

## 3. Background Information

Start of Study: 09/15/11
Date Range of Data: Jul-01-2010 : Jun-30-2011
Processing Days per Year: 310
Bargaining Unit Hours per Year: 1,745
EAS Hours per Year: 1,822
Date of HQ memo, DAR Factors/Cost of Borrowing/ New Facility Start-up Costs Update

Date \& Time this workbook was last saved:

| June 16, 2011 |
| :---: |
| $2 / 17 / 201211: 49$ |

4. Other Information

> | Area Vice President: | Jo Ann Feindt |
| ---: | :--- |
| Vice President, Network Operations: | David E. Williams |
| Area AMP Coordinator: | Nancy Schoenbeck |
| HQ AMP Coordinator: | Jug S. Bedi |

Approval Signatures
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## Executive Summary

Last Saved: February 17, 2012
Losing Facility Name and Type: Iron Mountain P\&DF
Street Address: 700 W Breitung Ave
City, State: Kingford, MI
Current 3D ZIP Code(s): 498, 499
Type of Distribution to Consolidate: Orig \& Dest
Miles to Gaining Facility: 98.4 Miles

Gaining Facility Name and Type: Green Bay P\&DC
Current 3D ZIP Code(s): 541-543

## Summary of AMP Worksheets

## Savings/Costs

| Mail Processing Craft Workhour Savings = | \$3,043,681 | from Workhour Costs - Proposed |
| :---: | :---: | :---: |
| Non-MP Craft/EAS + Shared LDCs Workhour Savings (less Maint/Trans) = | \$75,455 | from Other Curr vs Prop |
| PCES/EAS Supervisory Workhour Savings = | \$298,783 | from Other Curr vs Prop |
| Transportation Savings | \$201,854 | from Transportation (HCR and PVS) |
| Maintenance Savings = | \$1,671,355 | from Maintenance |
| Space Savings = | \$0 | from Space Evaluation and Other Costs |
| Total Annual Savings = | \$5,291,129 |  |
| Total One-Time Costs = | \$0 | from Space Evaluation and Other Costs |
| Total First Year Savings = | \$5,291,129 |  |

## Staffing Positions

$$
\begin{array}{rlr}
\text { Craft Position Loss }= & 49 & \text { from Staffing - Craft } \\
\text { PCES/EAS Position Loss }= & (1) & \text { from Staffing - PCES/EAS }
\end{array}
$$

## Volume

| Total FHP to be Transferred (Average Daily Volume) | 407,634 | from Workhour Costs - Curren |
| :---: | :---: | :---: |
| Current FHP at Gaining Facility (Average Daily Volume) | 1,128,738 | from Workhour Costs - Current |
| Losing Facility Cancellation Volume (Average Daily Volume) = | 82,987 | (= Total TPH / Operating Days) |

## Service

Service Standard Impacts by ADV
First-Class Mail®
Priority Mail®
Package Services
Periodicals
Standard Mail

| UPGRADED | DOWNGRADED | Unchanged + Upgrades | Unchanged + Upgrades |
| :---: | :---: | :---: | :---: |
| ADV | ADV | ADV | \% |
| 0 | 0 | 0 | \#DIV/0! |
| 0 | 0 | 0 | \#DIV/0! |
| 0 | 0 | 0 | \#DIV/0! |
| N/A* | N/A* | N/A* | N/A* |
| N/A* | N/A* | N/A* | N/A* |

Code to destination 3-digit ZIP Code volume is not
available

# Summary Narrative 

Last Saved: February 17, 2012

## Losing Facility Name and Type: Iron Mountain P\&DF

Current 3D ZIP Code(s): 498, 499
Type of Distribution to Consolidate: Orig \& Dest

## Gaining Facility Name and Type: Green Bay P\&DC Current 3D ZIP Code(s): 541-543

## Background:

The Iron Mountain, MI P\&DF is a postal owned facility that processes originating and destinating volumes for service area 498-499. It is approximately 98 miles north of the Green Bay, WI P\&DC.

The Greater Michigan District completed an Area Mail Processing (AMP) study to determine the feasibility of relocating all originating and destinating letter mail, flat mail, priority mail, and registry mail processing and distribution operations from the Iron Mountain MI P\&DF to the Green Bay, WI P\&DC which services the 3 digit SCF's of 541, 542, and, 543.

Along with processing operations, the building houses a retail operation, a box section, a delivery unit with 24 carriers, and a Business Mail Entry Unit (BMEU). The retail operation, box section, delivery unit, and the BMEU will remain. Additionally express mail will continue to be processed at the Iron Mountain P\&DF.

## Financial Summary:

Financial savings proposed for this consolidation of originating and destinating operations are:

```
Total First Year Savings
Total One-time Costs $0
Total Annual Savings $5,291,129
$5,291,129
```

The total first handled pieces (FHP) to be transferred (Average Daily Volume) is 407,634 pieces.

## Customer Service Considerations:

Specific service standard changes associated with this Area Mail Processing consolidation are contingent upon the resolution of both (a) the rulemaking in which current market dominant product service standards in 39 CFR Part 121 are being evaluated, and (b) all remaining AMP consolidation proposals that are part of the same network rationalization initiative. A complete file reflecting any new service standards will be published at www.usps.com once all of the related AMP decisions that provide the foundation for new service standards are made. Priority Mail and Express Mail service standards will be based upon the capability of the network.

There will be no changes to collection box times.

## Transportation Changes:

All collection trips that currently go to the Iron Mountain P\&DF will continue, however all collection mail would be consolidated at the Iron Mountain P\&DF with all letters and flats going to the Green Bay P\&DC.
The parcels within the collection mail would be consolidated at the Iron Mountain P\&DF and transported to the Oshkosh WI processing facility.

Total annual transportation savings is $\$ 201,854$ all of which was in Highway Contract Routes (HCR).

## Staffing Impacts:

Movement of mail will have an impact on staffing and will require movement of personnel. Craft employees currently total 85 at the Iron Mountain P\&DF. The total proposed is 15 for a loss of 70 FTEs. Craft employees currently total 180 at the Green Bay P\&DC. The total proposed is 199 for a gain of 19 FTEs. The net change to all craft staffing is a reduction of 51 positions.

The proposed AMP craft staffing at the Green Bay P\&DC will support 7 SDO positions at the Green Bay P\&DC bring the proposed EAS staffing there to 18. Currently Green Bay P\&DC has 14 EAS on the rolls. The elimination of 3 EAS positions at the Iron Mountain P\&DF would result in an overall gain of one EAS position.

As a matter of policy, the Postal Service follows the Worker Adjustment and Retraining Notification Act's ("WARN") notification requirements when the number of employees experiencing an employment loss within the meaning of WARN would trigger WARN's requirements. Some or all of the impacted employees described above may not experience an employment loss within the meaning of WARN due to transfers or reassignments.

| Management and Craft Staffing Impacts |  |  |  |  |  |  |  |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Iron Mountain, MI |  | Green Bay, wI |  |  | Net Diff |  |
|  | Current <br> On-Rolls | Proposed | Diff | Current <br> On-Rolls | Proposed |  |  |
| Craft $^{1}$ | 85 | 15 | $(70)$ | 180 | 199 | 19 | $(51)$ |
| Management | 3 | 0 | $(3)$ | 14 | 18 | 4 | 1 |

${ }^{1}$ Craft $=$ FTR + PTR + PTF + Casuals


## Equipment Relocation and Maintenance Impacts:

Originating letter mail is cancelled in Kingsford by one (1) Advanced Facer Canceller System (AFCS) with an average daily volume of 82,987 pieces.

No equipment will be relocated from the Iron Mountain P\&DF to the Green Bay P\&DC.
Excess equipment from the Iron Mountain P\&DF will be disposed of following all headquarters and area protocols.

Total annual Maintenance savings is $\$ 1,851,897$ of which $\$ 106,453$ is attributed to parts and materials.

## AFCS Capacity / Collection Arrival Study for Green Bay:

The Average Daily Volume of cancellations to be transferred from Iron Mountain P\&DF to Green Bay P\&DC is 82,987 pieces. Local AFCS capacity and collection arrival studies indicate that no additional equipment is needed to handle the additional volume.

## One Time Costs:

This AMP entails no one time costs.

## Space Impacts:

There should be no space impacts to the Green Bay P\&DC. The dock area of the Iron Mountain P\&DF will be utilized for the consolidation of collection and dispatch mails and for the remaining BMEU and express mail originating and destinating operations.

## Remaining Operations in Iron Mountain [Kingsford]:

The remaining Iron Mountain P\&DF operations will require 3 clerks and 4 mail handlers. The hours will be transferred to F4.

## Conclusion:

Approval of the Iron Mountain P\&DF AMP Proposal would result in a savings of 49 F1 FTEs (Full Time Equivalents). There would also be a first year savings of $\$ 5,291,129$ and an annual savings of $\$ 5,291,129$.

## 24 Hour Clock

Last Saved: February 17, 2012
Losing Facility Name and Type: Iron Mountain P\&DF Current 3D ZIP Code(s): 498, 499
Type of Distribution to Consolidate: Orig \& Dest

