CHAPTER 4 – CULVERT ASSESSMENT AND DECISION-MAKING EXAMPLES

The following scenarios are three examples of using the assessment and decision-making tools to evaluate in the field and make appropriate recommendations for a concrete box, corrugated metal pipe, and corrugated plastic pipe culvert. The concrete box and CMP culverts were assessed by FLH hydraulics engineers and the consultant team that prepared this manual, as part of a roadway project-specific inspection of culverts on Wawona Road in California's Yosemite National Park. The corrugated plastic culvert example was developed by the consultant team using an existing culvert within a park in the Washington D.C. region.

Each section is organized as follows: First, a summary of the inspection is presented along with an explanation of the completed Culvert Assessment Form. Next the Decision Making Tools are used to reach a recommended fix or action. The specific sequence steps through the FLH Culvert, Entry Diagram, Assessment Guide, Action Flowchart - Page 1 All Types, Continued Decision Process Flowchart – Pages 2 through 6 (material specific), Continued Decision Process Flowcharts – Pages 7 and 8 (as appropriate), and the repair or replace matrices.

The following culverts are detailed below:

- A 6 foot wide x 9 foot rise Concrete Box, Yosemite National Park, CA
- A 30 inch Corrugated Metal Pipe (CMP), Yosemite National Park, CA
- An18 inch High Density Polyethylene Pipe (HDPE), Fountainhead Park, VA

CONCRETE BOX CULVERT ASSESSMENT AND DECISION-MAKING EXAMPLE

The following example is a 6 foot wide x 9 foot rise reinforced concrete box conveying Adler Creek under Wawona Road (Route 14) in Yosemite National Park. The inspection was performed on September 2nd, 2009 by two knowledgeable hydraulic engineers from Central Division of FLH and an experienced consultant inspector, and took approximately 15 minutes. The completed Culvert Inspection Form is shown in the following Figure 33. The culvert received an overall rating of Poor.

Due to the larger culvert size and condition, there were no special entry restrictions, as shown in the following Culvert Entry Diagram in annotated Figure 34. The downstream view of the culvert is shown in the following Figure 35.

Rua	CULVERT ASS		Overall Rating Good		
Notes by BUGENO Measurements by Zerge	Date: <u>7-7</u> Date: <u>7-7</u> Date: <u>7-7</u>	15 A Wawona Road	Fair Poor		
Site Information	Vecenite National Bark	Wowene Bood, Boute 14 (27 miles)	Unknown		
RIP Data Milepost: 10.3	CEL Project Station	5657-80	rformance Problems		
GPS Waypoint No. 23	(Near CL of Road)	Named waterway: Alder (ik		
Culvert Information:	108) Vice I aceth (constav): 17		Not		
Skew to Road (deg - approx	Anorox Emb	ankment Height (above unstream invert)	30'/201		
Barrel Shape (circle one)	Circular Box	Filintical Pine Arch Arch	· company		
Barror Bridge (Birbio Bridg	Diameter: / S	pan 6 x Rise 9' Open B	ottom? V/N		
Pipe Material (circle one):	Corrugated Metal Reinfo	rced concrete ->Corrugated plastic - Sm	ooth plastic		
	Other (specify)	-n/abo	NAMO		
End Treatments (circle one)	: Upstream : Projecting / N	Aitered THe day all Headwall & Wingwa	alls & End Section		
	Downstream : Projecting	/Mitered / Headwall / Headwall & Wingv	valls)/ End Section		
Flowing or standing water?	N / (Depth:	Hown AOP passage issues? (Y) N			
Utilities Present (list)? Y	N	Possible historic features?			
Culvert Condition (ci	rcle / check all that apply	and provide appropriate explanations	below)		
Category	Rating	Performance problems requiring	Level 1 Action		
Invert Abrasion	Good Fair Poor Crit Unk	Debris/Vegetation blockage > 1/3 of t	barrel 🗆		
Corrosion / Chemical // /-	Good Fair Poor Crit Unk	Buoyancy related inlet failure	D		
Cross section deformation	Good Fair Poor Crit Unk	Poor channel alignment	D		
Invert deterioration	Good Fair Poor Crit Unk	Previous overtopping	D		
Joints & Seams	Good Fair Poor Crit Unk	Local outlet scour			
Cracking	Good (Fair)Poor Crit Unk	Performance problems requiring	Level 2 Action		
Liner / Wall A) 4-	Good Fair Poor Crit Unk	Embankment piping	D		
Mortar and Masonry MH-	Good Fair Poor Crit Unk	Channel degradation / Headcut	D		
Headwall/Wingwall	Good Fair Poor Crit Unk	Sedimentation blockage > 1/3 of barr	ei o		
Apron JUP	Good Fair Poor Crit Unk	Exposed footing (open bottom)			
Terminal End Treatment	Good Fair Poor Crit Unk	Embankment slope instability			
Scour Protection NA	Good Fair Poor Crit Unk	No access / Burled / Submerged	۵		
Photos (check): 2 Infet Outlet Roadway (ahead) Roadway (back) View downstream					
Notes / Recommendations:					
Long. joint @ Miller 9 Joints need affault.					
infiltration. Diagonal Crocking in Wall.					
Additional notes / Sketches on back of form					

