

General Interest**Response to Questions Posed by the Food Safety and Inspection Service Regarding Determination of the Most Appropriate Technologies for the Food Safety and Inspection Service To Adopt in Performing Routine and Baseline Microbiological Analyses^{†‡}**

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 NATIONAL ADVISORY COMMITTEE ON MICROBIOLOGICAL CRITERIA FOR FOODS

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EXECUTIVE SUMMARY

The National Advisory Committee on Microbiological Criteria for Foods (NACMCF or Committee) reviewed available and developing detection technologies that the U.S. Department of Agriculture Food Safety and Inspection Service (FSIS) could evaluate for use in routine and baseline microbiological analyses. The NACMCF determined that the recommendation of any new technology for use by the FSIS must be presented in an appropriate context to have applicable meaning and utility. The context agreed upon was the application of a new technology as a fully validated microbiological testing method ready for implementation. The method, in turn, must be rooted in the broader public health goals of the FSIS, and further defined by the microbiological testing objectives as applied to an FSIS program activity. The NACMCF provided background information on the role of testing in the protection of the food supply, particularly by the Federal regulatory system. General considerations for the application of various microbiological testing methods to food safety were

reviewed, followed by a description of new and emerging technologies, including a discussion on critical performance criteria when selecting, evaluating, and validating new methods that incorporate these technologies. The advantages and disadvantages of potential emerging methods that employ new technologies are presented in a manner that is relevant to the regulatory “gold standard” of culture-based testing. Finally, an outline of a systematic process to identify and evaluate new methods was developed for the FSIS to consider when adopting a new method. The Committee then identified barriers and research gaps which should be addressed as the FSIS adopts new methods to enhance public health. Major recommendations to address barriers and research gaps included: continued articulation of public health goals and testing objectives; sharing of methods and promotion of harmonization across Federal and state agencies; assessing methods development needs and providing a structure and process for method evaluation and implementation; strengthening of the FSIS’s method development capabilities; increase efforts to integrate pre-analytical sample processing with advanced detection

technologies; review the requirement of a viable microbial isolate; give priority to enumeration of pathogens by using real-time methods; consider charging the NACMCF to examine statistical considerations relating to microbiological sampling and testing; and consider charging the NACMCF to review new genotyping and subtyping technologies.

1. INTRODUCTION: STATEMENT OF CHARGE TO NACMCF AND THE RATIONALE FOR THE APPROACH TO ADDRESS THE CHARGE

1.1. Charge to the Committee

Determination of the Most Appropriate Technologies for the FSIS to Adopt in Performing Routine and Baseline Microbiological Analyses

The National Advisory Committee on Microbiological Criteria for Foods (NACMCF) should provide guidance to assist with the U.S. Department of Agriculture, Food Safety and Inspection Service (USDA-FSIS or Agency) goal of moving into the next generation of microbiological testing methods. To do so, NACMCF should review the current status of molecular methods, including genotyping assays, nanotechnology, and other available or evolving technologies for potential applicability to the FSIS's microbial analysis and explore their roles for incorporation into the FSIS's microbiological testing programs at both the laboratory and in-plant level.

The Agency suggested that the charge might best be approached by NACMCF in two stages. The first would focus on **laboratory methods** for pathogen detection, and the second on **in-plant testing** to reliably assess process control. Analyses for use in the FSIS laboratories versus within plants are likely to require different technologies. Analyses carried out in the FSIS laboratories will be used for baseline monitoring of national microbial trends and regulatory sampling. In-plant sampling may primarily help in assessing process control and real-time monitoring of plant performance.

The FSIS requested the NACMCF to examine the merits of available technologies for application to the FSIS's microbial testing with a focus on:

- Selectivity and sensitivity
- Adaptability to various matrices (including foods, the processing environment, and human clinical samples)
- Scope of analyses (including species identification, serotype equivalence, antibiotic resistance, pulsed-field gel electrophoresis (PFGE) equivalence, and additional indicators of microbial hazards, such as virulence factors)
- Enumeration
- Data acquisition and transfer
- Speed
- Ability to be effectively incorporated into the FSIS methods
- Cost and resource efficiency

Charge Questions:

1. What are the most appropriate technologies the FSIS should consider for improved microbiological analyses?

What are the most promising methods that could replace or complement those currently used at the FSIS? What are the important parameters to be considered in determining the suitability of a method for a particular application (such as laboratory analyses for pathogens versus in-plant testing for process control, or routine versus baseline testing, and enumeration of pathogens and indicators)?

2. What are the advantages and disadvantages of these newer technologies/methods? When selecting newer technologies/methods consider the FSIS approach of reliance on culture-confirmed positives for target organisms in the context of method correlation, substitution, and degree of confidence. For instance, if the technology does not measure or correlate with viable cell presence, can reasonable decisions be made about the safety of the product?
3. When adopting new technologies and testing platforms, what considerations must be made regarding sampling protocols? How does sampling (size, site, rinse, excision) impact assay sensitivity, specificity, and limit of detection (LOD)? Are there any practical ways (concentration technologies, etc.) that could be adopted to compensate for potential loss in specificity, sensitivity, and detection limit requirements for microbiological targets?
4. Consider specifically the accuracy, applicability, and validation of an assay capable of detecting thousands of single-nucleotide polymorphisms (SNPs) in a single reaction. Would such an assay be timely, cost-effective, and capable of screening specimens to monitor process control? Would it be capable of differentiating multiple microbial species in a single sample? Could it have application for differentiating bacterial subspecies (particularly relevant for salmonellae, which are currently characterized by serotype), or detecting antibiotic resistance genes and virulence factors? Determine the suitability of incorporating SNPs in meeting the current and future testing needs of the FSIS.
5. When selecting a new technology, what factors should be considered, such that the data generated would be useful in an expanded manner to include attribution/risk profiles and models for human illnesses?
6. What issues will need to be considered to make newer and promising technologies a reality in the FSIS's future testing for pathogens and indicator organisms? For technologies that may be useful in the future, identify research gaps that need to be addressed prior to implementation.

1.2. Public Health Focus

Foodborne infections cause an estimated 76 million acute illnesses and 5,000 deaths each year in the United States (84). These infections are the result of the contamination of food with a variety of disease-causing bacteria, viruses, and parasites that can occur as food moves from the farm to the consumer. The USDA's Economic Research Service (ERS) estimates that illnesses caused by Shiga toxin-producing *Escherichia coli* (*E. coli*), *Salmo-*

TABLE 1. *Healthy People 2010 objectives^a (152)*

Pathogen	1997 baseline infections	2010 target
<i>Campylobacter</i>	24.6	12.3
<i>Escherichia coli</i> O157:H7	2.1	1.0
<i>Listeria monocytogenes</i>	0.5	0.24 ^b
<i>Salmonella</i>	13.7	6.8

^a Laboratory-confirmed cases per 100,000 humans (Food Net).

^b Changed to year 2005 by Executive Order (President Clinton).

nella, *Campylobacter*, and *Listeria monocytogenes* (*L. monocytogenes*) result in \$6.9 billion in medical costs and lost productivity each year in the United States (26). The Department of Health and Human Services, Food and Drug Administration (DHHS-FDA) further estimates that 2% to 3% of foodborne illnesses result in secondary long-term health consequences (71). With the globalization of the food supply and emerging foodborne pathogens, foodborne illness is clearly a serious public health issue that requires continued attention.

Recognizing this threat to the public health, the U.S. regulatory agencies charged with the oversight of food safety have evolved from a command-and-control (and largely visual) to an increasingly science-based, data-driven inspection approach that shifts significant responsibility for ensuring the safety of domestic and imported food products to the food industry. In 1996, the FSIS adopted hazard analysis and critical control points (HACCP), a proactive, preventive system of process control (144). Microbiological testing plays a critical role in enhancing and verifying HACCP systems. For example, during food production and processing, microbiological testing can be used to continually improve HACCP systems, reducing the likelihood of pathogen contamination, and in so doing, enhance public health. Although end-product testing cannot ensure the safety of food products, microbiological testing data are also pivotal in making policy decisions, guiding compliance and enforcement actions, and developing risk assessments. This is not to say that microbiological testing methods are perfect; in fact, to assure appropriate use, microbiological testing must be accompanied by appropriate sampling techniques which are statistically valid. Taken together, microbiological detection methods employed by regulatory agencies must be robust, dependable, and defensible.

Traditionally, the FSIS has set public health-based performance goals to assure that the products under their regulatory jurisdiction have a minimal impact on the overall burden of foodborne illness. These goals are based on the Healthy People 2010 (HP 2010) objectives in Table 1 (152) and estimates by the DHHS Centers for Disease Control and Prevention (CDC) (84). Specifically, the FSIS used the HP 2010 goals to establish public health-based performance goals for three pathogen/product pairs: *E. coli* O157:H7 in not-ready-to-eat (NRTE) ground beef products, *L. monocytogenes* in ready-to-eat (RTE) meat and poultry products, and *Salmonella* in NRTE broiler carcasses. Regarding *Campylobacter*, the FSIS is in the process of analyzing

the results of a year-long baseline study for broiler carcasses, and recently initiated a similar study for turkey carcasses. The FSIS expects to establish a quantitative standard for these species in the near future.

The impact of the FSIS regulatory activities on the HP 2010 goals cannot be measured directly, in large part because of the absence of reliable and detailed foodborne illness attribution data (data which are used to allocate the burden of foodborne illnesses to specific commodities). In recent years FoodNet data have demonstrated that the incidence of reported laboratory-confirmed foodborne illnesses has remained relatively unchanged. Furthermore, the Office of the Inspector General (148) has stated that the FSIS must develop goals, objectives, and methods in support of an effective microbial testing program. Therefore, NACMCF recommends that as a first step, the FSIS clearly articulate measurable public health goals and demonstrate how those goals advance the Agency's public health mission to reduce the burden of foodborne illness attributable to the FSIS-regulated food products. Once the FSIS has articulated its public health goals, the FSIS must clearly define its microbiological testing objectives and how they address these goals. Microbiological methods that employ any new technology must then fulfill the necessary test criteria that clearly support the FSIS testing objectives and public health goals.

1.3. Committee's Approach to Answering the Charge

Upon reviewing the language in the charge (the title, the preamble, and the charge questions), the NACMCF determined the need to establish a context for the use of the terms "technology or new technology" and "microbiological method or testing or analysis" and then to maintain this context throughout the document for clarity. At this early deliberative juncture, the Committee also believed strongly that the FSIS must adopt a longer-term vision which includes development of a process for applying appropriate new microbiological technologies as part of a broad food safety and public health strategy. Thus, the Committee's approach for addressing the charge, that both delineates the terms mentioned above and puts a public health focus front and center, emerged as:

The recommendation of any new technology for use by the FSIS must be presented in an appropriate context to have applicable meaning and utility. The context agreed upon was the application of a new technology as a fully validated microbiological testing method ready for implementation. The method must be rooted in the broader public health goals of the FSIS, and further defined by the microbiological testing objectives as applied to an FSIS program activity.

The NACMCF's full charge and the explicit explanation of the need for public health to be the main driver for how NACMCF addressed the charge (and, in turn, how NACMCF recommended that the FSIS should develop microbiological testing as part of a food safety strategic plan) is presented above in Sections 1.1 and 1.2, respectively. This Section (1.3) continues below with a

description of how the document is further structured to address the charge.

In reviewing the charge questions, the NACMCF determined that there was substantial overlap and oftentimes the questions were too prescriptive, making it difficult to address the longer term vision of the Agency. Therefore, the Committee chose to address the charge in a holistic manner, rather than answering the specific charge questions independently. The need for this approach became more apparent as the Committee began its deliberations and recognized that applying new technologies to improve microbiological methods is a dynamic process. Moreover, new technologies emerge at a rapid rate and certain ones may not be practical for use in a food safety testing laboratory, because of expense, operator training needs, ability to transfer into a high throughput testing format, and sample preparation and matrix interference concerns.

Because of these issues, the Committee determined that the best way to structure the document was first to provide a "Background" that discussed the role of testing in the protection of the safety of the food supply (Section 2), particularly in the context of the Federal regulatory system. Next, a review of the general considerations for the application of various microbiological testing methods to food safety is provided (Section 3). This is followed by a description of new and emerging technologies, including a discussion of the critical performance criteria which need to be considered when selecting, evaluating, and validating new methods that incorporate these technologies (Section 4). A discussion of the advantages and disadvantages of potential emerging methods that employ new technologies follows, which covers multiple issues (e.g., rapid, on-site analysis; discrimination between viable and non-viable cells; the need for an isolate; qualitative versus quantitative results; and multianalyte considerations) in a manner that is relevant to the regulatory "gold standard" of culture-based testing (Section 5). Finally, NACMCF described the critical elements that need to be considered as the FSIS seeks to apply a new method that takes advantage of new technologies for an intended food safety and public health-related programmatic purpose (Section 6).

One caveat to the NACMCF approach to address the charge is that the discussion on SNP technology (Question 4) was limited largely to addressing the focus given in the charge preamble "on **laboratory methods** for pathogen detection" and "on **in-plant testing** to reliably assess process control." Therefore, while the Background (Section 2) describes the present status of several methods, including those based on SNP technology, the discussion is confined to the detection function and does not address the use of these technologies in genotyping and subtyping applications. This is not to say that their use in genotyping is not promising, but rather that the Committee believed that this topic was worthy of a wholly separate charge to NACMCF. The FSIS did brief the Committee on an extensively researched internal "white paper" on new subtyping technologies that could supplement and/or potentially replace PFGE, the current gold standard typing method employed in the CDC-managed PulseNet program. Both the

FSIS and the FDA fiscally co-support PulseNet with CDC by Interagency Agreements.

In summary, NACMCF chose a public health thrust to drive its response to the charge, gathered and described background information on the current and future detection technologies which could be applicable to a regulatory setting, and used this foundation as the basis upon which to address the broad charge in a holistic manner. The Committee identified, both in the Table of Contents and the Introduction to each section, the location of discussions addressing the specific charge questions. Some questions are addressed in more than one section. It is the opinion of the Committee that the charge has been adequately addressed in this document.

2. BACKGROUND: TESTING AND METHODS DEVELOPMENT PROGRAMS OF FEDERAL FOOD SAFETY AGENCIES

In the U.S., a number of Federal and state agencies have complementary roles in ensuring the safety of a myriad of domestic and imported food products. The two major Federal regulatory agencies responsible for the safety of the food supply are the USDA-FSIS and the DHHS-FDA. The DHHS CDC conducts human disease surveillance for foodborne and other illnesses of public health importance. In addition, the Environmental Protection Agency (EPA) sets limits on the amount of pesticide residues permitted in food, and the National Marine Fisheries Service (NMFS) within the Department of Commerce (DOC) provides fee-for-service inspections of seafood safety and quality. In the Department of Defense, the U.S. Army Veterinary Service is the Executive Agency responsible for food safety and defense. The Veterinary Service audits food processors and monitors food safety and quality throughout the supply chain, which is critically important during deployments.

During information gathering for this background section from the FSIS, the NACMCF learned of the restrictions on method development by the FSIS, which apparently occurs because this activity is perceived as research and hence outside the purview of USDA-FSIS. This information prompted the Committee to explore in greater depth the method development activities of other agencies relative to their food safety responsibilities.

2.1. Roles and Responsibilities of Food Safety Agencies

The USDA's FSIS is the public health agency responsible for ensuring that the nation's commercial supplies of meat, poultry, and processed egg products are safe, wholesome, and correctly labeled and packaged (145). The FSIS monitors domestic and imported meat, poultry, and processed egg products for bacterial contamination, residues of pesticides, drugs, and other chemicals through implementation of HACCP and verification testing. The FSIS is actively involved in recalls and trace-back or -forward activities for products that may be adulterated and/or related to foodborne disease outbreaks. The FSIS has a

pre-market approval process for all labeling applied to meat, poultry, and processed egg products. In addition, by statute, the FSIS is required to conduct inspection in all regulated facilities each day. In the case of slaughter and processed egg inspection, the FSIS personnel must be continually present during the entire operation. The FSIS regulated products are regularly tested for foodborne pathogens such as *Salmonella*, *L. monocytogenes*, and *E. coli* O157:H7, to verify and ensure that process controls are effective. For the meat, poultry, and egg products regulated by the FSIS, the pathogens with the greatest impact on the public health are the bacterial agents Shiga toxin-producing *E. coli* (such as *E. coli* O157:H7), *Salmonella*, *Campylobacter*, and *L. monocytogenes*, while viral agents such as norovirus, and parasitic agents, such as *Toxoplasma gondii* are also of concern. In addition, zoonotic pathogens such as *Mycobacterium bovis* and *Brucella abortus*, which are now largely controlled as foodborne problems in this country, still occur in food animals and in wildlife animal reservoirs.

The FDA Foods Program consists principally of activities of the Center for Food Safety and Applied Nutrition (CFSAN) and field programs of the Office of Regulatory Affairs (ORA). The Center for Veterinary Medicine (CVM) has a role in animal feed and veterinary drug safety for animals, including those destined for human consumption. The FDA's Foods Program mission is to promote and protect the public health and economic interest by ensuring that the food and feed supply is microbiologically, chemically, nutritionally, and toxicologically safe and wholesome and cosmetics are safe; and that food and cosmetic products are honestly and accurately labeled. The FDA's Foods Program is unique relative to the FSIS (and FDA's own drug, medical device, and biologics centers) because the predominant focus for ensuring food safety relies mostly on post-market activities which require the documentation of risk. To fully appreciate the significance of this food protection mission, however, it must be understood that the underlying assumption of the laws the FDA enforces is that foods are safe. Thus, with the exception of certain pre-market food and feed additive and labeling requirements, the FDA must rely on post-market surveillance and scientific evidence to prove that a product is a threat to public health to take action against it.

In contrast to the FSIS and the FDA, the CDC is non-regulatory. In collaboration with local and state public health departments, the CDC conducts surveillance for human illness, investigates disease outbreaks, estimates the burden of illness caused by specific agents, and monitors longer term trends as prevention efforts are implemented. Public health surveillance depends on reports from clinical laboratories of the isolation of clinically meaningful microbes from sick persons. Active sentinel site surveillance through the FoodNet platform provides reliable information on the incidence of diagnosed foodborne infections and the trends over time, that are integral to setting and tracking progress towards national disease reduction goals (23). For some microorganisms such as *Salmonella*, this surveillance is strengthened by sending the strains isolated from patients to public health laboratories for further testing to character-

ize and subtype them. This subtyping enhances the capacity of the public health system to detect and investigate outbreaks. Traditional subtyping has depended on tests for microbe characteristics such as serotype and toxin production. In recent years, the public health laboratories have used molecular subtyping methods (or "fingerprinting") for the same purposes. The National Network for Molecular Subtyping of Foodborne Bacteria, PulseNet, connects all 50 states with the database and methods development hub at the CDC, as well as the laboratories of the FSIS and the FDA. PulseNet makes it possible to detect widespread and dispersed outbreaks that would likely have been missed in the past and improves the precision of epidemiological investigations (136). Most outbreaks are investigated by local and state public health authorities. The CDC scientists are consulted on many of these, and coordinate or lead investigations of outbreaks that are particularly severe, unusual or widespread. In outbreak investigations, diagnostic and subtyping tests have been critical to define which illnesses are likely to be part of an outbreak, and which are not, and to link isolates from suspected or implicated foods to the clinical cases, as well as to potential upstream or environmental sources of contamination.

