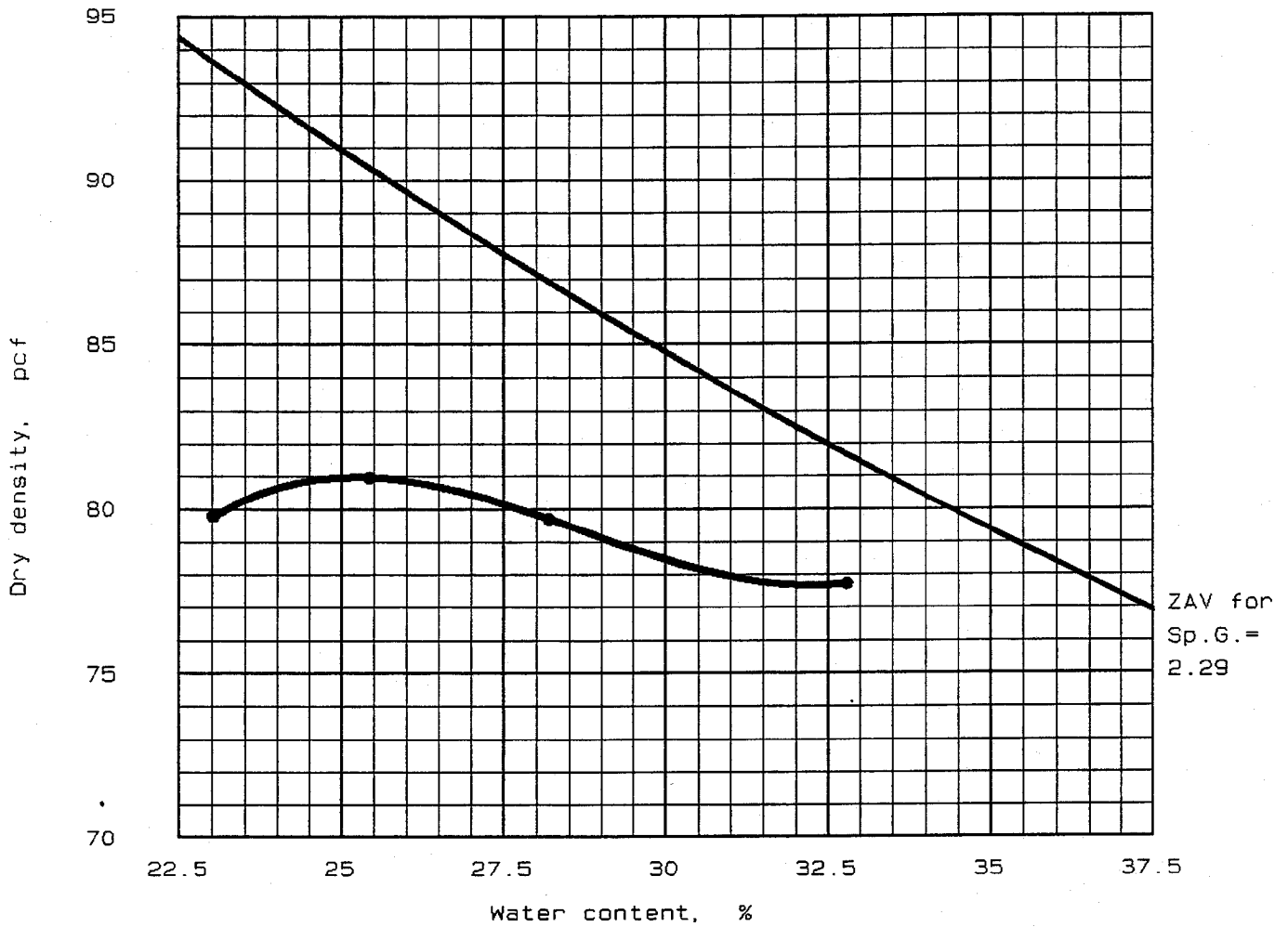


**TVA - KINGSTON
PONDED FLY ASH (CELL I)**

Description	Test Method	Property	Sample 1	Sample 2	Sample 3
Grain Size	ASTM D 422	Percent Retained on the #4 Sieve	0.0	0.0	0.0
		Percent Passing the #200 Sieve	86.4	97.1	94.0
		Percent Passing the 0.005 mm Sieve	13.6	13.2	13.1
Atterberg Limits	ASTM D 4318	Liquid Limit	NL	NL	NL
		Plastic Limit	NP	NP	NP
		Plasticity Index	N/A	N/A	N/A
Specific Gravity	ASTM D 854	Specific Gravity at 20°C	2.28	2.31	2.30
Classification	ASTM D 2487	Unified Soil Classification System (USCS)	ML	ML	ML
	AASHTO M 145	AASHTO Classification	A-4(0.0)	A-4(0.0)	A-4(0.0)
Composite Sample					
Moisture-Density Relations (Standard Effort)	ASTM D 698	Maximum Dry Density, pcf	81.0		
		Optimum Moisture Content, %	25.2		
Moisture-Density Relations (Modified Effort)	ASTM D 1557	Maximum Dry Density, pcf	84.7		
		Optimum Moisture Content, %	24.1		
			Result	Dry Density, pcf	Moisture Content, %
Consolidation	ASTM D2435	Compression Index C_c	0.05	76.9	25.1
Hydraulic Conductivity	ASTM D 5084	Hydraulic Conductivity, cm/sec	8.3E-5	77.8	23.2
Triaxial Shear Strength Consolidated-Undrained (CU)	ASTM D4767	Effective Stress, Cohesion, c' , ksf	0.14	77.8	23.1
		Effective Stress, Internal Friction Angle, ϕ' , degrees	26.1		
		Total Stress, Cohesion, c , ksf	0.36	77.8	23.1
		Total Stress, Internal Friction Angle, ϕ , degrees	19.6		
Direct Shear Strength	ASTM D 3080	Cohesion, c , ksf	0.82	74.1	24.8
		Internal Friction Angle, ϕ , degrees	39.1		
California Bearing Ratio	ASTM D 1883	CBR, %	2	80.1	27.4
Resilient Modulus (Standard Compactive Effort)	SHRP P46	Resilient Modulus at 4psi axial stress and 4psi confining pressure	3,553	75.8	25.5
Resilient Modulus (Modified Compactive Effort)	SHRP P46	Resilient Modulus at 4psi axial stress and 4psi confining pressure	4,309	79.1	24.1
Soil Resistivity	AASHTO T 288	Minimum Resistivity, Ohm-cm	7,700		
pH of Soil	AASHTO T 289	pH	7.6		
Water Soluble Sulfate Ion	AASHTO T 290	Sulfate Ion Content, mg/kg	200		
Water Soluble Chloride Ion	AASHTO T 290	Chloride Ion Content, mg/kg	<10		

kif-fa1.xls

MOISTURE-DENSITY RELATIONSHIP



"Standard" Proctor, ASTM D 698, Method A

Elev/ Depth	Classification		Nat. Moist.	Sp.G.	LL	PI	% > No.4	% < No.200
	USCS	AASHTO						
	ML	A-4 (0.0)	31.1 %	2.29	NL	NP	0 %	92.5 %

TEST RESULTS	MATERIAL DESCRIPTION
Optimum moisture = 25.2 % Maximum dry density = 81.0 pcf	

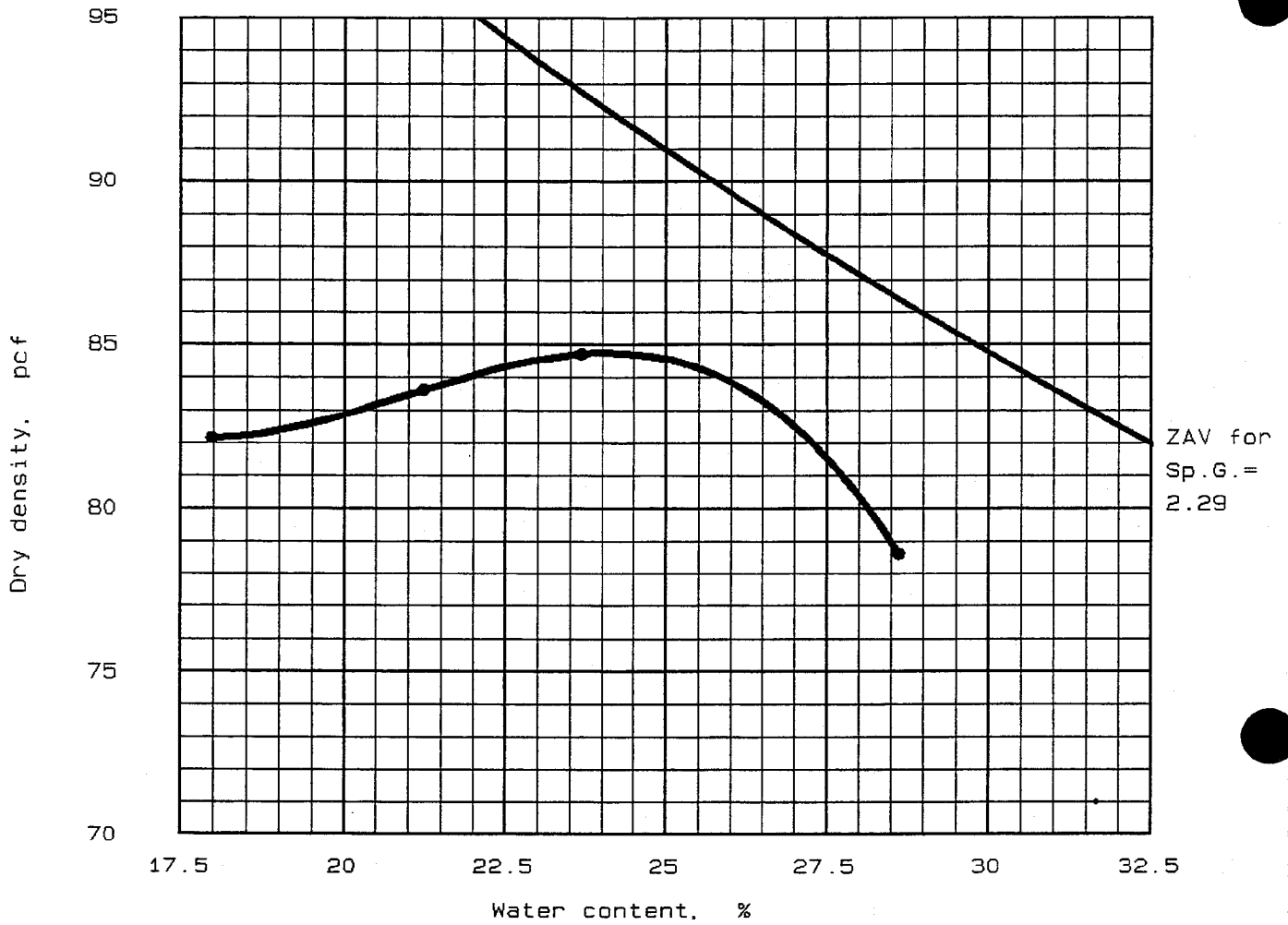
Project No.: 5810860101
 Project: TVA - Kingston
 Location: Poned Fly Ash
 Cell I
 Date: July 25, 1995

Remarks:
 Tested by: *JCR*
 Reviewed by: *RUB*

MOISTURE-DENSITY RELATIONSHIP
LAW ENGINEERING, INC.