Gaining Facility Name and Type: Green Bay P\&DC Current 3D ZIP Code(s): 541-543

|  |  |  |  |  |  |  |  |  |  |  | 8 0 <br> 0  <br> 0  <br> $\vdots$  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | $\bigcirc$ |  |  |  |  |  |  |  |  |  |
| 2-Apr | SAT | 4/2 | IMT-KINGSFORD FSTA | 74.2\% | 99.9\% |  |  | \#VALUE! | 100.0\% | 100.0\% | 96.4\% |
| 9-Apr | SAT | 4/9 | IMT-KINGSFORD FSTA | 83.1\% | 95.0\% |  |  | \#VALUE! | 100.0\% | 100.0\% | 85.5\% |
| 16-Apr | SAT | 4/16 | IMT-KINGSFORD FSTA | 75.2\% | 100.0\% |  |  | \#VALUE! | 100.0\% | 100.0\% | 96.4\% |
| 23-Apr | SAT | 4/23 | IMT-KINGSFORD FSTA | 79.3\% | 100.0\% |  |  | \#VALUE! | 100.0\% | 100.0\% | 97.6\% |
| 30-Apr | SAT | 4/30 | IMT-KINGSFORD FSTA | 60.6\% | 99.2\% |  |  | \#VALUE! | 100.0\% | 100.0\% | 95.2\% |
| 7-May | SAT | 5/7 | IMT-KINGSFORD FSTA | 78.6\% | 100.0\% |  |  | \#VALUE! | 100.0\% | 100.0\% | 97.6\% |
| 14-May | SAT | 5/14 | IMT-KINGSFORD FSTA | 80.7\% | 100.0\% |  |  | \#VALUE! | 100.0\% | 100.0\% | 95.2\% |
| 21-May | SAT | 5/21 | IMT-KINGSFORD FSTA | 80.5\% | 100.0\% |  |  | \#VALUE! | 100.0\% | 100.0\% | 100.0\% |
| 28-May | SAT | 5/28 | IMT-KINGSFORD FSTA | 70.8\% | 99.1\% |  |  | \#VALUE! | 100.0\% | 100.0\% | 74.7\% |
| 4-Jun | SAT | 6/4 | IMT-KINGSFORD FSTA | 71.2\% | 100.0\% |  |  | \#VALUE! | 100.0\% | 100.0\% | 91.6\% |
| 11-Jun | SAT | 6/11 | IMT-KINGSFORD FSTA | 78.8\% | 100.0\% |  |  | \#VALUE! | 100.0\% | 100.0\% | 92.8\% |
| 18-Jun | SAT | 6/18 | IMT-KINGSFORD FSTA | 76.1\% | 100.0\% |  |  | \#VALUE! | 100.0\% | 100.0\% | 100.0\% |
| 25-Jun | SAT | 6/25 | IMT-KINGSFORD FSTA | 64.9\% | 99.2\% |  |  | \#VALUE! | 100.0\% | 100.0\% | 89.2\% |
| 2-Jul | SAT | 712 | IMT-KINGSFORD FSTA | 68.9\% | 95.6\% |  |  | \#VALUE! | 100.0\% | 100.0\% | 90.7\% |
| 9-Jul | SAT | 719 | IMT-KINGSFORD FSTA | 66.8\% | 100.0\% |  |  | \#VALUE! | 100.0\% | 100.0\% | 78.3\% |
| 16-Jul | SAT | 7/16 | IMT-KINGSFORD FSTA | 62.2\% | 100.0\% |  |  | \#VALUE! | 100.0\% | 100.0\% | 98.8\% |
| 23-Jul | SAT | $7 / 23$ | IMT-KINGSFORD FSTA | 68.7\% | 100.0\% |  |  | \#VALUE! | 100.0\% | 100.0\% | 98.8\% |
| 30-Jul | SAT | 7/30 | IMT-KINGSFORD FSTA | 71.3\% | 99.7\% |  |  | \#VALUE! | 100.0\% | 100.0\% | 92.8\% |
| 6-Aug | SAT | 8/6 | IMT-KINGSFORD FSTA | 78.5\% | 100.0\% |  |  | \#VALUE! | 100.0\% | 100.0\% | 100.0\% |
| 13-Aug | SAT | 8/13 | IMT-KINGSFORD FSTA | 78.6\% | 99.8\% |  |  | \#VALUE! | 100.0\% | 100.0\% | 98.8\% |
| 20-Aug | SAT | 8/20 | IMT-KINGSFORD FSTA | 78.7\% | 100.0\% |  |  | \#VALUE! | 100.0\% | 100.0\% | 96.4\% |
| 27-Aug | SAT | 8/27 | IMT-KINGSFORD FSTA | 67.1\% | 100.0\% |  |  | \#VALUE! | 100.0\% | 100.0\% | 57.8\% |
| 3-Sep | SAT | 9/3 | IMT-KINGSFORD FSTA | 66.1\% | 98.4\% |  |  | \#VALUE! | 100.0\% | 100.0\% | 66.7\% |
| 10-Sep | SAT | 9/10 | IMT-KINGSFORD FSTA | 79.3\% | 100.0\% |  |  | \#VALUE! | 100.0\% | 100.0\% | 94.0\% |
|  |  |  | $\begin{aligned} & \text { 를 } \\ & \text { = } \\ & \text { 山̈n } \end{aligned}$ |  |  |  |  |  |  |  |  |
|  |  | $\bigcirc$ |  |  |  |  |  |  |  |  |  |
| 2-Apr | SAT | 4/2 | GREEN BAY P\&DC | 83.0\% | 99.6\% |  | 51.1\% | \#VALUE! | 100.0\% | 100.0\% | 90.8\% |
| 9-Apr | SAT | 4/9 | GREEN BAY P\&DC | 96.0\% | 100.0\% |  | 56.8\% | \#VALUE! | 100.0\% | 100.0\% | 96.1\% |
| 16-Apr | SAT | 4/16 | GREEN BAY P\&DC | 113.7\% | 99.9\% |  | 50.3\% | \#VALUE! | 100.0\% | 100.0\% | 81.6\% |
| 23-Apr | SAT | 4/23 | GREEN BAY P\&DC | 98.6\% | 100.0\% |  | 58.0\% | \#VALUE! | 99.9\% | 100.0\% | 92.3\% |
| 30-Apr | SAT | 4/30 | GREEN BAY P\&DC | 90.6\% | 100.0\% |  | 58.3\% | \#VALUE! | 100.0\% | 98.7\% | 77.9\% |
| 7-May | SAT | 5/7 | GREEN BAY P\&DC | 96.8\% | 100.0\% |  | 54.4\% | \#VALUE! | 100.0\% | 98.6\% | 87.0\% |
| 14-May | SAT | 5/14 | GREEN BAY P\&DC | 93.9\% | 100.0\% |  | 56.3\% | \#VALUE! | 100.0\% | 99.1\% | 83.9\% |
| 21-May | SAT | 5/21 | GREEN BAY P\&DC | 95.3\% | 100.0\% |  | 61.3\% | \#VALUE! | 100.0\% | 100.0\% | 95.3\% |
| 28-May | SAT | 5/28 | GREEN BAY P\&DC | 91.7\% | 100.0\% |  | 52.6\% | \#VALUE! | 100.0\% | 99.9\% | 90.3\% |
| 4-Jun | SAT | 6/4 | GREEN BAY P\&DC | 95.1\% | 100.0\% |  | 52.8\% | \#VALUE! | 100.0\% | 100.0\% | 95.3\% |
| 11-Jun | SAT | 6/11 | GREEN BAY P\&DC | 97.5\% | 100.0\% |  | 52.3\% | \#VALUE! | 100.0\% | 99.4\% | 88.2\% |
| 18-Jun | SAT | 6/18 | GREEN BAY P\&DC | 89.6\% | 100.0\% |  | 52.7\% | \#VALUE! | 100.0\% | 100.0\% | 92.9\% |
| 25-Jun | SAT | 6/25 | GREEN BAY P\&DC | 89.7\% | 100.0\% |  | 57.2\% | \#VALUE! | 100.0\% | 99.6\% | 73.5\% |
| 2-Jul | SAT | 712 | GREEN BAY P\&DC | 91.4\% | 100.0\% |  | 49.8\% | \#VALUE! | 100.0\% | 99.7\% | 84.3\% |
| 9-Jul | SAT | 719 | GREEN BAY P\&DC | 86.8\% | 100.0\% |  | 58.2\% | \#VALUE! | 100.0\% | 99.5\% | 92.9\% |
| 16-Jul | SAT | 7/16 | GREEN BAY P\&DC | 91.9\% | 100.0\% |  | 55.6\% | \#VALUE! | 100.0\% | 99.3\% | 86.7\% |
| 23-Jul | SAT | $7 / 23$ | GREEN BAY P\&DC | 91.8\% | 100.0\% |  | 53.7\% | \#VALUE! | 100.0\% | 95.3\% | 75.4\% |
| 30-Jul | SAT | 7/30 | GREEN BAY P\&DC | 73.0\% | 100.0\% |  | 60.4\% | \#VALUE! | 100.0\% | 100.0\% | 82.0\% |
| 6-Aug | SAT | 8/6 | GREEN BAY P\&DC | 92.0\% | 100.0\% |  | 56.6\% | \#VALUE! | 100.0\% | 100.0\% | 92.4\% |
| 13-Aug | SAT | 8/13 | GREEN BAY P\&DC | 93.5\% | 100.0\% |  | 58.3\% | \#VALUE! | 100.0\% | 100.0\% | 86.3\% |
| 20-Aug | SAT | 8/20 | GREEN BAY P\&DC | 90.3\% | 100.0\% |  | 60.2\% | \#VALUE! | 100.0\% | 100.0\% | 87.7\% |
| 27-Aug | SAT | 8/27 | GREEN BAY P\&DC | 85.6\% | 100.0\% |  | 55.5\% | \#VALUE! | 100.0\% | 99.3\% | 68.3\% |
| 3-Sep | SAT | 9/3 | GREEN BAY P\&DC | 80.0\% | 98.1\% |  | 50.7\% | \#VALUE! | 100.0\% | 99.3\% | 82.8\% |
| 10-Sep | SAT | 9/10 | GREEN BAY P\&DC | 88.8\% | 100.0\% | 0.0\% | 58.6\% | \#VALUE! | 100.0\% | 99.5\% | 77.3\% |

## MAP

Last Saved: February 17, 2012
Losing Facility Name and Type: Iron Mountain P\&DF
Current 3D ZIP Code(s): 498, 499
Miles to Gaining Facility: 98.4 Miles

Gaining Facility Name and Type: Green Bay P\&DC
Current 3D ZIP Code(s): 541-543


## Stakeholders Notification

## Service Standard Impacts

Last Saved: February 17, 2012

## Losing Facility: Iron Mountain P\&DF

Losing Facility 3D ZIP Code(s): 498, 499
Gaining Facility 3D ZIP Code(s): 541-543

Based on report prepared by Network Integration Support dated: mm/dd/yyyy

|  | FCM |  |  |  |  |  | PRI |  | PER * |  | STD* |  | PSVC |  | ALL CLASSES |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Overnight | \% Change | All Others | \% Change | Total | \% Change | All | \% Change | All | \% Change | All | \% Change | All | \% Change | All | \% Change |
| UPGRADE |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| DOWNGRADE |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| TOTAL |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| NET UP+NO CHNG |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| VOLUME TOTAL |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |

*     - Periodical and Standard mail origin 3-digit ZIP Code to destination 3-digit ZIP Code volume is not available

Selected summary fields are transferred to the Executive Summary

| Service Standard Changes - Pairs |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | FCM |  |  |  |  |  | PRI |  | PER |  | STD |  | PSVC |  | ALL CLASSES |  |
|  | Overnight | \% Change | All Others | \% Change | Total | \% Change | All | \% Change | All | \% Change | All | \% Change | All | \% Change | All | \% Change |
| UPGRADE |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| DOWNGRADE |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| TOTAL |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| NET |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |

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## Workhour Costs - Current

Last Saved: February 17, 2012
Losing Facility: Iron Mountain P\&DF
$\rightarrow-\infty$

