

Figure 1- Quality Assurance System

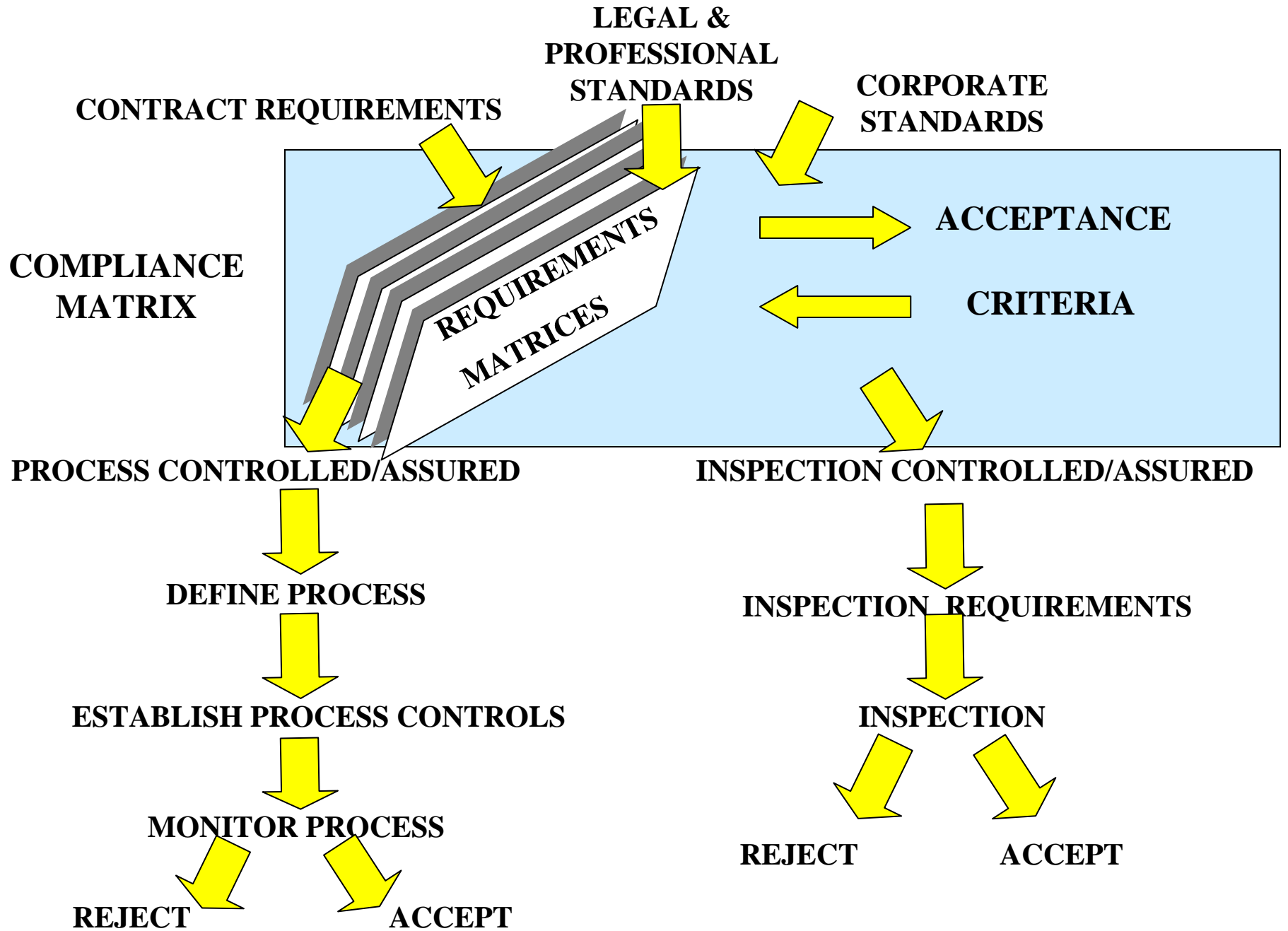


Figure 2 Metrics and Performance Improvement

