

SKEW ANGLE DIAGRAM

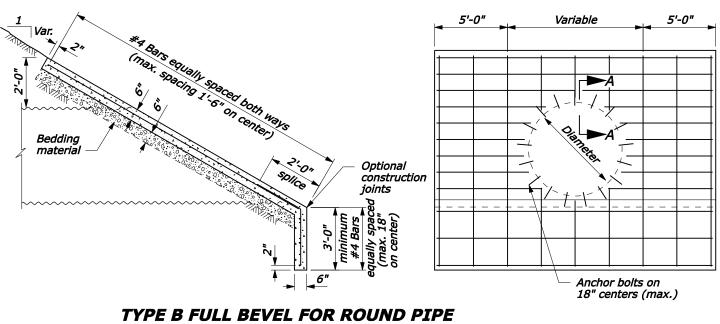
HEADWALL							
STEP BEVEL PIPE ARCH CULVERT							
PIPE ARCH	CONCRETE (cuyd)						
SIZE	Skew Angle						
Span x rise	0°	15°	30°	45°			
6'-1" x 4'-7"	3.2	3.4	3.7	4.6			
7'-0" x 5'-1"	3.5	3.7	4.1	5.0			
8'-2" x 5'-9"	4.0	4.2	4.7	<i>5.7</i>			
9'-6" x 6'-5"	4.4	4.6	5.1	6.2			
11'-5" x 7'-3"	5.0	5.2	5.8	7.1			
12'-10" x 8'-4"	5.8	6.0	6.7	8.2			
13'-11" x 8'-7"	6.2	6.4	7.1	8.7			
15'-4" x 10'-4"	6.6	6.8	7.6	9.3			
16'-3" x 10'-10"	7.3	7.5	8.3	9.5			

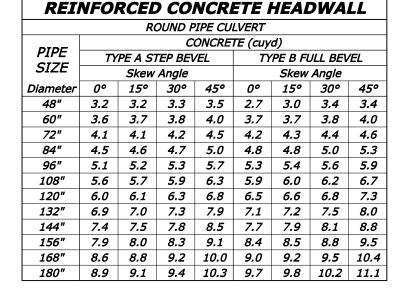
REINFORCED CONCRETE

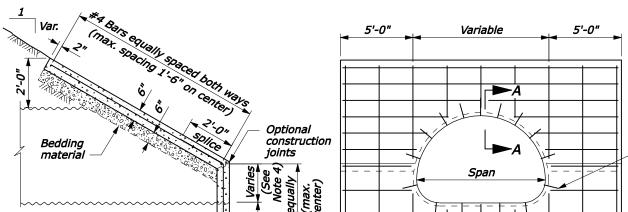
NOTE:

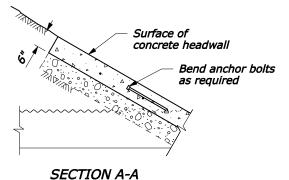
- 1. CONCRETE: Chamfer all exposed edges 3/4 inch.
- 2. REINFORCING STEEL: Grade 60 (ASTM A615 or A996) deformed billet steel bars conforming to AASHTO M 31. The minimum concrete cover to the face of any bar is 2 inches unless otherwise shown.
- 3. HEADWALL TYPE: Use Type A Step Bevel headwalls for round pipe unless otherwise specified in the special contract requirements.
- STEP BEVEL: The variable dimension indicated for the height or step conform to manufacturer's recommendations unless otherwise specified in the special contract requirements.
- 5. CUTOFF WALLS: The minimum depth shown may be reduced in solid rock, provided wall is keyed into the rock at least 12".
- 6. ANCHOR BOLTS: Conform to ASTM A307-04. Galvanize in accordance with ASTM A153.
- BEDDING: Construct a firm and uniform foundation before placing the bedding. Use clean % inch sandy material for bedding unless otherwise specified in the special contract requirements.
- 8. ESTIMATED QUANTITIES: The concrete quantities are based on a 3 foot cut-off wall and 1:1.5 fill slopes for each of the skew angles. Interpolate concrete quantities for headwalls not shown. Reinforcing steel is estimated at 68 lb/cuyd of concrete excluding the weight of the anchor bolts.

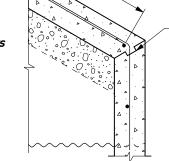
TYPE A STEP BEVEL FOR ROUND PIPE

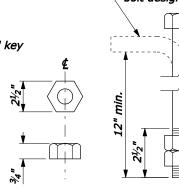


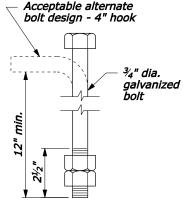












Anchor bolts on 18" centers (max.)

CONSTRUCTION JOINT DETAIL

NO SCALE

ANCHOR BOLT DETAIL

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U.S. DEPARTMENT OF TRANSPORTATION FEDERAL HIGHWAY ADMINISTRATION WESTERN FEDERAL LANDS HIGHWAY DIVISION

U.S. CUSTOMARY DETAIL

REINFORCED CONCRETE HEADWALL

DETAIL APPROVED FOR USE 11/2006

HEADWALL

DETAIL APPROVED FOR USE 11/2006

DETAIL

W601-10

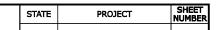
30"

