

SANDIA REPORT

SAND2008-1781

Unlimited Release

Printed March 2008

Trailing Edge Modifications for Flatback Airfoils

C.P. "Case" van Dam, Daniel L. Kahn, and Dale E. Berg

Prepared by
Sandia National Laboratories
Albuquerque, New Mexico 87185 and Livermore, California 94550

Sandia is a multiprogram laboratory operated by Sandia Corporation,
a Lockheed Martin Company, for the United States Department of Energy's
National Nuclear Security Administration under Contract DE-AC04-94AL85000.

Approved for public release; further dissemination unlimited.



Sandia National Laboratories



Issued by Sandia National Laboratories, operated for the United States Department of Energy by Sandia Corporation.

NOTICE: This report was prepared as an account of work sponsored by an agency of the United States Government. Neither the United States Government, nor any agency thereof, nor any of their employees, nor any of their contractors, subcontractors, or their employees, make any warranty, express or implied, or assume any legal liability or responsibility for the accuracy, completeness, or usefulness of any information, apparatus, product, or process disclosed, or represent that its use would not infringe privately owned rights. Reference herein to any specific commercial product, process, or service by trade name, trademark, manufacturer, or otherwise, does not necessarily constitute or imply its endorsement, recommendation, or favoring by the United States Government, any agency thereof, or any of their contractors or subcontractors. The views and opinions expressed herein do not necessarily state or reflect those of the United States Government, any agency thereof, or any of their contractors.

Printed in the United States of America. This report has been reproduced directly from the best available copy.

Available to DOE and DOE contractors from

U.S. Department of Energy
Office of Scientific and Technical Information
P.O. Box 62
Oak Ridge, TN 37831

Telephone: (865) 576-8401
Facsimile: (865) 576-5728
E-Mail: reports@adonis.osti.gov
Online ordering: <http://www.osti.gov/bridge>

Available to the public from

U.S. Department of Commerce
National Technical Information Service
5285 Port Royal Rd.
Springfield, VA 22161

Telephone: (800) 553-6847
Facsimile: (703) 605-6900
E-Mail: orders@ntis.fedworld.gov
Online order: <http://www.ntis.gov/help/ordermethods.asp?loc=7-4-0#online>



Trailing Edge Modifications for Flatback Airfoils

C.P. "Case" van Dam, and Daniel L. Kahn
Department of Mechanical and Aeronautical Engineering
University of California
One Shields Avenue
Davis, CA 95616-5294

Dale E. Berg, Sandia National Laboratories Technical Manager

Sandia Contract No. 15890

Abstract

The adoption of blunt trailing edge airfoils (also called flatback airfoils) for the inboard region of large wind turbine blades has been proposed. Blunt trailing edge airfoils would not only provide a number of structural benefits, such as increased structural volume and ease of fabrication and handling, but they have also been found to improve the lift characteristics of thick airfoils. Therefore, the incorporation of blunt trailing edge airfoils would allow blade designers to more freely address the structural demands without having to sacrifice aerodynamic performance. These airfoils do have the disadvantage of generating high levels of drag as a result of the low-pressure steady or periodic flow in the near-wake of the blunt trailing edge. Although for rotors, the drag penalty appears secondary to the lift enhancement produced by the blunt trailing edge, high drag levels are of concern in terms of the negative effect on the torque and power generated by the rotor. Hence, devices are sought that mitigate the drag of these airfoils. This report summarizes the literature on bluff body vortex shedding and bluff body drag reduction devices and proposes four devices for further study in the wind tunnel.

Acknowledgements

This project was supported by TPI Composites of Warren, Rhode Island under Contract 15890 – Revision 4 with Sandia National Laboratories. The primary members of the TPI team were Derek Berry (Principal Investigator) and Steve Nolet of TPI, Kevin Jackson of Dynamic Design, Michael Zuteck of MDZ Consulting and C.P. (Case) van Dam and his students (Daniel Kahn for this particular effort) at the University of California at Davis. The members of the Sandia team were Tom Ashwill, Dale Berg (Technical Manager), Daniel Laird, Mark Rumsey, Herbert Sutherland, Paul Veers and Jose Zayas.

