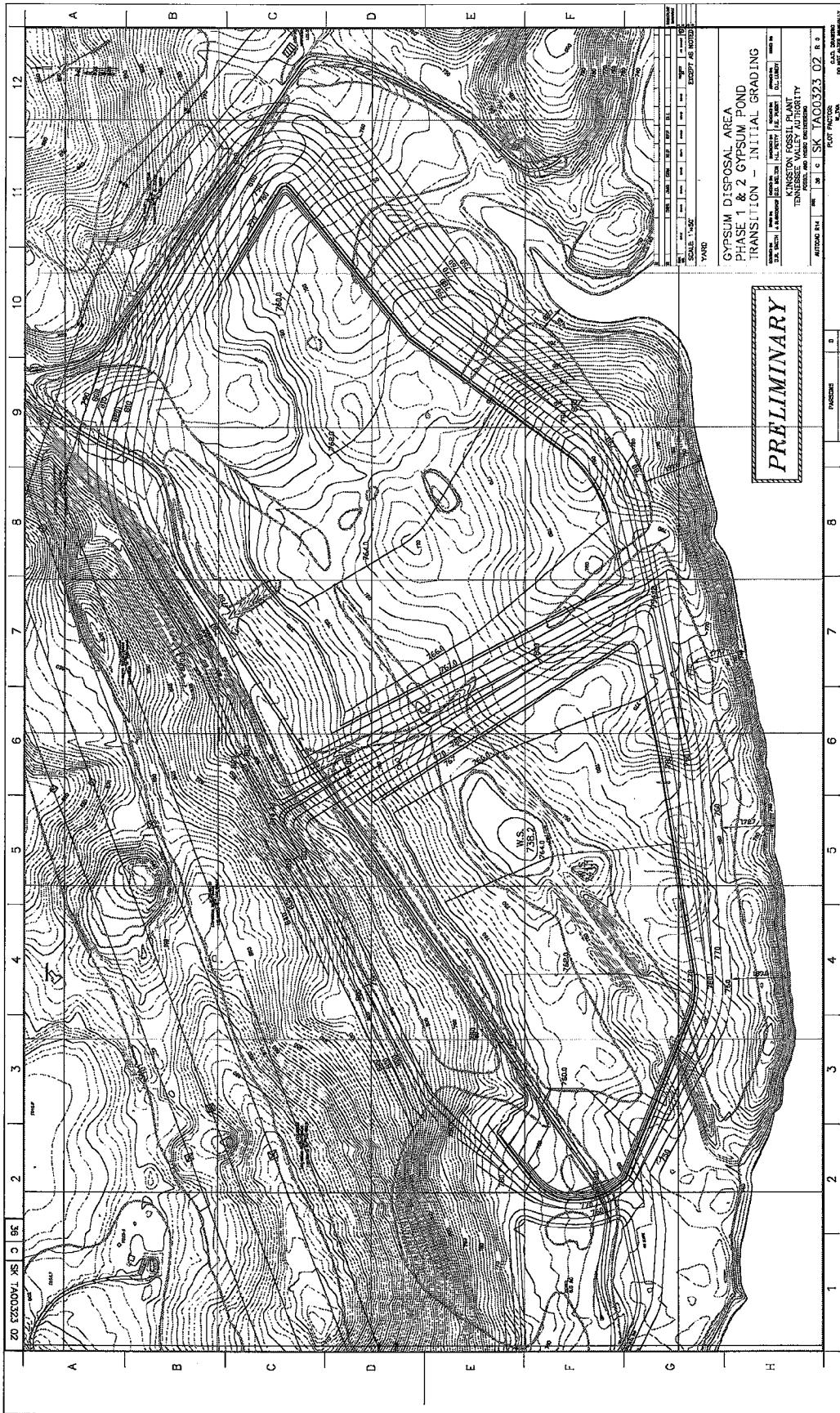
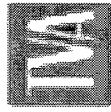
Phase 1 Gypsum Pond Initial Grading





