



the **ENERGY** lab

## PROJECT FACTS

### Carbon Sequestration

# Integrated Electrochemical Processes for CO<sub>2</sub> Capture and Conversion to Commodity Chemicals

## Background

In an effort to reduce carbon dioxide (CO<sub>2</sub>) emissions from various industrial and power generation processes to the atmosphere, the U.S. Department of Energy (DOE) National Energy Technology Laboratory (NETL) is currently funding research intended to advance state-of-the-art technologies that address the use of CO<sub>2</sub> in a variety of different economic and industrial processes.

Carbon dioxide utilization efforts focus on pathways and novel approaches for reducing CO<sub>2</sub> emissions by developing beneficial uses for CO<sub>2</sub> that will mitigate greenhouse gas emissions. Utilization is an important component in carbon sequestration and some of the applicable approaches are conversion of CO<sub>2</sub> into useful chemicals and polycarbonate plastics, storage of CO<sub>2</sub> in solid materials having economic value, indirect storage of CO<sub>2</sub>, and other breakthrough concepts.

Critical challenges identified in the utilization focus area include the cost-effective use of CO<sub>2</sub> as a feedstock for chemical synthesis or its integration into pre-existing products. The efficiency (CO<sub>2</sub> integration reaction rate and the amount of CO<sub>2</sub> sequestered in a product) and energy use (the amount of energy required to utilize CO<sub>2</sub> in existing products) of these utilization processes also represent a critical challenge. This project will investigate an electrochemical process that chemically sequesters CO<sub>2</sub> by using it in the creation of organic carbonate chemicals, which will ultimately provide modeling data for chemical synthesis, energy usage, and economic viability.

## Project Description

Researchers at the Massachusetts Institute of Technology (MIT) and Siemens are investigating the feasibility of integrating CO<sub>2</sub> from carbon dioxide emitting sources (power plants, manufacturing facilities, cement plants, or fertilizer facilities) into a chemical reaction process that will create organic carbonate commodity chemicals for later use. The researchers also are designing an electrochemical cell to allow for a multi-stage, continuous organic carbonate synthesis process, and conducting multiple lifecycle analyses of the electrochemical process and commodity

## CONTACTS

### John Litynski

Sequestration Technology Manager  
National Energy Technology Laboratory  
626 Cochran Mill Road  
P.O. Box 10940  
Pittsburgh, PA 15236-0940  
Phone: 412-386-4922  
john.litynski@netl.doe.gov

### William O'Dowd

Project Manager  
National Energy Technology Laboratory  
626 Cochran Mill Road  
Pittsburgh, PA 15236-0940  
Phone: 412-386-4778  
william.odowd@netl.doe.gov

### T. Alan Hatton

Principal Investigator  
Massachusetts Institute of Technology  
77 Massachusetts Avenue  
Room 66-309  
Cambridge, MA 02139  
Phone: 617-253-4588  
tahatton@mit.edu

## PARTNERS

Siemens Corporate Research

## PROJECT DURATION

### Start Date

10/1/2010

### End Date

9/30/2012

## COST

### Total Project Value

\$1,250,067

### DOE/Non-DOE Share

\$1,000,000 / \$250,067

## NATIONAL ENERGY TECHNOLOGY LABORATORY

Albany, OR • Fairbanks, AK • Morgantown, WV • Pittsburgh, PA • Sugar Land, TX

Website: [www.netl.doe.gov](http://www.netl.doe.gov)

Customer Service: 1-800-553-7681



U.S. DEPARTMENT OF  
**ENERGY**

chemicals synthesized during chemical CO<sub>2</sub> sequestration activities. The basis of this technology is the chemical affinity of electrochemically active carriers for CO<sub>2</sub> molecules that facilitate their effective capture from a dilute gas stream (effluents from carbon dioxide emitters) through formation of chemically activated species. The proposed technology will exploit the characteristics of these activated species to undergo chemical reaction with various reagents to yield commodity chemicals. The proposed technology has the potential not only to capture CO<sub>2</sub> from industrial carbon emitters but also to utilize the CO<sub>2</sub> in the activated state as a raw material to produce useful commodity chemicals in an energy efficient process.