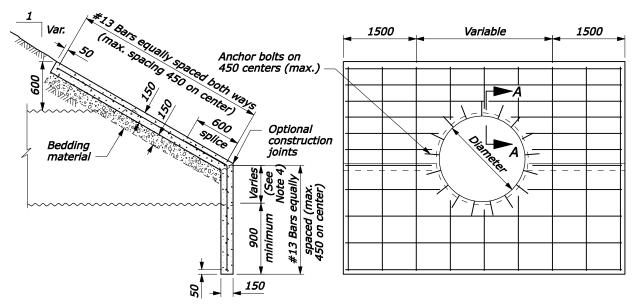
PIPE-ARCHES

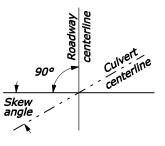
HES ROUND PIPES

MULTIPLE PIPE INSTALLATION

STEP BEVEL FOR PIPE ARCH CULVERT







SKEW ANGLE **DIAGRAM**

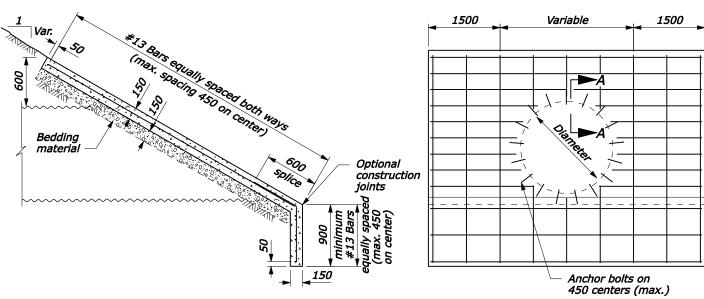
1122111 011022 0011011212						
HEADWALL						
STEP BEVEL PIPE ARCH CULVERT						
PIPE ARCH	CONCRETE (m3)					
SIZE	Skew Angle					
Span x rise	0°	15°	30°	45°		
1855 x 1400	2.4	2.6	2.8	3.5		
2060 x 1500	2.7	2.8	3.1	3.8		
2415 x 1700	3.1	3.2	3.3	4.4		
2845 x 1905	3.4	3.5	3.9	4.7		
3480 x 2210	3.8	4.0	4.4	5.4		
3910 x 2540	4.5	4.6	5.1	6.3		
4240 x 2615	4.7	4.9	5.4	6.7		
4675 x 3150	5.0	5.2	5.8	7.1		
4955 x 3300	5.6	5.7	6.3	7.3		

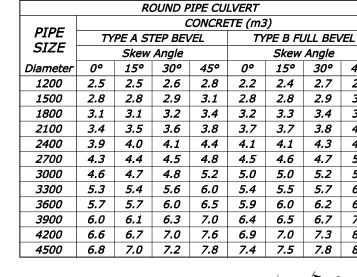
REINFORCED CONCRETE

NOTE:

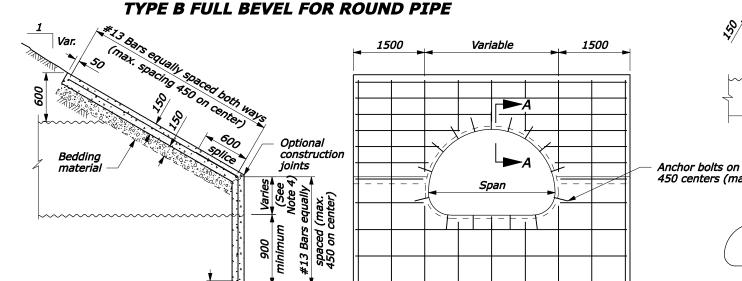
- 1. CONCRETE: Chamfer all exposed edges 20 mm.
- 2. REINFORCING STEEL: Grade 420 (ASTM A615M or A996M) deformed billet steel bars conforming to AASHTO M 31. The minimum concrete cover to the face of any bar is 50 mm unless otherwise shown.
- 3. HEADWALL TYPE: Use Type A Step Bevel headwalls for round pipe unless otherwise specified in the special contract requirements.
- 4. STEP BEVEL: The variable dimension indicated for the height or step conform to manufacturer's recommendations unless otherwise specified in the special contract requirements.
- 5. CUTOFF WALLS: The minimum depth shown may be reduced in solid rock, provided wall is keyed into the rock at least 300 mm.
- 6. ANCHOR BOLTS: Conform to ASTM A307-04. Galvanize in accordance with ASTM A153M.
- 7. BEDDING: Construct a firm and uniform foundation before placing the bedding. Use clean 10 mm sandy material for bedding unless otherwise specified in the special contract requirements.
- 8. ESTIMATED QUANTITIES: The concrete quantities are based on a 900 mm cut-off wall and 1:1.5 fill slopes for each of the skew angles. Interpolate concrete quantities for headwalls not shown. Reinforcing steel is estimated at 32 kg/m3 of concrete excluding the weight of the anchor bolts.
- 9. Furnish hardware in the metric sizes shown. Equivalent US Customary sizes may be used when metric sizes are not available.
- 10. Dimensions without units are millimeters.

TYPE A STEP BEVEL FOR ROUND PIPE



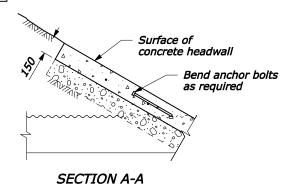


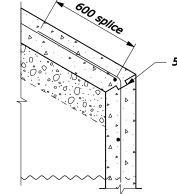
REINFORCED CONCRETE HEADWALL



150

STEP BEVEL FOR PIPE ARCH CULVERT





30° | 45°

2.7

3.1

3.5

4.1

4.5

5.1

5.6

6.1

6.7

7.3

8.0

8.5

2.7

2.9

3.4

3.8

4.3

4.7

5.2

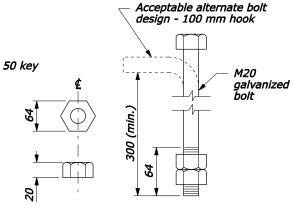
5.7

6.2

6.7

7.3

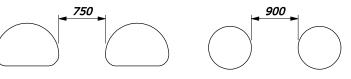
7.8



450 centers (max.)

