



Making Sense of Fusion Radwaste: Recycling and Clearance, Avoiding Disposal

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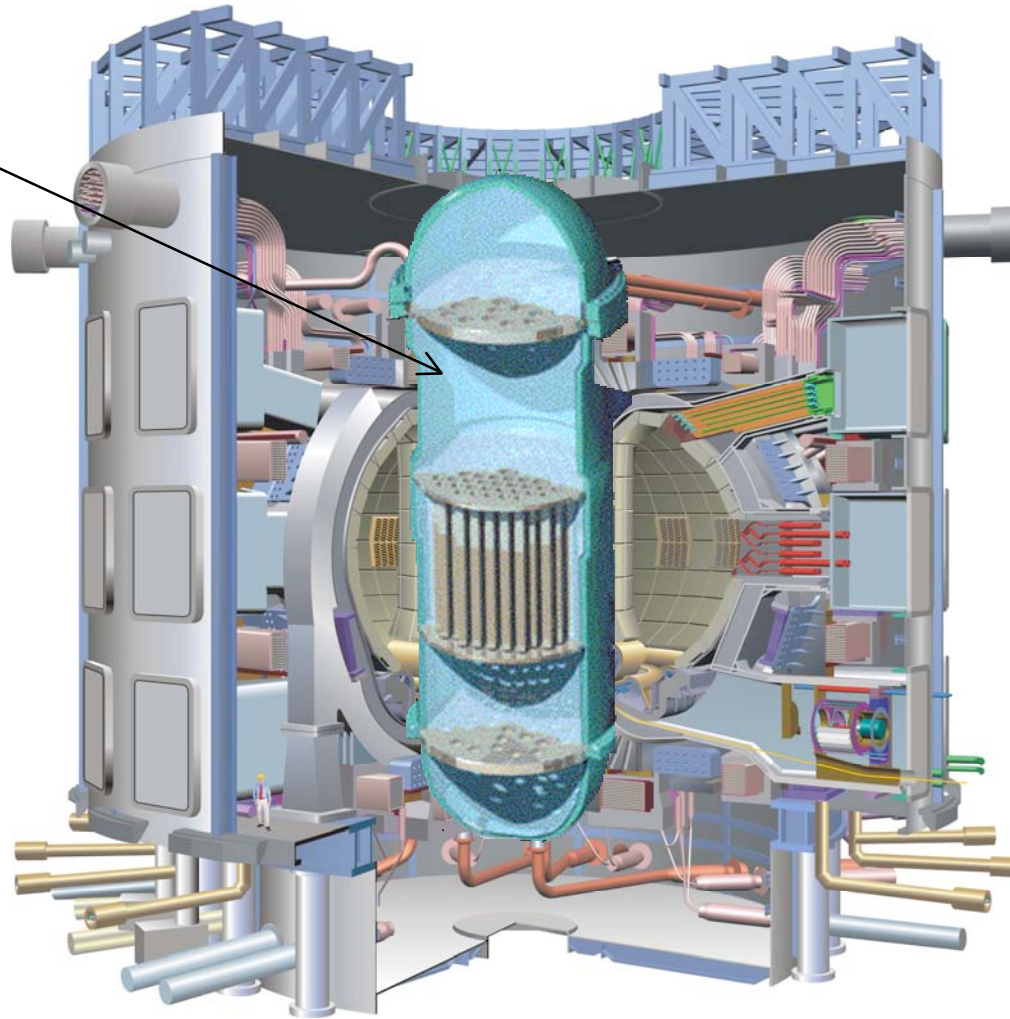


Handling Fusion Radioactive Materials is Important to Future of Fusion Energy

- **Background:** Majority of fusion power plants designed to date focused on disposal of active materials in repositories, adopting fission waste management approach preferred in 1970's.
- **New Strategy:** Develop new framework for fusion: nothing should be disposed of in ground, instead recycle and/or clear all active materials, if technically and economically feasible.
- **Why?**
 - Limited capacity of existing low-level waste repositories
 - Political difficulty of building new repositories
 - Tighter environmental controls
 - No radwaste burden for future generations.
- **Impact:** Promote fusion as **waste-free** source of energy.

Fusion Generates Large Amount of LLW that Fills Repositories Rapidly

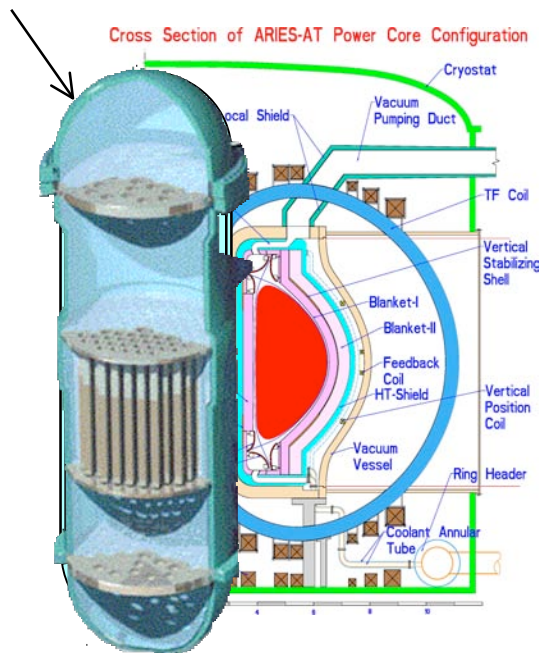
Advanced Fission Reactor
Vessel (ESBWR)
(21 m x 6.4 m)