## Date Range of Data: 07/01/10 <<===: ===>> 06/30/11

| Losing Current Workhour Rate by LDC |  |  |  |
| ---: | ---: | ---: | ---: |
|  | Function 1 |  | Function 4 |
| 11 | $\$ 41.63$ |  | Loc |
| 12 | $\$ 49.09$ | 42 | $\$ 3.00$ |
| 13 | $\$ 48.88$ | 43 | $\$ 34.96$ |
| 14 | $\$ 41.58$ | 44 | $\$ 35.87$ |
| 15 | $\$ 0.00$ | 45 | $\$ 42.50$ |
| 16 | $\$ 0.00$ | 46 | $\$ 0.00$ |
| 17 | $\$ 39.41$ | 47 | $\$ 0.00$ |
| 18 | $\$ 35.53$ | 48 | $\$ 34.85$ |


|  |  | (3) Current Annual FHP | (4) Current Annual TPH or | (5) Current Annual | (6) Current Productivity | (7) <br> Current <br> Annual <br> Workhour Costs |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 009 | 100.0\% |  |  |  |  | \$1,916 |
| 010 | 100.0\% |  |  |  |  | \$36,355 |
| 014 | 100.0\% |  |  |  |  | \$160 |
| 015 | 100.0\% |  |  |  |  | \$78,708 |
| 017 | 100.0\% |  |  |  |  | \$66,615 |
| 018 | 100.0\% |  |  |  |  | \$230,125 |
| 021 | 100.0\% |  |  |  |  | \$0 |
| 022 | 100.0\% |  |  |  |  | \$0 |
| 030 | 100.0\% |  |  |  |  | \$93,928 |
| 035 | 100.0\% |  |  |  |  | \$90,968 |
| 044 | 100.0\% |  |  |  |  | \$47,879 |
| 050 | 100.0\% |  |  |  |  | \$631 |
| 060 | 100.0\% |  |  |  |  | \$58,373 |
| 070 | 100.0\% |  |  |  |  | \$1,436 |
| 074 | 100.0\% |  |  |  |  | \$109,014 |
| 110 | 100.0\% |  |  |  |  | \$7,183 |
| 112 | 100.0\% |  |  |  |  | \$184,502 |
| 120 | 100.0\% |  |  |  |  | \$120,029 |
| 123 | 100.0\% |  |  |  |  | \$9,449 |
| 124 | 100.0\% |  |  |  |  | \$10,839 |
| 126 | 100.0\% |  |  |  |  | \$108,891 |
| 127 | 100.0\% |  |  |  |  | \$31,148 |
| 180 | 100.0\% |  |  |  |  | \$98,302 |
| 181 | 100.0\% |  |  |  |  | \$2,181 |
| 185 | 100.0\% |  |  |  |  | \$73,074 |
| 186 | 100.0\% |  |  |  |  | \$0 |
| 208 | 100.0\% |  |  |  |  | \$8,441 |
| 210 | 21.7\% |  |  |  |  | \$264,062 |
| 211 | 100.0\% |  |  |  |  | \$4,668 |
| 212 | 100.0\% |  |  |  |  | \$50,243 |
| 229 | 100.0\% |  |  |  |  | \$131,690 |
| 230 | 100.0\% |  |  |  |  | \$133,621 |
| 231 | 65.7\% |  |  |  |  | \$259,803 |
| 256 | 100.0\% |  |  |  |  | \$25 |
| 257 | 100.0\% |  |  |  |  | \$89,684 |
| 258 | 100.0\% |  |  |  |  | \$899 |
| 259 | 100.0\% |  |  |  |  | \$43,036 |
| 261 | 100.0\% |  |  |  |  | \$92 |
| 264 | 100.0\% |  |  |  |  | \$0 |
| 271 | 100.0\% |  |  |  |  | \$48,962 |


|  | (9) <br> \% Moved to <br> Losing |  | (11) Current Annual TPH or NATPH Volume |  |  | (14) <br> Current <br> Annual <br> Workhour Costs |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 009 |  |  |  |  |  | \$0 |
| 010 |  |  |  |  |  | \$115,475 |
| 014 |  |  |  |  |  | \$0 |
| 015 |  |  |  |  |  | \$81,465 |
| 017 |  |  |  |  |  | \$222,429 |
| 018 |  |  |  |  |  | \$0 |
| 021 |  |  |  |  |  | \$0 |
| 022 |  |  |  |  |  | \$0 |
| 030 |  |  |  |  |  | \$139,649 |
| 035 |  |  |  |  |  | \$404,030 |
| 044 |  |  |  |  |  | \$100,172 |
| 050 |  |  |  |  |  | \$0 |
| 060 |  |  |  |  |  | \$68,791 |
| 070 |  |  |  |  |  | \$827 |
| 074 |  |  |  |  |  | \$91,036 |
| 110 |  |  |  |  |  | \$261,170 |
| 112 |  |  |  |  |  | \$0 |
| 120 |  |  |  |  |  | \$6,036 |
| 123 |  |  |  |  |  | \$265 |
| 124 |  |  |  |  |  | \$461,247 |
| 126 |  |  |  |  |  | \$54,051 |
| 127 |  |  |  |  |  | \$129,715 |
| 180 |  |  |  |  |  | \$28,397 |
| 181 |  |  |  |  |  | \$6,405 |
| 185 |  |  |  |  |  | \$23,280 |
| 186 |  |  |  |  |  | \$0 |
| 208 |  |  |  |  |  | \$111 |
| 210 |  |  |  |  |  | \$420,327 |
| 211 |  |  |  |  |  | \$0 |
| 212 |  |  |  |  |  | \$265,844 |
| 229 |  |  |  |  |  | \$0 |
| 230 |  |  |  |  |  | \$656,186 |
| 231 |  |  |  |  |  | \$344,694 |
| 136 |  |  |  |  |  | \$495,722 |
| 137 |  |  |  |  |  | \$204,896 |
| 138 |  |  |  |  |  | \$393 |
| 138dup |  |  |  |  |  |  |
| 261 |  |  |  |  |  | \$0 |
| 264 |  |  |  |  |  | \$0 |
| 271 |  |  |  |  |  | \$233,772 |


|  | \begin{tabular}{\|c|}
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\end{tabular}$\|$(2) <br> $\%$ Moved to <br> Gaining | (3) Current Annual FHP Volume |  | (5) Current Annual Workhours |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 274 | 100.0\% |  |  |  |  | \$0 |
| 281 | 100.0\% |  |  |  |  | \$97,968 |
| 284 | 100.0\% |  |  |  |  | \$0 |
| 441 | 100.0\% |  |  |  |  | \$254 |
| 481 | 100.0\% |  |  |  |  | \$41,461 |
| 484 | 100.0\% |  |  |  |  | \$142 |
| 549 | 100.0\% |  |  |  |  | \$2,451 |
| 585 | 100.0\% |  |  |  |  | \$79,717 |
| 607 | 100.0\% |  |  |  |  | \$5,720 |
| 612 | 100.0\% |  |  |  |  | \$1,771 |
| 620 | 100.0\% |  |  |  |  | \$812 |
| 811 | 100.0\% |  |  |  |  | \$19,892 |
| 814 | 100.0\% |  |  |  |  | \$399,951 |
| 816 | 100.0\% |  |  |  |  | \$11,424 |
| 891 | 100.0\% |  |  |  |  | \$197 |
| 893 | 100.0\% |  |  |  |  | \$73,626 |
| 894 | 100.0\% |  |  |  |  | \$221,017 |
| 896 | 100.0\% |  |  |  |  | \$220 |
| 918 | 100.0\% |  |  |  |  | \$341,888 |
| 919 | 100.0\% |  |  |  |  | \$135,981 |
| 961 | 100.0\% |  |  |  |  | \$0 |
| 964 | 100.0\% |  |  |  |  | \$1,843 |
| 966 | 100.0\% |  |  |  |  | \$724 |
| 100 |  |  |  |  |  | \$30,395 |
| 160 |  |  |  |  |  | \$35,041 |
| 168 |  |  |  |  |  | \$572 |
| 169 |  |  |  |  |  | \$54,378 |
| 175 |  |  |  |  |  | \$27,777 |
| 178 |  |  |  |  |  | \$0 |
| 179 |  |  |  |  |  | \$5,940 |
| 200 |  |  |  |  |  | \$45,139 |
| 232 |  |  |  |  |  | \$50 |
| 233 |  |  |  |  |  | \$18 |
| 234 |  |  |  |  |  | \$2,116 |
| 240 |  |  |  |  |  | \$13,789 |
| 321 |  |  |  |  |  | \$82,334 |
| 324 |  |  |  |  |  | \$20,707 |
| 769 |  |  |  |  |  | \$15,980 |
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|  |  |  |  | (12) Current Annual Workhours |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 274 |  |  |  |  |  | \$0 |
| 281 |  |  |  |  |  | \$10,700 |
| 284 |  |  |  |  |  | \$0 |
| 331 |  |  |  |  |  | \$41,756 |
| 481 |  |  |  |  |  | \$70,480 |
| 484 |  |  |  |  |  | \$0 |
| 549 |  |  |  |  |  | \$0 |
| 585 |  |  |  |  |  | \$144,684 |
| 607 |  |  |  |  |  | \$65,936 |
| 612 |  |  |  |  |  | \$2,941 |
| 620 |  |  |  |  |  | \$11,460 |
| 331dup |  |  |  |  |  |  |
| 334 |  |  |  |  |  | \$0 |
| 336 |  |  |  |  |  | \$420,115 |
| 891 |  |  |  |  |  | \$17,510 |
| 893 |  |  |  |  |  | \$357,792 |
| 894 |  |  |  |  |  | \$0 |
| 896 |  |  |  |  |  | \$40,791 |
| 918 |  |  |  |  |  | \$889,333 |
| 919 |  |  |  |  |  | \$632,166 |
| 961 |  |  |  |  |  | \$217 |
| 964 |  |  |  |  |  | \$330 |
| 966 |  |  |  |  |  | \$0 |
| 100 |  |  |  |  |  | \$537 |
| 160 |  |  |  |  |  | \$258,907 |
| 168 |  |  |  |  |  | \$0 |
| 169 |  |  |  |  |  | \$0 |
| 175 |  |  |  |  |  | \$69,611 |
| 178 |  |  |  |  |  | \$0 |
| 179 |  |  |  |  |  | \$0 |
| 200 |  |  |  |  |  | \$142,456 |
| 232 |  |  |  |  |  | \$35,939 |
| 233 |  |  |  |  |  | \$25,041 |
| 234 |  |  |  |  |  | \$660 |
| 240 |  |  |  |  |  | \$0 |
| 321 |  |  |  |  |  | \$56,567 |
| 324 |  |  |  |  |  | \$0 |
| 769 |  |  |  |  |  | \$0 |
| 002 |  |  |  |  |  | \$298 |
| 012 |  |  |  |  |  | \$67,797 |
| 040 |  |  |  |  |  | \$80 |
| 043 |  |  |  |  |  | \$4,019 |
| 066 |  |  |  |  |  | \$5,093 |
| 067 |  |  |  |  |  | \$13 |
| 084 |  |  |  |  |  | \$19,353 |
| 111 |  |  |  |  |  | \$6,688 |
| 115 |  |  |  |  |  | \$859 |
| 121 |  |  |  |  |  | \$0 |
| 125 |  |  |  |  |  | \$166 |
| 136dup |  |  |  |  |  |  |
| 137dup |  |  |  |  |  |  |
| 138dup |  |  |  |  |  |  |
| 214 |  |  |  |  |  | \$903,135 |
| 225 |  |  |  |  |  | \$57,859 |
| 235 |  |  |  |  |  | \$83,618 |
| 255 |  |  |  |  |  | \$809 |
| 256 |  |  |  |  |  | \$20 |
| 273 |  |  |  |  |  | \$486 |
| 283 |  |  |  |  |  | \$4,465 |
| 331dup |  |  |  |  |  |  |