Figure No. _____

MOISTURE-DENSITY RELATIONSHIP



"Modified" Proctor, ASTM D 1557, Method A

Elev/ Depth	Classification		Nat. Moist.	Sp.G.	LL	PI	% > No. 4	% < No. 200
	USCS	AASHTO						
	ML	A-4 (0.0)	31.1 %	2.29	NL	NP	0 %	92.5 %

TEST RESULTS	MATERIAL DESCRIPTION
Optimum moisture = 24.1 % Maximum dry density = 84.7 pcf	

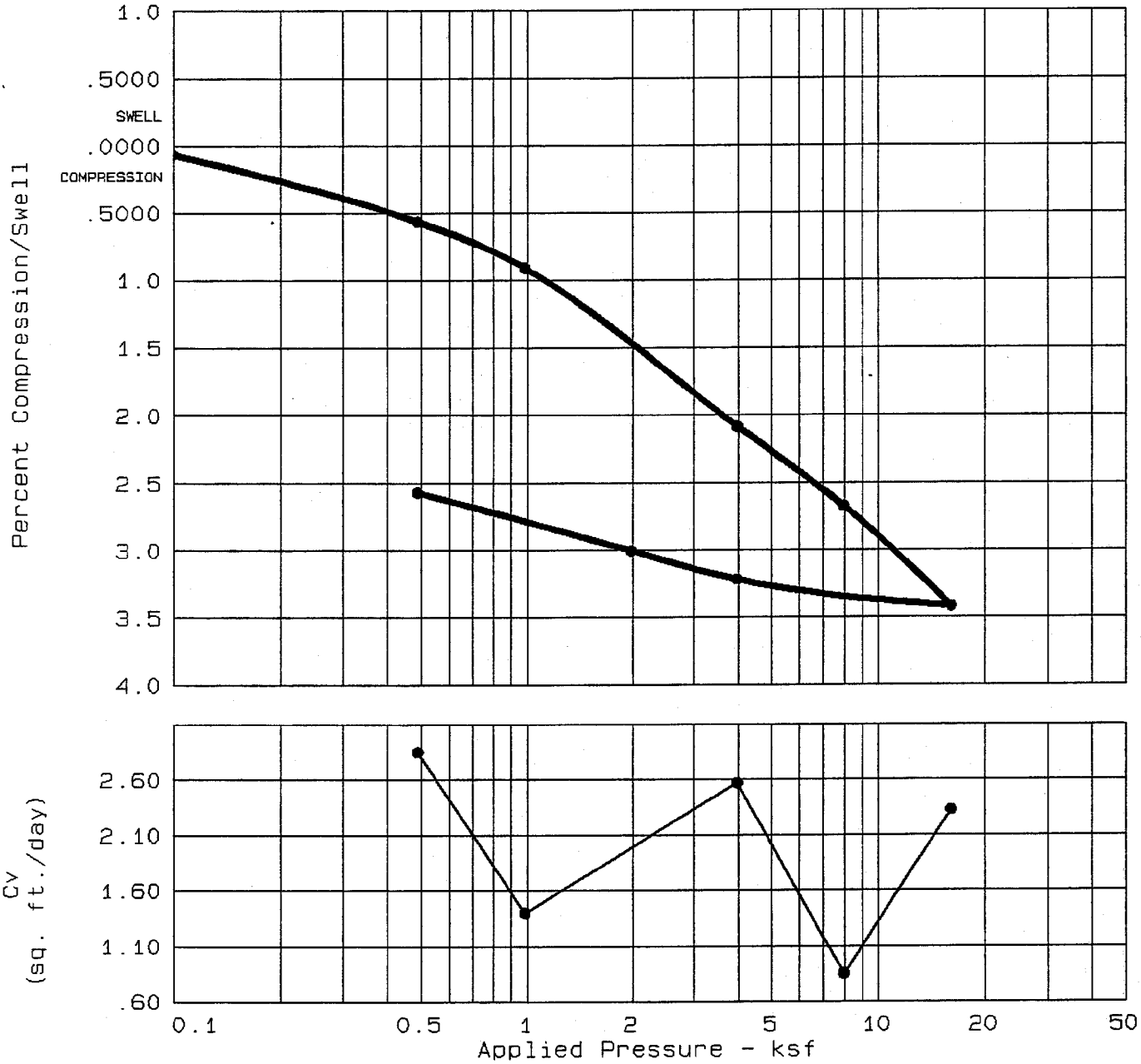
Project No.: 5810860101
 Project: TVA - Kingston
 Location: Poned Fly Ash
 Cell I
 Date: July 25, 1995

Remarks:
 Tested by: *JCR*
 Reviewed by: *RUB*

MOISTURE-DENSITY RELATIONSHIP
LAW ENGINEERING, INC.

Figure No. _____

CONSOLIDATION TEST REPORT



Natural Saturation	Natural Moisture	Dry Density	LL	PI	Sp. Gr.	Precons. press.	C _c	e ₀
66.9 %	25.1	76.9	NL	NP	2.295	8.00	0.05	0.8604

TEST RESULTS	MATERIAL DESCRIPTION
Compression Index = 0.05 Project No.: 5810860101 Project: TVA - Kingston Location: Poned Fly Ash Cell I Date: 6/29/95	Class: USCS: ML Remarks: Tested by: <i>AdK</i> Reviewed by: <i>HD</i>
CONSOLIDATION TEST REPORT LAW ENGINEERING, INC.	Fig. No. _____

HYDRAULIC CONDUCTIVITY



Project No. **5810860101**
Project Name **TVA - Kingston**
Material (Source) **Ponded Fly Ash**
(Cell I)

Tested By **HEJ**
Test Date **06/12/95**
Reviewed By **RLB**
Review Date **09/06/95**

ASTM D5084 - Falling Head

Sample Type:	<i>Remolded</i>
Sample Orientation:	<i>Vertical</i>
Initial Water Content, %:	23.2
Wet Unit Weight, pcf:	95.8
Dry Unit Weight, pcf:	77.8
Compaction, %:	96.0
Hydraulic Conductivity, cm/sec. @20 °C:	8.3E-05

PERMEABILITY TEST - FALLING HEAD
(ASTM D5084 - 90)

Job Number 5810860101 Tested By HEJ
 Project Name TVA - Kingston Test Date 06/12/95
 Material (Source) Ponded Fly Ash Reviewed By RLB
 (Cell I) Review Date 09/06/95

LAW ENGINEERING

Sample Data

Length, in	Diameter, in		Pan No.
	Location 1	Location 2	
Location 1	6.000	2.830	Dry Soil+Pan, grams 770.60
Location 2	6.000	2.830	Pan Weight, grams 0.00
Location 3	6.000	2.830	
Average	6.000	2.830	Moisture Content, % 23.2
		949.40	Wet Unit Wt, pcf 95.8
		0.00	Dry Unit Wt, pcf 77.8

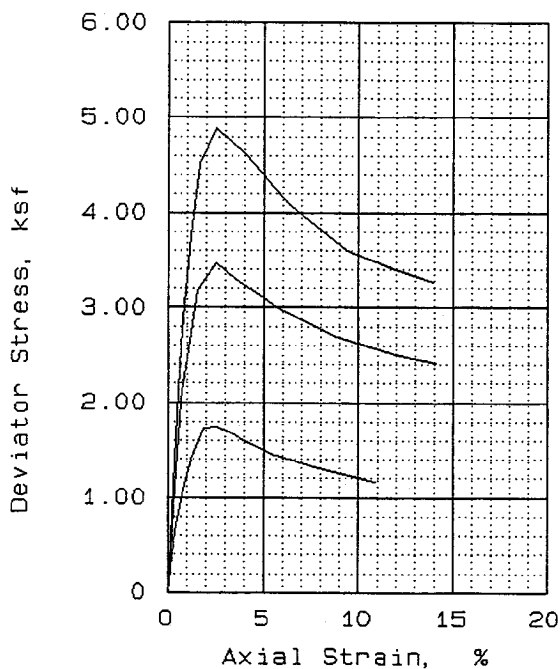
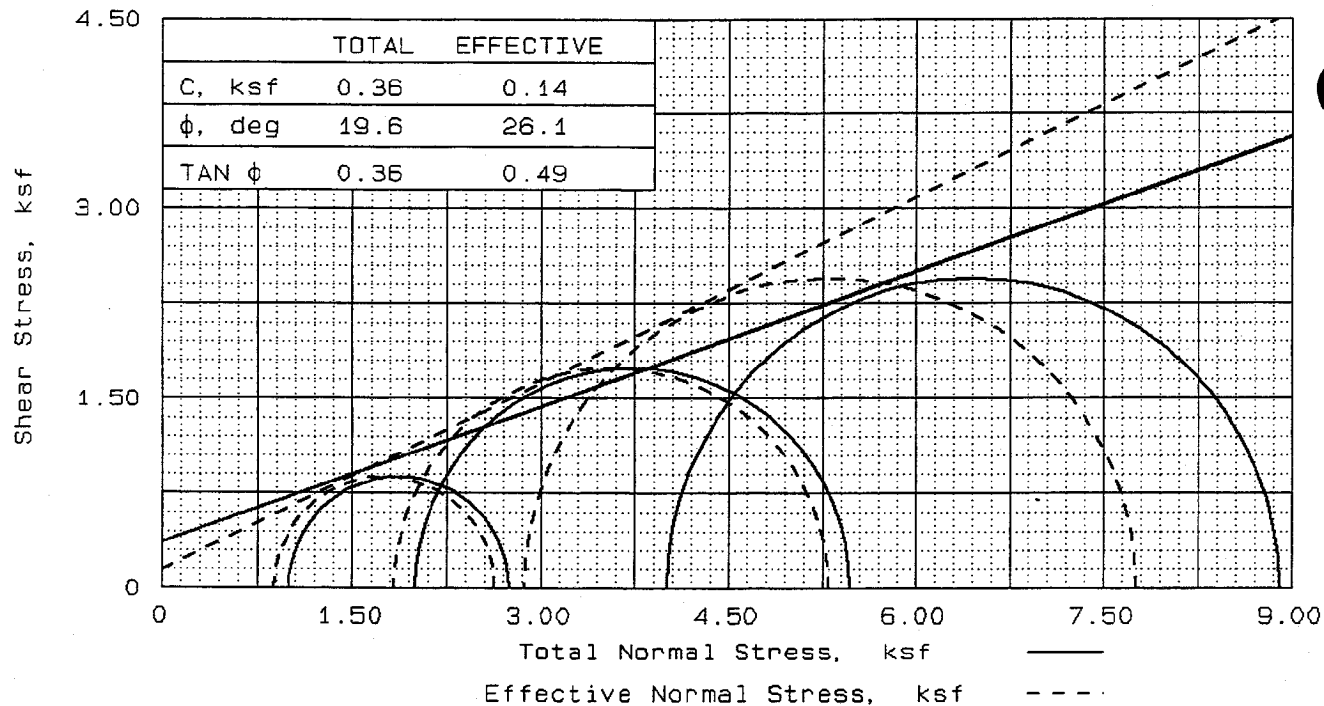
Chamber Pressure, psi 39
 Back Pressure, psi 25
 Confining Pressure, psi 14

Date Start	Date Finish	Time Start	Time Finish	Time (sec)	Division Start	Division Finish	H ₀ (cm)	H _r (cm)	k cm/sec	Temp (°C)	k cm/sec at 20 °C
				862	0.0	22.0	125.08	103.08	8.4E-05	21	8.3E-05
				861	0.0	22.0	125.08	103.08	8.4E-05	21	8.3E-05
				865	0.0	22.0	125.08	103.08	8.4E-05	21	8.2E-05

No. of Trial	Sample Type	Max. Density (pcf)	Compaction %	Sample Orientation
3	Remolded	81.0	96.0	Vertical

Avg. k at 20 °C 8.3E-05 cm/sec

a = area of burette in cm² a = 1.00 cm²
 L = length of sample in cm A = 40.582 cm²
 A = area of sample in cm² L = 15.24 cm
 H₀ = initial head in cm
 H_r = final head in cm
 t = time in seconds



SAMPLE NO.		1	2	3
INITIAL	WATER CONTENT, %	22.9	23.2	23.3
	DRY DENSITY, pcf	77.9	77.8	77.6
	SATURATION, %	62.9	63.4	63.3
	VOID RATIO	0.835	0.838	0.842
	DIAMETER, in	2.83	2.83	2.83
	HEIGHT, in	6.00	6.00	6.00
AT TEST	WATER CONTENT, %	36.1	35.5	35.3
	DRY DENSITY, pcf	78.3	78.9	79.1
	SATURATION, %	100.0	100.0	100.0
	VOID RATIO	0.826	0.813	0.807
	DIAMETER, in	2.83	2.82	2.81
	HEIGHT, in	5.98	5.97	5.97
BACK PRESSURE, ksf		4.39	3.57	3.61
CELL PRESSURE, ksf		5.39	5.57	7.62
FAILURE STRESS, ksf		1.75	3.47	4.89
PORE PRESSURE, ksf		4.51	3.74	4.75
STRAIN RATE, %/min.		0.100	0.100	0.100
ULTIMATE STRESS, ksf				
PORE PRESSURE, ksf				
$\bar{\sigma}_1$ FAILURE, ksf		2.63	5.30	7.75
$\bar{\sigma}_3$ FAILURE, ksf		0.88	1.83	2.87

TYPE OF TEST:
CU with pore pressures

SAMPLE TYPE: Remolded
DESCRIPTION:

LL= NL PL= NP PI=

SPECIFIC GRAVITY= 2.29

REMARKS: Tested by: *H*

Reviewed by: *RUB*

FIG. NO.