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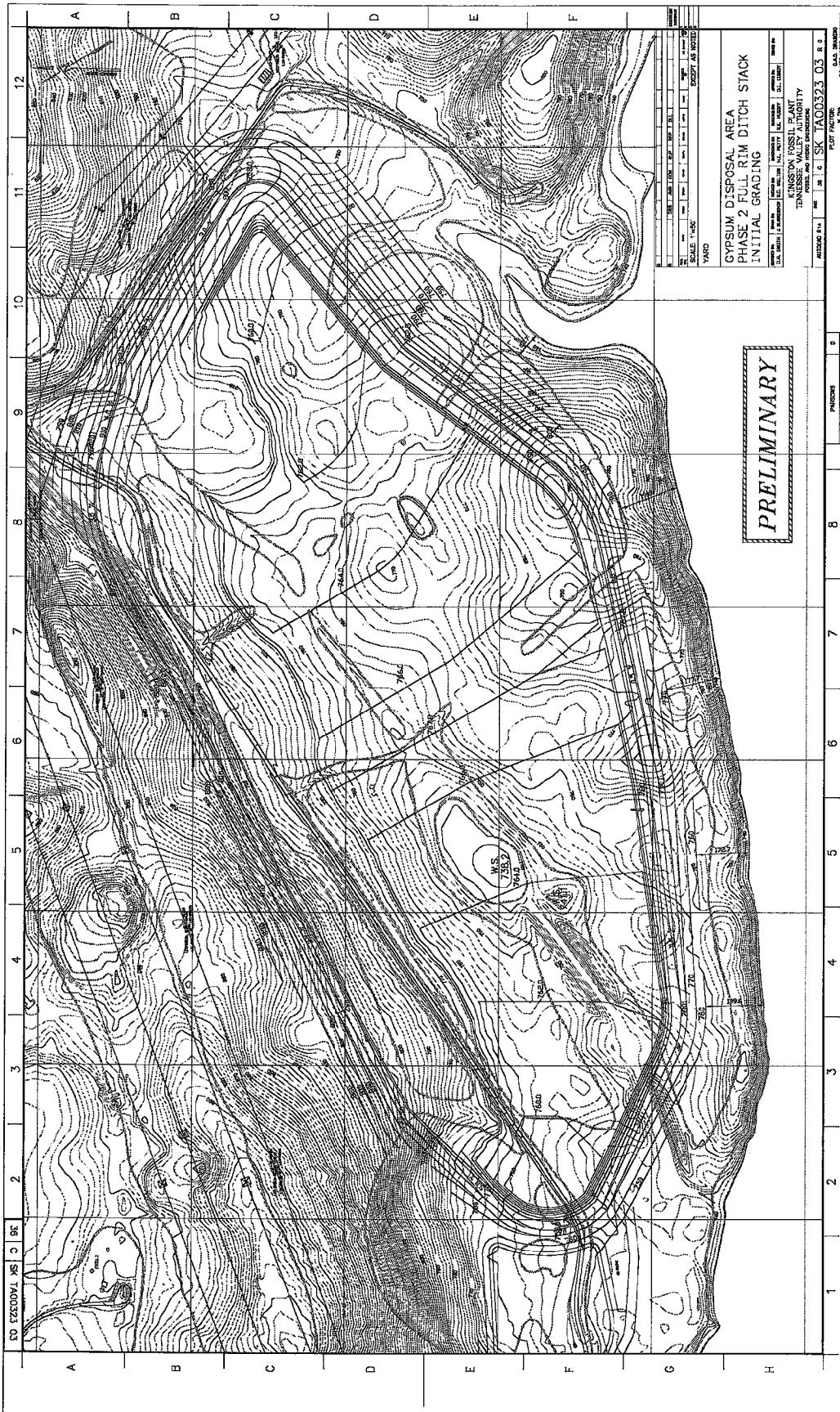
Phase 1 & 2 Gypsum Pond Transition Initial Grading



