



# Enabling R&D Plans and Budgets

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**Stan Milora**

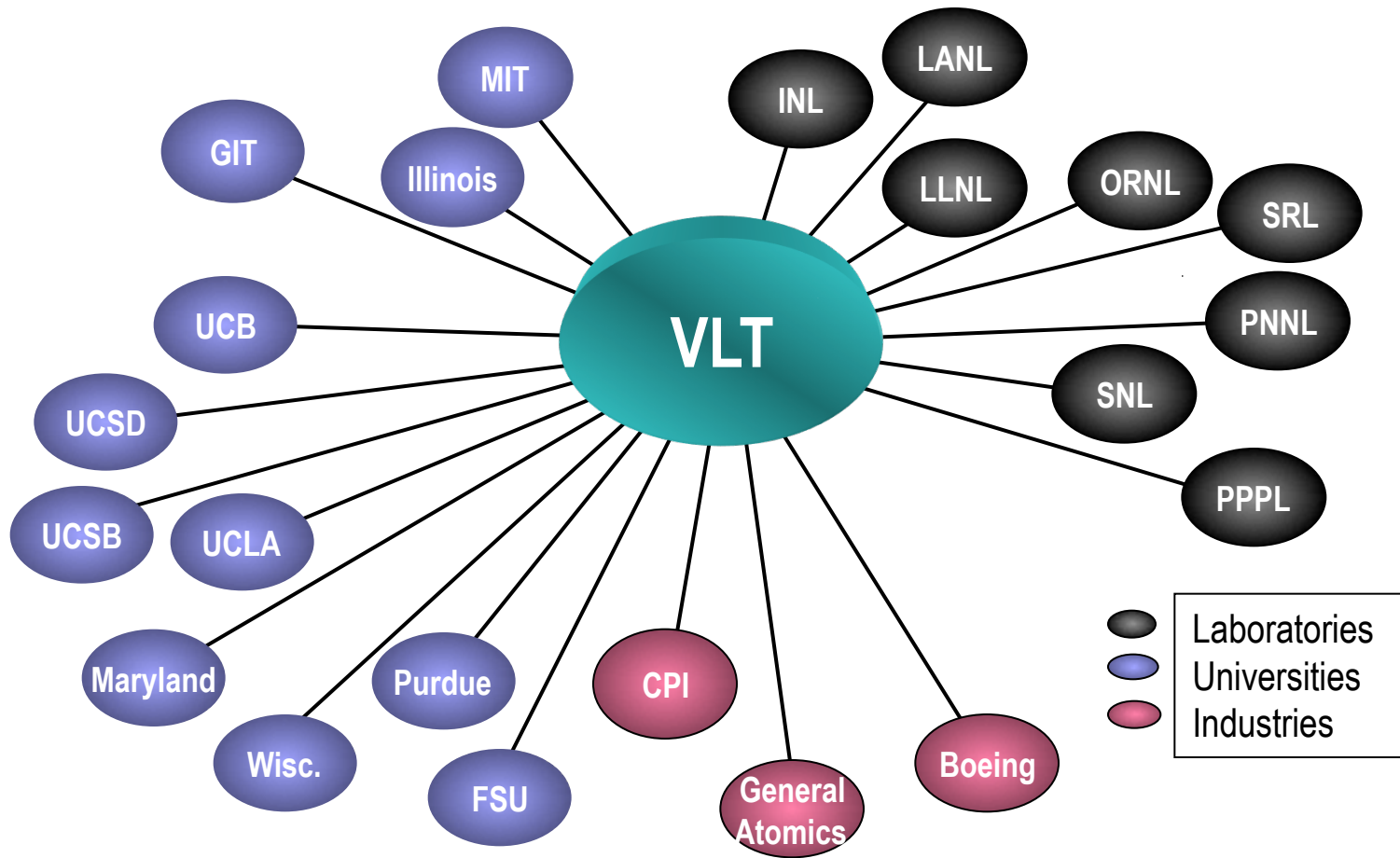
**Director, Virtual Laboratory for Technology  
US ITER Chief Technologist  
Oak Ridge National Laboratory**

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USBPO Fusion Engineering Science Topical Group Leader  
Sandia National Laboratories**

**OFES Budget Planning Meeting  
Gaithersburg, Maryland  
March 11-12, 2010**

# The Virtual Laboratory for Technology represents the diverse technology research activities of 22 institutions



<http://www.ornl.gov/sci/vlt/index.shtml>

# Outline



- **Budget considerations**
  - Relevance of research to ITER and ReNeW
  - Overview of FY10/11 Budget Situation
  
- **For each VLT technical area**
  - Highlights of technical accomplishments
  - FY11 tasks and funding
  - FY12 tasks and funding (-10%, +2% and +10%)
  - Milora: magnets, ECH, ICH, fueling and systems studies
  - Nygren: PFC, materials, chamber, safety and tritium
  
- **Issues and opportunities**

# FY10/11 Budget Considerations



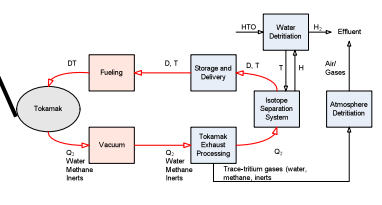
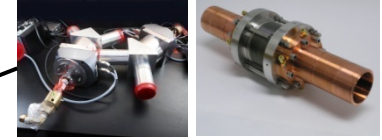
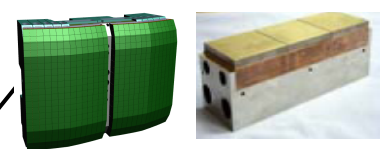
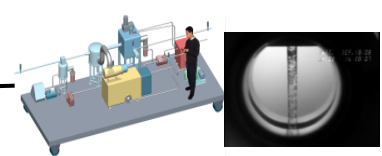
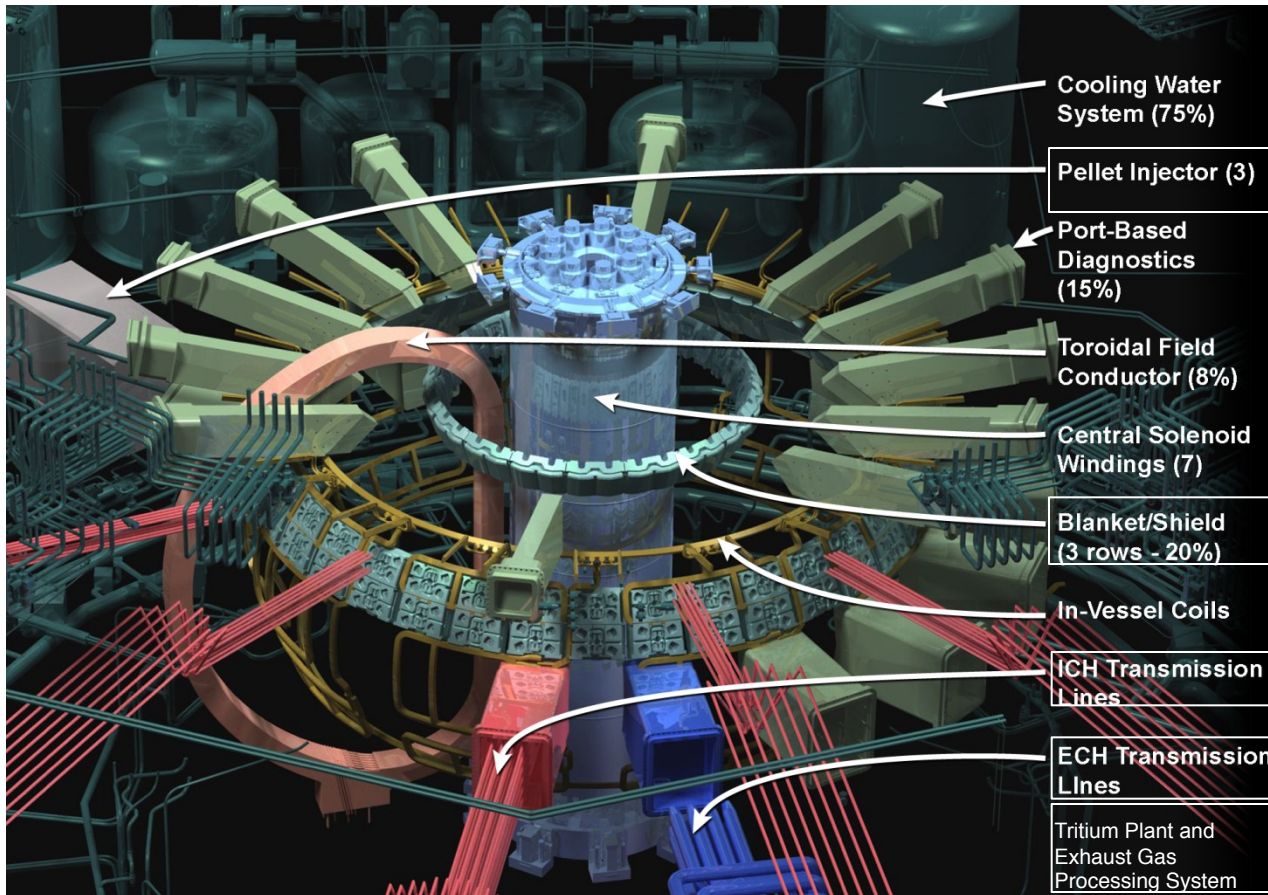
- “In planning for the FY 2012 **ongoing base program**, to the extent that it makes sense, institutions should increase their focus on burning plasmas and identify specific tasks, such as high-priority International Tokamak Physics Activity (ITPA) R&D, theory, and technology R&D for heating, current drive, diagnostics, etc. The results of such research will be relevant to the fusion program, including ITER.”
  - The VLT focuses heavily on ITER
- “In addition, for magnetic fusion related work, the proposed tasks should also be related to a theme identified in the report: “Research Needs for Magnetic Fusion Energy Sciences,”
  - All VLT research is relevant to one or more of the 5 ReNeW themes
- FY11 Congressional request increases by 2.4% relative to FY10
  - Overall FY11 budget is still 25% below the FY 05 level

# The VLT contributes to ITER in three important ways



- Contributions to the ITER Project (R&D and design)
- Base program research addressing
  - high priority ITER issues (ELM and disruption mitigation, choice of divertor materials) and
  - operational issues and potential performance enhancements (higher efficiency/power ECH systems and ITER relevant ICH antennas)
- Utilizing ITER as a fusion engineering science test bed and stepping stone to complementary facilities and next step devices such as FNSF.