CLIENT:

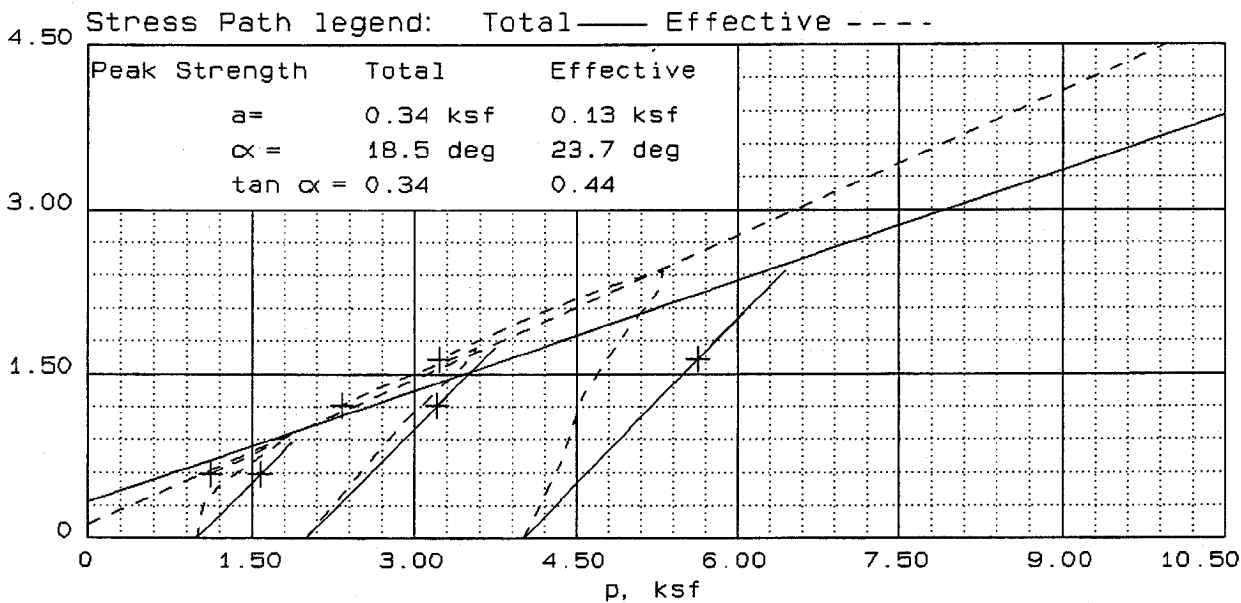
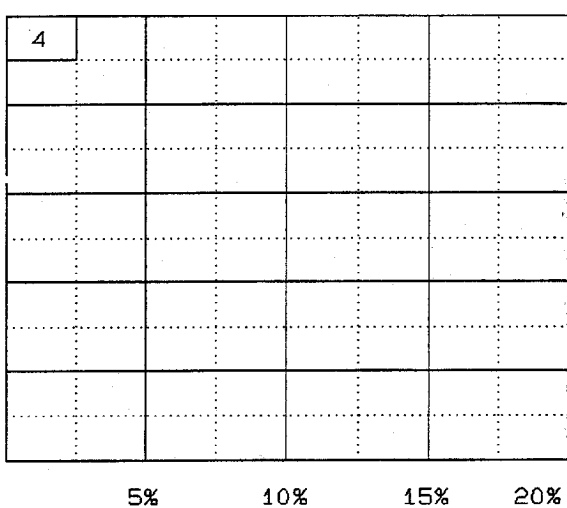
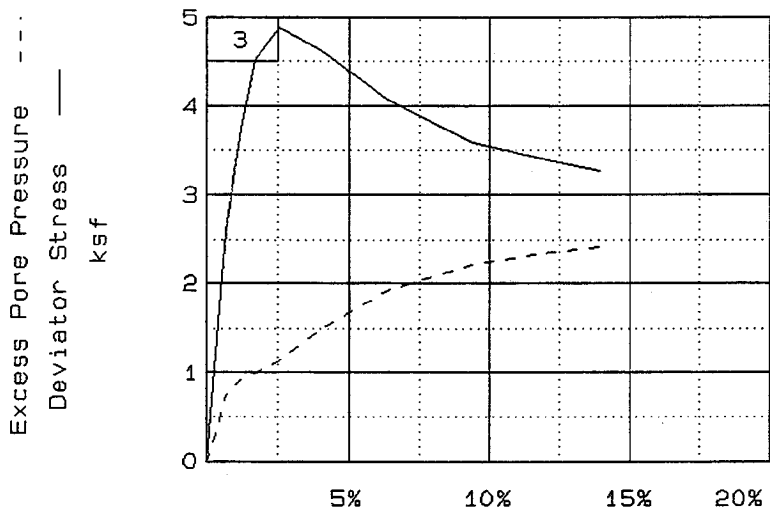
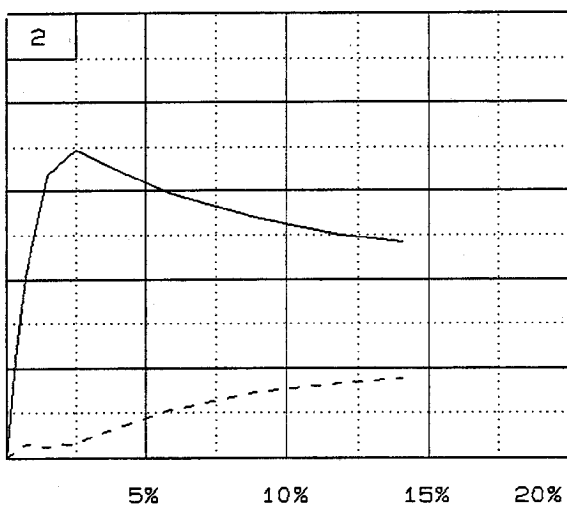
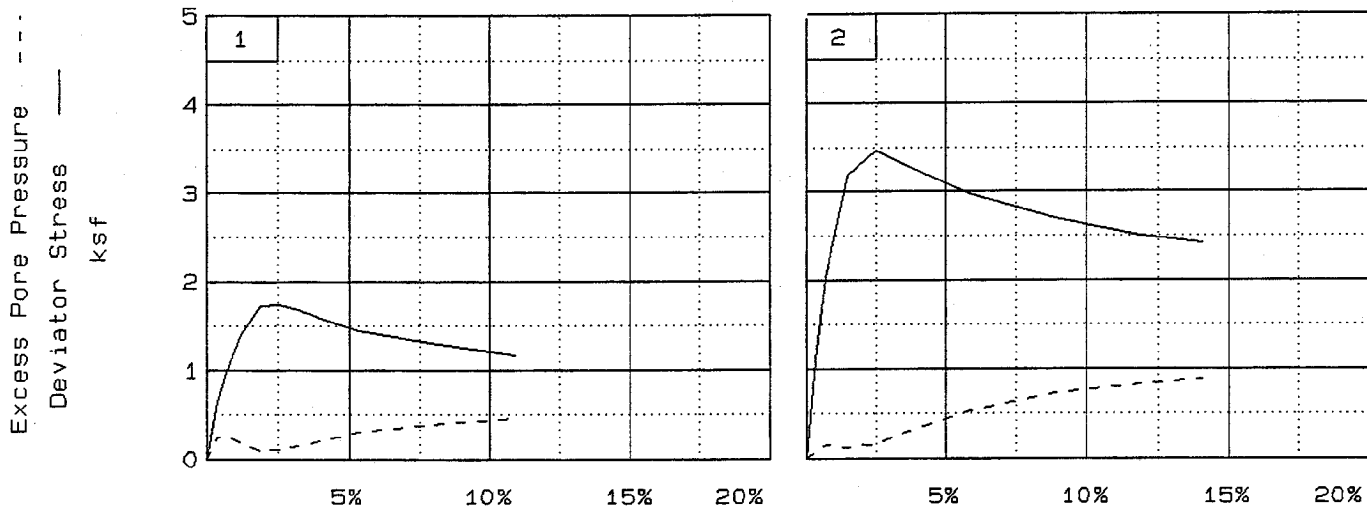
PROJECT: TVA - Kingston