Table of Contents

| | |
|---|-----------|
| Abstract..... | 3 |
| Acknowledgements | 4 |
| Table of Contents | 5 |
| List of Figures..... | 6 |
| Introduction..... | 7 |
| Review of Base Drag Reduction Devices..... | 7 |
| Discussion..... | 9 |
| References | 15 |

List of Figures

| | | |
|----------|--|----|
| Figure 1 | TR-35 sharp trailing edge airfoil compared to TR-35-10 thickened trailing edge airfoil. (Source: Standish and van Dam [3])..... | 11 |
| Figure 2 | Rounded trailing edge (Source: Nash et al [5]) | 11 |
| Figure 3 | Base cavity (Source: Nash et al [5]) | 11 |
| Figure 4 | A slotted cavity (Source: Nash [7]) | 12 |
| Figure 5 | A perforated cavity (Source: Nash [7])..... | 12 |
| Figure 6 | Base drag reduction techniques (from left): splitter plate, ventilated cavity, serrated trailing edge (Source: Tanner [8]) | 13 |
| Figure 7 | Dimensions of an M-shaped serrated trailing edge (Source: Tanner [8])..... | 13 |
| Figure 8 | Base pressure of a slotted and an M-shaped serrated trailing edge (Source: Gai and Sharma [9])..... | 14 |
| Figure 9 | Base pressure of a 60° and 120° sawtooth serrated trailing edge (Source: Gai and Sharma [9])..... | 14 |

Introduction

In the past, many investigations have been conducted on blunt trailing edge airfoils with some of the earliest work by Hoerner [1,2] indicating that the maximum lift-to-drag ratio of thick airfoils could be increased by incorporating a blunt trailing edge, and suggesting application in the blade root region of rotors such as propellers. Most of these studies simply truncated the trailing edge to achieve the required blunt trailing edge shape. However, the change in camber created by the truncation may cause a loss in lift. Instead, the shape of these blunt airfoils seem to be optimal when the trailing edge is thickened as demonstrated by Standish & van Dam [3] and illustrated in Figure 1. This results in a reduced adverse pressure gradient on the suction side thereby creating more lift and mitigating flow separation due to premature boundary-layer transition. Unfortunately, this trailing-edge shape also creates a steady or periodic low-pressure flow in the near-wake of the airfoil that gives rise to a drag penalty and this explains why blunt trailing edges have been largely avoided in the design of subsonic airfoils [4].

Solutions to minimize the base drag penalty have been investigated for many years and include trailing-edge splitter plates, trailing-edge serrations, base cavities, and trailing-edge fairings or wedges. The literature on these trailing-edge modifications was studied and the main findings are presented in the following section.

Review of Base Drag Reduction Devices

One of the earliest studies on the mitigation of base drag of blunt trailing edge airfoils was conducted by Nash et al [5]. The focus of their study was the low-pressure vortical zone that forms behind the blunt trailing edge. Modification of this wake region leading to an increase in pressure and, hence, a reduction in base drag, is the reason for the splitter plate, wedge, cavity, and other methods of reducing base drag. A blunt trailing edge airfoil is observed to be the most effective with a square trailing edge versus one that is rounded, as seen in Figure 2. This is the case because the rounded trailing edge corners cause the flow to follow the curvature of the base thereby accelerating more than if the flow separates at the sharp corners of the square trailing edge. This flow acceleration causes significantly lower pressures behind the airfoil and is the cause of a larger drag penalty. Also, the rounded trailing edge leads to unsteadiness in the flow separation point and, subsequently, larger variations in the airfoil force. Hence, for airfoils with a significant trailing edge thickness ($> 4\%$ of chord), sharp corners at the trailing edge are preferred.

One solution to the problem of reducing the effect of the bluff body vortices coming off a square trailing edge is to insert a cavity, as seen in Figure 3. A cavity that has a chord-wise depth of half to one base height tends to be optimal. When the cavity is introduced to the trailing edge, the base pressure increases significantly from that of the untreated blunt trailing edge airfoil, resulting in base drag reductions of up to 30%. Nash et al [5]

theorize that the cavity is used to generate a re-circulating vortex that creates a base pressure rise with the solid cavity boundaries assisting in trapping and stabilizing the vortex. However, recent work by Molezzi & Dutton [6] indicates that the main effect of the base cavity is the downstream displacement of the low-pressure vortical flow development away from the airfoil base.

Nash [7] continued his studies on base drag mitigation with a focus on ventilated base cavities to further reduce base drag. Two types of ventilation devices were tested: a slotted base cavity (Figure. 3) and a perforated-walled cavity (Figure. 4). Results show that the base pressure was nominally the same for both, but the slotted cavity reduced drag significantly more than the perforated cavity. Factors pertaining to the perforated ventilated cavity do not depend on the size of the holes, hole density or cavity thickness but instead the total open area of the holes. On the other hand, the slotted-walled cavity had more factors to consider. A cavity with a solid boundary on the forward 15 – 20% and slots from there to the trailing edge increases pressure just as well and even more than a splitter plate. Based on his own experiments and work by others, Nash [7] observes that the basic (solid wall) cavity leads to reductions in base drag of 21 – 32% and the slotted cavity in reductions of 52 – 60%.