# VLT participants are actively engaged in all aspects of the ITER Project



**Cross cutting activities (Materials, Nuclear Analysis, Safety),  
Test Blanket Program Committee and Port Interface Coordination  
Fuel Cycle IPT Deputy Lead, STAC, IRP**

Note: Q = H, D or T

# VLT engagement in ITER is pervasive.



|   | <b>Program Element</b>               | <b>Element Leader</b>      |
|---|--------------------------------------|----------------------------|
| ✓ | <b>PFC</b>                           | <b>R. Nygren - SNL</b>     |
| ✓ | <b>Chamber</b>                       | <b>M. Abdou - UCLA</b>     |
| ✓ | <b>ICH</b>                           | <b>D. Rasmussen - ORNL</b> |
| ✓ | <b>ECH</b>                           | <b>R. Temkin - MIT</b>     |
| ✓ | <b>Fueling</b>                       | <b>S. Combs - ORNL</b>     |
| ✓ | <b>Tritium Processing</b>            | <b>S. Willms – LANL</b>    |
| ✓ | <b>Safety &amp; Tritium Research</b> | <b>P. Sharpe – INL</b>     |
| ✓ | <b>Materials</b>                     | <b>R. Kurtz - PNNL</b>     |

***“The base technology program, through the Virtual Laboratory (VLT), is clearly well linked to the ITER project. The IO is using the US analyses to support high-priority needs. As is true in the physics area, the US is contributing to the ITER technology needs well in excess of its status as a “junior” partner. “***

US ITER TAC report, April 2009

[http://www.ornl.gov/sci/vlt/research/20090414\\_10-USITER\\_TAC\\_Nygren\\_BAF39.pdf](http://www.ornl.gov/sci/vlt/research/20090414_10-USITER_TAC_Nygren_BAF39.pdf)

# Engineering science and technology issues and VLT performers figured prominently in ReNeW.



|                         |   | Magnetic Fusion Energy Science (MFES) Research Requirements |                               |                           |                         |                               |
|-------------------------|---|---|-------------------------------|---------------------------|-------------------------|-------------------------------|
|                         |   | Theme 1   | Theme 2                       | Theme 3                   | Theme 4                 | Theme 5                       |
|                         |   | Burning Plasmas in ITER                                     | Steady State High Performance | Plasma-Material Interface | Harnessing Fusion Power | Magnetic Configuration Optim. |
| <b>Research Thrusts</b> | 1 Measurement                                 | Red   | Red                           | Blue                      | Blue                    | Blue                          |
|                         | 2 Transient events                            | Red   | Red                           | Yellow                    | Blue                    | Yellow                        |
|                         | 3 Alpha particles                             | Red   | Yellow                        | Blue                      | Blue                    | Yellow                        |
|                         | 4 ITER operational scenarios                  | Red   | Blue                          | Blue                      | Blue                    | Blue                          |
|                         | 5 Control and sustainment                     | Red   | Red                           | Yellow                    | Blue                    | Yellow                        |
|                         | 6 Predictive models                           | Red   | Red                           | Red                       | Blue                    | Red                           |
|                         | 7 High temperature superconductors            | Blue  | Red                           | Blue                      | Yellow                  | Red                           |
|                         | 8 Integrated plasma dynamics                  | Yellow  | Red                           | Yellow                    | Blue                    | Blue                          |
|                         | 9 Boundary layer plasma                       | Red   | Red                           | Blue                      | Blue                    | Red                           |
|                         | 10 Plasma-material interactions               | Blue  | Yellow                        | Red                       | Red                     | Yellow                        |
|                         | 11 Power handling innovation                  | Blue  | Red                           | Blue                      | Red                     | Yellow                        |
|                         | 12 Core plasma - first wall integration       | Blue  | Red                           | Blue                      | Red                     | Yellow                        |
|                         | 13 Fusion power extraction and tritium        | Blue  | Blue                          | Yellow                    | Blue                    | Blue                          |
|                         | 14 Fusion materials                           | Blue  | Blue                          | Yellow                    | Red                     | Blue                          |
|                         | 15 Fusion power systems                       | Blue  | Blue                          | Blue                      | Blue                    | Blue                          |
|                         | 16 Spherical torus for fusion nuclear science | Blue  | Red                           | Yellow                    | Yellow                  | Red                           |
|                         | 17 3D magnetic shaping                        | Blue  | Blue                          | Blue                      | Blue                    | Red                           |
|                         | 18 Minimal external magnetic field            | Blue  | Yellow                        | Blue                      | Blue                    | Red                           |

*Plasma control technologies*

*Materials and fusion nuclear sciences*



The FY11 budget is status quo except for a welcome increase in Materials Research. Funding is 25% below FY05 level.



| <b>FY11 Enabling R&amp;D Program Budget (\$K) 2/1/10</b> |                            |                          |                |              |              |                           |             |
|--|----------------------------|--------------------------|----------------|--------------|--------------|---------------------------|-------------|
| <b>B&amp;R</b>   | <b>Program Area</b>        | <b>Program Elements</b>  | <b>OFES PM</b> | <b>FY 09</b> | <b>FY 10</b> | <b>FY 11 CONG REQUEST</b> | <b>FY05</b> |
| AT6010301  | Plasma Technologies        | Plasma Facing Components | Nardella       | 5709         | 5029         | <b>5029</b>               | 6932        |
| AT6010301  | Plasma Technologies        | Magnet Systems           | Sullivan       | 1000         | 800          | <b>800</b>                | 2243        |
| AT6010301  | Plasma Technologies        | Plasma Chamber Systems   | Nardella       | 1910         | 2230         | <b>2230</b>               | 1690        |
| AT6010301  | Plasma Technologies        | ICH Systems              | Sullivan       | 1540         | 1540         | <b>1540</b>               | 1708        |
| AT6010301  | Plasma Technologies        | Safety and Environment   | Nardella       | 1518         | 1518         | <b>1518</b>               | 1727        |
| AT6010301  | Plasma Technologies        | ECH Systems              | Sullivan       | 795          | 795          | <b>795</b>                | 1415        |
| AT6010301  | Plasma Technologies        | Fueling Systems          | Sullivan       | 775          | 775          | <b>775</b>                | 1022        |
| AT6010301  | Plasma Technologies        | Tritium Systems          | Nardella       | 839          | 654          | <b>654</b>                | 934         |
| AT6010301  | Plasma Technologies        | Neutronics               | Nardella       | 385          | 310          | <b>310</b>                | 516         |
|  | <b>Plasma Technologies</b> | <b>TOTAL</b>             |                | <b>14471</b> | <b>13651</b> | <b>13651</b>              |             |
|  |                            |                          |                |              |              |                           |             |
| AT6010501  | Advanced Design            | MFE System Studies       | Opdenaker      | 1906         | 1783         | <b>1783</b>               | 1686        |
| AT6010501  | Advanced Design            | VLT Management           | Nardella       | 740          | 740          | 740                       |             |
| AT6010501  | Advanced Design            | Socio-economic Studies   | Opdenaker      | 2            | 50           | 50                        |             |
| AT6010501  | Advanced Design            | Strategic Planning       | Opdenaker      | 1454         | 1750         | 2087                      |             |
|  | <b>Advanced Design</b>     | <b>TOTAL</b>             |                | <b>4102</b>  | <b>4323</b>  | <b>4660</b>               |             |
|  |                            |                          |                |              |              |                           |             |
| <b>AT602010</b>  | <b>Materials Research</b>  | <b>Materials Science</b> | Nardella       | <b>4817</b>  | <b>5217</b>  | <b>5729</b>               | 7338        |
|  |                            |                          |                |              |              |                           |             |
| <b>AT60</b>  | <b>Enabling R&amp;D</b>    | <b>TOTAL</b>             |                |              |              |                           |             |
|  |                            | <b>TOTAL</b>             |                | <b>23390</b> | <b>23191</b> | <b>24040</b>              |             |

# MAGNETS (Themes 1, 2-Thrust 7,4,5)

## • FY 09-10 Accomplishments

- Developed new concept for making high current cables from HTS tapes
  - 4-tape twisted stacked conductor test using BSCCO (1G) and YBCO (2G) tapes
- Critical current tests in magnetic fields up to 1.8 T at 77 K
  - Magnetic field orientation tests at 77 K
- Joint development
  - Two strand model analysis
  - Joint finite element model analysis
  - Joint test at 77 K
- AC loss analysis of twisted stack cable
- Fatigue analysis of magnet structural materials
- Development of Quench Code SOLXPT3-D
  - 3D simulation of quench in all hydraulic circuits of CICC fusion magnets
  - Includes field effects from plasma currents and passive structure eddy currents
  - Includes criteria to dump energy upon quench propagation