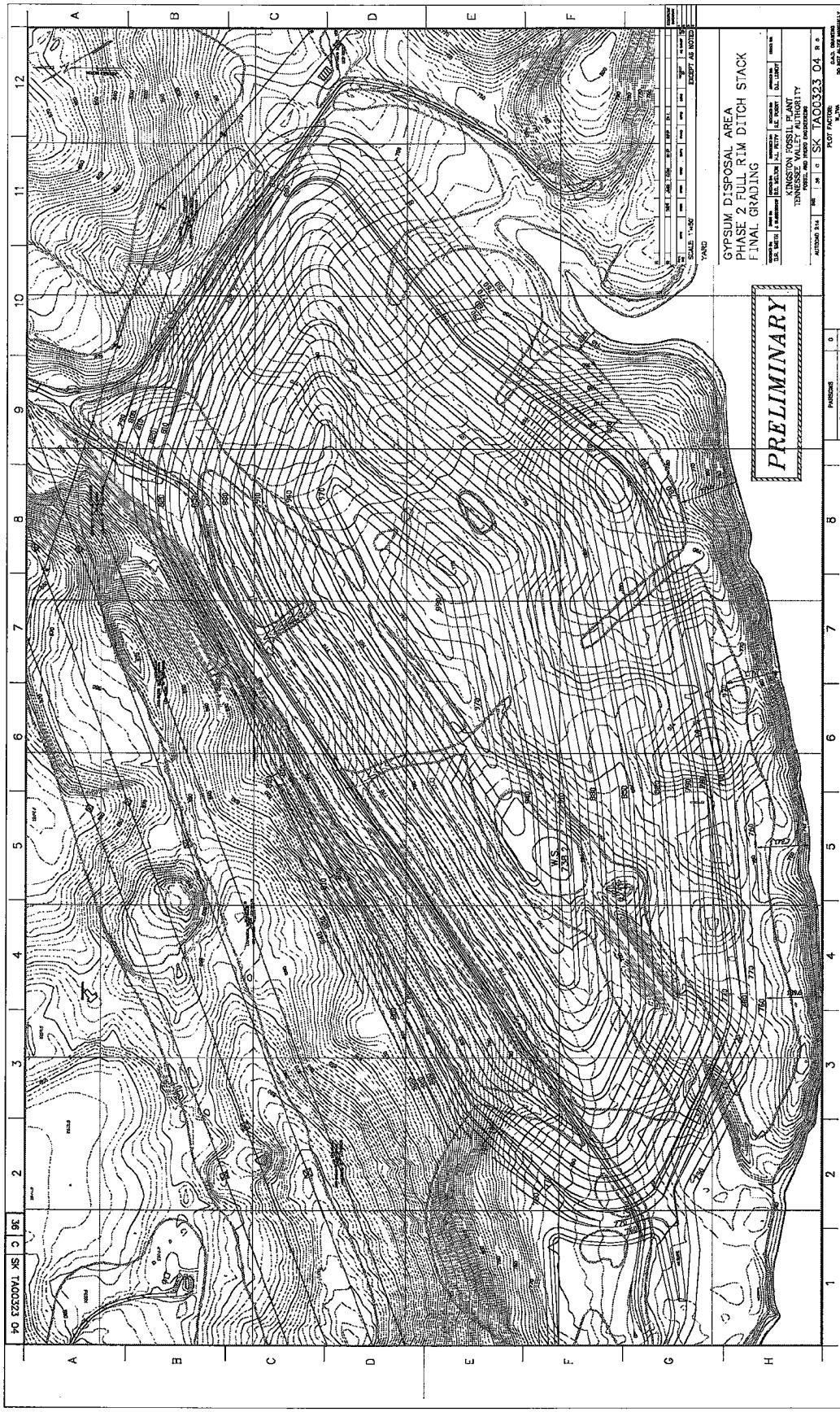


Mother persons
Leslie A. Kramer

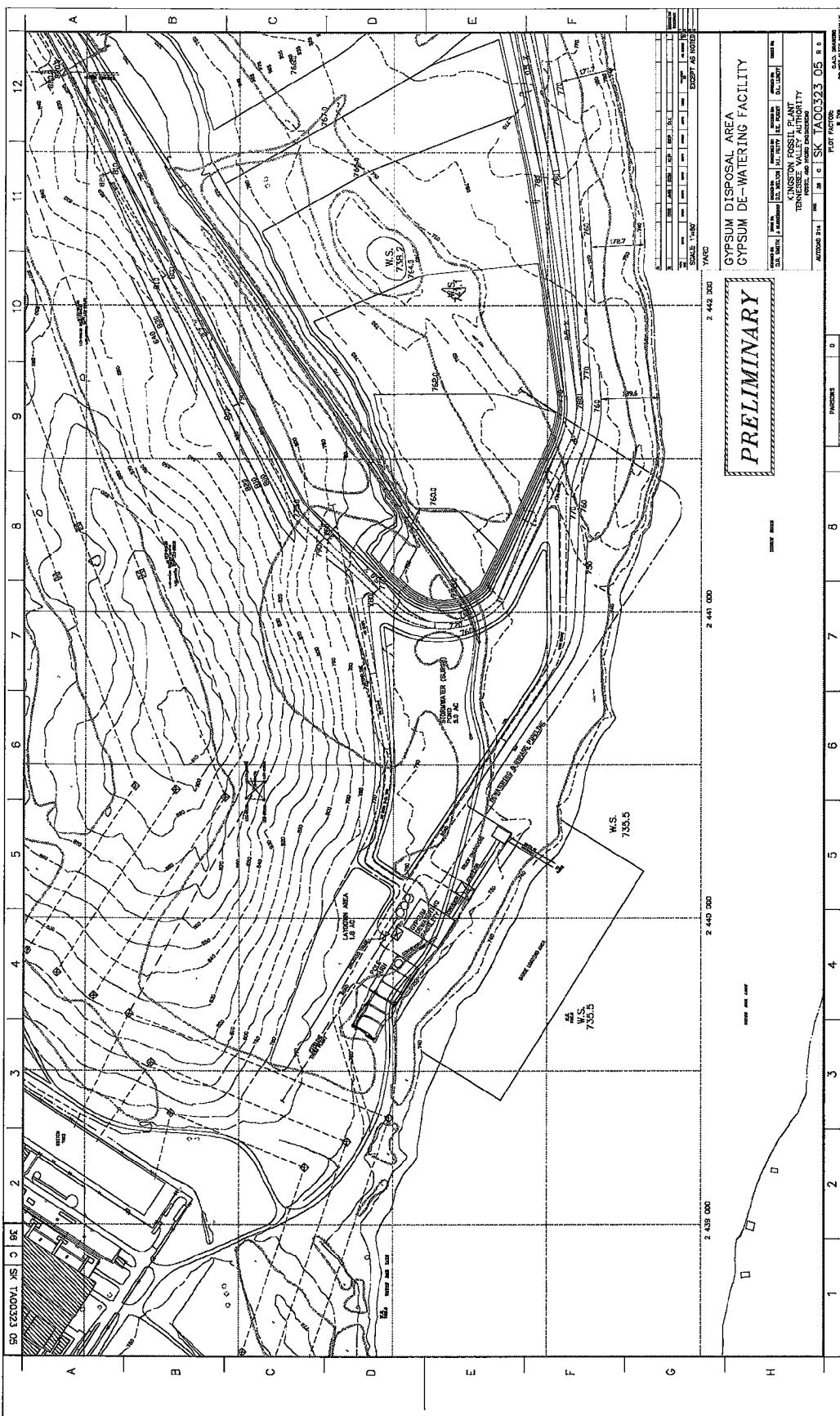
Phase 2 Full Rim Ditch Stack Initial Grading



Phase 2 Full Rim Ditch Stack Final Grading



Gypsum De-Watering Facility Layout



Gypsum Storage/Disposal Preliminary Capacities

► Gypsum Pond

- 2 years of full gypsum production

► Gypsum Rim Ditch Stack (assume 1.13 ton/cy @ 84 lb/cf density)

- 11,781,700 cy capacity (airspace @ el 900)
- Approximately 449,000 tpy (395,900 cy/y) gypsum for 3# coal
- Approximately 742,000 tpy (654,300 cy/y) gypsum for 5# coal

► Projected Life for Wet Sluiced Rim Ditch Stack

- 30 years at 3# coal (average production)
- 18 years at 5# coal (average production)

► Additional capacity (dry disposal) is available (approximately 3 and 2 years for 3# and 5# coal respectively