Tanner [8] also focused on improving base drag reduction methods; specifically, serrated (or broken) trailing edges, splitter plates and splitter wedges. A splitter plate reduces base drag by causing the vortex street to be displaced further from the base of the airfoil, therefore causing less drag on the airfoil itself. The seemingly optimized 'short' splitter plate is one that has length that of the height of the base, is relatively thick, and has a sharp trailing edge. An improvement on this idea is a wedge attached to the base of the airfoil. The optimal size for this wedge has a base that is flush with the trailing edge and has length four times that of the height of the blunt base. When a splitter plate was added, it reduced base drag by ~24% of the baseline blunt trailing-edge airfoil while the wedge reduced base drag by ~55% of the baseline airfoil. A few trailing edge configurations are depicted in Figure. 6.

Tanner [8] notes that the effectiveness of a serrated or broken trailing edge depends on the parameters shown in Figure. 7. The optimal design is characterized by the following:

$$\frac{a}{h} = 1.9$$

$$\gamma = 33.42^\circ$$

$$\frac{b_1}{h} = 5$$

$$\frac{b_1}{b_2} = 1$$

where h is the thickness of the trailing edge. The effectiveness of a ventilated cavity was not studied here, but other researchers have found them to be less effective than a broken

trailing edge. At low subsonic Mach numbers, a wedge is the most effective means of base drag reduction.

Gai & Sharma [9] examined various serrations of the base of a blunt trailing edge airfoil including rectangular (or slotted), M-shaped and sawtooth shaped configurations. These discontinuous trailing edge configurations inhibit the periodic vortex shedding that creates a drop in the base pressures and increases the base drag penalty. The pressure distribution of a slotted serraion versus an M-shaped serraion can be seen in Figure. 8. The M-shaped configuration resulted in a recovery of 51% in the mean base pressure. The sawtooth formation is achieved using a V-shape with angles of 120° and 60°. The 120° configuration achieved a mean base pressure coefficient of -0.48 and reduced the base drag by ~22% when compared to the baseline blunt trialing edge airfoil while the 60° configuration achieved a much higher mean base pressure coefficient of -0.33 as seen in Figure. 9.

Rodriguez [10] conducted detailed flow measurements of the vortical system that originates at the blunt trailing edge. From the point of view of drag reduction, he observes that an M-shaped serrated trailing edge (Figure. 7) is optimal with the following dimensions:

$$b_1 = b_2 = 3.66h$$

$$\gamma = 40^\circ$$

A reduction in airfoil drag of 46% was measured for this trailing edge shape.

Discussion

Blunt trailing edge airfoils are of interest in the engineering of large wind turbine blades because they allow for a strong structure with a high aerodynamic lift to structural weight ratio. However, these airfoils also have a high drag because of the low pressures in the wake acting on the blunt trailing edge. The goal of the present research effort is to find the most effective way of reducing the base drag while retaining the favorable characteristics of the airfoil that make it of interest for application in the inboard region of large wind turbine blades. .

Most studies discuss the use of a splitter plate to increase the base pressure and, hence, to reduce the base drag. This is the simplest method and it has been utilized and researched more than any other base drag mitigation device. The nominally optimum dimension is one that has a length the same as the height of the trailing edge. This simply causes the once large vortex system behind the airfoil to be split into two smaller ones. With the two smaller vortices directly behind the base, the rest of the flow over the airfoil forms into the shape of a sharp trailing edge, therefore causing an increase of base pressure without loss of lift. Although simple, it does not quite generate the amount of base drag reduction that can be achieved with other, more complex devices.

Another idea proposed by Tanner [8] was one where a splitter wedge is placed at the end of the airfoil. This causes the flow to follow a streamline very similar to that of a sharp trailing edge airfoil. Although, this method tends to defeat the purpose of a blunt trailing edge by sharpening it, it does provide the type of airfoil closure that it often favored by aerodynamicists. As such it provides a useful baseline.

Trailing edge serrations seem to be quite effective in the reduction of base drag. The sawtooth and M-shaped trailing edges are both effective in that they break up the vortical system emanating from the blunt trailing edge, causing smaller, staggered vortices and therefore a higher overall base pressure. The M-shaped serraion is more effective than the sawtooth because it allows the vortices to form in a pattern that causes a smaller vortex street. However, the depth of the serraion is quite a bit larger than that of a sawtooth configuration or even that of a cavity. Since the optimum length ratio $\frac{a}{h}$ (see Figure 7) is 1.9, it requires a significant modification to the baseline airfoil.

