

# Effects of Transverse Loads and Pure Bending on the Critical Current of Nb<sub>3</sub>Sn Superconductors

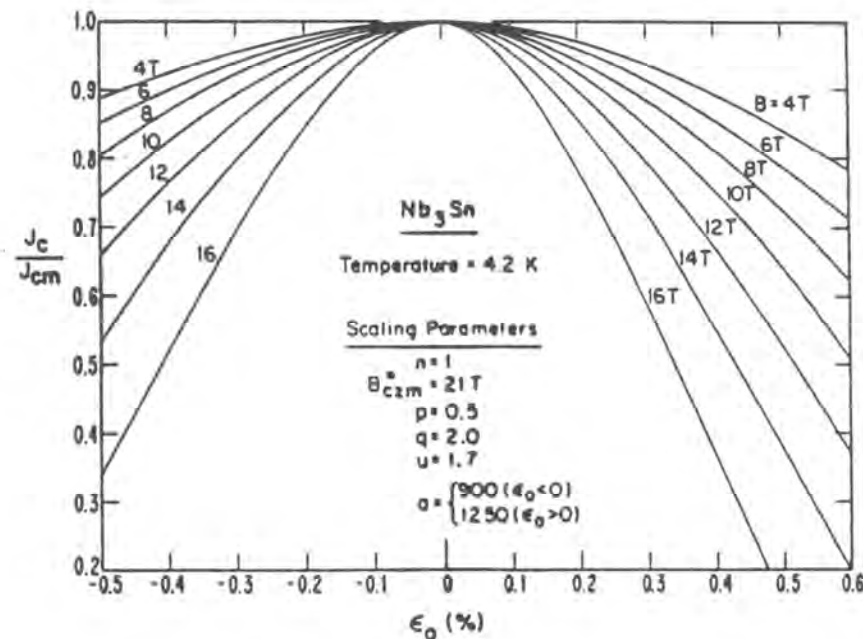
Joseph V. Minervini, Makoto Takayasu, Joel H. Schultz,  
Peter H. Titus, David L. Harris, Luisa Chiesa, and Matteo  
Salvetti- MIT

and

**Peter H. Lee and Matt C. Jewell - U. of Wisconsin-Madison**

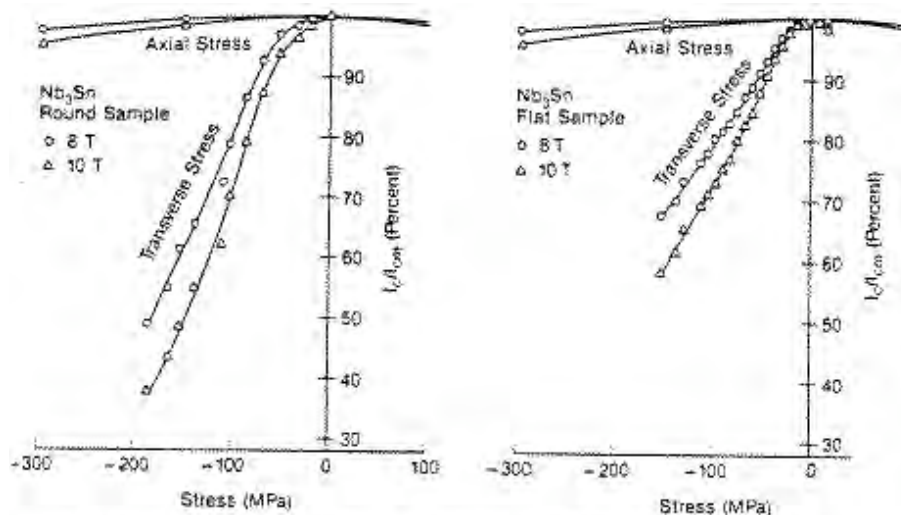
VLT Technical Highlight  
September 14, 2005

- $\text{Nb}_3\text{Sn}$  is a brittle A15 intermetallic compound whose superconducting properties are known to be extremely sensitive to strain:
  - Historically most strain dependent characterization has been measurement of critical current or critical field as a function of applied uniaxial longitudinal strain
  - Co-processing with other materials (copper stabilizer, structural jacket materials) with different Coefficient of Thermal Expansion (CTE) may lead to substantial thermal strain-induced degradation of critical current density



Data by Jack Ekin-NIST

- Transverse compressive strain also is known to degrade critical properties.
- Bending strain results in both compressive and tensile strains in the superconductor cross-section



