

(STP-02-074, October 2002, Program, SA-101)

October 24, 2002

ALL AGREEMENT STATES, MINNESOTA, PENNSYLVANIA, WISCONSIN

**OPPORTUNITY TO COMMENT ON DRAFT REVISION TO STP PROCEDURE  
SA-101, "REVIEWING COMMON PERFORMANCE INDICATOR #1, STATUS OF  
MATERIALS INSPECTION PROGRAM" (STP- 02- 074)**

Enclosed for your review and comment\* is the draft revision to Office of State and Tribal Programs (STP) Procedure SA-101, "Reviewing Common Performance Indicator #1, Status of Materials Inspection Program." This procedure describes the process to be used by Integrated Material Performance Evaluation Program (IMPEP) teams for conducting reviews of NRC Regional and Agreement State materials program inspection activities. Changes are in redline/strikeout format. We would appreciate receiving your **comments within 30 days from the date of this letter.**

Thank you for your attention to this matter. If you have any questions regarding this correspondence, please contact me on 301-415-2325 or the individual named below.

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Enclosure:  
As stated

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\*This information request has been approved by OMB 3150-0029, expiration 06/30/04. The estimated burden per response to comply with this voluntary collection is approximately 6 hours. Forward any comments regarding the burden estimate to the Information and Records Branch (T-6F33), U.S. Nuclear Regulatory Commission, Washington, DC 20555-0001, and to the Paperwork Reduction Project (3150-0029), Office of Management and Budget, Washington, DC 20503. If a document does not display a currently valid OMB control number, the NRC may not conduct or sponsor, and a person is not required to respond to, a collection of information.



## STP Procedure Approval

### *Reviewing Common Performance Indicator #1 Status of Materials Inspection Program - SA-101*

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Issue Date:

Expiration Date:

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#### **NOTE**

*The STP Director's Secretary is responsible for the maintenance of this master copy document as part of the STP Procedure Manual. Any changes to the procedure will be the responsibility of the STP Procedure Contact. Copies of STP procedures will be distributed for information.*

	<p><b>Procedure Title:</b>  <i>Reviewing Common Performance Indicator #1, Status of Materials Inspection Program</i>  <b>Procedure Number: SA-101</b></p>	<p><b>Page: 1 of</b>   <b>Issue Date:</b></p>
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## I. INTRODUCTION

This document describes the procedure for conducting reviews of **NRC Regional and Agreement State** materials program inspection activities in ~~NRC Regional offices and Agreement States~~ using Common Performance Indicator #1, Status of Materials Inspection Program [Management Directive (MD) 5.6, *Integrated Materials Performance Evaluation Program (IMPEP)*].

## II. OBJECTIVES

- A. To verify that core licensees (~~those with inspection frequencies of 3 years or less~~) are inspected at ~~regular~~ **the** intervals in accordance with frequencies prescribed in NRC Inspection Manual Chapters (IMC) 2800, *Materials Inspection Program*.  
**Note: Per NRC IMC 2800, core inspections are all initial inspections (Priorities 1, 2, 3, 5, and 7) and all routine inspections of Priority 1, 2, or 3 licensees.**
- B. To verify that core reciprocity licensees are inspected ~~at regular intervals~~ in accordance with the frequencies prescribed in NRC IMC 1220, *Processing of NRC Form 241, Report of Proposed Activities in Non-Agreement States, Areas of Exclusive Federal Jurisdiction, and Offshore Waters, and Inspection of Agreement State Licensees Operating Under 10 CFR 150.20*, ~~for NRC Regions~~.
- C. To confirm that deviations from inspection schedules are normally coordinated between working staff and management.
- D. To determine that there is a plan to reschedule any missed or deferred inspections or a basis established for not rescheduling.
- ~~E. To ensure that inspections of new licensees are conducted within 6 months of license approval, or in accordance with IMC 2800, for those new licensees not possessing licensed material. Note that IMC 2800 does not allow a 25% window for initial inspections.~~
- FE.** To confirm that inspection findings are communicated to licensees in a timely manner (30 calendar days as specified in NRC IMC 0610, *Inspection Reports*).
- GF.** To determine that inspections are not scheduled with any geographic bias.

- H. — For NRC Regions, to ensure that resources budgeted for inspection activities have been applied to the proper categories of licensees, and that commitments and goals expressed in NRC's Operating Plan are realized.