| (1) <br> Current <br> Operation <br> Numbers <br>  | (2) <br> $\%$ Moved to <br> Gaining | (3) Current Annual FHP Volume |  | (5) <br> Current <br> Annual Workhours |  | (7) Current Annual Workhour Costs |
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|  | (9) <br> \% Moved to <br> Losing | (10) Current Annual FHP |  | $\begin{gathered} \text { (12) } \\ \text { Current } \\ \text { Annual } \end{gathered}$ | Current (13) Productivity | (14) <br> Current <br> Annual <br> Workhour Costs |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 332 |  |  |  |  |  | \$29 |
| 336dup |  |  |  |  |  |  |
| 340 |  |  |  |  |  | \$3,332 |
| 468 |  |  |  |  |  | \$0 |
| 483 |  |  |  |  |  | \$163,972 |
| 486 |  |  |  |  |  | \$77 |
| 487 |  |  |  |  |  | \$0 |
| 488 |  |  |  |  |  | \$1,246 |
| 489 |  |  |  |  |  | \$6,014 |
| 554 |  |  |  |  |  | \$97,388 |
| 555 |  |  |  |  |  | \$15,505 |
| 618 |  |  |  |  |  | \$167,679 |
| 619 |  |  |  |  |  | \$462,953 |
| 630 |  |  |  |  |  | \$135 |
| 892 |  |  |  |  |  | \$314 |
| 895 |  |  |  |  |  | \$60 |
| 897 |  |  |  |  |  | \$2,751 |
| 899 |  |  |  |  |  | \$19,610 |
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|  | (2) <br> $\%$ Moved to <br> Gaining | (3) <br> Current <br> Annual FHP <br> Volume | (4) Current Annual TPH or NATPH Volume | (5) Current Annual Workhours |  | (7) Current Annual Workhour Costs |
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| (8) <br> Current <br> Operation <br> Numbers | (9) <br> $\%$ Moved to <br> Losing | Current Annual FHP Volume |  | (12) Current Annual Workhours | (13) Current Productivity (TPH or NATPH) | (14) Current Annual Workhour Costs |
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|  | (2) <br> $\%$ Moved to <br> Gaining | (3) <br> Current <br> Annual FHP <br> Volume | (4) Current Annual TPH or NATPH Volume | (5) Current Annual Workhours |  | (7) Current Annual Workhour Costs |
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|  | (9) <br> $\%$ Moved to <br> Losing | Current Annual FHP Volume |  | (12) <br> Current <br> Annual Workhours | (13) Current Productivity (TPH or NATPH) | (14) Current Annual Workhour Costs |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
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| (1) Current Operation Numbers | (2) <br> $\%$ Moved to <br> Gaining | Current Annual FHP Volume |  | (5) <br> Current <br> Annual Workhours | (6) <br> Current <br> Productivity <br> (TPH or NATPH) | (7) Current Annual Workhour Costs |
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|  | Moved to Gain | 126,366,520 | 413,066,471 | 95,533 | 4,324 | \$3,933,996 |
|  | Impact to Lose | 0 | 0 | 0 | No Calc | \$0 |
| Totals | Total Impact | 126,366,520 | 413,066,471 | 95,533 | 4,324 | \$3,933,996 |
| Totals | Non-impacted | 1,587,887 | 4,338,483 | 8,171 | 531 | \$334,236 |
|  |  |  |  |  |  |  |
|  | All | 127,954,407 | 417,404,954 | 103,704 | 4,025 | \$4,268,232 |

## Total FHP to be Transferred (Average Daily Volume) : 407,634

(This number is carried forward to AMP Worksheet Executive Summary)
Current FHP at Gaining Facility (Average Daily Volume)
(This number is carried forward to AMP Worksheet Executive Summary)
Combined Current Workhour Annual Workhour Costs : \$14,476,374
(This number is carried forward to the bottom of AMP Worksheet Workhour Costs-Proposed)

| (8) <br> Current <br> Operation <br> Numbers |  | (10) Current Annual FHP Volume |  | (12) Current Annual Workhours | (13) Current Productivity (TPH or NATPH) | (14) Current Annual Workhour Costs |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
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|  |  |  |  |  |  |  |
|  | Impact to Gain | 304,364,582 | 882,687,606 | 185,290 | 4,764 | \$7,522,598 |
|  | Moved to Lose | 0 | 0 | 0 | No Calc | \$0 |
|  | Total Impact | 304,364,582 | 882,687,606 | 185,290 | 4,764 | \$7,522,598 |
| s | Non-impacted | 8,909,507 | 12,375,295 | 13,670 | 905 | \$589,718 |
|  | Gain Only | 36,634,827 | 43,559,371 | 52,512 | 830 | \$2,095,825 |
|  | All | 349,908,916 | 938,622,272 | 251,472 | 3,733 | \$10,208,141 |


| Comb Totals | Impact to Gain | 430,731,102 | 1,295,754,077 | 280,823 | 4,614 | \$11,456,594 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Impact to Lose | 0 | 0 | 0 | No Calc | \$0 |
|  | Total Impact | 430,731,102 | 1,295,754,077 | 280,823 | 4,614 | \$11,456,594 |
|  | Non-impacted | 10,497,394 | 16,713,778 | 21,841 | 765 | \$923,955 |
|  | Gain Only | 36,634,827 | 43,559,371 | 52,512 | 830 | \$2,095,825 |
|  | All | 477,863,323 | 1,356,027,226 | 355,176 | 3,818 | \$14,476,374 |


| (1) <br> Proposed Operation Numbers | (2) <br> Proposed Annual FHP Volume | (3) Proposed Annual TPH or NATPH Volume | (4) <br> Proposed Annual Workhours | (5) <br> Proposed Productivity (TPH or NATPH) | (6) <br> Proposed Annual Workhour Costs |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 009 | 0 | 0 | 0 | No Calc | \$0 |
| 010 | 0 | 0 | 0 | No Calc | \$0 |
| 014 | 0 | 0 | 0 | No Calc | \$0 |
| 015 | 0 | 0 | 0 | No Calc | \$0 |
| 017 | 0 | 0 | 0 | No Calc | \$0 |
| 018 | 0 | 0 | 0 | No Calc | \$0 |
| 021 | 0 | 0 | 0 | No Calc | \$0 |
| 022 | 0 | 0 | 0 | No Calc | \$0 |
| 030 | 0 | 0 | 0 | No Calc | \$0 |
| 035 | 0 | 0 | 0 | No Calc | \$0 |
| 044 | 0 | 0 | 0 | No Calc | \$0 |
| 050 | 0 | 0 | 0 | No Calc | \$0 |
| 060 | 0 | 0 | 0 | No Calc | \$0 |
| 070 | 0 | 0 | 0 | No Calc | \$0 |
| 074 | 0 | 0 | 0 | No Calc | \$0 |
| 110 | 0 | 0 | 0 | No Calc | \$0 |
| 112 | 0 | 0 | 0 | No Calc | \$0 |
| 120 | 0 | 0 | 0 | No Calc | \$0 |
| 123 | 0 | 0 | 0 | No Calc | \$0 |
| 124 | 0 | 0 | 0 | No Calc | \$0 |
| 126 | 0 | 0 | 0 | No Calc | \$0 |
| 127 | 0 | 0 | 0 | No Calc | \$0 |
| 180 | 0 | 0 | 0 | No Calc | \$0 |
| 181 | 0 | 0 | 0 | No Calc | \$0 |
| 185 | 0 | 0 | 0 | No Calc | \$0 |
| 186 | 0 | 0 | 0 | No Calc | \$0 |
| 208 | 0 | 0 | 0 | No Calc | \$0 |
| 210 |  |  |  |  | \$206,760 |
| 211 |  |  |  |  | \$0 |
| 212 |  |  |  |  | \$0 |
| 229 |  |  |  |  | \$0 |
| 230 |  |  |  |  | \$0 |
| 231 |  |  |  |  | \$89,112 |
| 256 | 0 | 0 | 0 | No Calc | \$0 |
| 257 | 0 | 0 | 0 | No Calc | \$0 |
| 258 | 0 | 0 | 0 | No Calc | \$0 |
| 259 | 0 | 0 | 0 | No Calc | \$0 |
| 261 | 0 | 0 | 0 | No Calc | \$0 |
| 264 | 0 | 0 | 0 | No Calc | \$0 |
| 271 | 0 | 0 | 0 | No Calc | \$0 |
| 274 | 0 | 0 | 0 | No Calc | \$0 |
| 281 | 0 | 0 | 0 | No Calc | \$0 |
| 284 | 0 | 0 | 0 | No Calc | \$0 |
| 441 | 0 | 0 | 0 | No Calc | \$0 |
| 481 | 0 | 0 | 0 | No Calc | \$0 |
| 484 | 0 | 0 | 0 | No Calc | \$0 |
| 549 | 0 | 0 | 0 | No Calc | \$0 |
| 585 | 0 | 0 | 0 | No Calc | \$0 |
| 607 | 0 | 0 | 0 | No Calc | \$0 |


| (7) <br> Proposed Operation Numbers | (8) Proposed Annual FHP | (9) Proposed Annual TPH or | (10) <br> Proposed <br> Annual | (11) <br> Proposed Productivity | (12) <br> Proposed Annual Workhour Costs |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 009 |  |  |  |  | \$1,911 |
| 010 |  |  |  |  | \$151,722 |
| 014 |  |  |  |  | \$159 |
| 015 |  |  |  |  | \$123,056 |
| 017 |  |  |  |  | \$288,846 |
| 018 |  |  |  |  | \$229,439 |
| 021 |  |  |  |  | \$0 |
| 022 |  |  |  |  | \$0 |
| 030 |  |  |  |  | \$221,721 |
| 035 |  |  |  |  | \$494,727 |
| 044 |  |  |  |  | \$141,573 |
| 050 |  |  |  |  | \$429 |
| 060 |  |  |  |  | \$109,595 |
| 070 |  |  |  |  | \$815 |
| 074 |  |  |  |  | \$127,422 |
| 110 |  |  |  |  | \$268,331 |
| 112 |  |  |  |  | \$95,600 |
| 120 |  |  |  |  | \$125,707 |
| 123 |  |  |  |  | \$9,685 |
| 124 |  |  |  |  | \$472,055 |
| 126 |  |  |  |  | \$162,617 |
| 127 |  |  |  |  | \$160,770 |
| 180 |  |  |  |  | \$80,451 |
| 181 |  |  |  |  | \$7,787 |
| 185 |  |  |  |  | \$62,061 |
| 186 |  |  |  |  | \$0 |
| 208 |  |  |  |  | \$8,526 |
| 210 |  |  |  |  | \$477,457 |
| 211 |  |  |  |  | \$2,327 |
| 212 |  |  |  |  | \$290,891 |
| 229 |  |  |  |  | \$129,923 |
| 230 |  |  |  |  | \$789,409 |
| 231 |  |  |  |  | \$474,208 |
| 136 |  |  |  |  | \$520,314 |
| 137 |  |  |  |  | \$230,156 |
| 138 |  |  |  |  | \$41,216 |
| 138dup |  |  |  |  | \$0 |
| 261 |  |  |  |  | \$0 |
| 264 |  |  |  |  | \$0 |
| 271 |  |  |  |  | \$240,130 |
| 274 |  |  |  |  | \$0 |
| 281 |  |  |  |  | \$38,352 |
| 284 |  |  |  |  | \$0 |
| 331 |  |  |  |  | \$30,589 |
| 481 |  |  |  |  | \$93,274 |
| 484 |  |  |  |  | \$113 |
| 549 |  |  |  |  | \$2,731 |
| 585 |  |  |  |  | \$233,506 |
| 607 |  |  |  |  | \$72,310 |