Finally, base cavities are considered and their effect on the vortices caused by the separation of the flow by the sharp corners of the blunt trailing edge. When the flow separates and a large vortex is formed behind the bare airfoil, a cavity can capture that flow and stabilize it, therefore allowing a less turbulent flow to form, creating more base pressure. Nash [5] explains this phenomenon incorrectly, as later research shows [6]. But even with the most optimal depth equaling half the height of the trailing edge, this still does not reduce the drag to even the amount a splitter plate does. A few authors provide information that shows how the introduction of a ventilation system on the walls of the cavity (typically upper and lower) can help reduce the overall base drag. The idea of a ventilated cavity using slots versus holes is more beneficial because the holes simply allow air through the cavity, but are not as effective in breaking up the vortex system. The design of the slots as Nash [7] described appear to be most beneficial. A theory that could also prove to be useful is to combine the concepts of an M-shaped serrated trailing edge with a slotted ventilated cavity. Figure 8 shows that if the upstream cutouts of the slots were in the M-shape versus a square, the overall drag could be reduced even more.

Based on the above findings, we propose to test and compare the effects of the following trailing edge configurations on the lift and drag of a blunt trailing edge airfoil:

1. splitter plate
2. trailing edge wedge
3. ventilated cavity
4. M-shaped serrations

The literature on these trailing-edge modifications shows that substantially decreases in the base drag can be achieved with these devices and the proposed wind tunnel test will allow us to evaluate their effect on the aerodynamic performance characteristics of the type of blunt trailing edge airfoils considered for the inboard regions of large wind turbine blades.

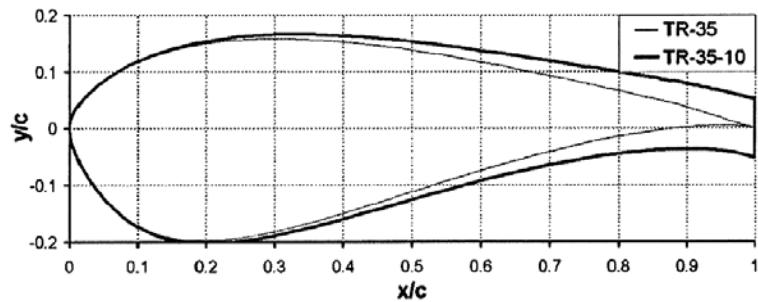


Figure 1 TR-35 sharp trailing edge airfoil compared to TR-35-10 thickened trailing edge airfoil. (Source: Standish and van Dam [3])

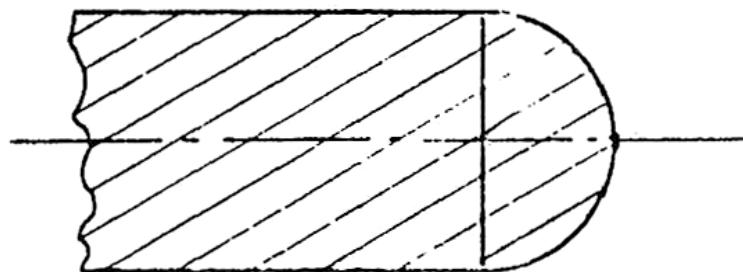


Figure 2 Rounded trailing edge (Source: Nash et al [5])

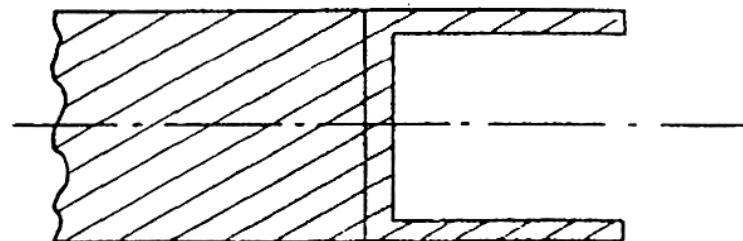


Figure 3 Base cavity (Source: Nash et al [5])

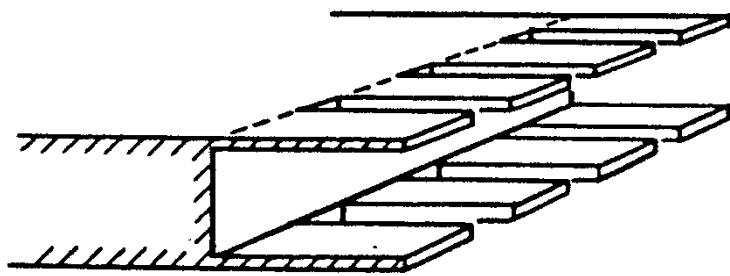


Figure 4 A slotted cavity (Source: Nash [7])

