
CONTEXT SENSITIVE ROADWAY SURFACING SELECTION GUIDE

Publication No. FHWA-CFL/TD-05-004

August 2005



U.S. Department
of Transportation
**Federal Highway
Administration**

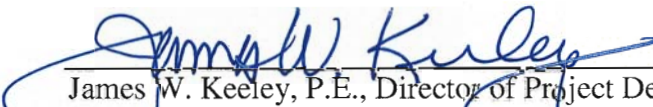


**Central Federal Lands Highway Division
12300 West Dakota Avenue
Lakewood, CO 80228**

FOREWORD

The Federal Lands Highway (FLH) Division of the Federal Highway Administration (FHWA) is the primary road-builder for the National Park Service, Forest Service, Fish and Wildlife Service, and several other government agencies. The roads constructed or rehabilitated by FLH are generally low to medium volume roads. FLH's customers, as well as communities, environmental organizations, and individual landowners, are increasingly concerned about the selection of roadway surfacing types – in particular the riding surface on proposed projects. Often the project stakeholders have difficulty agreeing on a preferred surfacing type because of biases of performance, aesthetics, or other issues.

A Guide has been prepared that documents the available options for roadway surfacings, and provides a decision-making process to allow consideration of functionality, performance, durability, safety, life-cycle costs, as well as aesthetics and environmental impacts. This Guide presents a review of FLH's Project Delivery Process (PDP) and a proposed roadway surfacing selection process that includes consideration of context sensitivity, to be used in conjunction with the PDP. A CD-ROM titled *Roadway Surfacing Options Photo Album* accompanies this Guide.



James W. Keeley, P.E., Director of Project Delivery
Federal Highway Administration
Central Federal Lands Highway Division

Notice

This document is disseminated under the sponsorship of the U.S. Department of Transportation in the interest of information exchange. The U.S. Government assumes no liability for the use of the information contained in this document. This report does not constitute a standard, specifications, or regulation.

The U. S. Government does not endorse products or manufacturers. Trademarks or manufacturers' names appear in this report only because they are considered essential to the objective of the document.

Quality Assurance Statement

The Federal Highway Administration (FHWA) provides high-quality information to serve Government, industry, and the public in a manner that promotes public understanding. Standards and policies are used to ensure and maximize the quality, objectivity, utility, and integrity of its information. FHWA periodically reviews quality issues and adjusts its programs and processes to ensure continuous quality improvement.

Technical Report Documentation Page

1. Report No. FHWA-CFL/TD-05-004		2. Government Accession No.		3. Recipient's Catalog No.	
4. Title and Subtitle <i>Context Sensitive Roadway Surfacing Selection Guide</i>				5. Report Date August 2005	
				6. Performing Organization Code	
7. Author(s) Michael Maher, Chris Marshall, Frank Harrison, Kathy Baumgaertner				8. Performing Organization Report No. 033-2084	
9. Performing Organization Name and Address Golder Associates Inc. 44 Union Boulevard, Suite 300 Lakewood, CO 80228				10. Work Unit No. (TRAVIS)	
				11. Contract or Grant No. DTFH68-03-R-00003	
12. Sponsoring Agency Name and Address Federal Highway Administration Central Federal Lands Highway Division 12300 W. Dakota Avenue, Suite 210 Lakewood, CO 80228				13. Type of Report and Period Covered Final Report June 2003 to July 2005	
				14. Sponsoring Agency Code HFTS-16.4	
15. Supplementary Notes COTR: Mike Voth, FHWA-FLH; Advisory Panel Members: Brad Neitzke, FHWA-FLH; Bernie Kuta, FHWA-RC; Jennifer Corwin and Roger Surdahl, FHWA-CFLHD. This project was funded under the FHWA Federal Lands Highway Coordinated Technology Implementation Program (CTIP).					
16. Abstract This Context Sensitive Roadway Surfacing Guide documents the available options for roadway surfacing, and provides a decision-making process to allow consideration of all conventional engineering design factors, such as, structural capacity, performance, durability, safety, life-cycle costs, but will also allow consideration of aesthetics, context compatibility, and environmental impacts. The Guide presents a review of FLH's Project Delivery Process (PDP) and a roadway surfacing selection process that includes consideration of context sensitivity, to be used in conjunction with the PDP. A CD-ROM titled <i>Roadway Surfacing Options Photo Album</i> accompanies the Guide.					
17. Key Words ROADWAY SURFACING, CONTEXT SENSITIVE DESIGN, PAVEMENT				18. Distribution Statement No restriction. This document is available to the public from the sponsoring agency at the website http://www.cflhd.gov .	
19. Security Classif. (of this report) Unclassified		20. Security Classif. (of this page) Unclassified		21. No. of Pages 354	22. Price

