

**2ND ANNUAL**  
**ENERGY & INNOVATION**  
**CONFERENCE**

## High Throughput Materials Discovery and Optimization

---

Andrew J. Gellman

Professor and Head of ChE, Carnegie Mellon University



Carnegie Mellon



University of Pittsburgh

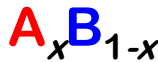
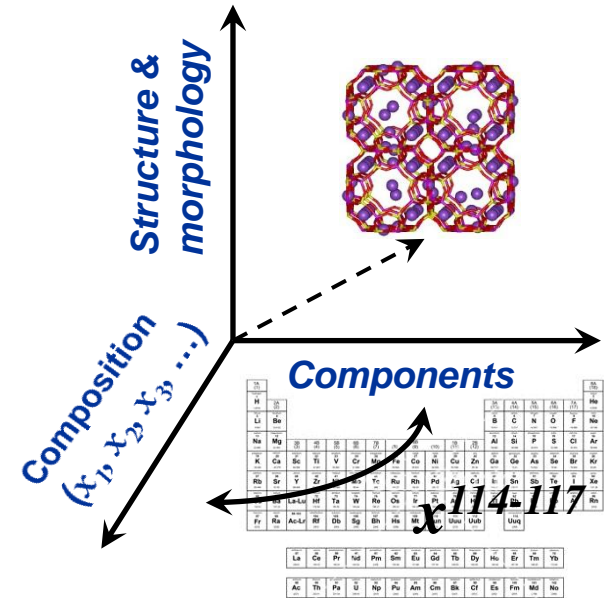
VirginiaTech

West Virginia University

URS

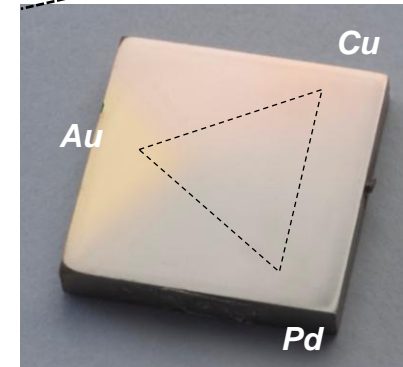
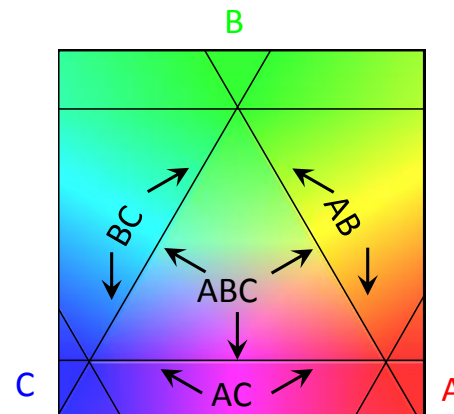
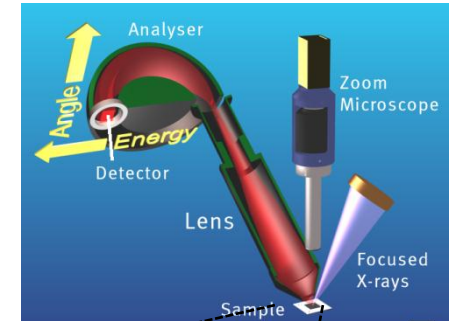
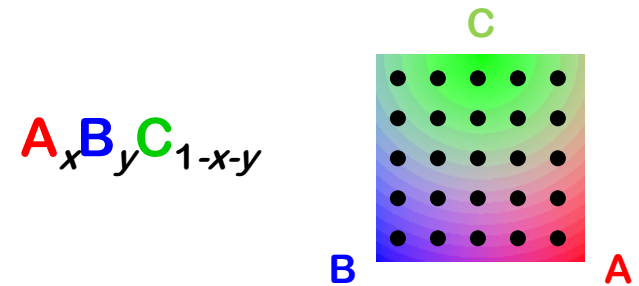
# Materials Discovery & Optimization

- Define target set of materials properties.
- Device a strategic search of materials space to identify materials with optimal properties.
- Materials space is poly-dimensional: components, compositions, morphologies.