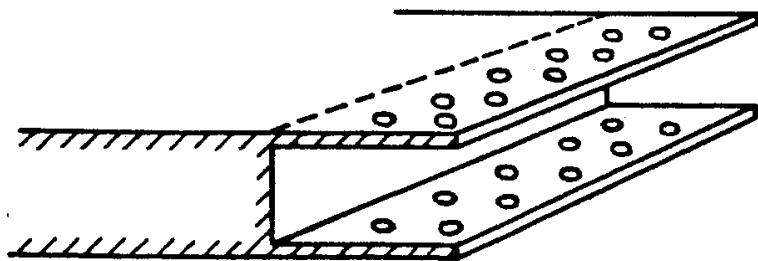


Figure 5 A perforated cavity (Source: Nash [7])

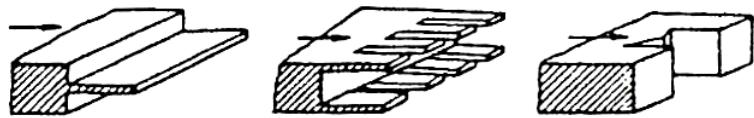


Figure 6 Base drag reduction techniques (from left): splitter plate, ventilated cavity, serrated trailing edge (Source: Tanner [8])

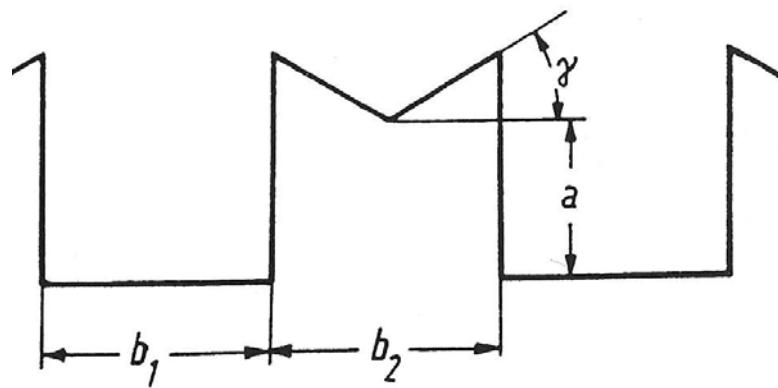


Figure 7 Dimensions of an M-shaped serrated trailing edge (Source: Tanner [8])

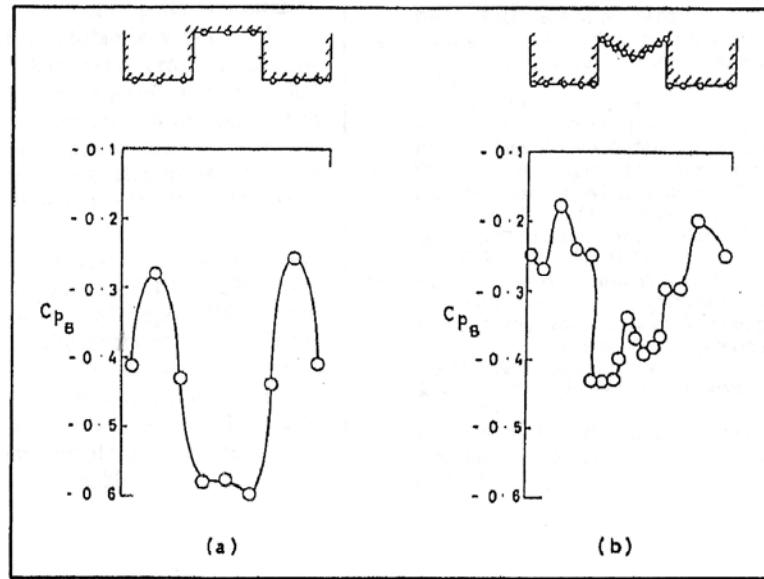


Figure 8 Base pressure of a slotted and an M-shaped serrated trailing edge
 (Source: Gai and Sharma [9])

