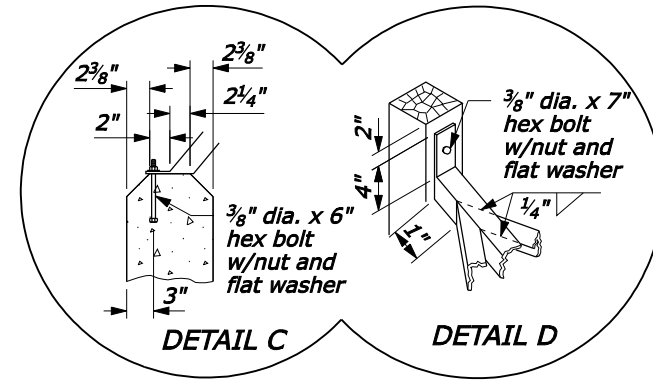
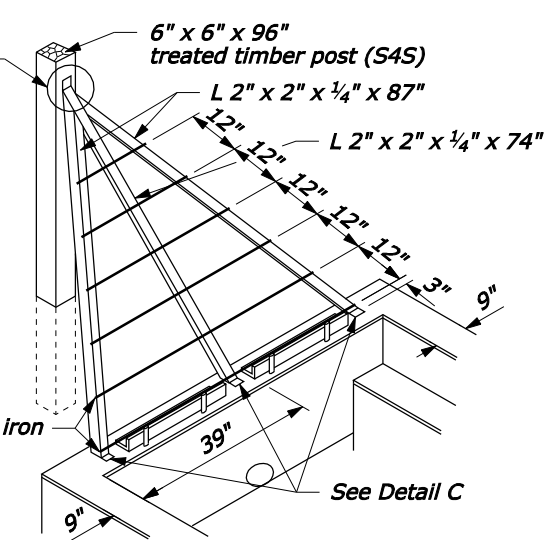
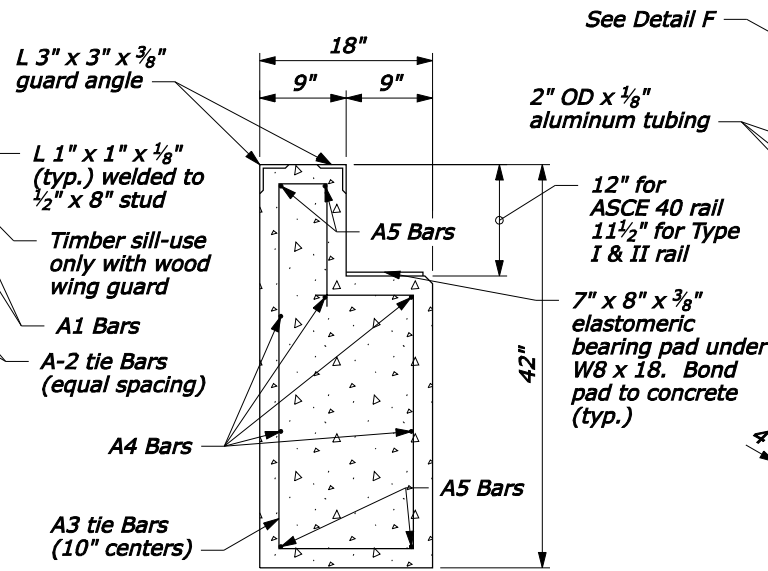