### **III. BACKGROUND**

Periodic inspections of licensed operations are essential to ensure that activities are conducted in compliance with regulatory requirements and consistent with good safety practices. ~~The frequencies of these periodic inspections are dependent on the amount and kind of material, the type of operation licensed, and the results of previous inspections.~~ **Inspection frequency, designated by a priority, is based on the potential radiation hazard of the licensee's program. For example, a Priority 1 licensee presents the greatest risk to public health and safety and the environment and thus requires the most frequent inspections (every year).** Information regarding the number of overdue inspections is a significant measure of the status of a materials inspection program, and thus the capability for maintaining and retrieving statistical data on the status of an inspection program must exist.

### **IV. ROLES AND RESPONSIBILITIES**

#### **A. Team Leader**

The team leader for the Regional or State review determines which team member(s) is assigned lead review responsibility for this performance indicator. The principal reviewer should meet the appropriate requirements specified in MD 5.10, *Formal Qualifications for Integrated Materials Performance Evaluation Program Team Members*.

#### **B. Principal Reviewer**

The principal reviewer is responsible for reviewing relevant documentation, conducting staff discussions, and maintaining a summary of all statistical information received.

### **V. GUIDANCE**

#### **A. Scope**

1. This procedure applies only to review of the status of nuclear material safety program inspection activities common to NRC and Agreement States. This primarily refers to byproduct, source, and special nuclear materials (non-reactor) inspections.

2. This procedure evaluates the quantitative performance of the Region or Agreement State over the period of time since the last IMPEP review. **This time frame is defined as the review period.**
3. This procedure specifically excludes inspections of non-Atomic Energy Act materials or licensees, ~~and inspections conducted by NRC Headquarters personnel.~~

B. Evaluation Procedures

1. The principal reviewer should refer to Part III (Evaluation Criteria) of MD 5.6 for specific evaluation criteria. These criteria should be applied to the data on inspections during the entire review period, not to the status of the Regional or Agreement State inspection program at the time of the review only. The **Glossary in Directive's MD 5.6 Glossary** defines the terms "Materials Inspections" and "Overdue Inspections."
2. ~~The evaluation criteria for this indicator are primarily dependent on the percentage of core~~ **As part of the evaluation criteria for this indicator, the principal reviewer will determine the percentage of overdue core inspections for the review period. This calculation involves the inspections of Priority 1, 2, and 3 licensees that are inspected at intervals that exceed the IMC 2800 frequencies by more than 25%, as well as initial inspections of all new licensees.** ~~The percentage of overdue inspections is the number of overdue core inspections (as defined in IMC 2800) conducted over the review period divided by the total number of core inspections completed.~~ **Overdue core inspections for Priority 1, 2, and 3 licensees include inspections conducted at intervals that exceed the NRC IMC 2800 frequencies, with acceptable windows, by more than 25%: (1) Priority 1 inspections completed greater than 3 months past the inspection due date; (2) Priority 2 inspections completed greater than 6 months past the inspection due date; and (3) Priority 3 inspections completed greater than 9 months past the inspection due date (note: a different set of criteria may be applied to those licensees who have received an extension on their inspections, e.g., Priority 1 licensees whose inspection frequency has been extended to once every 2 years).** ~~and (4) Initial inspections completed greater than 6 months after receipt of licensed material or 12 months after license issuance~~ **(whichever comes first) are also included in the calculation.** Reciprocity inspections should not be included in this calculation. **Appendix A contains in-depth guidance for the overdue**

inspection calculation with a sample worksheet for use by the principal reviewer.