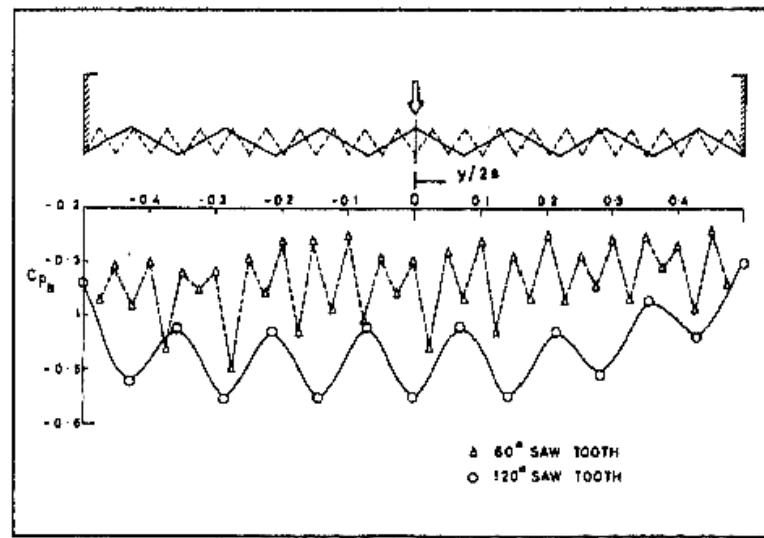


Figure 9 Base pressure of a 60° and 120° sawtooth serrated trailing edge
 (Source: Gai and Sharma [9])

References

- 1 Hoerner, S.F., "Base Drag and Thick Trailing Edges," Journal of the Aeronautical Sciences, Vol. 17, No. 10, Oct. 1950, pp. 622-628.
- 2 Hoerner, S.F., *Fluid-Dynamic Drag*, Hoerner Fluid Dynamics, Bricktown, NJ, 1965.
- 3 Standish, K.J., van Dam, C. P., "Aerodynamic Analysis of Blunt Trailing Edge Airfoils," Journal of Solar Energy Engineering, Vol. 125, 2003, pp. 479-487.
- 4 Nash, J., "A Review of Research on Two-Dimensional Base Flow," ARC R&M No. 3323, Aeronautical Research Council, 1963.
- 5 Nash, J., Quincey, V., and Callinan, J., "Experiments on Two-Dimensional Base Flow at Subsonic and Transonic Speeds," ARC R&M No. 3427, Aeronautical Research Council, 1966.
- 6 Molezzi, M.J., and Dutton, J.C., "Study of Subsonic Base Cavity Flowfield Structure Using particle Image Velocimetry," AIAA Journal, Vol. 33, No. 2, Feb. 1995, pp. 201-209.
- 7 Nash, J., "A Discussion of Two-Dimensional Turbulent Base Flows," ARC R&M No. 3468, Aeronautical Research Council, 1967.
- 8 Tanner, M., "New Investigation for Reducing the Base Drag of Wings With a Blunt Trailing Edge," *Aerodynamic Drag*, AGARD-CP-124, 1973, pp. 12-1-12-9.
- 9 Gai, S. and Sharma, S., "Experiments on the Reduction of Base Drag of a Blunt Trailing Edge Aerofoil in Subsonic Flow," Aeronautical Journal, Vol. 85, No. 844, 1981, pp. 206-210.
- 10 Rodriguez, O., "Base Drag Reduction by Control of the Three-Dimensional Unsteady Vortical Structures," Experiments in Fluids, Vol. 11, No. 4, 1991, 218-226.

DISTRIBUTION:

Tom Acker
Northern Arizona University
PO Box 15600
Flagstaff, AZ 86011-5600

Ian Baring-Gould
NREL/NWTC
1617 Cole Boulevard MS 3811
Golden, CO 80401

Keith Bennett
U.S. Department of Energy
Golden Field Office
1617 Cole Boulevard
Golden, CO 80401-3393

Karl Bergey
University of Oklahoma
Aerospace Engineering Dept.
Norman, OK 73069

Mike Bergey
Bergey Wind Power Company
2200 Industrial Blvd.
Norman, OK 73069

Derek Berry
TPI Composites, Inc.
373 Market Street
Warren, RI 02885-0328

Gunjit Bir
NREL/NWTC
1617 Cole Boulevard MS 3811
Golden, CO 80401

Marshall Buhl
NREL/NWTC
1617 Cole Boulevard MS 3811
Golden, CO 80401

C.P. Sandy Butterfield
NREL/NWTC
1617 Cole Boulevard MS 3811
Golden, CO 80401

Garrett Bywaters
Northern Power Systems
182 Mad River Park
Waitsfield, VT 05673

Doug Cairns
Montana State University
Dept. of Mechanical & Industrial Eng.
College of Engineering
PO Box 173800
Bozeman, MT 59717-3800

David Calley
Southwest Windpower
1801 West Route 66
Flagstaff, AZ 86001

Larry Carr
NASA Ames Research Center
24285 Summerhill Ave.
Los Altos, CA 94024

Jamie Chapman
Texas Tech University
Wind Science & Eng. Research Center
Box 41023
Lubbock, TX 79409-1023