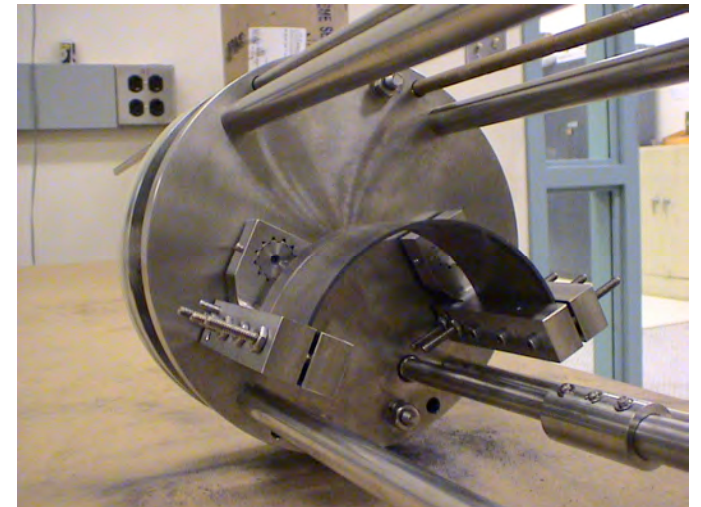
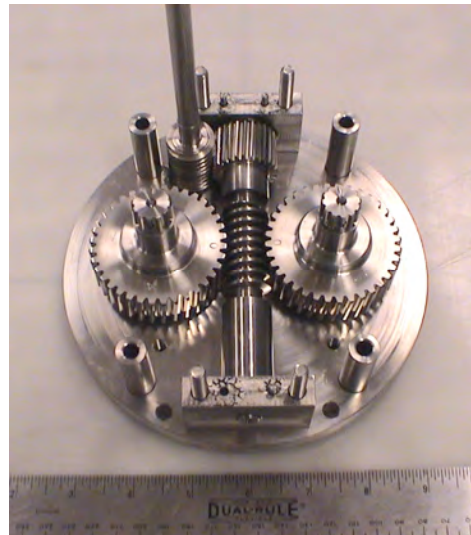
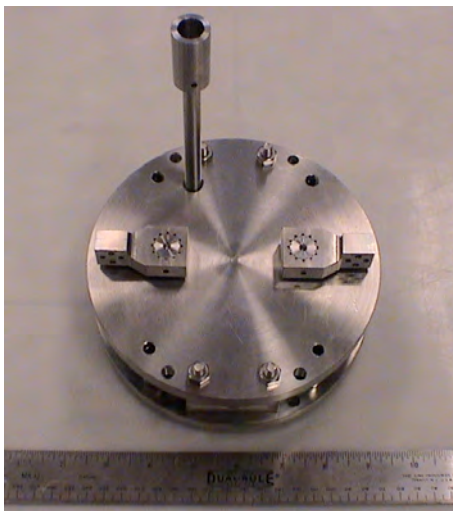
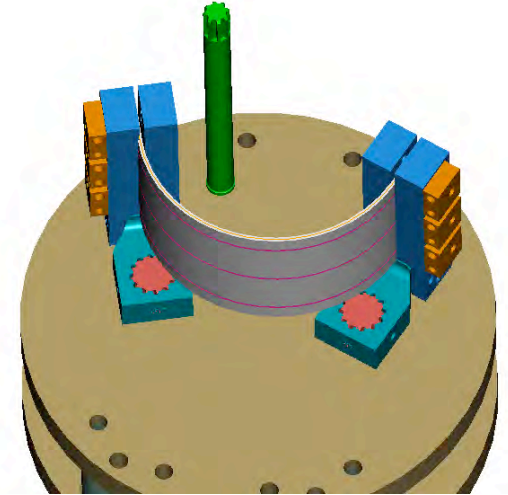
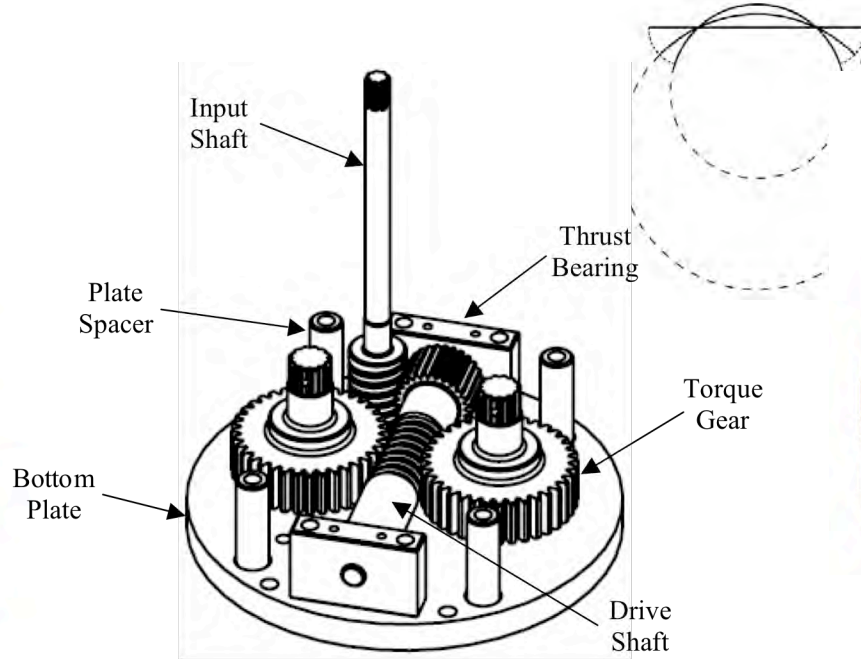
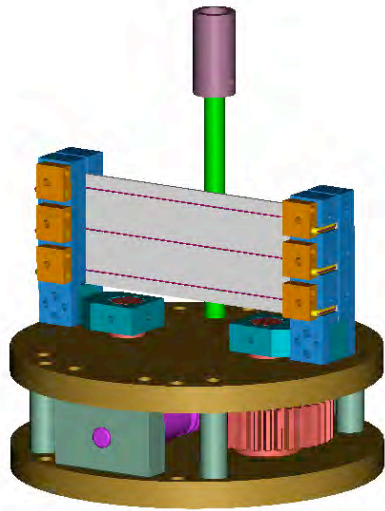
J.W. Ekin, "Transverse stress effect on multifilamentary Nb<sub>3</sub>Sn superconductor"

