

Stivers

E. F. Thomas, Director of Power Production, 716 EB-C (2)

Roy H. Dunham, Director of Engineering Design, 505 UB-K

October 1, 1974

KINGSTON STEAM PLANT - ANNUAL ASH DISPOSAL AREA INSPECTION

Attached is a report from J. P. Hillier Stivers to Frank D. Stansberry dated September 27, 1974, of the field inspection at Kingston Steam Plant.

Original Signed By
F. P. Lacy

Roy H. Dunham

JHHS:REN

Attachment

CC (Attachment):

R. G. Dwyer, 104 UB-K
W. W. Eagle, 401 UB-K (3)
B. S. Montgomery, 401 AB-K
Power Manager's File, 630 FES-C

Frank D. Stansberry, Head Civil Engineer (Site Development, Highway, Railroad, and Bridge Design), 101 FB-K

J. P. Hillier Stivers, Civil Engineer (Site Development, Highway, and Railroad Design), 100 FB-K

September 27, 1974

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On September 17, 1974, Don R. Galloway and I inspected the ash disposal area at Kingston Steam Plant and discussed our findings with Monette L. Butler, Plant Superintendent, and L. B. Kennedy, Assistant Superintendent, Kingston Steam Plant. DPP at Chattanooga was not represented due to conflicting schedules. The inspection was scheduled for September 12, 1974. Maigs Brewer of DPP at Chattanooga met us at Kingston Steam Plant for the scheduled inspection, but due to weather conditions the inspection could not be made at that time. It was decided that DED could make the inspection at a later date without a representative of DPP at Chattanooga being present.

The area was last inspected on September 6, 1973.

On the attached print of drawing 108400, the different ash disposal areas and dikes are designated.

Change in Dikes Since Last Inspection

All dikes, with the exception of the west dike of the initial area and the south end of dike C, were built with earth and widened with ash. The west dike of the initial area and the south end of dike C were built and widened with ash.

The area of erosion on the outside toe of dike C has been repaired with rockfill; and the slope above the rockfill that was disturbed during the repair operations has been smoothed, and an excellent cover of vegetation established (pictures 1 and 2).

The outside 15 feet of the top of dike C has been raised approximately 1.5 feet with material that was excavated from the foundation area of the new stacks. The material was hauled to the dike in trucks, and dumped, spread with dozers and patrol graders, and equipment compacted. The raising of the outside 15 feet of the top of dike C was done to insure adequate freeboard when the water level inside the disposal area was raised. This material is used for freeboard purposes only and will be only the top of a berm when the dike is raised for additional storage capacity. The raising was agreed to in telephone conversations between DED and the plant.

All dikes are in good condition with no visible signs of instability.

Frank D. Stansberry
September 27, 1974

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Change in Pond Operation Since Last Inspection

There has been no basic change in the method of operation. All ash is sluiced into the initial area. Part of it is picked up with a dragline, allowed to drain, and then dry hauled to the ash disposal area adjacent to and north of the north dike where it is deposited in stages. As each stage reaches the elevation of the top of the north dike, it is covered with earth and seeded.

The ash water, carrying some light ash that was not picked up by the dragline, flows through two plant-constructed spillways and skimmers into the ash disposal area where the rest of the ash settles out. The water then goes into Watts Bar Lake through two standard spillways with standard skimmers. The only changes in operation are (1) the dry-hauled ash is still being used to fill the initial area to make a construction plant area for construction of the new stacks and (2) the spillways of the ash disposal area have been raised with a 2-foot section of pipe to allow more detention time in the pond.

The initial area was constructed when the plant was built, as was the road dike, with dike C being added later to complete the ash disposal area.

Condition of Spillways, Skimmers, and Outlets

The spillways, skimmers, and outlets of the initial area could not be inspected due to their location in the area with no access.

Visual inspection of the skimmers and spillways of the ash disposal area showed them to be in good condition with no evidence of loss of ash into Watts Bar Lake. A 2-foot section of pipe has been added to the spillways raising the water level and allowing more detention time in the pond with the ash settling faster.

The outlets of the ash disposal area spillway pipes were submerged by Watts Bar Lake and could not be inspected.

Action on Recommendation of Last Inspection

1. The toe of the outside slope of dike C where the erosion had taken place has been rebuilt with rockfill as recommended. This should eliminate any further erosion in this area. The dike slope above the rockfill which was disturbed during repair of the toe has been graded smooth, covered with earth where needed, and seeded. An excellent cover of vegetation has been established on the slope including that part of the dike originally built with ash.
2. The trash has been removed from the outside slopes of all dikes.

Frank D. Stansberry
September 27, 1974

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Recommendations

We have no recommendations for corrective work as a result of this inspection.


