

**KINGSTON FOSSIL PLANT  
OPTION 2 - DRY ASH IN POND & GYPSUM ON PENINSULA  
(WITHOUT BUFFER OPTION)**

Project name KIF0509302FLY&BOTTM ASH

Engineer DAN SMITH

Estimator C. L. Toney

Labor rate table KIF 40 2004

Equipment rate table TVA Equipment

Project Plant Ash  
Estimate # KIF 609302  
PCN # KIF530  
Requesting Engr Dan Smith  
Option 2  
Revision 0  
Phase 2  
Estimate Type Preliminary  
Estimate Accuracy +/- 20%  
Est. Issue Date 12/20/2004  
Funding Type Capital  
Unit N

Notes

Dry ash in pond & gypsum on peninsula (Wet ash in dredge cell/Phase 1, and Phase2, Phase 3 not constructed, Gypsum on peninsula).

All cost are based in 2005 dollars. Additional notes are as follow:

- (1) Closure costs not included.
- (2) Liner is not required for this option.
- (3) Bottom ash columns are subject to change with final design.
- (4) Engineering (incl TVA oversight, subcontracts, and geotechnical investigation) - Assumes 10% of construction cost.
- (5) Assuming a disposal rate of 475,600 cy annually (including bottom and fly ash) & gypsum/ash generating 327,350 cy annually.
- (6) Single phase power is assumed for pump installed for dredge cell seepage retrofit. 3-phase power is assumed not to be required.

Report format Sorted by Location/Activity  
Detail summary



Location	Activity	Description	Takeoff Quantity	Unit	Productivity	Labo Quantity	Labo Amount	Material Amount	Sub Amount	Equip Amount	Other Amount	Total Cost/Unit	Total Amount
10	Fencing	New Fencing (Including Grounding) Personnel Swinging Gate Sliding Gate, 20 Ft Wide, With Motorized Operator Fencing	200.00 lf 1.00 ea 1.00 ea			479.56 hrs 479.56 hrs	15,698 15,698	29,409 29,409	-	6,935 6,935	-	-	52,042 52,042
11	Seed/Mulch	Seed/Mulch Disturbed Areas Seed/Mulch	25.00 ac			hrs hrs	-	-	62,134 62,134	-	-	2,485.34	62,134 62,134
13	Gypsum Disp Facility	<b>Disposal Facility Construction</b> Cut And Fill Balance (189,719 bcy) Cut & Spoil Select Cut For Future 1 Ft Clay Layer In Final Cover Rearrap For Ditch Ditch For Rigrap (24 wide x 2 deep) Geotextile (If Stone Is Used) Perimeter Road Surfacing - Bottom Ash Perimeter Road Surfacing - Crusted Stone Drainage Layer (1 Ft Thick) For Liner (No. 57 Stone) Geotextile For Underdrain Pipe 8" Dia. HDPE SOR 11' Perforated Pipe 8" Dia. HDPE Standard Fittings Concrete Anchors For Underdrain Piping Proofroll Subgrade	1.00 lot 227,683.00 cy 145,000.00 cy 23,500.00 lf 7,300.00 lf 19,500.00 sf 2,400.00 sf 2,900.00 lf 188,000.00 ln 5,700.00 sf 6,400.00 lf 50.00 ea 85.00 ea 70.00 ac		2,800.000 1,904.000 0.200 0.044 0.015 1,904.000 0.120 0.096 0.011 0.200 0.200 12.500 7.000	81.31 cd 76.16 cd 4,700.00 mh 350.00 mh 292.50 mh 3,052 1,1319 18,728.00 mh 59.85 mh 1,200.00 mh 10.00 mh 1,092.50 mh 10.00 cd 8.497 10.00 cd	244,655 665,178 199,881 10,911 6,420 3,052 507,694 7,723 34,935 248 34,373 10,157 1,172,388 1,171,887 1,171,887	-	-	265,808 195,528 102,781 12,904 995 3,118 257,040 203 5,439 2,778 4,080 853,092 853,092	-	-	0 510,463 362,707 479,957 23,916 35,443 6,170 41,058 9,635 50,987 855 47,309 12,577 3,797,367 3,797,367
14	Gyp On Peninsula Cst	Allowance For Karst Geologic Features Additional Geotechnical Investigation Cut For Underdrain System 8" Dia Perforated HDPE Perimeter Underdrains Fill For Underdrain System 1081 Crushed Stone, 6" Depth (110 pct) Cut For Lateral Outlet Pipes 8" Dia Non-Perforated HDPE Lateral Outlet Pipes Fill For Lateral Outlet Pipes 1081 Crushed Stone, 6" Depth (110 pct) Gypsum Disposal Stack (Wet Sluice) Wet Cast Gypsum Gypsum Dike Cut Rim Ditches	1.00 ls 1.00 ls 4,407.00 lf 59,491.00 lf 3,225.00 in 551.00 lf 7,438.00 lf 441.00 cy 493.00 ln 5,535,653.00 cy 1,011,347.00 cy 114,575.00 cy		0.200 0.200 0.250 0.150 0.200 0.200 0.250 0.150 375.000 375.000	881.40 mh 11,988.20 mh 324,733 881.25 mh 490.80 mh 110.20 mh 1,487.20 mh 110.25 mh 81.25 mh 792.065 89,733	25,372 98,468 25,368 14,128 3,172 40,550 3,174 1,766 792.065 89,733	-	246,480 102,700	-	-	246,480 102,700	246,480 102,700
15	Construction Parking	Life Of Gypsum Disposal Stack Gyp On Peninsula Cst	20.00 yrs			39,940.32 hrs 39,940.32 hrs	1,320,101 1,320,101	144,187 144,187	349,180 349,180	2,179,767 2,179,767	-	0.00	3,993,255 3,993,255
17	Ph 2 Base Construct	Base Layers Compacted Fly Ash Base (Fill) Proofroll Subgrade 2.5" Thick Bottom Ash Layer 0.5" Thick Fly Ash Filter Layer 16" Dia Coarse Bottom Ash Drain Columns (tau 2 miles, 1,100 bcy) Reo Till Fly Ash Layer Bottom Ash Dike Fill 4" Diameter Perforated PVC Pipe (Underdrains) SDR-17.5 Trenching For The Drain System (1 Dia Underdrains), 366 bcy	1.00 lot 573,650.00 cy 177,100.00 cy 152,717.00 cy 30,543.00 sf 16,920.00 lf 177,100.00 sf 26,085.00 lf 1,160.00 cy		1,300.000 28,111.100 1,300.000 1,300.000 1,400.000 1,400.000 1,300.000 0.070 0.200	441.27 cd 6.30 cd 117.47 cd 23.48 cd 188.00 mh 220.30 hrs 128.50 cd 0.00 cd 1,825.74 mh 232.00 mh	1,098,579 5,353 284,477 56,895 5,464 7,093 74,304 0 49,829 6,878	-	891,223 2,570 237,261 47,452 1,650 2,892 20,645 0 7,762 1,972	-	0 1,959,802 521,739 104,346 347,537 94,949 0 98,533 8,650		