Interagency coordination occurs through numerous formal and informal collaborations. The CDC, FSIS, and FDA are all connected to PulseNet and participate in FoodNet, as well as other surveillance networks. Inter-agency liaisons foster communication and coordination. If methods are standardized across the agencies, then sharing microbiological data across the agencies can answer additional questions. This is important to monitoring antimicrobial resistance in foodborne pathogens in people, animals, and foods through the National Antimicrobial Resistance Monitoring System (NARMS) (150). Comparing the organisms identified by regulatory product testing with those coming from clinical, environmental, and animal sources can help to allocate the disease burden of a pathogen across a variety of potential food sources.

The National Oceanic and Atmospheric Administration (NOAA), through its Seafood Safety Research and Monitoring Program (SSRMP) and the Seafood Inspection Program (SIP), plays an important role in food safety. The SSRMP represents NOAA Fisheries' foundation to proactively and rapidly respond to seafood safety and aquatic animal health issues and episodic events. This program has provided NOAA the capability to respond quickly to environmental disasters and episodic seafood processing malpractices. As part of the SSRMP, the SIP is a voluntary, fee-for-service program for inspection and certification of fishery products for quality and safety. The mission of the SIP is to assist industry and consumers in improving the overall quality and marketability of seafood and ensuring that all processing firms are compliant with the FDA and DOC regulations. The SIP supports the FDA's mission by enforcing regulatory requirements and referring non-compliant seafood and processing firms to the FDA. A variety of services, including in-plant inspections, product evaluation and grading, HACCP services, and consultation for regulatory compliance, are offered to the industry.

2.2. Current Microbiological Testing Programs

USDA's regulatory (FSIS and Animal and Plant Health Inspection Service [APHIS]) and research (Agricultural Research Service [ARS]) agencies are empowered with diverse missions. As a result, these sister agencies differ in resources and capacity to develop and validate detection and subtyping methods. In addition to USDA, other government entities with microbiological testing programs are also discussed below.

2.2.1. The FSIS Microbiological Testing Programs and Objectives

The FSIS currently has two microbiological testing programs: the Baseline Microbiological Surveys and the Verification Testing Programs. Data from these microbiological testing programs are used to (i) establish microbiological performance standards and testing objectives for specific meat and poultry products, (ii) verify process control, (iii) improve risk assessments, (iv) provide epidemiological information, (v) assess the effectiveness of the FSIS inspection programs, and (vi) measure the Agency's progress toward meeting its public health goals.

The FSIS Microbiological Baseline Surveys were started in the 1990's to provide data as a prelude to the promulgation of the HACCP Final Rule and serve as the basis for the microbial performance standards used in the HACCP Verification Testing Program. These baseline studies sample the FSIS-regulated products from federally inspected establishments to determine the presence and levels of specific pathogens and indicator organisms. The intent was to estimate (i) the prevalence of specific foodborne pathogens in selected meat and poultry products and (ii) the likelihood of exposure of the public to foodborne pathogens of public health concern in meat and poultry products. The number and frequency of samples are driven by statistical considerations as well as the establishment's production volume and within the constraints of existing agency inspection, laboratory, and financial resources. Recently, the National Academies of Science (NAS) (93) reported that the original baseline studies were flawed by significant sampling deficiencies and recommended that the FSIS conduct new baseline studies on a periodic basis that are representative and statistically valid. Furthermore, the NAS stressed the need for increased transparency in the development of food safety criteria, noting difficulties in reviewing and assessing the validity of the data and assumptions used to create the microbial performance standards. Since then, a number of new baseline studies have been conducted which attempt to address the deficiencies in the original studies. However, only one of the original baseline studies (broilers) has been repeated, and baselines for turkey and hog carcasses have been initiated. Since 2001, the NACMCF has provided guidance to the FSIS on the design of five baseline studies as they relate to establishing performance standards (91).

The HACCP Verification Testing Program is a regulatory program that was designed to verify process control (i.e., effectiveness of in-plant HACCP programs) in federally regulated establishments over a specific interval of

time. This includes sample sets of meat and poultry tested for *Salmonella*, and sampling of selected meat and poultry products for *E. coli* O157:H7 and *L. monocytogenes* (see Tables B-1, B-2, and B-3). To verify process control and prioritize future inspection activities, the FSIS collects verification samples of products during production and, depending on the purpose of the testing program, conducts microbial testing to detect the presence of *Salmonella*, *E. coli* O157:H7, or *L. monocytogenes*. The number of verification samples collected by the FSIS is pre-determined each year for each pathogen-product pair based on the constraints of existing agency inspection, laboratory, and financial resources. Different establishments may be tested from year to year and the frequency of sampling is dependent upon a number of factors (e.g., the establishment's production volume, degree of process control, and prior FSIS testing history). As pointed out by the Office of the Inspector General and the FSIS (148, 149), the HACCP Verification Testing Program was not designed to provide estimates of nationwide prevalence of foodborne pathogens and should not be used to measure the overall effectiveness of HACCP in an establishment or nationally, or to make year to year comparisons. Even so, the FSIS tracks the percent positive rate in verification samples quarterly and regularly reports these results to the public as a measurement of its progress toward meeting public health goals. In an attempt to improve its ability to estimate population exposure to pathogens, the FSIS calculates the volume-adjusted percent positive rate and has established a new data integration and food protection program (146). The FSIS should ensure that the Agency analyzes and reports data in a coordinated, efficient, and statistically valid manner.

2.2.2. Overview of the FSIS Testing Methods

For regulatory food safety testing, the consuming public and the regulated industry expect the FSIS test results to be above reproach. Therefore, the FSIS uses generally accepted biochemical, serological, and genetic criteria for pathogen identification methods that have been historically accepted by the public health and microbiological scientific communities.

For every microbiological testing method, there is a functional limit to the amount of product (sample) that can be accommodated by an analysis. This may be called the "test portion" or "analytical portion." Standard protocols specify the portions of submitted samples that are tested for each type of product and each type of agent. The test portion provides a theoretical limit for detecting a pathogen. The typical test portion specified by most pathogen testing protocols is 25 g but larger test portions are sometimes used, as these can enhance the detection of low levels of the contaminant or facilitate detection when the contaminant is distributed unevenly throughout the food product.

Pathogen testing methods currently in use by the FSIS typically employ a one- or two-stage broth enrichment step followed by a rapid screening test, typically based on detection of an antigen (i.e., immunoassay) or genetic determinants (i.e., polymerase chain reaction [PCR]). The use of screening tests expedites identification of samples

that are negative and enables the FSIS to determine potentially contaminated product more quickly. This allows the FSIS laboratories to utilize their limited testing resources more efficiently, and industry to expedite disposition of held product.

2.2.3. *Methods Development and Validation Capabilities of USDA*

The USDA's non-fee for service regulatory (FSIS and APHIS) and research (ARS) agencies are empowered with diverse missions. As a result, these sister agencies differ in resources and capacity to develop, optimize, and validate detection and subtyping protocols.

2.2.3.1. The FSIS. According to information provided to this Committee, FSIS has no in-house laboratory capabilities at any of their locations to specifically address microbiological methods development. Thus, this regulatory arm of the USDA is reliant upon other sectors (USDA-ARS, academia, and industry) to develop candidate microbiological methods.

2.2.3.2. The ARS. The USDA-ARS National Program 108 (NP-108), "Food Safety, (Animal and Plant Products)" (141) conducts both pre- and post-harvest food safety research, including methods development. ARS provides scientific information and technology to producers, manufacturers, regulatory agencies (APHIS, FDA, FSIS), and consumers to support their efforts to provide a secure, affordable, and safe supply of food, fiber, and industrial products. Included in this mission is the development and validation of methodologies that have regulatory, industry, and research use.

To foster interagency collaboration, a formal FSIS-ARS liaison, similar to the FSIS-CDC liaison, and the APHIS-CDC liaison, is in place. The FSIS-ARS liaison meets with the National Program Leader (NPL) for food safety quarterly and annually for the planning of joint FSIS-ARS research projects. Currently, at the national level, the FSIS priorities are shared with the ARS NPLs who may assign specific methods development and/or validation projects to a suitable ARS research scientist(s) as the need arises. The ideal time for this to occur is during the drafting of the 5-year research project plan. Ideally, the FSIS counterpart should participate as a stakeholder in the planning of such projects.

In general, since the ARS research is outlined in the 5-year project plan, short-term needs tend to fall by the wayside unless they are addressed within the scope of the broadly-written project plans. Less formal collaborations are realized when the ARS and FSIS personnel interact with one another at various venues. Again, these collaborations usually fall within the purview of the ARS project plans. Nonetheless, successful projects resulting from ARS-FSIS collaboration have been showcased at annual ARS-FSIS Research Planning Workshops, in the ARS NP-108 annual report, in peer-reviewed journal articles, and by awards to the ARS and FSIS staff.

2.2.3.3. The APHIS. Although not a food safety agency per se, APHIS, which is the animal health regulatory arm of USDA, has agency-sponsored facilities to support in-house methods development and to evaluate published methods or commercially available systems. In general, APHIS performs its own validation before adopting a method or protocol. In-house developmental projects conducted by APHIS personnel address the Agency's immediate diagnostic needs and yield publishable data. APHIS proactively seeks technical support from ARS investigators, as evidenced by publications resulting from these collaborations. In addition, APHIS enlists the cooperation of government and university partners, updates stakeholders at national meetings, and solicits extramural support. APHIS conducts microbiological testing in response to either disease outbreaks or producers' needs. For example, the National Animal Health Monitoring System (NAHMS) (143), an APHIS-based initiative, enlists state and Federal veterinarians to distribute questionnaires and collect field samples (livestock feces), which are then distributed to collaborating laboratories for analysis. Originally, NAHMS samples were processed for *Salmonella* and *E. coli* isolation at the National Veterinary Services Laboratories, Ames, Iowa; recently, testing has been expanded to include other pathogens (*Campylobacter*, *Yersinia*, protozoa, helminths, and viruses) with isolations performed in collaborating ARS and academic laboratories, funded in part by extramural initiatives. The U.S. Animal Health Association (USAHA) is a major forum to address the needs of stakeholders and to garner their support and to facilitate ARS-APHIS collaboration (142). APHIS is a major contributor to USAHA working committees as evidenced by the annual update summarizing *Salmonella* serotyping and phage typing results. The APHIS also provides support to the FSIS in the form of the serotyping of *Salmonella* field isolates and is a participant in studies to evaluate the CDC's molecular-based alternatives to traditional serotyping. Finally, the APHIS is an active participant in extramurally funded research projects with academic and ARS partners.

2.2.4. *The FDA*

The FDA conducts inspections of production, processing, and storage facilities for the food products it regulates. Sampling and testing will occur when violations in good manufacturing practices (GMPs), sanitation, and where applicable, deviations from HACCP programs are cited. Additionally, CFSAN issues targeted surveillance assignments to ORA for high risk foods, high risk situations (e.g., food service for high profile national events such as political conventions), and certain emergency response situations (e.g., outbreaks) to obtain a short term assessment of pathogen prevalence.

Two relevant research programmatic thrusts for the CFSAN include:

- Development of methods for sampling, detecting, and confirming the identity of pathogens in a variety of food types so that the FDA can unequivocally establish evidentiary support to its regulatory actions.
- Identification of virulence factors, epidemiological markers, and other determinants that influence the ability

of pathogens to use foods as a vehicle for disease transmission, thereby providing enhanced epidemiological investigation, earlier interventions, and more accurate product trace-back.

In addressing each of these needs, the FDA has also relied heavily on the basic work of the DHHS's National Institutes of Health (NIH), USDA's ARS and Cooperative State Research, Education, and Extension Service (CSREES), commercial entities (e.g., platform technologies), and academia. However, without the ability to augment those studies with the unique capabilities, expertise, and focus of the FDA researchers, this scientific knowledge could not have been translated into the FDA relevant programs. Although the charge to the NACMCF is focused on the FSIS regulatory model and mission, the FDA can clearly benefit from the analysis and recommendations cited here, and the NACMCF membership considered this in their deliberations.

2.2.5. *The DOC-NOAA Fisheries*

Within NOAA Fisheries, the seafood safety activities are primarily carried out by the SSRMP. Activities include working with the CDC, NIH, and others to advance the understanding of mercury issues in fish, providing scientific oversight to the SIP, identifying and characterizing marine pathogens, and improving detection and forecasting of harmful algal blooms.

The SIP conducts inspections of seafood establishments including vessels, processing plants, and retail facilities. Validation and audit inspection are conducted in order to assure adherence to all sanitation, HACCP, and other regulatory requirements. Inspections often include surveillance and compliance sampling of high risk products which are sent to the National Seafood Inspection Laboratory (NSIL) for microbiological and chemical analysis. The NSIL conducts laboratory analyses using screening methods as well as methods approved by other Federal and international bodies. Samples analyzed at the NSIL include surveillance and compliance samples in support of the SIP, compliance samples from industry and other Federal agencies, and research samples. The laboratory has methods development and validation capabilities.

In addition to NOAA Fisheries activities, NOAA's National Oceanic Service conducts seafood safety related activities at its Center for Coastal Environmental Health and Biomolecular Research (CCEHBR). The CCEHBR conducts interdisciplinary research to resolve issues related to coastal ecosystem health, environmental quality, and related public health impacts. Chemical, biomolecular, microbiological, and histological research is done to describe, evaluate, and predict the significant factors and outcomes of natural and human influences on marine and estuarine habitats. Chemical, biomolecular, microbiological, ecological, toxicological, and histological methods are developed and used in both laboratory and field studies.

2.2.6. *The CDC*

The CDC conducts routine testing to support the network of state and local public health laboratories. This

testing function includes identifying problematic organisms, providing specialized diagnostic testing for rare infections (e.g., botulism), and testing clinical specimens (and occasionally, environmental and food samples from outbreak settings), as well as supporting specialized surveillance and research activities. The reference laboratories also develop and validate new methods for diagnosis and subtyping for use in the public health system. In general the CDC develops and/or validates its own methods in-house and performs multi-laboratory comparisons with other public health laboratories before adopting a method for surveillance purposes. Specialized protocols for biothreat agents are developed and distributed through the Laboratory Response Network (LRN).

2.2.7. *Food Emergency Response Network (FERN)*

The FERN is a USDA-FDA led activity that comprises over 150 collaborating laboratories. Its mission is to integrate the nation's food testing laboratories for the detection of pathogens and select agents in foods at the local, state, and national level. FERN laboratories use validated methods that have been developed by the FDA, USDA, CDC, or by the military. Laboratories in the FERN also develop and validate methods for targeted analytes that are a priority for the network.

2.3. *Current Methodological Approaches*

There are a number of methodological approaches applied to the detection and further characterization of microorganisms in foods (22, 32). Some of the most commonly used technologies are summarized in Table 2 (36).

The following sections describe the three basic categories of microbiological methods as applied to food microbiology, i.e., enumeration of microbiological indicators, detection of foodborne pathogens, and methods for further strain characterization.

2.3.1. *Detection of Foodborne Pathogens*

There are many widely used culture-based methods for the detection of common enteric pathogens in clinical specimens. Clinical specimens usually have large numbers of the target organism and the sample matrices (urine, blood, feces, etc.) are relatively consistent from sample to sample. Adapting such methods to the detection of the same pathogens in foods can be challenging, but over the last 50 years, food microbiologists have developed well validated and robust culture-based methods. These methods are designed to address several issues unique to the detection of pathogens in foods:

- The ability to detect as little as 1 target cell per sample, with sample sizes ranging from 25 to 325 g;
- The recovery of pathogens sublethally injured as a consequence of previous treatments applied for food processing and/or preservation;
- A high degree of assay specificity to reduce the likelihood of a false-negative result.

Standard cultural procedures for foodborne pathogen isolation and detection encompass the sequential steps of (i)

TABLE 2. Existing technologies for the detection and identification of bacterial pathogens, toxins, and indicator organisms in foods^a

Technology	Format	Selected targets	Limitations
Bioluminescence	ATP	Viable bacteria	Cannot determine species, total count only
Chromogenic and fluorogenic dyes	Media	<i>Campylobacter</i> , coliforms, <i>Cronobacter sakazakii</i> , <i>E. coli</i> O157:H7, <i>Listeria</i> , <i>Salmonella</i> , <i>Staphylococcus aureus</i> , <i>Vibrio</i>	Selective plating media; need incubation; presumptive data; need confirmation
Manual identification	Assay	<i>E. coli</i> , coliforms	Automated enumeration; instrument cost
	Biochemical	Most bacteria	Pure cultures required
Auto identification	Biochemical	Most bacteria	Pure cultures required
Nucleic acids	Fatty acid C oxidation		
	DNA probe	Bacterial communities <i>Campylobacter</i> , <i>E. coli</i> O157:H7, <i>Salmonella</i> , <i>Listeria</i> , <i>Yersinia</i>	Limited database Need culture enrichment; detects nucleic acid sequences but not gene expression; cannot determine cell viability; confirmation required
	PCR	<i>Campylobacter</i> , <i>Clostridium</i> , <i>C. sakazakii</i> , <i>E. coli</i> O157:H7, <i>Listeria</i> , <i>Salmonella</i> , <i>S. aureus</i> , <i>Shigella</i> , <i>Yersinia</i>	Need some enrichment; detects gene sequences but not gene expression; cannot determine cell viability; many inhibitors in foods; need confirmation
Antibodies	Latex agglutination	Many pathogens and serotypes, some toxins	Pure culture required; good for serotyping; not sensitive for detection
	Lateral flow	Most pathogens, some toxins	Culture enrichment and confirmation required
	Magnetic bead	Most pathogens	May not yield pure culture; matrix-dependent efficiency; not stand alone
	ELISA	Most pathogens and toxins	Culture enrichment and confirmation required

^a Most assays provide presumptive data and will need confirmation for definitive results (35).

cultural enrichment, (ii) selective and differential plating, (iii) confirmation, and (iv) subtyping. Each individual step in this process takes a minimum of 18 to 48 h. Sometimes this first phase of testing is referred to as “screening.” Based on standard cultural procedures, the screening process is completed after incubation of selective and differential plating media. In this case, two different outcomes are possible. If a characteristic colony is not present after the selective and differential plating steps, there is no need to continue the test and the result is reported as confirmed negative. It typically takes 3 to 4 days to obtain a confirmed negative test result. On the other hand, if suspicious colonies are identified on selective-differential agar, confirmatory testing is necessary, and the sample is designated as a presumptive positive. These samples typically require further testing to characterize the phenotypic properties of the organism that may include: the ability to metabolize specific compounds, antigenic properties associated with the organism which distinguish it by serotype, and biochemical characteristics such as the presence of specific proteins or fatty acids. Confirmatory testing assures that the isolate(s) is the target pathogen; not all presumptively positive isolates are actually confirmed as the pathogen. Depending on additional subtyping needs (described below), complete characterization of a confirmed positive isolate may require a few days to a few weeks.