ITER

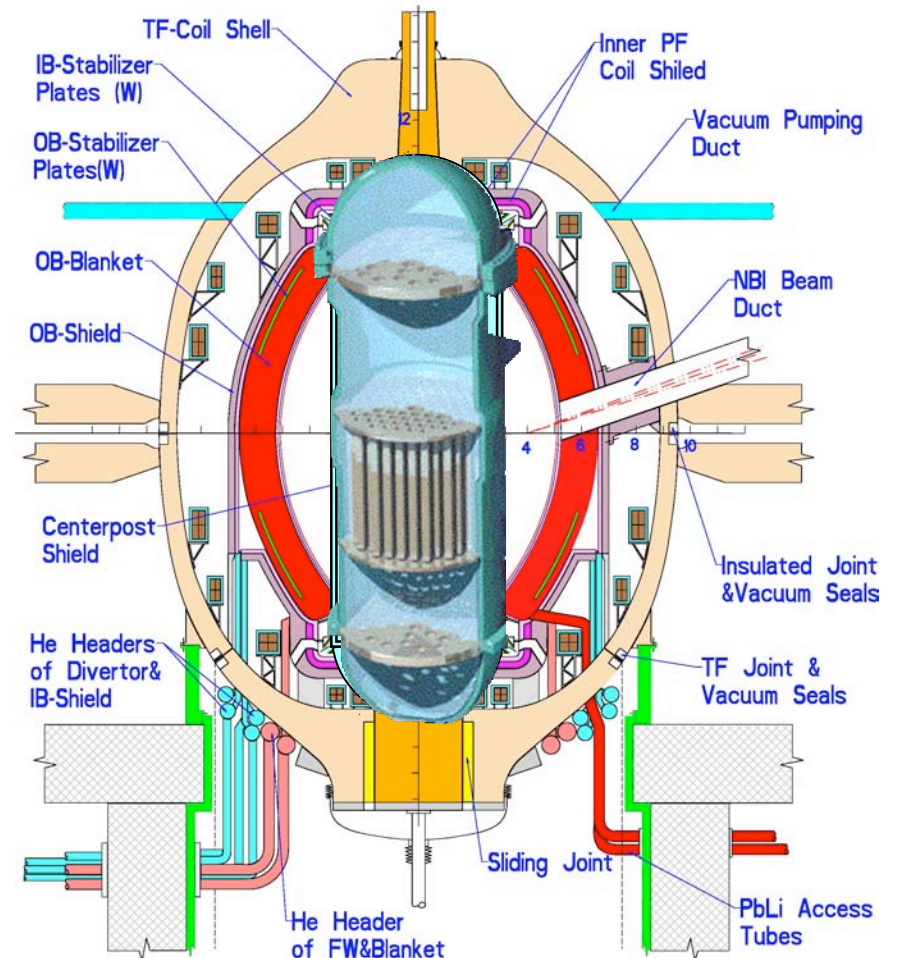
Fusion Generates Large Amount of LLW that Fills Repositories Rapidly (Cont.)

Advanced Fission Reactor
Vessel (ESBWR)
(21 m x 6.4 m)



ARIES-AT
Advanced Tokamak

Elevation View of ARIES-ST Power Core



ARIES-ST Spherical Tokamak



What UW Suggests

Fusion designs should adopt **MRCB** philosophy:

M – Minimize volume of active materials by design.

R – Recycle, if economically and technologically feasible.

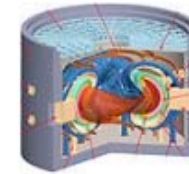
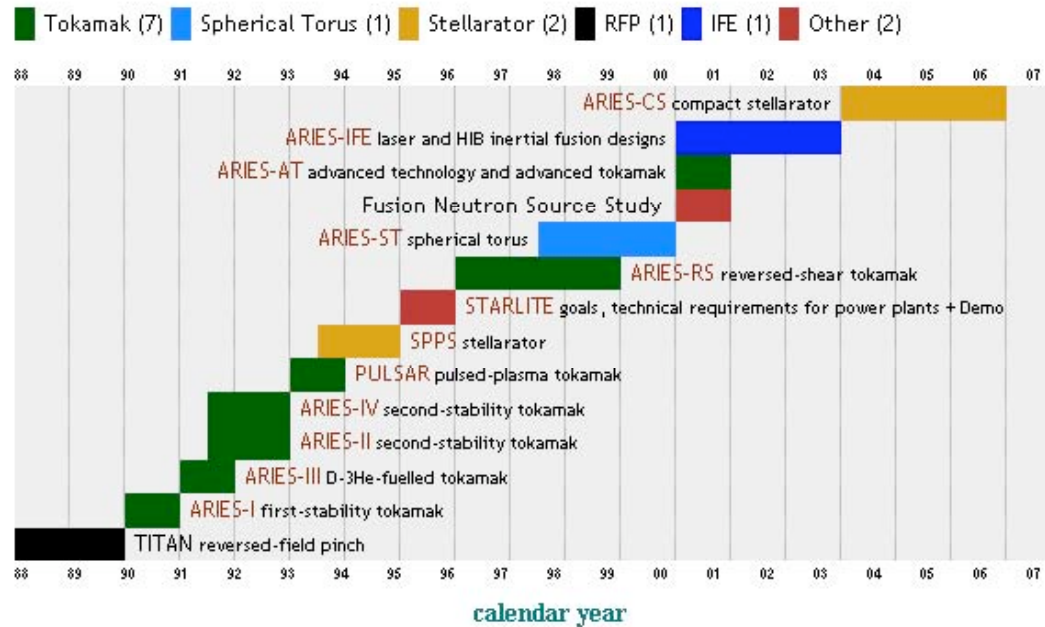
C – Clear slightly-irradiated materials.