The effect of transverse stress is much larger than that of longitudinal stress for multifilamentary strands

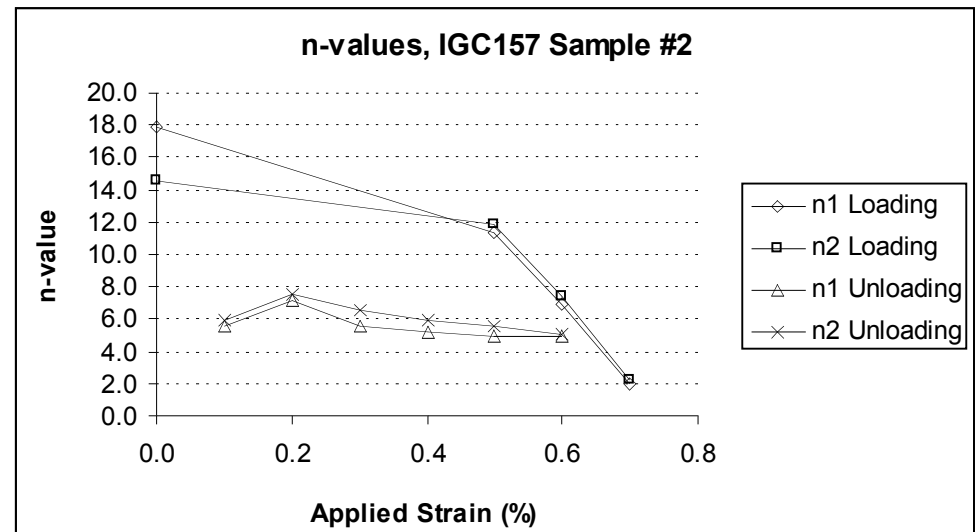
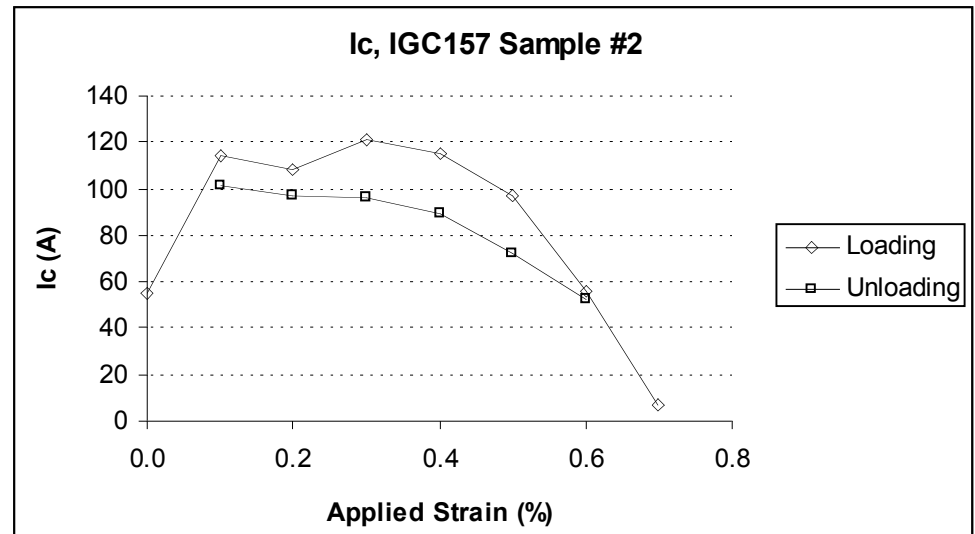
This work is focused on understanding the effects of transverse compression and pure bending through analysis and 3 lab experiments:

1. Pure bending in a single strand
2. Fixed bending in a single strand and measurement of filament breakage
3. Transverse compression in a multistrand cable

