

**KINGSTON FOSSIL PLANT
OPTION 6 - DRY ASH IN POND & GYPSUM ON PENINSULA
(WITH BUFFER OPTION)**

KIF0509306R1\FLY\BOT ASH

Project name

DAN SMITH
C. L. Toney

Engineer

C. L. Toney

Estimator

Labor rate table

KIF 40 2004

Equipment rate table

TVA Equipment

Project
Plant
Estimate #
PCN #
Requesting Engr
Option
Revision
Phase
Estimate Type
Estimate Accuracy
Est. Issue Date
Funding Type
Unit

Ash
KIF
0609306R1
KIF530
Dan Smith
6
1
2
Preliminary
+/- 20%
01/21/2005
Capital
N

Notes

Dry ash in pond & gypsum on peninsula (Wet ash in dredge cell/Phase 1, and Phase2, Phase 3 not constructed. Gypsum on peninsula).

All cost are based in 2005 dollars. Additional notes are as follow:

(1) Closure costs not included.

(2) Bottom ash columns are subject to change with final design.

(3) Engineering (incl TVA oversight, subcontracts, and geotechnical investigation) - Assumes 10% of construction cost.

(4) Assuming a disposal rate of 475,600 cy annually (including bottom and fly ash) & gypsum/ash generating 327,360 cy annually.

(5) Single phase power is assumed for pump installed for dredge cell escape retrofit. 3-phase power is assumed not to be required.