Over the last two decades, the time to result in screening foods for pathogens has improved with the introduction of detection platforms such as enzyme-linked immunosorbent assay (ELISA) and PCR. These are the approaches most commonly used by the FSIS for initial pathogen screening. These methods allow the analyst to

bypass selective plating by replacing it with a step that takes only a few minutes to hours to complete. Cultural enrichment is still necessary to bring the target organism to detectable limits (usually $>10^3$ CFU/ml of enrichment broth). With this approach, a confirmed negative test result can be obtained in 1 to 2 days. However, a presumptively positive sample must be further processed by selective plating, isolation of suspect colonies, and subsequent confirmation steps. The process is therefore faster for a negative test result but does not result in more rapid results for those samples screened as presumptively positive.

Cultural enrichment techniques typically provide qualitative presence-absence data but no quantitative estimates of the number of target pathogens that are present in the sample. In recent years, enumerative methods have emerged for some pathogens and indicator organisms. For example, for detecting *Campylobacter* in baseline studies, the FSIS uses an enumerative selective plating method which does not require prior cultural enrichment (90). The *FDA Bacteriological Analytical Manual* (BAM) (3) describes a colony lift hybridization method for the enumeration of *Vibrio parahaemolyticus* and *V. vulnificus* in molluscan shellfish. Theoretically, any enrichment-based pathogen detection approach can be adapted for quantitative analysis by converting it to the most probable number (MPN) format; however, MPN enrichment is cumbersome and resource intensive. There may be opportunities in the future to combine MPN enrichment with PCR, thereby streamlining the process (98). For indicator organisms, a commercial system for automated MPN determinations for coliforms, *E. coli* and *Enterobacteriaceae* claims to provide quantitative

results (including confirmation) in 22 h versus the 3 to 4 days needed for traditional MPN (106, 107).

2.3.2. Non-Culture-Based Approaches

For detection of organisms of public health importance that are not easily cultured or are difficult to detect, diagnostic methods are almost always based on the detection of nucleic acids specific to the target pathogen. For example, the NACMCF report entitled “Assessment of Food as a Source of Exposure to *Mycobacterium avium* subspecies *paratuberculosis* (MAP)” details several PCR-based methods to detect *Mycobacterium avium* subsp. *paratuberculosis*, a fastidious pathogen which is often recalcitrant to growth in culture (91).

Oligonucleotide fingerprinting of rRNA genes (OFRG) has identified microbial communities in soil by employing DNA probes in a microarray (16, 154). OFRG, which does not rely on isolation of fastidious microbes, correlated shifts in the microbiota of the turkey intestine with *Campylobacter* colonization (120). Using a similar approach, *Salmonella* colonization status of cattle has been correlated with the fecal microbiota (105). Sequence-based approaches to characterize entire microbial communities are supplementing culture-based methods and in some instances replacing them. For example, the power of rapid pyrosequencing technology can be applied to entire microbial communities, many of which cannot be cultured (79). Pyrosequencing of entire microbial communities may have applications for detection of population shifts in abused, low quality, or pathogen-contaminated products and ultimately may be more sensitive than screening for indicator organisms or specific pathogens. Theoretically, approaches such as these could be used in detection but as is described in Section 4.1, there are a number of hurdles that must be overcome before their routine use in pathogen screening and confirmation can be adopted.

2.3.3. Methods for Strain Subtyping (Question 4)

The process of strain typing at the subspecies level is often referred to as subtyping. There are four major applications of subtyping: taxonomy, phylogeny, outbreak detection-investigation, and risk assessment including attribution. Once definitively isolated and identified, bacterial isolates can be further subtyped based on phenotypic and/or genotypic characteristics of the organism. The automated Phenotype Microarray Technology™ offers the potential to characterize an isolate by measuring the expression of thousands of genes during growth *in vitro* and *in vivo* (14). Traditional phenotypic subtyping (including serotyping and antibiotic resistance profiling, among others) is still performed for many organisms, but recent improvements in molecular subtyping have replaced some of these methods (9, 25, 54). Of particular interest is PFGE, which is the current “gold standard” method used in the CDC’s PulseNet Program. Much of the developmental work and subsequent implementation of these types of molecular methods has been done by the CDC. For example, the CDC developed a molecular equivalent for *Salmonella* serotyping which is based on detection of the genes that encode

serotype-specific antigens. This assay is now in final evaluation at state public health laboratories and appears to be faster, easier, and more reliable than traditional serotyping (38). Other promising technologies include multiple-locus variable number tandem repeat analysis (MLVA), multilocus sequence typing (MLST), amplified fragment length polymorphism (AFLP), SNPs, microarrays, and mass spectrometry, which are described later in this document. MLST, a method based on sequence comparison of the sequences of 5 to 10 genes, is particularly useful for subtyping of many foodborne pathogens (24, 54).

Development and future prospects of subtyping foodborne bacterial pathogens are beyond the scope of this document and have been reviewed elsewhere (54). Of particular relevance is the recent FSIS document entitled *Analysis of Molecular Subtyping Methods for FSIS Regulatory Testing: The Present and Future of FSIS Regulatory Subtyping*. This internal “white paper” offers recommendations for future molecular subtyping to be undertaken by the FSIS (33). Consult this document for further details about potential molecular typing methods which could be applied by the Agency but are currently beyond the scope of this document.

3. PURPOSES OF MICROBIOLOGICAL TESTING (QUESTIONS 1, 3, AND 5)

Multiple factors must be taken into account when considering new testing methodologies for regulatory laboratories. Not only should the method’s appropriateness for meeting a particular public health goal be a factor, but method reliability and validation are critical issues for results that may become legal evidence in court. This section reviews a few of the criteria that must be taken into consideration. The limitation of using pathogen indicator organisms is mentioned in the Philadelphia report (34).

3.1. Microbiological Testing for Public Health

Microbiological testing is an essential tool for protecting consumers from contaminated food. The various roles for microbiological testing are described below.

3.1.1. Surveillance and Investigation

Public health surveillance is the routine reporting of health events in a defined population. Surveillance data are used to estimate the burden of a disease (83) to set public health objectives (e.g., Healthy People 2010 goals), to detect and investigate outbreaks, and to track trends over time.

Public health surveillance depends on standard diagnostic testing in clinical laboratories to identify cases of reportable infectious diseases. This is supplemented by routine characterization and subtyping of those organisms for public health purposes, which is conducted largely by the local and state public health laboratories. The use of standardized subtyping methods for foodborne pathogens, and the linking of the results through the PulseNet database has enhanced the ability of the public health network to detect, investigate, and control outbreaks. For example, outbreaks can be identified sooner when there is a cluster or

an increase in the number of cases caused by one particular subtype. Epidemiological investigation can be targeted to those clusters, and to those instances in which matching clinical and environmental or food isolates have been obtained, improving the ability to identify vehicles of transmission and ultimately, the source(s) of contamination.

When a foodborne illness outbreak is identified, it is likely that more than one Federal agency, as well as state and/or local authorities, will be involved in the investigation. Analytical methods applied by multiple agencies tend to reflect the perspective and mission of each of the agencies. While this can be very useful, it is important that there be coordination and communication between agencies with respect to methodological issues.

3.1.2. Estimating Prevalence

Estimating the prevalence of pathogens in the food supply is critical to understanding and addressing the public health risk of foodborne disease in the United States. Prevalence estimates can provide (i) a mechanism for measuring performance against public health goals, (ii) data for risk assessment, and (iii) the basis for regulatory performance standards. Currently, the Baseline Microbiological Surveys are used to estimate the prevalence of pathogens in specific meat and poultry products and serve as the basis for the FSIS microbiological performance standards. However, a number of parameters including method sensitivity and limit of detection (LOD) significantly affect the reliability of the results and must be taken into consideration when evaluating analytical data.

3.1.3. In-Plant Process Control

Microbiological testing can be used to assess in-plant process control. The key to success in process control is implementing a cost-effective, real-time, on-site testing platform that can be used to rapidly identify a process deviation trend relative to the established acceptable limits. Rapid testing allows for swift correction of process deviations, reducing the likelihood of contaminated finished product. For ease and reduced expense, testing for microbial indicators is often chosen as an alternative to pathogen testing. It is likely that a number of emerging technologies might be applicable to monitoring and verifying process control.

3.1.4. Providing Data for Risk Assessment and Attribution

Quantitative risk assessment is a prelude to the promulgation of food safety regulations and relies on valid microbiological data to support risk estimates. One component of risk assessment, i.e., exposure assessment, requires data on the prevalence and levels (numbers) of a select pathogen in the food in question. Quantitative data obtained from microbiological testing provide this type of information which can then be used to populate risk models, increasing their scientific rigor and relevance (76, 77). The introduction of enumerative methods for pathogen detection, which might be associated with some of the emerging technologies, would provide much needed quantitative data for risk assessment.

Food attribution, or the ability to attribute the proportion of specific foodborne diseases associated with specific

food commodities, is of great interest as food safety agencies move toward risk-based management approaches. Current epidemiological and microbiological data that are used to inform attribution estimates are limited and subject to uncertainty; microbial data are currently limited to *Salmonella* strains from meat, poultry, and some egg products. Application of standardized subtyping methods to build libraries of isolate data from diverse sources including foods, environments, animals, and humans, would improve attribution estimates.

3.2. Indicators versus Pathogens

Direct testing for specific pathogens is not always practical when considering technical requirements, cost and the low prevalence of pathogen contamination in many food products. While indicator methods are rapid, inexpensive, and often enumerative, the most important question is whether the chosen indicator is a valid representative of the conditions conducive to the presence of the pathogen of concern (91).

Detection of one or more microbiological indicators may be applied in place of specific pathogen detection. Although not a direct measure of pathogen contamination, indicators have historically been used as part of process control systems, to assess the hygienic status of processing operations, and to monitor the efficacy of antimicrobial interventions at critical control points in production and processing of foods. Indicators have also been used to evaluate the overall microbiological quality of finished products and to estimate product shelf life. Typical indicator systems include aerobic plate counts, coliform counts (CC), and *E. coli* biotype I counts (ECC). *E. coli*, fecal coliforms, and *Enterococcus* spp. of fecal origin have been used extensively as indicators for the potential presence of enteric pathogens (39, 88).

3.3. The Concept of “Zero Tolerance”

Some microorganisms are considered so hazardous to the public health that they are not allowed in certain foods at any detectable level. This principle has led to the concept of “zero tolerance,” which can be defined as the inability to detect the target organism in a certain number of samples of a specified size. Both statistical sampling and microbiological methodology play key roles in the practical application of the concept of “zero tolerance.” As only a small number of samples are likely to be contaminated, and pathogens in contaminated foods tend to be distributed in a non-homogeneous manner, the sampling design and method will influence the likelihood of collecting a pathogen in any given sample, if present. While technological advances have resulted in microbiological methods with improved (lower) limits of detection, the performance of these methods in detecting low-prevalence pathogens is inherently impacted by sampling. Therefore, “zero tolerance” provides some protection of public health but cannot guarantee that the product in question is completely free of the pathogen of concern. It is clear that microbial testing alone cannot ensure food safety. Negative and positive pathogen test results do not necessarily indicate

absence or presence, respectively, of the target in the sample due to the possibility of false reactions.

3.4. Sampling and Statistical Considerations in Microbiological Testing

As stated above, the ability of microbiological methods to detect foodborne pathogens is intimately dependent upon sampling. The term “sampling” refers both to the statistical methods used to determine which and how many samples to test in order to represent a larger amount of product, and to the technical methods used to collect, preserve, and process that sample for microbiological testing. Although the charge to the Committee explicitly focused on the non-statistical issues of sampling, the Committee nonetheless recognizes that the questions in the charge raise statistical issues related to sampling.

According to the International Commission on Microbiological Specifications for Food (ICMSF), “the purpose of sampling a food is to collect a representative sample to obtain information on its microbiological status” (55). Sampling plans, when designed properly using sound statistical concepts, provide a systematic means for assessing the microbiological status of food with a high degree of confidence (92). A sound sampling plan should specify the number of samples collected; the methods used to select and collect them; the laboratory testing methods; and criteria for interpreting the results. All of these factors depend on the purpose for the microbiological testing.

1. Sampling can provide an estimate for the parameter of interest, however it does introduce uncertainty. To reduce uncertainty, the sampling must be representative of the population of interest and the sample size must be sufficient to provide a high degree of confidence that the sampling results correctly characterize the parameter of interest. For example, in routine microbiological testing, there is a risk that a lot will be misclassified: lots with acceptable levels of pathogens are rejected (producer risk) and lots with unacceptable levels of pathogens are accepted (consumer risk). While it is not possible to eliminate these risks, the probability that misclassification occurs can be minimized. The extent to which these risks can be minimized depends on a number of factors, including sample size and representativeness as well as the sensitivity, specificity, repeatability, and reproducibility of the laboratory methods (93). An appropriate statistical sampling plan will address these issues and minimize producer and consumer risk. From a public health perspective, it is more important to minimize consumer risk.
2. Obtaining representative samples is crucial to the interpretability and generalizability of the sampling results. A representative sample should reflect the composition of the population of interest, which will affect the number of samples taken as well as the sampling methods. For example, a 1-pound sample from a production lot of 10,000 pounds may be representative if pathogens were distributed uniformly (i.e., homogeneous population). However, it is well established that

microorganisms and pathogens are unevenly distributed in food (93, 149). With a heterogeneous population, there is increased risk that sampling results will not accurately characterize the parameter of interest. Increasing the sample size and using appropriate sampling methods, such as stratified sampling, will minimize this risk and provide a greater degree of confidence in the sampling results. There are mechanisms for determining the appropriate number of samples needed for maintaining an acceptable level of risk. An appropriate statistical sampling plan will address heterogeneity within the population to be sampled.

In short, the entire testing spectrum from sampling through laboratory analysis must be considered when determining the most appropriate technologies for performing routine and baseline microbiological analyses. Sampling plans should include an explicit description of the trade-offs in sample size and statistical power that were considered during design and implementation.

3.5. Performance Criteria for Methods Selection and Evaluation

The basic assumption of microbiological testing is that it will result in some protection to public health. The purpose for testing will influence the criteria used in method selection. For example, for assays intended to provide presumptive identification (screening), the foremost characteristics are sensitivity, reliability, cost, and speed. For confirmatory tests, sensitivity and specificity must be considered to minimize false-negative and false-positive results. For assays that are used to subtype isolates, it is necessary to demonstrate that, in addition to being a practical and reliable assay, the method reliably separates outbreak-related strains from the background of sporadic infections, and provides data that are epidemiologically meaningful. Validity, reliability, feasibility, effectiveness, and validation, all of which are important considerations in choosing and evaluating candidate methods, are described briefly below.

3.5.1. Validity

Validity is a measure of the ability of the test to do what it is intended to do under specific conditions of use, i.e., to detect the organism(s) of interest if it is present, and to not detect it if it is absent. The components of validity are described below.

3.5.1.1. Sensitivity. Imprecise use of the term sensitivity causes confusion in the interpretation of microbiological test results. The reason for this confusion is that there are two distinct types of sensitivity, analytical sensitivity and diagnostic sensitivity (116). Analytical sensitivity, also known as the LOD, represents the smallest amount of an analyte in a sample that can be accurately measured by a platform or assay. Therefore, analytical sensitivity relates only to the detection platform or assay. In contrast, diagnostic sensitivity is the probability of detecting an analytical target (i.e., pathogen, toxin) in a sample from a

population of samples (i.e., a production lot) which is contaminated. Therefore, diagnostic sensitivity measures the ability to detect (“diagnose”) contamination in environments and foods. Significant progress has been made in enhancing the analytical sensitivity of various cultural and molecular detection platforms and assays. For example, some cultural methods can detect one viable cell in a 25-g sample and PCR can theoretically detect one molecule of target DNA in small PCR tubes holding microliter volumes. Unfortunately, little progress has been made in improving diagnostic sensitivity, which remains a major barrier to the detection of pathogens in foods and thus represents a major research gap (see Number 2 in Section 7).

3.5.1.2. Specificity. Specificity is a performance characteristic that judges the ability of a laboratory test method to exclude non-target analytes in chosen matrices, and it is therefore a reflection of “false-positive” rate. As with sensitivity, there are also two distinct types of specificity: analytical and diagnostic (116). Analytical specificity is defined as the ability of an assay to exclusively identify a target rather than other similar analytes in a sample. Diagnostic specificity is defined as the probability that the sample tests negative when the pathogen is absent from the sampled population. Therefore, a highly specific test will rarely be positive in the absence of the contaminant. Specificity is highly influenced by test method and sample matrix, as well as by the presence of closely related species. Like sensitivity, specificity is often established under controlled laboratory conditions and this may not adequately represent the real analytical challenges to the method. For efficient sample processing and use of laboratory resources, methods should minimize the generation of false-positive results that require additional laboratory work.

3.5.1.3. Predictive value. Sensitivity and specificity define the operating characteristics of an assay, but it is the predictive value (positive or negative) of the assay that is of most importance to the FSIS and public health. Positive predictive value is the probability that a sample whose test result for a specific pathogen is positive truly contains that viable pathogen, which can be calculated as one minus the false-negative rate. Negative predictive value is the probability that a sample whose test result is negative does not contain the viable pathogen, which can be calculated as one minus the false-positive rate. It is important to apply the concepts of positive and negative predictive value to the entire lot of food being produced, not just to the sample being tested (see Section 7, especially Number 2). High diagnostic sensitivity improves negative predictive values and high diagnostic specificity improves positive predictive values, regardless of analytical sensitivity or analytical specificity, and vice versa. Therefore, it is important to realize that assays having very high analytical sensitivity and specificity, but low diagnostic sensitivity and specificity have poor predictive value. Many of the available pathogen tests fit this description, and thus this represents a major barrier and research gap (see Number 2 in Section 7).

While the ideal test method will be both highly sensitive and highly specific, there is an inherent trade-off between these two. In order to protect public health, the false-negative rate should be minimized. However, a low false-negative rate results in a corresponding higher false-positive rate which can create unnecessary follow-up testing and consume laboratory resources. Clearly, altering the criteria for positivity will influence both the sensitivity and specificity of the test. Therefore, any decision regarding specific criteria for acceptable levels of sensitivity and specificity must be made by weighing the consequences of both false-negative and false-positive results. This also needs to be considered when trying to achieve very low (1 CFU/sample) limits of detection.

3.5.1.4. Gold standard. When evaluating the validity of a new assay, it is necessary to compare it to a reference method, which is often referred to as the “gold standard.” For foodborne pathogen detection assays, the reference method is almost always the culture-based method, i.e., cultural enrichment followed by selective-differential plating and confirmation. Complications can arise when the new assay outperforms the reference method. In this case, the new assay might classify a higher proportion of the samples as positive, but the reference method will identify these as false positives because of its poorer sensitivity. This presents a difficult situation for validation because samples containing low numbers of pathogens cannot necessarily be “confirmed” as positive. In addition, because of the possibility of greater sensitivity and specificity of non-culture-based molecular assays, a more ideal method (a “platinum standard”) might be considered in the future.