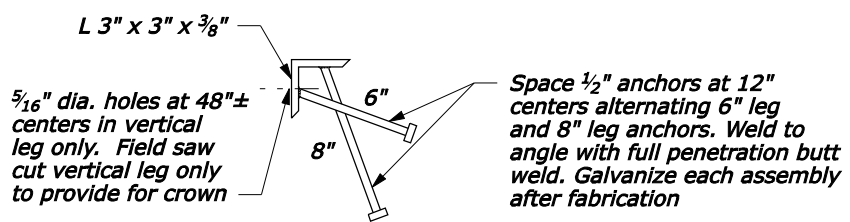
WOOD WING GUARD



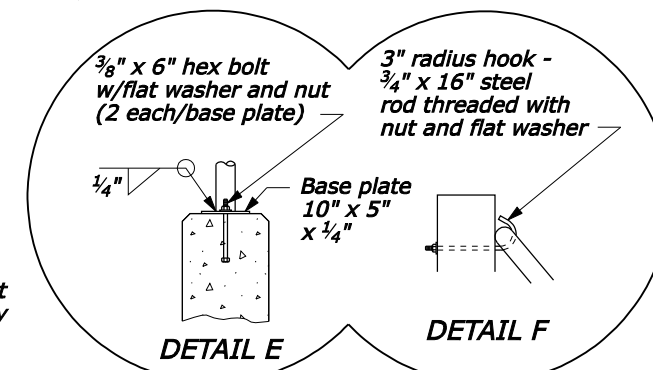
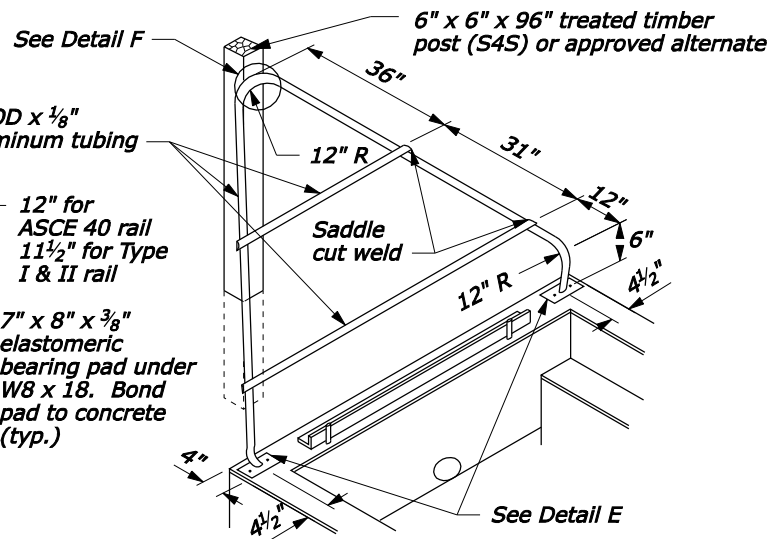
ANGLE IRON WING GUARD



END SUPPORT DETAIL
(#4 Reinforcing Bars)



GUARD ANGLE DETAIL
(4 required per cattle guard)



ALUMINUM TUBING WING GUARD

NOTE:

- LOADING: AASHTO HS20.
- CONCRETE: Chamfer exposed edges 3/4" unless otherwise shown. Give all concrete surfaces a Class 1 finish.
- STRUCTURAL STEEL: Rails conform to the requirements for ASCE 40 crane rail. Structural steel for alternate sections conforms to ASTM A 500, Grade B, Copper Steel or ASTM A 618, Grade 2. If the steel does not contain a minimum of 0.2 percent copper, galvanize the alternate sections. All other structural steel conforms to AASHTO ASTM A36 and is painted.
- The minimum concrete cover to the face of any bar is 2" unless otherwise shown. All bars are #4.
- All welds are continuous 1/4" fillet shop welds. Weld rail or alternate sections on both sides to the W 8 x 18 beams at each intersection. Conform all welding to Section 555.
- Use aluminum alloy 6061-T6 or 6063-T6 for aluminum tubing.
- All timber conforms to AASHTO M 168. Treat timber with chromated copper arsenate according to AASHTO M 133.
- Galvanize all hardware according to AASHTO M 111.
- Construct the cattle guard to conform with the finished roadway grade and template.
- Place one object marker at each corner of the cattle guard as shown. Mount object markers on 4" x 4" x 6'-0" posts with the reflector located 42" above the elevation of the lateral support concrete.
- Install drain pipe as shown where required. Drain pipe is included in cattle guard unless otherwise shown.
- Unless otherwise shown in the special contract requirements, shop apply paint system 2 according to Section 555 and color the top coat according to Federal Standard 595B, Gray, 36231. Repair any damage to the paint system during installation.
- Install channels and wood blocking on cattle guards than 16 feet to maintain grate spacing as shown on Standard 619-2.
- See Standard 619-3 for optional precast foundation details.

NO SCALE

U.S. DEPARTMENT OF TRANSPORTATION FEDERAL HIGHWAY ADMINISTRATION FEDERAL LANDS HIGHWAY	
U.S. CUSTOMARY STANDARD	
CATTLE GUARD	
STANDARD APPROVED FOR USE 6/2005	STANDARD
REVISED: DRAFT: 5/2008	619-1