Location	Activity	Description	Take-off Quantity	Unit	Productivity	Labor Quantity	Labor Amount	Material Amount	Sub Amount	Equip Amount	Other Amount	Total Cost/Unit	Total Amount
Ph 2 Base Construct	Strip Existing 1' Soil Cover (Phase 1 Expansion), 19,133 boy		22,960.00	cy	800.000	28.70	14,128	-	-	-	14,930	1.77	29,058
	Anchor Trench Cut		1,366.00	mh	0.200	281.20	7,519	-	-	-	3,330	6.31	10,849
	2.0' Thick Bottom Ash Blanket Drain		1,242.00	cy	0.200	397.44	11,441	-	-	-	8,285	17.13	21,725
	1.0' Thick Filter Drain Ash Layer		24,640.00	cy	1,300.000	18.95	45,889	-	-	-	38,281	3.42	84,179
	Geomembrane		12,320.00	sf	1,300.000	9.48	22,949	-	-	-	19,140	3.42	42,090
	Perforated Pipe ADS Drain Tube, 6" Diameter		36,990.00	sf	0.950	1,846.00	56,720	82,894	-	-	4,200	7.96	140,128
	Generals For Underdrain		4,946.00	lf	0.200	995.20	26,998	8,186	-	-	288	4.200	39,394
	#37 Stone For Outlet pipe Bedding (1.5' pc)		4,121.00	sf	0.021	84.77	2,418	8,344	-	-	288	7.96	11,051
	#57 Stone For Outlet pipe Bedding (1.5' pc)		1,001.00	sf	0.150	150.15	4,322	3,448	-	-	1,276	14.67	14,684
	5" Dia Non-Perf HDPE Corrugated Tubing Lateral Outlet Pipes (EL. 760)		1,236.00	lf	0.200	247.20	6,747	2,048	-	-	319	7.96	9,812
	1081 Crushed Stone, Bedding, 6" Depth		302.00	lf	0.150	37.50	1,079	2,289	-	-	1,050	14.67	11,051
	5" Dia Perforated HDPE Drain (EL. 760)		10.00	lf	0.500	5.00	16.48	50.00	-	-	256	14.67	3,697
	1081 Crushed Stone		1,512.00	lf	0.200	302.40	8,253	2,503	-	-	17	7.96	2,405
	Geotextile Woven Monofilament		286.00	ln	0.500	143.00	4,116	2,720	-	-	284	25.61	12,040
	Cut For Underdrain System		1,176.00	sf	0.021	24.18	680	2,381	-	-	82	25.61	7,323
	Backfill For Underdrain System		224.00	cy	0.200	44.80	1,290	4,480	-	-	381	7.46	1,870
	Certification		1.00	ls	0.250	0.25	1,209	504	-	-	504	10.20	1,713
QA/QC For Construction Of Disposal Facility		1.00	ls	-	-	470.207	1,759,886	161,766	817,764	1,309,258	31,500	470,207	31,500
17	Ph 2 Base Construct		53,297.57	hrs		53,297.57	1,759,886	161,766	817,764	1,309,258	31,500	470,207	4,079,993
Temp Slope Protect	Cut For Ditch (5.615 boy)		6,976.00	cy	1,200.000	5.82	10,981	-	-	-	12,041	3.30	23,022
	D50 or Riprap		4,239.00	sf	0.320	1,366.48	40,311	43,111	-	-	21,837	24.86	105,319
	Seed Ditch		6,976.00	sf	0.012	2.389	5,484	-	-	-	3,953	0.57	3,953
	Joint Sealing		6,976.00	sf	0.012	83.74	2,369	5,484	-	-	427	1.10	140,204
	Temp Slope Protect		178			1,759.86	53,741	48,575	-	-	34,304	3.30	72,424
19	Ph 2 Operational Cost		1,765.86	hrs		1,765.86	48,575	48,575	3,583	34,304	31,500	140,204	140,204
Riprap Shilling Basin	Riprap D50 Size 9"		2,344.00	ln	0.320	750.08	22,324	23,838	-	-	12,075	24.86	58,237