3.5.2. Ruggedness and Credibility

Method durability (ruggedness) is required for reliability in a high throughput testing program. As most tests are performed in several laboratories which are using different personnel and different equipment, it is critical that results obtained under varied environments be comparable. Although laboratory conditions should be consistent, they are rarely identical. Methods should be tolerant of minor variations and must be validated by varying critical test parameters. Methods used by the FSIS should have the highest levels of credibility since the results of laboratory tests can have considerable regulatory (and economic) implications. It is critical that official laboratory test methods have extensive, well-designed validation to achieve defensibility in scientific and legal proceedings.

3.5.3. Workflow: Throughput, Speed, Turnaround

Methods used in a national testing program have specific requirements in terms of the number of sample analyses that need to be performed simultaneously and within a defined timeframe. While related to throughput, the timing of sample processing has important logistical considerations. As many samples are shipped by overnight carrier, assay start times are dictated by the time of sample arrival. To efficiently schedule personnel, the various steps undertaken to complete an assay should fit within reason-

able time parameters while also providing results in a timely fashion. As many of the producers operate on a hold-and-test basis, laboratory test turnaround times can have important economic consequences. Perhaps most critical is the time required to obtain a negative test result so the particular lots of product can be released into commerce in a timely manner. In this case, improving the speed of screening methods may have substantial positive impact.

3.5.4. Validation

Validation encompasses the entire process by which it is demonstrated that a method meets claimed performance characteristics. Methods that are selected by the FSIS for validation must have significant potential to meet the Agency's regulatory need for analytical capacity and should be compatible with Agency laboratory resource demands. Because the FSIS laboratories analyze a variety of diverse products types with different microbial loads and compositions, the Agency conducts extensive validations prior to implementing new methods. The FSIS laboratories are also accredited to perform within the ISO (International Organization for Standardization) 17025 standard and therefore are required to use validated methods that are fit for purpose.

4. EMERGING MICROBIOLOGICAL TECHNOLOGIES (QUESTIONS 1, 2, 3, AND 4)

A variety of technologies are available for incorporation into microbiological testing of foods. Some of these technologies could be used to supplement current FSIS methods with only minor modifications; others would require a completely new way of interpreting positive test results. The Committee reviewed several technologies for potential consideration by the FSIS in sampling (pre-analytical sampling and sample processing), microbial detection, and identification. In so doing, the Committee developed performance criteria for evaluation of these technologies.

4.1. Overview of Emerging Technologies

Culture-based methods have been by default the gold standard given their ease of use, low cost, established sensitivity, and ability to be standardized. In addition, a tremendous amount of historical data exists from the use of culture methods. A major drawback is the time it takes to enrich, screen for, and confirm the presence of pathogens of interest (e.g., 24 to 48 h of cultural enrichment followed by rapid detection using ELISA or PCR, with the potential of another 5 to 8 days for confirmation using conventional biochemical and serological assays).

The most appealing promise of emerging technologies is reducing time to detection without compromising assay validity. In fact, with initial usage of PCR, food microbiologists recognized the theoretical potential to replace cultural enrichment with specific nucleic acid enrichment, which could reduce detection time to a matter of hours rather than days. In more recent years, interest has focused on nucleic acid-based assays that can provide rapid detection of DNA sequences (including antibiotic resistance, virulence factors, etc.). Nanotechnology-based meth-

ods have the potential for real-time microbiological detection for process control and could be used to detect pathogen harborage in relatively inaccessible sites in processing environments. Portable technologies are particularly appealing because of their potential application to on-site testing.

A comprehensive review of emerging technologies is available and briefly summarized below with representative applications given in Table 3 (32, 36). A caveat for these methods is that the analytical sensitivity and specificity realized for pure cultures will likely be better than those observed when applied to the detection of the target analyte in a food matrix. Because many of these technologies and methods are still in development and few have been applied to detection of pathogens or indicator organisms in foods, it is premature to assess all their "advantages" and "disadvantages," as requested in the original charge.

Real-time PCR (RT-PCR) technology. RT-PCR combines traditional nucleic acid amplification (PCR) with DNA hybridization which occurs while the reaction is progressing. This is accomplished by including a fluorescently-labeled probe in the PCR amplification reactions. In most cases, the probe's fluorescence is quenched in its normal stoichiometric conformation. However, if the target DNA is amplified by PCR, the probe will bind specifically during the annealing phase, resulting in a change in conformation which results in the loss of quenching and the occurrence of fluorescence, which is recorded during amplification using a thermocycler with fluorescent detection capabilities. The RT-PCR consists of the sample, primers specific to the target to be amplified, nucleotides, and a polymerase enzyme, which adds nucleotides complementary to the single DNA strand to yield the PCR product or amplicon, and a probe to detect the formation of the PCR product. The method is referred to as "real time" since PCR detection and confirmation of amplicon identity occur at the same time, in "real time." The probe may be either non-specific (e.g., SYBR Green I) or a fluorescently labeled sequence-specific probe (e.g., TaqMan, Molecular Beacon, fluorescence resonance electron transfer [FRET]). When the latter is used, the strength of the fluorescent signal is directly proportional to the initial copy number of the target DNA sequence. RT-PCR assays have the potential to simultaneously identify and quantify the DNA target in a single reaction vial (i.e., closed system).

Although faster and more specific than culture-based methods, PCR platforms require (i) primers specific for the target sequence of interest, (ii) stringent amplification conditions, and (iii) optimized DNA extraction to remove PCR inhibitors in foods while simultaneously isolating DNA. Multiple pathogens can be simultaneously detected in a single PCR (multiplex PCR), as detailed in Section 5.5. Multianalyte detection for real-time platforms is possible but restricted to no more than four targets due to the limited commercial availability of non-overlapping fluorophores. Finally, incorporating an internal amplification control (IAC) is important in assuring the absence of reaction

inhibitors, which may result in false-negative results, and as a measure of an analytical method's capacity to remain unaffected by small but deliberate variations in method parameters. Therefore, inclusion of an IAC is an indication of assay reliability. RT-PCR (and real-time reverse transcriptase PCR) as well as portable real-time thermal cyclers for on-site analysis are commercially available. The fundamentals and application of PCR to food matrices have been reviewed elsewhere (36, 83).

DNA microarrays and SNP technologies. In contrast to PCR assays which identify one or a limited number of genes, microarrays are used to simultaneously screen for hundreds or even thousands of genes in a high throughput format (62). Often referred to as "lab-on-a-chip" technology, probes, including oligonucleotides (<100 bp) or PCR amplicons (100 to 1,000 bp), based on highly specific nucleic acid sequences which may differ by only a single nucleotide (SNP), are attached or printed to a solid support (e.g., polymer, membrane, glass) in a spatially pre-determined order for simultaneous analysis of many different DNA sequences. Theoretically, microarrays can be designed to rapidly detect multiple pathogens, virulence factors, antimicrobial resistance genes and/or any number of targets useful for detection. Nonetheless, while pre-printed oligonucleotide microarrays are commercially available for a limited number of foodborne pathogens (e.g., Affymetrix Gene-Chip), the technology is not currently ready for routine use as applied to the detection of pathogens in foods. Of particular importance is the fact that successful hybridization requires $\geq 10^5$ gene copies which means that some type of amplification (cultural enrichment or PCR) must precede microarray detection. Hence, microarray or SNP analysis must be inherently linked to both pre-analytical sample processing and amplification, and is therefore subject to the same considerations required for these methods. In addition, microarray detection requires expensive and sophisticated equipment, and interpretation is tied to complex computer algorithms, neither of which is currently amenable for routine use in pathogen detection in foods or environmental samples.

Spectroscopy technology: matrix-assisted laser desorption/ionization (MALDI) time of flight (TOF) mass spectroscopy (MS). Whereas genomics identifies genes, proteomics measures the level of proteins. Proteomics is defined as "use of quantitative protein-level measurements of genes expression" (62). Analysis utilizes two-dimensional polyacrylamide gel electrophoresis to separate proteins in the first dimension by their isoelectric point and in the second dimension by their molecular weight. The resultant spot is then excised from the gel, digested into peptides, and analyzed by mass spectroscopy. MALDI-TOF MS "simplifies" the analysis and generates a characteristic spectrum or fingerprint for either proteins or nucleic acids. For protein analysis, the starting material ranges from a single colony or liquid culture to a single peptide generated by 2D gel electrophoresis (133). Analysis is robust and reproducible (e.g., the acquired profile spectra are comparable between

different MALDI-TOF instruments). Assays are rapid with minutes needed for sample drying, loading the instrument, and spectra acquisition. Computer software analyzes and compares results against a growing database of ~40,000 protein spectra. MALDI-TOF offers high throughput analysis, and the potential to detect multiple analytes simultaneously. This technology has identified SNPs of *E. coli* (119), can distinguish species of *Campylobacter*, and is being applied to serotype *Salmonella*.

Biosensor technologies. A biosensor uses biological recognition molecules (i.e., antibodies) to detect and identify a target with high selectivity and sensitivity. The high affinity and avidity of antibodies to their target antigen underlies the specificity of immunosensors. Binding of the antigen to the antibody or cells is measured by light scattering, fiber-optic biosensors (FOBS), evanescent wave biosensors, surface plasmon resonance (SPR), and piezoelectric-excited millimeter-sized cantilever (PEMC) sensors. Living cells may also be used to detect the presence of specific pathogens; collagen encapsulated hybridoma cells (Ped2E9) lyse and release alkaline phosphatase, which is colorimetrically detected in pure cultures of *L. monocytogenes* but not *L. innocua* (7).

Light scattering directs a laser beam on bacterial colonies which scatter light forward into a camera. Unique bacterial by-products (e.g., extracellular polysaccharides or toxic proteins) generate distinctive images (concentric rings, spokes, and bright central spots), which are analyzed with a computer algorithm. Colonies are viable for further analysis including confirmatory assays. A prototype portable unit facilitates on-site testing.

Optical biosensors achieve detection through optical transduction mechanisms, such as changes in refractive index, absorption, fluorescence, and SPR. Because methods are predominantly antibody-based they are subject to variable sensitivity, especially low level detection, antibody production limitations, and inhibition by high background. Early versions were tested only with pure bacterial cultures but current focus is bacterial detection directly from food.

FOBS use fiber-optic cable with covalently attached antibodies. Target antigen binds to the antibody, which is detected by a secondary antibody conjugated to molecules that, when stimulated, emit fluorescent light measured by a laser detector. Fluorescence is quantitatively related to amount of antigen immobilized on the fiber surface. The RAPTOR™ is a commercially available example used to detect *Salmonella* (36).

SPR sensors use antibodies (or other receptors) immobilized on gold electrode sensing surfaces. Binding of antigens alters resonance frequency generating a signal. Although results generated are in real time (few seconds to minutes) interpretation is difficult in the absence of a strong signal. BIAcore, a commercially available SPR sensor, detected 10^5 *L. monocytogenes* in less than 30 min (36).

Piezoelectric biosensors measure resonance frequency changes when the mass of quartz crystals changes in

TABLE 3. Representative applications of emerging technologies in food pathogen detection

Assay name	Target pathogen (matrix, detection levels reported)	Selected references
Real-time PCR (RT-PCR) format		
SYBR Green I	<i>E. coli</i> O157:H7, <i>L. monocytogenes</i> , <i>Salmonella</i> (fresh produce; 1–10, 1,000, 1–10 cells/ml, respectively); <i>Salmonella</i> (fresh vegetable rinse water, 1–10 cells/ml); <i>S. aureus</i> (beef samples, 10 cells)	1, 12
SYBR Green I + immunomagnetic separation (IMS)	<i>Salmonella</i> (milk, ground beef, alfalfa sprouts; 1 CFU/ml, 25 CFU/25 g, 1.5 CFU/25 g, respectively)	85
5' nuclease (hydrolysis probes)	<i>E. coli</i> O157:H7 (pure culture, milk, apple juice, beef, and beef enrichment; 10^3 – 10^9 , 10^4 – 10^9 , 10^5 – 10^9 , 10^0 – 10^3 CFU/ml, respectively); <i>S. aureus</i> (beef samples, 100 cells)	1, 52
5' nuclease (hydrolysis probes) + IMS	<i>E. coli</i> O157:H7 (buffer solution and ground beef; $<5 \times 10^2$ cells/ml and 1.3×10^4 cells/g, respectively); norovirus (strawberries, 3–7 RT-PCR units)	41, 103
Molecular beacon	<i>E. coli</i> O157:H7 (skim milk, 10^3 – 10^9 CFU/ml); <i>Salmonella</i> (cantaloupe, mixed salad, cilantro, and alfalfa sprouts; as few as 4 CFU/25 g with enrichment)	69, 82
Fluorescence resonance electron transfer (FRET)	<i>L. monocytogenes</i> (reconstituted nonfat dry milk, 10^3 – 10^4 CFU/25 ml); <i>E. coli</i> O157:H7 (25 g of raw ground beef and 375 g of raw boneless beef, 10 cells)	31, 64
Reverse transcriptase PCR	Detects <i>Listeria</i> spp. in 8 h (includes 4-h enrichment) from stainless steel surfaces. Sensitivity ~ 10 CFU/ml for all <i>Listeria</i> except <i>L. grayi</i> , which is ~ 30 CFU/ml	29
Biosensor		
Fiber-optic biosensors (FOBS) (evanescent-wave biosensors)	<i>E. coli</i> O157:H7 and Shiga-like toxins (SLTs) (pure SLTs, ~ 0.5 μ g/ml; ground beef, 10^5 cells with SLTs); <i>L. monocytogenes</i> (frankfurter sample, 5.4×10^7 CFU/ml); <i>E. coli</i> O157:H7 (pure culture, 10^3 CFU/ml; ground beef, 1 CFU/ml after 4 h of enrichment); <i>S. enterica</i> serovar Typhimurium (spent sprout irrigation water, 50 CFU/g); <i>L. monocytogenes</i> (hot dog and bologna after enrichment, 10–1,000 CFU/g); FRET-based <i>Salmonella</i> Typhimurium (homogenized pork, 10^5 CFU/g; <i>E. coli</i> O157:H7 (buffer solution, 6.5×10^5 CFU/ml); staphylococcal enterotoxin A (hot dogs, potato salad, milk, and mushrooms, 10–100 ng/g)	13, 43, 44, 60, 61, 63, 65, 110, 126, 139
Surface plasmon resonance (SPR)	<i>Salmonella</i> Typhimurium (10^2 – 10^9 CFU/ml); <i>E. coli</i> O157:H7, <i>Salmonella</i> Typhimurium, <i>Y. enterocolitica</i> , <i>L. monocytogenes</i> (10^5 cells/ml); <i>Salmonella</i> Enteritidis and <i>E. coli</i> (skim milk, ~ 25 CFU/ml); <i>E. coli</i> O157:H7 (milk, apple juice, ground beef, 10^2 – 10^3 CFU/ml); <i>L. monocytogenes</i> (whole cell, 2×10^6 CFU/ml)	68, 89, 100, 101, 162, 163
Piezoelectric-excited millimeter-sized cantilever (PEMC) sensors	<i>E. coli</i> O157:H7 (buffer solution, 1 cell/ml); <i>E. coli</i> O157:H7 (broth and ground beef, 50–100 cells/ml); <i>E. coli</i> O157:H7 (10^3 – 10^8 CFU/ml); <i>E. coli</i> O157:H7 (ground beef, ~ 10 cells/ml)	20, 21, 78, 132
Cell-based sensors (B cell and cytotoxicity assays)	<i>Listeria</i> spp. (pure cultures); <i>L. monocytogenes</i> and <i>Bacillus cereus</i> (bacteria culture); with immunoseparation <i>L. monocytogenes</i> (hot dogs, bologna, raw beef, chicken, and pork samples; enriched food samples)	8, 48, 124
Optical scattering	<i>Listeria</i> spp. (1.2–1.5 mm colony size, approximately 10^{12} – 10^{13} individual bacteria)	6, 10, 109, 134
Multi-analyte array biosensor	<i>Salmonella</i> Typhimurium and <i>L. monocytogenes</i> ("complex samples"); <i>E. coli</i> O157:H7 (pure culture and liquid food samples 10^4 – 10^7 CFU/ml)	
Proteomic biosensor (reflective interferometry)	Label-free detection of enteropathogenic <i>E. coli</i> (EPEC) in cell cultures	51
Microarray		
Oligonucleotide/amplicon arrays	<i>Salmonella</i> , <i>E. coli</i> (screened for 25 virulence and 23 antimicrobial resistance genes); with IMS <i>E. coli</i> O157:H7 (chicken rinsate without enrichment, 55 CFU/ml); <i>Campylobacter</i> spp., <i>S. aureus</i> , enterotoxin genes, <i>Listeria</i> spp., and <i>Clostridium perfringens</i> toxin genes	18, 19, 24, 123

TABLE 3. Continued

Assay name	Target pathogen (matrix, detection levels reported)	Selected references
Suspension microarray (Luminex/xMAP)	<i>L. monocytogenes</i> (broth cultures)	16
Spectroscopy		
Surface-enhanced Raman scattering	<i>E. coli</i> (aqueous suspensions, 10 ³ CFU/ml); <i>Listeria</i> spp. (discrimination between six species)	47, 49, 121
Matrix-assisted laser desorption/ionization time-of-flight mass spectrometry (MALDI-TOF MS)	16S rRNA PCR amplified; various bacteria colonies; <i>E. coli</i> and <i>Bacillus cereus</i> (bacteria mixture)	58, 74, 156
Intact cell MALDI-TOF MS	<i>E. coli</i> (single colony); <i>E. coli</i> O157:H7 (bacterial cells)	17, 81
Fourier transform infrared (FTIR)	Various (bacterial cocktail of three different species, 10 ⁹ CFU/ml); <i>E. coli</i> O157:H7, <i>B. cereus</i> , <i>Listeria innocua</i> (apple juice, 10 ⁹ CFU/ml)	2, 167
Others		
BEADS (biodetection enabling analyte delivery system)	With integrated IMS/multiplex conventional PCR, <i>E. coli</i> O157:H7, <i>Salmonella</i> , <i>Shigella</i> spp. (aqueous solution, 100 cells/organism)	131
Flow cytometry	<i>E. coli</i> O157:H7 (with IMS + enrichment, ground beef, 4 cells/g); <i>E. coli</i> O157:H7 (milk, apple juice, ground beef; 10 ³ cells/ml of milk or apple juice, 10 ³ cells/g of ground beef); <i>L. monocytogenes</i> (with IMS, 10 ² –10 ⁸ CFU/ml)	50, 122, 164
Immunomagnetic bead–immunoliposome (IMB-IL) fluorescence assay	<i>E. coli</i> O157:H7 (aqueous matrices: water, apple juice, and cider, <1 CFU/ml)	28
Phage	<i>E. coli</i> , 1–10 ⁸ CFU/ml in 1.5–10.3 h (pure culture). In lettuce leaf washings, 130–10 ⁸ CFU/ml in 2.6–22.4 h	111
PCR + MS	Distinguished 10 bacterial species. LOD: 0.5 genome equivalents/PCR. Human adenovirus screen: 500 samples/day at sensitivity of 100 genomes/reaction. Automated system: 1,500 PCRs/day	15, 80, 118
Electrochemiluminescence (ECL)/luminometer	ECL-IMS detection (~1 h) of <i>E. coli</i> O157:H7 and <i>Salmonella</i> : 10 ² –10 ³ cells/ml in buffer; 10 ³ cells/ml in foods (milk, juices, ground beef, and minced chicken and fish) Detection of <i>C. botulinum</i> toxins A, B, E, and F in foods (milk, apple juice, ground beef, pastry, and raw eggs). LOD: 50–100 pg/ml	168 112
Quantum dots	IMS–quantum dot analysis for <i>Salmonella</i> in chicken carcass wash water, sensitivity of 10 ³ –10 ⁷ CFU/ml. <i>Salmonella</i> and <i>E. coli</i> O157:H7, 10 ⁴ CFU/ml in 2 h (buffer). Immunostaining of <i>L. monocytogenes</i>	140, 165, 166

response to the binding of analytes to antibodies immobilized on the crystal surface.