| (1) <br> Proposed Operation Numbers | (2) Proposed Annual FHP Volume | (3) Proposed Annual TPH or NATPH Volume | (4) <br> Proposed Annual Workhours | (5) <br> Proposed Productivity (TPH or NATPH) | (6) <br> Proposed Annual Workhour Costs |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 612 | 0 | 0 | 0 | No Calc | \$0 |
| 620 | 0 | 0 | 0 | No Calc | \$0 |
| 811 | 0 | 0 | 0 | No Calc | \$0 |
| 814 | 0 | 0 | 0 | No Calc | \$0 |
| 816 | 0 | 0 | 0 | No Calc | \$0 |
| 891 | 0 | 0 | 0 | No Calc | \$0 |
| 893 | 0 | 0 | 0 | No Calc | \$0 |
| 894 | 0 | 0 | 0 | No Calc | \$0 |
| 896 | 0 | 0 | 0 | No Calc | \$0 |
| 918 | 0 | 0 | 0 | No Calc | \$0 |
| 919 | 0 | 0 | 0 | No Calc | \$0 |
| 961 | 0 | 0 | 0 | No Calc | \$0 |
| 964 | 0 | 0 | 0 | No Calc | \$0 |
| 966 | 0 | 0 | 0 | No Calc | \$0 |
| 100 |  |  |  |  | \$30,395 |
| 160 |  |  |  |  | \$35,041 |
| 168 |  |  |  |  | \$572 |
| 169 |  |  |  |  | \$54,378 |
| 175 |  |  |  |  | \$27,777 |
| 178 |  |  |  |  | \$0 |
| 179 |  |  |  |  | \$5,940 |
| 200 |  |  |  |  | \$45,139 |
| 232 |  |  |  |  | \$50 |
| 233 |  |  |  |  | \$18 |
| 234 |  |  |  |  | \$2,116 |
| 240 |  |  |  |  | \$0 |
| 321 |  |  |  |  | \$82,334 |
| 324 |  |  |  |  | \$20,707 |
| 769 |  |  |  |  | \$0 |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
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|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |



| (1) <br> Proposed Operation Numbers | (2) <br> Proposed Annual FHP Volume | (3) <br> Proposed Annual TPH or NATPH Volume | (4) <br> Proposed Annual Workhours | (5) <br> Proposed Productivity (TPH or NATPH) | (6) <br> Proposed Annual Workhour Costs |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
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|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
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|  |  |  | 0 | No Calc |  |
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|  |  |  | 0 | No Calc |  |
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|  |  |  | 0 | No Calc |  |
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|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |


| (7) <br> Proposed Operation Numbers | (8) Proposed Annual FHP Volume | (9) <br> Proposed Annual TPH or NATPH Volume | (10) <br> Proposed Annual Workhours | (11) <br> Proposed Productivity (TPH or NATPH) | (12) <br> Proposed Annual Workhour Costs |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 483 |  |  |  |  | \$173,903 |
| 486 |  |  |  |  | \$73 |
| 487 |  |  |  |  | \$1 |
| 488 |  |  |  |  | \$0 |
| 489 |  |  |  |  | \$0 |
| 554 |  |  |  |  | \$97,388 |
| 555 |  |  |  |  | \$15,505 |
| 618 |  |  |  |  | \$275,303 |
| 619 |  |  |  |  | \$313,529 |
| 630 |  |  |  |  | \$135 |
| 892 |  |  |  |  | \$919 |
| 895 |  |  |  |  | \$0 |
| 897 |  |  |  |  | \$2,102 |
| 899 |  |  |  |  | \$0 |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
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| (1) <br> Proposed Operation Numbers | (2) <br> Proposed Annual FHP Volume | (3) <br> Proposed Annual TPH or NATPH Volume | (4) <br> Proposed Annual Workhours | (5) <br> Proposed Productivity (TPH or NATPH) | (6) <br> Proposed Annual Workhour Costs |
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| (7) <br> Proposed Operation Numbers | (8) Proposed Annual FHP Volume | (9) <br> Proposed Annual TPH or NATPH Volume | (10) <br> Proposed Annual Workhours | (11) <br> Proposed Productivity (TPH or NATPH) | (12) <br> Proposed Annual Workhour Costs |
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| (1) <br> Proposed Operation Numbers | (2) <br> Proposed Annual FHP Volume | (3) <br> Proposed Annual TPH or NATPH Volume | (4) <br> Proposed Annual Workhours | (5) <br> Proposed Productivity (TPH or NATPH) | (6) <br> Proposed Annual Workhour Costs |
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| (7) <br> Proposed Operation Numbers | (8) Proposed Annual FHP Volume | (9) <br> Proposed Annual TPH or NATPH Volume | (10) <br> Proposed Annual Workhours | (11) <br> Proposed Productivity (TPH or NATPH) | (12) <br> Proposed Annual Workhour Costs |
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| (1) Proposed Operation Numbers | (2) <br> Proposed Annual FHP Volume | (3) <br> Proposed Annual TPH or NATPH Volume | (4) <br> Proposed Annual Workhours | (5) <br> Proposed Productivity (TPH or NATPH) | (6) <br> Proposed Annual Workhour Costs |
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| Moved to Gain | 0 | 9,480 | 7,507 | 1 | \$295,873 |
| Impact to Lose | 0 | 0 | 0 | No Calc | \$0 |
| Total Impact | 0 | 9,480 | 7,507 | 1 | \$295,873 |
| Non Impacted | 1,587,887 | 4,338,483 | 7,331 | 592 | \$304,467 |
|  |  |  |  |  |  |
| All | 1,587,887 | 4,347,963 | 14,838 | 293 | \$600,340 |


| (7) <br> Proposed Operation Numbers | (8) <br> Proposed Annual FHP Volume | (9) <br> Proposed Annual TPH or NATPH Volume | (10) <br> Proposed Annual Workhours | (11) Proposed Productivity (TPH or NATPH) | (12) <br> Proposed Annual Workhour Costs |
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|  |  |  | 0 | No Calc |  |
| Impact to Gain | 430,731,102 | 1,295,744,597 | 247,539 | 5,235 | \$10,047,624 |
| Moved to Lose | 0 | 0 | 0 | No Calc | \$0 |
| Total Impact | 430,731,102 | 1,295,744,597 | 247,539 | 5,235 | \$10,047,624 |
| Non Impacted | 8,909,507 | 12,375,295 | 13,488 | 917 | \$581,797 |
| Gain Only | 36,634,827 | 43,559,371 | 51,076 | 853 | \$2,036,942 |
| All | 476,275,436 | 1,351,679,263 | 312,103 | 4,331 | \$12,666,363 |


| (1) | (2) | (3) | (4) | (5) | (6) |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Proposed | Proposed | Proposed | Proposed | Proposed | Proposed |
| Operation | Annual FHP | Annual TPH or | Annual |  |  |
| Productivity | Annual |  |  |  |  |
| Numbers | Volume | NATPH Volume | Workhours | (TPH or NATPH) | Workhour Costs |

\(\left.\left.$$
\begin{array}{|c|c|c|c|c|c|}\hline \text { (7) } & \text { (8) } & \text { (9) } & \text { (10) } & \begin{array}{c}\text { (11) } \\
\text { Proposed } \\
\text { Oproposed } \\
\text { Operation } \\
\text { Annual FHP } \\
\text { Volume }\end{array} & \begin{array}{c}\text { Proposed } \\
\text { Annual TPH or } \\
\text { NATPH Volume }\end{array} \\
\hline\end{array}
$$ $$
\begin{array}{c}\text { Proposed } \\
\text { Annual } \\
\text { Workhours }\end{array}
$$\right] \begin{array}{c}Proposed <br>
Productivity <br>

(TPH or NATPH)\end{array}\right\}\)| Proposed |
| :---: |
| Annual |
| Workhour Costs |


| (13) New Flow Adjustments at Losing Facility |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Op\# | FHP | TPH/NATPH | Workhours | Productivity | Workhour Cost |
| 010 |  |  |  |  | (\$1,833,697) |
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|  |  |  |  |  |  |
| Totals | 0 | 0 | $(46,525)$ | No Calc | (\$1,833,697) |

Combined Current Annual Workhour Cost :

# Proposed Annual Workhour Cost : 

\$11,432,692
$\overline{\text { (Total of Columns } 6 \text { and } 12 \text { on this page) }}$

Minimum Function 1 Workhour Savings \$1,904,312
(This number represents proposed workhour savings with no productivity improvements savings with no productivity improvement
applied to operations at the gaining facility)

Function 1 Workhour Savings : $\qquad$ (his number equals the difference in the current and proposed workhour cos above and is carried forward to the Executive Summary

| (14) New Flow Adjustments at Gaining Facility |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Op\# | FHP | TPH/NATPH | Workhours | Productivity | Workhour Cost |
| 892 |  |  |  |  | (\$314) |
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| Totals | 0 | (237704) | (7) | 34104 | (\$314) |

312096









Current All Supervisory Workhours

| Losing Facility |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| Current MODS Operation Number | Percent <br> (\%) Moved to Gaining | (\%) Reduction Due to EoS | Current Annual Workhours | Current Annual Workhour Cost (\$) |
| 701 | 57.0\% | 43.0\% |  | \$313,210 |
| 927 | 0.0\% | 100.0\% |  | \$87,591 |
| 933 | 0.0\% | 100.0\% |  | \$7,919 |
| 951 | 0.0\% | 100.0\% |  | \$67,075 |
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| Gaining Facility |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| $\begin{array}{\|c\|} \hline \text { Current } \\ \text { MODS } \\ \text { Operation } \\ \text { Number } \end{array}$ | Percent (\%) Moved to Losing | (\%) Reduction Due to EoS | Current Annual Vorkhours | Current Annual Workhour Cost (\$) |
| 701 |  |  |  | \$0 |
| 927 |  |  |  | \$89,407 |
| 933 |  |  |  | \$0 |
| 951 |  |  |  | \$284,281 |
| 671 |  |  |  | \$83,695 |
| 698 |  |  |  | \$176,000 |
| 700 |  |  |  | \$169,684 |
| 758 |  |  |  | \$103,876 |
| 928 |  |  |  | \$159,432 |
| 952 |  |  |  | \$123,369 |
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| Ops-Red | 5,254 | $\$ 206,477$ |
| Ops-Inc | 0 | $\$ 0$ |
| Ops-Stay | 4,471 | $\$ 192,704$ |
| Allops | 9,725 | $\$ 399,181$ |


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|  |  |  |
| Ops-Red |  | 0 |
| Ops-Inc | 67,349 | $\$ 2,987,524$ |
| Ops-Stay | 13,252 | $\$ 549,094$ |
| Allops | 80,601 | $\$ 3,536,618$ |

