

Army Regulation 700-43  
DLAM 4215.1  
NAVSUP PUB 5009  
AFM 78-9

# **MANAGEMENT OF DEFENSE-OWNED INDUSTRIAL PLANT EQUIPMENT (IPE)**

Headquarters  
Departments of the Army, the Defense  
Logistics Agency, the Navy, and the Air  
Force  
Washington, DC  
14 June 1982

**UNCLASSIFIED**

# ***SUMMARY of CHANGE***

AR 700-43/DLAM 4215.1/NAVSUP PUB 5009/AFM 78-9  
MANAGEMENT OF DEFENSE-OWNED INDUSTRIAL PLANT EQUIPMENT (IPE)

I. (Change 4) DLAM 4215.1, 19 Nov 73, is changed as follows, pending revision of the entire publication--

- o A. Page 1-3, paragraph 10219: Rescind and substitute:
  - o 10219 - Industrial Plant Equipment (IPE). IPE is that part of plant equipment with an acquisition cost of \$3,000 or more (see Defense Acquisition Circular 76-36 for policy applicable to contractors); used for the purpose of cutting, abrading, grinding, shaping, forming, joining testing, measuring, heating, treating, or otherwise altering the physical, electrical, or chemical properties of materials, components, or end items entailed in manufacturing, maintenance, supply, processing, assembly, or research and development operations and IPE is identified by Federal Supply Class in Appendix 1A and by descriptive name in Joint DoD Handbooks, DLAH 4215 series as listed in Appendix 1B.
- o B. Page 2-3, paragraph 20301-1: Rescind and substitute:
  - o 1. Change reporting will be accomplished in accordance with Appendix 2D, or by a listing of identification numbers with an explanation of changes to major elements of data. (Note: Notwithstanding the change in 10219, DIPEC will continue to accept change reports on inventory records between \$1,000 and \$3,000 and the 19 FSCs being deleted from the IPE scope until an effective date for transfer of records is coordinated with a Military Service or Defense Agency). Only the following changes will be reported as they occur except as provided in Appendix 2C:
    - o SECTION I - MAJOR ELEMENT
    - o (DD Form 1342)
    - o Block 3 - Identification Number
    - o 4 - Commodity Code
    - o 6 - Acquisition Cost
    - o 11 - Service Code
    - o 12 - Command Code
    - o 13 - Administering Office
    - o 25 - Contract Number
    - o 28 - Present Location

- o C. Page 3-7, paragraph 30401-1: Rescind and substitute:
  - o 1. DIPEC will act as the central clearing-house for all DoD redistribution of idle/excess IPE for cross-utilization of supply system stocks between Inventory Control Points (ICPs). (Note: DIPEC will continue to honor requisitions for DoD General Reserve Equipment between \$1,001) and \$3,000 and the 19 FSCs being deleted from the IPE scope until the DoD General Reserve has been purged of equipment not meeting the new definition - see 10219).
- o D. Appendices 1A, 1B, and 6B: Delete the following Federal Supply Classes:
  - o 3220 4330
  - o 3444 4440
  - o 3461 4910
  - o 3530 4920
  - o 3615 5220
  - o 3625 6625
  - o 3635 6680
  - o 3660 6685
  - o 3685 6695
  - o 3694
- o II. SIGNIFICANT CHANGES. These changes will clarify and implement recent OSD IPE management policy contained in OUSD(R&E) Memorandum dated 5 May 1982.
- o III. This change sheet will be filed in front of the publication for reference purposes, after changes have been made.
- o I. (Change 3) DLAM 4215.1, 19 Nov 73, is changed as follows--
  - o A. Delete all references to "ASD (MRA&L)", formerly ASD (I&L), and substitute "OUSDR&E (AP)."
  - o B. Page V, Chapter 3, line 1: Delete "Inventory" and substitute "Plant Equipment."
  - o C. Page 3-9, para 30501, line 1: Delete "OSD" to
  - o D. Page 3-9, para 30501-1, line 1: Delete "OSD Approved."