Cell-based sensors use interdigitated microsensor electrodes to measure changes in conductivity seen in cell membranes when eukaryotic cells interact with pathogens. Live bacteria or active cytotoxins that affect the integrity of the membrane alter the conductivity and provide a measurable signal (i.e., impedance of the cells). In the commercial CANARY™ (“cellular analysis and notification of antigen risk and yields”) system, antibodies bound to B lymphocytes are engineered to express aquorin, a bioluminescent protein, which emits a light signal in the presence of a specific antigen (36).

4.2. Evaluation of Emerging Technologies Based on Performance Criteria

In response to the FSIS request that NACMCF examine the merits of emerging technologies, the Committee

evaluated each of the assays listed in Table 4, using the criteria specified in the charge. A few additional criteria, which the Committee believed were important, were added and also considered in the assessment.

The Committee would like to clarify how several criteria were used to assess new and emerging technologies. The charge requested an assessment of technologies that can be used for enumerating indicator organisms. The Committee decided that the criterion of “scope” of analysis, should include the flexibility of a technology to detect indicators and/or pathogens. The ability to enumerate indicators is addressed under the criterion “quantify.” The charge also requested an assessment of the adaptability of the assay to different sample matrices and/or testing situations; i.e., food, environmental, clinical, etc. The Committee found it difficult to score this criterion, as few assays can be applied to the direct detection of the agent in the sample matrix without some sort of pre-analytical sample preparation. Therefore, the assay by itself should not be regarded as the

TABLE 4. Evaluation of emerging technologies for analysis of pathogens in foods^a

Format	Assay name	Speci ^b	Sensi ^c	Scope ^d	Adapt ^e	Quantify ^f	Viability ^g	Data/Tran ^h	Speed ⁱ	xFSIS ^j	Target ^k	Afford ^l	Through ^m	Maturity ⁿ	
RT-PCR	SYBR Green I	+	++	-	NA	+	-	+	+	++	-	+	++	++	
	SYBR Green-IMS	+	++	-	NA	+	+/-	+	+	++	-	+	++	++	
Biosensors	5' nuclease	++	++	-	NA	+	-	+	+	++	+	+	++	++	
	5' nuclease-IMS	++	++	-	NA	+	+/-	+	+	++	+	+	++	++	
	Molecular beacon	++	++	-	NA	+	-	+	+	++	+	+	++	++	
	FRET	++	++	-	NA	+	-	+	+	++	+	+	++	++	
	Reverse transcriptase PCR	++	++	-	NA	+	-	+	+	++	+	+	++	++	
	Fiber optic	++	++	+	NA	+	+	+	+	++	+	+	++	++	
	SPR	++	++	+	NA	+	+	+	+	++	+	+	++	++	
	PEMC	++	++	0	NA	+	+	+	+	++	0/+	+	++	0	
	Cell-based sensor	+	+	-/0	NA	+	+	+	+	++	+	-/0	++	+	+
	Optical scattering	0/+	+	-	NA	+	+/-	+	+	++	+	0	++	-	0
Microarray	MAAB	++	++	++	NA	+	+	+	+	++	++	+	++	++	
	Proteomic	++	+	0	NA	0	+	+	0	-	-	0	0	0	
	Amplicon arrays	++	++	++	NA	-	-	+	+	-	++	-	-	0	
	Oligo arrays	++	++	++	NA	-	-	+	+	-	++	-	-	+	
	Suspension array	++	++	++	NA	-	-	+	+	-	++	-	-	0	
	Surface-enhanced Raman	++	0	0	NA	0/+	-	+	++	-	++	-	-	0	
	Surface-enhanced Raman	0/+	0	NA	NA	-	-	+	+	-	++	-	-	0	
	MALDI-TOF MS	0/+	0	-/0	NA	-	-	+	+	-	-	-	-	0	
	FTIR	0	0	-/0	NA	-	-	+	+	-	-	-	-	0	
	Other	Flow cytometry	0/+	+	+	NA	++	+/-	+	+	+	+	-	-	+
Immunoliposomes		++	+	+	NA	0	+	+	+	++	-	++	0	0	
Phage		+	+	-	NA	+	+	0	+	+	-	0	+	0	
PCR + MS		++	++	0	NA	0	+	+	++	+	++	0	++	+	
Luminometer/ECL		++	++	++	NA	0	+	+	+	+	++	++	+	++	
Quantum dots IMS	+	+	+	NA	+	+	++	+	+	+	++	+	++		

^a Scoring system: -, poor; 0, unknown or neutral; +, good; ++, better; NA, not applicable.

^b Speci, specificity; scored as the ability of the assay to detect the target specified.

^c Sensi, sensitivity; scored as limit of detection (LOD). However, because the LOD for an assay can vary greatly depending on food matrix, it was scored here based on pure cultures only.

^d Scope, scope of analyses; capability of the assays to expand to include more targets, which in addition to those mentioned in the charge could also include viruses, SNPs, and indicator organisms. In accordance with our interpretation of the charge, existing RT-PCR assays, which already can simultaneously detect multiple (3-4) targets, but yet scored poor (-) due to the limited availability of fluorophores to enable adding more targets. In contrast, DNA microarrays that have the capability to test thousands of targets score very well for scope. Assays such as MALDI-TOF or others that require pure cultures for analysis were scored as NA.

^e Adapt, adaptability to other matrices; ability of the assay to adapt to various matrices and testing situations, i.e., food, environmental, and clinical samples.

^f Quantify, enumeration; capability of an assay to enumerate the number of bacteria present in the sample or to quantify the target. For many assays, a standard curve using known target number versus signal strength can be established from which, the target levels in the sample can be quantified based on the signal detected.

^g Viability; capability to determine whether the target is viable or non-viable. Because some of these assays will detect the target regardless of the organism's viability, this criterion is important to assess the public health significance of the data.

^h Data/Tran, data acquisition and transfer; ease with which the analytical data are collected and whether they can be disseminated electronically.

TABLE 4. *Continued*

- ⁱ Speed; scored on whether the assays are faster to perform than conventional microbiological methods. The scoring was based solely on the performance of the assay itself and did not consider the time required for culture enrichment or sample preparation. However, we did take into account procedures that are part of the assay. For instance, DNA microarray requires PCR prior to analysis, so PCR is part of the method and requires additional time. Hence, arrays were scored as only good (+). Biosensors, which require little or no additional procedures prior to testing, were scored as better (++).
- ^j xFSIS; incorporation into the FSIS methods. The three pathogens currently tested by the FSIS are *Salmonella*, *Listeria monocytogenes*, and *E. coli* O157:H7, so we evaluated how easily the assays can be incorporated into existing procedures. All the RT-PCR scored better (++) because the FSIS is already using some of these assays, and it will be easy to change to another test. The Committee also felt that biosensors can be easily incorporated into existing methods and were scored as good (+). However, implementation of arrays and other assays may be complex logistically, hence they scored as poor (-).
- ^k Target, simultaneous testing of multiple targets; criterion added to assess the assay's capability to detect various targets simultaneously. For example, RT-PCR that uses SYBR Green scored as poor (-) because it is based on intercalation of dye to double-stranded DNA without differentiation. However, other RT-PCR that use specific probes scored as good (+). Some biosensors and certainly DNA arrays can accommodate multiple targets and hence scored as better (++).
- ^l Afford, cost and resource efficiency; scored not on a per test basis but rather as overall cost of the test, including capital equipment, maintenance contracts, training needs, and assay costs.
- ^m Through, throughput; criterion added to assess whether the assay can be used to screen large numbers of samples. For example, many RT-PCR and biosensors can accommodate multiple samples, so they scored as better (++) , but arrays, which can test for multiple targets within one sample but not multiple samples, scored as poor (-).
- ⁿ Maturity; assay's commercial availability. Unlike the rest of Table 4, a score of good (+) was given when the assay was commercially available and better (++) was given when the assay had been evaluated.

sole component in the testing protocol. In fact, the efficiency and performance of any assay is strictly dependent on whether the sample was adequately prepared prior to analysis. For example, an assay used to screen a blood sample for microbial contamination may not be directly applicable to foods unless the food has been previously subjected to a short culture enrichment period to suppress competitive microflora, resuscitate stress-injured pathogens, dilute potential assay inhibitors, and/or increase the numbers of the target analyte. Similarly, some assays require that the toxin or the DNA content of the target organism in the sample be extracted prior to analysis. Once properly extracted, the target DNA or toxin can be screened using a variety of assays, regardless of whether the original sample was a food, a swab or blood. Because of considerations such as these, the Committee scored the "adaptability" criterion as not applicable (NA) for all assays.

Table 4 scored each assay based on the criteria specified in the charge. The scoring system used was: -, poor; 0, unknown or neutral; +, good; ++, better. The following are descriptions of criteria used specifically in Table 4, with the abbreviations used in the table in parentheses.

Specificity (Speci). The ability of the assay to detect the target specified.

Sensitivity (Sensi). The analytical sensitivity (LOD) of the assay based on pure culture.

Scope of analyses (Scope). The capability of the assay to expand to include more targets, which in addition to those mentioned in the charge could also include viruses, SNPs, and indicator organisms. In accordance with the Committee's interpretation of the charge, existing RT-PCR assays, which already can simultaneously detect multiple (3-4) targets, scored "poor" (-), due to the limited availability of fluorophores to enable adding more targets. In contrast, DNA microarrays that have the capability to test thousands of targets score very well on scope. Also, assays such as MALDI-TOF or others that require pure cultures for analysis were scored "NA."

Adaptability to other matrices (Adapt). The ability of the assay to adapt to various matrices and testing situations, i.e., food, environmental, and clinical samples.

Enumeration (Quantify). The capability of an assay to enumerate the number of bacteria present in the sample or to quantify the target. For many assays, a standard curve using known target number versus signal strength can be established from which the target levels in the sample can be quantified based on the signal detected.

Data acquisition and transfer (Data/Tran). The ease with which the analytical data are collected and whether they can be disseminated electronically.

Speed. The assays were scored on whether they are faster to perform than conventional microbiological methods. The scoring was based solely on the performance of the assay itself and did not consider the time required for culture enrichment or sample preparation. However, procedures inherent to the assay were considered in the scoring. For instance, DNA microarray requires PCR prior to analysis, so PCR is part of the method and requires additional time, hence arrays only scored “good” (+). Biosensors require little or no additional procedures prior to testing and hence were scored “better” (++).

Incorporation into the FSIS methods (xFSIS). The ease with which the assay can be incorporated into existing procedures for *Salmonella*, *L. monocytogenes* and *E. coli* O157:H7. All the RT-PCR assays were scored “better” (++) because the FSIS is already using some of these assays and it should be easy to change to another test. Biosensors were thought to be easily incorporated into existing methods and so were scored “good” (+). Implementation of arrays and other assays whose implementation would be complex logistically were scored “poor” (-).

Cost and resource efficiency (Afford). The overall cost of the test including capital equipment, maintenance contracts, training needs, and assay costs.

Criteria not included in the charge but which the Committee decided were worthy of consideration are:

Viability. The capability to determine whether the target is viable or non-viable. As some of these assays will detect the target regardless of the organism’s viability, this criterion is important to assess the public health significance of the data.

Simultaneous testing of multiple targets (Target). This criterion was added to assess the assay’s capability to detect various targets simultaneously. For example, RT-PCR that uses SYBR Green scored “poor” (-), as it is based on non-specific intercalation of the dye to double stranded DNA, but other RT-PCR tests that use specific probes scored “good” (+). Some biosensors and certainly DNA arrays can accommodate multiple targets and hence scored “better” (++).

Throughput (Through). This criterion was added to assess whether the assay can be used to screen large numbers of samples. For example, many RT-PCR assays and biosensors can accommodate multiple samples and so scored “better” (++), but arrays which can test for multiple targets within 1 sample but not multiple samples scored “poor” (-).

Maturity. This criterion evaluated the assay’s commercial availability. Unlike the rest of Table 4, a score of “good” (+) is used if the assay is commercially available and “better” (++) if the assay has been evaluated and validated for use in food testing.

4.3. Sampling and Pre-Analytical Sample Processing Technologies

A variety of techniques are available for sampling and pre-analytical processing of foods and environmental samples. Integration of these techniques with new technologies is essential for enhancing the FSIS’s analytical capabilities.

4.3.1. Sampling and Pre-Analytical Sampling Considerations

Optimal strategies for collecting, transporting, and preparing test specimens are critical to the quality and interpretation of pathogen detection results. At a very basic level, sampling may be categorized as either “destructive” or “non-destructive.” In destructive sampling, such as excision sampling of carcasses, a specific weight of product is collected and tested by the laboratory as a sample test portion measured in grams. The destructive sampling-testing approach offers the advantage of near 100% recovery of the target pathogen from the sample as well as the potential for detection of the pathogen if internalized within the product. Excision is generally considered to be the sampling method that yields the highest recovery of pathogenic and indicator bacteria (102). However, comparisons between swab and excision sampling showed no significant differences (45).

Non-destructive sampling, such as the whole-bird rinse technique used for chicken carcass sampling or the sponge technique used to collect samples from turkey, cattle, and hog carcasses, employs an indirect means of collecting the pathogen from the surface of the product to be tested. A non-destructive sampling approach is warranted where the focus is detection of contaminants which do not penetrate below the surface of the product. Such an approach may be advantageous when it is desirable to sample a large surface area of the product (e.g., to increase sensitivity and/or potential detection of heterogeneously distributed contamination), or where the entire product or sampled surface cannot be submitted to the laboratory due to its size. For any indirect sampling approach, recovery from the product and, in some cases, the test portion may be significantly less than 100%.

The appropriate sampling method depends on the purpose of the test. For example, the optimal sampling location and method might differ if one were trying to determine the prevalence of an organism in live animals (e.g., rectal, fecal, cecal, hide, feather, pen samples) versus its prevalence in market samples (e.g., whole birds or cuts of meat) versus evaluation of the efficacy of a candidate control strategy (e.g., in-process sampling of carcasses or equipment). The sampling location and method may also be influenced by the type of information desired. For example, there may be specific locations on a carcass where

contaminants are concentrated. Carcass mapping studies have predicted the areas with concentrated contamination levels (45, 46, 127, 128). Another consideration in choosing the sampling location and method is minimizing the degree of disruption to the production process and the cost of product lost to sampling. These considerations have led to comparisons of the efficacy of excision and sponge sampling (46, 53, 102, 160). Recovered pathogen subtypes may vary with the sampling location and protocol (125).

Finally, suitability of the sample for the specific detection method being used ("fit for purpose") must be considered. For example, if sampling previously cleaned or disinfected surfaces, there is a need to neutralize or remove residual antimicrobials or compounds that may interfere with the detection system. There may also be a need to dislodge attached microorganisms from the sampled portion or site, for example, as might occur during optimization of the recovery of *Salmonella* and *Campylobacter* imbedded in feather follicles or *E. coli* O157:H7 encapsulated in beef fat.

4.3.2. Novel or Emerging Sample Collection Methods

Much more research has been conducted on detection technologies than on sampling methods. Some of the relatively few examples of novel or emerging sampling technologies include the Microbial-Vac system (87), the sampling of beef trim combo purge (30), and thin surface sampling of trim (59). The package rinse method for *L. monocytogenes* (72) has been evaluated and was found to be superior to several other product sampling methods. Tissue paper wipes have been found to be a good alternative to sponges or swabs for environmental monitoring (157). Other novel or emerging sampling ideas include sampling of rinsate from spray cabinets in slaughter facilities and turkey wing tip sampling.

4.3.3. Pre-Analytical Sample Processing

There are factors aside from assay validity that can also impact the performance of a test method for pathogens. One of these is volume considerations. For example, while most nucleic acid amplification methods and biosensor approaches are theoretically able to detect a single target molecule (or cell) per sample the volume amplified utilized in these assays is very small (<10 μ l). Clearly, it is not feasible to screen the entire sample volume in such a test method, so if intermittent and/or low levels of contamination are present, they are likely to be missed. An additional consideration is the fact that food samples frequently contain relatively high levels of non-pathogenic bacterial flora and/or food components which can inhibit the assay or otherwise raise the lower LOD. Furthermore, most rapid detection methods require the sample as a liquid but most foods are not liquid. These and other important issues that might otherwise influence assay performance are described in detail by Feng (35). These also provide the basis for the recent increased interest for the use of novel pre-analytical sample preparation technologies, most of which are intended to reduce sample volumes, remove matrix-associated inhibitors, yet simultaneously result in recovery of most (if not all) of the target pathogen.

4.3.4. Novel Approaches to Sample Preparation

Cultural enrichment could be considered the first form of pre-analytical sample processing in that this process is intended to suppress the growth of competitive microflora, dilute food-associated inhibitors, and increase the numbers of the target organism. Recent studies have focused on the refinement of enrichment media resulting in faster multiplication of the target pathogen. For example, enrichment in non-selective broth can be done with the addition of bacteriophages which eliminate certain competitive or interfering microflora (129). Enrichment times have also been shortened by enriching in a non-selective broth followed by immunomagnetic separation, which will provide both amplification and concentration in a single test protocol. This is the current approach being used in some *E. coli* O157:H7 testing protocols as applied to foods (5).

Theoretically, improvements in how samples are collected and shipped to the testing laboratory could enhance the speed, sensitivity, and selectivity of a pathogen assay. One option might be to prepare and place the sample into the enrichment medium immediately after sample collection, then ship the inoculated medium to the detection laboratory in a temperature-controlled incubation chamber, i.e., enriching the sample en route. At this time, there do not appear to be any practical methods to achieve this, at least using U.S. commercial overnight carriers. Another option might be to lyse the bacterial cells and stabilize the nucleic acids in a transport medium prior to shipping, preventing the laboratory from having to undertake time-consuming nucleic acid extraction steps. A commercially available method for preparing vaginal swabs or urine samples for the detection of *Chlamydia trachomatis* is based on this principle (151). Similar systems for foodborne pathogens could be developed.

