SUBJECT BACK UP SEWAGE PUMP STATION PROJECT KINGSTON

COMPUTED BY E TR

DATE 2/5/93

CHECKED BY

DATE

RUCK (3)(4)(4/1)=6CF

(6CF)(135#F73)(2000LB)

SAY ITON

FORMING (VALUE BOX)

SCAB (6/12)(3')(ZEACH) = 35F

(6/12)(41)(ZEACH) = 45F

WACLS (6/12)(3) (4EACH) = 65F

(6/12) (4') (4EACH) = 85F

TOTAL =

215F

CLASS X CONCRETE, 3000 PSI

5 CAB (4') (3') (6/12') = 0.222 cy

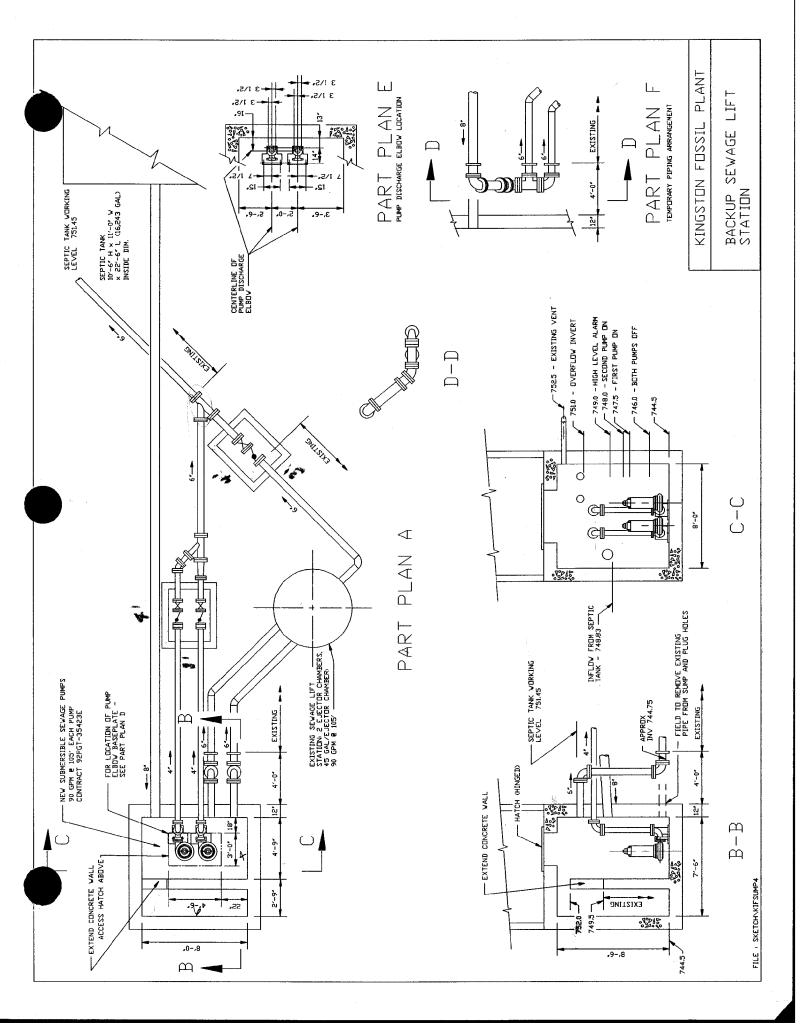
WALL (41)(31)(6/12) = 0.22LCY X 2 EACH = 0.499CY

(31)(31)(6/12) = 0.1667CY x ZEACH =03333CY

0.222cy + 0.444c, + 0.373c, = 0.99 SAY [1cy]

FILL IN OPENING AREN IN CL, BUX

(2')(8')(5'/2') = [3.25 cy]





Pit, Floor and Sidewalk Doors

TYPE JD—Double-leaf design, available in 1/4" diamond pattern pel or aluminum plate. Tubular compression spring operators nction consistently through the entire arc of opening, and for safety act as a check in retarding downward motion of the doors. The design directs rain water via the channel frame to a drain connection. Ideal also for interior installations, the channel frame prevents dirt from falling through to the area below. Doors have heavy forged brass hinges, fitted with stainless steel pins. Each door leaf is equipped with a positive hold-open arm that engages automatically when the door reaches its fully open position. A convenient handle releases the hold-open device for closing. Standard doors are reinforced for 300 pounds per square foot live load.