SAMPLE LOCATION: Ponded Fly Ash
Cell I

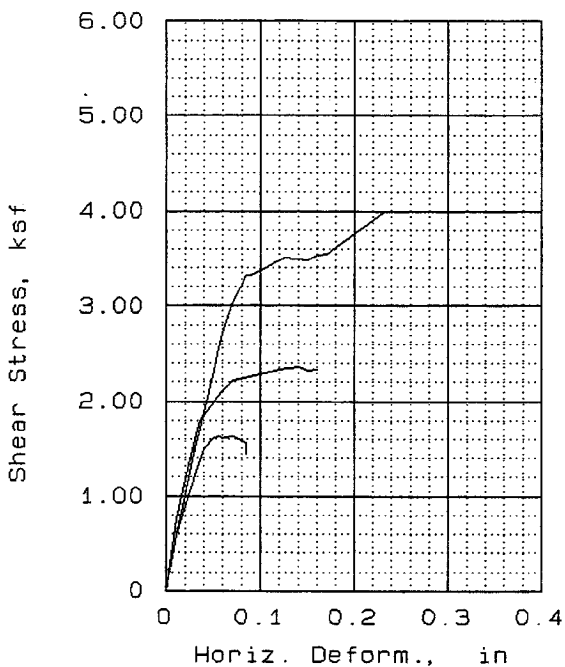
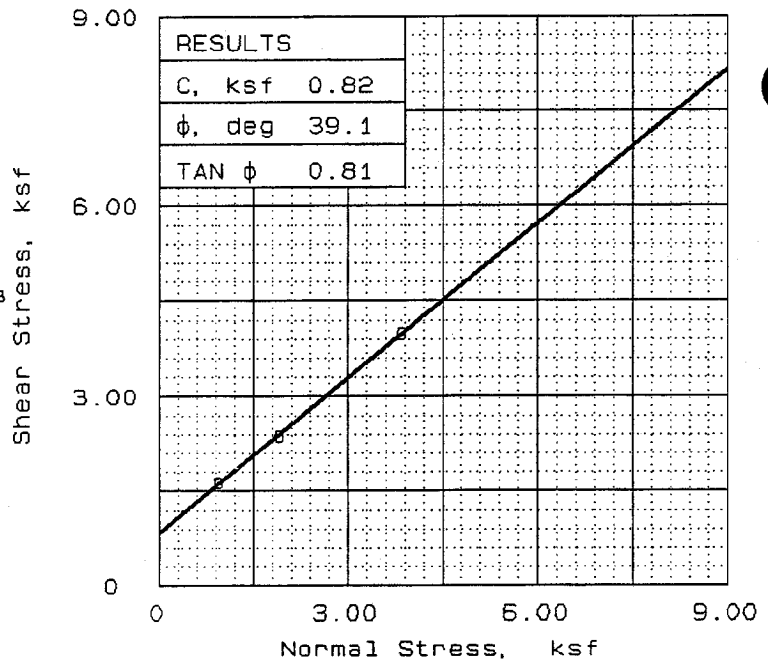
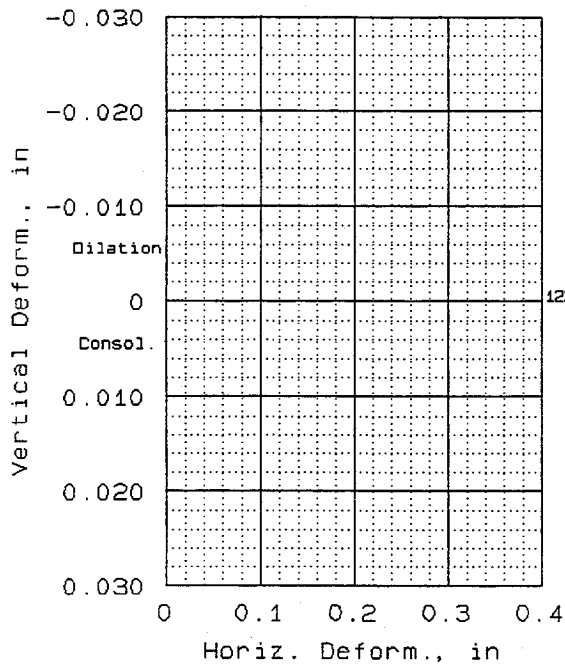
PROJ. NO.: 5810860101 DATE: August 23, 1995

TRIAXIAL COMPRESSION TEST

LAW ENGINEERING, INC.



Client:
 Project: TVA - Kingston
 Location: Poned Fly Ash Cell I
 File: 8601G Project No.: 5810860101 Page 2/2 Fig. No. _____



SAMPLE NO.		1	2	3
INITIAL	WATER CONTENT, %	24.7	24.8	24.8
	DRY DENSITY, pcf	73.7	73.3	75.4
	SATURATION, %	60.2	59.8	63.3
	VOID RATIO	0.940	0.949	0.896
	DIAMETER, in	2.50	2.50	2.50
	HEIGHT, in	0.81	0.81	0.81
AT TEST	WATER CONTENT, %	24.7	24.8	24.8
	DRY DENSITY, pcf	73.7	73.3	75.4
	SATURATION, %	60.2	59.8	63.3
	VOID RATIO	0.940	0.949	0.896
	DIAMETER, in	2.50	2.50	2.50
	HEIGHT, in	0.81	0.81	0.81
NORMAL STRESS, ksf		0.97	1.94	3.88
MAX. SHEAR, ksf		1.63	2.37	3.99
STRAIN RATE, %/min.		0.500	0.500	0.500
ULT. SHEAR, ksf				

SAMPLE DATA
 SAMPLE TYPE: Remolded
 DESCRIPTION:
 LL= NL PL= NP PI=
 SPECIFIC GRAVITY= 2.29
 REMARKS: Tested by: *HS*

Reviewed by: *RWS*

FIG. NO.

CLIENT:

PROJECT: TVA - Kingston

SAMPLE LOCATION: Ponded Fly Ash
 Cell I

PROJ. NO.: 5810860101 DATE: August 30, 1995

DIRECT SHEAR TEST

LAW ENGINEERING, INC.

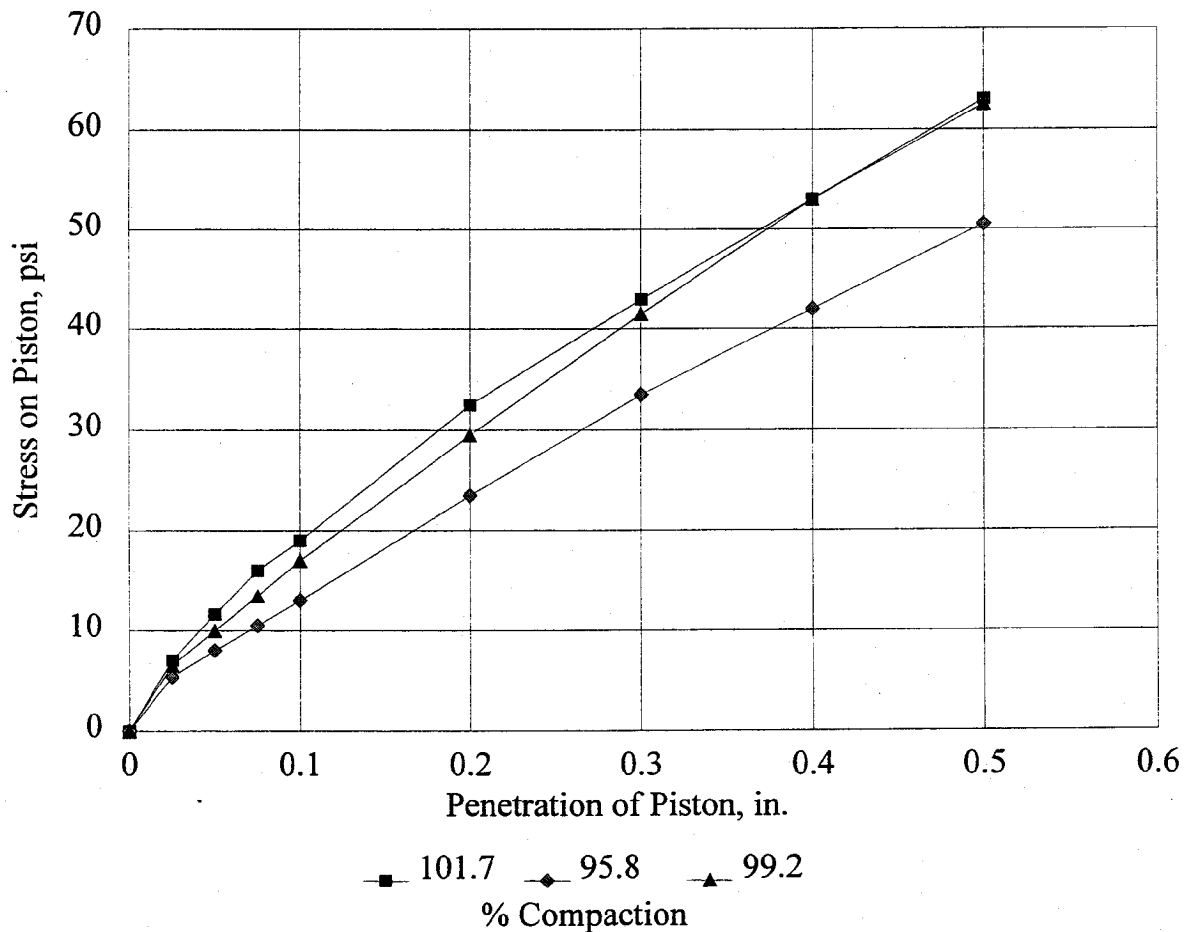
California Bearing Ratio (ASTM D1883-92)



Project No. 5810860101
 Project Name TVA - Kingston
 Material (Source) Ponded Fly Ash (Cell 1)

Tested By EM
 Test Date 07/31/95
 Reviewed By RLB
 Review Date 08/30/95

Compaction, %	101.7	95.8	99.2
Before Soak Dry Density, pcf	82.4	77.6	80.4
Before Soak Moisture Content,	26.5	30.1	25.7
After Soak Dry Density, pcf	79.4	77.4	78.2
After Soak Moisture Content, %	32.2	32.3	33.8
CBR @ 0.1 in.	1.9	1.3	1.7
CBR @ 0.2 in.	2.2	1.6	2.0



LABORATORY MATERIAL HANDLING AND TESTING
LABORATORY MATERIAL TEST DATA
RESILIENT MODULUS OF UNBOUND GRANULAR BASE/SUBBASE
MATERIALS AND SUBGRADE SOILS
LAB DATA SHEET T46 - RECOMPACTED SAMPLES

SHEET NO 1 OF 2

UNBOUND GRANULAR BASE/SUBBASE LAYERS AND SUBGRADE SOILS
SHRP TEST DESIGNATION UG07, SS07/SHRP PROTOCOL P46

LABORATORY PERFORMING TEST: LAW ENGINEERING, INC. - ATLANTA, GEORGIA

PROJECT NAME: TVA - Fly Ash, Bottom Ash and Scrubber Gypsum Study

LAW PROJECT NO.: 5810860101

1.	MATERIAL SOURCE:	Kingston		
2.	MATERIAL DESCRIPTION:	Ponded Fly Ash (Cell I)		
3.	REMOLDING TARGETS:	95% Standard Dry Density at Optimum Moisture Content		
4.	MATERIAL TYPE (Type 1 or Type 2)			2
5.	TEST INFORMATION			
	PRECONDITIONING - GREATER THAN 5% PERM. STRAIN? (Y = YES OR N = NO)			N
	TESTING - GREATER THAN 5% PERM. STRAIN? (Y = YES OR N = NO)			N
	TESTING - NUMBER OF LOAD SEQUENCES COMPLETED (0 - 15)			15
6.	SPECIMEN INFO.:			
	SPECIMEN DIAM., inch			
	TOP			2.86
	MIDDLE			2.86
	BOTTOM			2.86
	AVERAGE			2.86
	MEMBRANE THICKNESS (1), inch			0.01
	MEMBRANE THICKNESS (2), inch			0.01
	NET DIAM., inch			2.83
	HEIGHT OF SPECIMEN, CAP AND BASE, inch			6.09
	HEIGHT OF CAP AND BASE, inch			0.00
	INITIAL LENGTH, L ₀ , inch			6.09
	INITIAL AREA, A ₀ , in ²			6.30
	INITIAL VOLUME A ₀ L ₀ , in ³			38.39
7.	SOIL SPECIMEN WEIGHT:			
	INITIAL WEIGHT OF CONTAINER AND WET SOIL, grams			959.94
	WEIGHT OF CONTAINER AND WET SOIL, grams			0.00
	WEIGHT OF WET SOIL USED, grams			959.94
8.	SOIL PROPERTIES.:			
	IN SITU MOISTURE CONTENT (NUCLEAR), %			N/A
	IN SITU WET DENSITY (NUCLEAR), pcf			N/A
	or			
	OPTIMUM MOISTURE CONTENT, %			25.2
	MAX. DRY DENSITY, pcf			81.0
	95 % MAX. DRY DENSITY, pcf			77.0
9.	SPECIMEN PROPERTIES:			
	COMPACTION MOISTURE CONTENT, %			25.5
	MOISTURE CONTENT AFTER RESILIENT MODULUS TESTING, %			25.5
	COMPACTION DRY DENSITY, γ _d pcf			75.8
10.	QUICK SHEAR TEST			
	STRESS - STRAIN PLOT ATTACHED (Y = YES, N = NO)			Y
	TRIAXIAL SHEAR MAXIMUM STRENGTH (MAX. LOAD/X-SECTION AREA), psi			22.1
	SPECIMEN FAIL DURING TRIAXIAL SHEAR? (Y = YES, N = NO)			Y
11.	COMMENTS (Section 10.4 of Protocol P46)			
	(a) CODE	0	0	0
	(b) NOTE	0	0	0
12.	TEST DATE			06-29-1995