B – Burn active byproducts, if any, in fusion devices*.

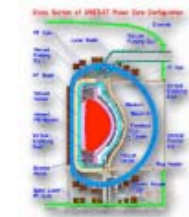
* L. El-Guebaly, “Managing Fusion High Level Waste – a Strategy for Burning the Long-Lived Products in Fusion Devices,” *Fusion Engineering and Design*, **81** (2006) 1321-1326.

ARIES Designs (1988-2007)

ARIES Project Timeline



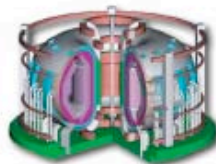
ARIES-CS



ARIES-AT



ARIES-ST



ARIES-I



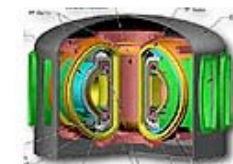
ARIES-III



ARIES-IV



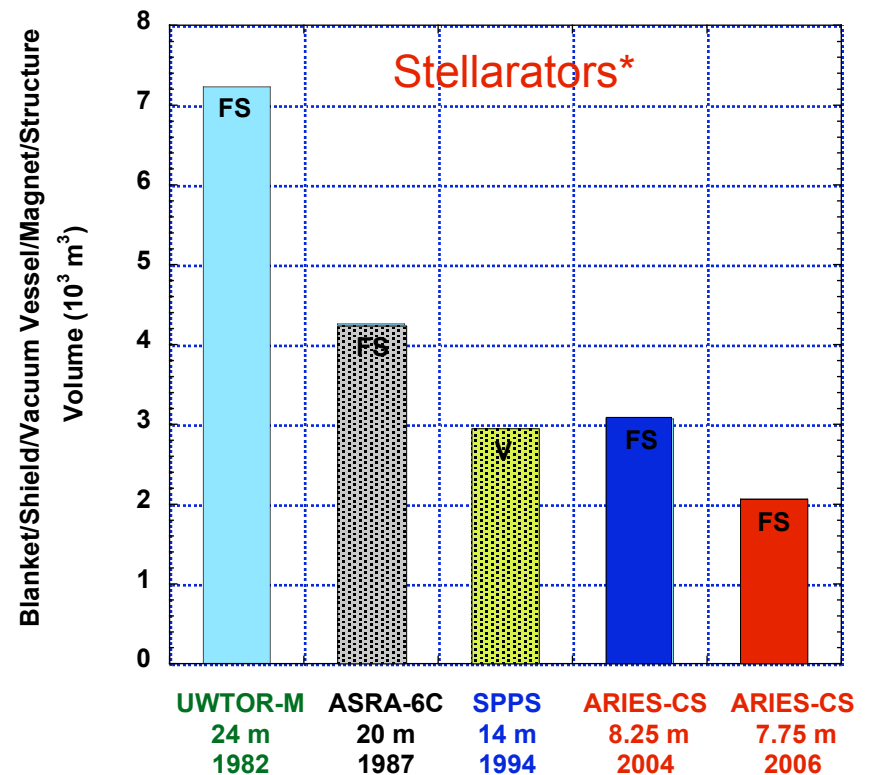
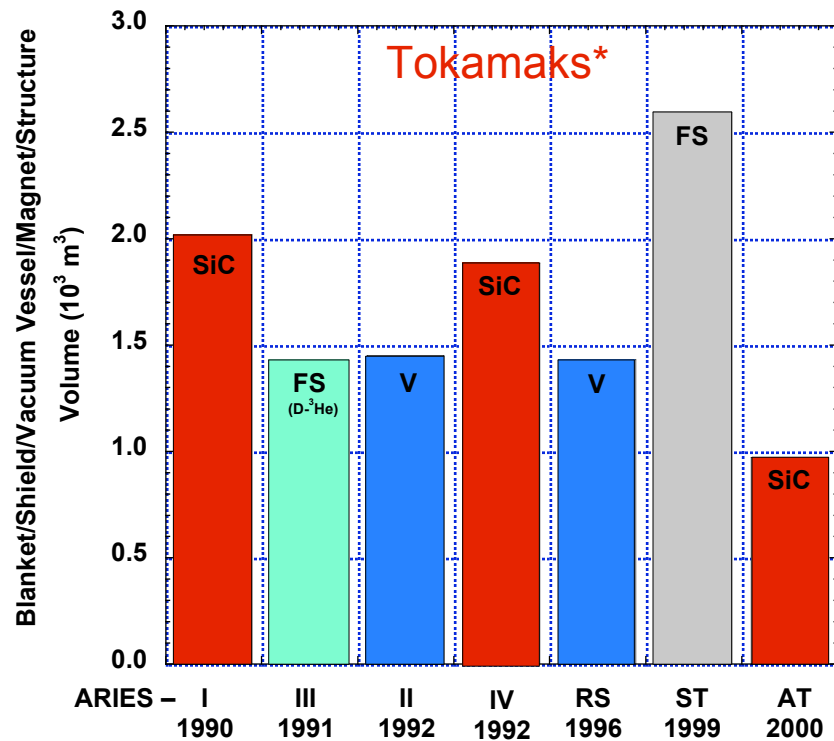
SPPS