SI* (MODERN METRIC) CONVERSION FACTORS

APPROXIMATE CONVERSIONS TO SI UNITS

Symbol	When You Know	Multiply By	To Find	Symbol
LENGTH				
in	inches	25.4	millimeters	mm
ft	feet	0.305	meters	m
yd	yards	0.914	meters	m
mi	miles	1.61	kilometers	km
AREA				
in ²	square inches	645.2	square millimeters	mm ²
ft ²	square feet	0.093	square meters	m ²
yd ²	square yard	0.836	square meters	m ²
ac	acres	0.405	hectares	ha
mi ²	square miles	2.59	square kilometers	km ²
VOLUME				
fl oz	fluid ounces	29.57	milliliters	mL
gal	gallons	3.785	liters	L
ft ³	cubic feet	0.028	cubic meters	m ³
yd ³	cubic yards	0.765	cubic meters	m ³
NOTE: volumes greater than 1000 L shall be shown in m ³				
MASS				
oz	ounces	28.35	grams	g
lb	pounds	0.454	kilograms	kg
T	short tons (2000 lb)	0.907	megagrams (or "metric ton")	Mg (or "t")
TEMPERATURE (exact degrees)				
°F	Fahrenheit	5 (F-32)/9 or (F-32)/1.8	Celsius	°C
ILLUMINATION				
fc	foot-candles	10.76	lux	lx
fl	foot-Lamberts	3.426	candela/m ²	cd/m ²
FORCE and PRESSURE or STRESS				
lbf	poundforce	4.45	newtons	N
lbf/in ²	poundforce per square inch	6.89	kilopascals	kPa

APPROXIMATE CONVERSIONS FROM SI UNITS

Symbol	When You Know	Multiply By	To Find	Symbol
LENGTH				
mm	millimeters	0.039	inches	in
m	meters	3.28	feet	ft
m	meters	1.09	yards	yd
km	kilometers	0.621	miles	mi
AREA				
mm ²	square millimeters	0.0016	square inches	in ²
m ²	square meters	10.764	square feet	ft ²
m ²	square meters	1.195	square yards	yd ²
ha	hectares	2.47	acres	ac
km ²	square kilometers	0.386	square miles	mi ²
VOLUME				
mL	milliliters	0.034	fluid ounces	fl oz
L	liters	0.264	gallons	gal
m ³	cubic meters	35.314	cubic feet	ft ³
m ³	cubic meters	1.307	cubic yards	yd ³
MASS				
g	grams	0.035	ounces	oz
kg	kilograms	2.202	pounds	lb
Mg (or "t")	megagrams (or "metric ton")	1.103	short tons (2000 lb)	T
TEMPERATURE (exact degrees)				
°C	Celsius	1.8C+32	Fahrenheit	°F
ILLUMINATION				
lx	lux	0.0929	foot-candles	fc
cd/m ²	candela/m ²	0.2919	foot-Lamberts	fl
FORCE and PRESSURE or STRESS				
N	newtons	0.225	poundforce	lbf
kPa	kilopascals	0.145	poundforce per square inch	lbf/in ²

*SI is the symbol for the International System of Units. Appropriate rounding should be made to comply with Section 4 of ASTM E380.