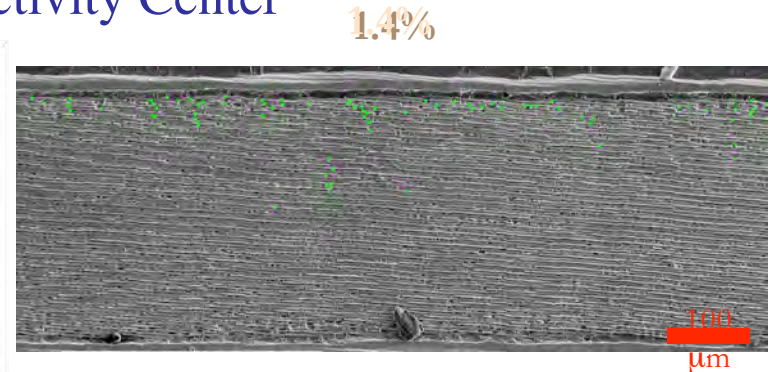
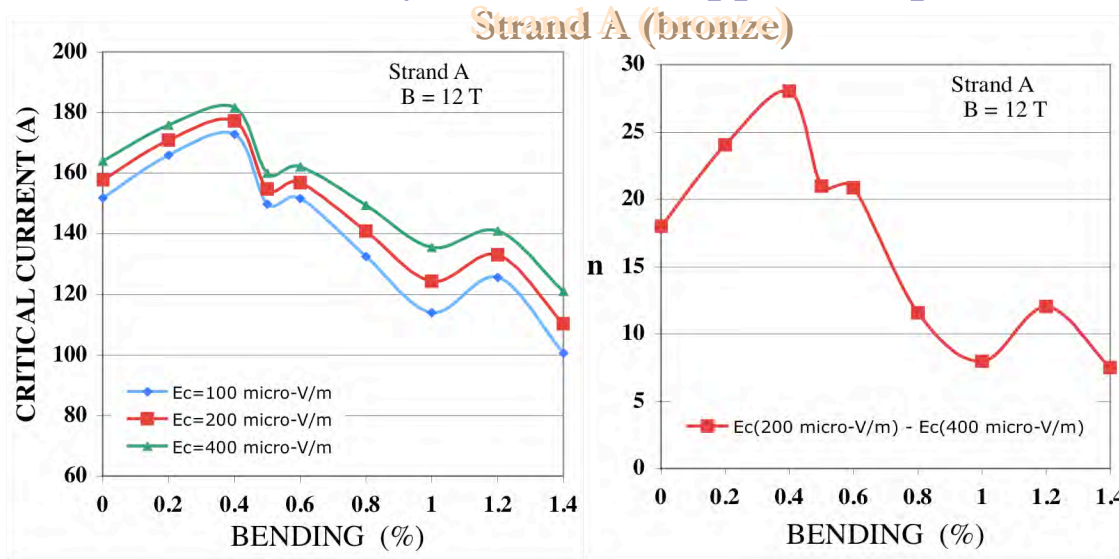
# Pure Bending Apparatus



- Measurements performed in high field magnet at NHMFL, FL

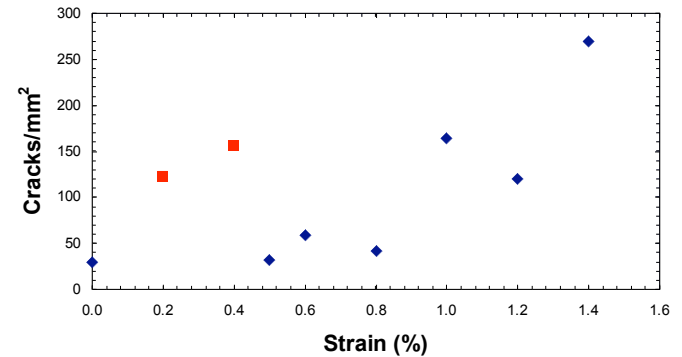


- Measurements performed in high field magnet at NHMFL, FL
- Crack analysis at UW- Applied Superconductivity Center