CONSTRUCTION JOINT DETAIL

ANCHOR BOLT DETAIL



PIPE-ARCHES

ROUND PIPES

MULTIPLE PIPE INSTALLATION

NO SCALE

U.S. DEPARTMENT OF TRANSPORTATION FEDERAL HIGHWAY ADMINISTRATION
WESTERN FEDERAL LANDS HIGHWAY DIVISION

METRIC DETAIL

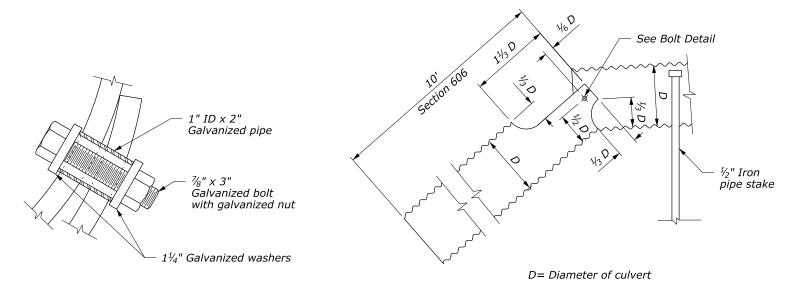
REINFORCED CONCRETE **HEADWALL**

DETAIL APPROVED FOR USE 11/2006 DETAIL WM601-10 **ELEVATION**

ELEVATION

SPILLWAY ASSEMBLY WITH DOWN DRAIN **OUTLET ON NON-ERODIBLE MATERIAL**

SPILLWAY ASSEMBLY WITH DOWN DRAIN **OUTLET ON ERODIBLE MATERIAL**

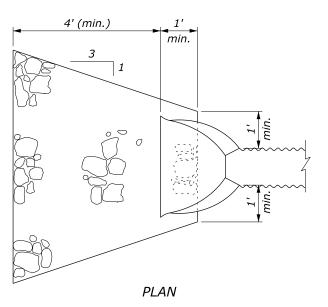


BOLT DETAIL

SPILLWAY ASSEMBLY

NOTE:

- 1. Fabricate spillway assembly from annular corrugated pipe, or from helically corrugated pipe with factory annular or reformed ends. Use 0.064 inch galvanized steel or 0.060 inch aluminum.
- 2. Make all banded connections water tight by placing $\frac{3}{16}$ inch bead of approved caulking under each half of the band before tightening.
- 3. Payment for Tee Branch connection under Section 602 is included in the linear measurement for culvert pipe for the applicable sizes. Measure Tee Branch connections along the
- 4. Place class 2 riprap conforming to Section 251 for protective
- 5. Approved alternate designs may be used.
- 6. See Detail W606-14 for Pipe Anchor Assembly Detail.



PROTECTIVE APRON

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U.S. CUSTOMARY DETAIL

SPILLWAY ASSEMBLY WITH DOWN DRAIN

NO SCALE

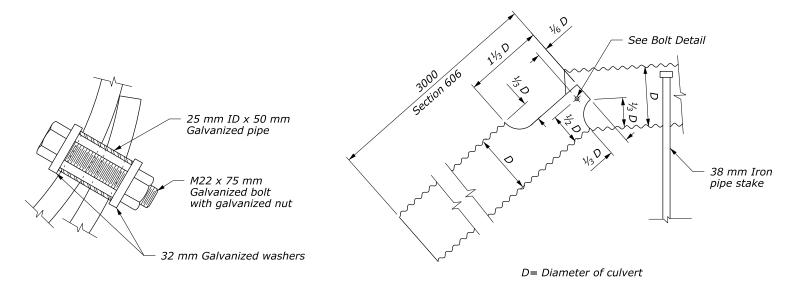
DETAIL APPROVED FOR USE 4/2009 REVISED: 9/2011 W606-10

SPILLWAY ASSEMBLY WITH DOWN DRAIN OUTLET ON NON-ERODIBLE MATERIAL

ELEVATION

SPILLWAY ASSEMBLY WITH DOWN DRAIN OUTLET ON ERODIBLE MATERIAL

ELEVATION

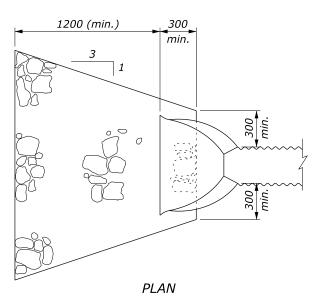


BOLT DETAIL

SPILLWAY ASSEMBLY

NOTE:

- 1. Fabricate spillway assembly from annular corrugated pipe, or from helically corrugated pipe with factory annular or reformed ends. Use 1.6 mm galvanized steel or 1.5 mm aluminum.
- Make all banded connections water tight by placing 5 mm bead of approved caulking under each half of the band before tightening.
- 3. Payment for Tee Branch connection under Section 602 is included in the linear measurement for culvert pipe for the applicable sizes. Measure Tee Branch connections along the top of the Tee.
- 4. Place class 2 riprap conforming to Section 251 for protective apron.
- 5. Approved alternate designs may be used.
- 6. See Detail WM606-14 for Pipe Anchor Assembly Detail.
- 7. Furnish hardware in the metric sizes shown. Equivalent US Customary sizes may be used when metric sizes are unavailable.
- 8. Dimensions without units are millimeters.