Figure 33. Form. Completed Culvert Assessment Form for concrete box culvert example in Yosemite National Park.



Figure 34. Flowchart. Annotated Culvert Entry Diagram for concrete box culvert example in Yosemite National Park.



Figure 35. Photo. View downstream of concrete box culvert with masonry appurtenances.

The culvert condition ratings by category of deterioration were noted as follows in Figure 36 below, using the Culvert Assessment Guide.

Category	Rating
Invert Abrasion	Good Fair Poor Crit Unk
Corrosion / Chemical // A-	Good Fair Poor Crit Unk
Cross section deformation	Good Fair Poor Crit Unk
Invert deterioration	Good Fair Poor Crit Unk
Joints & Seams	Good Fair Poor Crit Unk
Cracking	Good Fair Poor Crit Unk
Liner / Wall NA	Good Fair Poor Crit Unk
Mortar and Masonry MA	Good Fair Poor Crit Unk
Headwall/Wingwall	Good Fair Poor Crit Unk
Apron NA	Good Fair Poor Crit Unk
Terminal End Treatment	Good Fair Poor Crit Unk
Scour Protection NA	Good Fair Poor Crit Unk

Figure 36. Form. Annotated Culvert Assessment Form for concrete box culvert deterioration categories.



The Invert Abrasion and Invert Deterioration were rated as Poor due to heavy invert abrasion, section loss, and exposed and corroding rebar, as shown in following Figure 37.

Figure 37. Photo. Invert abrasion damage with concrete section loss and exposed/corroding rebar.

Cracking was rated as Fair due to multiple cracks in the walls up to ¹/₄ inch wide with exudence and minor spalling and infiltration of water, as shown in the following Figure 38 and 39. Joints & Seams were rated as Poor because the joints were spalled and open near the invert in some areas as shown in Figure 39, allowing water to infiltrate. Cracking in close proximity to joints was considered as deterioration to the joint, rather than categorically as cracking.

Headwall/Wingwall was rated Fair due to minor mortar joint deterioration. Due to the Poor ratings and subsequent repairs needed, the culvert was given an overall rating of Poor. There were no performance problems observed at the culvert or indicated on the assessment form.



Figure 38. Photo. Vertical crack in culvert wall with exudence.



Figure 39. Photo. Diagonal crack near joint and invert with water infiltration .

The decision-making part of the process was aided by the FLH Culvert Barrel Action Flowchart - Page 1 All Types, and Continued Decision Process Flowchart - Page 2 – Concrete & RCP, as shown in the following Figures 40 and 41 and described below.

FLH Culvert Barrel Action Flowchart - Page 1 All Types

Initial Field Assessment of Culvert Complete \rightarrow Condition Rating Unknown? <No> \rightarrow Observed performance problems requiring Level 2 actions? <No> \rightarrow Observed performance problems requiring Level 1 fixes? <No> \rightarrow Culvert barrel rated Good or Fair? <No> \rightarrow Culvert barrel rated Poor or Critical \rightarrow Is culvert in imminent danger of collapse? <No> \rightarrow Open-bottom or possible fish passage/AOP/historical/cultural? *(possibly, but continue assessment in this case)* <No> \rightarrow Special environmental permitting issues anticipated? <No> \rightarrow Pipe Rise <= 36 in? <No> \rightarrow Barrel rated Critical? <No> \rightarrow Frequent overtopping known (as indicated by client)? <No> \rightarrow Repair \rightarrow Continue Decision Process per Type – pages 2-7.