Kip Cheney
PO Box 456
Middlebury, CT 06762

Craig Christensen
Clipper Windpower Technology, Inc.
6305 Carpinteria Ave. Suite 300
Carpinteria, CA 93013

R. Nolan Clark
USDA - Agricultural Research Service
PO Drawer 10
Bushland, TX 79012

C. Cohee
Foam Matrix, Inc.
1123 E. Redondo Blvd.
Inglewood, CA 90302

Joe Cohen
Princeton Economic Research, Inc.
1700 Rockville Pike, Suite 550
Rockville, MD 20852

C. Jito Coleman
Northern Power Systems
182 Mad River Park
Waitsfield, VT 05673

Ken J. Deering
The Wind Turbine Company
PO Box 40569
Bellevue, WA 98015-4569

James Dehlsen
Clipper Windpower Technology, Inc.
6305 Carpinteria Ave. Suite 300
Carpinteria, CA 93013

Edgar DeMeo
Renewable Energy Consulting Services
2791 Emerson St.
Palo Alto, CA 94306

S. Finn
GE Global Research
One Research Circle
Niskayuna, NY 12309

Peter Finnegan
GE Global Research
One Research Circle
Niskayuna, NY 12309

Trudy Forsyth
NREL/NWTC
1617 Cole Boulevard
Golden, CO 80401

Brian Glenn
Clipper Windpower Technology, Inc.
6305 Carpinteria Ave. Suite 300
Carpinteria, CA 93013

R. Gopalakrishnan
GE Wind Energy
GTTC, 300 Garlington Road
Greenville, SC 29602

Dayton Griffin
Global Energy Concepts, LLC
1809 7th Ave., Suite 900
Seattle, WA 98101

Maureen Hand
NREL/NWTC
1617 Cole Boulevard MS 3811
Golden, CO 80401

Thomas Hermann
Odonata Research
202 Russell Ave. S.
Minneapolis, MN 55405-1932

D. Hodges
Georgia Institute of Technology
270 Ferst Drive
Atlanta, GA 30332

William E. Holley
GE Wind Energy
GTTC, M/D 100D
300 Garlington Rd.
PO Box 648
Greenville, SC 29602-0648

Adam Holman
USDA - Agricultural Research Service
PO Drawer 10
Bushland, TX 79012-0010

D.M. Hoyt
NSE Composites
1101 N. Northlake Way, Suite 4
Seattle, WA 98103

Scott Hughes
NREL/NWTC
1617 Cole Boulevard MS 3911
Golden, CO 80401

Kevin Jackson
Dynamic Design
123 C Street
Davis, CA 95616

Eric Jacobsen
GE Wind Energy - GTTC
300 Garlington Rd.
Greenville, SC 29602

George James
Structures & Dynamics Branch Mail Code
ES2
NASA Johnson Space Center
2101 NASA Rd 1
Houston, TX 77058

Jason Jonkman
NREL/NWTC
1617 Cole Boulevard
Golden, CO 80401

Gary Kanaby
Knight & Carver Yacht Center
1313 Bay Marina Drive
National City, CA 91950

Benjamin Karlson
Wind Energy Technology Department
Room 5H-088
1000 Independence Ave. S.W.
Washington, DC 20585

Jason Kiddy
Aither Engineering, Inc.
4865 Walden Lane
Lanham, MD 20706

M. Kramer
Foam Matrix, Inc.
PO Box 6394
Malibu, CA 90264

David Laino
Windward Engineering
8219 Glen Arbor Dr.
Rosedale, MD 21237-3379

Scott Larwood
1120 N. Stockton St.
Stockton, CA 95203

Bill Leighty
Alaska Applied Sciences, Inc.
PO Box 20993
Juneau, AK 99802-0993

Wendy Lin
GE Global Research
One Research Circle
Niskayuna, NY 12309

Steve Lockard
TPI Composites, Inc.
373 Market Street
Warren, RI 02885-0367

James Locke
AIRBUS North America Eng., Inc.
213 Mead Street
Wichita, KS 67202

James Lyons
Novus Energy Partners
201 North Union St., Suite 350
Alexandria, VA 22314

David Malcolm
Global Energy Concepts, LLC
1809 7th Ave., Suite 900
Seattle, WA 98101

John F. Mandell
Montana State University
302 Cableigh Hall
Bozeman, MT 59717

Tim McCoy
Global Energy Concepts, LLC
1809 7th Ave., Suite 900
Seattle, WA 98101

L. McKittrick
Montana State University
Dept. of Mechanical & Industrial Eng.
220 Roberts Hall
Bozeman, MT 59717

Amir Mikhail
Clipper Windpower Technology, Inc.
6305 Carpinteria Ave. Suite 300
Carpinteria, CA 93013