Over the last decade, there has been recognition of the need for pre-analytical sample processing prior to the application of rapid and emerging test methods. This is based on the supposition that ultimately the LOD for a test could be improved if the pathogen(s) were separated and concentrated from the matrix prior to detection. The general principles applied to pathogen concentration have been reviewed elsewhere (42, 130, 138) and some of these approaches are detailed in Table 5.

To date, almost all of the methods outlined in Table 5 have only been applied after a prior cultural enrichment step. None of the sample preparation approaches described in Table 5 are ideal and the choice of method depends on the purpose of the analysis. For example, some sample preparation methods will concentrate and purify the entire bacterial population, while others are specific for one or more pathogens; some will result in recovery of viable cells, others will kill the target cell but maintain the integrity of the target molecule. No pre-analytical sample processing method recovers 100% of the target from a complex sample matrix, and the efficiency of concentration and purification can be matrix dependent. Further, not all methods are applicable to all types of food products. Many of the sample preparation methods are cumbersome, require specialized equipment or training, and are not adaptable to the routine processing of

TABLE 5. *Partial listing of microbiological sample preparation approaches^a*

Method	Principle/application	Advantages/efficacy	Comments	References
Ion exchange resins	Cationic exchange resins bind bacteria by ion exchange; release of bacteria from resin accomplished by pH manipulation	Rapid; relatively inexpensive; broadly inclusive	Not practical for large sample numbers; sample pre-treatment to remove debris recommended; pH manipulations needed for desorption; destroys cell viability	57
Metal hydroxides	Hydroxides of zirconium, titanium, or hydroxyapatite adsorb and "floculate" bacteria; used in conjunction with centrifugation	Rapid; inexpensive; simple; broadly inclusive; amenable to large sample sizes	Not practical for large sample numbers; sample pre-treatment to remove debris required; appears to work best on less complex sample matrices	11, 27, 73
Aqueous two-phase partitioning	Cells partition in one of two immiscible liquid phases (polyethylene glycol and dextrans) based on charge	Rapid; inexpensive; simple; broadly inclusive	Not practical for large sample numbers; partitioning frequently incomplete; composition of the phases may impact cell viability; fat interferes with separation	67, 75
Affinity separation	Immobilization of molecules (lectins) with high affinity for bacteria to a solid support such as agarose beads, affinity columns, or magnetic particles	Rapid; simple; specificity unknown	Not practical for large sample numbers; expensive; sample pre-treatment to remove debris recommended; release of bound cells may be inefficient; best applied to small sample volumes	104, 108
Simple centrifugation	Low speed (<1,000 × g) sediments debris; high speed (>8,000 × g) sediments bacteria; used with or without coagulation or flocculation	Rapid; inexpensive; simple; broadly inclusive; amenable to large sample sizes	Not practical for large sample numbers; bacteria adhere to and sediment with matrix components; best if preceded by an elution step	158
Differential centrifugation	Low speed centrifugation followed by high speed centrifugation; used with or without coagulation or flocculation	Rapid; inexpensive; simple; broadly inclusive; amenable to large sample sizes	Not practical for large sample numbers; bacteria adhere to and sediment with matrix components; few products available to promote desorption without destroying cell viability	86, 94
Density gradient centrifugation	Cell separation by centrifugation within a density gradient; requires use of chemical additives to establish a gradient	Can be designed to separate very distinct species from one another	Not practical for large sample numbers; expensive; difficult to perform; osmotic strength of gradient destroys cell viability; fat entraps bacteria at interfaces	70
Crude filtration	Cheesecloth; filter paper; filter homogenizer bags	Rapid; inexpensive; simple; broadly inclusive; amenable to large sample sizes	May not be practical for large sample numbers; highly particulate foods clog filters; bacterial cells can absorb to the filter or retentate	37, 153
Electropositive and -negative filtration	Bacteria tend to have a net negative charge, so electropositive filters often used; sample pre-filtration to remove debris frequently required	Rapid; inexpensive; simple; broadly inclusive	Not practical for large volumes and sample numbers; filters clog rapidly even if samples are pre-filtered; desorption of bacteria from filters frequently inefficient	137
Immunoseparation	Immobilization of antibodies to a solid support such as polystyrene beads or magnetic particles	Rapid; simple; highly specific; standard method for some foods	Not practical for large sample numbers; expensive; sample pre-treatment to remove debris recommended; many formats available; best applied to small sample volumes although recirculating IMS is available for larger volumes	41, 56, 99, 153, 161
Nucleic acid extraction	Purification of DNA or RNA template	Removes matrix-associated inhibitors and concentrates template; matrix- and method-dependent efficacy	Not practical for large volumes or sample numbers; many commercial kits available, some with matrix specificity; automation available but expensive; destroys cell viability	117

TABLE 5. *Continued*

Method	Principle/application	Advantages/efficacy	Comments	References
Novel methods	Phage based, synthetic phage ligand to capture target bacteria; magnetic nanoparticles, ultra small magnetic particles to which target-specific ligands are conjugated	Less susceptible to cross-reactivity; reagent stability; nanoparticles have higher capture efficiency than microbeads	Very new technologies with limited history of performance	66, 155

^a Adapted from Stevens and Jaykus, 2004 (130).

large numbers of samples. The volume that can be processed in sample preparation is also method dependent. Sometimes the complexity of matrices requires the use of multiple sample preparation methods in sequence. Taken together, it is clear that the field of pre-analytical sample preparation is fertile ground for future research that is needed to maximize the potential benefits of emerging methods.

5. CONSIDERATIONS WHEN CHOOSING EMERGING TECHNOLOGIES AND METHODS (QUESTIONS 1 AND 2)

Some of the advantages of emerging technologies are a reduced time to detection, a high degree of sensitivity and specificity, and a low LOD. If robust and dependable pre-analytical sample preparation methods were available, one could even envision completely bypassing cultural enrichment. While this is theoretically possible, there are many other considerations which must be taken into account before adopting emerging technologies, whether preceded by cultural enrichment or not. These are discussed below.

5.1. Potential for Rapid, On-Site Analysis

Rapid, or ideally real-time, screening methods that might be suitable for on-site and in-plant use (e.g., biosensors) would be particularly valuable. Such methods offer the opportunity to screen samples prior to shipment to the laboratory, thus saving resources and decreasing the time a product needs to be held while being tested. However, these methods must be held to high performance standards and accountability to minimize false-positive and -negative results, and they must be appropriately validated before use.

Cultural enrichment is the universal starting point for most pathogen detection assays. The manipulation of cultures enriched for pathogens within or even adjacent to a food processing facility requires strict precautions to prevent cross-contamination. For on-site analysis to become widely practical, either enriched pathogen cultures would need to be self-contained, leak proof, and disposable, or cultural enrichment steps would need to be eliminated. Self-contained pathogen assays are currently available, but only for a few applications, e.g., an assay for the detection of *Listeria* spp. (4).

5.2. Discrimination between Viable and Non-Viable Cells

An inherent advantage of culture-based methods is the detection of viable cells capable of causing illness. Culture-based methods are considered to be the “gold standard”

and are critical in helping the FSIS to meet its mandate of assuring the safety of meat, poultry, and egg products. However, many of the newer tests target the pathogen’s nucleic acids, which may be detected long after cell death (days to weeks). This means that nucleic acid amplification methods cannot always differentiate living from dead cells. For foods, this is especially important due to commonly used food processing or preservation methods which are intended to inhibit or inactivate pathogens.

The use of nucleic acid amplification methods in pathogen screening is easily defensible if followed by culture-based confirmation. However, if the elimination of cultural enrichment is an eventual goal, the “live-dead” dilemma will need to be resolved. Recently, the DNA intercalating agents ethidium monoazide and propidium monoazide have been used in conjunction with quantitative PCR for the selective detection of live cells of foodborne pathogens (95–98, 114, 115, 159). At the time of this writing, none of these methods have been commercialized and it is still unclear as to whether the approach will be suitable for widespread application for viability discrimination for the detection of pathogens in foods.

Though not a viability issue per se, a positive result with a toxin gene-specific PCR assay indicates that those gene sequences are present in the target organism, and that the cells are potentially toxigenic. It does not, however, assure that the gene is actually expressed or that the toxin, if produced, is functional (36).

5.3. The Need for a Viable Isolate

Related to the viability issue is the need for a live culture in order to further characterize the strain by phenotypic and/or genotypic methods (see Section 2). Many of the newer detection platforms are based on the detection of one or more genes or antigens that are present in the microbial target. Such molecular targets might be species or serotype specific, associated with virulence located on plasmids, cell surface components, or associated with biochemical abilities. Because of the sensitivity and discriminatory power of some of these methods, especially the genetically-based ones, it is no longer essential that viable isolates be generated for testing purposes. However, when a pure culture is not available for further testing, subsequent confirmation or subtyping cannot be performed. Even though this situation may not be an important factor for tests that target a single gene, consider cases in which

tests rely on results from multiple genetic targets. The interpretation of these results can have serious shortcomings because the result might indicate a positive test for all the required markers that would ordinarily identify the designated pathogen. However, in a non-clonal culture, the individual positive test results might have been generated by genes present in different cells, with no one cell having the required genotype to give a confirmed positive result. In this case, further analyses on purified strains would fail to confirm the presence of the pathogen. While such a test might be appropriate for screening purposes, especially when time is of the essence, one may anticipate a higher level of false positives under these circumstances.

Bacterial strain isolates can be readily archived and stored for years. Although nucleic acid extracts also can be archived, the stability of the material is questionable. Since the material would undoubtedly consist of a mixture of nucleic acid moieties, differential degradation would increase uncertainty that the identical material is being tested upon subsequent analysis. An additional difficulty is that the same material (that is, a pure culture of an isolated pathogen) would not be available in a legal dispute. Such inconsistencies, understandable from a scientific standpoint, could lead to substantial difficulties in a legal context.

With newer technologies often come faster, more specific and sensitive assays, but the complexities of testing foods remain. Cross-contamination with positive controls or other sources and the potential for antibody cross-reactivity or non-specific binding linger as issues to be addressed. Furthermore, matrix-associated inhibitors can impact assay performance. In short, having an isolate for confirmation remains the definitive proof of contamination.

5.4. Qualitative versus Quantitative Results

Most foodborne pathogen detection methods are qualitative and yield positive or negative results (see Section 3). However, determining the number of pathogenic cells in a sample can provide important information for process control, risk assessment, and support of regulatory decision-making. With the introduction of quantitative real-time PCR (qPCR) techniques, direct estimation of pathogen load is becoming practical. The basis for such quantification is that the fluorescent signal generated by the amplification reaction is proportional to the concentration of DNA in the sample. Hence, by incorporating standards in RT-PCR assays, it is possible to estimate the absolute or relative amounts of nucleic acid target, which indirectly estimates the number of microorganisms present in the sample (113, 135). While qPCR has promise, issues related to viability, the requirement for enrichment, the effects of matrix-associated inhibition and subsequent target recovery continue to affect accuracy.

5.5. Multianalyte Considerations

Within a testing program designed to screen foods for the presence of specific pathogens, single-target assays meet a critical need. However, in surveillance situations, the process control setting, and outbreak investigations, multi-analyte analysis (sometimes called multiplexing), in which

two or more targets are measured simultaneously in a single assay, offers an increase in test throughput, work simplification (i.e., fewer assay tubes, fewer pipeting operations, etc.), and possibly a reduction in the overall cost per test. Many of the newer technologies, e.g., RT-PCR, biosensors, genotype and phenotype microarrays, offer the potential to detect several genes, species, or toxins simultaneously.

Obstacles do exist that might preclude the routine implementation of multianalyte assays. These include the possibility of cross-reactions and difficulties in optimizing the assay as applied to the individual analytes or the wide variety of sample matrices. Also, with the addition of multiple targets comes the possibility of quality control failure for one analyte that could jeopardize the validity of an entire run. If an assay needs to be repeated, any savings of cost or analyst time could be lost. The difficulties with non-clonal cultures have been discussed above (Section 5.3).

5.6. Fit for Purpose

The selection of new methods must always be made with the consideration that they must be appropriate for intended use. Presently, it appears that the emerging pathogen detection methods under development will be most appropriate for screening purposes. Due to complications described above, methods used for regulatory decision-making will most likely need to remain based on standard cultural procedures, at least in the near term.

6. REVIEW OF TECHNOLOGIES AND METHODOLOGIES TO MEET PUBLIC HEALTH GOALS (QUESTION 6)

As stated in the rationale for addressing the charge (Section 1), the NACMCF determined during its deliberations that the recommendation of any new technology for use by the FSIS must be presented in an appropriate context to have applicable meaning and utility. Microbiological testing objectives and resulting test criteria of any proposed new technology or method should clearly support the FSIS testing objectives outlined in the FSIS Strategic Plan (146). The broad elements of testing itself must be addressed in the submitted proposal, including statistical and sampling requirements, sample collection and transportation, laboratory analysis and reporting, database generation, and statistical analyses. The proposal should also address the degree of validation required for adoption and use of the method within the agency (e.g., interim, no validation or emergency use only, single lab validation, full collaborative validation). This section describes a process for the FSIS to consider before adopting a new method for an intended programmatic purpose, within the context of the public health focus. It was the intent of the Committee to describe the process in broad, rather than prescriptive, terms to allow the FSIS flexibility to develop their own policy and protocols.

6.1. Overview of the Proposed System for Evaluating New Technologies and Methods

Because laboratory methodologies for regulatory use do not exist in an analytical vacuum, it is necessary to consider

external factors when evaluating the appropriateness of technologies. A model for method evaluation could consist of a holistic approach such as:

1. Indicate which FSIS public health strategic goal or objective the method attempts to address
2. Describe what sampling plans can be implemented and resulting statistical consequences
3. Analyze the performance and capabilities of candidate method(s)
4. Establish reporting requirements

The development of microbiological methods for the analysis of food to detect and enumerate bacterial pathogens is a complex and costly process. Presently, the FSIS does not have the mandate or the resources to conduct methods research in-house and therefore must rely on a variety of resources from outside the Agency. This leveraging could include other governmental agencies (such as the ARS, FDA and CDC), companies that carry out methods development research (especially methods for industry use), and academic researchers who may have innovative ideas needing further development before they can be adopted for regulatory use. For methods developed by these diverse groups to receive a fair, timely and technically appropriate review and evaluation, the FSIS should consider adopting a comprehensive system for ongoing evaluation, selection, optimization, validation, and implementation of new microbiological testing technologies/methodologies to meet public health goals. This recommended “idealized” system should include the staff, facilities, and organizational structure necessary for successful implementation of appropriate new technologies that will allow the agency to meet its public health goals. Descriptive text and a schematic diagram (Fig. 1) of the proposed system for evaluating new technologies and methods follow.

6.2. Method Evaluation Committee (MEC)

The Methods Evaluation Committee (MEC) is envisioned as a standing committee that will organize and coordinate the solicitation, receipt, and initial categorization and screening of proposed methods. The MEC should be composed of subject matter experts from multiple program areas within the FSIS with input from academia, industry, and other stakeholders as needed. The MEC should include experts who have responsibility for policy development, data analysis, public health, and contracting.

To ensure that the FSIS has the opportunity to consider and evaluate all appropriate new methods and technologies for use in its laboratories, the MEC should serve as the point of contact for method submissions coming into the FSIS. The MEC would receive method descriptions and other testing proposals and review them for their applicability in supporting the Agency’s public health objectives. If these methods appear to be able to fulfill an FSIS testing need, they will be forwarded to a specially constituted Technical Review Committee (TRC).

The MEC will also work closely with senior management to identify, define, and develop the FSIS’s testing objectives and needs and develop proposal requirements and performance criteria, including checklists and guidelines to determine if

Proposed System for Evaluating New Technologies/Methods

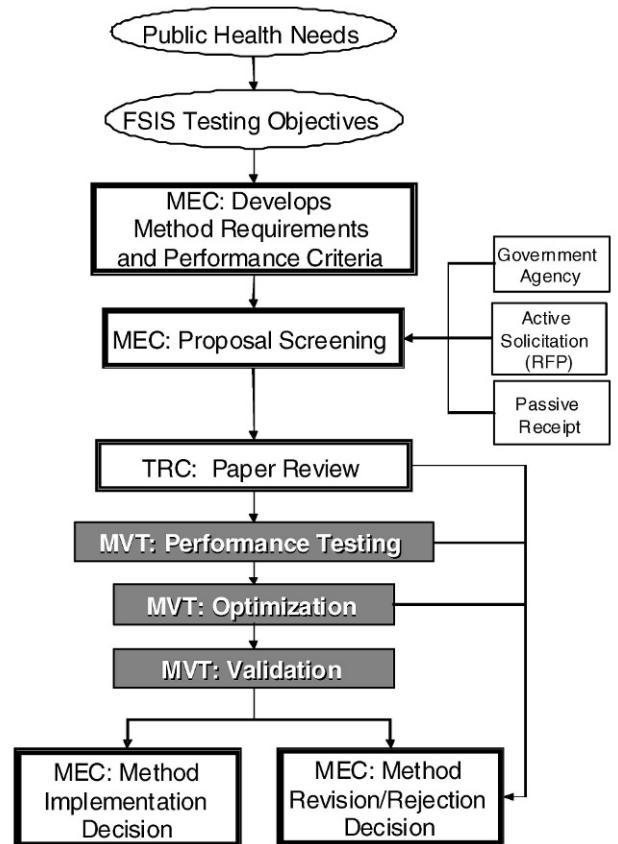


FIGURE 1. Proposed system for evaluating new technologies/methods. The proposed system includes a Method Evaluation Committee (MEC), a Technical Review Committee (TRC), and a Method Validation Team (MVT). The MEC is a standing committee composed of subject matter experts that identify, define, and develop testing objectives/needs, proposal requirements, and performance criteria. The TRC is an ad hoc committee of technical experts that conducts technical reviews of proposals for new technologies/methods referred by the MEC. The MVT is a committee of laboratory and other experts responsible for performance testing, optimization, and validation of those methods that have been selected by the TRC for further testing.

proposed methods should proceed to the technical review stage. If at any point in the process, the proposal fails to meet the established criteria the MEC may choose to generate a report detailing the method’s failings and notify the submitter.

6.2.1. Develop Proposal Requirements and Performance Criteria

A standardized evaluation protocol should be developed and applied to any proposal for new or revised technologies and methods for use in the FSIS laboratories. Once the testing objectives have been defined by the FSIS, the MEC should construct checklists for (i) proposal format requirements and (ii) method performance criteria that an analytical method must possess to be considered for use in the FSIS laboratories.

6.2.1.1. Proposal format requirements. For a technology or method to be considered by the FSIS, a formal

written proposal must be submitted to the FSIS that meets the proposal format requirements. The written submission must be organized for easy review, with all logically related materials sorted into appropriate sections and all pages numbered. The FSIS should develop a standardized form and make it available on its web site.