# High Throughput Materials Discovery

- High throughput methods have been developed to enable rapid experimental screening of poly-dimensional parameter spaces.
- CMU and NETL-RUA have invested significant amounts in assembly of HT infrastructure



# HT Library Characterization

Surface morphology

- SEM (<50 nm)

Bulk composition

- EDX (<50 nm)

Bulk structure and texture

- EBSD (<50 nm)

Near surface composition

- XPS (50  $\mu\text{m}$ )

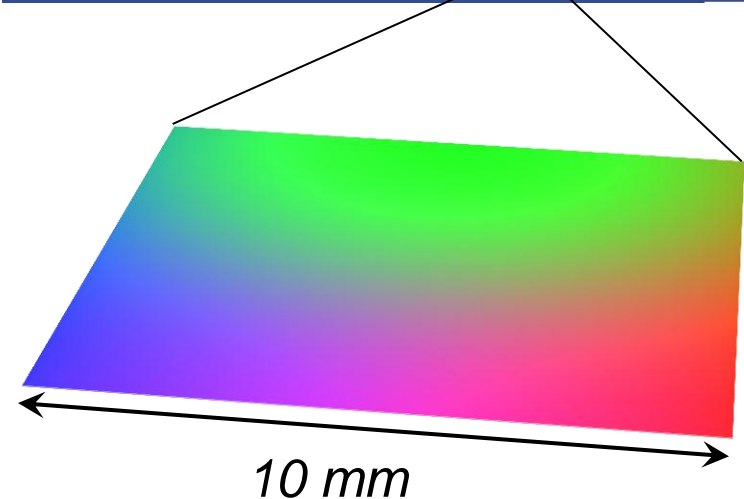
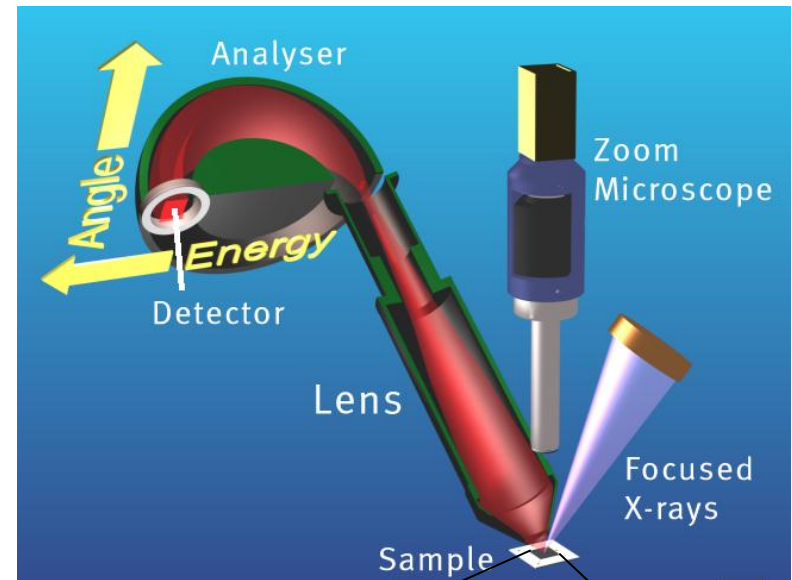
Top surface composition

- LEIS (200  $\mu\text{m}$ )

Electronic structure

- UPS (200  $\mu\text{m}$  ?)

Functional property measurement



# Industry Significance

- Rapid preparation, characterization and functional optimization of multicomponent materials.
- Comprehensive searches of composition space for optimal properties.
- Improved data quality - all sample preparation and analysis conditions are identical.
- **Caveat** – Very high, initial capital investment costs already made by CMU & NETL-RUA.

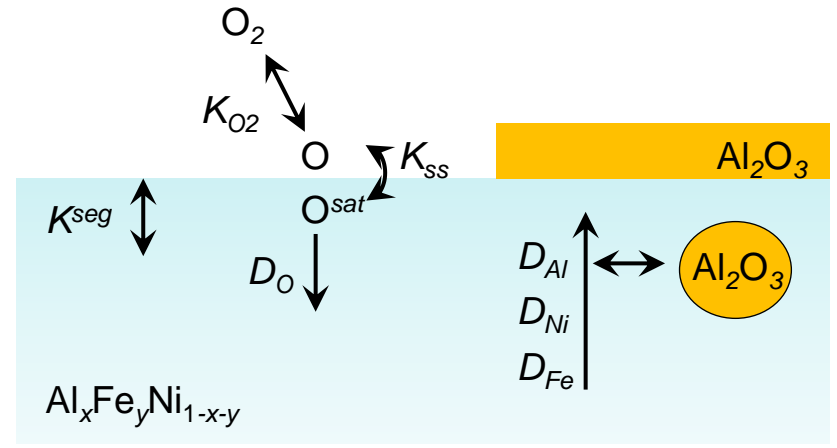
# Applications

- High throughput methods are broadly applicable to development of multi-component materials (solids), formulations (liquids), processes (materials treatment).
- CMU and NETL-RUA expertise is currently focussed on metallic alloys.
- Could be expanded to ceramics.