Report format

Sorted by "Location/Activity/Outage Sect"
"Detail" summary

Spreadsheet Report
KIF0509306R1FLY&BOT ASH

Location	Activity	Usage Seq	Description	Takeoff Quantity	Labo Productivity	Labor Quantity	Labor Amount	Material Amount	Sub Amount	Equip Amount	Other Amount	Total Amount	Total Condition
	Capital		Cut & Spill Additional Material	400.00 cy	1,904.000	0.21 cd	458				542	1,001	2.50
			Cut & Spill Balance (168719 bcy)	227,863.00 cy	2,900.000	81.31 cd	244,655				265,008	510,663	2.24
			Cut & Spill Select Cut For Future 1 Ft Clay Layer In Final Cover	145,001.00 cy	1,904.000	76.16 cd	168,178				199,323	367,502	2.50
			Crushed Stone Base (South Access Road)	2,900.00 in	0.120	348.00 mm	1,327	26,323			3,417	41,095	14.16
			Crushed Stone Base (Permanent Parking Lot Paved Stone)	3,400.00 in	0.120	40.80 mm	5,664	12,707			4,011	19,921	14.16
			Crushed Stone Base	1,400.00 in	0.200	68.00 mm	5,464	42,707			1,650	19,921	14.16
			Riprap For Stormwater Runoff Pond	4,300.00 in	0.200	88.00 mm	25,395	43,731			19,441	87,667	20.41
			Riprap For Ditch	23,500.00 in	0.200	4,700.00 mm	198,981	238,995			102,781	479,657	20.41
			Ditch For Riprap (24" wide x 2' deep)	7,300.00 cy	0.044	320.03 mm	10,911	12,904			12,904	23,616	3.26
			Geotextile (If Riprap Is Used)	19,500.00 sq	0.015	292.50 mm	8,420	26,029			995	36,443	11.82
			New Fencing (Including Grounding)	200.00 lf							4,211	4,211	1.82
			Personnel Swinging Gate	1.00 ea							370	370	0.97
			Shifting Gate, 20 Ft Wide, With Motorized Operator	20.00 in							17,459	17,459	1.459
			Pipe Bedding	2,400.00 cy	0.500	10.00 mm	288	199			34	617	2.57
			Perimeter Road Surfacing - Bottom Ash	2,400.00 in	1,904.000	1.26 cd	3,052	3,118			3,118	6,170	5.10
			Perimeter Road Surfacing - Crushed Stone	2,900.00 in	0.120	348.00 mm	11,519	26,323			3,417	41,058	14.16
			Compacted Clay Liner, 6" Lifts (635,000 bcy)	406,900.00 cy	1,200.000	339.00 cd	1,020,048			1,108,239		2,128,288	5.23
			Drainage Layer (1 Ft Thick) For Liner (No. 57 Stone)	168,000.00 cy	0.096	16.128.00 mm	507,694	1,452,276			257,040	2,217,010	13.20
			Geotextile For Underdrain Pipe	5,700.00 sq	0.011	59.85 mm	1,723	7,608			203	9,536	1.67
			8" Dia. HDPE, SDR 17 Perforated Pipe	6,400.00 lf	0.200	1,280.00 mm	34,935	10,993			5,439	50,967	7.96
			8" Dia. HDPE Standard Fillings	50.00 ea		10.00 mm	248	407			2,778	3,126	13.10
			Concrete Anchors For Underdrain Piping	85.00 ea	12.500	1,062.50 mm	34,373	10,157			4,080	47,399	59.58
			Precast Subgrade	70.00 ac	7.000	10.00 cd	8,497				70	12,577	1.787
			72" Dia. CMP For Outlet Structure	6.00 lf	2.000	42.00 mm	337	1,851			45	1,955	1.95
			48" Dia. CMP For Riser For Outlet Structure	7.00 lf	1.091	7.64 mm	214	938			542	1,704	1.70
			48" Dia. CMP Outlet Pipe (Principal Spillway)	150.00 lf	0.620	59.00 mm	2,610	7,404			542	12,577	1.787
			Cut, Holes In Risers	3.00 ea	1.000	3.00 mm	74				15	29,932	70.37
			Seed / Fertilizer / Lime Future Borrow Area	20.00 ac							47,719	47,719	2,395.93
			Composite Concrete For Risers Base (Assume 7' x 7' x 2')	7.00 cy	10.000	40.00 mm	1,894	823			105	2,822	3.33
			Anti-Sleep Collars (Assume Concrete)	4.00 cy	75.000	525.00 mm	16,984	5,076			1,373	33,470	2.221
			Contingency @ 15%	1.00 ls							1,175,868	1,175,868	11,758.68
			Capital										
			Gypsum On Peninsula										
			03										
			Dry Fly Ash Conversion Capital Cost	1.00 ls									
			Non Manual	19,973.460			996,873					25,675,000	25,675,000
			Mobilize, Drug Test, Misc Other, & Demobilize	1.00 ls									
			Contingency @ 10%	11,162.415			345,700					988,673.00	988,673
			Capital										
			Miscellaneous										
			05										
			Dry Fly Ash Conversion Capital Cost	1.00 lot									
			Dry Ash Stack	5,478,070.00 cy	1,100.000	4,978.25 cd	10,903,210					18,215,257	18,215,257
			Wet Dig And Stack Bottom Ash Only	678,348.00 cy	375.000	1,810.26 cd	531,659				7,312,047	17,965,563	3.33
			Disposal Life (Assume Dike & Dredge Ash)	12.90 yr									
			Haul Distance (Round Trip)	0.30 mile									
			O & M										
			Dig Call#1 Opr Cost										
			Capital										
			Addition Geotechnical Investigation	1.00 ls									
			Contingency @ 15%	1.00 ls									
			Capital										
			Engr/Geotech										
			06										
			Gyp On Peninsula Cst										
			Capital										
			Addition Geotechnical Investigation	1.00 ls									
			Contingency @ 15%	1.00 ls									
			Capital										
			Engr/Geotech										
			07										
			Cut For Underdrain System	4,407.00 cy	0.200	861.40 mm	25,372				7,492	32,864	7.45
			6" Dia Perforated HDPE Perimeter Underdrains	58,491.00 lf	0.200	11,898.20 mm	324,733	96,468			50,517	473,718	7.96
			Fill For Underdrain System	3,525.00 cy	0.250	861.25 mm	25,368				10,571	35,939	10.20
			1081 Crushed Stone, 6" Depth (110 pcf)	3,272.00 in	0.150	490.80 mm	14,128	29,689			4,172	47,989	14.87
			Cut For Lateral Outlet Pipes	951.00 cy	0.200	1,102.00 mm	3,172				937	7,46	7.46
			6" Dia Non-Perforated HDPE Lateral Outlet Pipes	7,498.00 lf	0.200	1,487.20 mm	40,950	12,308			6,314	59,232	4.109
			Fill For Lateral Outlet Pipes	409.00 in	0.150	61.35 mm	1,766	3,174			1,322	4,496	10.20
			1081 Crushed Stone, 6" Depth (110 pcf)	5,535,653.00 cy							1,884,452	2,676,517	2.65
			Wet Cast Gypsum Gypsum Dike	114,575.00 cy	375.000	2,696.93 cd	792,065				213,469	303,221	2.85
			Cut Rim Ditches				89,733						