PROTECTIVE APRON

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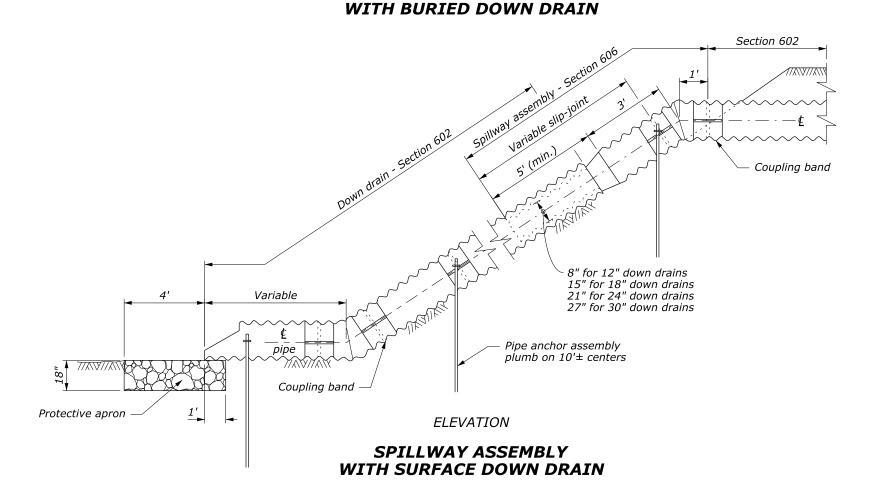
METRIC DETAIL

SPILLWAY ASSEMBLY WITH DOWN DRAIN

NO SCALE

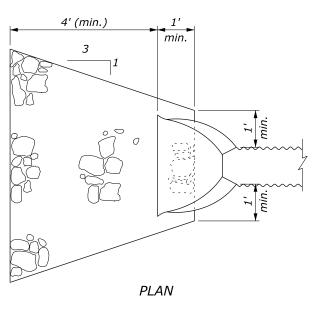
DETAIL APPROVED FOR USE 4/2009 DETAIL
REVISED: 9/2011 WM606-10

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NOTE:

- Fabricate spillway assembly from annular corrugated pipe, or from helically corrugated pipe with factory annular or reformed ends. Use 0.064 inch galvanized steel or 0.060 inch aluminum.
- 2. Make all coupling band connections water tight by placing $\frac{3}{16}$ inch bead of approved caulking under each half of the band before tightening.
- 3. Place class 2 riprap conforming to Section 251 for protective apron.
- 4. Approved alternate designs may be used.
- 5. See Detail W606-14 for Pipe Anchor Assembly Detail.



PROTECTIVE APRON

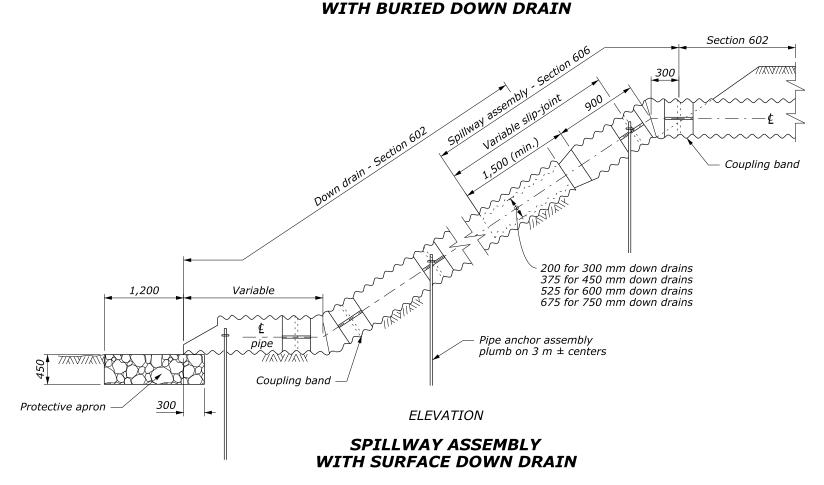
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U.S. CUSTOMARY DETAIL

SPILLWAY ASSEMBLY WITH DOWN DRAIN AND SLIP-JOINT

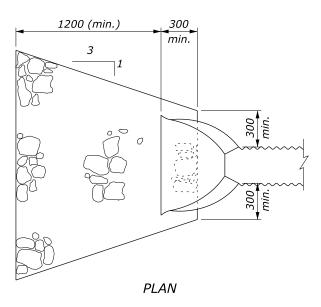
NO SCALE

DETAIL APPROVED FOR USE 9/2009 DETAIL
REVISED: 9/2011 W606-11



NOTE:

- 1. Fabricate spillway assembly from annular corrugated pipe, or from helically corrugated pipe with factory annular or reformed ends. Use 1.6 mm galvanized steel or 1.5 mm aluminum.
- 2. Make all coupling band connections water tight by placing 5 mm bead of approved caulking under each half of the band before
- 3. Place class 2 riprap conforming to Section 251 for protective
- 4. Approved alternate designs may be used.
- 5. See Detail WM606-14 for Pipe Anchor Assembly Detail.
- 6. Furnish hardware in the metric sizes shown. Equivalent US Customary sizes may be used when metric sizes are unavailable.
- 7. Dimensions without units are millimeters.