TYPE J—Same as Type JD except single-leaf design for smaller openings.

TYPE Q—Single-leaf design for smaller openings when channel frame is not required. Angle frame is 1/4" steel with strap anchors welded to the exterior.

The leaf is 1/4" steel diamond pattern plate with cast steel hinges bolted to the underside and pivoting on torsion bars for easy operation. The minimum live load capacity is 150 pounds per square foot.

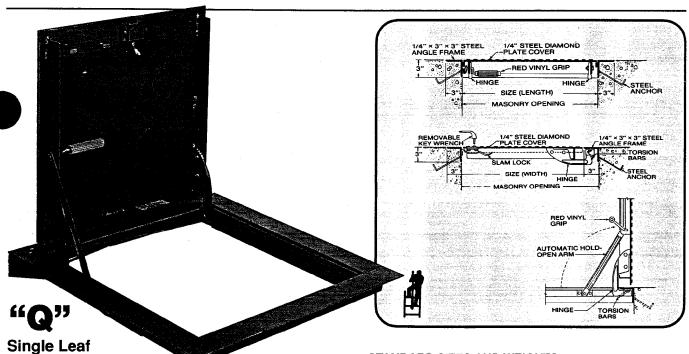
TYPE T—Designed to provide access through a finished floor area, the Type T door is virtually hidden after installation. Specially designed concealed hinges allow consistently close tolerance on all sides between the aluminum plate door leaf and the extruded aluminum frame. Built-in torsion bars afford ease of operation. Molding strips are applied to leaf and frame to receive either 1/8" or 3/16" floor covering. The minimum live load capacity is 150 pounds per square foot.

TYPE TD—Similar in design to the Type T, except double-leaf design for larger openings.

TYPE K—Similar in design to the Type T, except that the leaf is 1/4" aluminum diamond pattern plate. It is ideal for floor areas not covered by composition flooring.

TYPE KD—Similar to Type K above except double leaf design for larger openings.

GENERAL: With the exception of Type Q, all Bilco Doors are available in special sizes. Type J and JD can be reinforced for wheel loadings to H-20 when specified for off-street locations. See page on H loading and special sizes. Standard on all doors is a flush, spring-loaded snap lock, operable from the outside by a removable handle, and from below by a fixed turn handle.



SPECIFICATIONS: Type Q. Floor access door shall be Type Q, as manufactured by The Bilco Company. Angle frame shall be 1/4" steel with anchors welded to the exterior. Door leaf shall be 1/4" steel diamond pattern plate with cast steel hinges bolted to the underside and shall pivot on torsion bars for ease of operation. The door shall open to 90 degrees and lock automatically in that position. A vinyl grip handle shall be provided to release the cover for closing. Doors shall be built for a minimum live load of 150 pounds per square foot and equipped with a snap lock and movable handle. Hardware shall be zinc plated and chromate sealed. Factory

invalue nancie. Hardware shall be zinc plated and cirromate sealed. Factory sh shall be prime coat of red oxide paint. Installation shall be in accordance with manufacturer's instructions.

Manufacturer shall quarantee against

manufacturer's instructions.
Manufacturer shall guarantee against
defects in material or workmanship for a
period of five years.

(Also available in aluminum: Type Q-AL)

STANDARD SIZES AND WEIGHTS

Type Q

	SI	ZE		
Туре	Width	Length	Material	Lbs.
Q-1	2'0"	2'0"	Steel	110
Q-2	2'6"	2'6"	Steel	160
Q-3	2'6"	3'0"	Steel	185
Q-4	3'0"	3'0"	Steel	210
QD-1	4'0"	2'6"	Steel	275

Q7AL 3'0 4'0'

ALUM

125 L

Steel

KINGSTON FOSSIL PLANT

BACKUP SEWAGE PUMP STATION

SITE SCOPE

PROJECT DESCRIPTION

This project consists of providing and installing two new sewage pumps, modifying the existing chlorinator structure for a lift station, electrical feed and controls for the new pumps and appropriate piping.