3. In applying the criteria, some flexibility may be used to make the determination of the rating for this indicator. **The team should take into account the current status of the program and any mitigating factors that may have prohibited the program from conducting inspections on-time during the review period.** For example, if greater than 25% of the core inspections completed during the review period were completed as overdue inspections, yet the inspections were completed within a reasonable period of time past the due date, **or if management took appropriate steps to work off the significant backlog,** an unsatisfactory rating may not be appropriate. In such cases, the principal reviewer should discuss the matter with the IMPEP team leader and be prepared to give justification for the rating.
4. While this indicator focuses primarily on quantitative performance, review of this indicator should also include a qualitative evaluation that examines the justifications for a Region or State to revise its internal inspection frequencies.
- ~~5. Rounding down the calculated number of reciprocity inspections required is appropriate. For example, consider an Agreement State that has tracked reciprocity notifications and has approved 25 Priority 3 licensees for the year. This would mean that if the staff inspected seven licensees ( $25 \times 0.20 = 7.5$ ), the Agreement State would have fulfilled the requirements of IMC 1220.~~
5. The issuance of inspection findings is another important aspect of this indicator. Inspection findings should be sent to licensees within 30 days of the inspection. Providing health and safety have not been compromised, some flexibility may be given due to certain circumstances.
6. It is important for the principal reviewer to use **the MD 5.6 Glossary's** definitions, for **the sake of consistency,** in tabulating **status of** inspections and overdue inspections. If the Region or State ~~is found to be counting~~ **calculates** inspections or overdue inspections using different definitions, a reasonable attempt should be made to calculate these figures using the definitions from ~~the~~ MD 5.6. **This information may be obtained by reviewing specific license casework files for core licensees using the Appendix A worksheet.** If the reviewer is unable to obtain these counts using ~~the~~ MD 5.6 definitions, the reviewer should use the Region's or

State's figures, but should note ~~the~~ whatever differences in terminology or definitions existed.

7. The principal reviewer should examine any printouts listing information on inspections completed by the Region or State during the review period. If such lists cannot be provided, the reviewer should examine a representative number of core, reciprocity, and initial inspections, as well as documents involving inspection findings.
8. If any significant problems or issues are identified (e.g., a preliminary finding that one or more large categories of licenses are not being inspected at the appropriate interval), the principal reviewer should **immediately** discuss this preliminary finding with the team leader, who will instruct the reviewer how best to obtain additional information from the Region or State that might explain the situation. In most cases, a discussion with first-level Regional or State management would be the preferred option.

C. Review Guidelines.

1. The response generated by the Region or State to relevant questions in the IMPEP questionnaire should be used to focus the review.
2. The principal reviewer should be familiar with NRC IMC 2800 (available on the NRC external homepage) which describes core inspections. The principal reviewer should also be familiar with NRC IMC 1220 which describes inspection frequencies for reciprocity inspections. **The principal reviewer should also be familiar with any additional guidance, such as Temporary Instructions concerning inspection frequencies.**
3. When reviewing a Region, the principal reviewer should consult with the Division of Industrial and Medical Nuclear Safety, Materials Safety Branch, Office of Nuclear Material Safety and Safeguards (NMSS), to obtain the most current statistical information regarding the Region's inspection performance. NMSS compiles such data on a monthly basis, and is capable of sorting overdue inspections by inspection priority and by State. In addition, NMSS normally maintains correspondence between NMSS and the Regions that may relate to revised inspection performance goals or other programmatic adjustments.
4. When reviewing a State, use inspection data provided by the State from the questionnaire **and information provided during the on-site review.** The State should not be penalized for failing to meet ~~more aggressive~~ internally-developed inspection schedules **that are more aggressive** than those specified

in NRC IMC 2800. In addition, the reviewer should be sure that overdue inspections are tallied in a consistent fashion, (i.e., those more than 25% past the frequency specified in NRC IMC 2800.) For inspection of reciprocity licensees, the priorities are specified in NRC IMC 1220, Appendix II.

D. Review Details.

For the status of materials inspection, the principal reviewer should evaluate the following:

1. Number of overdue core, ~~reciprocity~~, and initial inspections;
2. The amount of time past the ~~applicable~~ proper inspection ~~due dates~~ ~~for that~~ any core ~~reciprocity~~, and initial overdue inspections ~~were completed~~;
3. Reason core, ~~reciprocity~~, and initial inspections were completed overdue;
4. Safety significance of canceling or deferring any overdue inspections;
5. Whether inspection findings were issued in a timely fashion (30 days);
6. ~~The~~ **Whether** inspection frequencies used by an Agreement State are at least as frequent as those listed in NRC IMC 2800.
7. ~~That~~ **Whether** reciprocity inspections are completed in accordance with the guidance given in NRC IMC 1220 or the details of and justification for the Agreement State's alternative reciprocity inspection policy.
8. Whether or not the Region or State is counting inspections **timeliness** in a manner consistent with NRC IMC 2800. Certain notifications and visits should not be counted as inspections. **For example, t**Telephone and written notifications should be documented, but not counted as inspections.
9. If the Region or State considers the delivery of new licenses as an initial inspection. ~~New license delivery is normally not considered an initial inspection.~~ The principal reviewer may need to evaluate the scope of activities conducted by the Region or State during the delivery of new licenses to determine if this visit is an acceptable alternative to an initial inspection.
10. **Whether a** An appropriate protocol is employed by the Region or State to reduce or extend inspection frequencies.