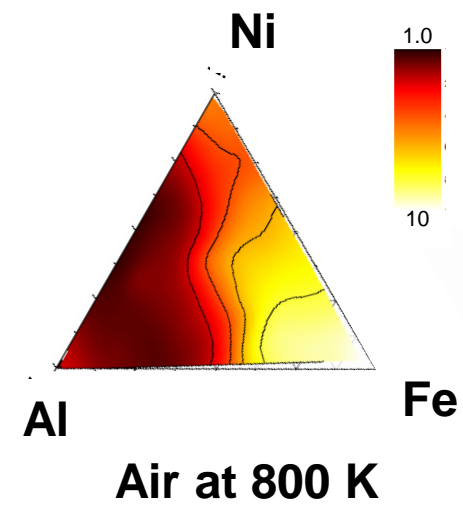
# Corrosion resistance of $\text{Al}_x\text{Fe}_y\text{Ni}_{1-x-y}$ Alloys

- Oxidation of AlFeNi alloys can lead to formation of bulk inclusions of  $\text{Al}_2\text{O}_3$  accompanied by Fe and Ni oxidation and scaling.

**Bad!**

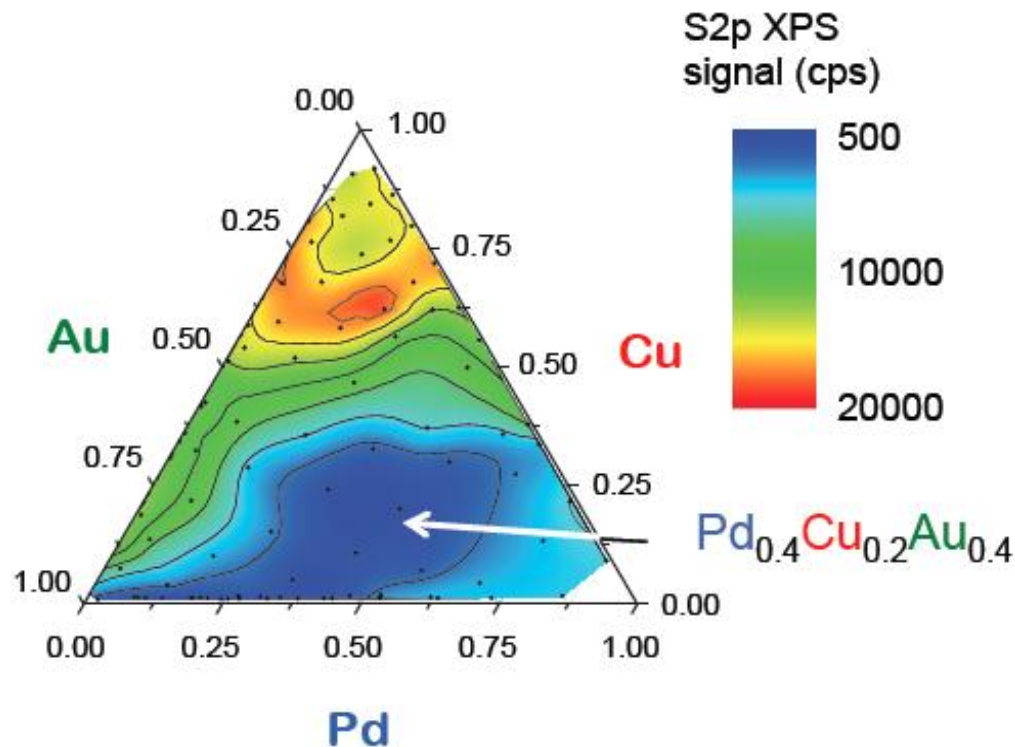


- Or, diffusion of Al to the surface and the formation of a passivating  $\text{Al}_2\text{O}_3$  layer. **Good enough!**