J. P. Hillier Stivers

JPHS:BLH
Attachments

Concur: Original Signed By
F. D. Stansberry
Frank D. Stansberry

Original Signed By
W. W. Engle
W. W. Engle

9/27/74--FDS:BLH
CC: W. W. Engle, 401 UB-K (Attachments)

9/30/74--WWE:NCH
CC (Attachments):
R. G. Damer, 104 UB-K
Roy H. Dunham, 505 UB-K
B. S. Montgomery, 401 AB-K

KINGSTON STEAM PLANT
1974

1. DIKE "C" SHOWING SOUTH END
OF EROSION AREA REPAIRED
WITH ROCK FILL. (ARROW) NOTE
THE GOOD VEGETATION.

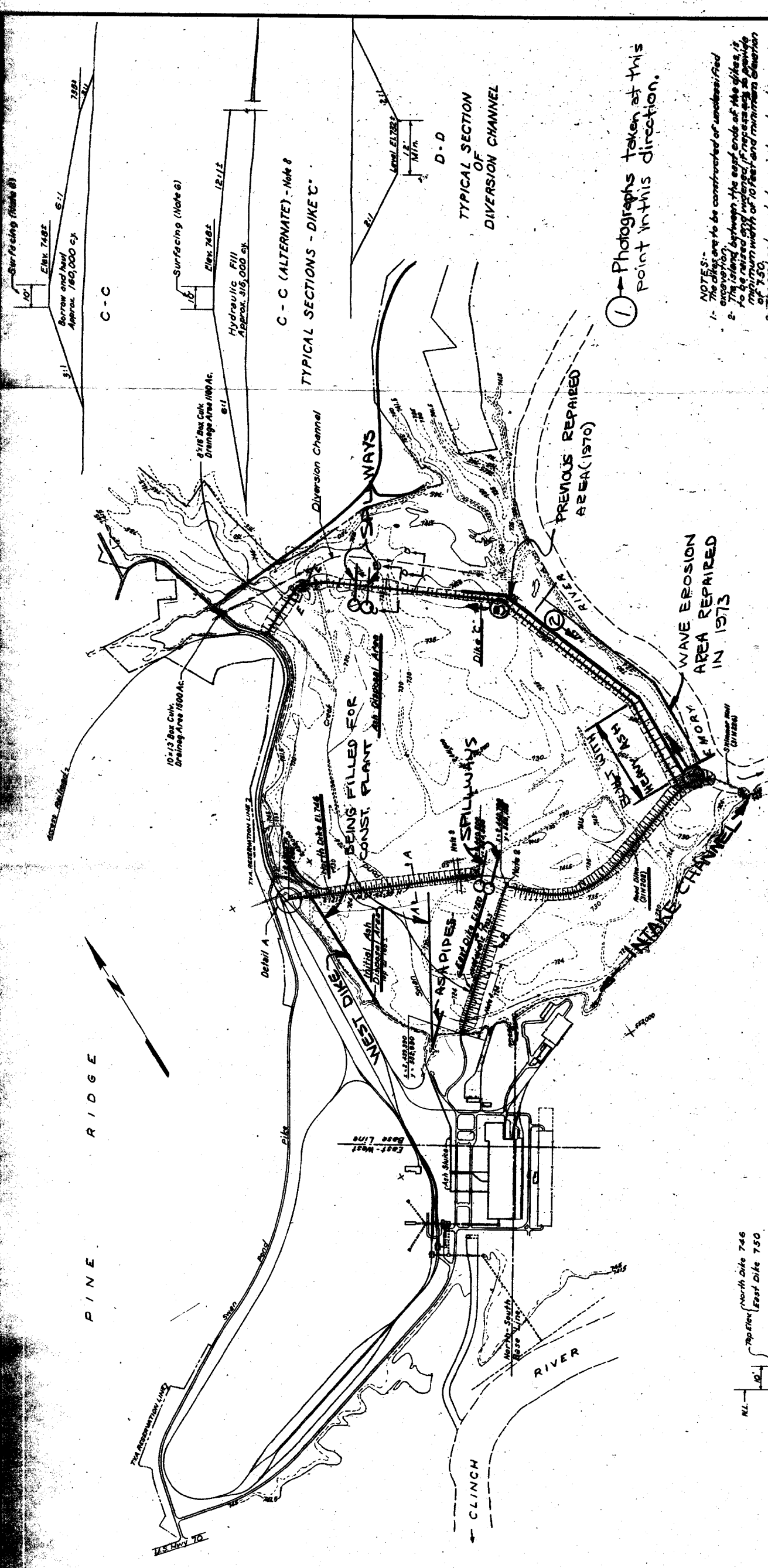


2. DIKE "C" SHOWING NORTH END
OF EROSION AREA REPAIRED
WITH ROCK FILL. AGAIN NOTE
THE GOOD VEGETATION ON SLOPE.



3. DIKE "C" SHOWING OUTSIDE 15'±
RAISED TO INSURE ADEQUATE
FREEBOARD. (ARROW) AND INSIDE
WIDENED WITH ASH.





① Photographs taken at this point in this direction.

- NOTES:
- The dikes are to be constructed of unclassified excavation.
 - The island between the east ends of the dikes is to be raised and graded if necessary to provide minimum width of 10 feet and minimum elevation of 750.
 - The embankment slopes below elevation 735' are to be 1:1.
 - Spillways are to be kept to select firm shale and to be placed below the water level of the Inake Channel. The spillways are to be constructed of concrete and are to be placed on a prepared fill core of earth and fine material to provide a relatively impervious dam.
 - Top of Dike 'C' to be surfaced with sleg and ashes, 6" compacted thickness.
 - Quantities shown for Dike 'C' are net fill for section shown and do not include shrinkage etc.
 - Section C-C is the minimum section to be used. The slope shown for the hydraulic fill section are assumed and may be steeper if material can be placed on steeper slopes.
 - Remove existing dike for minimum width of 50 ft and to elevation 742 or lower after Dike 'C' has been completed to at least elevation 742.

ESTIMATED QUANTITIES

North Dike	104,000 Cu Yd
East Dike	118,000 Cu Yd
Total	222,000 Cu Yd