	Cut For Basin (3.682 boy)		4,300.00	cy	1,200.000	3.56	6,767	-	-	-	7,420	3.30	14,186
	Riprap Shilling Basin		19			950.75	29,091	23,838	-	-	19,495	3.30	72,424
	Temp Slope Protect		19			950.75	29,091	23,838	-	-	19,495	3.30	72,424
20	Ph 2 Initial Constr		614,905.00	cy	1,100.000	559.01	1,224,324	-	-	821,071	3.33	2,045,395	2,045,395
Ph 2 Operational Cost	Initial Construction Disposal Life (Assume Dry Ash Stack)		1.30	hrs		40,248.59	1,224,324	-	-	821,071	-	0	2,045,395
	Ph 2 Operational Cost		40,248.59	hrs		40,248.59	1,224,324	-	-	821,071	-	0	2,045,395
	Ph 2 Operational Cost		1.00	lot		1,445.17	3,165,166	-	-	2,122,663	-	0	5,287,829
22	Ph 2 Operational Cost		1,589,885.00	cy	1,100.000	1,445.17	3,165,166	-	-	2,122,663	-	0	5,287,829
Ph 2 Operational Cost	Stage 1 Disposal Life (Assume Dry Stack Area)		3.30	hrs		104,052.11	3,165,166	-	-	2,122,663	-	0	5,287,829
	Haul Distance (Round Trip)		0.50	mile		104,052.11	3,165,166	-	-	2,122,663	-	0	5,287,829
23	Ph 2 Operational Cost		1,572,022.00	cy	1,100.000	1,445.17	3,165,166	-	-	2,122,663	-	0	5,287,829
Ph 2 Operational Cost	Stage 2 Disposal Life (Assume Dry Stack Area)		3.70	hrs		116,055.88	3,530,309	-	-	2,367,540	-	0	6,897,849
	Ph 2 Operational Cost		116,055.88	hrs		116,055.88	3,530,309	-	-	2,367,540	-	0	6,897,849
24	Ph 2 Operational Cost		1,572,022.00	cy	1,100.000	1,445.17	3,165,166	-	-	2,122,663	-	0	5,287,829
Ph 2 Operational Cost	Stage 3 Disposal Life (Assume Dry Stack Area)		3.30	hrs		102,895.99	3,129,958	-	-	2,099,078	-	0	5,229,076
	Ph 2 Operational Cost		102,895.99	hrs		102,895.99	3,129,958	-	-	2,099,078	-	0	5,229,076
25	Ph 2 Operational Cost		102,895.99	hrs		102,895.99	3,129,958	-	-	2,099,078	-	0	5,229,076

Location	Activity	Description	Takeoff Quantity	Labor Productivity	Labor Quantity	Labor Amount	Material Amount	Sub Amount	Equip Amount	Other Amount	Total Cost/Unit	Total Amount
	Dry Fly Ash Conver	Dry Fly Ash Conversion Capital Cost	1.00 ls		hrs			25,675,000			25,675,000.00	25,675,000
	Dry Fly Ash Conver				hrs			25,675,000				25,675,000
<b>XCONST FACILITY</b>								<b>25,675,000</b>				<b>25,675,000</b>
	Construct Facilities	Mobile, Drug Test, Misc Other, & Demobilize Construct Facilities	1.00 ls	8,253.868	8,253.97 mh 8,253.97 hrs	254,800			137,200		392,000.00	392,000
						254,800			137,200			392,000
<b>ZNON MANUAL</b>						<b>254,800</b>			<b>137,200</b>			<b>392,000</b>
	Non-Manual	Non-Manual	1.00 ls	14,850.720	14,850.12 mh	742,506					742,506.00	742,506
						742,506						742,506
						742,506						742,506
<b>ZNON MANUAL</b>						<b>742,506</b>						<b>742,506</b>