At a minimum, the written report must include the following information (40):

- *Contact information.* All technologies and methods submitted to the FSIS for consideration must include an address, phone number, and e-mail address for the point of contact (POC). The POC should be able to answer detailed questions concerning the development and application of the submitted technology or method.
- *Date submitted.*
- *Background.* A summary of the test principle and the target agent must be included, as well as the matrices to which the test system or method can be applied. The nature of the method, either qualitative or quantitative, should be identified. The background should also include justification and reasons for either an initial submission or substitution of the method for an existing FSIS method.
- *Safety precautions.* A description of any biological, chemical, or radiological hazards associated with the method must be included along with any special instructions for disposal of hazardous materials.
- *Sample collection.* Instructions for the collection, handling, and storage of the test samples, including criteria for sample rejection, must be included.
- *Sample preparation.* A description of the special procedures that are used to prepare a sample for analysis must be submitted.
- *Reagents.* Critical reagents required to complete the submitted test or method must be identified, including the source (commercial or governmental), storage requirements, and any regulatory stipulations for purchase and utilization. Suitable reagent substitutions should be provided, as applicable.
- *Reagent preparation.* Procedures for the preparation of the submitted test or method reagents must be clearly delineated.
- *Equipment, supplies, and analytical instrumentation.* Sources (commercial or governmental) and regulatory requirements for instrumentation and supplies needed to complete the test or method must be identified. Suitable equipment substitutions should be provided, as applicable.
- *Equipment operation.* Instructions for operation of equipment necessary to complete the submitted test or method must be included. These may include manufacturer instructions, identification of variable parameters, etc.
- *Laboratory protocol.* Clear and concise step-by-step instructions of the test method must be given for rapid implementation in another laboratory.
- *Data analysis.* Raw data, statistical methods, and a summary of data analysis must be included. Results from multiple laboratories should be included, if available.
- *Quality assurance.* Procedures and controls for reagents and instrumentation must be included.

- *Method performance.* Reportable range, sensitivity, specificity, accuracy, precision, linearity, throughput, and sample process time must be determined on test matrices as well as standards.
- *Limitations and interferences.* Concerns related to analytes and matrices.
- *References.* Documentation used to support the development, testing and validation of the submitted test or method must be included.

These generic proposal format requirements may be modified by the MEC as needed to address specific needs within the FSIS.

6.2.1.2. Method performance criteria. To evaluate new technologies and methods, the FSIS should develop specific method performance criteria based on practical considerations for the intended use. Information must be provided in order to evaluate the degree to which the method has been optimized or validated and to determine if the method will be suitable for its intended use by the FSIS. These validations may be done by the submitter with appropriate data submitted for review by the TRC or may be done internally by the FSIS.

Administration information and data needed to evaluate method performance should include:

1. Need for Method:

- Has the need for a new method been clearly defined?
- Does the method address a specific FSIS public health objective?

2. Method Background:

- Was there sufficient summary of the test principle and the target agent?
- Was there inclusion of matrices to which the test or method can be applied?
- Was the qualitative or quantitative nature of the method identified?

3. Safety Precautions:

- Was a description of any biological, chemical, or radiological hazards associated with the method included?
- Were there instructions for the disposal of hazardous materials included?

4. Sample Collection and Sample Prep:

- Were there instructions for the collection, handling, and storage of test samples, including criteria for sample rejection included?
- Was there a description of the special procedures that are used to prepare a sample for analysis?

5. Reagents:

- Were any critical reagents required to complete the submitted test or method identified?
- Did the submitter identify sources, storage requirements, and any regulatory stipulations for purchase, utilization and disposal of reagents?
- Were suitable reagent substitutions provided, if applicable?
- Were procedures for the preparation of reagents clearly delineated?

6. Equipment, Supplies, and Instrumentation:

- Did the submitter identify sources and regulatory requirements for instrumentation and supplies needed to complete the submitted method?
- Were suitable equipment substitutions provided, if applicable?
- Were sufficient instructions for operation of equipment provided?

7. Quality Assurance Procedures:

- Were quality assurance procedures and controls for reagents and instrumentation included?

8. Method Performance:

- Was information provided on method performance, including methods used to determine the following parameters?
 - Sensitivity
 - Specificity
 - Accuracy
 - Precision (includes repeatability and reproducibility)
 - Linearity
 - Measurement Uncertainty
 - Ruggedness
 - Matrix Effects
 - Throughput
 - Sample Process Time
- Were known limitations and interferences reported?
- Were all step-by-step procedures for the method provided?

9. Biosafety and Biosecurity:

- Was information given on the level of required laboratory biosafety or biosecurity?

10. Clarity:

- Was the submitted method sufficiently understandable or clear for rapid assimilation and use in another laboratory?

11. Laboratory Validation and Optimization:

- Were multiple strains of the target organism used (inclusivity)?
- Were strains of non-target organisms used (exclusivity)?
- Were a number of foods and/or food types used?
- What was the analyte level and matrix (inoculated and uninoculated)?
- Were appropriate replicates per food at each level tested?
- Were samples inoculated prior to testing?
- Were additional competitor strains present?
- Was the method compared to the FSIS recognized method(s)?
- Was a multiple laboratory collaborative study conducted?

12. Final Review Recommendations by the MEC:

After the TRC review, the MEC may recommend:

- Approved or Accepted for the FSIS implementation as submitted (sufficient laboratory review and validation done by submitter)

- Not appropriate for current FSIS stated objectives, but recommend the FSIS use this information to inform future objectives
- Not approved (provide a brief summary of deficiencies that need correction before acceptance or resubmission)

The FSIS will determine the specific acceptable numbers based upon the intended use of the method within the program.

Any other supporting documents and/or publications needed for a review and understanding of the new technology or method should also be included. All raw data should be available for review if necessary. These may include:

1. Worksheets and notebooks.
2. Identification of all matrices and analytes tested.
3. A unique identifier for all standards, controls, or test portions analyzed.
4. Organism inoculation levels and protocols.
5. Test portion weights, volumes, etc.
6. Identification of all critical standards, reagents, and instrumentation used during analysis.
7. Instrumental readouts.

These criteria may be modified by the USDA-FSIS depending upon the specific objectives and need for the new method.

6.2.1.3. Receipt of proposals: active, passive, government. Once proposal requirements have been developed, a request for proposals may be issued to advertise the FSIS's requirements and generate interest. New technologies and methods can be submitted to the USDA-FSIS as either a direct response to a call for proposals by the USDA-FSIS (active) or by another government agency, academia, or industry submitting a new or revised method to the USDA-FSIS without a formal request for proposals (passive).

Regardless of how the technology or method is submitted, the MEC will then conduct a non-technical review of the proposals and determine which ones generally meet the testing objectives defined by the FSIS. At this point, the MEC will pass onto the TRC those proposals that appear to satisfy the overall testing objectives.

A general scheme for submitting method proposals:

1. USDA-FSIS will put out a formal call for proposals in the *Federal Register* (active only).
2. The FSIS will collect all proposals and submit to the MEC for consideration (active or passive).
3. The FSIS will determine if USDA-FSIS has a need for the proposed technology or method and if there is merit for a full evaluation of the method (passive only).
4. The MEC will review proposals, obtain appropriate documentation and prioritize the submitted proposals (active or passive).
5. The MEC in consultation with appropriate USDA-FSIS personnel will identify potential technical reviewers for the proposals (active or passive).
6. Methods will be evaluated by the TRC using established criteria and recommendations will be made to the MEC (active or passive).

6.3. Technical Review Committee (TRC)

The TRC is an *ad hoc* committee constituted to conduct technical reviews of proposals for new technologies or methods referred by the MEC. The TRC will be composed of technical experts from within and outside the FSIS and will be constituted under the direction of the MEC to assure that the committee's composition contains the expertise required to perform the technical review. Thus, the TRC membership is not constant but changes to accommodate changes in technical expertise needs. Where disparate proposals are being considered more than one TRC may be required at any given time.

The TRC will undertake a technical proposal review of the method, its claims, and supporting data. The method will be evaluated and rated with respect to, but not limited by, the following parameters: sampling requirements, method sensitivity (CFU/sample), pure culture requirement, false-positive and -negative rates, ruggedness, throughput, workflow, turnaround time, credibility, cost, flexibility, data integration, quantitative and qualitative capabilities, and portability.

The TRC's review will objectively evaluate the proposals against the checklist criteria that were constructed to assure that methods would allow the FSIS to meet its testing objectives. If any of the proposed methods appear to be more appropriate for an alternative testing objective, they will be referred back to the MEC to determine if the testing objectives should be redefined.

6.3.1. Proposal Review

Following an initial proposal screening by the MEC, a TRC will be established to conduct a review of the documentation submitted for the proposed technology or method. The make-up of the TRC will be dependent upon the intended use of the method, the type of method, and the degree to which it has previously been validated. The TRC will consist of reviewers from the FSIS, other Federal agencies such as the CDC and FDA, academia, and any other expert reviewers called in by the FSIS as needed. As long as the data are submitted according to the submission requirements provided previously, this review will be conducted by a process similar to a journal review. Each panel member will review the submitted documents based upon the generic criteria established by the MEC using the checklist provided as well as any additional criteria specific to that method (to be supplied by the FSIS). Following the individual reviews, the panel will discuss the overall review by a teleconference or a face-to-face meeting in order to provide the FSIS with a consensus technical review recommendation. The proposed method can be accepted for immediate use; accepted to proceed to the next step; rejected; or recommendations made for revisions to the submitted documentation. This technical proposal review will be completed in a timely manner, within no more than one month from the time of submittal.

Following the TRC technical paper review, the proposal will be referred to the method validation team (MVT) with any necessary comments sent to the MEC. Once the MVT has completed laboratory evaluation, a complete report with recommendations will be sent to the MEC.

6.3.2. Laboratory Data Review

Submitted data will be reviewed by the TRC. The performance of top-rated methods under close-to-real-world conditions will be assessed by the TRC. As a rule, the data should be sufficient to evaluate the performance of methods. If the data are determined to be insufficient, then additional laboratory validation may be requested. If multiple promising new technologies or methods have been identified, the FSIS may invite the various method proponents to test a panel of coded samples, similar to the AOAC review process (4). In emergency situations where rapid response is necessary, the FSIS may use alternate mechanisms to select new technologies or methodologies that are transparent and defensible. The TRC would statistically evaluate the test results and determine overall method performance. Those methods meeting the minimum requirements may be selected by the FSIS for further evaluation in its own laboratories with actual samples. The FSIS should have mechanisms for recovering the costs of method evaluation.

6.4. Method Validation Team (MVT)

The MVT is charged with conducting (i) performance testing, (ii) optimization, and (iii) validation of the proposed method(s). Here, the FSIS has considerable discretion in how these tasks will be conducted. Where disparate proposals are being considered more than one MVT may be required at any given time.

Following the technical proposal review of a method, the FSIS may determine that, based upon the submission of the data outlined in Section 5.4, enough data are provided to validate the method for its intended use without further laboratory review. However, if insufficient data are provided by the submitter, the FSIS may request additional data and/or conduct an internal laboratory review. In-house testing of the method using appropriate matrices and organisms would determine if the technology or method is repeatable and meets the needs of the FSIS. Specific criteria for the laboratory review will need to be developed by the FSIS based upon the nature of the technology or method and its intended use. At this level of the review process, the submitter may be asked to provide necessary training, test kits, reagents, and labor required to evaluate the technology or method in an FSIS laboratory. If sufficient multiple laboratory testing and method optimization or validation has already been done, the method may be recommended for acceptance and implementation as submitted.

Methods that have successfully passed the review process conducted by the TRC are those that show considerable promise for meeting the FSIS needs as defined in the method requirements and performance criteria. However, as it is quite unusual for laboratory testing methods to be "off-the-shelf" ready for use in a regulatory laboratory, the FSIS must collect data as to actual method performance under "real-world" conditions.

6.4.1. Performance Testing

Method performance testing should be conducted under controlled circumstances to prevent undue outside influence on the test results. The MVT would supervise performance

testing and analyze data to determine if any or all of the methods meet the FSIS performance goals for the testing requirements. If multiple methods are to be considered, a number of approaches to method comparison might be taken, both within the FSIS's own laboratories and externally. One scenario might include a parallel comparison of methods conducted under the actual conditions used by the FSIS. Appropriate blinded samples representative of actual FSIS samples should be provided. The details of the actual testing protocol depend on the FSIS's goals for the method but the testing design could resemble that used by the AOAC for performance tested methods.

6.4.2. Method Optimization and Validation

The evaluation of new technologies can be divided into three phases: (i) selection, (ii) optimization, and (iii) validation. These phases become increasingly more expensive as a method moves from selection to optimization to validation. In addition, adaptation of inappropriate methods would be both expensive and potentially harmful to public health. Therefore, it is critical that appropriate *objective* processes be put in place to ensure that only optimized and validated methods that meet the performance and convenience criteria set by the FSIS and that maximize public health go forward and are adopted.

Prior to adoption of a new microbiological testing technology, the FSIS should first subject all potential new methods to Phase 1, selection. This phase includes reviewing: inputs from the MEC and TRC; Public Health Goals; the FSIS Microbiological Testing Objectives; the Criteria Checklist; and relevant paper and laboratory reviews. The two general types of criteria to consider when reviewing and evaluating new microbiological testing technologies are: (i) performance (efficacy) and (ii) convenience (efficiency). These criteria should be evaluated in the context of the FSIS's regulatory and public health objectives. To help in selection of new methods, the FSIS should first prioritize and weight performance and convenience criteria using an objective mathematical formula developed and updated as needed by the MEC and TRC.

6.4.2.1. Optimization. New methods that show the most promise of meeting the performance and convenience criteria and contributing to public health should proceed to Phase 2, optimization. After a new technology has been reviewed and selected by the TRC, it should be handed over to the MVT for Phase 2, optimization. Optimization is defined as the procedure or procedures used to make a system or design as effective or functional as possible. While a method's performance might be satisfactory for the FSIS's applications, it might not be totally suitable for implementation into the regulatory environment of the FSIS's own testing laboratories. The MVT will make appropriate adjustments to the method so that it will be compatible with normal laboratory operations. Such variables that might be considered may be sample volumes, incubation durations and incubation temperatures.

Given the many and often competing criteria that must be considered before adopting a new technology (accuracy,

precision, sensitivity, specificity, reproducibility, speed, cost, etc.) it will typically not be feasible to achieve maximum values for each criterion. The Committee recommends that the MEC take advantage of "optimization" computer software to aid in the optimization process. Prioritization, weighting and use of computer software will help ensure that the selected method will be truly optimized for its intended purpose. The optimization phase can be conducted at either the FSIS or ARS laboratories.

6.4.2.2. Validation. If and when a new method has been optimized it is then necessary to subject it to Phase 3, validation. Method validation is defined as the process of verifying that a method is fit for purpose. The process of validation ensures that a new method meets the defined performance and convenience criteria when analyzing multiple samples of every type that the FSIS analyzes. Once the method has been shown to perform adequately under the FSIS regulatory laboratory conditions, a final method validation will be conducted by the MVT to assure that regulatory results will be supported by the appropriate scientific testing underpinnings. Thus the methods will be appropriate for regulatory use and supportable in legal proceedings.

In order for this critical phase to be performed correctly the Committee strongly recommends that these validation studies be conducted at the FSIS laboratories by scientists that are familiar with the FSIS's samples and testing needs and are specifically dedicated to new method validation. Personnel working in method validation at the FSIS should include experts in microbiology, molecular biology, and statistics. If such personnel are not currently available at the FSIS for this purpose, then the Committee strongly encourages the FSIS to recruit such personnel and organize them into an effective MVT under appropriate leadership within the FSIS.

Following the optimization and validation of the technology or method, the MVT will make specific recommendations on the acceptability and appropriateness of the method for use by the FSIS to the MEC. Based upon these recommendations and those of the TRC, the MEC will provide a report to the proposal submitter.

7. BARRIERS AND RESEARCH GAPS (QUESTION 6)

The Committee identified barriers and research gaps which should be addressed as FSIS adopts new technologies to enhance public health.

1. There are three major barriers that need to be addressed as part of making newer and promising technologies an effective reality: (i) inadequate in-house methods development and validation capabilities at the FSIS; (ii) insufficient application and transparency of statistically-based sampling and analysis plans; and (iii) limited data and methods harmonization and sharing across Federal agencies.
2. As the Committee evaluated technologies applicable for laboratory testing, it became apparent that portable user-friendly instrumentation for in-plant testing offered the

potential for “real-time” monitoring of process control and pathogen detection. Although advanced on the spot detection methods are not ready for implementation, reduction in cultural enrichment time could be pursued now. At a minimum, research should be pursued to incorporate enrichment or DNA extraction of samples during transport and to develop shortened enrichment protocols to reduce analysis time.

3. The major barrier to the implementation of real-time detection methods is the need for pre-analytical sample preparation to compensate for (i) matrix-associated residual compounds which impact assay sensitivity, specificity, and LOD; and (ii) the need to test large sample sizes to account for uneven distribution and low levels of pathogen contamination. Methods to concentrate and purify the target agent(s) from the matrix prior to detection are critical for achieving representative recovery and true real-time detection. This problem is not unique to food and environmental samples and continues to be a major impediment for the application of biotechnological methods in general.
4. An enrichment-related problem is the biased selection of strains that flourish in conventional media. The strain that predominates in current enrichment methods may not be the strain that is predominant in the natural setting. This barrier results in the potential for over-representation of one or more strains which may or may not be of public health importance. For example, research is needed to understand the competitive dynamics between *Salmonella* serotypes in various enrichment environments.
5. A barrier to the regulatory adoption of enrichment-independent or non-culture-based detection methods is the need to confirm that the agent is viable and/or infectious. Although there are candidate methods (e.g., reverse transcriptase, fluorescent activated cell sorting) that can detect organisms without growth or enrichment, none of these methods has been validated to unequivocally confirm viability, as well as to provide other important public health information, e.g., strain subtyping and virulence. For regulatory action, however, it is beneficial to have a physical isolate to compare different isolates as well as demonstrate that an adulterant was indeed present. Development of a non-culture-based technology to reliably differentiate viable and non-viable agents is a research gap.
6. There are alternatives for molecular subtyping which may perform better than PFGE. To implement these technologies, they must be thoroughly evaluated and standardized. Development of alternative molecular subtyping methods is a research gap. A barrier to implementation is the necessary protocol standardization across agencies. Only then can such data be meaningfully interpreted for epidemiological purposes.
7. Every new detection method has its own set of strengths and weaknesses (see Table 4). The “ideal” method might include the following characteristics: rapid or real-time detection at a high degree of sensitivity and specificity; low LOD; simplicity and ease of use; cost efficacy; high throughput and reliability; the ability for multianalyte

detection; adaptability to a wide variety of sample matrices; discrimination between viable and inactivated cells; production of enumerative data; portability; and simultaneous isolate characterization and subtyping. The absence of ideal methods that adequately fulfill all of these criteria is a formidable research gap.