- o E. Page 3-9, para 30501-2, lines 11 and 12: Delete "ASD (MRA&L)" and substitute "OUSDR&E (AP)."
- o F. Page 4-2, para 40101-3.e, lines 1 thru 4: Delete the entire subparagraph.
- o G. Page 11-1, para 110102-2.a(1), line 1: Delete "30,000" and substitute 1148,000.11
- o H. Page 1C-2, Status Code 1P: Delete "ASD (MRA&L)."
- o I. Page 1C-3: Status Code 3D, line 1 and Status Code - 3E, lines land 2: Delete "ASD (MRA&L)" and substitute "DOD Component."
- o J. Page 2A-3, para 20, lines 2 and 3: Delete "ASD (MRA&L) PEP number assigned by the Assistant Secretary of Defense (MRA&)" and substitute "PEP number."
- o K. Page 2B-i, para 2, line 3: Delete the word "file" and substitute "idle."
- o L. Page 2B-1, para 3, NOTE, line 6: Delete "12050-1" and substitute "120501-1."
- o M. Page 2B-2, para 10c, line 5: After "40201-2," insert "and appendix 3C."
- o N. Remove pages listed below and insert revised pages. Changes are indicated by bold stars.

o Remove Old	Insert New
o i and ii	i and ii
o vii	vii
o 1-3 and 1-4	1-3 and 1-4
o 2-1 thru 2-7	2-1 thru 2-6
o 3-1 thru 3-8	3-1 thru 3-7
o 4-3 and 4-4	4-3 and 4-4
o 12-1 thru 12-4	12-1 thru 12-3
o	2F-1 thru 2F-3
o 4A-1 and 4A-2	4A-1 and 4A-2
o	6A-1 thru 6D-1
o Cover	Cover

- o II. SIGNIFICANT CHANGES. This change adds procedures for recording and reporting Industrial Plant Equipment (IPE) numerically controlled machine data by DD Form 1342 (page 2); revises procedures for processing disposals of DoD-excess IPE; requires DoD component ICPs/IMMs to report excess Supply System Stocks of IPE to Defense Industrial Plant Equipment Center (DIPEC); provides instructions for preparation of page 2 of DD Form 1342; reflects delegation of the responsibility to approve and recertify plant equipment packages (PEP's) to the Assistant Secretaries of the Military Departments and the Director of the Defense Logistics Agency, contained in ODDR& Memorandum, 19 September 1977; and incorporates procedural guidance to reflect the forthcoming revision to DoDD 4275.5, Acquisition and Management of industrial Resources and the cancellation of DoDI 4215.1, Plant Equipment Retention and maintenance, and DoDI 4215.14, Replacement of Industrial Plant Equipment, at the request of OUSDR& (AP).
  
- o III. This change sheet will be filed in front of the publication for reference purposes, after changes have been made.
  
- o This publication includes references to Defense Supply Agency (DSA) publications using the letters DIA, even though the publication itself still bears the DSA identifier, e.g., DLAR 4140.55 for DSAR 4140.55.
  
- o I. (Change 2) DLAM 4215.1, 19 Nov 73, is changed as follows--
  - o A. Delete all references to "Defense Supply Agency (DSA)" and substitute "Defense Logistics Agency (DLA)"; delete all references to "ASD (I&L)" and substitute "ASD (MRA&)" including revised pages attached.
  - o B. Page 7-2, paragraph 70301-1 b, line 1: Delete "date" and substitute "data".
  - o C. Page 8-2, paragraph 80501-1 a, line 4: Delete "." after IPS and change the first letter in the word "within" to lower case.
  - o D. Page 10-1, paragraph 100301-2, line 3: Delete "admanistration" and substitute "administration".
  - o E. Page 3C-3, paragraph 6 b (3), lines 5, 6, and 10: Delete "Marine Corps Supply Center," and substitute "Marine Corps Logistics Support Base, Atlantic,".
  - o F. Remove pages listed below and insert revised pages. Changes are indicated by bold stars.
 

Remove Old	Insert New
2-5 thru 2-7	2-5 thru 2-7
3-1 thru 3-6	3-1 thru 3-6
3-9 and 3-10	3-9 and 3-10

- o 4-1 thru 4-4 4-1 thru 4-4
- o 7-3 7-3 and 7-4
- o 12-1 thru 12-3 12-1 thru 12-3
- o IB-3 and IB-4 1B-3 and IB-4
- o 1C-3 thru IC-6 IC-3 thru IC-6
- o 2B-1 and 2B-2 2B-1 thru 2B-3
  
- o II. Concurrent with this change the Defense Industrial Plant Equipment Center (DIPEC) will assume complete responsibility for all aspects of publication of DLAM 4215.1 including direct coordination with the Military Services. Users are encouraged to submit recommended changes and comments to improve the publication to Commander, Defense Industrial Plant Equipment Center, ATTN: DIPEC-P, Memphis, Tennessee 38114. Distribution inquiries will also be directed to DIPEC-P (Telephone: AV 966-9640, Commercial AC 901-744-5640).
  