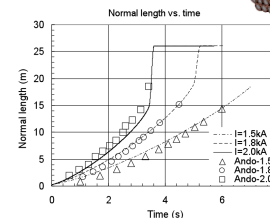
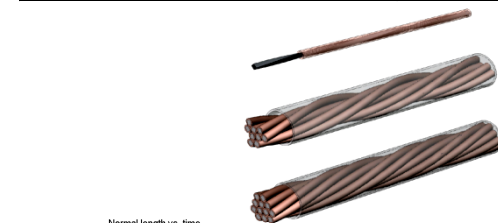
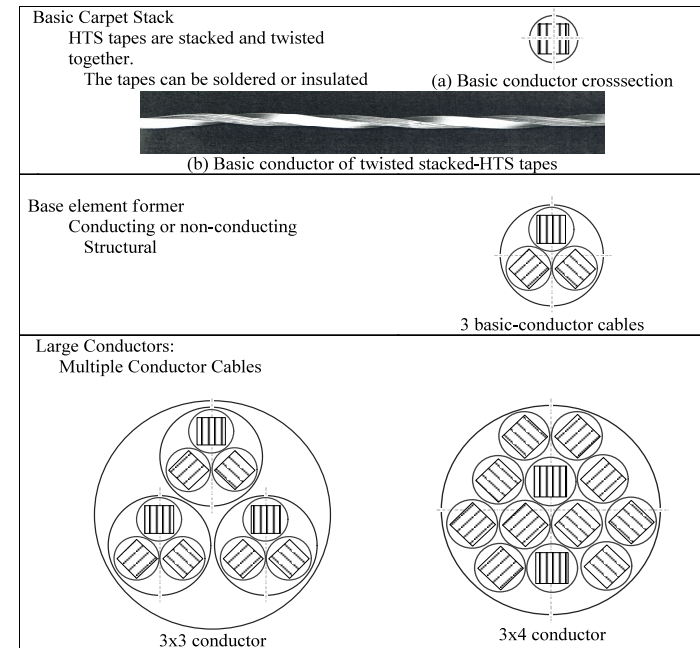


FIGURE 1.5 Simulation results by SOLXPT3D-Quench for normal length compared to Ando results.

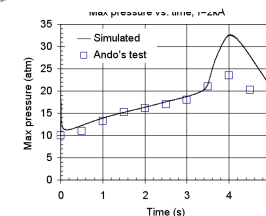


FIGURE 1.6 Simulation by SOLXPT3D-Quench for max helium pressure compared to Ando results.

# MAGNETS



## ● FY 10-11 Planned Accomplishments

- Fabricate a short length conductor of twisted stacked-tapes (~10 kA size)
- Perform critical current tests with helium gas at 4.2 K to 70 K (**No applied magnetic field**)
- Measure AC losses and electrical and mechanical properties of bending on conductor
- Joint evaluation
  - ❖ **Note: Requires additional funding to procure expensive 2G tape from industry**
- Simulate electro-magneto-thermal operation of HTS magnets
- Modify SOLXPORT3-D for high current conductors made from YBCO tapes

## ● FY 12 Plans

- Short length conductor test in **high field to 15 T** at 4.2 K and temperatures below 77 K
  - Must use magnet lab facilities at NHMFL-FSU
- Perform AC loss and stability tests in background field and analyses
  - Must use magnet lab facilities at NHMFL-FSU
    - ❖ **Note: Requires additional funding for sample shipping to and from NHMFL and helium consumption**
- Modify SOLXPORT3-D to include helium system manifolds, valves, pumps for more realistic simulation
- Development of multiaxial fatigue criteria

# VLT PROGRAM ELEMENT:      MAGNETS



## Task Descriptions

Short length conductor development (~10 kA)

Conductor tests (B, I, T)

Conductor Tests (AC losses and Stability)

SOLXPORT3-D

Strutural mechanics

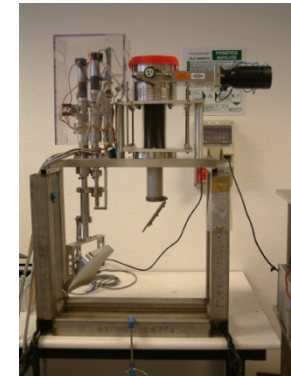
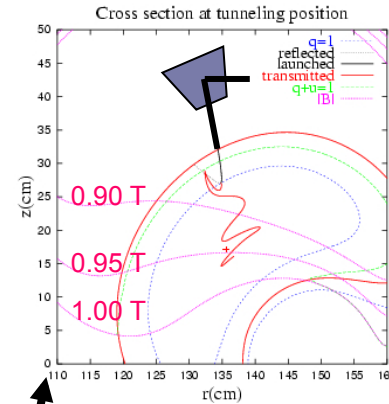
|   | FY11 (K\$) | FY12 (K\$) |            |            |
|---|------------|------------|------------|------------|
|   |            | -10%       | 2%         | 10%        |
| CBR   |            |            |            |            |
| Short length conductor development (~10 kA) | 710        | 349        | 388        | 426        |
| Conductor tests (B, I, T)                   |            | 101        | 112        | 123        |
| Conductor Tests (AC losses and Stability)   |            | 73         | 82         | 90         |
| SOLXPORT3-D                                 |            | 92         | 102        | 112        |
| Strutural mechanics                         |            | 37         | 41         | 45         |
| <b>TOTALS</b>                               | <b>710</b> | <b>652</b> | <b>724</b> | <b>797</b> |

Note: (FY12+10%) case required for conductor development and test tasks; procure HTS tape and consumables for lab tests

# RF Research and Development (ReNew Thrusts 4, 5, 6, 9, 10, 16)

- FY 09-10 Accomplishments (\$1540 K)

- Reliability improvements to increase power and pulse length of DIII-D Fast Wave systems.
- Obtained improved power limits and core heating with modified NSTX HHFW antenna.
- Analysis of load-tolerant JET antenna matching systems to guide ITER matching design.
- Completed conceptual design study for DIII-D long pulse 60 MHz Fast Wave antenna.
- Commissioned test facilities for ITER ICH transmission line and tuning system.
- Initiated EBW H&CD collaboration with MAST.
- Measured mode conversion efficiency with steerable **EBW emission radiometers on TJ-II**.
- Measured and analyzed **RF breakdown limits and arc precursors** with imposed ultraviolet light and as a function of plasma density and surface imperfections (ORNL and UIUC).
- Fabrication, operation, analysis of reflectometer edge density profiles - optimize coupling on C-Mod, DIII-D and NSTX RF antennas.



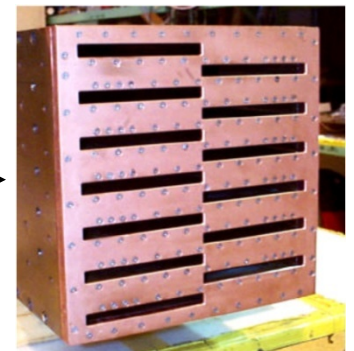
EBW emission pattern => Optimum launch angle for EBW heating of TJ-II



- Unipolar arcs
  - Initial small breakdown arc
  - Large breakdown arc
- Increasing rf voltage

# RF Research and Development

- FY 10-11 Planned Accomplishments (\$1540 K)
  - **RF Component Development:** Compact active and passive tuning and pre-tuning elements and cw transmission line components for ITER and DIII-D. **Thrust 9, 4**
  - **High Power Density Antenna Development:** Evaluate matching/tuning algorithms for JET in ELMing H-mode (ITER relevant). Design of long pulse, low voltage antenna for DIII-D. **Thrust 4, 5, 9**
  - **Improve Control, Reliability, Protection and Operation of ICH on Fusion Facilities:** Flexible and reliable control, matching and arc protection for NSTX, DIII-D (ITER. relevant). **Thrust 4, 5**
  - **RF-edge Interactions:** Modeling and diagnostics/experiments on fusion facilities with arc detectors, probes, optics and reflectometers on NSTX, DIII-D, C-Mod, JET, Tore Supra and ITER. **Thrust 9, 6, 4, 5**
  - **RF Breakdown and Arc Detection:** Plasma, UV, and surface material effects on RF and DC breakdown thresholds (at ORNL, UIUC, and NC State facilities). Develop arc detection/localization techniques for DIII-D, JET (ITER relevant) and coupler/filter technology using ultra wideband guided radar systems with POLITO and IUPUI- Ft. Wayne (ITER relevant). **Thrust 10, 9**
  - **Innovative Approaches to Advanced Heating & CD for New Concepts:** EBE -> EBW heating for STs, stellarators and RFPs. (MAST, Pegasus, TJ-II, MST) **Thrust 16**
- FY 12 Planned Accomplishments (\$1570 K)
  - **RF Component Development:** Compact active and passive tuning and pre-tuning elements and long pulse components for ITER and DIII-D. **Thrust 9, 4**
  - **High Power Density Antenna Development:** Begin fabrication of low voltage, long pulse DIII-D antenna. **Provide waveguide antenna for EAST.** **Thrust 4, 5, 9**
  - **Improve Control, Reliability, Protection and Operation of ICH on Fusion Facilities:** NSTX, DIII-D & ITER. **Thrust 4, 5**
  - **RF-edge Interactions and HV Breakdown Studies:** ORNL, UIUC, NSTX, DIII-D, C-Mod, JET & ITER. **Thrust 10, 9, 6, 4, 5**
  - **Innovative Approaches to Advanced Heating & CD:** EBE -> EBW heating for STs and stellarators. LH current drive for ITER. **Thrust 16**