## Goals/Objectives

The goal of the project is to chemically sequester CO<sub>2</sub> by the creation of organic carbonate commodity chemicals and to develop various models to evaluate reactivity, environmental lifecycle analysis, and economic parameters. This project will be a laboratory/process engineering study with the following three main focus areas:

- Scientific assessment of the integrated chemical sequestration process: The proposed technology will allow for the capture of CO<sub>2</sub> and its chemical sequestration in commodity chemicals. The initial study will examine the synthesis of organic carbonates from CO<sub>2</sub>. As research progresses, more complex organic carbonate molecules will be synthesized using electrophiles (reagents attracted to electrons that participate in a chemical reaction by accepting an electron pair in order to bond to a nucleophile) in combination with CO<sub>2</sub>.

- Engineering assessment of the integrated chemical sequestration process: A multi-stage, continuous function electrochemical cell will be designed and implemented to allow for the synthesis of organic carbonate commodity chemicals and the chemical sequestration of CO<sub>2</sub>. A process model will also be developed to illustrate operating parameters and power usage demands of the electrochemical cell. Numerical and fluid dynamic simulations will supplement the process model.
- Lifecycle analyses of the integrated chemical sequestration process: Evaluation of the environmental and economic performance for each CO<sub>2</sub> utilization pathway, consisting of the CO<sub>2</sub> source, the CO<sub>2</sub> capture and conversion process to commodity chemicals, and potential industrial application of the carbon-utilization model will be considered. Several alternative pathways leading to commercially viable and desirable commodity chemicals will also be considered.

## Benefits

This chemical sequestration of CO<sub>2</sub> will help minimize CO<sub>2</sub> emissions and supplement geologic CO<sub>2</sub> storage, particularly in areas where such storage might not be a viable option. The proposed technology has the potential not only to capture CO<sub>2</sub> from industrial carbon emitters but also to utilize the CO<sub>2</sub> in the activated state as a raw material to produce useful commodity chemicals in an energy efficient process. The added value of this research includes a single-step, integrated, CO<sub>2</sub> capture and chemical sequestration process; production of various commodity chemicals depending on the reagents used to react with the activated species; and minimal energy requirements.

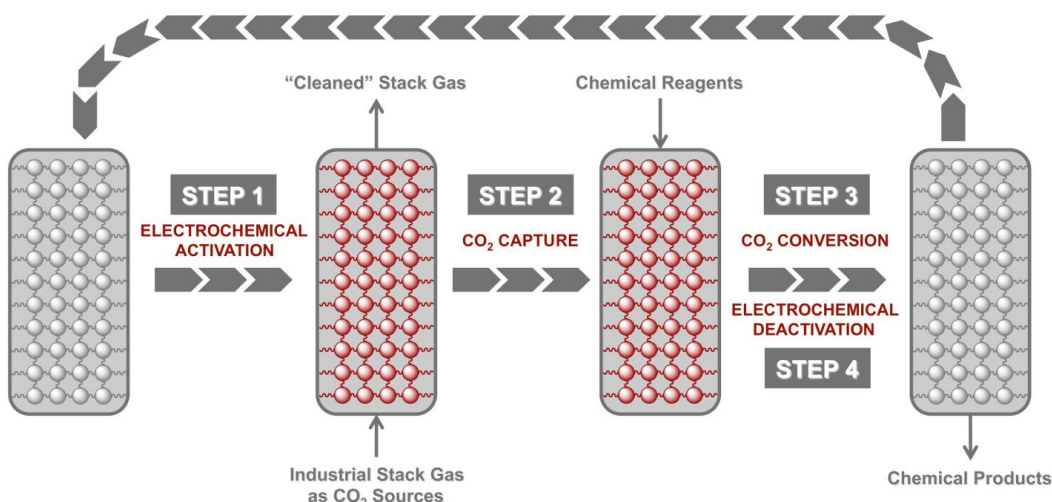


Figure 1: Schematic diagram of the integrated process to capture CO<sub>2</sub> and utilize it as a raw material to produce useful commodity chemicals in an energy efficient manner.