Spreadsheet Report
KIF0509306R1/FLY&BOT ASH

Estimate Company

Location	Activity	Collage Sect	Description	Takeoff Quantity	Labor Productivity	Labor Quantity	Labor Amount	Material Amount	Sub Amount	Equip Amount	Other Amount	Total Cost/Unit	Total Amount
		O & M	Life Of Gypsum Disposal Stack	20.00 yrs		39,940.32 hrs	1,320,101	144,187				0.00	3,644,075
		O & M	Gyp On Peninsulas Cst			39,940.32 hrs	1,320,101	144,187					3,644,075
17	Ph. 2 Base Construct					39,940.32 hrs	1,320,101	144,187					3,644,075
		O & M	QA/QC For Construction Of Dipsal Facility	1.00 ls		hrs			470,247			470,246.87	470,247
		O & M	Ph. 2 Base Construct			0.00 hrs	0	0	470,247				470,247
		O & M	Ph. 2 Initial Constr.			0.00 hrs	0	0	470,247				470,247
20		O & M	Dry Stack Ash Quantities	614,909.00 cy	1,100,000	559.01 cd	1,224,324					3.33	2,045,395
		O & M	Initial Construction Disposal Life (Assume Dry Ash Stack)	1.30 yrs		40,246.59 hrs	1,224,324					0.00	2,045,395
		O & M	Ph. 2 Initial Constr			40,246.59 hrs	1,224,324						2,045,395
22	Ph. 2 Operationl Cost					104,052.11 hrs	3,165,166					0.00	5,287,829
		O & M	Stage 1 (3 To 1 Side Slopes)	1.00 lot	1,100,000	1,445.17 cd	3,165,166			2,122,663		3.33	5,287,829
		O & M	Dry Stack Ash Quantities	1,598,665.00 cy	1,100,000							0.00	0
		O & M	Stage 1 Disposal Life (Assume Dry Stack Area)	3.30 yrs								0.00	0
		O & M	Haul Distance (Round Trip)	0.30 mile								0.00	0
23	Ph. 2 Operationl Cost					104,052.11 hrs	3,165,166					0.00	5,287,829
		O & M	Stage 2 (3 To 1 Side Slopes)	1.00 lot	1,100,000	1,611.89 cd	3,530,309			2,387,540		3.33	5,897,849
		O & M	Dry Stack Ash Quantities	1,773,076.00 cy	1,100,000							0.00	0
		O & M	Stage 2 Disposal Life (Assume Dry Stack Area)	3.70 yrs		116,055.88 hrs	3,530,309					0.00	5,897,849
		O & M	Ph. 2 Operationl Cost			116,055.88 hrs	3,530,309						5,897,849
24	Ph. 2 Operationl Cost					116,055.88 hrs	3,530,309					0.00	5,897,849
		O & M	Stage 3 (3 To 1 Side Slopes)	1.00 lot	1,100,000	1,428.11 cd	3,129,998			2,099,078		3.33	5,229,076
		O & M	Dry Stack Ash Quantities	1,572,022.00 cy	1,100,000							0.00	0
		O & M	Stage 2 Disposal Life (Assume Dry Stack Area)	3.30 yrs		102,865.99 hrs	3,129,998					0.00	5,229,076
		O & M	Ph. 2 Operationl Cost			102,865.99 hrs	3,129,998						5,229,076
		O & M	Ph. 2 Operationl Cost			102,895.99 hrs	3,129,998						5,229,076

Estimate Totals

Labor	29,984,640										
Material	2,941,113										
Subcontract	27,569,077										
Equipment	22,144,890										
Other	4,537,054										
	<u>87,076,584</u>										
Engineered Materials - Ph 2				100.000	%						C
Adjustment - Engr Materials				(100.000)	%						C
	37,076,584										
Environmental Costs				100.000	%						C
Adjustment Environmental				(100.000)	%						C
	87,076,584										
FFG Mech Engr - Phase 2	14,998			0.037	% @	42.00	A				357
FFG Elec Engr - Phase 2	14,998			0.037	% @	42.00	A				357
FFG Civil Engr - Phase 2	30,090			0.075	% @	42.00	A				716
Non-TVA Engr - Phase 2	534,039			0.776	% @	72.00	A				7,417
FFG Prog Contr Cost - Phase 2	998			0.002	% @	42.00	A				24
FFG Prog Contr Sched - Phase 2	2,839			0.007	% @	42.00	A				70
FFG Cost Estimating - Phase 2	980			0.002	% @	42.00	A				23
FFG Engr Reconn - Phase 2	980			0.002	% @	42.00	A				23
Engr Contingy@15%-Phase 2	<u>80,000</u>			0.224	% @	42.00	A				2,143
	690,002										
	87,766,586										
Rounding	414										L
	<u>414</u>										
	87,767,000										
Total											87,767,000