PROTECTIVE APRON

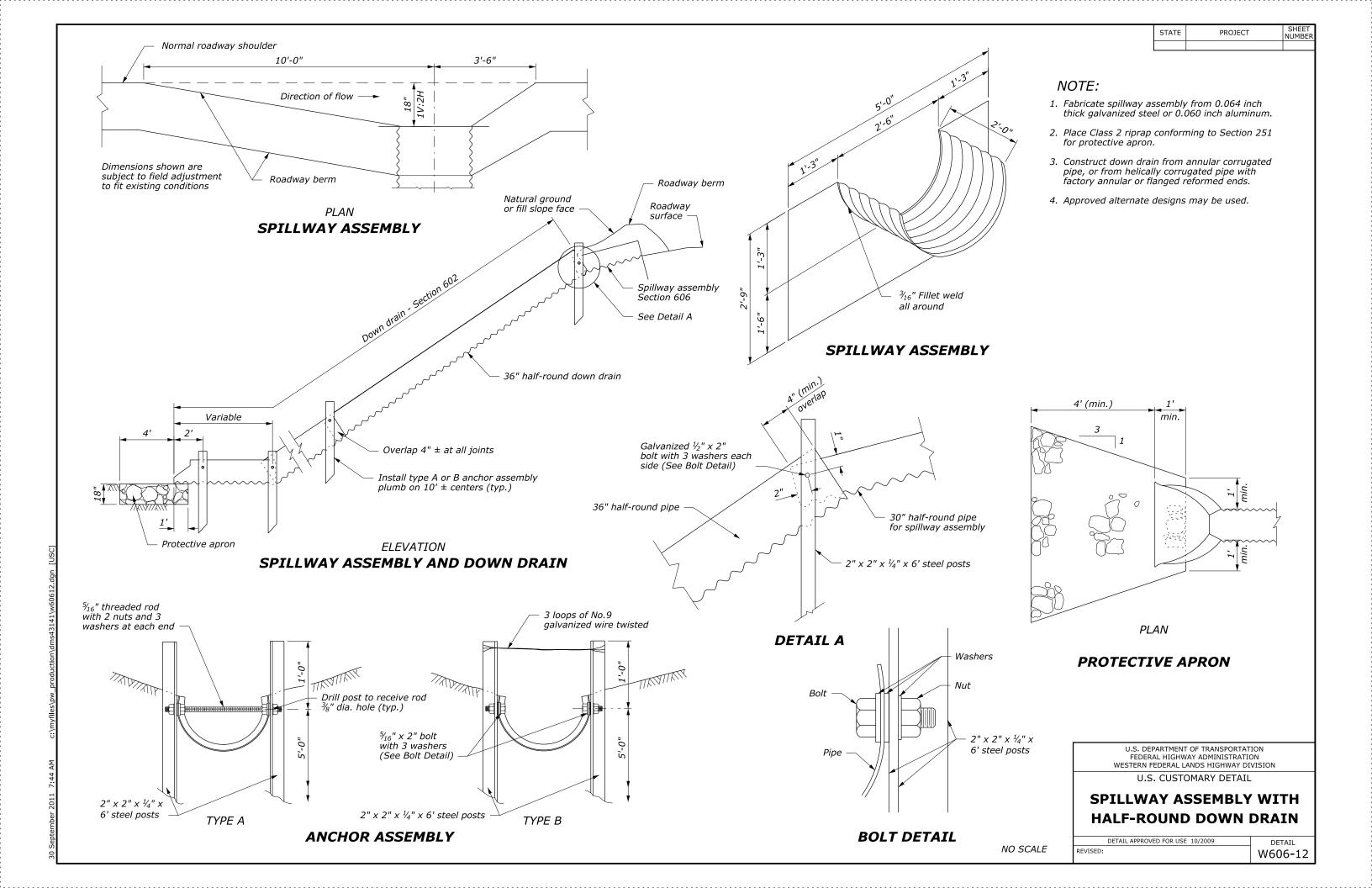
U.S. DEPARTMENT OF TRANSPORTATION FEDERAL HIGHWAY ADMINISTRATION
WESTERN FEDERAL LANDS HIGHWAY DIVISION