FLH Culvert Continued Decision Process Flowchart - Page 2 - Concrete & RCP

Continued Decision Process Needed (From Page 1) \rightarrow Cross Section Deformation Poor or Critical? <No> \rightarrow Cracking Poor or Critical? <No> \rightarrow Chemical Corrosion Poor or Critical? <No> \rightarrow Invert Deterioration & Abrasion Poor or Critical? <Yes> \rightarrow Aggressive Abrasion Environment? <No> \rightarrow Rise <= 48"? <No> \rightarrow Most of Culvert Barrel Surface Affected by Poor/Critical Conditions? (*all of invert affected, but not barrel surface*) <No> \rightarrow Localized Man-Entry Repair \rightarrow (*trace back to*) Joints Poor or Critical Conditions? <No> \rightarrow Localized Man-Entry Repair \rightarrow (*trace back to*) Joints Poor/Critical Conditions? <No> \rightarrow Localized Man-Entry Repair

Based on the ratings and conditions determined in the Culvert Assessment Guide and material specific flow chart, a localized man-entry type of repair is recommended at this structure. Using the Localized Man-Entry Repair Selection Matrix, the following rehabilitation types would be recommended: Crack Epoxy Injection/Mortar, Crack/Spall Patching and Rebar Coating with Epoxy Grout, and Invert Lining. Note that although cracking was rated Fair, since repairs will be recommended for the Poor joints and invert, it is assumed other observed deterioration such as the Fair cracks will be repaired as well.



Figure 40. Flowchart. Annotated Culvert Barrel Flowchart – Page 1 ALL TYPES for concrete box example.



Figure 41. Flowchart. Annotated FLH Culvert Continued Flowchart – Page 2 for concrete box example.

CORRUGATED METAL PIPE (CMP) ASSESSMENT AND DECISION-MAKING EXAMPLE

The following example addresses a 170 foot long, 30 inch diameter CMP located under Wawona Road (Route 14) on Mosquito Creek in Yosemite National Park, California. The initial Level 1 assessment was performed on September 2nd, 2009 by two knowledgeable hydraulic engineers from Central Division of FLH and an experienced consultant inspector, and took approximately 15 minutes. It was noted on the form that the culvert was a potential site for using the ROV. A follow-up Level 2 investigation was conducted two days later using an FLH-owned and operated ROV. The completed and later modified Culvert Inspection Form is shown in the following Figure 42. The culvert initially received an Overall Rating of Fair, which was later changed to Poor following the Level 2 investigation.