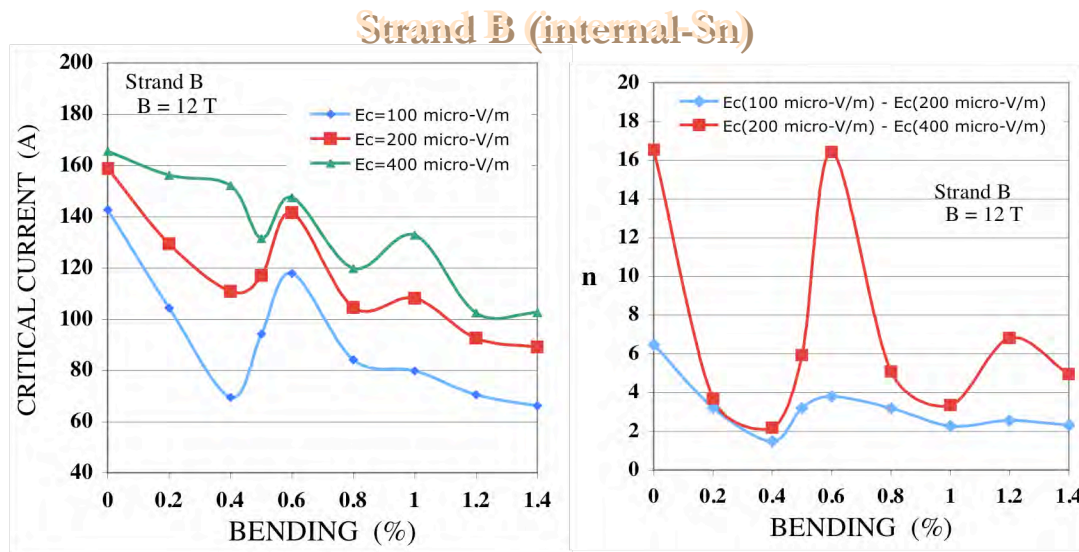


Cracking is clearly bend-related and more dense than at 1.0%

### Crack density analysis

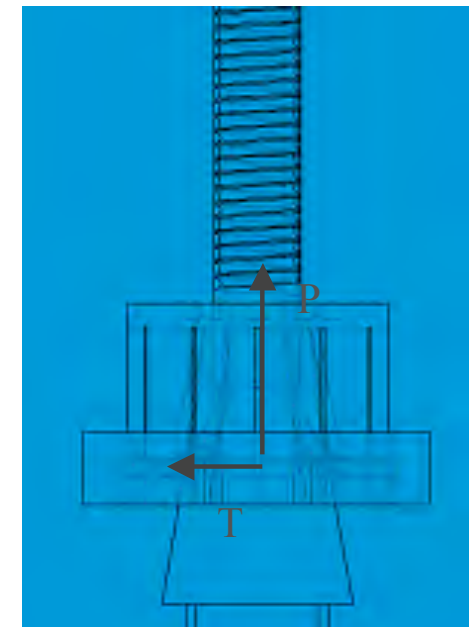
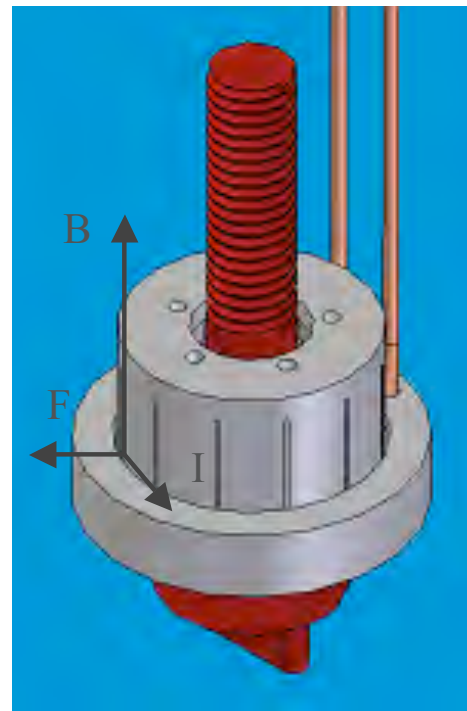
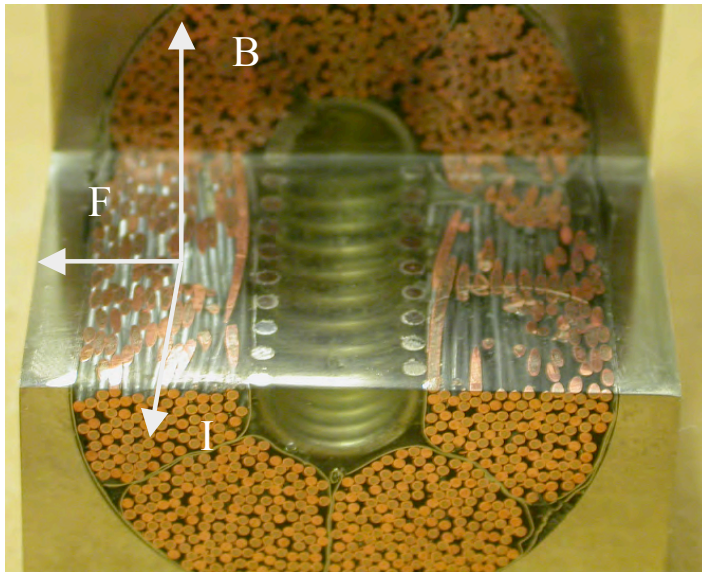