# VLT PROGRAM ELEMENT: RF Technology

## Task Descriptions

RF component development  
(Prototypes and experiments)

**High power density & long pulse antennas**  
(Antennas and experiments)

RF breakdown studies & reliability improve  
(Experiments and modeling)

RF edge interactions & diagnostics  
(Diagnostics and experiments)

Advanced H&CD concepts  
(Prototypes, experiments, modeling)

University Programs

**TOTALS**

|   | FY11 (K\$)  | FY12 (K\$)  |             |             |
|---|-------------|-------------|-------------|-------------|
| CBR   |             | -10%        | 2%          | 10%         |
| RF component development<br>(Prototypes and experiments)                          | 300         | 290         | 300         | 300         |
| <b>High power density &amp; long pulse antennas</b><br>(Antennas and experiments) | 500         | 395         | 500         | 624         |
| RF breakdown studies & reliability improve<br>(Experiments and modeling)          | 370         | 350         | 400         | 400         |
| RF edge interactions & diagnostics<br>(Diagnostics and experiments)               | 200         | 190         | 200         | 200         |
| Advanced H&CD concepts<br>(Prototypes, experiments, modeling)                     | 105         | 100         | 105         | 105         |
| University Programs   | 65          | 65          | 65          | 65          |
| <b>TOTALS</b>   | <b>1540</b> | <b>1390</b> | <b>1570</b> | <b>1694</b> |

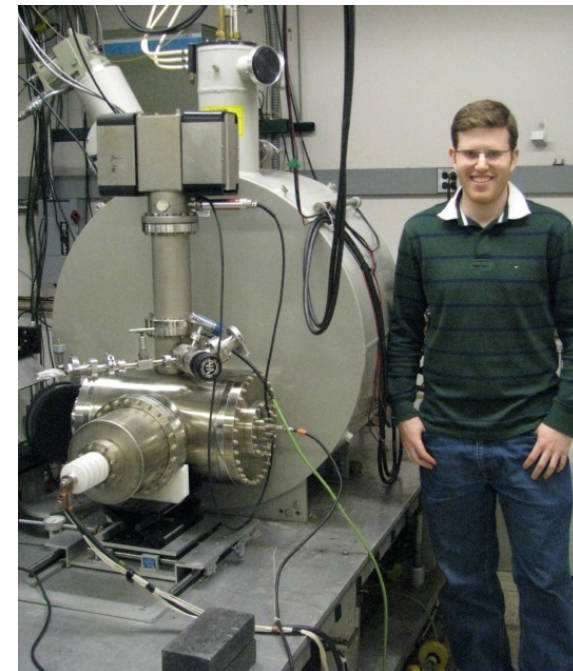
# FY10 ECH Technology Advances: Themes 1,2,5

- **Tests of ITER ECH Transmission Line (TL) Components at JAEA Test Stand (GA, JAEA)**
  - Sliding joint compressed and expanded as expected
- **Analysis of losses on the ITER test line using new EM theoretical approach (MIT, JAEA)**
  - $HE_{11}$  mode purity > 95% required
- **Design and demonstration of internal mode converter with smooth mirrors**
  - Successfully tested at MIT (MIT, Univ. Wisconsin, Calabazas Creek Res.)
  - Mirrors are easier to fabricate and more tolerant to misalignment

**Advanced internal mode converter tested on MIT Gyrotron Test Stand (grad student David Tax)**



**GA Sliding Joint Tested at JAEA**





# FY11 ECH Technology Advances

- **Design low loss components for the ITER Transmission Line (TL)**
  - Build improved TL components; test at low / high power (GA, MIT)
  - Test ITER prototype mode analyzer at JAEA (GA)
  - Fabricate prototype miter bend long pulse power monitor (GA)
- **Test 1.5 MW, 110 GHz gyrotron with direct coupling of output power to an internal corrugated waveguide (Cal. Creek Res., MIT)**
- **Fabricate a multi-frequency gyrotron, 1.5 MW at 110 to 140 GHz**
  - Prepare MIT test stand for short pulse tests (MIT)
  - Test prototype multi-frequency mode converter (Univ. Wisconsin)
- **Analyze backward-wave excitation in beam tunnels and its effect on electron beam energy spread / gyrotron efficiency (Univ. MD)**

# FY12 ECH Technology Advances

- **Continue pioneering efforts on Design and Test of improved, low loss components for the ITER Transmission Line (TL) (GA, MIT)**
  - Test improved 170 GHz, 2.5” mode analyzer and waveguide sliding joint on prototype ITER transmission line (GA)
  - Collaborate on research at Oak Ridge ITER ECH Test Stand (all)
- **Develop accurate 3D model of transmission efficiency in a highly overmoded TL, including miter bend losses (MIT, Calabazas Cr.)**
  - Measure high order mode content of ITER TL components and compare to 3D theory (MIT, JAEA)
- **Test prototype multi-frequency gyrotron, 1.5 MW at 110 to 140 GHz (MIT, Univ. MD, Univ. WI)**

# VLT PROGRAM ELEMENT: ECH Technology



## Task Descriptions

**ECH / ITER Transmission Line Research**

**High Efficiency / Tunable Gyrotron**

**Modeling & Code Development**

**+10% Case: Augment fabrication of TL prototype components and begin gyrotron test stand upgrade at MIT**

**-10% Case: Reduce effort on prototype gyrotron testing.**

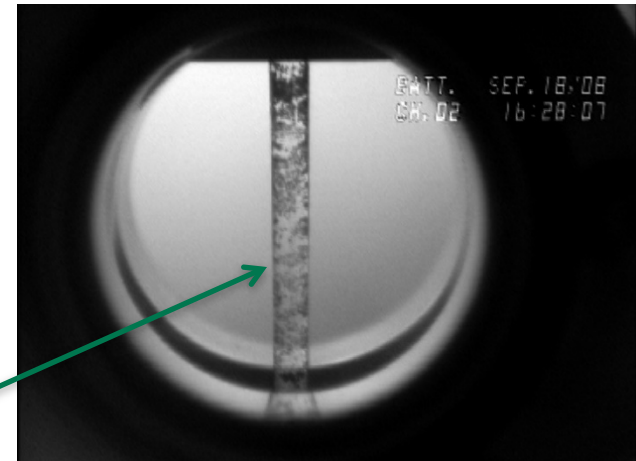
**TOTALS**

| FY11 (K\$) | FY12 (K\$) |            |            |
|------------|------------|------------|------------|
|            | -10%       | 2%         | 10%        |
| <b>CBR</b> |            |            |            |
| <b>335</b> | <b>335</b> | <b>351</b> | <b>385</b> |
| <b>310</b> | <b>250</b> | <b>310</b> | <b>340</b> |
| <b>150</b> | <b>131</b> | <b>150</b> | <b>150</b> |
| <b>795</b> | <b>716</b> | <b>811</b> | <b>875</b> |

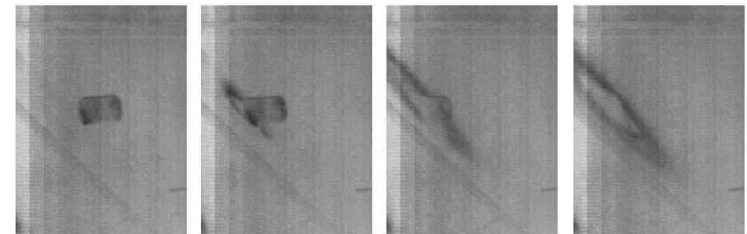
# Fueling Development (Themes 1,2,4,5)

## • FY 09-10 Accomplishments

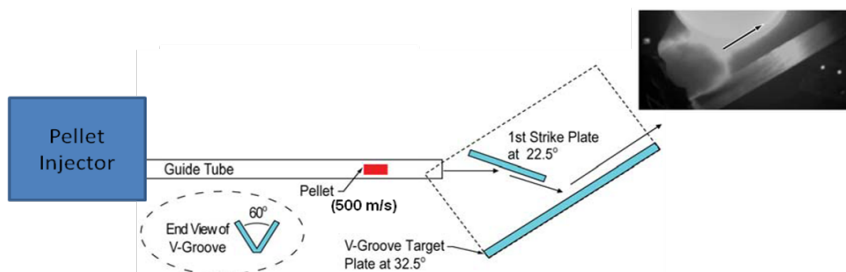
- Development of shattered pellet injection technique for disruption mitigation (ITER relevant)
- Installation/Operation of shotgun pellet injector on DIII-D for disruption mitigation studies
- Flexible pellet injector development and upgrades for MST and TJ-II fueling and transport studies
- Continuous twin-screw extruder demonstration for ITER D-T pellet injector design
- Modeling of ITER fueling and pellet ELM pacing scenarios
- High speed two-stage gas gun injector commissioned with ENEA



**Solid deuterium extrusion from twin-screw extruder.**



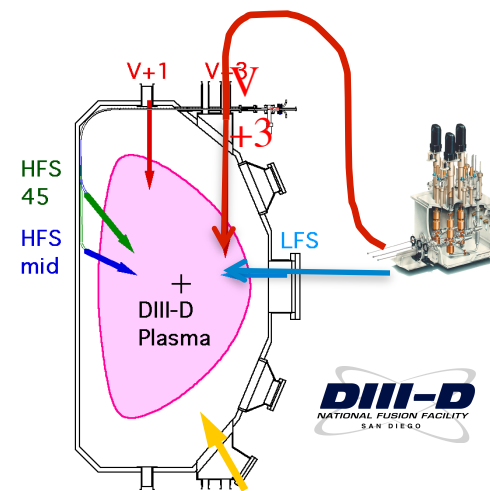
**16.5 mm diameter Ne pellet impacting a plate at 340 m/s**