CULVERT	ASSESSMENT FORM Overall Rating
Notes by: Degendand, Date:	9-2-07 Project: CA YOSE 14(4)
Measurements by: 2Mges/109an Time:	10:15 A Wawona Road Poor
	FHWA CFLHD Critical
Site Information	Unknown
Facility Location: California, Yosemite National P	ark, Wawona Road, Route 14 (27 miles) Performance Problems
RIP Data Milepost: 1.87 (CFL Project Si	ation: 545+20
GPS Waypoint No. 227 (Near CL of Re	bad) Named waterway: <u>VIIDSUITO Gr</u> K,
Culvert Information: C ~ 70 5)	1/1
No. of Barrels: Barrel Length (approx):	170 Barrel Slope (approx): 1/110
Skew to Road (deg –approx): Approx	Embankment Height (above upstream invert): 5/15
Barrel Shape (circle one) Circular Box	Elliptical Pipe Arch Arch
Diameter: 30"	/ Span x Rise Open Bottom? Y(N)
Pipe Material (circle one): Corrugated Metal-R	einforced concrete - Corrugated plastic - Smooth plastic
Other (specify)	Masonry
End Treatments (circle one): Upstream : Projectin	g / Mitered /Headwall / Headwall & Wingwalls / End Section
Downstream Project	ting / Mitered / Headwall / Headwall & Wingwalls / End Section
Flowing or standing water? N / (Y) Depth: Z	KHOWA AOP passage issues? (Y) N
Utilities Present (list)? Y /N	Possible historic features? V N
Culvert Condition (circle / check all that ap	ply and provide appropriate explanations below)
Category Rating	Performance problems requiring Level 1 Action
Invert Abrasion Good Fair Poor Crit Unk	Debris/Vegetation blockage > 1/3 of barrel
Corrosion / Chemical Good Bur Poor Crit Unk	Buoyancy related inlet failure
Cross section deformation Good Fair Poor Crit Unix	Poor channel alignment
Invert deterioration Good Fair Coor Crit Unk	Previous overtopping
Joints & Seams Good Pair Poor Crit Unk	Local outlet scour
Cracking NA Good Fair Poor Crit Unk	Performance problems requiring Level 2 Action
Liner/Wall A 1 / Good Fair Poor Crit Unk	
UAT .	Embankment piping
Mortar and Masonry NA Good Fair Poor Crit Unk	Channel degradation / Headcut
Mortar and Masonry // A Good Fair Poor Crit Unk Headwall/Wingwall Good Fair Poor Crit Unk	Embankment piping III Channel degradation / Headcut IIII Sedimentation blockage > 1/3 of barrel IIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIII
Mortar and Masonry NA Headwall/Wingwall Apron NA Good Fair Poor Crit Unk Good Fair Poor Crit Unk	Embankment piping III Channel degradation / Headcut IIII Sedimentation blockage > 1/3 of barrel IIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIII
Mortar and Masonry NA Good Fair Poor Crit Unk Headwall/Wingwall Good Fair Poor Crit Unk Apron NA Good Fair Poor Crit Unk Terminal End Treatment VA Good Fair Poor Crit Unk	Embankment piping III Channel degradation / Headcut IIII Sedimentation blockage > 1/3 of barrel IIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIII
Mortar and Masonry NA Headwall/Wingwall Apron NA Terminal End Treatment NA Scour Protection NA Good Fair Poor Crit Unk Good Fair Poor Crit Unk Good Fair Poor Crit Unk Good Fair Poor Crit Unk Good Fair Poor Crit Unk	Embankment piping □ Channel degradation / Headcut □ Sedimentation blockage > 1/3 of barrel □ Exposed footing (open bottom) □ Embankment slope instability □ No access / Buried / Submerged □
Mortar and Masonry NA Headwall/Wingwall Apron NA Terminal End Treatment VA Scour Protection NA Good Fair Poor Crit Unik Good Fair Poor Crit Unik Good Fair Poor Crit Unik Good Fair Poor Crit Unik	Embankment piping Image: Channel degradation / Headcut Image: Channel degradation / Headcut Sedimentation blockage > 1/3 of barrel Image: Channel degradation Exposed footing (open bottom) Image: Channel degradation Embankment slope instability Image: Channel degradation No access / Buried / Submerged Image: Channel degradation
Mortar and Masonry NA Good Fair Poor Crit Unk Headwall/Wingwall Good Fair Poor Crit Unk Apron NA Good Fair Poor Crit Unk Terminal End Treatment VA Good Fair Poor Crit Unk Scour Protection NA Good Fair Poor Crit Unk Photos (check): E Inlet Dutlet Roadwar	Embankment piping Image: Channel degradation / Headcut Image: Channel degradation / Headcut Sedimentation blockage > 1/3 of barrel Image: Channel degradation Exposed footing (open bottom) Image: Channel degradation Embankment slope instability Image: Channel degradation No access / Buried / Submerged Image: Channel degradation (ahead) = Roadway (back) Image: Channel degradation
Mortar and Masonry NA Good Fair Poor Crit Unk Headwall/Wingwall Good Fair Poor Crit Unk Apron NA Good Fair Poor Crit Unk Terminal End Treatment NA Good Fair Poor Crit Unk Scour Protection NA Good Fair Poor Crit Unk Photos (check): b Inlet DOutlet Roadwa	Embankment piping Image: Channel degradation / Headcut Image: Channel degradation / Headcut Sedimentation blockage > 1/3 of barrel Image: Channel degradation Exposed footing (open bottom) Image: Channel degradation Embankment slope instability Image: Channel degradation No access / Buried / Submerged Image: Channel degradation (ahead) Roadway (back) Image: Channel degradation
Mortar and Masonry // A Good Fair Poor Crit Unk Headwall/Wingwall Good Fair Poor Crit Unk Apron // A Good Fair Poor Crit Unk Terminal End Treatment I/ A Good Fair Poor Crit Unk Scour Protection // A Good Fair Poor Crit Unk Photos (check): b Inlet D Outlet & Roadwar View upstream D	Embankment piping Image: Channel degradation / Headcut Image: Channel degradation / Headcut Sedimentation blockage > 1/3 of barrel Image: Channel degradation Exposed footing (open bottom) Image: Channel degradation Embankment slope instability Image: Channel degradation No access / Buried / Submerged Image: Channel degradation (ahead) Roadway (back) Image: Channel degradation
Mortar and Masonry NA Good Fair Poor Crit Unk Headwall/Wingwall Good Fair Poor Crit Unk Apron NA Good Fair Poor Crit Unk Terminal End Treatment NA Good Fair Poor Crit Unk Scour Protection NA Good Fair Poor Crit Unk Photos (check): Inlet Dutlet Roadwar View upstream III	Embankment piping Image: Channel degradation / Headcut Channel degradation / Headcut Image: Channel degradation / Headcut Sedimentation blockage > 1/3 of barrel Image: Channel degradation Exposed footing (open bottom) Image: Channel degradation Embankment slope instability Image: Channel degradation No access / Buried / Submerged Image: Channel degradation (ahead) Roadway (back) Image: Channel degradation Image: Channel degradation Image: Channel degradation Image: Channel degradation Image: Channel degradation Image: Channel degradation Image: Channel degradation Image: Channel degradation Image: Channel degradation Image: Channel degradation Image: Channel degradation Image: Channel degradation Image: Channel degradation Image: Channel degradation Image: Channel degradation Image: Channel degradation Image: Channel degradation Image: Channel degradation Image: Channel degradation Image: Channel degradation Image: Channel degradation Image: Channel degradation Image: Channel degradation Image: Channel degradation Image: Channel degradation Image: Channel degradation Image: Channel degradation Imag
Mortar and Masonry NA Good Fair Poor Crit Unk Headwall/Wingwall Good Fair Poor Crit Unk Apron NA Good Fair Poor Crit Unk Terminal End Treatment NA Good Fair Poor Crit Unk Scour Protection NA Good Fair Poor Crit Unk Photos (check): b Inlet & Outlet & Roadwa WiewPupstream Notes / Recommendations:	Embankment piping Image: Channel degradation / Headcut Image: Channel degradation / Headcut Sedimentation blockage > 1/3 of barrel Image: Channel degradation Exposed footing (open bottom) Image: Channel slope instability Embankment slope instability Image: Channel degradation No access / Buried / Submerged Image: Channel degradation (ahead) = Roadway (back) Image: Channel degradation Image: Channel degradation Image: Channel degradation
Mortar and Masonry NA Good Fair Poor Crit Unk Headwall/Wingwall Good Fair Poor Crit Unk Apron NA Good Fair Poor Crit Unk Terminal End Treatment NA Good Fair Poor Crit Unk Scour Protection NA Good Fair Poor Crit Unk Photos (check): Enlet Doublet Roadwa DViewPupstream D Notes / Recommendations: Sup O Sut let. (Rover inspection showed a badly	Embankment piping Image: Channel degradation / Headcut Channel degradation / Headcut Image: Channel degradation / Headcut Sedimentation blockage > 1/3 of barrel Image: Channel degradation Exposed footing (open bottom) Image: Channel degradation Embankment slope instability Image: Channel degradation No access / Buried / Submerged Image: Channel degradation (ahead) Roadway (back) Image: Channel degradation Image: Channel degradation Image: Channel degradation Image: Channel degradation<