**Peter Lee is in contact with Eliot Specht at ORNL to attempt micro-crack imaging by X-ray scattering**



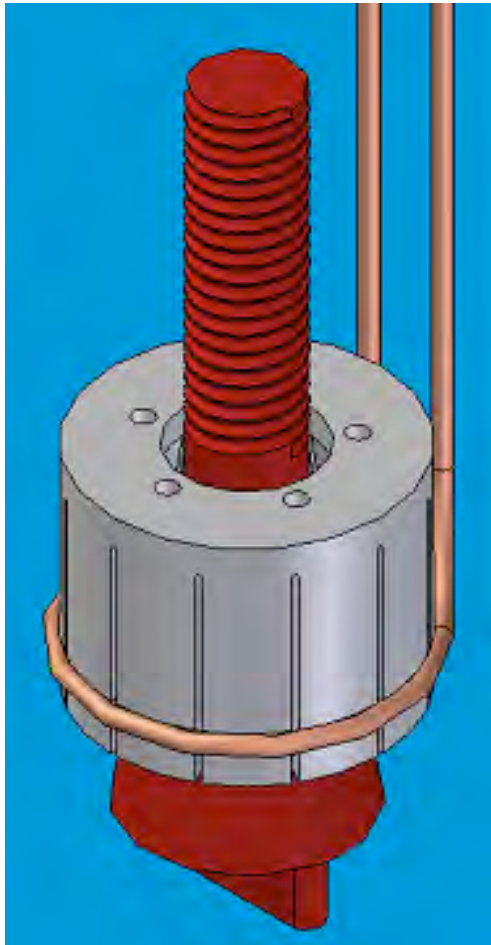
## Transverse Compression in a Cable

- Apply transverse force on a cable to simulate Lorentz force effect which exists in real CICC
- Maximum external field applicable at NHFML is 20 T, maximum current is limited to 10 kA but it is **NECESSARY** to apply extra force to simulate operation conditions

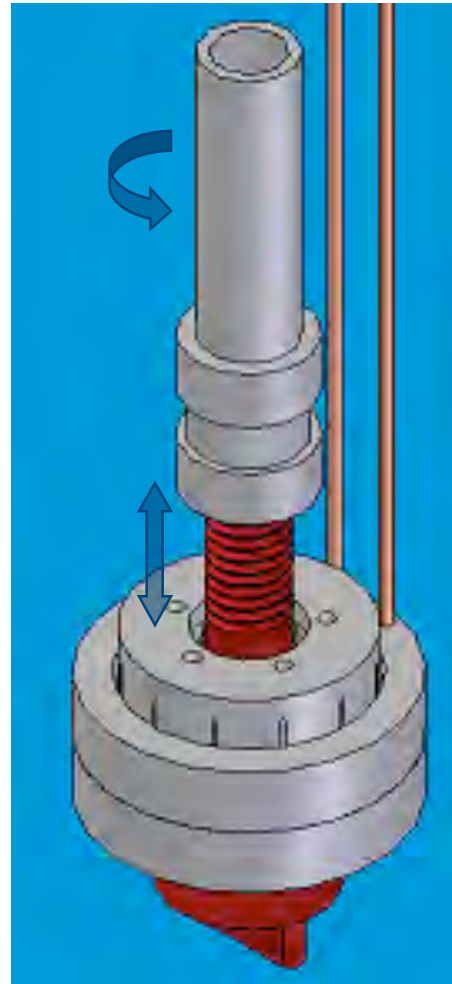


$$T = \frac{P \cdot (\cos \alpha - \mu \sin \alpha)}{2\pi \cdot (\sin \alpha + \mu \cos \alpha) \cdot \tan \alpha}$$