Proposed All Supervisory Workhours

| Losing Facility |  |  | Gaining Facility |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $\begin{array}{\|c\|} \hline \text { Proposed } \\ \text { MODS } \\ \text { Operation } \\ \text { Number } \end{array}$ | Proposed Annual Workhours | Proposed Annual Workhour Cost (\$) |  | Proposed Annual Workhours | Proposed Annual Workhour Cost (\$) |
| 701 | 0 | \$0 | 701 |  | \$177,011 |
| 927 | 0 | \$0 | 927 |  | \$89,407 |
| 933 | 0 | \$0 | 933 |  | \$0 |
| 951 | 0 | \$0 | 951 |  | \$284,281 |
|  |  |  | 671 |  | \$83,695 |
|  |  |  | 698 |  | \$176,000 |
|  |  |  | 700 |  | \$169,684 |
|  |  |  | 758 |  | \$103,876 |
|  |  |  | 928 |  | \$159,432 |
|  |  |  | 952 |  | \$123,369 |
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| Totals | Ops-Reducing | 10,191 | $\$ 475,794$ |  |
|  | Ops-lncreasing | 0 | $\$ 0$ |  |
|  | Ops-Staying | 10,191 | $\$ 475,794$ |  |


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| Totals | Ops-Reducing |  | 0 | $\$ 0$ |
|  | Ops-Increasing | 6,768 | $\$ 373,688$ |  |
|  | Ops-Staying | 16,365 | $\$ 816,056$ |  |
|  | All Operations | 23,133 | $\$ 1,189,744$ |  |

Current Workhours for LDCs Common to \& Shared between Supv \& Craft Losing Facility

| Current MODS Operation Number | Percent <br> (\%) Moved to Gaining | (\%) Reduction Due to EoS | Current Annual Workhours | Current Annual Workhour Cost (\$) |
| :---: | :---: | :---: | :---: | :---: |
| 781 | 0.0\% | 100.0\% |  | \$6,586 |
| 782 | 0.0\% | 100.0\% |  | \$0 |
| 783 | 0.0\% | 100.0\% |  | \$45,082 |
| 784 |  |  |  | \$1,493 |
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| Totals | Ops-R | educing | 1,318 | \$51,668 |
|  | Ops-Inc | creasing | 0 | \$0 |
|  | Ops-S | taying | 42 | \$1,493 |
|  | All Ope | erations | 1,360 | \$53,162 |



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|  | 0 | $\$ 0$ |
| Ops-Red | 0 | $\$ 0$ |
| Ops-Inc | 0 | $\$ 0$ |
| Ops-Stay | 0 | $\$ 0$ |
| Allops | 0 |  |



Proposed Workhours for LDCs Common to \& Shared between Supv \& Craft Losing Facility


Gaining Facility

| Proposed <br> MODS <br> Operation <br> Number | Proposed Annual <br> Workhours | Proposed Annual <br> Workhour Cost (\$) |
| :---: | ---: | ---: |
| 781 |  | $\$ 62,118$ |
| 782 |  | $\$ 0$ |
| 783 |  | $\$ 25,752$ |
| 784 |  | $\$ 0$ |
| 789 |  | $\$ 2,162$ |
|  |  |  |
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|  |  |  |
|  |  | $\$ 0$ |
|  |  | $\$ 87,871$ |
| Ops-Red |  |  |
| Ops-Inc | 2,554 |  |
| Ops-Stay | 2,613 | $\$ 2,062$ |
| Allops |  | $\$ 90,032$ |

Grouped Subtotals for Transportation, Maintenance, Supervision \& Flow Adjustments, along with Facility and Combined Summaries


| Gaining Facility |  |  |  |
| :---: | :---: | :---: | :---: |
| Transportation - PVS |  |  |  |
|  | LDC | Current Annual | Current Annual Workhour Cost (\$) |
|  | 31 |  | \$62,300 |
|  | 32 |  | \$58 |
|  | 33 |  | \$0 |
|  | 34 |  | \$362,602 |
|  | 93 |  | \$2,162 |
|  | Totals | 10,559 | \$427,122 |
| Subset for Trans-PVS | Ops 617, 679, 764 (31) |  | \$61,681 |
| Tab | Ops 765, 766 (34) |  | \$362,602 |


| Losing Facility |  |  |
| :---: | ---: | ---: |
| Transportation - PVS |  |  |
| LDC | Proposed Annual <br> Workhours | Proposed Annual <br> Workhour Cost (\$) |
| 31 | 0 | $\$ 0$ |
| 32 | 0 | $\$ 0$ |
| 33 | 0 | $\$ 0$ |
| 34 | 0 | $\$ 0$ |
| 93 | 0 | $\$ 0$ |
| Totals | 0 | $\$ 0$ |
| \begin{tabular}{l\|l|l|}
\hline
\end{tabular} |  |  |


| Gaining Facility |  |  |
| :---: | :---: | :---: |
| Transportation - PVS |  |  |
| LDC | Proposed Annual Workhours | Proposed Annual Workhour Cost (\$) |
| 31 |  | \$62,300 |
| 32 |  | \$58 |
| 33 |  | \$0 |
| 34 |  | \$362,602 |
| 93 |  | \$2,162 |
| Totals | 10,559 | \$427,122 |
| 9, 764 (31) |  | \$61,681 |
| 5, 766 (34) |  | \$362,602 |



Maintenance

| LDC | Proposed Annual Workhours | Proposed Annual Workhour Cost (\$) |
| :---: | :---: | :---: |
| 36 |  | \$1,746,687 |
| 37 |  | \$346,578 |
| 38 |  | \$676,725 |
| 39 |  | \$217,533 |
| 93 |  | \$25,752 |
| Totals | 68,050 | \$3,013,276 |


| Supervisory |  |  |
| :---: | :---: | ---: |
| LDC | Proposed Annual <br> Workhours | Proposed Annual <br> Workhour Cost (\$) |
| 01 |  | $\$ 0$ |
| 10 |  | $\$ 771,535$ |
| 20 |  | $\$ 0$ |
| 30 |  | $\$ 103,876$ |
| 35 |  | $\$ 407,650$ |
| 40 |  | $\$ 0$ |
| 50 |  | $\$ 0$ |
| 60 |  | $\$ 0$ |
| 70 |  | $\$ 0$ |
| 80 |  | $\$ 83,695$ |
| 81 |  | $\$ 0$ |
| 88 |  | $\$ 0$ |
| Totals | 26,778 | $\$ 1,366,756$ |


|  | Current - Combined |  |
| :---: | :---: | :---: |
|  | Annual Workhours | Annual Dollars |
| 'Other Craft' Ops (note 1) | 8,616 | \$386,384 |
| Transportation Ops (note 2) | 10,482 | \$424,283 |
| Maintenance Ops (note 3) | 107,882 | \$4,788,730 |
| Supervisory Ops | 33,325 | \$1,665,539 |
| Supv/Craft Joint Ops (note 4) | 2,150 | \$72,359 |
| Total | 162,454 | \$7,337,296 |



Notes:

1) less Ops going to 'Trans-PVS' \& 'Maintenance' Tabs
2) going to Trans-PVS tab
3) going to Maintenance tab
4) less Ops going to 'Maintenance' Tabs
Summary by Sub-Group



Gaining Facility: Green Bay P\&DC
Data Extraction Date: 09/19/11
Finance Number:
56-3402

| Line | Management Positions |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | $(12)$ Position Title | (13) <br> Level | (14) <br> Current Auth Staffing | (15) <br> Current <br> On-Rolls | (16) <br> Proposed Staffing | $\overline{(17)}$ <br> Difference |
| 1 | MGR PROCESSING/DISTRIBUTION | EAS-24 | 1 | 1 | 1 | 0 |
| 2 | MGR MAINTENANCE | EAS-21 | 1 | 1 | 1 | 0 |
| 3 | MGR DISTRIBUTION OPERATIONS | EAS-19 | 1 | 1 | 1 | 0 |
| 4 | MGR TRANSPORTATION/NETWORKS | EAS-18 | 1 | 1 | 1 | 0 |
| 5 | OPERATIONS SUPPORT SPECIALIST | EAS-17 | 3 | 3 | 3 | 0 |
| 6 | SUPV DISTRIBUTION OPERATIONS | EAS-17 | 5 | 4 | 7 | 3 |
| 7 | SUPV MAINTENANCE OPERATIONS | EAS-17 | 3 | 3 | 3 | 0 |
| 8 | SECRETARY (FLD) | EAS-12 | 1 | 0 | 1 | 1 |
| 9 |  |  |  |  |  |  |
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| 44 |  |  |  |  |  |  |
| 45 |  |  |  |  |  |  |
| 46 |  |  |  |  |  |  |



Total PCES/EAS Position Loss:
(1) (This number carried forward to the Executive Summary )
rev 11/05/2008

## Staffing - Craft

Last Saved: February 17, 2012

| Losing Facility: Iron Mountain P\&DF |  |  |  | Finance Number: |  | 25-4721 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Data Extraction Date: |  | 09/19/11 |  |  |  |  |
| Craft Positions |  | (2) <br> Part Time On-Rolls | (3) <br> Full Time On-Rolls | (4) <br> Total On-Rolls | (5) <br> Total Proposed | (6) <br> Difference |
| Function 1-Clerk | 2 | 0 | 40 | 42 | 0 | (42) |
| Function 4 - Clerk | 2 | 0 | 3 | 5 | 8 | 3 |
| Function 1 - Mail Handler | 1 | 0 | 13 | 14 | 4 | (10) |
| Function 4-Mail Handler | 0 | 0 | 0 |  | 0 | 0 |
| Function 1 \& 4 Sub-Total | 5 | 0 | 56 | 61 | 12 | (49) |
| Function 3A - Vehicle Service | 0 | 0 | 0 |  | 0 | 0 |
| Function 3B - Maintenance | 0 | 0 | 23 | 23 | 3 | (20) |
| Functions 67-69-Lmtd/Rehab/WC |  | 0 | 1 | 1 | 0 | (1) |
| Other Functions | (2) | 0 | 2 |  | 0 | 0 |
|  |  |  |  |  |  |  |
| Total | 3 | 0 | 82 | 85 | 15 | (70) |
| Retirement Eligibles: | 29 |  |  |  |  |  |

Gaining Facility: Green Bay P\&DC
Finance Number:
56-3402

| Data Extraction Date: |  | 09/19/11 |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Craft Positions | (7) Casuals/PSE's On-Rolls | (8) Part Time On-Rolls | (9) Full Time On-Rolls | (10) <br> Total On-Rolls | (11) <br> Total Proposed | (12) <br> Difference |
| Function 1 - Clerk | 11 | 0 | 94 | 105 | 117 | 12 |
| Function 1 - Mail Handler | 3 | 1 | 29 | 33 | 40 | 7 |
| Function 1 Sub-Total | 14 | 1 | 123 | 138 | 157 | 19 |
| Function 3A - Vehicle Service | 1 | 0 | 3 | 4 | 4 | 0 |
| Function 3B - Maintenance | 2 | 0 | 32 | 34 | 36 | 2 |
| Functions 67-69-Lmtd/Rehab/WC |  | 0 | 1 | 1 | 1 | 0 |
| Other Functions | 0 | 0 | 3 | 3 | 3 | 0 |
|  |  |  |  |  |  |  |
| Total | 17 | 1 | 162 | 180 | 201 | 21 |