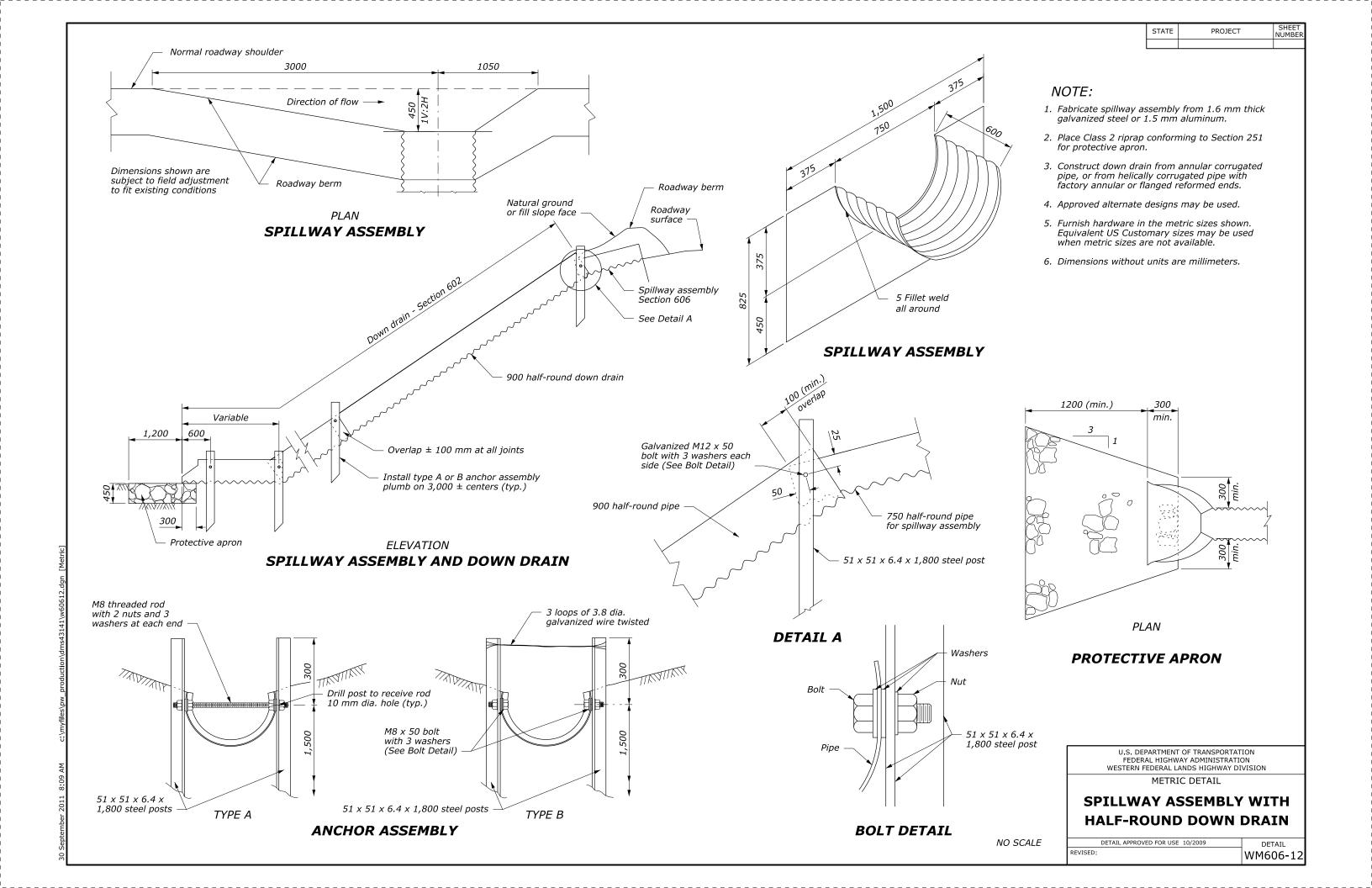
METRIC DETAIL

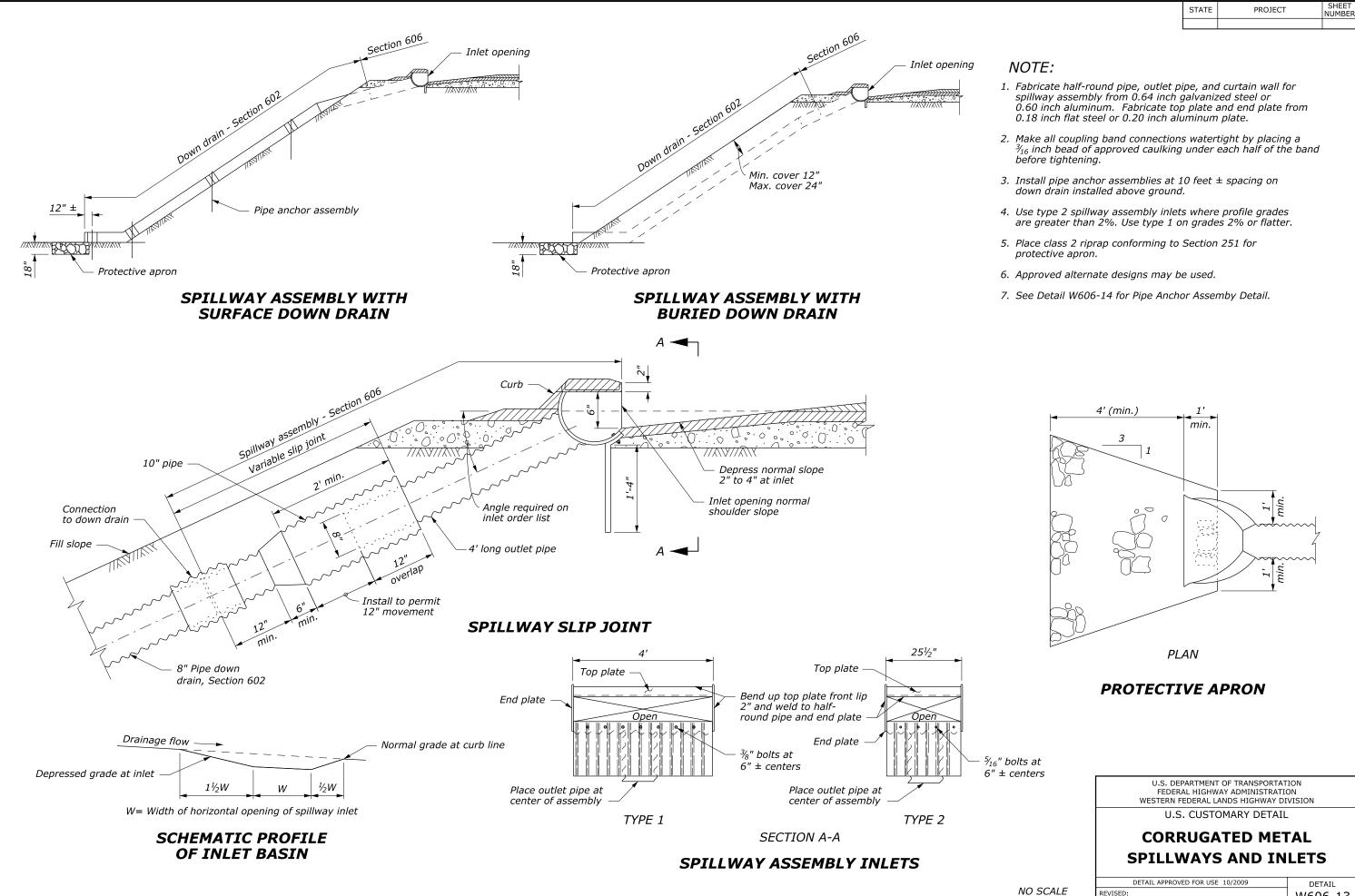
SPILLWAY ASSEMBLY WITH **DOWN DRAIN AND SLIP-JOINT**

NO SCALE

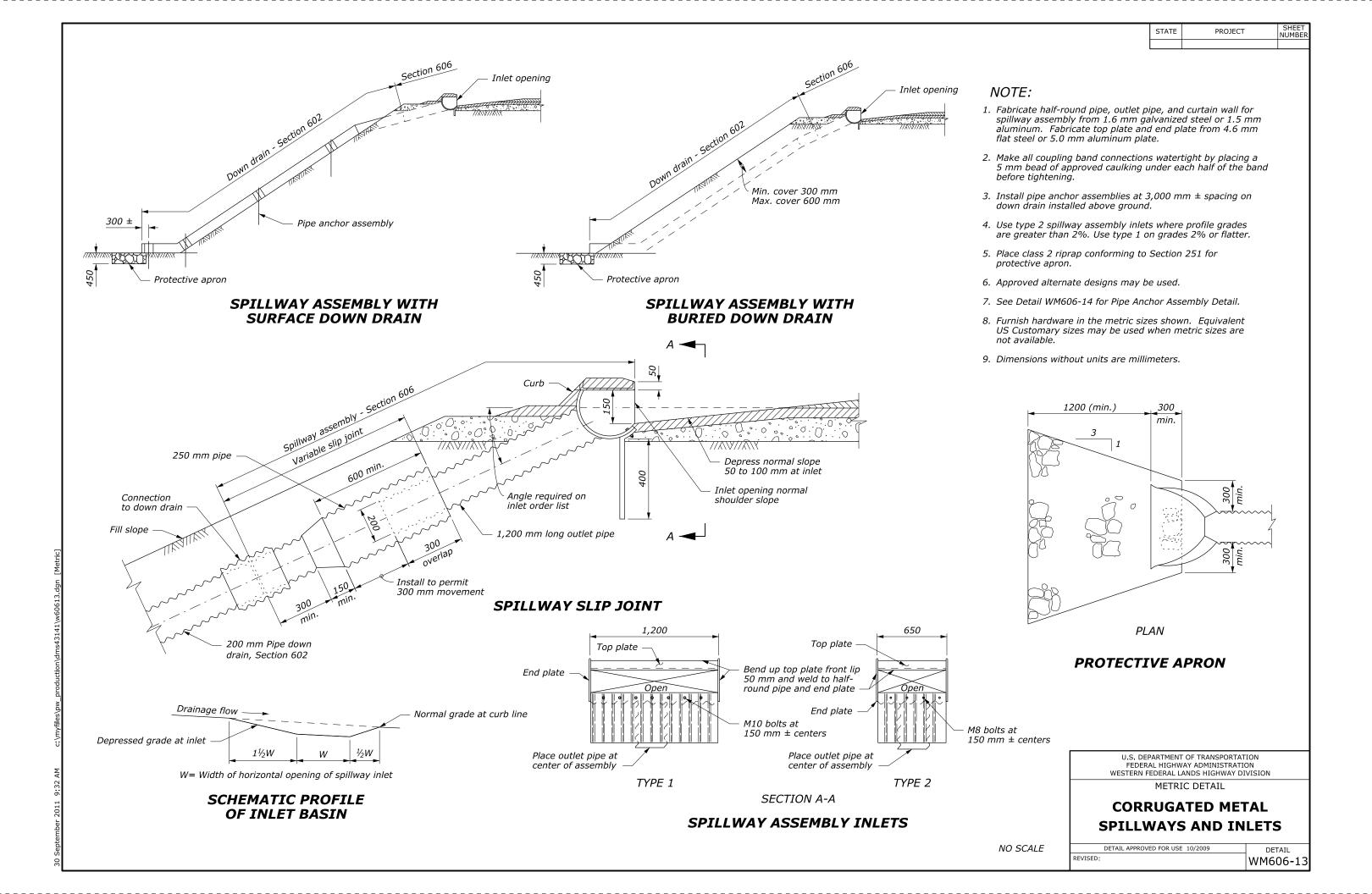
DETAIL APPROVED FOR USE 9/2009 REVISED: 9/2011 WM606-11



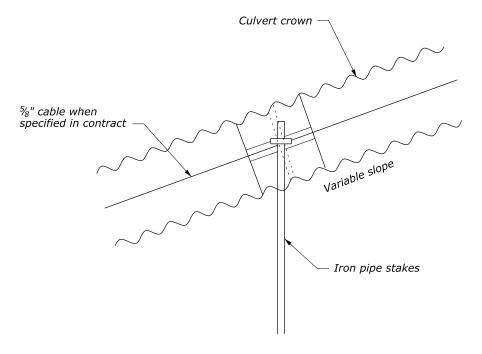




W606-13



- 1. All pipe stakes and hardware to be galvanized after fabrication.
- 2. Approved alternative pipe anchor assemblies may be used.
- 3. Place slope anchor assemblies on 20' max. centers on slopes 20% or greater.
- 4. Plate material to be ASTM A36. Galvanize after fabrication.