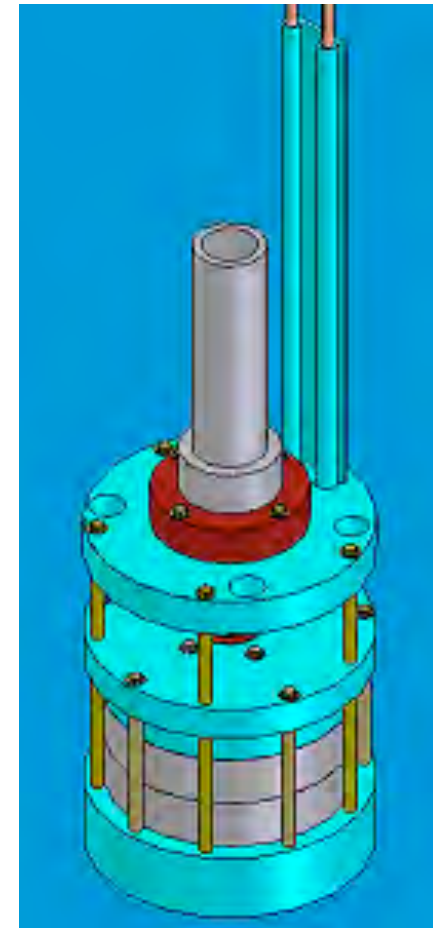
## Description of device



36 strands cable, IGC SC strands  
Internal ring is a collet and expands outward



SC cable enclosed  
in between two  
rings

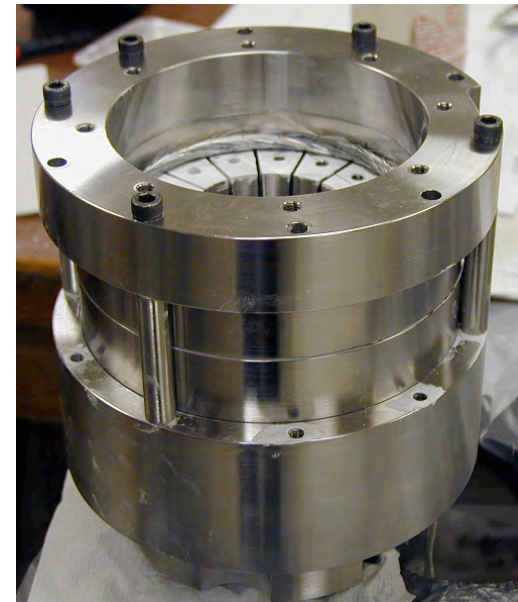
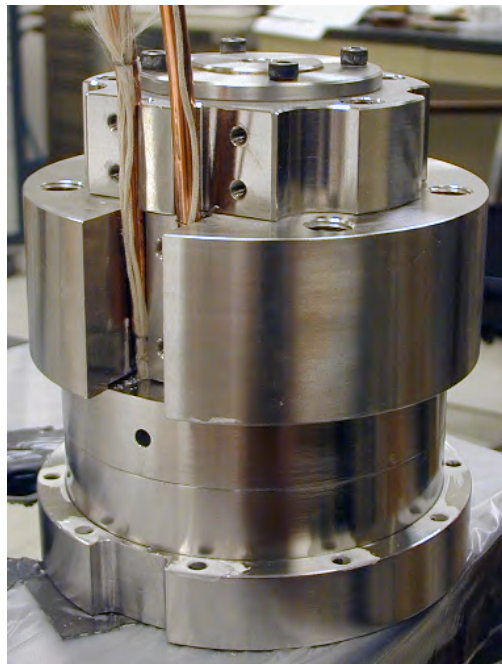
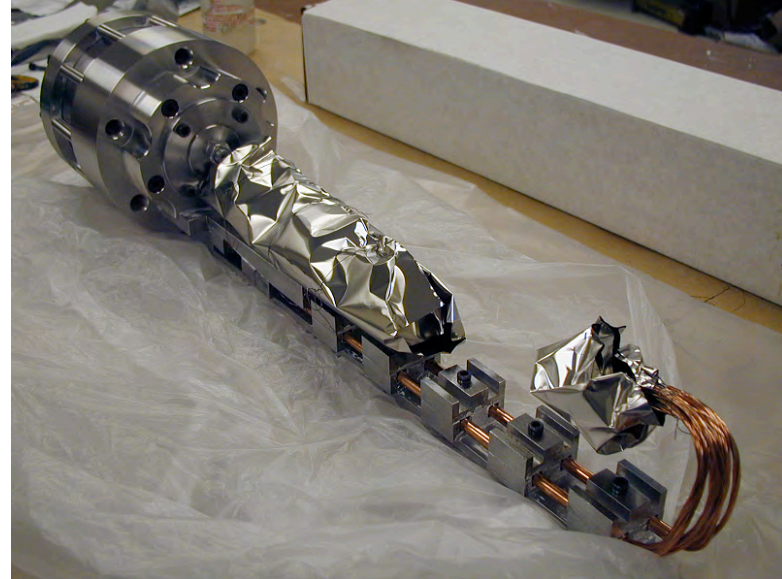