Retirement Eligibles: $\qquad$ 50

Total Craft Position Loss: $\qquad$ (This number carried forward to the Executive Summary)
(13) Notes: $\qquad$

Transportation - PVS
Last Saved: February 17, 2012

Losing Facility: Iron Mountain P\&DF
Finance Number: 25-4721 Date Range of Data: $\begin{array}{llll} & 07 / 01 / 10 ~--~ t o ~--~ & 06 / 30 / 11\end{array}$

|  | (1) <br> Current | (2) <br> Proposed | (3) <br> Difference |
| :---: | :---: | :---: | :---: |
| PVS Owned Equipment |  |  |  |
| Seven Ton Trucks |  |  | 0 |
| Eleven Ton Trucks |  |  | 0 |
| Single Axle Tractors |  |  | 0 |
| Tandem Axle Tractors |  |  | 0 |
| Spotters |  |  | 0 |
| PVS Transportation |  |  |  |
| Total Number of Schedules |  |  | 0 |
| Total Annual Mileage |  |  | 0 |
| Total Mileage Costs |  |  | \$0 |
|  |  |  |  |
| PVS Leases |  |  |  |
| Total Vehicles Leased |  |  | 0 |
| Total Lease Costs |  |  | \$0 |
|  |  |  |  |
| PVS Workhour Costs |  |  |  |
| LDC 31 (617, 679, 764) | \$0 | \$0 | \$0 |
| LDC $34(765,766)$ | \$0 | \$0 | \$0 |
| Adjustments <br> (from "Other Curr vs Prop" tab) |  | \$0 |  |
| Total Workhour Costs | \$0 | \$0 | \$0 |

PVS Transportation Savings (Losing Facility): $\qquad$ $\$ 0$ Total PVS Transportation Savings:
$\qquad$

Gaining Facility: Green Bay P\&DC
Finance Number: 56-3402

|  | (4) <br> Current | (5) <br> Proposed | (6) <br> Difference |
| :--- | :--- | ---: | ---: |
| PVS Owned Equipment |  |  | 0 |
| Seven Ton Trucks |  |  | 0 |
| Eleven Ton Trucks |  |  | 0 |
| Single Axle Tractors |  |  | 0 |
| Tandem Axle Tractors |  |  | 0 |
| Spotters |  |  | 0 |
| PVS Transportation |  |  | 0 |
| Total Number of Schedules |  |  | $\$ 0$ |
| Total Annual Mileage |  |  | 0 |
| Total Mileage Costs |  |  | $\$ 0$ |
| PVS Leases |  |  | $\$ 0$ |
| Total Vehicles Leased |  |  | $\$ 0$ |
| Total Lease Costs |  |  | $\$ 0$ |
| PVS Workhour Costs |  |  | $\$ 01,681$ |
| LDC 31 (617, 679, 764) | $\$ 61,681$ |  | $\$ 0$ |
| LDC 34 (765, 766) | $\$ 362,602$ | $\$ 362,602$ |  |
| Adjustments |  |  | $\$ 0$ |
| (from "Other Curr vs Prop" tab) |  |  | $\$ 424,283$ |
| Total Workhour Costs | $\$ 424,283$ |  | $\$ 0$ |

PVS Transportation Savings (Gaining Facility): $\qquad$
$\$ 0 \ll==$ (This number is summed with Total from 'Trans-HCR' and carried forward to the Executive Summary as Transportation Savings )
(7) Notes: $\qquad$
rev 04/13/2009

## Transportation - HCR

Last Saved: February 17, 2012

Losing Facility: Iron Mountain P\&DF
Type of Distribution to Consolidate: Orig \& Dest
Data Extraction Date: 09/01/11

| $1$ <br> Route Numbers | $2$ <br> Current <br> Annual Mileage | Current <br> Annual Cost | 4 <br> Current <br> Cost per Mile | 5 Proposed Annual Mileage | $6$ <br> Proposed Annual Cost | 7 <br> Proposed Cost per Mile |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 488L1 | 218,155 | \$347,704 | \$1.59 |  |  |  |
| 497L3 | 158,448 | \$143,045 | \$0.90 |  |  |  |
| 53015 | 591,930 | \$1,160,008 | \$1.96 |  |  |  |
| 49830 | 54,044 | \$91,757 | \$1.70 |  |  |  |
| 49836 | 332,092 | \$534,163 | \$1.61 |  |  |  |
| 49837 | 216,669 | \$339,047 | \$1.56 |  |  |  |
| 49838 | 81,681 | \$143,418 | \$1.76 |  |  |  |
| 49840 | 62,193 | \$145,642 | \$2.34 |  |  |  |
| 49890 | 477,027 | \$774,836 | \$1.62 |  |  |  |
| 49932 | 586,086 | \$882,744 | \$1.51 |  |  |  |
| 49934A | 88,129 | \$155,514 | \$1.76 |  |  |  |
| 49934B | 20,267 | \$45,430 | \$2.24 |  |  |  |
| 54110 | 240,849 | \$399,987 | \$1.66 |  |  |  |
|  |  |  |  |  |  |  |
| 498NEW1 | 0 | \$0 | \$0.00 |  |  |  |
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Gaining Facility: Green Bay P\&DC
CET for cancellations: $\qquad$ CET for OGP: $\qquad$
CT for Outbound Dock:

| $8$ <br> Route Numbers | 9 <br> Current <br> Annual <br> Mileage | 10 Current Annual Cost | 11 <br> Current <br> Cost per Mile | $12$ <br> Proposed Annual Mileage | 13 <br> Proposed Annual Cost | $14$ <br> Proposed Cost per Mile |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 53017 | 653,456 | \$1,234,348 | \$1.89 |  |  |  |
| 530BK | 295,997 | \$1,162,370 | \$3.93 |  |  |  |
| 535L2 | 81,681 | \$115,024 | \$1.41 |  |  |  |
| 535L5 | 119,770 | \$322,368 | \$2.69 |  |  |  |
| 540L1 | 887,377 | \$1,584,700 | \$1.79 |  |  |  |
| 54110 | 240,849 | \$399,987 | \$1.66 |  |  |  |
| 54130 | 67,704 | \$165,975 | \$2.45 |  |  |  |
| 54131 | 63,921 | \$134,579 | \$2.11 |  |  |  |
| 54132 | 300,339 | \$608,104 | \$2.02 |  |  |  |
| 54133 | 43,665 | \$85,987 | \$1.97 |  |  |  |
| 54134 | 93,891 | \$187,473 | \$2.00 |  |  |  |
| 54135 | 46,539 | \$150,982 | \$3.24 |  |  |  |
| 54136 | 54,233 | \$137,655 | \$2.54 |  |  |  |
| 54173 | 32,142 | \$125,282 | \$3.90 |  |  |  |
| 54175 | 27,946 | \$61,243 | \$2.19 |  |  |  |
| 541A5 | 42,990 | \$96,770 | \$2.25 |  |  |  |
| 541A7 | 14,125 | \$77,741 | \$5.50 |  |  |  |
| 541CD | 17,893 | \$48,581 | \$2.72 |  |  |  |
| 541L0 | 75,643 | \$199,888 | \$2.64 |  |  |  |
| 541L2 | 45,983 | \$73,343 | \$1.60 |  |  |  |
| 541L3 | 23,767 | \$82,706 | \$3.48 |  |  |  |
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| $1$ <br> Route Numbers | $2$ <br> Current <br> Annual <br> Mileage | 3 <br> Current <br> Annual Cost | 4 <br> Current <br> Cost per Mile | $5$ <br> Proposed Annual Mileage | 6 Proposed Annual Cost | 7 <br> Proposed <br> Cost per <br> Mile | $8$ <br> Route Numbers | 9 <br> Current <br> Annual <br> Mileage | 10 <br> Current <br> Annual Cost | 11 <br> Current <br> Cost per Mile | $12$ <br> Proposed Annual Mileage | 13 <br> Proposed Annual Cost | 14 <br> Proposed <br> Cost per <br> Mile |
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$\left.\begin{array}{|c|c|c|c|c|c|c|}\hline 1 & \begin{array}{c}2 \\ \text { Route } \\ \text { Numbers }\end{array} & \begin{array}{c}\text { Current } \\ \text { Annual } \\ \text { Mileage }\end{array} & \begin{array}{c}\text { Current } \\ \text { Annual } \\ \text { Cost }\end{array} & \begin{array}{c}4 \\ \text { Current } \\ \text { Cost per } \\ \text { Mile }\end{array} & \begin{array}{c}5 \\ \text { Proposed } \\ \text { Annual } \\ \text { Mileage }\end{array} & \begin{array}{c}\text { 6 } \\ \text { Proposed } \\ \text { Annual } \\ \text { Cost }\end{array}\end{array} \begin{array}{c}\text { Proposed } \\ \text { Cost per } \\ \text { Mile }\end{array}\right]$

| 8 |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Route <br> Numbers | 9 <br> Current <br> Mileage | 10 <br> Current <br> Annual <br> Cost | 11 <br> Current <br> Cost per <br> Mile | 12 <br> Proposed <br> Annual <br> Mileage | 13 <br> Proposed <br> Annual <br> Cost | 14 <br> Proposed <br> Cost per <br> Mile |
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| Proposed <br> Trip | Current <br> Losing | Moving <br> to Gain (-) | Other <br> Changes <br> $(+/-)$ | Trips from <br> Gaining | Proposed Result |
| :---: | :---: | :---: | ---: | ---: | ---: |
|  | 23,385 | 0 | 0 | 0 | 23,385 |

HCR Annual Savings (Losing Facility)
\$201,854

| Proposed | Current Gaining | Moving <br> to Lose (-) | Other Changes (+/-) | Trips from Losing | Proposed Result |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Trip Impacts | 62,224 | 0 | 0 | 0 | 62,224 |

HCR Annual Savings (Gaining Facility): $\qquad$ $\$ 0$

Total HCR Transportation Savings: $\qquad$
\$201,854
<<== (This number is summed with Total from 'Trans-PVS' and carried forward to the Executive Summary as Transportation Savings )

## Maintenance

Last Saved: February 17, 2012


Annual Maintenance Savings: $\qquad$ (This number carried forward to the Executive Summary)
(7) Notes: $\qquad$

## Distribution Changes

Last Saved: February 17, 2012
Losing Facility: Iron Mountain P\&DF
Type of Distribution to Consolidate: Orig \& Dest

Indicate each DMM labeling list affected by placing an
" $X$ " to the left of the list.
(1)

|  | DMM L001 |  | DMM L011 |
| :---: | :---: | :---: | :---: |
| x | DMM L002 | x | DMM L201 |
| x | DMM L003 |  | DMM L601 |
|  | DMM L004 |  | DMM L602 |
| x | DMM L005 |  | DMM L603 |
|  | DMM L006 |  | DMM L604 |
|  | DMM L007 |  | DMM L605 |
|  | DMM L008 |  | DMM L606 |
|  | DMM L009 |  | DMM L607 |
|  | DMM L010 |  | DMM L801 |

If revisions to DMM L005 or DMM L201 are needed, indicate
proposed DMM label change below.