GENERAL REMARKS: _____

SUBMITTED BY, DATE

RS Burchum 9/5/95
LABORATORY MANAGER

PROJECT NAME: TVA - Fly Ash, Bottom Ash and Scrubber Gypsum Study
 LAW PROJECT NO.: 5810860101
 1. MATERIAL SOURCE: Kingston
 2. MATERIAL DESCRIPTION: Ponded Fly Ash (Cell I)
 3. REMOLDING TARGETS: 95% Standard Dry Density at Optimum Moisture Content
 4. MATERIAL TYPE: 2
 5. TEST DATE: 06-29-1995
 6. RESILIENT MODULUS TESTING

COLUMN #	1	2	3	4	5	6	7	8	9	10	11	12	13	14
PARAMETER	Chamber Confining Pressure	Nominal Maximum Axial Stress	Cycle No.	Actual Applied Max. Axial Load	Actual Applied Cyclic Load	Actual Applied Contact Load	Actual Applied Max. Axial Stress	Actual Applied Cyclic Stress	Actual Applied Contact Stress	Recov. Def. LVDT #1 Reading	Recov. Def. LVDT #2 Reading	Average Recov Def. LVDT 1 and 2	Resilient Strain	Resilient Modulus
DESIGNATION	S ₃	S _{cyclic}	c ₁	P _{max}	P _{cyclic}	P _{contact}	S _{max}	S _{cyclic}	S _{contact}	H ₁	H ₂	H _{avg}	ε	
UNIT	psi	psi	---	lbs	lbs	lbs	psi	psi	psi	in.	in.	in.	in/in	psi
PRECISION														
SEQUENCE 1	6.0	2.0	1	12.9	11.6	1.3	2.0	1.8	0.2	0.00286	0.00289	0.00288	0.00047	3,894
			2	12.8	11.5	1.3	2.0	1.8	0.2	0.00286	0.00288	0.00287	0.00047	3,886
			3	12.9	11.6	1.3	2.0	1.8	0.2	0.00287	0.00290	0.00288	0.00047	3,891
			4	12.8	11.5	1.3	2.0	1.8	0.2	0.00287	0.00292	0.00289	0.00047	3,859
			5	12.9	11.6	1.3	2.0	1.8	0.2	0.00285	0.00292	0.00289	0.00047	3,890
	COLUMN AVERAGE			12.9	11.6	1.3	2.0	1.8	0.2	0.00286	0.00290	0.00288	0.00047	3,884
	STANDARD DEV.			0.0	0.0	0.0	0.0	0.0	0.0	0.00001	0.00002	0.00001	0.00000	14

Source: Kingston

Description: Poned Fly Ash (Cell I)

95% Standard Dry Density at Optimum Moisture Content

SEQUENCE 2	6.0	4.0	1	25.4	23.0	2.4	4.0	3.7	0.4	0.00482	0.00491	0.00486	0.00080	4,578
			2	25.4	23.0	2.4	4.0	3.7	0.4	0.00484	0.00492	0.00488	0.00080	4,560
			3	25.5	23.1	2.4	4.0	3.7	0.4	0.00486	0.00491	0.00488	0.00080	4,566
			4	25.5	23.1	2.4	4.0	3.7	0.4	0.00484	0.00491	0.00487	0.00080	4,577
			5	25.4	23.1	2.4	4.0	3.7	0.4	0.00486	0.00492	0.00489	0.00080	4,557
	COLUMN AVERAGE			25.4	23.0	2.4	4.0	3.7	0.4	0.00485	0.00491	0.00488	0.00080	4,568
	STANDARD DEV.			0.0	0.0	0.0	0.0	0.0	0.0	0.00002	0.00001	0.00001	0.00000	9

SEQUENCE 3	6.0	6.0	1	37.9	34.3	3.6	6.0	5.4	0.6	0.00687	0.00696	0.00692	0.00114	4,799
			2	37.8	34.2	3.6	6.0	5.4	0.6	0.00690	0.00698	0.00694	0.00114	4,771
			3	37.9	34.3	3.6	6.0	5.4	0.6	0.00689	0.00701	0.00695	0.00114	4,770
			4	37.9	34.3	3.6	6.0	5.4	0.6	0.00689	0.00701	0.00695	0.00114	4,773
			5	37.8	34.2	3.6	6.0	5.4	0.6	0.00687	0.00697	0.00692	0.00114	4,783
	COLUMN AVERAGE			37.9	34.3	3.6	6.0	5.4	0.6	0.00689	0.00699	0.00694	0.00114	4,779
	STANDARD DEV.			0.0	0.0	0.0	0.0	0.0	0.0	0.00001	0.00002	0.00001	0.00000	12

SEQUENCE 4	6.0	8.0	1	50.8	45.9	4.9	8.1	7.3	0.8	0.00919	0.00934	0.00927	0.00152	4,795
			2	50.8	45.9	4.9	8.1	7.3	0.8	0.00918	0.00935	0.00927	0.00152	4,797
			3	50.8	45.9	4.9	8.1	7.3	0.8	0.00915	0.00933	0.00924	0.00152	4,804
			4	50.8	45.9	4.9	8.1	7.3	0.8	0.00915	0.00932	0.00923	0.00152	4,808
			5	50.8	45.9	4.9	8.1	7.3	0.8	0.00916	0.00932	0.00924	0.00152	4,804
	COLUMN AVERAGE			50.8	45.9	4.9	8.1	7.3	0.8	0.00917	0.00933	0.00925	0.00152	4,802
	STANDARD DEV.			0.0	0.0	0.0	0.0	0.0	0.0	0.00002	0.00001	0.00001	0.00000	5

Source:	Kingston	Description:	Ponded Fly Ash (Cell I)	95% Standard Dry Density at Optimum Moisture Content										
SEQUENCE 5	6.0	10.0	1	63.6	57.8	5.8	10.1	9.2	0.9	0.01133	0.01151	0.01142	0.00187	4,897
			2	63.6	57.5	6.1	10.1	9.1	1.0	0.01132	0.01150	0.01141	0.00187	4,878
			3	63.3	57.4	5.9	10.1	9.1	0.9	0.01126	0.01143	0.01135	0.00186	4,894
			4	63.3	57.3	6.1	10.1	9.1	1.0	0.01128	0.01145	0.01136	0.00186	4,875
			5	63.3	57.2	6.1	10.1	9.1	1.0	0.01129	0.01146	0.01137	0.00187	4,866
			COLUMN AVERAGE	63.4	57.4	6.0	10.1	9.1	1.0	0.01130	0.01147	0.01138	0.00187	4,882
			STANDARD DEV.	0.2	0.2	0.1	0.0	0.0	0.0	0.00003	0.00004	0.00003	0.00001	13
SEQUENCE 6	4.0	2.0	1	13.2	11.6	1.6	2.1	1.8	0.3	0.00285	0.00292	0.00289	0.00047	3,877
			2	13.2	11.5	1.6	2.1	1.8	0.3	0.00285	0.00292	0.00289	0.00047	3,860
			3	13.2	11.6	1.6	2.1	1.8	0.3	0.00284	0.00291	0.00288	0.00047	3,905
			4	13.2	11.6	1.6	2.1	1.8	0.3	0.00283	0.00293	0.00288	0.00047	3,878
			5	13.2	11.6	1.6	2.1	1.8	0.3	0.00286	0.00292	0.00289	0.00047	3,880
			COLUMN AVERAGE	13.2	11.6	1.6	2.1	1.8	0.3	0.00285	0.00292	0.00289	0.00047	3,880
			STANDARD DEV.	0.0	0.0	0.0	0.0	0.0	0.0	0.00001	0.00001	0.00001	0.00000	16
SEQUENCE 7	4.0	4.0	1	25.0	22.6	2.4	4.0	3.6	0.4	0.00587	0.00597	0.00592	0.00097	3,690
			2	25.0	22.6	2.4	4.0	3.6	0.4	0.00589	0.00595	0.00592	0.00097	3,699
			3	25.0	22.7	2.4	4.0	3.6	0.4	0.00586	0.00596	0.00591	0.00097	3,709
			4	25.1	22.7	2.4	4.0	3.6	0.4	0.00587	0.00596	0.00592	0.00097	3,711
			5	25.0	22.7	2.4	4.0	3.6	0.4	0.00587	0.00596	0.00592	0.00097	3,706
			COLUMN AVERAGE	25.0	22.6	2.4	4.0	3.6	0.4	0.00587	0.00596	0.00592	0.00097	3,703
			STANDARD DEV.	0.0	0.0	0.0	0.0	0.0	0.0	0.00001	0.00001	0.00000	0.00000	9

Source:	Kingston	Description:	Ponded Fly Ash (Cell I)	95% Standard Dry Density at Optimum Moisture Content										
SEQUENCE 8	4.0	6.0	1	37.9	34.3	3.6	6.0	5.4	0.6	0.00872	0.00884	0.00878	0.00144	3,775
			2	37.8	34.2	3.6	6.0	5.4	0.6	0.00872	0.00884	0.00878	0.00144	3,773
			3	37.8	34.3	3.6	6.0	5.4	0.6	0.00875	0.00884	0.00880	0.00144	3,768
			4	37.8	34.3	3.6	6.0	5.4	0.6	0.00874	0.00885	0.00879	0.00144	3,769
			5	37.9	34.3	3.6	6.0	5.4	0.6	0.00873	0.00882	0.00878	0.00144	3,780
				37.8	34.3	3.6	6.0	5.4	0.6	0.00873	0.00884	0.00878	0.00144	3,773
				0.0	0.0	0.0	0.0	0.0	0.0	0.00001	0.00001	0.00001	0.00000	5
SEQUENCE 9	4.0	8.0	1	50.8	46.0	4.8	8.1	7.3	0.8	0.01107	0.01121	0.01114	0.00183	3,993
			2	50.8	45.9	4.8	8.1	7.3	0.8	0.01107	0.01121	0.01114	0.00183	3,991
			3	50.8	46.0	4.8	8.1	7.3	0.8	0.01107	0.01123	0.01115	0.00183	3,990
			4	50.8	46.0	4.8	8.1	7.3	0.8	0.01108	0.01124	0.01116	0.00183	3,989
			5	50.8	45.9	4.8	8.1	7.3	0.8	0.01109	0.01123	0.01116	0.00183	3,982
				50.8	46.0	4.8	8.1	7.3	0.8	0.01108	0.01122	0.01115	0.00183	3,989
				0.0	0.0	0.0	0.0	0.0	0.0	0.00001	0.00002	0.00001	0.00000	4
SEQUENCE 10	4.0	10.0	1	63.6	57.5	6.1	10.1	9.1	1.0	0.01324	0.01341	0.01332	0.00219	4,175
			2	63.5	57.4	6.1	10.1	9.1	1.0	0.01325	0.01344	0.01334	0.00219	4,161
			3	63.5	57.4	6.1	10.1	9.1	1.0	0.01325	0.01341	0.01333	0.00219	4,164
			4	63.5	57.4	6.1	10.1	9.1	1.0	0.01321	0.01340	0.01331	0.00218	4,171
			5	63.4	57.3	6.1	10.1	9.1	1.0	0.01323	0.01339	0.01331	0.00218	4,166
				63.5	57.4	6.1	10.1	9.1	1.0	0.01324	0.01341	0.01332	0.00219	4,168
				0.1	0.1	0.0	0.0	0.0	0.0	0.00002	0.00002	0.00002	0.00000	5