ARIES-RS

Radwaste Minimization

ARIES Project Committed to Waste Minimization



Tokamak waste volume halved over 10 y study period

Stellarator waste volume dropped by 3-fold over 25 y study period

* Actual volumes (not compacted, no replacements).

Disposal, Recycling, and Clearance



Disposal, Recycling, Clearance Approaches Applied to Recent Fusion Studies

(red indicates preference)

	Components	Recycle?	Clear?	Dispose of @ EOL?
IFE:				
ARIES-IFE	Targets[#]	no (for economic reasons)	yes / no	yes (as Class A)
Z-Pinch-IFE	RTL[*]	yes (a must requirement)	yes	yes (as Class A)
MFE:				
ARIES-CS[@]	all	yes	yes / no	yes (as Class A & C)

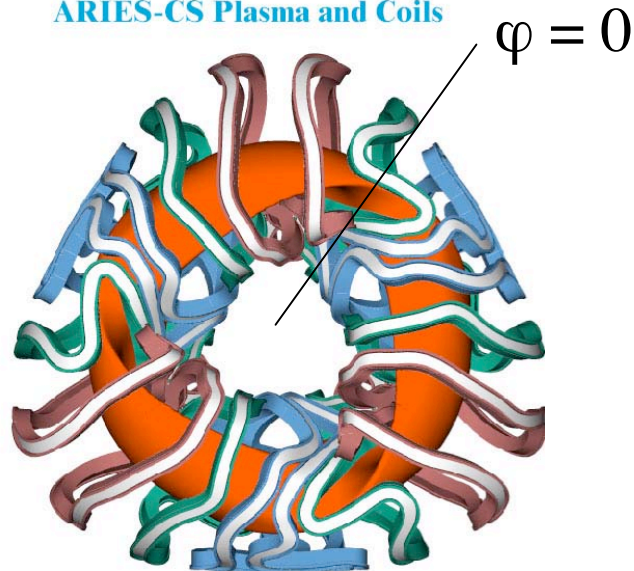
L. El-Guebaly, P. Wilson, D. Henderson, and A. Varuttamaseni, "Feasibility of Target Materials Recycling as Waste Management Alternative," *Fusion Science & Technology*, **46**, No. 3, 506-518 (2004).

* L. El-Guebaly, P. Wilson, and M. Sawan, "Activation and Waste Stream Analysis for RTL of Z-Pinch Power Plant," To be published in *Fusion Science & Technology*.

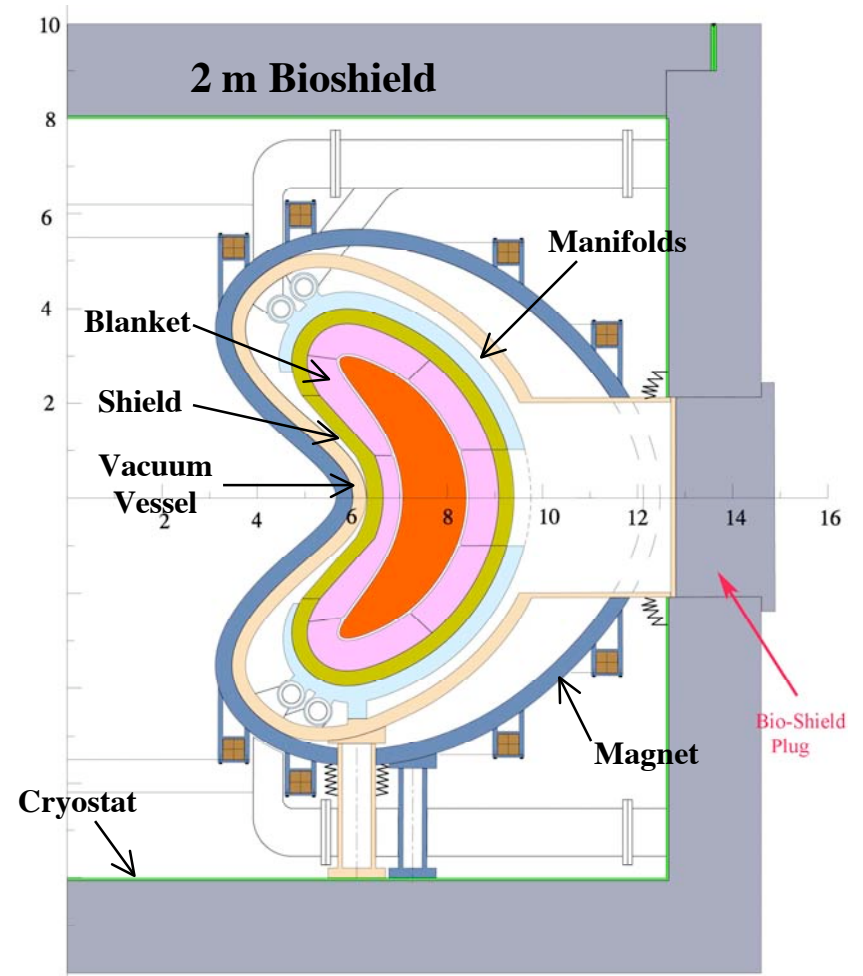
@ L. El-Guebaly et al., "Designing ARIES-CS Compact Radial Build and Nuclear System: Neutronics, Shielding, and Activation," To be published in *Fusion Science and Technology*.

