## **Improved Scheduling of Maintenance Intervals**



Turbine blade surfaces degrade with service...



...and surface degradation decreases performance!

 New data led to improved correlations which will result in more cost-effective maintenance cycles and prevent unscheduled maintenance.
Results colligited by CE\_SPC\_RSW and

•Results solicited by GE, SPG, P&W and Praxair for potential use.

• This research has moved the industry towards assessing roughness as it really occurs in the engine, rather than using approximations.

• Future maintenance intervals are likely to be based on this correlation and should reduce maintenance costs while increasing availability.

## Brigham Young U. Jeffrey Bons #104

• Old correlations of performance vs. surface degradation were developed over half a century ago and were inaccurate.

 Turbine hardware supplied for evaluation by GE, SPG, P&W, Solar, Honeywell, Praxair and Standard-Aero