| DMM Labeling List L005-3-Digit ZIP Code Prefix Groups - SCF Sortation From: |  |  |
| :---: | :---: | :---: |
| Action Code* | Column A - 3-Digit ZIP Code Prefix Group | Column B - Label to |
|  |  |  |
|  |  |  |
| To: |  |  |
| Action Code* | Column A - 3-Digit ZIP Code Prefix Group | Column B - Label to |
|  |  |  |
|  |  |  |

Important Note: Section 2 \& 3 illustrate possible changes to DMM labeling lists. Section 2 relates to consolidation of Destination Operations. Section 3 pertains to Originating Operations. The Area Distribution Network group will submit appropriate requests for DMM changes after AMP approval.
(3) DMM Labeling List L201 - Periodicals Origin Split



| Drop Shipments for Destination Entry Discounts - FAST Appointment Summary Report |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Month | Losing/Gaining | NASS | Facility Name | Total |  |  | Late | rival |  |  |  |  | Unschd |
| Mon |  | Code | Facily Name | Schd Appts | Count | \% | Count | \% | Count | \% | Count | \% | Cou |
| Jul-11 | Losing Facility | 498 | Iron Mountain P\&DF | 125 | 38 | 30\% | 37 | 30\% | 0 | 0\% | 87 | 70\% | 5 |
| Aug-11 | Losing Facility | 498 | Iron Mountain P\&DF | 142 | 56 | 39\% | 39 | 27\% | 0 | 0\% | 86 | 61\% | 13 |
| Jul-11 | Gaining Facility | 541 | Green Bay P\&DC | 417 | 55 | 13\% | 188 | 45\% | 0 | 0\% | 362 | 87\% | 2 |
| Aug-11 | Gaining Facility | 541 | Green Bay P\&DC | 444 | 71 | 16\% | 176 | 40\% | 0 | 0\% | 373 | 84\% | 3 |

(5) $\qquad$

MPE Inventory
Last Saved: February 17, 2012
Losing Facility: Iron Mountain P\&DF
Gaining Facility: Green Bay P\&DC
Data Extraction Date: $\qquad$ 09/19/11

| Equipment <br> Type | (1) <br> Current <br> Number | (2) <br> Proposed <br> Number | (3) |
| :---: | :---: | :---: | :---: |
| AFCS | 1 | 0 | $(1)$ |
| AFCS200 | 0 | 0 | 0 |
| AFSM - ALL | 0 | 0 | 0 |
| APPS | 0 | 0 | 0 |
| CIOSS | 0 | 0 | 0 |
| CSBCS | 0 | 0 | 0 |
| DBCS | 2 | 0 | $(2)$ |
| DBCS-OSS | 0 | 0 | 0 |
| DIOSS | 2 | 0 | $(2)$ |
| FSS | 0 | 0 | 0 |
| SPBS | 0 | 0 | 0 |
| UFSM | 1 | 0 | $(1)$ |
| FC / MICRO MARK | 0 | 0 | 0 |
| ROBOT GANTRY | 0 | 0 | 0 |
| HSTS /HSUS | 0 | 0 | 0 |
| LCTS /LCUS | 0 | 0 | 0 |
| LIPS | 1 | 0 | $(1)$ |
| TABBER | 0 | 0 | 0 |
| POWERED | 0 | 0 | 0 |
| INDUSTRIAL | 0 | 0 | 0 |
| EQUIPMENT | 0 | 0 | 0 |
| LCREM | 0 | 0 | 0 |


| Equipment Type | (4) <br> Current <br> Number | (5) <br> Proposed Number | (6) <br> Difference | (7) <br> Excess Equipment | (8) <br> Relocation Costs |
| :---: | :---: | :---: | :---: | :---: | :---: |
| AFCS | 2 | 1 | (1) | (2) |  |
| AFCS200 | 0 | 3 | 3 | 3 |  |
| AFSM 100 | 1 | 2 | 1 | 1 |  |
| APPS | 0 | 0 | 0 | 0 |  |
| CIOSS | 0 | 0 | 0 | 0 |  |
| CSBCS | 0 | 0 | 0 | 0 |  |
| DBCS | 9 | 12 | 3 | 1 |  |
| DBCS-OSS | 0 | 0 | 0 | 0 |  |
| DIOSS | 1 | 4 | 3 | 1 |  |
| FSS | 0 | 0 | 0 | 0 |  |
| SPBS | 1 | 0 | (1) | (1) |  |
| UFSM | 0 | 0 | 0 | (1) |  |
| FC / MICRO MARK | 0 | 0 | 0 | 0 |  |
| ROBOT GANTRY | 0 | 0 | 0 | 0 |  |
| HSTS / HSUS | 0 | 0 | 0 | 0 |  |
| LCTS / LCUS | 1 | 1 | 0 | 0 |  |
| LIPS | 0 | 0 | 0 | (1) |  |
| TABBER | 0 | 0 | 0 | 0 |  |
| POWERED INDUSTRIAL EQUIPMENT | 0 | 0 | 0 | 0 |  |
| LCREM | 0 | 0 | 0 | 0 |  |

Mail Processing Equipment Relocation Costs from Losing to Gaining Facility: $\qquad$ \$0
(This number is carried forward to Space Evaluation and Other Costs)
(9) Notes: $\qquad$ -

## Customer Service Issues

Last Saved: February 17, 2012
Losing Facility: Iron Mountain P\&DF
5-Digit ZIP Code: 49802
Data Extraction Date: 09/19/11

1. Collection Points

Number picked up before 1 p.m. Number picked up between 1-5 p.m. Number picked up after 5 p.m. Total Number of Collection Points

| 3-Digit ZIP Code: 498 | 3-Digit ZIP Code: 499 | 3-Digit ZIP Code: | 3-Digit ZIP Code: |  |  |  |  |
| ---: | ---: | ---: | ---: | :--- | :--- | :--- | :--- |
| Current |  | Current |  | Current |  | Current |  |
| Mon. - Fri. | Sat. | Mon. - Fri. | Sat. | Mon. - Fri. | Sat. | Mon. - Fri. | Sat. |
| 59 | 198 | 55 | 133 |  |  |  |  |
| 213 | 58 | 134 | 41 |  |  |  |  |
| 7 | 8 | 0 | 0 |  |  |  |  |
| 279 | 264 | 189 | 174 | 0 | 0 | 0 | 0 |

2. How many collection boxes are designated for "local delivery"? $\square$
3. How many "local delivery" boxes will be removed as a result of AMP? $\qquad$
4. Delivery Performance Report
\% Carriers returning before 5 p.m.

| Quarter/FY | Percent |
| :---: | ---: |
| QTR 3_FY11 | $96.9 \%$ |
| QTR 2_FY11 | $93.2 \%$ |
| QTR 1_FY11 | $90.7 \%$ |
| QTR 4_FY10 | $86.8 \%$ |

5. Retail Unit Inside Losing Facility (Window Service Times)

|  | Current |  | Proposed |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Start | End | Start |  |
| Monday | $9: 00$ | $17: 00$ | $9: 00$ |  |
| Tuesday | $9: 00$ | $17: 00$ | $17: 00$ |  |
| Wednesday | $9: 00$ | $17: 00$ |  |  |
| Thursday | $9: 00$ | $17: 00$ | $9: 00$ |  |
| Friday | $9: 00$ | $17: 00$ | $9: 00$ |  |
| Saturday | $9: 00$ | $17: 00$ | $9: 00$ |  |
|  | $\mathrm{~N} / \mathrm{A}$ | $\mathrm{N} / \mathrm{A}$ | $\mathrm{N} / \mathrm{A}$ |  |
|  |  |  | $17: 00$ |  |
|  |  |  | $\mathrm{~N} / \mathrm{A}$ |  |

6. Business (Bulk) Mail Acceptance Hours

|  | Current |  | Proposed |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Start | End | Start | End |
| Monday | 11:00 | 16:00 | 11:00 | 16:00 |
| Tuesday | 11:00 | 16:00 | 11:00 | 16:00 |
| Wednesday | 11:00 | 16:00 | 11:00 | 16:00 |
| Thursday | 11:00 | 16:00 | 11:00 | 16:00 |
| Friday | 11:00 | 16:00 | 11:00 | 16:00 |
| Saturday | N/A | N/A | N/A | N/A |

7. Can customers obtain a local postmark in accordance with applicable policies in the Postal Operations Manual?
8. Notes:
$\square$

Gaining Facility: Green Bay P\&DC
9. What postmark will be printed on collection mail?

$$
\begin{array}{ll}
\text { Line } 1 & \text { Green Bay, WI } 541 \\
\text { Line } 2
\end{array}
$$

## Space Evaluation and Other Costs

## Last Saved: February 17, 2012

Losing Facility: Iron Mountain P\&DF

## Space Evaluation

1. Affected Facility

| Facility Name: | Green Bay P\&DC |
| :--- | :--- |
| Street Address: | 300 Pakerland Dr <br> City, State ZIP: <br> Green Bay WI 54304 |

2. Lease Information. (If not leased skip to 3 below.)

Enter annual lease cost: $\qquad$ Enter lease expiration date: $\qquad$
3. Current Square Footage

Enter the total interior square footage of the facility: 60,000
Enter gained square footage expected with the AMP: Unknown - additional carriers are moving in
4. Planned use for acquired space from approved AMP

Delivery \& Retail Unit, BMEU, and Dock Hub operations will remain
FSO and GLA to make determination of future facilities use
5. Facility Costs

Enter any projected one-time facility costs:
$\$ 0$
(This number shown below under One-Time Costs section.
6. Savings Information

Space Savings (\$): \$0
(This number carried forward to the Executive Summary)
7. Notes $\qquad$
$\qquad$
One-Time Costs

| Employee Relocation Costs: | $\$ 0$ |
| ---: | :--- |
| Mail Processing Equipment Relocation Costs: |  |
| (from MPE Inventory) | $\$ 0$ |
| Facility Costs: <br> (from above) | $\$ 0$ |
| Total One-Time Costs: | $\frac{\$ 0}{\text { (This number carried forward to Executive Summary ) }}$ |

## Remote Encoding Center Cost per 1000

Losing Facility: Iron Mountain P\&DF
Gaining Facility: Green Bay P\&DC
YTD Range of Report: 07_ 06/01/10 : 06/30/11

| (1) | (2) | (3) <br> Current Cost <br> per 1,000 <br> Images |
| :---: | :---: | ---: |
| Letters | Wssociated REC | $\$ 32.09$ |
| Flats | Wichita | $\$ 32.66$ |
| PARS COA | Wichita | $\$ 173.05$ |
| PARS Redirects | Wichita | $\$ 36.86$ |
| APPS | Wichita | $\$ 31.38$ |


| (4) | (5) | (6) <br> Current Cost <br> prod 1,000 <br> Images |
| :---: | :---: | ---: |
| Letters | Associated REC | $\$ 32.09$ |
| Flats | Wichita | $\$ 32.66$ |
| PARS COA | Wichita | $\$ 173.05$ |
| PARS Redirects | Wichita | $\$ 36.86$ |
| APPS | Wichita | $\$ 31.38$ |
| rev 9/24/2008 |  |  |
|  |  |  |