# Fueling Development

## • FY 10-11 Planned Accomplishments

- **High rep-rate pellet formation:** Develop low gas throughput propellant valve for high rep-rate fueling and ELM pacing (DIII-D, ITER relevant)
- **ELM mitigation:** Evaluate pellet pacing with high-frequency small slow pellets for ELM mitigation (DIII-D, JET) **Needs incremental funding FY11 to accelerate injector upgrade for high rep-rate**
- **Disruption mitigation:** Develop/evaluate burst cartridge gas jet and large pipe-gun shattered pellet (DIII-D)
- **Deep pellet fueling:** Test compact two-state gas gun injector up to 3 km/s



## • FY 12 Plans

- **Pellet fueling:** Develop re-circulating fuel gas and propellant gas systems (ITER relevant)
- **ELM mitigation:** Improve pellet pacing technology for ITER ELM mitigation
- **Disruption mitigation:** Optimize shattered pellet/gas jet technology
- **Fueling and transport tools for alternates:** Implement pellet fueling for low wall recycling (lithium) devices



# VLT PROGRAM ELEMENT:      Fueling Systems



## Task Descriptions

High throughput fueling development  
(Prototypes, experiments and modelling)

Deep fueling development  
(Prototypes, experiments and modelling)

Fueling tools for alternate concepts  
(Injector improvements and experiments)

**Disruption and ELM mitigation**  
**(Prototypes, experiments and modelling)**

TOTALS

| FY11 (K\$) | FY12 (K\$) |      |     |
|------------|------------|------|-----|
|            | CBR        | -10% | 2%  |
| 460        | 400        | 460  | 470 |
| 50         | 45         | 50   | 55  |
| 120        | 110        | 120  | 120 |
| 145        | 145        | 160  | 210 |
| 775        | 700        | 790  | 855 |

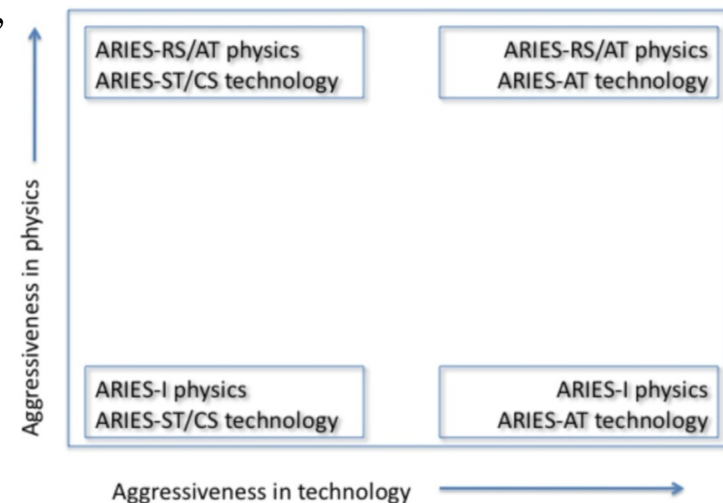
# ARIES (MFE Systems Studies) Research Bridges the Science and Energy Missions of the US Fusion Program (integrates ReNeW themes )

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## FY10 Highlights:

### 1) Completed “ARIES Pathways” study: *tools to aid in R&D planning*

- Application of “Technical Readiness Levels’ to quantify gaps
- Fielding of new Systems Analysis tool for improved exploration of parameter space
- Application of the tool to analyze “four corners” of tokamak operation



### 2) Initiated study of edge plasma physics and plasma-material interactions, high heat flux components and off-normal events *in a fusion power plant.*

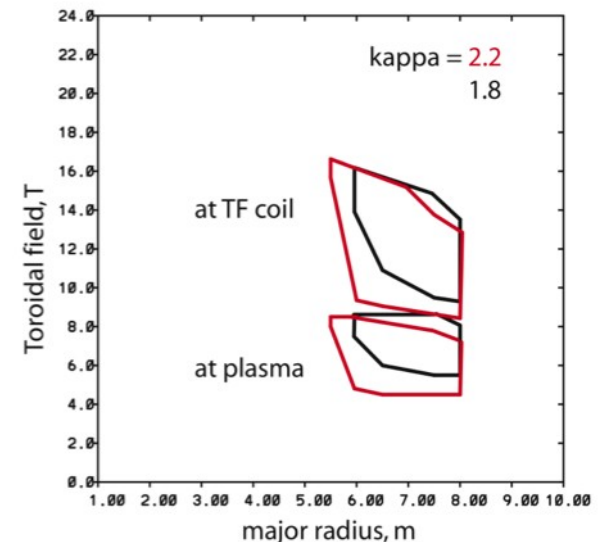
# The ARIES program will evaluate gaps and quantify high-leverage R&D needs using the new system analysis tool

## FY'11-12 Plans:

1) Thorough exploration of parameter space, as opposed to design point optimization

2) Special emphasis on “Taming the plasma material interface”

- What would ARIES designs look like if we use current predictions on heat/particles fluxes?
- Can current physics predictions be accommodated and/or new solutions have to be found?
- What would be the maximum fluxes that can be handled by in-vessel components in a power plant?
- What level of off-normal events is acceptable in a commercial power plant?
- Do recent divertor proposals help reduce the gap and by how much?





# The ARIES program will explore the limits of high heat flux components with innovative design and state-of-the-art engineering analysis

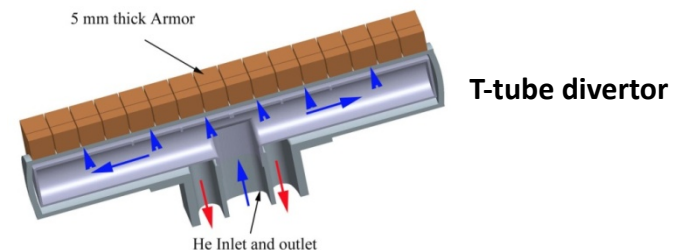
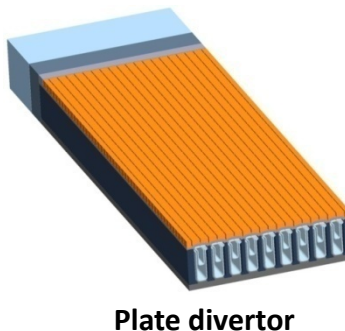
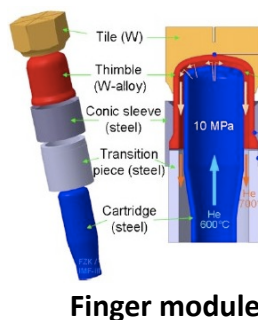
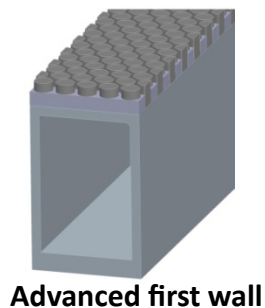
## FY'11-12 Plans:

1) Design innovations for operation well beyond  $10 \text{ MW/m}^2$  heat flux, with an eye on reliability, fabricability, etc.

2) Intensive analysis of first wall and divertor designs

- Consider residual stress and damage caused by fabrication
- Include cycling and off-normal events (ELM's, disruptions, VDE's ...)
- Consider time-dependent inelastic behavior: *“design by analysis”* rather than *“design by rule”*

- Yield, strain hardening, creep, etc.



# VLT PROGRAM ELEMENT: MFE System Studies



Task Descriptions

ARIES

**TOTALS**

|               | <b>FY11(K\$)</b> | <b>FY12 (K\$)</b> |      |      |
|---------------|------------------|-------------------|------|------|
| CBR           |                  | -10%              | 2%   | 10%  |
|               | 1783             | 1605              | 1819 | 1961 |
| <b>TOTALS</b> | 1783             | 1605              | 1819 | 1961 |

# More Enabling Technology

*ICH/ECH, Fueling, Magnets, Advanced Design Studies*

|         |                            | <u>FY 2009</u> | <u>FY 2010</u> | <u>FY 2011 CR</u> | <u>FY2012 (0.2%)</u> |
|---------|----------------------------|----------------|----------------|-------------------|----------------------|
| Stan    | ① Plasma Facing Components | 5709           | 5029           | 5029              | 5130                 |
|         | ② Plasma Chamber Systems   | 1910           | 2230           | 2230              | 2275                 |
| Richard | Neutronics                 | 385            | 310            | 310               | 316                  |
|         | ③ Tritium Systems          | 839            | 654            | 654               | 667                  |
|         | Safety and Environment     | 1518           | 1518           | 1518              | 1548                 |
|         | ④ Materials Science        | 4817           | 5217           | 5729              | 5844                 |

## ReNeW: our thanks to all leaders and particularly those in technology:

Theme 3 Ulrickson/Maingi/Dagazian, Theme 4 Meier/Raffray/Dagazian;