8. RECOMMENDATIONS

1. The NACMCF recommends that the FSIS continue to clearly articulate measurable public health goals and microbiological testing objectives and integrate new technologies to achieve these goals and objectives.
2. To meet public health goals and the FSIS’s microbiological testing objectives, appropriate statistically-based sampling and analysis plans must be developed. The plans should address the required sample size to achieve statistical power, the frequency and process of sample collection in the field and in laboratories, microbiological criteria, and the final statistical analysis. Given the importance of statistical considerations and the fact that this Committee was specifically directed to not address statistical issues, the Committee recommends that the NACMCF be charged to look at the statistical considerations as they relate to microbiological testing.
3. Diverse methods are used to collect data by multiple agencies. There is a need to harmonize methodologies and share data among agencies and other partners (industry, academic) in the interest of improving public health. The Committee recommends continued collaboration between the USDA, FDA, CDC, Federal agencies, state health departments, and relevant national and international entities. In addition, representatives from the scientific community (public health and epidemiology, veterinary and human medicine, agriculture and food science, among others) can help bring technologies to fruition in a timely manner.
4. The Committee is concerned that the FSIS has no clearly defined mandate and limited infrastructure for method development and validation activities to support its public health regulatory program. This Committee is also concerned with the current interpretation that methods development constitutes a research activity and therefore falls outside the FSIS mandate. Consequently, this Committee recommends that the FSIS assess the needs to conduct methods development and validation and seek resources for this effort, including in-house staff, facilities, equipment, and organizational structure necessary for successful implementation of appropriate technologies that will allow the Agency to meet its public health goals.
5. The creation of new testing methods that apply new technologies is a multi-disciplinary and resource intensive process. Stringent prerequisites must be met to take full advantage of state-of-the-art advancements in science and technology and the translation to the testing laboratory. To introduce, enhance, and maintain scientific expertise in methods development and

implementation and/or to develop methods that address public health goals and microbiological testing objectives, the Committee recommends that the FSIS devote resources to strengthen its laboratory research capabilities. For example, the FSIS could:

- initiate formal inter-governmental personnel agreements (IPA);
 - expand the FSIS Fellows program;
 - promote further collaboration with academia and the private and Federal sectors, through the USDA/ARS-FSIS liaison;
 - contract directly with appropriate private companies and academia through the Federal government's open and competitive process;
 - award cooperative agreement-type grants, administered through CSREES, either to principal investigators or Centers of Excellence (e.g., academic or academic/industry consortia); and
 - develop cooperative research and development agreements and other agreements between the FSIS and commercial method developers.
6. The Committee recommends that the FSIS adopt a systematic process to identify and evaluate new technologies that address the FSIS's public health goals and microbiological testing objectives as discussed in Section 6. All methods should be evaluated against a set of previously established performance and efficiency criteria.
 7. Safety cannot be tested into a food product, but must be built into prerequisite programs and HACCP systems by the food industry. Food processors can utilize new technologies or methods to enhance their food safety systems. Therefore, the Committee recommends that the FSIS establish a mechanism for sharing new detection technologies with the food industry as they are validated and adopted by the FSIS. The Committee further recommends the reciprocal exchange of data and ideas between industry and regulators, which can lead to the application of improved methods that can enhance public health.
 8. Some current and emerging detection platforms are quite promising, provided the test analyte is stable, free of inhibitors, and present in adequate concentration in a sample of low volume. This situation is seldom the case for food and environmental samples (Research Gap No. 2) and in the opinion of the Committee, this is the ultimate limitation to the practical application of emerging technologies. Therefore the NACMCF recommends broad-based multi-disciplinary research efforts that integrate pre-analytical sample processing technologies with advanced detection technologies to yield new methods that are adaptable to a wide variety of sample matrices. This recommendation could be achieved through the referral to the Executive Office of the President's Office of Science Technology and Policy to appoint a working group with broad expertise to plan and implement a "collection-to-detection" initiative to:
 - Identify high priority agents and/or matrices;
 - Identify relevant disciplines and experts for participation in the initiative (e.g., microbiologists, food technologists, chemists, engineers, physicists, statisticians);
 - Develop a coordinated Federally funded initiative in pre-analytical sample processing with direct linkage to emerging detection platforms (e.g., perhaps a centrally managed industry-academic-government consortium may be the ideal mechanism); and
 - Work within the mission of the initiative (or consortium) to develop relatively simple, inexpensive, and rapid pre-analytical sample processing methods that can be commercialized in the near term (3 to 5 years) and in an environment flexible enough to respond rapidly to both known and unknown agents or unexpected events.
 9. Under certain circumstances, the FSIS should consider accepting results based on stringently validated new technologies in the absence of cultured isolates. For agents that cannot be cultured, the agency should lay the groundwork to allow decision-making to occur in the absence of a viable isolate, with the ultimate goal of acceptance of these new detection and typing methods as equivalent to cultural methods. The Committee recommends that these issues and their ramifications be carefully considered before adoption of new technologies.
 10. Enumeration of foodborne pathogens and indicator organisms using real-time molecular methods would accelerate the evaluation of control strategies and provide quantitative data to support risk assessment. Therefore, the Committee recommends that such new technologies be given priority for adoption by the FSIS.
 11. Microarray and/or SNP analyses, while promising for genotyping and subtyping applications, are not yet practical for detection although they are relevant for molecular epidemiological purposes. The Committee recognizes the importance of this issue and therefore recommends that evaluating new genotyping and subtyping technologies should be a potential future charge to the NACMCF.

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10. APPENDICES

10.1. Glossary of Terms

Accuracy	The closeness of agreement between a measured value and the accepted “true” or reference value.
Adaptability	The applicability of an assay to various matrices and testing situations, i.e., food, environmental, and clinical samples.
Amplification	A step or procedure that either increases the quantity of the analyte or enhances the signal resulting from the analyte’s presence.
Analyte	The specific organism or chemical substance sought or determined in a sample.
Assay	The specific analytical component of a method that is used to detect a specific analyte.
Clone	A strain or group of strains descended asexually from a single ancestral cell (source strain) that has identical or similar phenotypes or genotypes as identified by a specific strain typing method.
Confirmation	The unambiguous substantiation of an analyte’s presence by comparison to a standard or reference culture.
Detection	The act of discovering or determining the presence of a specific microorganism in a sample. Note that this may apply to the detection of nonviable cells by a non-culture-based method.
Epidemic	One or more outbreaks caused by an epidemic clone that survives and spreads over a long period of time.
False negative	A test result that wrongly determines that an analyte is absent.
False-negative rate	The ratio of false negatives found divided by true positives present, expressed as a percentage.
False positive	A test result that wrongly determines that an analyte is present.
False-positive rate	The ratio of false positives found divided by the number of true negatives present, expressed as a percentage.
Fluorophore	A tag or marker that generates a fluorescent signal.
Format	The material form or layout of a platform.
Generalizability	The ability to apply inferences drawn from a sample to the population from which the sample is drawn.

Genotyping	Testing to determine the complete genetic constitution of an organism or group, as determined by the specific combination and location of the genes on the chromosomes.		samples, repeat determinations, and blind samples.
Gold standard	A reference method, to which candidate procedures are compared.	Recovery	The amount of analyte quantified by the analytical method, expressed as a percentage of the amount known to be present in the sample.
Identification	The process of determining that a viable microbial isolate belongs to one of the established, named taxa.	Repeatability	The measure of agreement of replicate tests carried out on the same sample in the same laboratory by the same analyst within short intervals of time.
Indicator organism	A non-pathogenic microorganism that may be naturally present in food or water, which is used to indicate a state or condition suggesting the presence of a pathogenic microorganism.	Reproducibility	The measure of agreement between tests carried out in different laboratories. In single laboratory validation studies reproducibility is the closeness of agreement between results obtained with the same method on replicate analytical portions with different analysts or with the same analyst on different days.
Isolate	A population of microbial cells in pure culture derived from a single colony on an isolation plate.	Ruggedness	The ability of an analytical procedure to resist changes in results when subjected to minor changes in environmental and procedural variables, laboratories, personnel, etc.
Limit of detection	The lowest amount of analyte that can be reliably observed or found in the sample matrix by the method used. Limit of detection is matrix and analyte dependent.	Sample	Any material brought into the laboratory for analysis.
Matrix	The substrate of a test sample.	Sample preparation or processing	The process of obtaining a representative test portion from the sample which includes selecting a sub-sample(s) and in-laboratory processing (e.g., mixing, reducing, coring, quartering, blending, and grinding).
Method	A body of pre-analytical and analytical procedures and techniques for performing an activity (e.g., sampling, analysis, quantification), systematically presented in the order they are to be executed.	Sampling	A procedure whereby a part of a substance, material or product is taken to be used for testing or calibration as a representative sample of the whole. In some cases, such as forensic analysis, the sample may not be representative but is determined by availability. The term refers both to the statistical methods used to determine which and how many samples to test in order to represent a larger amount of product, and to the technical methods used to collect, preserve and process that sample for microbiological testing.
Nanotechnology	A field that focuses on control of matter on an atomic and molecular scale.		
New technology	A technology that has not existed previously, or that is being applied in a novel way.		
Outbreak	An acute appearance of a cluster of an illness that occurs in numbers in excess of what is expected for that time and place. In the case of a foodborne outbreak, the source is often a specific food vehicle that contains one specific outbreak clone.		
Platform	The physical surface or structure to which a technology or technologies is/are applied.		
Precision	The closeness of agreement between independent test results obtained under stipulated conditions.		
PR-HACCP	Pathogen reduction–hazard analysis critical control point (PR-HACCP) is an adaptation of HACCP intended to achieve reduction of the incidence of a particular pathogen in food. FSIS implemented the PR-HACCP rule in 1996.	Screening method	A method designed to detect the presence of an analyte in a sample at or above some specified concentration (target level). Screening method results are usually reported as yes or no values.
Pyrosequencing	A DNA sequencing technique in which complementary strands are synthesized and nucleotide sequences are determined by the pyrophosphate released during the addition of the nucleotide base.	Selectivity	The extent to which the analytical method can determine a particular analyte(s) in a complex mixture without interference from the other components in the mixture. The probability that the method will classify a test sample as negative, given that a test sample is a known negative. A method that is perfectly selective for an analyte or a group of analytes is said to be specific.
Quality assurance	Those systematic activities, defined by management, that are done outside of the actual analysis to provide confidence that the analysis will satisfy given requirements for quality. Examples of these activities include training, audit, and review.	Sensitivity	The probability that the method will classify a test sample as positive given that a test sample is a known positive. Analytical sensitivity, also known as limit of detection (LOD), represents the smallest amount of an analyte in a sample that can be accurately measured by a platform or assay. Diagnostic sensitivity is the
Quality control	Those activities that are performed during the analysis to fulfill the requirements for assuring quality. Examples include control charting, blank determinations, spiked		

	probability of detecting an analytical target (i.e., pathogen, toxin) in a sample from a population of samples (i.e., a production lot) which is contaminated.		
Specificity	A performance characteristic that judges the ability of a laboratory test method to exclude non-target analytes in chosen matrices, whereby the method will classify a test sample as negative, given that the test sample is a known negative. Analytical specificity is defined as the ability of an assay to exclusively identify a target rather than other similar analytes in a sample. Diagnostic specificity is defined as the probability that the sample tests negative when the pathogen is absent from the sampled population.	APHIS	Animal and Plant Health Inspection Service, USDA
		ARS	Agricultural Research Service
		CC	Coliform count
		CCEHBR	Center for Coastal Environmental Health and Biomolecular Research of NOAA's National Ocean Service
		CDC	Centers for Disease Control and Prevention, DHHS
		CFSAN	Center for Food Safety and Applied Nutrition, FDA
		CFU	Colony-forming units
		CRADA	Cooperative Research and Development Agreement
		CSREES	Cooperative State Research, Education, and Extension Service (now IFA), USDA
Strain	An isolate or group of isolates exhibiting phenotypic and/or genotypic traits that are distinctive from those of other isolates.	CVM	Center for Veterinary Medicine, FDA
		DHHS	Department of Health and Human Services
		DOC	Department of Commerce
Subtype	A specific pattern, or set of marker scores, displayed by a strain upon application of a particular typing system.	ECC	<i>E. coli</i> biotype I count
		ECL	Electrochemiluminescence
		ELISA	Enzyme-linked immunosorbent assay
Technology	A capability given by the practical application of knowledge, specifically, the method, and material used to attain a microbiological testing objective.	EPA	Environmental Protection Agency
		EPEC	Enteropathogenic <i>E. coli</i>
		FAO	Food and Agriculture Organization of the United Nations
		FDA	Food and Drug Administration, DHHS
Test	A technical operation that consists of the determination of one or more characteristics or the performance of a given product, material, equipment, organism, physical phenomenon, process, or service according to a specified procedure.	FERN	Food Emergency Response Network
		FOBS	Fiber-optic biosensors
		FRET	Fluorescence resonance electron transfer
		FSIS	Food Safety and Inspection Service, USDA
		FTIR	Fourier transform infrared
Test method	Specified technical procedure for performing a test.	HACCP	Hazard analysis and critical control points
		HCV	Harmonized collaborative validation
		HP	Healthy People
Test portion	The actual material weighed or measured for the analysis.	IAC	Internal amplification control
		IAEA	International Atomic Energy Agency of the United Nations
Test Sample	Material prepared from the laboratory sample and from which test portions will be taken.	ICMSF	International Commission on Microbiological Specifications for Food
Throughput	The volume of samples that an assay can process.	IFA	Institute for Food and Agriculture (formerly CSREES), USDA
Validation	Establishment, by systematic laboratory studies, that the performance characteristics of the method meet the specifications related to the intended use of the analytical results.	IMS	Immunomagnetic separation
		IPA	Inter-governmental personnel agreements
		ISO	International Organization for Standardization
		LOD	Limit of detection
Validity	Validity is a measure of the ability of the test to do what it is intended to do under specific conditions of use, i.e., to detect the organism(s) of interest if it is present, and not to detect it if it is absent. The two major measures of validity are sensitivity and specificity.	LRN	Laboratory Response Network
		MAAB	Multi-analyte array biosensor
		MALDI	Matrix-assisted laser desorption/ionization
		MAP	<i>Mycobacterium avium</i> subspecies <i>paratuberculosis</i>
		MEC	Method Evaluation Committee
		MLG	<i>Microbiology Laboratory Guidebook</i>
Verification	Confirmation, through the provision of objective evidence, that specified requirements have been fulfilled.	MLST	Multilocus sequence typing
		MLVA	Multiple-locus variable number tandem repeat analysis
Viability	Ability of an organism to multiply in culture or in a matrix.	MPN	Most probable number
		MS	Mass spectroscopy
		MVT	Method Validation Team
		NA	Not applicable
		NACMCF	National Advisory Committee on Microbiological Criteria for Foods
		NAHMS	National Animal Health Monitoring System, USDA-APHIS

10.2. List of Acronyms

AFLP	Amplified fragment length polymorphism
AOAC	Association of Official Analytical Chemists
APC	Aerobic plate count

NARMS	National Antimicrobial Resistance Monitoring System
NAS	National Academies of Science
NIH	National Institutes of Health, DHHS
NMFS	National Marine Fisheries Service
NOAA	National Oceanic and Atmospheric Administration
NPL	National Program Leader
NRTE	Not ready-to-eat
NSIL	National Seafood Inspection Laboratory, DOC-NOAA Fisheries
OFRG	Oligonucleotide fingerprinting of rRNA genes
ORA	Office of Regulatory Affairs, FDA Foods Program
PCR	Polymerase chain reaction
PEMC	Piezoelectric-excited millimeter-sized cantilever
PFGE	Pulsed-field gel electrophoresis
PR-HACCP	Pathogen Reduction–HACCP
PVM	Peer-Verified Methods SM , AOAC
qPCR	Quantitative real-time PCR
RFP	Request for proposal
RTE	Ready-to-eat
RT-PCR	Real-time PCR
SIP	Seafood Inspection Program, NOAA
SLTs	Shiga-like toxins
SLV	Single laboratory validation
SNP	Single-nucleotide polymorphism
SPR	Surface plasmon resonance
SSRMP	Seafood Safety Research and Monitoring Program, NOAA
TOF	Time of flight
TRC	Technical Review Committee
USAHA	U.S. Animal Health Association
USDA	U.S. Department of Agriculture
xMAP	Suspension microarray

TABLE B-1. PR-HACCP *Salmonella carcass testing conducted by the FSIS laboratories (146, 147)*

Carcass	Sampling method and test portion	Maximum <i>Salmonella</i> ⁺ samples allowed	
		Category 1	Category 2
Heifer/steer	3-site sponge, 300 cm ² total or 60 cm ² excision	0 of 82	1 of 82
Cow/bull	3-site sponge, 300 cm ² total or 60 cm ² excision	1 of 58	2 of 58
Market hog	3-site sponge, 300 cm ² total or 60 cm ² excision	3 of 55	6 of 55
Chicken	Whole carcass, 400 ml rinse with 30 ml tested	6 of 51	12 of 51
Young turkey ^a	2-site sponge, 100 cm ² total	7 of 56	13 of 56
Goose ^a	2-site sponge, 100 cm ² total	5 of 54	9 of 54

^a New for 2006.

10.3. Details about the FSIS’s Testing Protocols

The FSIS method protocols currently report foodborne pathogens using the following criteria in the FSIS *Microbiology Laboratory Guidebook (MLG) (147)*:

Salmonella

- Non-Typhi/Paratyphi *Salmonella* strains are not necessarily detected (i.e., the MLG 4.04 method does not provide sensitive detection of *Salmonella* strains that are not typically harbored by food animals or non-*S. enterica* species that are not implicated in human foodborne illness).
- Atypical hydrogen sulfide-negative strains are detected and identified.
- Traditional biochemical and serological definitions are applied.
- Genetic criteria are currently not applied.

Listeria monocytogenes

- β-Hemolytic *L. monocytogenes* strains are detected (i.e., non-hemolytic strains are not detected but are rare and generally regarded as having attenuated virulence potential).
- Genetic criteria, serology and virulence capability testing is currently not applied in the FSIS methodology.

E. coli O157:H7

- Isolates that are biochemically confirmed as “*E. coli*,” serologically or genetically positive for “O157,” and positive for either of the following criteria are reported by the FSIS as “*E. coli* O157:H7”:
 - genetically confirmed as “H7”or
 - serologically confirmed for Shiga toxin production or harbor a gene sequence associated with Shiga toxin capability.

TABLE B-2. PR-HACCP raw ground product *Salmonella testing (147)*

Commodity	Test portion	Maximum <i>Salmonella</i> ⁺ samples allowed	
		Category 1	Category 2
Raw ground chicken	25 g	13 of 53	26 of 53
Raw ground turkey	25 g	15 of 53	29 of 53
Raw ground beef	25 g	3 of 53	5 of 53

TABLE B-3. "Zero tolerance" verification testing conducted by the FSIS laboratories for domestic and imported products (147)

Commodity	Pathogen	Test portion
Raw ground beef	<i>E. coli</i> O157:H7	Five individually analyzed 65-g portions (325 g total)
Raw ground beef components	<i>E. coli</i> O157:H7	Five individually analyzed 65-g portions (325 g total)
RTE products (except commercially sterile products) ^a	<i>L. monocytogenes</i> <i>Salmonella</i>	25 g 325 g
Certain RTE products (i.e., dried or semidried fermented sausages and cooked meat patties)	<i>E. coli</i> O157:H7	Five individually analyzed 65-g portions (325 g total)
Food contact surfaces in RTE establishments	<i>L. monocytogenes</i>	Sponge sample representing surface area of various sizes

^a RTE, ready-to-eat.