SCOPE DETAILS

- The existing chlorinator building sump will be used as a new sewage lift station. The interior dimensions of the chlorinator building are 8 feet X 7 feet 6 inches X 8 feet 6 inches deep. The walls are 12 inches thick.
- o A 1/2 inch thick steel plate will be used for the new hinged doors which will be provided for access and pump removal. Each door shall be sized such that total weight of door does not exceed 60 pounds. Hinges and handles shall be included.
- o The existing chlorinator building should be pumped out completely ,steam clean and inspected for cracks. All cracks (if any exist) should be repaired and the building should be made watertight.
- o All flow drains that discharge into the intake channel will be sealed off and capped.

KINGSTON FOSSIL PLANT

BACKUP SEWAGE PUMP STATION

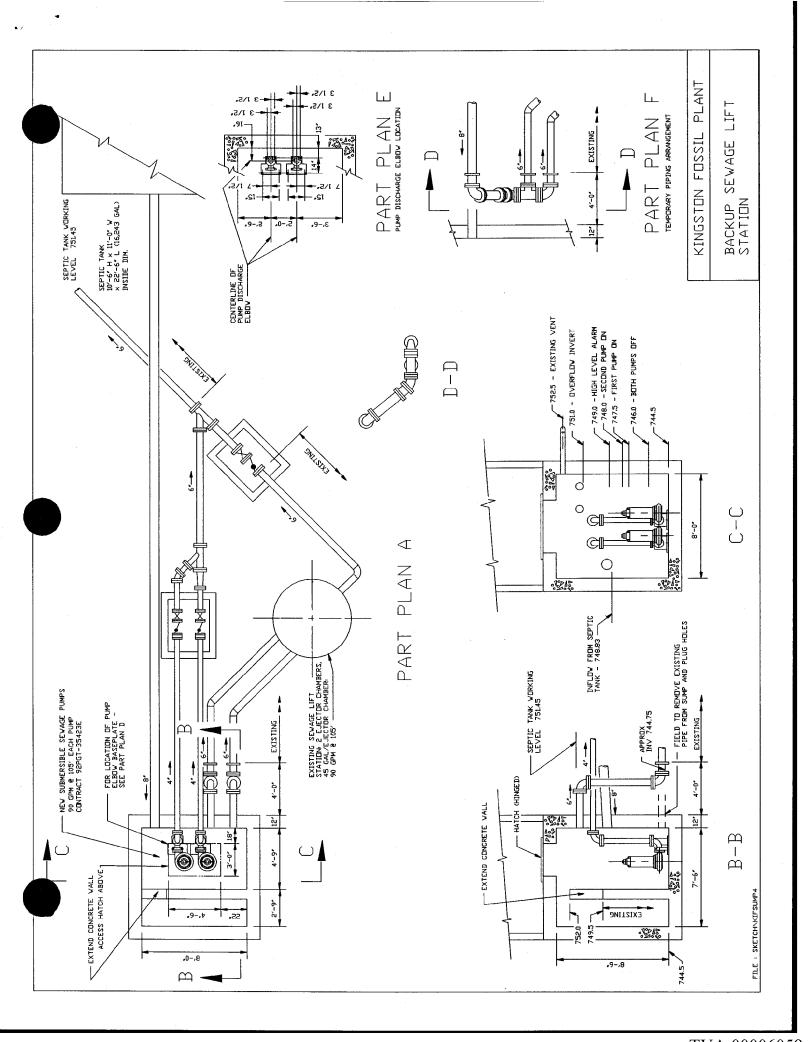
MECHANICAL SCOPE

This project consists of providing an additional sewage sump arrangement to prevent overflow of the existing sewage lift station into the discharge channel. The following list details the changes and/or additions to the system.

o Engineer the installation of 2 new submersible sump pumps rated at 90 gpm and 105 ft head, complete with a slide rail assembly for easy removal of the pumps from the sump, pump control panel, and level control switches.

NOTE: ABOVE ITEMS WERE PURCHASED BY THE PLANT AND ARE CURRENTLY ON SITE.