ARIES Compact Stellarator

ARIES-CS Plasma and Coils

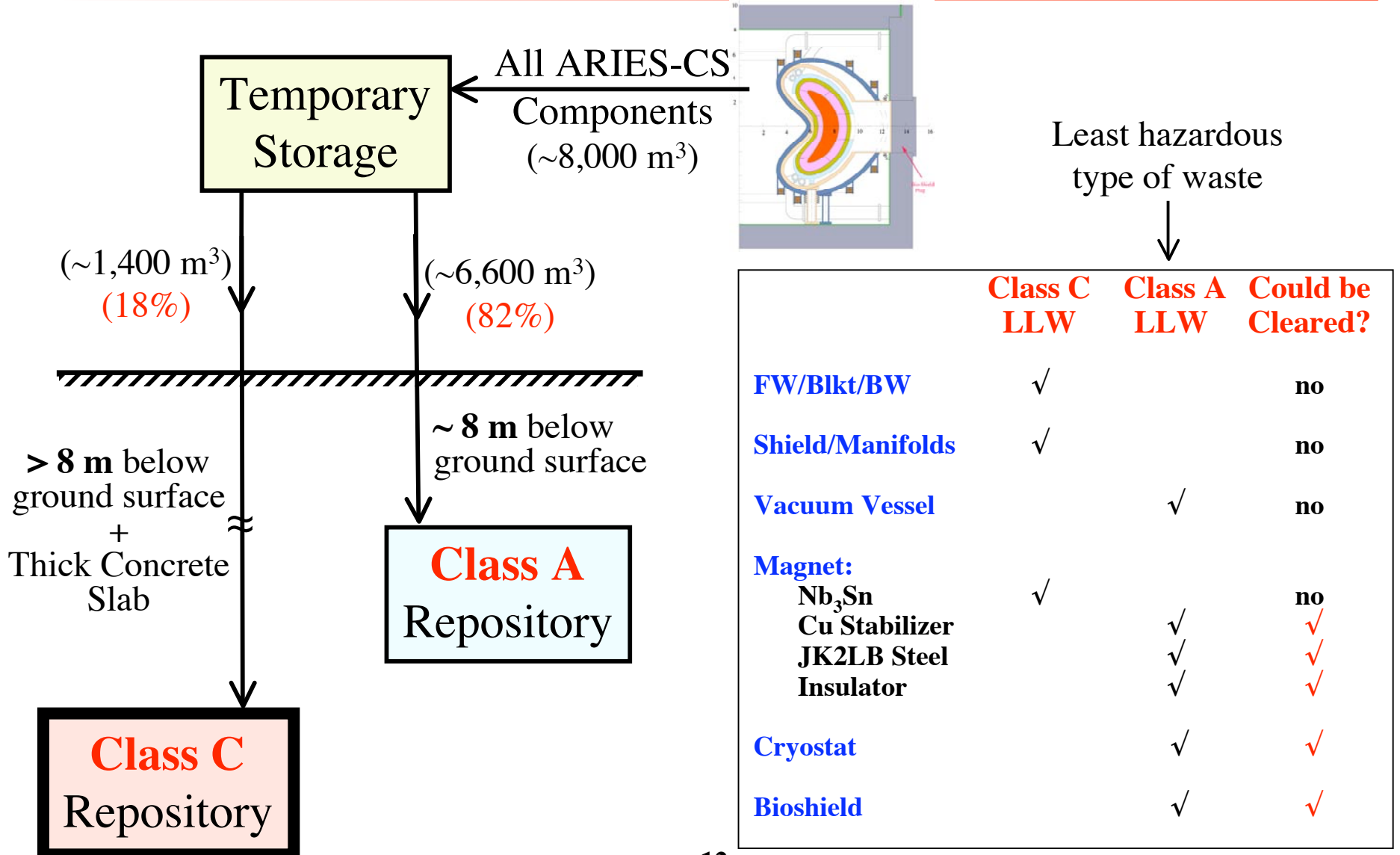


3 Field Periods.
LiPb/He/FS System.
7.75 m Major Radius.
2.6 MW/m² Average NWL.
3 FPY Replaceable FW/Blanket.
40 FPY Permanent Components.
~78 mills/kWh COE (\$2004).