METAL PIPE ASSEMBLY

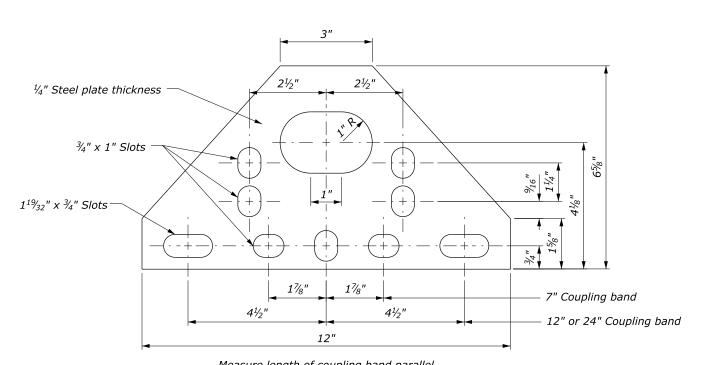
U.S. DEPARTMENT OF TRANSPORTATION FEDERAL HIGHWAY ADMINISTRATION WESTERN FEDERAL LANDS HIGHWAY DIVISION

U.S. CUSTOMARY DETAIL

PIPE ANCHOR ASSEMBLY

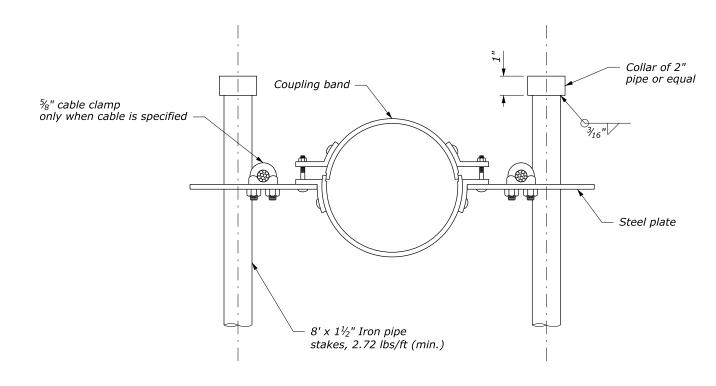
NO SCALE

DETAIL APPROVED FOR USE 4/2009 DETAIL REVISED: 9/2009 W606-14



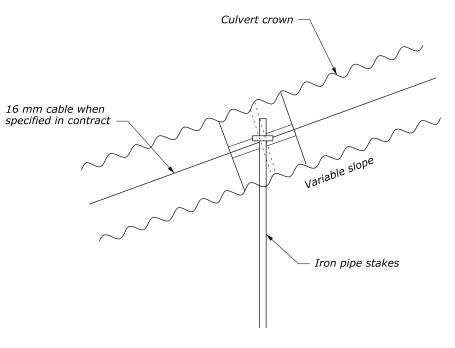
Measure length of coupling band parallel to the centerline of the pipe

STEEL PLATE



ANCHOR ASSEMBLY

- 1. All pipe stakes and hardware to be galvanized after fabrication.
- 2. Approved alternative pipe anchor assemblies may be used.
- 3. Place slope anchor assemblies on 6 m max. centers on slopes 20% or greater.
- 4. Plate material to be ASTM A36. Galvanize after fabrication.
- 5. Dimensions without units are millimeters.



METAL PIPE ASSEMBLY

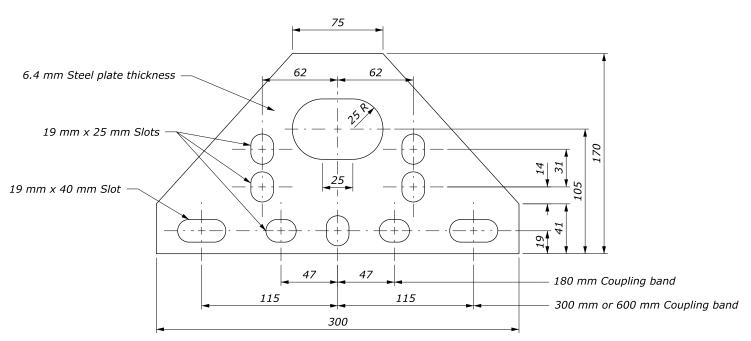
U.S. DEPARTMENT OF TRANSPORTATION FEDERAL HIGHWAY ADMINISTRATION WESTERN FEDERAL LANDS HIGHWAY DIVISION

METRIC DETAIL

PIPE ANCHOR ASSEMBLY

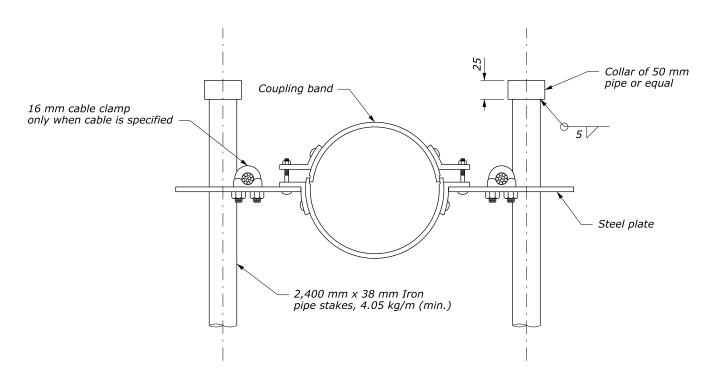
NO SCALE

DETAIL APPROVED FOR USE 4/2009 DETAIL
REVISED: 9/2009 WM606-14



Measure length of coupling band parallel to the centerline of the pipe

STEEL PLATE



ANCHOR ASSEMBLY