Source: Kingston	Description: Pondered Fly Ash (Cell I)	95% Standard Dry Density at Optimum Moisture Content											
SEQUENCE 11	2.0	1	13.4	11.3	2.1	2.1	1.8	0.3	0.00340	0.00345	0.00342	0.00056	3,201
		2	13.4	11.3	2.1	2.1	1.8	0.3	0.00340	0.00343	0.00341	0.00056	3,213
		3	13.4	11.4	2.1	2.1	1.8	0.3	0.00339	0.00344	0.00341	0.00056	3,216
		4	13.4	11.4	2.0	2.1	1.8	0.3	0.00339	0.00345	0.00342	0.00056	3,219
		5	13.4	11.4	2.1	2.1	1.8	0.3	0.00338	0.00342	0.00340	0.00056	3,233
	COLUMN AVERAGE		13.4	11.4	2.1	2.1	1.8	0.3	0.00339	0.00344	0.00341	0.00056	3,216
	STANDARD DEV.		0.0	0.0	0.0	0.0	0.0	0.0	0.00001	0.00001	0.00001	0.00000	12
SEQUENCE 12	2.0	1	25.1	22.7	2.4	4.0	3.6	0.4	0.00732	0.00742	0.00737	0.00121	2,978
		2	24.9	22.6	2.3	4.0	3.6	0.4	0.00732	0.00745	0.00738	0.00121	2,961
		3	25.1	22.7	2.4	4.0	3.6	0.4	0.00732	0.00740	0.00736	0.00121	2,986
		4	25.1	22.8	2.4	4.0	3.6	0.4	0.00735	0.00745	0.00740	0.00121	2,976
		5	25.0	22.7	2.3	4.0	3.6	0.4	0.00733	0.00742	0.00737	0.00121	2,978
	COLUMN AVERAGE		25.0	22.7	2.3	4.0	3.6	0.4	0.00733	0.00743	0.00738	0.00121	2,976
	STANDARD DEV.		0.1	0.1	0.0	0.0	0.0	0.00001	0.00002	0.00001	0.00000	9	
SEQUENCE 13	2.0	1	37.6	34.0	3.6	6.0	5.4	0.6	0.01059	0.01080	0.01069	0.00175	3,074
		2	37.6	34.0	3.6	6.0	5.4	0.6	0.01059	0.01073	0.01066	0.00175	3,086
		3	37.6	34.0	3.6	6.0	5.4	0.6	0.01062	0.01072	0.01067	0.00175	3,084
		4	37.5	33.9	3.6	6.0	5.4	0.6	0.01059	0.01077	0.01068	0.00175	3,073
		5	37.6	34.0	3.6	6.0	5.4	0.6	0.01059	0.01074	0.01067	0.00175	3,081
	COLUMN AVERAGE		37.6	34.0	3.6	6.0	5.4	0.6	0.01060	0.01075	0.01067	0.00175	3,080
	STANDARD DEV.		0.0	0.0	0.0	0.0	0.0	0.00001	0.00003	0.00001	0.00000	6	

Source: Kingston	Description: Poned Fly Ash (Cell I)	95% Standard Dry Density at Optimum Moisture Content										
SEQUENCE 14	1	50.2	45.4	4.8	8.0	7.2	0.8	0.01312	0.01328	0.01320	0.00217	3,325
	2	50.1	45.3	4.8	8.0	7.2	0.8	0.01316	0.01328	0.01322	0.00217	3,316
	3	50.2	45.4	4.8	8.0	7.2	0.8	0.01310	0.01327	0.01318	0.00216	3,331
	4	50.1	45.4	4.8	8.0	7.2	0.8	0.01314	0.01331	0.01322	0.00217	3,319
	5	50.2	45.4	4.8	8.0	7.2	0.8	0.01311	0.01327	0.01319	0.00216	3,332
COLUMN AVERAGE		50.2	45.4	4.8	8.0	7.2	0.8	0.01313	0.01328	0.01320	0.00217	3,325
STANDARD DEV.		0.1	0.0	0.0	0.0	0.0	0.0	0.00002	0.00002	0.00002	0.00000	7
SEQUENCE 15	1	62.7	56.8	6.0	10.0	9.0	0.9	0.01575	0.01591	0.01583	0.00260	3,469
	2	62.8	56.8	6.0	10.0	9.0	1.0	0.01566	0.01589	0.01578	0.00259	3,482
	3	62.8	56.8	6.0	10.0	9.0	1.0	0.01572	0.01591	0.01582	0.00260	3,476
	4	62.8	56.8	6.0	10.0	9.0	1.0	0.01572	0.01590	0.01581	0.00259	3,477
	5	63.0	56.9	6.0	10.0	9.0	1.0	0.01568	0.01590	0.01579	0.00259	3,489
COLUMN AVERAGE		62.8	56.8	6.0	10.0	9.0	1.0	0.01570	0.01590	0.01580	0.00259	3,479
STANDARD DEV.		0.1	0.1	0.0	0.0	0.0	0.0	0.00004	0.00001	0.00002	0.00000	7

SUBMITTED BY, DATE

RT Robinson 9/5/95

LABORATORY MANAGER

FIGURE 1 - Logarithmic Plot of Resilient Modulus (M_R) vs Cyclic Stress (S_C)

PROJECT NAME: TVA - Fly Ash, Bottom Ash and Scrubber Gypsum Study
 LAW PROJECT NO.: 5810860101
 1. MATERIAL SOURCE: Kingston
 2. MATERIAL DESCRIPTION: Ponded Fly Ash (Cell I)
 3. REMOLDING TARGETS: 95% Standard Dry Density at Optimum Moisture Content
 4. MATERIAL TYPE: 2
 5. TEST DATE: 06-29-1995

$$M_R = K1 (S_C)^{K2} (1+S_3)^{K5}$$

K1 = 1,803
 K2 = 0.07728
 K5 = 0.41203
 R² = 0.92

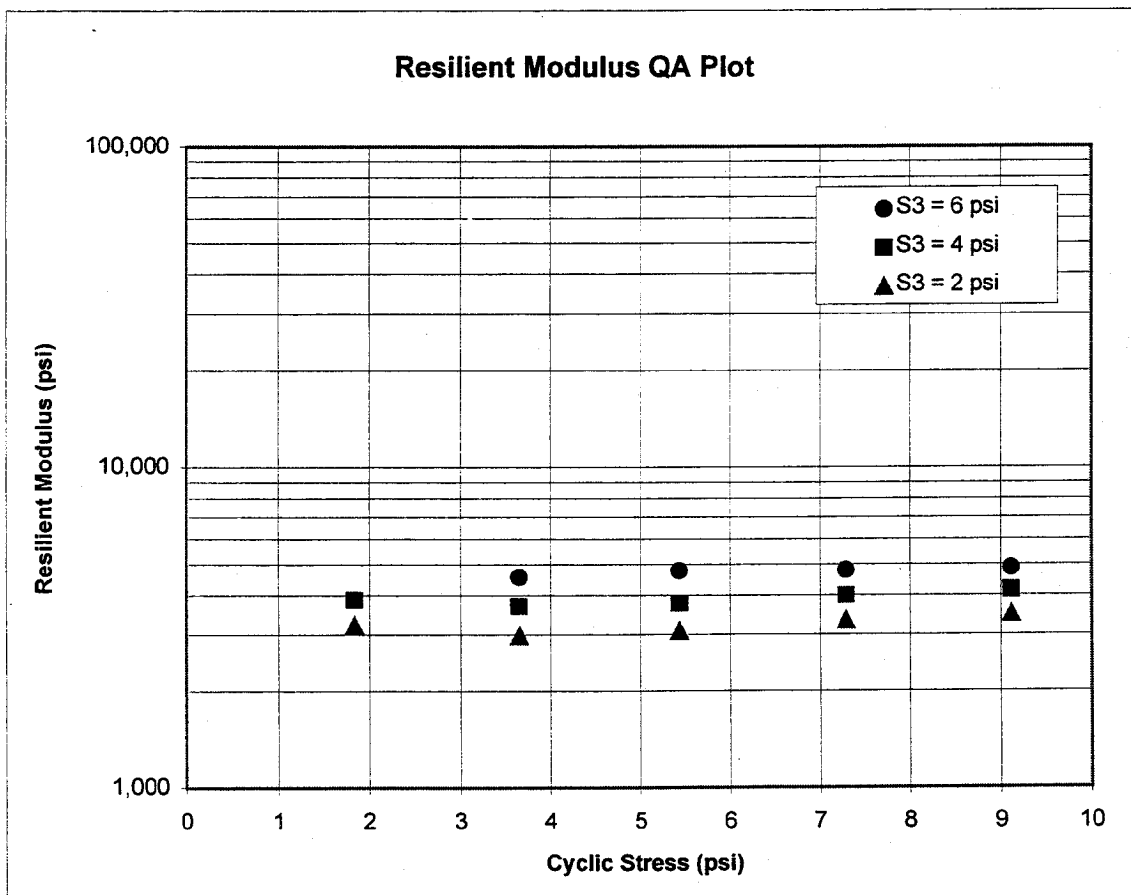
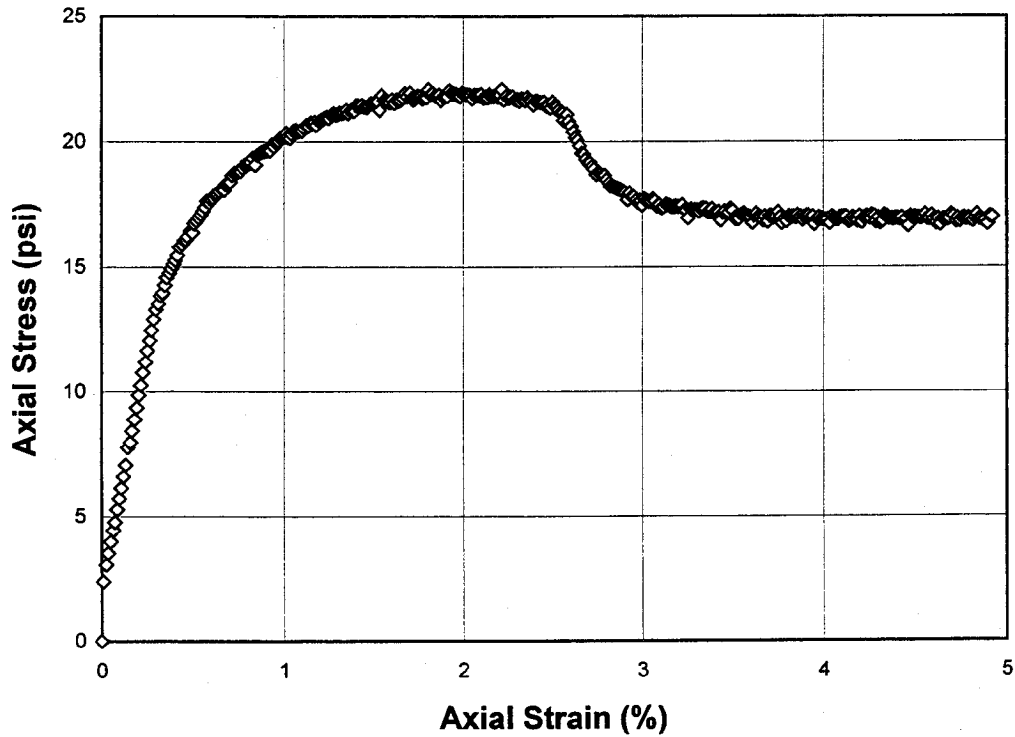


FIGURE 2 - Quick Shear Stress vs Strain

PROJECT NAME: TVA - Fly Ash, Bottom Ash and Scrubber Gypsum Study
LAW PROJECT NO.: 5810860101
1. *MATERIAL SOURCE:* Kingston
2. *MATERIAL DESCRIPTION:* Ponded Fly Ash (Cell I)
3. *REMOLDING TARGETS:* 95% Standard Dry Density at Optimum Moisture Content
4. *MATERIAL TYPE:* 2
5. *TEST DATE:* 06-29-1995



