Pipeline Research Council International, Inc.

A Collaborative R&D Roadmap for the Energy Pipeline Industry

PRCI's Vision and Efforts to Establish a Global Consensus on Energy Pipeline R&D

US DOT PHMSA R&D Forum Arlington, VA July 18, 2012

Mark Piazza Director, Pipeline Technical Committees



Pipeline Industry R&D Puzzle

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Awareness & understanding of the R&D universe

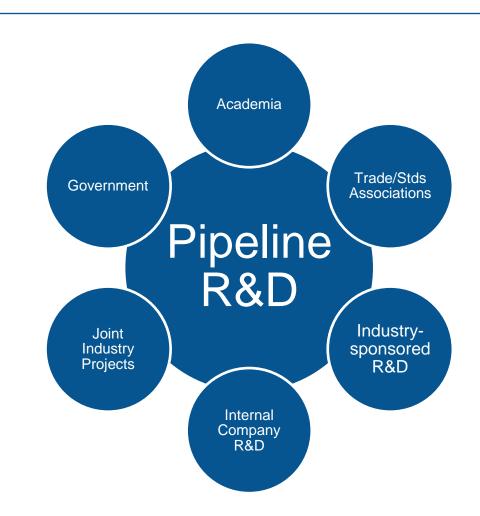
Multiple parties and interests

R&D funding constantly challenged

Instant gratification society

Staying the course and managing emerging issues

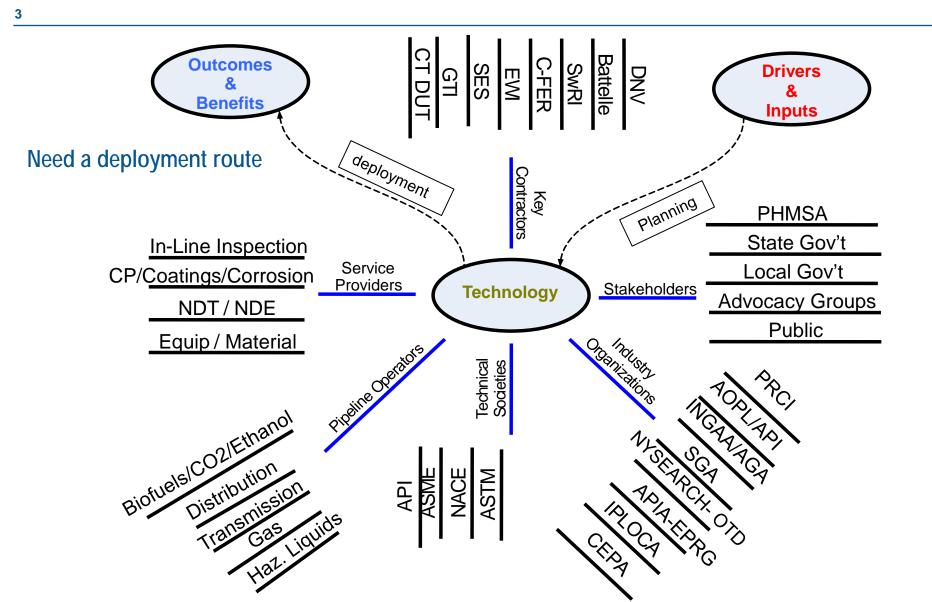
Changing role of industrygovernment relations



Collaborative model is key to achieving success – identify and manage barriers



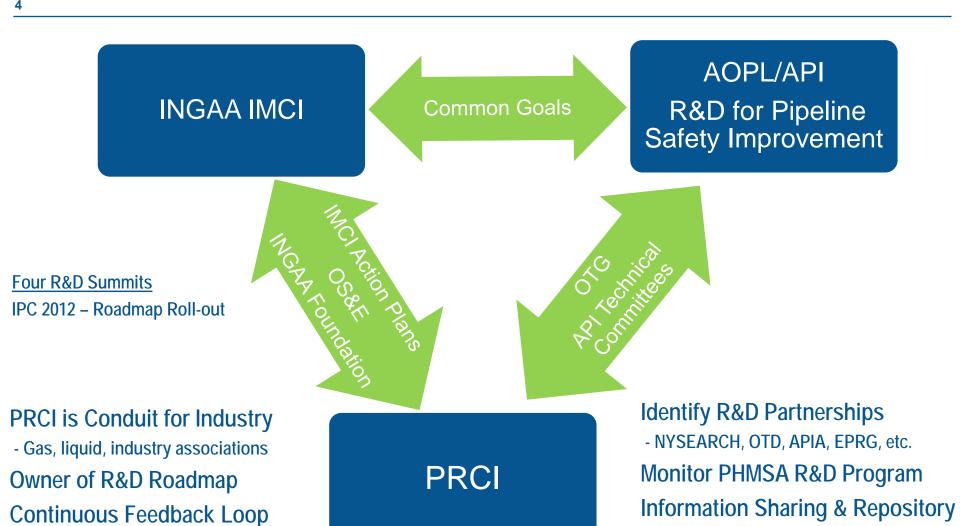
INPUTS & outcomes of the Current Process