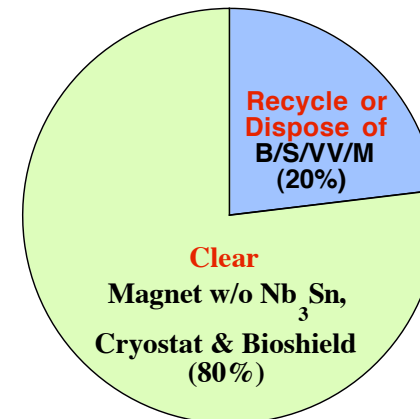
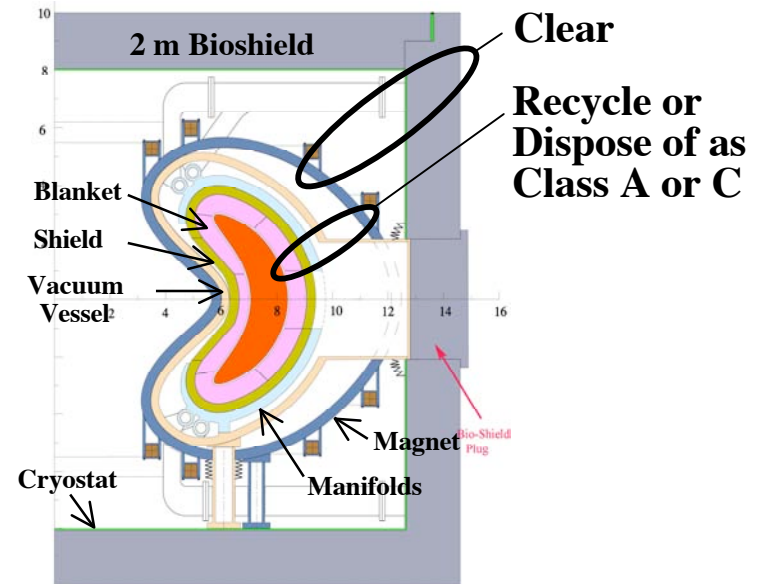
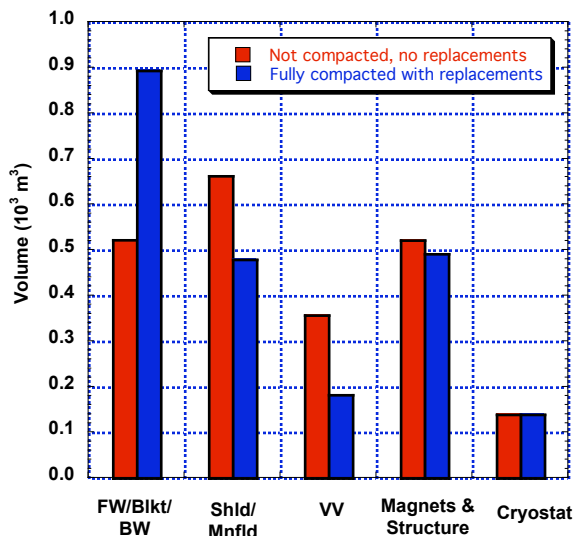
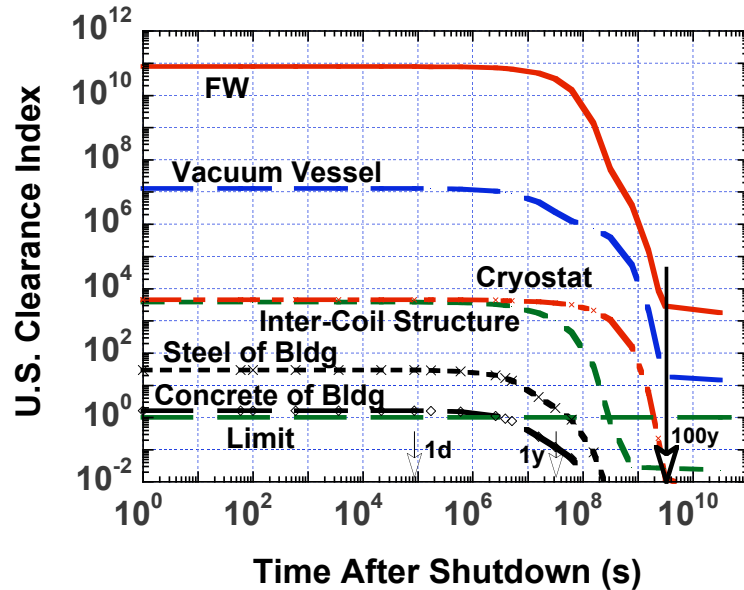