E. Review Information Summary

At a minimum, the summary maintained by the principal reviewer will include a tally of (See Appendix A for sample worksheet for the overdue core inspection calculation):

- ~~1. Core inspections (including reciprocity inspections) that were completed late during the review period or are overdue;~~
  - ~~2. The amount of time past the proper inspection date that the overdue core inspections were completed~~
  - ~~3. Initial inspections that were completed late during the review period or are overdue~~
  - ~~4. The amount of time past the proper inspection date that the late initial inspections were completed;~~
  - ~~5. Inspection findings from core inspections that were sent late during the review period or are overdue;~~
  - ~~6. The amount of time past the proper dispatch date that the late inspection findings were sent;~~
  - ~~7. Any Agreement State inspection frequencies that do not match those detailed in NRC IMC 2800.~~
1. Priority 1, 2, and 3 inspections that were completed overdue during the review period and the amount of time past the inspection due date the inspections were completed;
  2. Priority 1, 2, and 3 inspections that are overdue at the time of the review and the amount of time past the inspection due date the inspections are at the time of the review;
  3. Number of Priority 1, 2, and 3 inspections that were completed over the review period;
  4. Initial inspections that were completed overdue during the review period and the amount of time past the inspection due date the inspections were completed;
  5. Initial inspections that are overdue at the time of the review and the amount

of time past the inspection due date the inspections are at the time of the review;

6. Number of initial inspections that were completed over the review period;
7. Reciprocity inspections that were completed during the review period;
8. Inspection findings from core inspections that were sent late during the review period or are overdue at the time of the review and the amount of time past the proper dispatch date that the late inspection findings were sent or are overdue.

F. Discussion of Findings with Region or State.

The reviewer should follow the guidance given in STP Procedure SA-100, *Integrated Materials Performance Evaluation Program*, for discussing technical findings with reviewers, supervisors, and management.

## VI. APPENDICES

~~Not applicable.~~

- A. **Overdue Inspection Calculation Worksheet**
- B. **Frequently Asked Questions**

## VII. REFERENCES

1. NRC [Management Directive 5.6](#), *Integrated Materials Performance Evaluation Program*.
2. NRC [Management Directive 5.10](#), *Formal Qualifications for IMPEP Team Members*.
3. NRC Inspection Manual Chapter 0610, *Inspection Reports*.
4. NRC Inspection Manual Chapter 1220, *Processing of NRC Form 241, Report of Proposed Activities in Non-Agreement States, Areas of Exclusive Federal Jurisdiction, and Offshore Waters, and Inspection of Agreement State Licensees Operating Under 10 CFR 150.20*.
5. NRC Inspection Manual Chapter 2800, *Materials Inspection Program*.
6. STP Procedure [SA-100](#), *Integrated Materials Performance Evaluation Program*.

## Appendix A

### Overdue Inspection Calculation Worksheet

Guidance for calculating the number of overdue core inspections:

1. Overdue core inspections include Priority 1, 2, and 3 inspections (conducted at intervals that exceed the NRC IMC 2800 frequencies by more than 25%) and initial inspections of all licensees, that is:
  - a. Priority 1 inspections completed greater than 3 months past the inspection due date (15 months total)\*\*;
  - b. Priority 2 inspections completed greater than 6 months past the inspection due date (30 months total)\*;
  - c. Priority 3 inspections completed greater than 9 months past the inspection due date (45 months total)\*;
  - d. Initial inspections
    - i. completed greater than 6 months after receipt of licensed material; or
    - ii. completed greater than 12 months after license issuance, whichever comes first.
2. Inspections are always compared to NRC priorities in IMC 2800.
3. Multiple due inspections for the same licensee is counted as a single event. Depending on the Priority, the reviewer could expect to have more than one inspection for a specific licensee conducted during a four year period. However, if more than one inspection is significantly overdue and/or not yet completed, the principal reviewer should count as one missed or overdue inspection, but should note examples of the overdue ranges for the IMPEP report.