Communication & Deployment



Developing the Industry R&D Roadmap



Large Programs with Substantial Funding Commitments

Synergy between IMCI and PSIA

Top R&D Needs

- Improvements in ILI capabilities
- Unpiggable/Difficult to Inspect Pipelines
- ERW/Longitudinal Seam Welds
- Leak Detection
- Data Integration & Decision-making Processes/Tools
- SCC &Cracking welds and pipe body
- Anomaly Assessment
- Mechanical Damage & Damage Prevention
- Facility Integrity
- Risk Assessment

Consistent with PRCI Programs and Roadmaps

R&D Summits – Laying the Foundation

Four Separate Sessions to Provide a Foundation for the Roadmap

- Session 1 December 2011 Transforming the Model & Road Mapping the Journey; North American Industry Stakeholders
- Session 2 February 2012 Technical Committee
 Perspective
- Session 3 May 2012 Global Stakeholder
 Perspective and beyond Inspection Focus
- Session 4 Report out (IPC 2012 Panel Session)

Basis for the R&D Summits

- Solicit <u>input</u> from a group of industry experts with diverse needs and interests
- Develop a <u>framework</u> to achieve better collaboration to meet the needs of the industry
- Focus energy and resources on activities that have the greatest impact and benefit
- Align various pipeline safety R&D initiatives
- Develop a forward-looking <u>vision</u> for pipeline industry R&D and build consensus in support of that vision
 - Step change in process and approach
 - Step change in industry outcomes

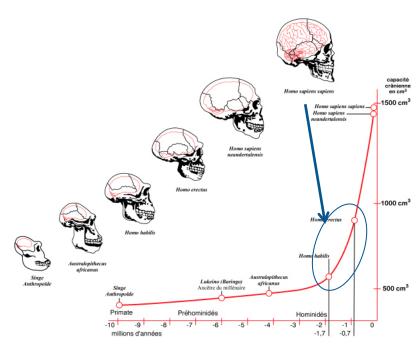
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Takeaways from Summit Sessions

You say potato...

- "Step Change" & "move the needle quickly" –
- Industry is slow to adapt/change challenges to technology development and application
- Balancing the R (or r) with the D&D
- Less is more (AD/HD) Timely execution and R&D deployment
- Funding and Human Capital
- Evolution where will the Pipeline_ Industry find protein in its diet
- Not a once and done effort