Thrusts 9, 10: Rognlien-Maingi-LaBombard-Stangeby; Hillis-Doerner

11, 12: Allain-Majeski- Wong; Leonard

13, 14: Morley; Kurtz-Mauel-Nastasi-Odette-Sharafat-Stoller/Zinkle

15: Raffray-El-Guebaly-Reiersen-Sawan-Sharpe-Waganer-Willms-Ying

## ReNeW: Promise & Challenge Enabling (Eroding) Technology needs investment.

- provide expertise: stem increasing loss of expertise, develop new staff
- upgrade aging facilities (PMTF), develop new facilities/projects (TBM, PSI, ...)
- engage with national community on **FNSF** and with international community on opportunities for smart collaborations in FNST

**PFC/PSI experiments in confinement devices**

**Row of W tiles**

**W migration**

|       |
|-------|
| >14   |
| 10-13 |
| 7-9   |
| 5-6   |
| 3-4   |
| 1-2   |
| <1    |

$\times 10^{20}$  atoms/m<sup>2</sup>

**Plansee W (one VPS)**

**DIMES in DIII-D**

**Probe Array Tiles**

**NSTX Liquid Li Divertor installed**

**Sandia**

**Sandia**

**Hi P Hi T Water Loop & He Loop Diagnostics**

**EB60 (60kW)**

**Lab Facilities**

**(Uof I) SLiDe Li Exp.**

**PMTF E-beams Tritium Plasma Exp.**

**ARIES surface probes**

**PISCES UCSD**

**EB1200 (1.2MW)**

**INL Tritium Ion Implanter**

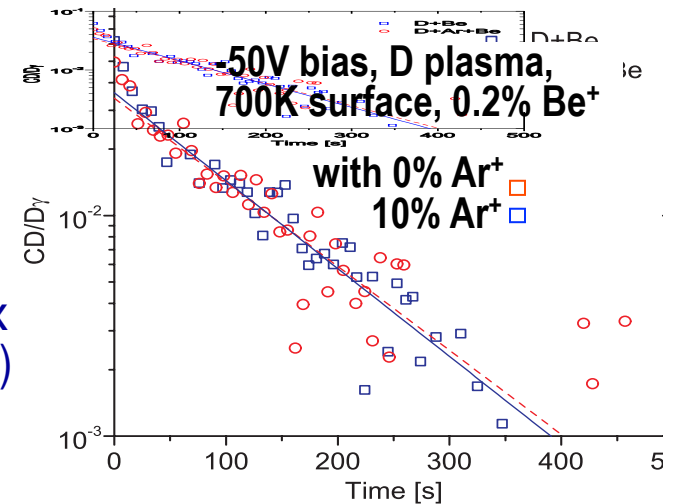
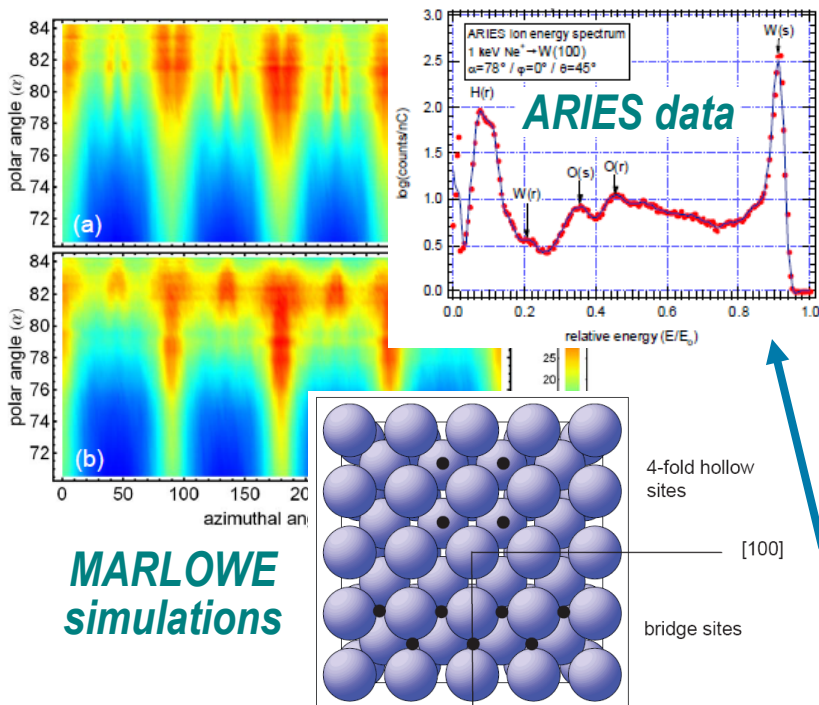
**MTOR Lab**

**MTOR UCLA**

# FY10 PFC Accomplishments

## High Heat Flux Testing

- **PMTF test capability to support ITER (Sandia)**  
*Unique: large targets IR views, handle Be (toxic)*  
*tests: FW quality mockups (R,J,K,C); Critical Heat Flux for hypervaportron FW (new ITER enhanced heat flux units)*
  - First Be cleanup of EB1200
  - Prepare EB1200 for FW semi-prototpye



## PSI Tests

- **PISCES-B (UCSD)**

- Be mitigates chemical erosion of C, and the beneficial effect survives Argon sputtering
- Continued work on W “fuzz”



- **Dust on DiMES; mirrors in MiMES (GA/UCSD/SNL/ANL)**

**Gas puff mitigates C deposition**

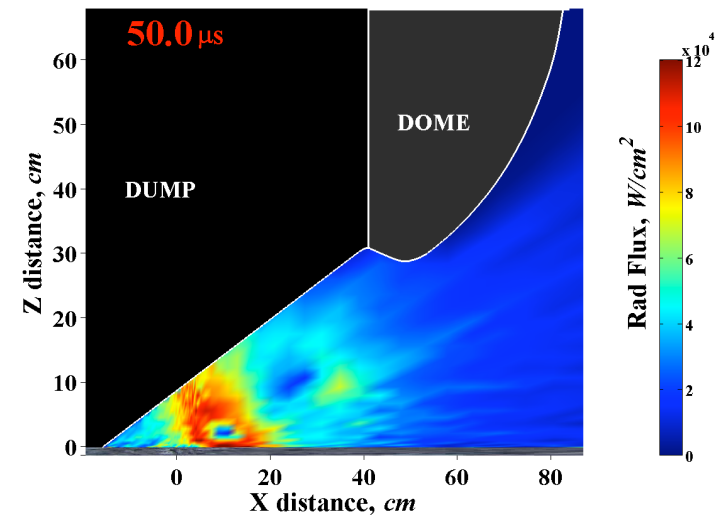
- **D (T) retention in He damaged W;**

**C erosion marker in EAST tile for ITER; ARIES spectroscopy D on W (Sandia)**

# FY10 PFC Accomplishments

## Modeling and Simulations

- Mixed-material sputtering & mixing for ITER, materials on DiMES/MiMES UCSD/PU/LLNL
- PFC response to ELMs, disruptions PU
- Thermal model LLD [grant] SNL
- CFD models of He cooling SNL
- Free surface liquid metal divertors UCLA
- D/T on Be surfaces SNL



*Radiation Fluxes to Nearby Components during ELM with 0.1 ms duration (Purdue)*

# FY11 PFC Major Plans

**PFCs:** Support ITER FW testing; simulate ITER ELMs in PISCES (H in surface); He-cooled PFC & structure for US TBMs; possible LLD upgrade in NSTX

**PSI:** Understand multi-component plasma interaction with mixed materials; Liquid Li Divertor operation and bonding of Li with C, O and impurities; continued DIII-D experiments with DiMES & MiMES

**Models:** Use kinetic transport code to predict non-thermal wall fluxes; detailed surface evolution of mixed materials, including MD model; Lithiated graphite and liquid Li divertor; PFC response to plasma transients

# FY12 PFC Major Plans

*Engage with community on FNSF & PFC/PSI Initiative, basis: ReNeW, >10%*

## PFC and PSI Experiments

- **PMTF:** - modify (EB1200 door) for ITER first wall prototype testing  
- test advanced PFCS with high temperature He cooling
- **PISCES:** - simulate ELM ablation plume transport  
- develop an understanding of multi-component plasma interaction with mixed material surfaces
- **DIII-D:** - study C deposition and D concentration vs. temperature  
- use DiMES & MiMES in DIII-D with further material samples
- Compare thermal/fluid and stress modeling of modified TBM with initial test results on small mockups
- Evaluate NSTX liquid lithium divertor results and further options
- Surface science of D and T in metals, He effects, coupons & tiles

## Plasma Materials Interactions Model

- Utilize edge turbulence code to model impurity “blob” transport
- Couple MD codes with BCA and kinetic-based codes for temperature-dependent surface response
- Assess ITER PFC sputtering and transient performance including lifetime, tritium retention/codeposition.