LABORATORY MATERIAL HANDLING AND TESTING
LABORATORY MATERIAL TEST DATA
RESILIENT MODULUS OF UNBOUND GRANULAR BASE/SUBBASE
MATERIALS AND SUBGRADE SOILS
LAB DATA SHEET T46 - RECOMPACTED SAMPLES

SHEET NO 1 OF 2

UNBOUND GRANULAR BASE/SUBBASE LAYERS AND SUBGRADE SOILS
SHRP TEST DESIGNATION UG07, SS07/SHRP PROTOCOL P46

LABORATORY PERFORMING TEST: LAW ENGINEERING, INC. - ATLANTA, GEORGIA

PROJECT NAME: TVA - Fly Ash, Bottom Ash and Scrubber Gypsum Study

LAW PROJECT NO.: 5810860101

- | | | | | |
|-----|---|--|---|------------|
| 1. | MATERIAL SOURCE: | Kingston | | |
| 2. | MATERIAL DESCRIPTION: | Ponded Fly Ash (Cell D) | | |
| 3. | REMODELING TARGETS: | 95% Modified Dry Density at Optimum Moisture Content | | |
| 4. | MATERIAL TYPE (Type 1 or Type 2) | | | 2 |
| 5. | TEST INFORMATION | | | |
| | PRECONDITIONING - GREATER THAN 5% PERM. STRAIN? (Y = YES OR N = NO) | | | N |
| | TESTING - GREATER THAN 5% PERM. STRAIN? (Y = YES OR N = NO) | | | N |
| | TESTING - NUMBER OF LOAD SEQUENCES COMPLETED (0 - 15) | | | 15 |
| 6. | SPECIMEN INFO.: | | | |
| | SPECIMEN DIAM., inch | | | |
| | TOP | | | 2.86 |
| | MIDDLE | | | 2.86 |
| | BOTTOM | | | 2.86 |
| | AVERAGE | | | 2.86 |
| | MEMBRANE THICKNESS (1), inch | | | 0.01 |
| | MEMBRANE THICKNESS (2), inch | | | 0.01 |
| | NET DIAM., inch | | | 2.84 |
| | HEIGHT OF SPECIMEN, CAP AND BASE, inch | | | 6.13 |
| | HEIGHT OF CAP AND BASE, inch | | | 0.00 |
| | INITIAL LENGTH, L ₀ , inch | | | 6.13 |
| | INITIAL AREA, A ₀ , in ² | | | 6.33 |
| | INITIAL VOLUME A ₀ L ₀ , in ³ | | | 38.80 |
| 7. | SOIL SPECIMEN WEIGHT: | | | |
| | INITIAL WEIGHT OF CONTAINER AND WET SOIL, grams | | | 1001.20 |
| | FINAL WEIGHT OF CONTAINER AND WET SOIL, grams | | | 0.00 |
| | WEIGHT OF WET SOIL USED, grams | | | 1001.20 |
| 8. | SOIL PROPERTIES.: | | | |
| | IN SITU MOISTURE CONTENT (NUCLEAR), % | | | N/A |
| | IN SITU WET DENSITY (NUCLEAR), pcf | | | N/A |
| | or | | | |
| | OPTIMUM MOISTURE CONTENT, % | | | 24.1 |
| | MAX. DRY DENSITY, pcf | | | 84.7 |
| | 95 % MAX. DRY DENSITY, pcf | | | 80.5 |
| 9. | SPECIMEN PROPERTIES: | | | |
| | COMPACTION MOISTURE CONTENT, % | | | 24.1 |
| | MOISTURE CONTENT AFTER RESILIENT MODULUS TESTING, % | | | 24.2 |
| | COMPACTION DRY DENSITY, γ _d pcf | | | 79.1 |
| 10. | QUICK SHEAR TEST | | | |
| | STRESS - STRAIN PLOT ATTACHED (Y = YES, N = NO) | | | Y |
| | TRIAXIAL SHEAR MAXIMUM STRENGTH (MAX. LOAD/X-SECTION AREA), psi | | | 28.2 |
| | SPECIMEN FAIL DURING TRIAXIAL SHEAR? (Y = YES, N = NO) | | | Y |
| 11. | COMMENTS (Section 10.4 of Protocol P46) | | | |
| | (a) CODE | 0 | 0 | 0 |
| | (b) NOTE | 0 | 0 | 0 |
| 12. | TEST DATE | | | 07-05-1995 |

GENERAL REMARKS:

SUBMITTED BY, DATE

RJ Bourda 9/5/95
LABORATORY MANAGER

PROJECT NAME: TVA - Fly Ash, Bottom Ash and Scrubber Gypsum Study
LAW PROJECT NO.: 5810860101
1. MATERIAL SOURCE: Kingston
2. MATERIAL DESCRIPTION: Ponded Fly Ash (Cell I)
3. REMOLDING TARGETS: 95% Modified Dry Density at Optimum Moisture Content
4. MATERIAL TYPE: 2
5. TEST DATE: 07-05-1995
6. RESILIENT MODULUS TESTING

COLUMN #	1	2	3	4	5	6	7	8	9	10	11	12	13	14
PARAMETER	Chamber Confining Pressure	Nominal Maximum Axial Stress	Cycle No.	Actual Applied Max. Axial Load	Actual Applied Cyclic Load	Actual Applied Contact Load	Actual Applied Max. Axial Stress	Actual Applied Cyclic Stress	Actual Applied Contact Stress	Recov. Def. LVDT #1 Reading	Recov. Def. LVDT #2 Reading	Average Recov. Def. LVDT 1 and 2	Resilient Strain	Resilient Modulus
DESIGNATION	S ₃	S _{cylic}	C ₁	P _{max}	P _{cylic}	P _{contact}	S _{max}	S _{cylic}	S _{contact}	H ₁	H ₂	H _{avg}	ε	
UNIT	psi	psi	---	lbs	lbs	lbs	psi	psi	psi	in.	in.	in.	in/in	psi
PRECISION	-----													
SEQUENCE 1	6.0	2.0	1	12.8	11.4	1.3	2.0	1.8	0.2	0.00190	0.00186	0.00188	0.00031	5,891
			2	12.8	11.5	1.3	2.0	1.8	0.2	0.00187	0.00184	0.00186	0.00030	5,993
			3	12.8	11.5	1.3	2.0	1.8	0.2	0.00188	0.00185	0.00187	0.00030	5,943
			4	12.8	11.5	1.3	2.0	1.8	0.2	0.00188	0.00185	0.00186	0.00030	5,960
			5	12.8	11.4	1.3	2.0	1.8	0.2	0.00187	0.00185	0.00186	0.00030	5,950
	COLUMN AVERAGE			12.8	11.5	1.3	2.0	1.8	0.2	0.00188	0.00185	0.00187	0.00030	5,947
	STANDARD DEV.			0.0	0.0	0.0	0.0	0.0	0.0	0.00001	0.00001	0.00001	0.00000	37

Source: Kingston	Description: Ponded Fly Ash (Cell I)	95% Modified Dry Density at Optimum Moisture Content												
SEQUENCE 2	6.0	4.0	1	25.4	22.9	2.5	4.0	3.6	0.4	0.00364	0.00365	0.00365	0.00059	6,089
			2	25.4	22.9	2.5	4.0	3.6	0.4	0.00364	0.00365	0.00365	0.00059	6,089
			3	25.4	23.0	2.5	4.0	3.6	0.4	0.00365	0.00365	0.00365	0.00059	6,104
			4	25.4	23.0	2.4	4.0	3.6	0.4	0.00365	0.00365	0.00365	0.00060	6,087
			5	25.4	22.9	2.5	4.0	3.6	0.4	0.00366	0.00367	0.00366	0.00060	6,066
	COLUMN AVERAGE		25.4	22.9	2.5	4.0	3.6	0.4	0.00365	0.00365	0.00365	0.00060	6,087	
	STANDARD DEV.		0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.00001	0.00001	0.00001	0.00000	13
SEQUENCE 3	6.0	6.0	1	38.0	34.3	3.7	6.0	5.4	0.6	0.00592	0.00594	0.00593	0.00097	5,602
			2	38.0	34.3	3.7	6.0	5.4	0.6	0.00592	0.00594	0.00593	0.00097	5,600
			3	38.0	34.3	3.7	6.0	5.4	0.6	0.00591	0.00596	0.00593	0.00097	5,596
			4	38.0	34.3	3.7	6.0	5.4	0.6	0.00589	0.00594	0.00592	0.00096	5,614
			5	38.0	34.3	3.7	6.0	5.4	0.6	0.00591	0.00592	0.00592	0.00096	5,611
	COLUMN AVERAGE		38.0	34.3	3.7	6.0	5.4	0.6	0.00591	0.00594	0.00593	0.00097	5,605	
	STANDARD DEV.		0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.00001	0.00001	0.00001	0.00000	8
SEQUENCE 4	6.0	8.0	1	50.7	45.7	5.0	8.0	7.2	0.8	0.00815	0.00819	0.00817	0.00133	5,424
			2	50.7	45.7	5.0	8.0	7.2	0.8	0.00813	0.00819	0.00816	0.00133	5,426
			3	50.7	45.8	5.0	8.0	7.2	0.8	0.00812	0.00818	0.00815	0.00133	5,440
			4	50.8	45.8	5.0	8.0	7.2	0.8	0.00813	0.00817	0.00815	0.00133	5,448
			5	50.8	45.8	5.0	8.0	7.2	0.8	0.00814	0.00818	0.00816	0.00133	5,444
	COLUMN AVERAGE		50.7	45.8	5.0	8.0	7.2	0.8	0.00813	0.00818	0.00816	0.00133	5,436	
	STANDARD DEV.		0.1	0.1	0.0	0.0	0.0	0.0	0.0	0.00001	0.00001	0.00001	0.00000	11

Source: Kingston	Description: Pondered Fly Ash (Cell I)	95% Modified Dry Density at Optimum Moisture Content												
SEQUENCE 5	6.0	10.0	1	63.6	57.4	6.2	10.1	9.1	1.0	0.01012	0.01019	0.01016	0.00166	5.476
			2	63.7	57.5	6.2	10.1	9.1	1.0	0.01015	0.01023	0.01019	0.00166	5.463
			3	63.6	57.3	6.2	10.0	9.1	1.0	0.01017	0.01023	0.01020	0.00166	5.447
			4	63.6	57.3	6.2	10.0	9.1	1.0	0.01015	0.01020	0.01018	0.00166	5.456
			5	63.6	57.4	6.2	10.0	9.1	1.0	0.01013	0.01020	0.01017	0.00166	5.466
	COLUMN AVERAGE		63.6	57.4	6.2	10.1	9.1	1.0	0.01014	0.01021	0.01018	0.00166	5.462	
	STANDARD DEV.		0.1	0.1	0.0	0.0	0.0	0.0	0.00002	0.00002	0.00002	0.00000	11	
SEQUENCE 6	4.0	2.0	1	13.2	11.5	1.7	2.1	1.8	0.3	0.00219	0.00221	0.00220	0.00036	5.069
			2	13.2	11.5	1.7	2.1	1.8	0.3	0.00218	0.00220	0.00219	0.00036	5.080
			3	13.2	11.5	1.7	2.1	1.8	0.3	0.00218	0.00221	0.00219	0.00036	5.074
			4	13.2	11.5	1.7	2.1	1.8	0.3	0.00217	0.00219	0.00218	0.00036	5.127
			5	13.2	11.5	1.7	2.1	1.8	0.3	0.00218	0.00222	0.00220	0.00036	5.078
	COLUMN AVERAGE		13.2	11.5	1.7	2.1	1.8	0.3	0.00218	0.00220	0.00219	0.00036	5.086	
	STANDARD DEV.		0.0	0.0	0.0	0.0	0.0	0.0	0.00001	0.00001	0.00001	0.00000	23	
SEQUENCE 7	4.0	4.0	1	25.4	22.9	2.4	4.0	3.6	0.4	0.00502	0.00504	0.00503	0.00082	4.413
			2	25.4	22.9	2.4	4.0	3.6	0.4	0.00502	0.00505	0.00503	0.00082	4.416
			3	25.4	22.9	2.4	4.0	3.6	0.4	0.00503	0.00503	0.00503	0.00082	4.414
			4	25.4	23.0	2.4	4.0	3.6	0.4	0.00502	0.00503	0.00503	0.00082	4.437
			5	25.5	23.0	2.4	4.0	3.6	0.4	0.00502	0.00505	0.00504	0.00082	4.428
	COLUMN AVERAGE		25.4	23.0	2.4	4.0	3.6	0.4	0.00502	0.00504	0.00503	0.00082	4.422	
	STANDARD DEV.		0.0	0.1	0.0	0.0	0.0	0.0	0.00000	0.00001	0.00000	0.00000	11	