For example, only one inspection was conducted for a Priority 1 licensee during a four year period. For the purpose of the overdue inspection calculation, this would be considered 1 overdue inspection and the reviewer should note the number of months exceeding the 15 month period. Even though the inspection could be overdue 30 months, it would still be counted as 1 overdue inspection.
4. The percentage of overdue inspections should be calculated as follows:

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\*\*Takes into account acceptable NRC IMC 2800 inspection window.

$$\% = 100 \times \frac{\text{Number of core inspections not completed on time by NRC IMC 2800}}{\text{Number of core inspections that should have been completed}}$$

Or, to break it down, if:

PCO = number of Priority 1, 2, and 3 inspections completed overdue during the review period

PU = number of Priority 1, 2, and 3 inspections overdue at the time of the review

PC = number of Priority 1, 2, and 3 inspections completed on time during the review period

ICO = number of initial inspections completed overdue during the review period

IU = number of initial inspections overdue at the time of the review

IC = number of initial inspections completed on time during the review period

Then:

$$\% = 100 \times \frac{\text{PCO} + \text{PU} + \text{ICO} + \text{IU}}{\text{PCO} + \text{PU} + \text{ICO} + \text{IU} + \text{PC} + \text{IC}}$$

5. The following is a sample calculation:

$$\text{PCO} = 10$$

$$\text{PC} = 80$$

$$\text{IU} = 1$$

$$\text{PU} = 2$$

$$\text{ICO} = 5$$

$$\text{IC} = 10$$

So:

$$\% = 100 \times \frac{\text{PCO} + \text{PU} + \text{ICO} + \text{IU}}{\text{PCO} + \text{PU} + \text{ICO} + \text{IU} + \text{PC} + \text{IC}}$$

$$= 100 \times \frac{10 + 2 + 5 + 1}{10 + 2 + 5 + 1 + 80 + 10}$$

$$= 100 \times \frac{18}{108} = 16.7\%$$



## Appendix B

### Frequently Asked Questions

**Q:** Is there any leniency to counting overdue inspections as the NRC IMC 2800 frequency plus 25%?

**A:** In the past, we have allowed two days to compensate for a weekend. For anything more than two days over the 25%, however, the inspection should be considered overdue and documented as such.

**Q:** If a program inspects a Priority 1 licensee only once in a three-year period, why do we only count that as one overdue inspection?

**A:** Our policy is to credit the program for the inspections they perform, yet keep track of how late inspections were eventually conducted. Thus, inspections that “should have been performed” are not counted in the calculation, but the reviewer should document how late the overdue inspection was performed.

**Q:** How important is the overdue inspection calculation to the rating for this indicator? For example, what if the number of overdue inspections turns out to be just under or over 25%?

**A:** The overdue inspection calculation is just one piece of information the team should use in determining the rating for this indicator. Regardless of how close a calculation is to 25% (or 10%), the team should take the program’s performance involving the other aspects of this indicator, the root cause of the overdue inspections, and program management’s actions into account.

**Q:** What if the data necessary to perform the overdue calculation is not easy to get or determine?

**A:** In this case, the team should sample as many inspections as possible to determine the rating for this indicator and note in the report that only a sampling was performed. This means that the team members will need to pull files and get information from the inspection report. If possible, include the total number of inspections conducted by the State in the report, even if you cannot use all of the inspections in the calculation.

**Q:** What if a State conducted all initial inspections at 7 months instead of 6 months?

**A:** The review team should note the difference in any inspection frequencies and determine if there are performance issues. Several States have set different frequencies for different categories of licensees. For example, one State does conduct initial inspections at 7 months and another has set the frequency for HDRs at every 2 years instead of the annual frequency as noted in NRC IMC 2800. However, both States had developed a rationale for these differences and the review teams determined and the Management Review Board agreed that there were no performance issues identified with this approach.

**Q:** How long should an individual team member keep their detailed notes of the review findings.

**A:** In cases where a State is on heightened oversight or for any common or non-common

performance indicator for which the team makes an unsatisfactory finding, the detailed notes should be retained until the follow-up review is completed.

Q: What if a State conducted many core inspections overdue as a result of staff turnover, but have caught up on all the overdue inspections at the time of the review?

A: If a State presently has no backlogged inspections, previously addressed the root cause of the overdue inspections and took management action to address and solve the issue, then there may not be any performance issue and as such, a finding of satisfactory may be appropriate. However, if the State has not addressed the root cause, or has not developed a management plan or other effort to address the issue, then a rating of satisfactory with recommendations for improvement or unsatisfactory is appropriate.