# FY11-12 Budget - Plasma Facing Components

***PFC/PSI Gap highlighted in ReNeW (high priority, Greenwald Report)***

**Theme 3. Taming the plasma material interface**

***– The state of knowledge must be sufficient to design and build, with high confidence, robust material components which interface to the hot plasma in the presence of high neutron fluences.***

| Task Descriptions                          | FY11 (K\$)  |             | FY12 (K\$)  |      | FULL         |
|--|-------------|-------------|-------------|------|--------------|
|  | CBR         | -10%        | +2%         |      |              |
| • PFCs Expt. & modeling<br>2395            | 1105        | 995         | 1127        |      |              |
| (PMTF capital equipment upgrade*)          |             |             |             | 3300 |              |
| • Plasma Materials Interaction Experiments | 1975        | 1777        | 2013        | 2171 |              |
| • PMI Modeling                             | 1950        | 1755        | 1989        |      | 2145         |
| <b>TOTAL</b>                               | <b>5029</b> | <b>4526</b> | <b>5130</b> |      | <b>10011</b> |

\*includes \$2.4M equipment for EB1200 power supply plus installation and data acquisition

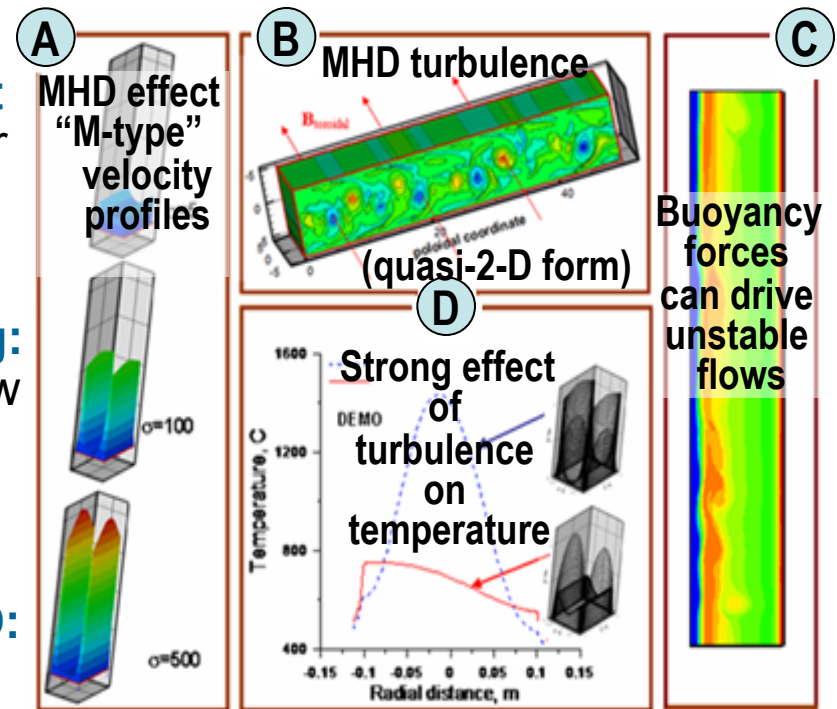


# FY10-11 Chamber Accomplishments & Plans

## Theory and Modeling

- **Continue to develop integrated FW-blanket simulations:** mate different meshes/codes for neutronics-thermofluid-thermomechanics integrated analysis for tritium blankets\* [UCLA]
- **MHD flow & mass transfer theory/modeling:** improve simulations of MHD effects on 3D flow elements plus physics of turbulence, wall wetting, and non-uniform properties\* [UCLA]  
\*ReNeW Thrust 15
- **US expertise on TBM\* and interfaces for IO:** help JA/KO coordinate half-port in Port 18; provide US expertise to ITER TBM Program Comm.

\*TBM program is an official part of the ITER project.



MHD severely modifies flow dynamics, heat & mass transport in liquid metal blankets.

## Experiments LM-MHD Experiments for the US/JA TITAN Collaboration:

- Year-3 experiments on impact of MHD on transition (3-D to 2-D) fluctuations and turbulence completed.
- Establish high temperature PbLi flow capability and initial experiments.



## FY12 Chamber Major Plans

*Engage with community  
on FNST & FSNF  
basis: ReNeW, >10%*

- **Continue Basic Research and Predictive Capabilities**
  - Effects of MHD-controlled velocity profiles on corrosion and transport (liq. metal)
  - Tritium fuel cycle models, tritium permeation database
  - Characterization of thermo-mechanics in solid breeder pebble beds
- **Experiments for TITAN and International Collaborations:**
  - Including 1<sup>st</sup> time with MHD - heat transfer - PbLi - SiC flow channel inserts
- **Simulation for Integrated Fusion Nuclear Science & Technology (FNST):**
  - Continue to develop integrated system with mesh & data hierarchy for blanket simulations - link to design activities and Fusion Simulation Project FW/
- **Fusion Nuclear Science Experiments in Fusion Environment:**
  - Continue participation in planning for ITER blanket module testing, program committee and interface coordination.
  - Provide analysis, mission, features to define a Fusion Nuclear Science Facility

**Responsive to RENEW Technology & Material Thrusts 13,14,15**

# FY11-12 Budget – Chamber Technology

**Engage with community on FNST & FSNF** basis: ReNeW, >10%

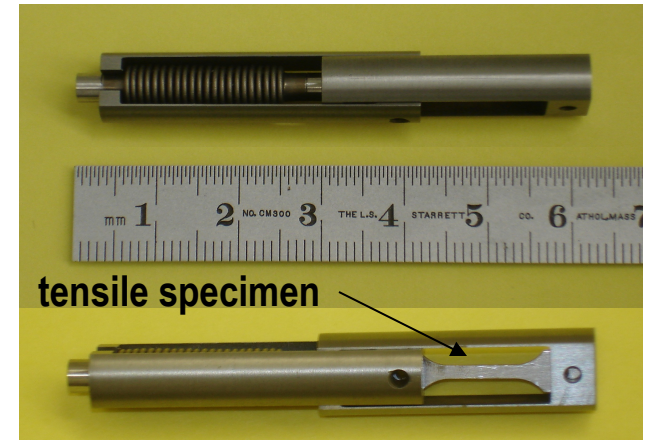
| <i>Task Descriptions</i>  | FY11(K\$)   |             | FY12 (K\$)  |             |
|---|-------------|-------------|-------------|-------------|
|   | CBR         | -10%        | 2%          | 10%         |
| <b>Basic Research &amp; Predictive Capabilities</b><br>(MHD, Tritium, Corrosion, modeling and database)             | 680         | 610         | 695         | 700         |
| <b>TITAN &amp; International Collaborations</b><br>(Experiments for blanket and international collaboration)        | 590         | 590         | 590         | 590         |
| <b>Simulation for Integrated FNST</b><br>(Thermomechanics, Thermofluids, etc.)                                      | 315         | 280         | 340         | 400         |
| <b>Definition, Exploration &amp; Analysis<br/>of Fusion Nuclear Science Experiments<br/>in a Fusion Environment</b> | 390         | 300         | 390         | 485         |
| <b><i>Totals</i></b>  | <b>1975</b> | <b>1780</b> | <b>2015</b> | <b>2175</b> |

# FY10 **Materials** Accomplishments & Plans

(ReNeW Thrusts 1,7,9-12,13,14,15)

## Experimental results

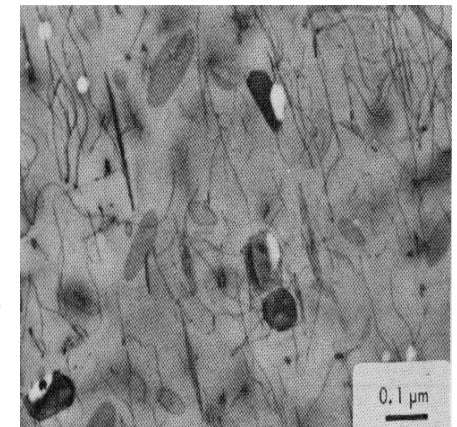
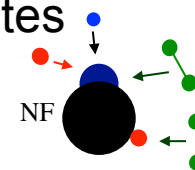
- **Predicted changes due to irradiation verified**
  - Change in flow (yield) stress vs. shift in temperature below which (brittle) fracture occurs
  - Cavity evolution in He implanter using advanced multi-scale model of He transport and fate
- **Completed two irradiation experiments**
  - Post-irradiation examination of DOE/MEXT 18J: *determined response of SiC and SiC composites to high-temperature irradiation*
  - DOE/JAEA 15J (lithium-bonded experiment): *microstructural evolution and mechanical properties of advanced RAFM and ODS ferritic alloys*



**Novel capsule to test in-reactor creep of metals and ceramics with internal load frame**

## Theory - Extensive computational studies

- He diffusion & clustering to form bubbles, and ballistic escape
- Dislocation interaction with nano-scale oxide precipitates
- Major progress in how to manipulate nano-features that imbue ODS ferritic alloys with remarkable high-temperature strength and tolerance to neutron damage



# FY11 Materials Plans

## Structural Materials

- **Reduced Activation Materials:** Fundamental research, ferritics, SiC composites
- **DOE/JAEA** – Complete work on effects of intermediate neutron dose on constitutive properties of advanced alloys; He effects on microstructure.
- **DOE/MEXT** - Continue work on synergistic effects of He, tritium & neutron irradiation on properties of bonded materials and irradiation creep of SiC ceramics and composites.
- **Advanced Materials:** Continue development and evaluation of oxide and nitride dispersion-strengthened ferritic alloys.
- **Tungsten:** Explore ways to improve ductility and toughness of tungsten and tungsten alloys using computational materials science and key experiments.
- **Irradiation Effects in Blanket Materials:** Understand how damage evolves (creep, fatigue, creep-fatigue); electrical & thermal conductivity (SiC ceramics, composites).

## Crosscutting Theory & Modeling

- Multiscale modeling of radiation effects on mechanical properties with He effects (e.g., validate atomistic & kinetic simulations, use fission data from implanter experiments).
- Microstructure-based multiscale modeling of high-temp. deformation and fracture.
- Develop “coarse-graining” methods for advanced kinetic models.

Neutron Source - No support for development at target funding level.