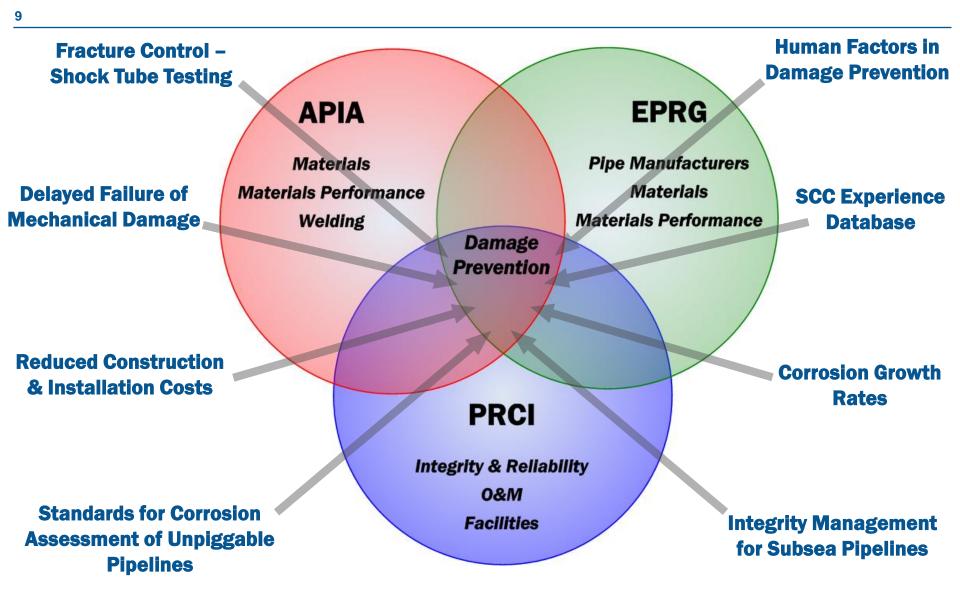




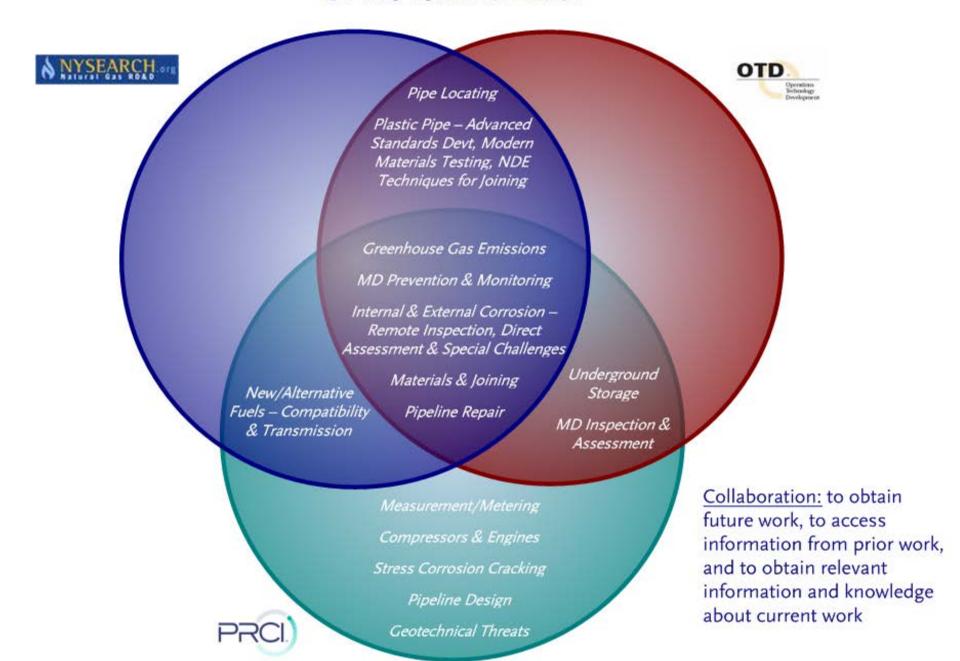




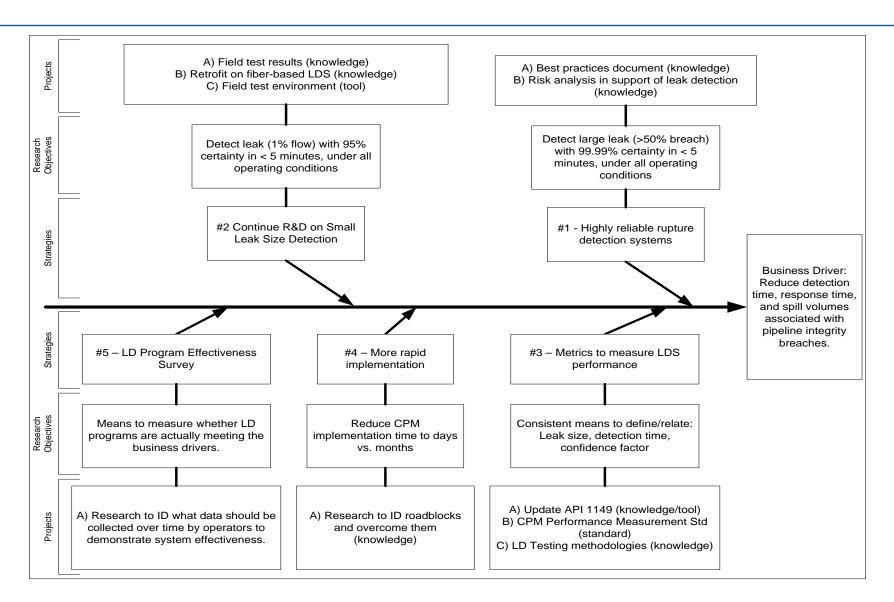
The Tripartite Collaboration



NYSEARCH – OTD – PRCI COLLABORATION AREAS OF MUTUAL INTEREST



Leak Detection Roadmap Overview





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Mechanical Damage Threat Management Research in PRCI

- simplified roadmap

Other threats: Monitor Incident trends corrosion, SCC, etc. No Damage Prevention (DP) Contact? by ROW Monitoring (ROW) NDE: Inspection **PIPELINE** Yes **Detect & Size** INTEGRITY MD1: 1-1, 1-2, 1-3 Research to Improve Characterize, **Integrity Management** Remediate Discriminate features For Mechanical Damage MD5 MD1: 6 projects 0&1 DOT support Assess severity MD2, MD4 **DMC Not PRCI**