Figure 42. Form. Annotated FLH Culvert Entry Diagram for CMP example in Yosemite National Park.

Due to the smaller barrel size and longer length, an initial "end-only" assessment was made. There was at least one bend in the culvert evident upon initial inspection; therefore, it was concluded that the internal condition could not be assessed with certainty from the end. Per the annotated Culvert Entry Diagram in Figure 43, special access equipment was called for, in this case a pipe-crawler ROV that the FLH team had readily available for the project.



Figure 43. Flowchart. Annotated FLH Culvert Entry Diagram for CMP example in Yosemite National Park.

The culvert condition ratings by category of deterioration were initially noted in the Level 1 endonly assessment as follows in Figure 44, using the Culvert Assessment Guide.



Figure 44. Form. Annotated Culvert Assessment Form for concrete box culvert deterioration categories.

The cross section deformation was rated as Fair due to minor deformation of the crown at the outlet, as well as possibly inside the barrel near the outlet. Invert deterioration was rated Fair based on the conditions visible at and near the pipe ends, which included general corrosion, staining, coating loss and minor pitting. Very minor surface rust extended above the normal invert and flow line delineation, likely to the high-flow event level; therefore, the corrosion/chemical category was rate as Good based on the end-only observations. The initial overall culvert rating was Fair, based on the limited Level 1 end-only assessment.