# FY12 Materials Plans (\$5729 K)

## Structural Materials

- **Reduced Activation Materials:** Fundamental research on ferritic steels & SiC.
- **DOE/JAEA Collaboration:** Assess effects of high-dose (>50 dpa) irradiation on constitutive properties of advanced RAFM steels.
- **DOE/MEXT Collaboration:** Determine strength and cohesiveness of joints (weld, HIP) in irradiated RAFM steels. Continue work [synergistic effects of He, tritium & neutron irradiation on properties of bonded materials and irradiation creep of SiC composites.]
- **Advanced Materials:** Continue [advanced oxide & nitride dispersion-strengthened ferritic alloys.] (+10%) study advanced solid state joining, e.g. friction stir welding.
- **Tungsten:** Continue [improve ductility and toughness of tungsten and tungsten alloys.] Synthesize promising alloys and experimentally determine properties. (+10%) begin to assess low dose, low temperature radiation effects.
- **Irradiation Effects in Blanket Materials:** Continue work [how damage evolves]

## Crosscutting Theory & Modeling

- Continue [Multiscale modeling of radiation effects on mechanical properties with He effects]
- Continue [Microstructure-based multiscale modeling of high-temp. deformation and fracture.]

Neutron Source - No support. (+10%) small effort.

# FY11-12 Budget - Materials Science

**Greenwald Tier 1 Issue:** Understand basic materials science for breeding blankets, structural components, plasma diagnostics and heating components in areas of high neutron fluence. Solutions not in hand; major extrapolation from current state of knowledge; need both qualitative improvements and substantial development for both short and long term.

| <i>Task Descriptions</i>                            | FY11(K\$)   | FY12 (K\$)  |             |             |
|---|-------------|-------------|-------------|-------------|
|   | CBR         | <u>-10%</u> | <u>2%</u>   | <u>10%</u>  |
| <b>Structural Materials</b>                         |             |             |             |             |
| Reduced Activation Materials (Ferritic Steels, SiC) | 379         | 300         | 385         | 400         |
| DOE/JAEA - Ferritic Steels                          | 1550        | 1400        | 1550        | 1550        |
| DOE/MEXT - Tritium/Irradiation Synergism            | 700         | 650         | 700         | 700         |
| Advanced Materials (ODS Ferritic Alloys)            | 500         | 500         | 590         | 750         |
| High Heat Flux Materials (Tungsten)                 | 900         | 900         | 920         | 1100        |
| Blanket Materials (TBM relevant)                    | 400         | 250         | 400         | 400         |
| <b>Cross-cutting Theory &amp; Modeling</b>          | 1300        | 1160        | 1300        | 1300        |
| <b>Neutron Source</b>                               | 0           | 0           | 0           | 100         |
| <i>Totals</i>                                       | <b>5729</b> | <b>5160</b> | <b>5845</b> | <b>6300</b> |

# FY10 Tritium & Safety Accomplishments & Plans

## SAFETY AND ENVIRONMENT

- Initiated testing for dust explosion indices of Be, W, C, and mixtures
- Magnets safety code MAGARC extended to evaluate busbar behavior
- Extended failure rate database to include plasma diagnostics systems & tritium monitors

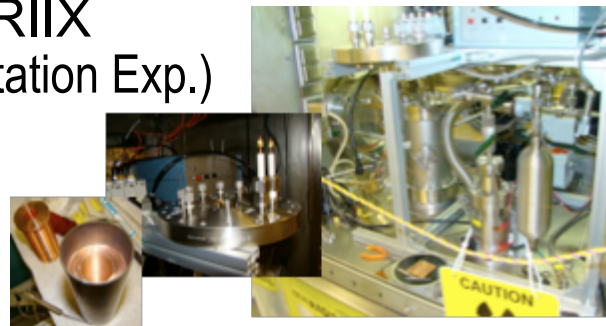


VACARC busbar experiments to benchmark MAGARC

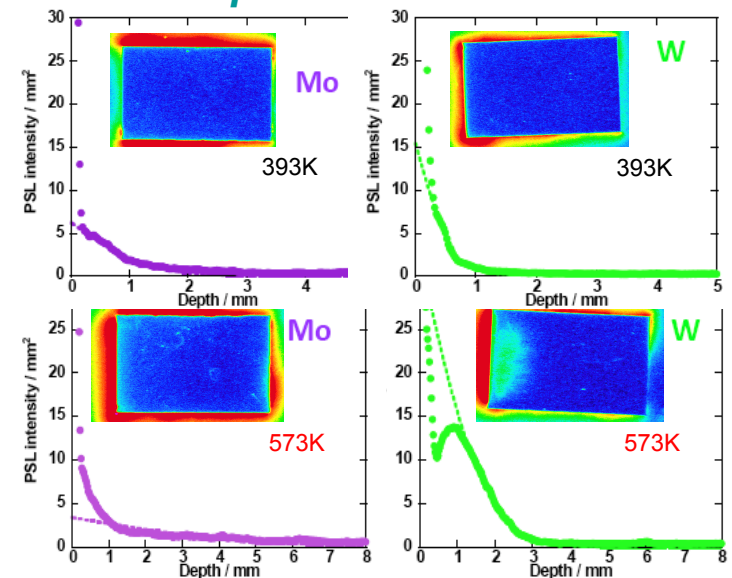


## TRITIUM SYSTEMS

- Tritium retention tests, irradiated W & Mo
- Extended measurement of tritium solubility in molten Pb-Li eutectic at very low partial pressures
- Evaluated concepts and requirements for a tritium extraction test loop
- Operated the TRIIX (Tritium Ion Implantation Exp.) for irradiated samples



## Tritium profiles in W & Mo



LLE solubility test system



# FY11 Tritium & Safety Plans

## ***SAFETY AND ENVIRONMENT***

- ***Fusion Safety Codes***: Verification/validation (V&V) for ITER (Final Safety Report); Support US ITER TBM program and advanced design studies; Upgrade aerosol transport models in MELCOR; V&V planning for MAGARC
- ***Experiments & Analysis***: Participate in developing the ITER Dust Mockup Facility; Determine needs for experiments to close any gaps for safety code V&V for ITER and other fusion pathway facilities
- ***Risk and Safety Support***: Compile failure rate data for advanced cycle heat transport systems; Evaluate system reliability/maintainability for economic impacts of safety on ITER, DEMO, and commercial plants; Extend the Fusion Safety Standard as parties go forward in “fast track” development.

## ***TRITIUM SYSTEMS***

- ***First Wall***: Continue to measure tritium retention in irradiated W with TPE and TRIIX at various irradiation doses and temperatures); Determine tritium concentration profiles in various metals & mixed materials.
- ***Blanket***: Specify the design of a molten Pb-Li loop for studying tritium extraction methods; Measure the effectiveness of various tritium permeation barriers.

# FY12 Tritium & Safety Plans

**Engage with community  
FNST & FSNF Initiative  
basis: ReNeW, >10%**

## **SAFETY AND ENVIRONMENT**

- **Fusion Safety Codes:** ITER safety calculations with features of the final design; Apply safety codes to IFMIF, CTF, and other proposed facilities needed before DEMO; Evaluate evolving requirements by licensing authorities for safety analysis tools applied to advanced nuclear systems.
- **Experiments & Analysis:** Perform measurements of explosion indices for mixed-materials dust prototypic of dust in ITER (tritiated & activated)
- **Risk & Safety Support:** Estimate personnel radiation doses expected for commercial fusion plants; Update the Fusion Safety Standard, including waste management and recycling strategies, to address fast track fusion power development.

## **TRITIUM SYSTEMS**

- **First Wall:** Measure tritium permeation in-situ in metals using TPE & TRIIX; Perform tests for baseline qualification testing of tritium behavior in joined ITER materials.
- **Blanket:** Measure effectiveness of various tritium permeation barriers as applied to advanced designs

**Responsive to RENEW Harvest Fusion Energy Theme 4**

# FY11-12 Budget - Tritium & Safety

***Engage with community on FNST & FSNF Initiative  
basis: ReNeW***

| <i>Task Descriptions</i>           | FY11(K\$) | FY12 (K\$)  |           |            |
|------------------------------------|-----------|-------------|-----------|------------|
|                                    | CBR       | <u>-10%</u> | <u>2%</u> | <u>10%</u> |
| <b>Safety and Environment</b>      |           |             |           |            |
| <b>Fusion Safety Codes</b>         | 650       | 550         | 660       | 700        |
| <b>Experiments &amp; Analysis</b>  | 650       | 600         | 680       | 720        |
| <b>Risk &amp; Safety Support</b>   | 268       | 255         | 268       | 275        |
| <b>TRITIUM SYSTEMS</b>             |           |             |           |            |
| <b>First Wall Tritium Behavior</b> | 327       | 300         | 329       | 350        |
| <b>Blanket Tritium Behavior</b>    | 327       | 295         | 329       | 400        |
| <b>TOTALS</b>                      | 2222      | 2000        | 2266      | 2445       |

# Summary



## **The VLT is fully engaged in support of ITER activities**

- Ongoing R&D in plasma technologies continues for a few years, then we need a plan to retain vital expertise in base program
- New plasma technology test stands (ICH, ECH, fueling), an anticipated role in the test blanket program and opportunities in ITER upgrades and international collaboration on unique facilities provide numerous opportunities..

## **We need to reload after several years of declining budgets**

- FY12 guidance is \$5M below the \$29M FY05 levels.
- Must rebuild sufficient capability in PFC/PSI, FNST, Materials, etc. to move forward on the vision of FES that

*“..requires launching of a vigorous materials and nuclear science program that will be part of defining and constructing a fusion nuclear science facility, and will fill gaps en route to a DEMO”*