ARIES-CS Cross Section @ $\varphi = 0$

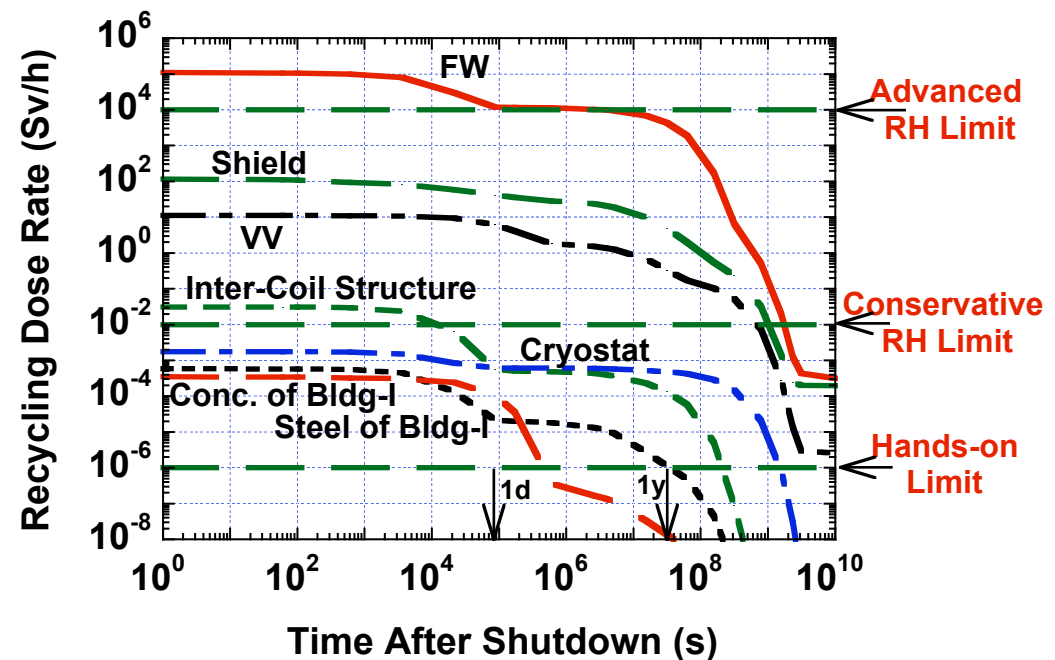
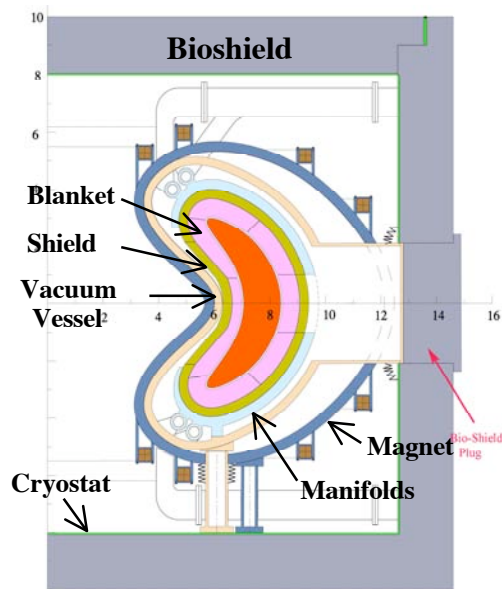
ARIES-CS LLW Classification for Geological Disposal



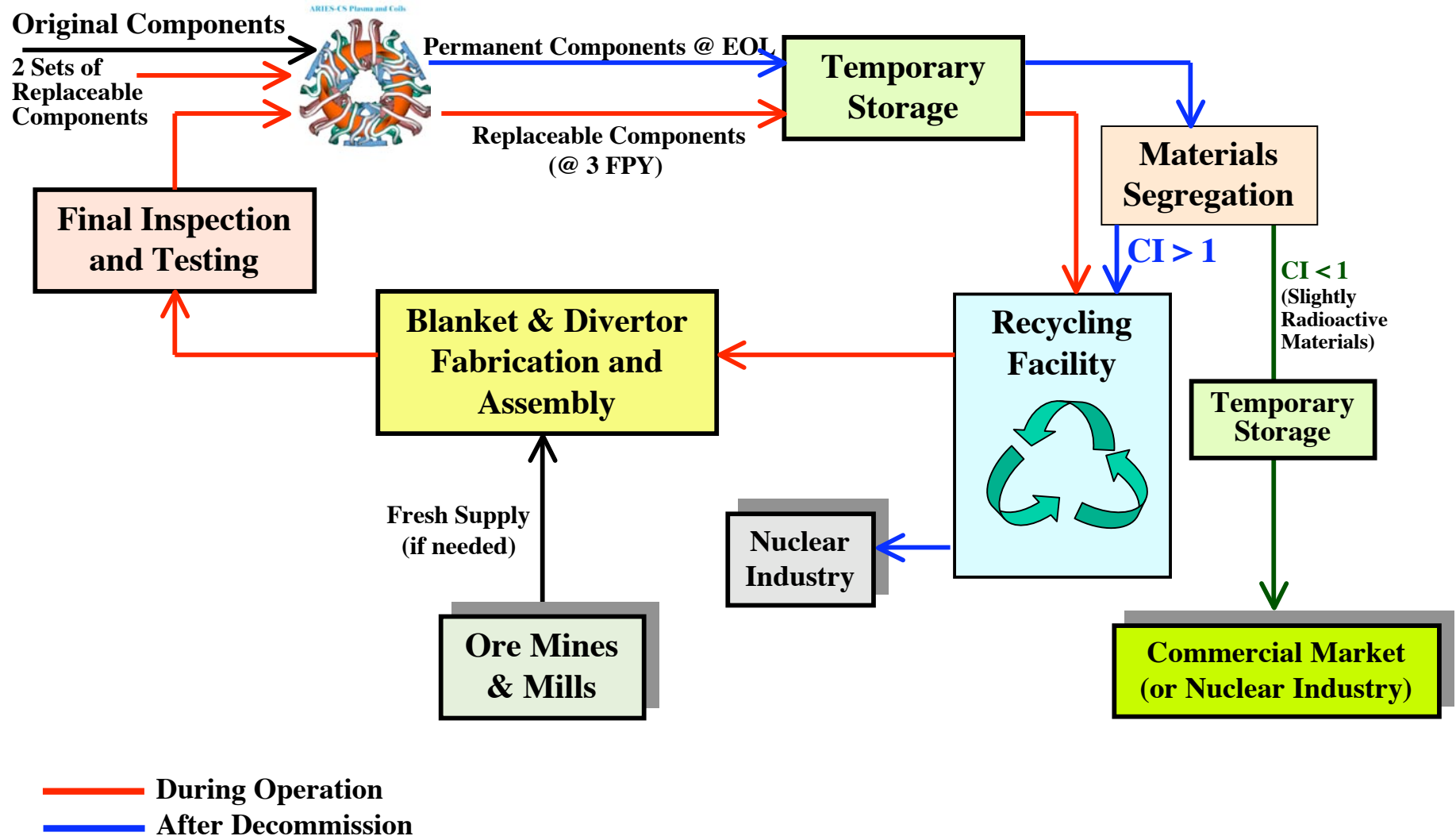
80% of ARIES-CS Active Materials can be Cleared in < 100 y after Decommission