A Level 2 investigation was recommended as a follow-up action, based on specialty access equipment needed, with the intent to revise the rating as necessary based on those subsequent findings. Although there was minor scour and end projection noted at the pipe outlet end, there were no significant performance problems observed. The following Figures 45 and 46 show the pipe conditions as observed at the ends during the Level 1 initial assessment.



Figure 45. Photo. Light invert deterioration and minor local scour erosion at outlet of CMP example.



Figure 46. Photo. Light invert deterioration at inlet of CMP example on Mosquito Creek in Yosemite National Park.



Figure 47. Photo. Stable downstream channel conditions at the outlet of CMP example in Yosemite National Park.

The Level 2 investigation using the pipe-crawler ROV revealed significant crown bulging and cross-section deformation under the roadway, section loss and holes at multiple joints above the flow line, suspected water exfiltration below the flow line, structural cracking in the crown of the pipe, and 50 to 100 percent section loss in the invert due to corrosion and abrasion. Heavy corrosion, pitting and section loss was observed at and above the invert throughout the pipe; however, no significant soil or water infiltration was observed. Based on these findings, the overall condition of the culvert was changed to Poor, which initiated the decision-making process for determining repair and replacement recommendations. The following Figures 48 through 52 show the ROV unit and video screenshots of internal pipe deterioration that it observed.



Figure 48. Photo. Pipe crawler ROV system ready for Level 2 inspection of CMP example in Yosemite National Park.



Figure 49. Photo. ROV video of CMP example showing typical corrosion above flow line.



Figure 50. Photo. ROV video of CMP example showing crown deformation and cracking.



Figure 51. Photo. ROV video of CMP example showing deformation and invert section loss.



Figure 52. Photo. ROV video of CMP example showing complete invert section loss.

The decision-making part of the process, aided by the FLH Culvert Barrel Action Flowchart - Page 1 All Types, and Continued Decision Process Flowchart - Page 3 - CMP, as shown in the following Figures 53 and 54, was as follows.

FLH Culvert Barrel Action Flowchart - Page 1 All Types

Initial Field Assessment of Culvert Complete \rightarrow Condition Rating Unknown? $<No> \rightarrow$ Observed performance problems requiring Level 2 actions? $<No> \rightarrow$ Observed performance problems requiring Level 1 fixes? $<No> \rightarrow$ Culvert barrel rated Good or Fair? $<No> \rightarrow$ Culvert barrel rated Poor or Critical \rightarrow Is culvert in imminent danger of collapse? $<No> \rightarrow$ Open-bottom or possible fish passage/AOP/historical/cultural? *(possibly, but continue assessment in this case)* $<No> \rightarrow$ Special environmental permitting issues anticipated? \rightarrow $<No> \rightarrow$ Pipe Rise <= 36 in? $<Yes> \rightarrow$ Other culverts within project to be repaired by lining? <Yes> *(assume possibly for now, to keep options open)* \rightarrow Cover <= 4 ft and no headwalls? $<No> \rightarrow$ Access available for repair by lining? $<Yes> \rightarrow$ Barrel Rated Critical $<No> \rightarrow$ Frequent overtopping known (as indicated by client)? $<No> \rightarrow$ Repair \rightarrow Continued Decision Process per Type – Pages 2-7.

The following Figure 53 shows the annotated decision path for the Page 1 flowchart.



Figure 53. Flowchart. Annotated Barrel Action Flowchart – Page 1 for CMP example in Yosemite National Park.

FLH Culvert Continued Decision Process Flowchart - Page 3 - CMP

Continued Decision Process Needed (From Page 1) \rightarrow Cross Section Deformation Poor or Critical? <Yes> \rightarrow Cross Section Deformation Poor? <Yes> \rightarrow Access available for repair by lining? <Yes> \rightarrow Repair with Lining (proceed to liner type selection matrix).

Based on the ratings and conditions determined in the Culvert Assessment Guide and material specific flow chart, a liner repair is recommended at this structure, as shown in the following Figure 54. Using the Liner Selection Matrix, with prime consideration given to the localized bulges and cross-section deformations, the Spray-On Cement Mortar or Epoxy Lining types might be recommended; however, additional issues and pipe conditions eventually rule out these methods.