OD dewar 170mm

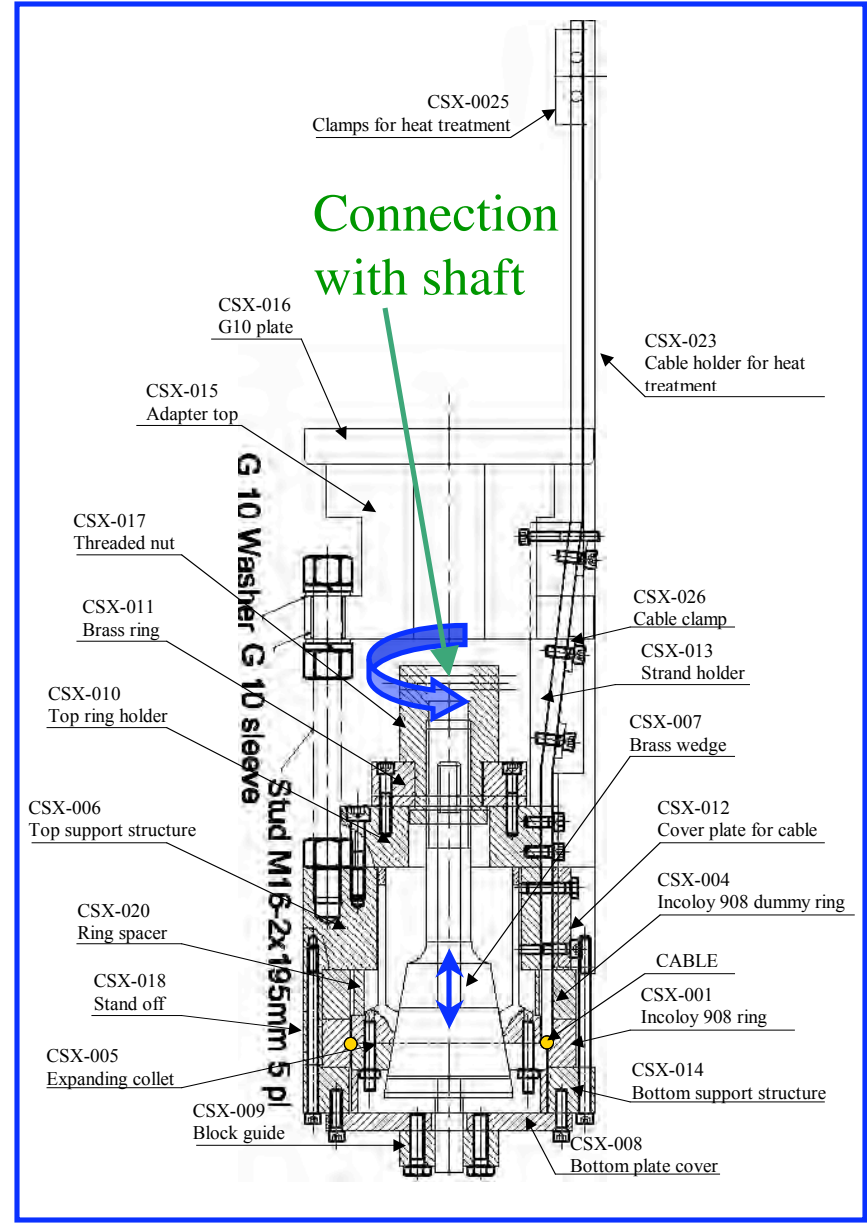
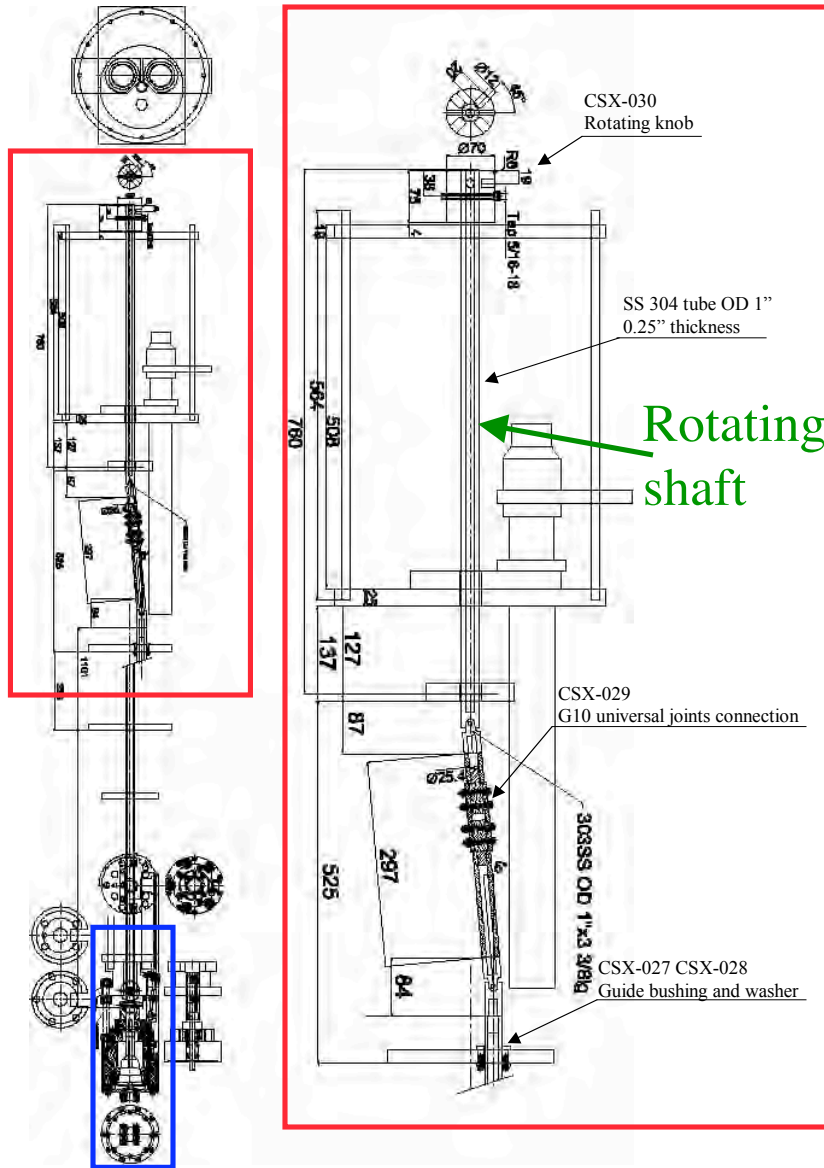




Structure ready for heat treatment



View from the bottom



- Three small-scale lab experiments have been developed to characterize fundamental effects of bending on single strands and transverse loads in multistrand cables
- Information will be used to understand fundamental issues of CICC
- Information could be used to estimate performance of ITER conductors but overall degradation has already been accounted for in design by scaling from CSMC and TFMC results.
- Experimental work is being supported by modeling and FEA analysis of non-linear composite conductors