All ARIES-CS Components can be Recycled in < 1 y Using Advanced and Conventional RH Equipment



Recycling & Clearance Flow Diagram





General Observations

- **Recycling and clearance options look promising** and offer significant advantage **for waste minimization**.
- They should be pursued despite lack of details at present.
- Fusion recycling technology **will benefit from fission developments** and accomplishments in 50-100 y.
- To support our position, we identified **several critical issues** that need further investigation for all three options:
 - Disposal
 - Recycling
 - Clearance



Disposal Issues

- Large **volume** to be disposed of (7,000 - 8,000 m³ per plant, including bioshield).
- High disposal **cost** (for preparation, packaging, transportation, licensing, and disposal).
- Limited **capacity** of existing LLW **repositories**.
- **Political difficulty** of building new repositories.
- Tighter **environmental** controls.
- Radwaste **burden** for future generations.



Recycling Issues

- Development of radiation-hardened **RH equipment** ($\geq 10,000$ Sv/h).
- **Energy demand** and **cost** of recycling process.
- Radiochemical or isotopic **separation processes**, if needed.
- Any materials for **disposal**? Volume? Waste level?
- **Properties** of recycled materials?
- Recycling plant capacity and **support ratio**.
- Acceptability of **nuclear industry** to recycled materials.
- Recycling/clearance **infrastructure**.



Clearance Issues

- **Discrepancies** between clearance standards*.
- **Lack of consideration** for numerous fusion radioisotopes*.
- **Impact** of missing radioisotopes on CI prediction.
- Need for fusion-specific **clearance limits***.
- **Clearance market** (none anywhere in the world, **except** in Germany and Spain. U.S. industries do not support unconditional clearance claiming it could erode public confidence in their products and damage their markets).

* L. El-Guebaly, P. Wilson, and D. Paige, "Evolution of Clearance Standards and Implications for Radwaste Management of Fusion Power Plants," *Fusion Science & Technology*, **49**, 62-73 (2006).



Recommendations

Fusion designs:

- Promote environmentally attractive scenarios such as recycling and clearance, avoid geological burial, and minimize waste volume by design.
- Technical and economic aspects *must* be addressed before selecting most suitable waste management approach for any fusion component.

Nuclear industry and organizations:

- Nuclear industry *must* accept recycled materials from dismantled nuclear facilities.
- National and international organizations (NRC, IAEA, etc.) should continue their efforts to convince industrial and environmental groups that clearance can be conducted safely with no risk to public health.



International Activities

- **Growing international effort** in support of this new trend in fusion radwaste management.
- UW recent activity **drew attention of European colleagues** asking El-Guebaly to co-author papers on fusion radwaste management.
- El-Guebaly is now U.S. Task Leader for **IEA-ESEFP Task 6** on “**Fusion Radioactive Waste Studies.**”
- El-Guebaly and D. Petti presented UW preliminary findings at 8th **IAEA** TM on **Fusion Power Plant Safety** (July 06 – Vienna, Austria).
- El-Guebaly **invited** to give oral talk at upcoming **ISFNT-8** conference (Oct. 07, Germany): **Goals, Challenges, and Successes of Managing Fusion Activated Materials.**
- El-Guebaly will present UW work at upcoming 2nd **IAEA** TM on **1st Generation of Fusion Power Plants** (June 2007 – Vienna, Austria): **Environmental Aspects of Recent Trend in Managing Fusion Radwaste: Recycling and Clearance, Avoiding Disposal.**
- UW will continue collaborative effort with Europeans through **IEA** activities.