The pipe is rather long, with a bend and low-point in the middle where groundwater infiltration through the lost invert will likely pool water and prevent setup of the mortar. The longer length, bend in the middle, and bulges and deformations present possible issues with pulling the sled through the pipe at the steady rate required to control thickness of application. Lastly, the extent of invert loss may exceed the coating capabilities of this application method, requiring the use of local patches and/or reinforcement that require manned-entry. These added considerations suggest the spray-on liners may not be appropriate for this application. A note at the bottom of the Liner Selection Matrix directs the user to proceed to the Localized Man-Entry Repair or Replacement Matrix as appropriate if no liner can be selected. The combination of small size, long length and location of the worst deterioration at the middle of the run create conditions that may not be conducive to man-entry work. Although the 10 foot depth of cover exceeds the 4 foot delineator described in this procedure, there is room for road excavation equipment and traffic diversion is possible. Referencing the culvert Replacement Flowchart D.8 and the Culvert Replacement Techniques Matrix and comparing cost information, the recommended action is Open-Trench Excavation.



Figure 54. Flowchart. Continued Decision Process Flowchart – Page 3 for CMP example in Yosemite National Park.

PLASTIC PIPE CULVERT ASSESSMENT AND DECISION-MAKING EXAMPLE

The following example is a 15 inch diameter High Density Polyethylene Pipe (HDPE) pipe is one of two pipes inspected at Fountainhead Regional Park in Fairfax, Virginia, on January 7th, 2010. The assessment was performed by a two-person consultant team in approximately twenty minutes. The culvert and roadway are shown in the following Figures 55 through 57. The completed Culvert Inspection Form is shown in Figure 58. The culvert received an overall rating of Unknown, with additional notes made regarding the clogging throughout the pipe and completely buried outlet, which will lead to constant roadway overtopping and possible damage to the roadway and embankment.



Figure 55. Photo. View of inlet of plastic HDPE example in Fountainhead Regional Park, Fairfax, Virginia.



Figure 56. Photo. View of interior of plastic example in Fountainhead Park showing clogging.



Figure 57. Photo. View of roadway crossing at plastic pipe example in Fountainhead Park.

	FLH CULVERT ASSE	SSMENT FORM Overall Raf	ing
Notes by Robert	S Date: 1-10-10	Project Good	
Measurements by: P	oberts /Trace Time: 1.10-1.	30 Fair	
Site Information:	a and a set of the set of	Poor	
Facility Location: Fou	stanhed Regional Park, E	Fairfex VA Critical	
Milepost: Marina	_ Project Station: GPS	Road CL Waypoint No Unknown	9
Named waterway:	V/A Direc	tion of Flow:Performance Pr	oblen
No. of Barrels:	Barrel Length (approx): 55 ?	Barrel Slope: Mild) Steep /	3.6.3
Skew (0 degrees = perp	andicular to road): N/A Approx C	over: Upstream <u>12"</u> Downstream <u>0.2</u>	20-0
Barrel Shape (circle one	Diameter: 15" / Span	cal Pipe Arch Arch	
Pipe Material (circle one	E Metal - Concrete / RCF - Conc	galed Plastic Shooth Plastic P Thirder - Masonity	
Appurtenances (circle or	Here (Mitcard (Manduall (Manduall ?	Winguralla Elarad End Saction	
Upstream : Proje	cting / Mitered / Headwail / Headwail o	Wingwalls / Flared End Section /	
Downstream : P	ojecting / Mittered / Headwaii / Headwaii	Velocity (8/a) Possible AOP/fich possogo?	
Flowing or standing wate	(T) Y Depth:(IT) Est. Flow	velocity(it/s) Possible AOP/fish passage/ 1	1
Utilities Present (list)? Y	Possible i	t apply and provide appropriate explanations held	C
Culvert Condition	and Performance (circle / circle and in	De demonse De bleve Develdes Level 4 An	
Category	Rating	Performance Problems Requiring Level 1 Act	uon
Invert deterioration	Good Fair Poor Chi Unk N/A	Debns/veg Blockage > 1/3 of rise at inter of outer	
Joints & Seams	Good Fair Poor Crit Unk N/A	Sediment Blockage 1/3 to 3/4 of rise at inlet/outlet	V
Corrosion / Chemical	Good Fair Poor Crit Unk N/A	Buoyancy or Crushing-Related Inlet Failure	
Cross-Section Deform	Good Fair Poor Crit Unk N/A	Poor Channel Alignment	-
Cracking	Good Fair Poor Crit Unk N/A	Previous and/or Frequent Overtopping	V
Liner / Wall	Good Fair Poor Cri Unk N/A	Local Outlet Scour	
Mortar and Masonry	Good Fair Poor Crit Unk N/A	Performance Problems Requiring Level 2 Act	tion
Rot and Marine Borers	Good Fair Poor Crit Unk N/A	Embankment Piping	
Headwall/Wingwall	Good Fair Poor Crit Unk (N/A)	Channel Degradation / Headcut (circle one)	C
Apron	Good Fair Poor Crit Unk N/A	Embankment Slope Instability	E
Flared End Section	Good Fair Poor Crit Unk N/A	Sediment Blockage > 3/4 Rise at Inlet or Outlet	
Pipe End	Good Fair Poor Crit Unk N/A	Sediment Blockage > 1/3 Rise Throughout Barrel	D
Scour Protection	Good Fair Poor Crit Unk N/A)	Other Problems Requiring Level 2 Action	
		No Access / Ends Totally Buried / Submerged	1
		Angressive Abrasion/Corrosion/Chemical (circle)	1
		Exposed Easting (Open Battom Culvet Oply)	
		Exposed Pooling (Open-Bottom Culvert Only)	
Photos (number):	Inlet Outlet Roadway (ah	ead) Roadway (back) View downstream	
Photos (number):	Inlet Outlet Roadway (aho View upstream Others:	ead) Roadway (back) View downstream	
<u>Photos (number)</u> : Notes / Recommendati	Inlet Outlet Roadway (ah View upstream Others: ons:	ead) Roadway (back) View downstream	