TABLE OF CONTENTS

EXECUTIVE SUMMARY 1

CHAPTER 1 — INTRODUCTION 3

 Background..... 3

 Structural Pavement Design Concepts..... 5

 Structural Pavement Design..... 7

 Roadway Surfacing Types 9

CHAPTER 2 — PROJECT DELIVERY PROCESS..... 13

 Introduction..... 13

 The Project Delivery Process..... 13

CHAPTER 3 — SURFACING SELECTION METHODOLOGY 21

 Introduction..... 21

 Screening Stage..... 21

 Selection Stage..... 29

 Example Projects 34

CHAPTER 4 — CONCLUSIONS..... 35

APPENDIX A — ROADWAY SURFACING OPTIONS CATALOG 37

APPENDIX B — SURFACING SELECTION ANALYSIS WORKSHEET 295

APPENDIX C — EXAMPLE PROJECTS 297

APPENDIX D — ROADWAY SURFACING OPTIONS PHOTO ALBUM 315

APPENDIX E — GLOSSARY OF TERMS 317

ACKNOWLEDGEMENTS 325

REFERENCES..... 327

BIBLIOGRAPHY 329

LIST OF FIGURES

Figure 1. Flowchart. Project Delivery Process. 14
Figure 2. Schematic. Factors Considered in the Planning Phase of a Project. 16
Figure 3. Flowchart. Relationship of the PDP and the Surfacing Selection Process. ... 22
Figure 4. Worksheet. Surfacing Selection Analysis Worksheet. 295
Figure 5. Worksheet. Example 1 Synthetic Binder Concrete Pavement Worksheet. .302
Figure 6. Worksheet. Example 2 Pigmented HACP Worksheet. 308
Figure 7. Worksheet. Example 3 Multiple Surface Treatments Worksheet. 314

LIST OF TABLES

Table 1. Roadway Surfacing Product Listing. 11
Table 2. Traffic Volume Classifications. 23
Table 3. Suggested Suitability Designations for Screening Stage. 26
Table 4. Products not Suitable for Use as a Permanent Surfacing. 29
Table 5. Scoring Factors for Surfacing Attributes. 33
Table 6. Ride Quality Ratings. 42
Table 7. Example 1 Screening Stage Criteria. 299
Table 8. Example 1 Screening Stage Ranking. 299
Table 9. Example 1 Scoring Factors. 301
Table 10. Example 1 Selection Stage Rating. 301
Table 11. Example 2 Screening Stage Criteria. 305
Table 12. Example 2 Screening Stage Ranking. 305
Table 13. Example 2 Scoring Factors. 307
Table 14. Example 2 Selection Stage Rating. 307
Table 15. Example 3 Screening Stage Criteria. 311
Table 16. Example 3 Screening Stage Ranking. 311
Table 17. Example 3 Scoring Factors. 312
Table 18. Example 3 Selection Stage Rating. 313

CONTEXT SENSITIVE ROADWAY SURFACING SELECTION GUIDE – TABLE OF CONTENTS

ACRONYMS

Acronym	Definition
3R	Rehabilitation, Restoration, and Resurfacing
4R	Rehabilitation, Restoration, Resurfacing, and Reconstruction
AADT	Average Annual Daily Traffic
AASHTO	American Association of State Highway and Transportation Officials
ASCE	American Society of Civil Engineers
BOD	Biological Oxygen Demand
CATX	Categorical Exclusion
CBR	California Bearing Ratio
CFLHD	Central Federal Lands Highway Division
CIR	Cold In-Place Recycling
CMAC	Cold Mix Asphalt Concrete
COTR	Contract Officer's Technical Representative
CSD	Context Sensitive Design
CSS	Context Sensitive Solutions
DEIS	Draft Environmental Impact Statement
DOT	Department of Transportation
EA	Environmental Assessment
EIS	Environmental Impact Statement
EFLHD	Eastern Federal Lands Highway Division
ESAL	Equivalent Single Axle Load
FDR	Full Depth Reclamation
FHWA	Federal Highway Administration
FLH	Federal Lands Highway
FONSI	Finding of No Significant Impact
HACP	Hot Asphalt Concrete Pavement
HIR	Hot In-Place Recycling
LCC	Life-Cycle Cost
NCHRP	National Cooperative Highway Research Program
NEPA	National Environmental Policy Act
NPS	National Park Service
OGFC	Open-Graded Friction Course
PCC	Portland Cement Concrete
PCCP	Portland Cement Concrete Pavement
PDP	Project Delivery Process
PG	Performance Grade
PS&E	Plans, Specifications, and Estimate
RAP	Reclaimed Asphalt Pavement
RCA	Reclaimed Concrete Aggregate
RCC	Roller Compacted Concrete
RMP	Resin Modified Pavement
ROD	Record of Decision
ROW	Right of Way
SCR	Special Contract Requirements

CONTEXT SENSITIVE ROADWAY SURFACING SELECTION GUIDE – TABLE OF CONTENTS

Acronym	Definition
SHPO	State Historic Preservation Officer
SLC	Structural Layer Coefficient
SMA	Stone Matrix/Mastic Asphalt
SN	Skid Number
SOW	Statement of Work
T&E	Threatened and Endangered
TRB	Transportation Research Board
USFS	United States Forest Service
WFLHD	Western Federal Lands Highway Division