Patrick Moriarty
NREL/NWTC
1617 Cole Boulevard
Golden, CO 80401

Walt Musial
NREL/NWTC
1617 Cole Boulevard MS 3811
Golden, CO 80401

Library (5) NWTC
NREL/NWTC
1617 Cole Boulevard
Golden, CO 80401

Byron Neal
USDA - Agricultural Research Service
PO Drawer 10
Bushland, TX 79012

Steve Nolet
TPI Composites, Inc.
373 Market Street
Warren, RI 02885-0328

Richard Osgood
NREL/NWTC
1617 Cole Boulevard
Golden, CO 80401

Tim Olsen
Tim Olsen Consulting
1428 S. Humboldt St.
Denver, CO 80210

Robert Z. Poore
Global Energy Concepts, LLC
1809 7th Ave., Suite 900
Seattle, WA 98101

Cecelia M. Poschedly (5)
Office of Wind & Hydropower Technologies
EE-2B Forrestal Building
U.S. Department of Energy
1000 Independence Ave. SW
Washington, DC 20585

Robert Preus
Abundant Renewable Energy
22700 NE Mountain Top Road
Newberg, OR 97132

Jim Richmond
MDEC
3368 Mountain Trail Ave.
Newberg Park, CA 91320

Michael Robinson
NREL/NWTC
1617 Cole Boulevard
Golden, CO 80401

Dan Sanchez
U.S. Department of Energy
NNSA/SSO
PO Box 5400 MS 0184
Albuquerque, NM 87185-0184

Scott Schreck
NREL/NWTC
1617 Cole Boulevard MS 3811
Golden, CO 80401

David Simms
NREL/NWTC
1617 Cole Boulevard MS 3811
Golden, CO 80401

Brian Smith
NREL/NWTC
1617 Cole Boulevard MS 3811
Golden, CO 80401

J. Sommer
Molded Fieber Glass Companies/West
9400 Holly Road
Adelanto, CA 92301

Ken Starcher
Alternative Energy Institute
West Texas A & M University
PO Box 248
Canyon, TX 79016

Fred Stoll
Webcore Technologies
8821 Washington Church Rd.
Miamisburg, OH 45342

Herbert J. Sutherland
HJS Consulting
1700 Camino Gusto NW
Albuquerque, NM 87107-2615

Andrew Swift
Texas Tech University
Civil Engineering
PO Box 41023
Lubbock, TX 79409-1023

J. Thompson
ATK Composite Structures
PO Box 160433 MS YC14
Clearfield, UT 84016-0433

Robert W. Thresher
NREL/NWTC
1617 Cole Boulevard MS 3811
Golden, CO 80401

Steve Tsai
Stanford University
Aeronautics & Astronautics
Durand Bldg. Room 381
Stanford, CA 94305-4035

William A. Vachon
W. A. Vachon & Associates
PO Box 149
Manchester, MA 01944

C.P. van Dam (10)
Dept. of Mechanical & Aerospace Eng.
University of California, Davis
One Shields Avenue
Davis, CA 95616-5294

Jeroen van Dam
Windward Engineering
NREL/NWTC
1617 Cole Boulevard
Golden, CO 80401

Brian Vick
USDA - Agricultural Research Service
PO Drawer 10
Bushland, TX 79012

Carl Weinberg
Weinberg & Associates
42 Green Oaks Court
Walnut Creek, CA 94596-5808

Kyle Wetzel
Wetzel Engineering, Inc.
PO Box 4153
Lawrence, KS 66046-1153

Mike Zuteck
MDZ Consulting
601 Clear Lake Road
Clear Lake Shores, TX 77565

INTERNAL DISTRIBUTION:

MS 0557 D.T. Griffith, 1524
MS1124 J.R. Zayas, 6333
MS 1124 T.D. Ashwill, 6333
MS 1124 M.E. Barone, 01515
MS 1124 D.E. Berg, 6333 (10)
MS 1124 S.M. Gershin, 6333
MS 1124 R.R. Hill, 6333
MS 1124 W. Johnson, 6333
MS 1124 D.L. Laird, 6333
MS 1124 D.W. Lobitz, 6333
MS 1124 J. Paquette, 6333
MS 1124 M.A. Rumsey, 6333
MS 1124 J. Stinebaugh, 6333
MS 1124 P.S. Veers, 6333
MS 0899 Technical Library, 9536
(Electronic)



Sandia National Laboratories