- o The existing chlorinator building sump will be used and modified as required to accommodate the new pumps.
- o An overflow will be provided in the chlorinator building sump that connects to the existing sewage lift station.
- o The discharge of the new pumps will tie into the discharge of the existing lift station. Each pump discharge line will be provided with a gate valve, check valve and a pressure gauge (with root valve).
- o An isolation valve and check valve will be provide in the existing sewage ejector discharge piping.
- o All valves will be installed in valve boxes.
- o Piping will be cast iron with mechanical joints and/or flanged joints. Valves will be cast iron.



KINGSTON FOSSIL PLANT

BACKUP SEWAGE LIFT STATION

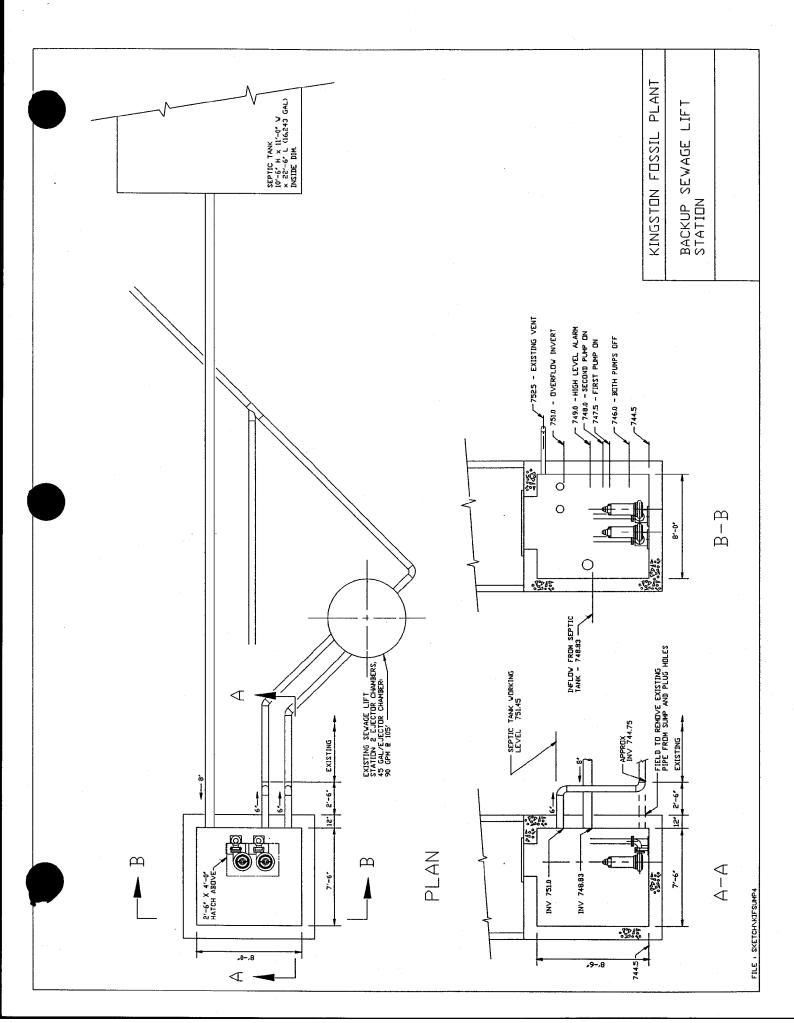
ELECTRICAL SCOPE

This project consists of providing power and controls for two 20-hp submersible pumps to be installed in the old chlorinator building sump. One light and one light switch will also be provided.

Power for the pumps will be from the Lighting, Heating and Vent board in the Crusher Bldg. A 100 amp breaker will be installed for the new pumps. A new conduit bank will run from the Crusher building to the old chlorinator building. Existing spare conduit will be used where applicable.

A NEMA 3 or 3R weather-tight duplex control panel will be located in the chlorinator house for the pumps. The pumps shall have automatic on and off controls. Levels shall be set for duty pump on, standby on, high level alarm, and low level off. Only local annunciation will be provided. The existing overflow beacon light will be reused if possible to indicate the high level alarm.

All equipment (pumps, control panel, etc. will be grounded.



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