LEADING PIPELINE RESEARCH

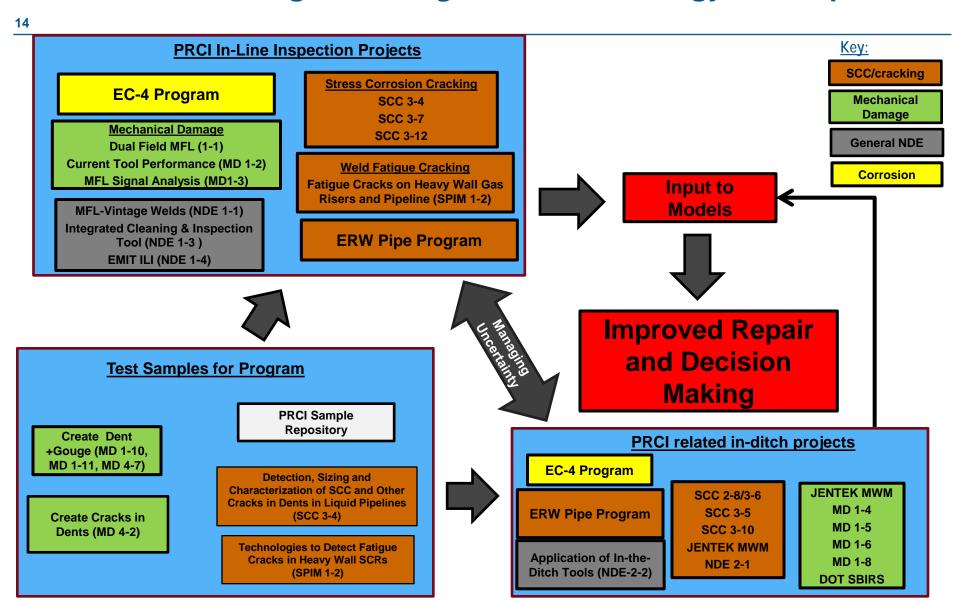
Mechanical Damage – Inspection Projects

	2011	2012			2013				2014				2015				
Quarters	4	1	2	3	4	1	2	3	4	1	2	3	4	1	2	3	4
MD1-8 (\$50K)																	
select pipes for testing - material types																	
cut rings for full characterization (MD 4-10)																	
Create dent samples - cyclic loading																	
measure dent stress - MFL others (MD 1-3 & MD 1-9)																	
Report																	
MD-1-9 (\$98,475)																	
dent+gouge defects (from MD4-1)																	
Year 2 dent samples and dent+gouge+crack																	
(from MD-4 and MD-1)																	
MD 1-2 (\$275K)																	
Compile member company data - ILI tool runs																	
Select sample population for testing																	
full NDE inspection of samples																	
schedule ILI vendors																	
Establish pull test facility																	
ILI Technology evaluations (reliance on vendors)																	
MD-1-10 (\$120,600)																	
Creation 2 defects for inspection performance																	
Creation 2 defects for repair qualification																	
Creation 2 fatigue cracked defects for inspection																	
Creation 2 fatigue cracked defects for repair																	
Vintage pipe MD-4-6																	
Issue insufficient pipe length X63 MD-4-6																	
To complete with 24" ERW pipe from Kentucky																	
MD-1-11 (\$100,000)																	
Creation 5 fatigue cracked defects for inspection																	
Pipe 1 & 2 from MD-4-1																	
Issue insufficient length pipe 2 ? Options possible																	
Relax some defect spacing constraints																	
MD-1-4 (\$200K)																	
Identify available field sites - 2012 digs																	
Field data collection																	
Report																	



LEADING PIPELINE RESEARCH

PRCI Integrated Program for Technology Development



LEADING PIPELINE RESEARCH

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The Future of Pipeline R&D

Requires an Improved Collaborative Process To:

- Leverage Funding and Provide the Funding Required to Achieve the Outcomes Needed for all Roadmap Focus Areas
- Gain Consensus on Priorities Topically, Sector-based, Regionally
- Assure Rigorous Process; Industry Peer Review
- Manage Deployment and Transfer of Technology and Information – Products, Standards, Best Practices, Rules
- Achieve Transparency with Better & Wider Communication
- Provide Faster Returns with Successful Research Plans
- Develop and Maintain Partnerships with Key Industry Groups & Government

Changing Role of Government for R&D

- Impacts of PHMSA Policy Decision on Industry R&D Funding and Partnerships
- Outcomes from this PHMSA-sponsored R&D Forum
 - Assess Government vs Industry Roadmaps
 - Define Path Forward for Industry-Government Coordination and Joint funding and partnerships on R&D programs
- PRCI Leveraging Other Government Partnerships
 - US DOI Bureau of Safety and Environmental Enforcement (BSEE) offshore and subsea pipeline programs
 - NIST
 - Potential work with Brazilian R&D Community and ANP
 - US DOT RITA



What's Next for R&D Roadmap

- Writer's cramp
- IPC 2012 Roll-out of Roadmap & Execution
- Coordination with all Stakeholders
- Walking the Walk
- Developing an Effective Method for Monitoring R&D











Closing Slide Thank you for your attention Questions?

Follow-up questions or information needed: Mark Piazza

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