Source: Kingston	Description: Ponded Fly Ash (Cell I)	95% Modified Dry Density at Optimum Moisture Content												
SEQUENCE 8	4.0	6.0	1	38.0	34.3	3.7	6.0	5.4	0.6	0.00775	0.00779	0.00777	0.00127	4,279
			2	38.1	34.4	3.7	6.0	5.4	0.6	0.00774	0.00778	0.00776	0.00127	4,300
			3	38.1	34.4	3.7	6.0	5.4	0.6	0.00778	0.00779	0.00778	0.00127	4,283
			4	38.2	34.4	3.7	6.0	5.4	0.6	0.00774	0.00778	0.00776	0.00127	4,299
			5	38.1	34.4	3.7	6.0	5.4	0.6	0.00776	0.00781	0.00779	0.00127	4,279
	COLUMN AVERAGE		38.1	34.4	3.7	6.0	5.4	0.6	0.00775	0.00779	0.00777	0.00127	4,288	
	STANDARD DEV.		0.0	0.0	0.0	0.0	0.0	0.0	0.00002	0.00001	0.00001	0.00000	11	
SEQUENCE 9	4.0	8.0	1	50.9	45.9	5.0	8.0	7.2	0.8	0.00996	0.00999	0.00998	0.00163	4,454
			2	50.8	45.9	5.0	8.0	7.2	0.8	0.00995	0.01000	0.00997	0.00163	4,455
			3	50.9	45.9	5.0	8.0	7.3	0.8	0.00995	0.00999	0.00997	0.00163	4,461
			4	50.9	45.9	5.0	8.0	7.3	0.8	0.00994	0.00998	0.00996	0.00162	4,468
			5	50.9	45.9	5.0	8.0	7.3	0.8	0.00994	0.00998	0.00996	0.00162	4,469
	COLUMN AVERAGE		50.9	45.9	5.0	8.0	7.3	0.8	0.00995	0.00999	0.00997	0.00163	4,461	
	STANDARD DEV.		0.0	0.0	0.0	0.0	0.0	0.0	0.00001	0.00001	0.00001	0.00000	7	
SEQUENCE 10	4.0	10.0	1	63.5	57.3	6.2	10.0	9.1	1.0	0.01178	0.01183	0.01181	0.00193	4,700
			2	63.5	57.3	6.2	10.0	9.1	1.0	0.01180	0.01185	0.01182	0.00193	4,695
			3	63.5	57.3	6.2	10.0	9.1	1.0	0.01179	0.01187	0.01183	0.00193	4,695
			4	63.6	57.4	6.2	10.1	9.1	1.0	0.01181	0.01187	0.01184	0.00193	4,696
			5	63.6	57.4	6.2	10.1	9.1	1.0	0.01180	0.01187	0.01184	0.00193	4,696
	COLUMN AVERAGE		63.6	57.3	6.2	10.0	9.1	1.0	0.01179	0.01186	0.01183	0.00193	4,696	
	STANDARD DEV.		0.1	0.1	0.0	0.0	0.0	0.0	0.00001	0.00002	0.00001	0.00000	2	

Source:	Kingston	Description:	Ponded Fly Ash (Cell I)	95% Modified Dry Density at Optimum Moisture Content											
SEQUENCE 11	2.0	1	13.5	11.3	2.1	2.1	2.1	1.8	0.3	0.00273	0.00273	0.00273	0.00273	0.00045	4,028
		2	13.5	11.4	2.1	2.1	2.1	1.8	0.3	0.00271	0.00271	0.00271	0.00271	0.00044	4,067
		3	13.5	11.4	2.1	2.1	2.1	1.8	0.3	0.00269	0.00269	0.00269	0.00269	0.00044	4,105
		4	13.5	11.4	2.1	2.1	2.1	1.8	0.3	0.00269	0.00269	0.00269	0.00269	0.00044	4,117
		5	13.5	11.4	2.1	2.1	2.1	1.8	0.3	0.00270	0.00270	0.00272	0.00271	0.00044	4,097
		COLUMN AVERAGE	13.5	11.4	2.1	2.1	2.1	1.8	0.3	0.00270	0.00271	0.00271	0.00271	0.00044	4,083
		STANDARD DEV.	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.00001	0.00002	0.00001	0.00001	0.00000	36
SEQUENCE 12	2.0	1	25.1	22.6	2.4	4.0	4.0	3.6	0.4	0.00625	0.00625	0.00625	0.00102	3,507	
		2	25.0	22.6	2.4	3.9	3.9	3.6	0.4	0.00629	0.00627	0.00628	0.00102	3,485	
		3	25.0	22.6	2.4	3.9	3.9	3.6	0.4	0.00625	0.00625	0.00625	0.00102	3,495	
		4	25.0	22.6	2.4	3.9	3.9	3.6	0.4	0.00628	0.00628	0.00628	0.00102	3,481	
		5	25.0	22.6	2.4	3.9	3.9	3.6	0.4	0.00626	0.00626	0.00626	0.00102	3,494	
		COLUMN AVERAGE	25.0	22.6	2.4	4.0	4.0	3.6	0.4	0.00627	0.00626	0.00626	0.00102	3,492	
		STANDARD DEV.	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.00002	0.00001	0.00001	0.00000	10	
SEQUENCE 13	2.0	1	37.9	34.2	3.7	6.0	6.0	5.4	0.6	0.00938	0.00942	0.00940	0.00153	3,523	
		2	37.9	34.2	3.7	6.0	6.0	5.4	0.6	0.00938	0.00941	0.00939	0.00153	3,529	
		3	37.9	34.2	3.7	6.0	6.0	5.4	0.6	0.00940	0.00941	0.00940	0.00153	3,523	
		4	37.9	34.2	3.7	6.0	6.0	5.4	0.6	0.00940	0.00940	0.00940	0.00153	3,521	
		5	37.9	34.2	3.7	6.0	6.0	5.4	0.6	0.00940	0.00941	0.00941	0.00153	3,517	
		COLUMN AVERAGE	37.9	34.2	3.7	6.0	6.0	5.4	0.6	0.00939	0.00941	0.00940	0.00153	3,523	
		STANDARD DEV.	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.00001	0.00001	0.00000	0.00000	4	

FIGURE 1 - Logarithmic Plot of Resilient Modulus (M_R) vs Cyclic Stress (S_C)

PROJECT NAME: TVA - Fly Ash, Bottom Ash and Scrubber Gypsum Study
 LAW PROJECT NO.: 5810860101
 1. MATERIAL SOURCE: Kingston
 2. MATERIAL DESCRIPTION: Ponded Fly Ash (Cell I)
 3. REMOLDING TARGETS: 95% Modified Dry Density at Optimum Moisture Content
 4. MATERIAL TYPE: 2
 5. TEST DATE: 07-05-1995

$$M_R = K1 (S_C)^{K2} (1+S_3)^{K5}$$

K1 = 2,374
 K2 = -0.04388
 K5 = 0.47386
 R² = 0.89

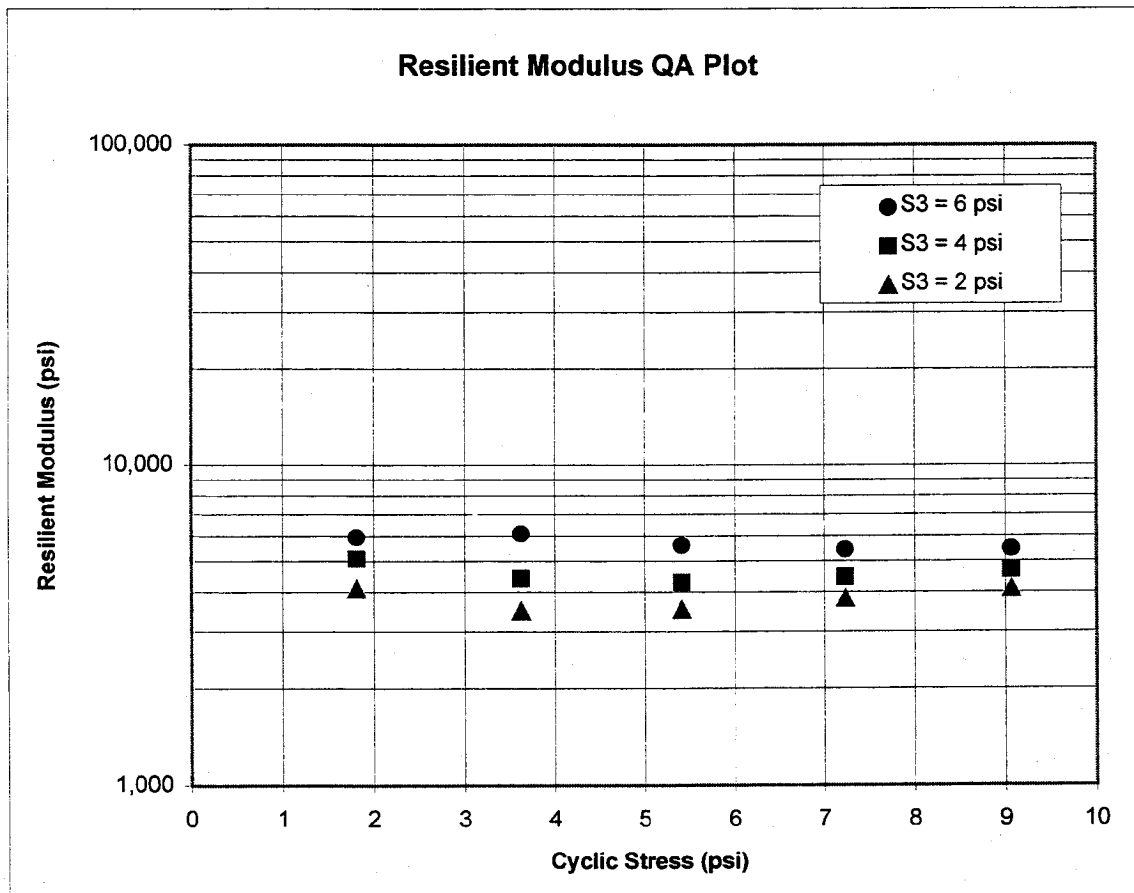


FIGURE 2 - Quick Shear Stress vs Strain

PROJECT NAME: TVA - Fly Ash, Bottom Ash and Scrubber Gypsum Study
LAW PROJECT NO.: 5810860101
1. *MATERIAL SOURCE:* Kingston
2. *MATERIAL DESCRIPTION:* Ponded Fly Ash (Cell I)
3. *REMOLDING TARGETS:* 95% Modified Dry Density at Optimum Moisture Content
4. *MATERIAL TYPE* 2
5. *TEST DATE* 07-05-1995