Figure 58. Form. Annotated Culvert Assessment Form for plastic example in Fountainhead Park.

Due to the small barrel size and limited access, a maintenance recommendation was selected, as shown in the annotated entry diagram in Figure 59 below. The entrance was the only portion of the structure visible, with the invert substantially buried. The outlet could not be located and was presumed to be completely buried as well. Visibility inside the pipe was restricted due to sediment and debris. The team opted to conduct a partial Level 1 end-only assessment of the culvert to the extent possible from the inlet.



Figure 59. Flowchart. Annotated Culvert Entry Diagram for plastic HDPE example in Fountainhead Park.

The culvert condition categories were rated as shown in Figure 60 below, using the Culvert Assessment Guide. Many of the categories were rated Unknown due to the limited visibility caused by sediment and debris.

Category	Rating	1,28
Invert deterioration	Good Fair Poor Cric Unk N	/A
Joints & Seams	Good Fair Poor Crit Unk N	/A
Corrosion / Chemical	Good Fair Poor Crit Unk N	IA)
Cross-Section Deform	Good Fair Poor Crit Unk N	/A
Cracking	Good Fair Poor Crit Unk N	/A
Liner / Wall	Good Fair Poor Cri Unk N	/A
Mortar and Masonry	Good Fair Poor Crit Unk	A
Rot and Marine Borers	Good Fair Poor Crit Unk	
Headwall/Wingwall	Good Fair Poor Crit Unk	/A)
Apron	Good Fair Poor Crit Unk N	/A
Flared End Section	Good Fair Poor Crit Unk N	/A
Pipe End	Good Fair Poor Crit Unk N	/A
Scour Protection	Good Fair Poor Crit Unk N	IA
	그는 것 같은 것은 일반에 가지 않는 것 같은 것 같	

Figure 60. Form. Annotated deterioration section of the Culvert Assessment Form for plastic example.

The decision-making part of the process, aided by the FLH Culvert Barrel Action Flowchart - Page 1 All Types as shown in the following Figure 61, was as follows.

FLH Culvert Barrel Action Flowchart - Page 1 All Types

Initial Field Assessment of Culvert Complete \rightarrow Condition Rating Unknown? $\langle \text{Yes} \rangle \rightarrow$ Will simple maintenance allow access? $\langle \text{Yes} \rangle \rightarrow$ Request Maintenance, then Re-assess.

Based on the results for the partial Level 1 assessment and decision-making process, the recommended action is to immediately uncover the outlet and clean out the pipe to enable a complete Level 1 assessment. It is recommended that the Level 1 maintenance be done immediately to prevent roadway overtopping and possible embankment and roadway damage. Due to the small culvert size and presumably low, cross-drainage nature of the flows conveyed, total failure of the culvert is not anticipated to cause public safety issues; therefore, the culvert was not rated Critical, despite the urgency of the maintenance recommended.



Figure 61. Flowchart. Annotated Culvert Barrel Action Flowchart – Page 1 for plastic HDPE example.