# Sulfur Tolerance of $\text{Cu}_x\text{Au}_y\text{Pd}_{1-x-y}$ Alloys

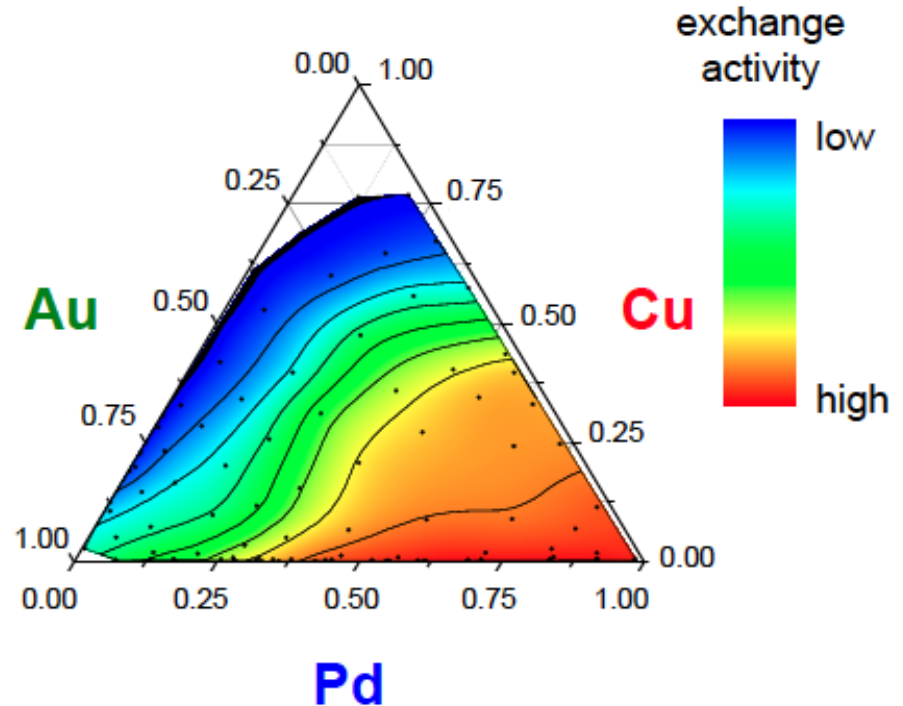
- Pd alloys used for hydrogen separation membranes.
- Alloying with Cu, Ag, and Au provides mechanical strength and sulfur tolerance.
- $\text{Cu}_x\text{Au}_y\text{Pd}_{1-x-y}$  sulfur uptake of measured during exposure to 0.1%  $\text{H}_2\text{S}/\text{H}_2$  .





# Catalytic Activity of $\text{Cu}_x\text{Au}_y\text{Pd}_{1-x-y}$ Alloys

- Pd alloys used for hydrogen separation membranes.
- $\text{Cu}_x\text{Au}_y\text{Pd}_{1-x-y}$  must catalytically dissociate  $\text{H}_2$ , and have sulfur tolerance.
- $\text{H}_2$  dissociation kinetics measured using  $\text{H}_2\text{-D}_2$  exchange.



# Partnership Opportunities

- Currently partnering with local equipment manufacturer to develop commercial version of the deposition tool.
- Current/pending projects with federal funding:
  - Oxidation of  $\text{Al}_x\text{Fe}_y\text{Ni}_{1-x-y}$
  - Catalytic hydrogenation of  $\text{C}_2\text{H}_2$
  - Materials for hydrogen storage
  - Materials for fusion reactors
  - Substitutes for rare earth materials
- Would like to partner with companies to develop new projects and to expand the available infrastructure.

# Benefits to Partner

- Access to unique infrastructure for high throughput materials research.
- Consortium could expand local infrastructure and provide a wide array of tools and methods for high throughput materials development.

# Contact Information

- Andrew J. Gellman
- Carnegie Mellon University
- (412) 268-3848
- [gellman@cmu.edu](mailto:gellman@cmu.edu)
- <http://www.cheme.cmu.edu/people/faculty/ag4b.htm>



- James. B. Miller
- Carnegie Mellon University
- (412) 268-9517
- [jbmiller@andrew.cmu.edu](mailto:jbmiller@andrew.cmu.edu)
- <http://www.cheme.cmu.edu/people/faculty/jbmiller.htm>