- o III. SIGNIFICANT CHANGES. This change requires that one copy of the completed shipping document be forwarded to the Defense Industrial Plant Equipment Center (DIPEC) for DoD-excess and surplus industrial plant equipment (IPE) authorized for transfer by the General Services Administration; deletes reference to DD Form 770-1, Intra-Departmental Request for Release of Equipment; underlines the requirement to have copies of Formats A, B, and C be provided to DIPEC and the cognizant contract administrative services office on actions taken on Plant Equipment Packages; adds procedures for onsite condition determination; specifies the use of a document number to control each unit of idle/excess IPE reported by DoD components; and relieves the Armed Services Procurement Planning Officer of certifying the retention of idle IPE due to foreseeable future production contracts.
  
- o IV. This change sheet will be filed in front of the publication for reference purposes, after changes have been made.
  
- o I (Change 1) DSAM 4215.1, 19 Nov 73, is changed as follows--
- o A. Page 3-1, paragraph 30101-1 b (2), line 2: Delete ", and NIER." and add period.
- o B. Page 3-8, paragraph 30301-3 e (5): Delete in entirety; renumber subparagraphs (6) and (7) to (5) and (6).
- o C. Page 2A-4, paragraph 28, line 9: Delete "10223" and substitute "10222"; line 11: Delete "10222" and substitute "10221".
- o D. Remove pages listed below and insert revised pages. Changes are indicated by bold stars.

- o Remove Old            Insert New
- o Cover                    Cover
- o i and ii                i and ii
- o v thru viii            v thru vii
- o 1-1 thru 1-4          1-1 thru 1-4
- o 2-1 and 2-2          2-1 and 2-2
- o 2-5 thru 2-7          2-5 thru 2-7
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- o 2A-1 and 2A-2        2A-1 and 2A-2
- o 2B-1 and 2B-2        2B-1 and 2B-2
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- o 5A-1 thru 5C-2        5A-1and 5A-2

o II. SIGNIFICANT CHANGES. This change deletes all references to the National Industrial Equipment Reserve and defines the Defense Industrial Reserve, established by the Defense Industrial Reserve Act, Public Law 93-155; reflects current policy on utilization of aluminum skids, Quality Deficiency Data Reports, budgeting and funding for warehousing services and storage space at central storage sites; and deletes all sample forms. A new cover, changing the manual's title to "Management of Defense-Owned Industrial Plant Equipment (IPE)" is also included.

o III. This change sheet will be filed in front of the publication for reference purposes after changes have been made.



## DEFENSE LOGISTICS AGENCY

DEFENSE INDUSTRIAL PLANT EQUIPMENT CENTER  
MEMPHIS, TENNESSEE 38114

DIPEC-P

19 Nov 73

### FOREWORD

This manual is published under the authority of DoD Directive 4275.5, Acquisition and Management of Industrial Resources and DoD Directive 4215.18, Management of Defense-Owned Industrial Plant Equipment (IPE). It is applicable to all DoD components (Military Departments and DoD agencies) having responsibilities for such functions as acquisition, use, recording, reporting, maintenance, storage, transportation, reutilization, and disposal of DoD-owned Industrial Plant Equipment (IPE). The manual establishes systems and procedures for the control and redistribution of idle IPE within DoD and provides for other management services.

This publication includes references to Defense Supply Agency (DSA) publications using the letters DLA, even though the publication itself still bears the DSA identifier, e.g., DLAR 1000.1 for DSAR 1000.1.

Users of this publication are encouraged to submit recommended changes and comments to improve the publication, through channels, to the Commander, Defense Industrial Plant Equipment Center, ATTN: DIPEC-PMB, Memphis, TN 38114. Recommendations for amendments to this manual will be subject to review and coordination by DoD components prior to publication. Changes are indicated by bold stars.

BY ORDER OF THE DIRECTOR

A handwritten signature in cursive script, reading "Austin F. McGovern", is positioned above the printed name.

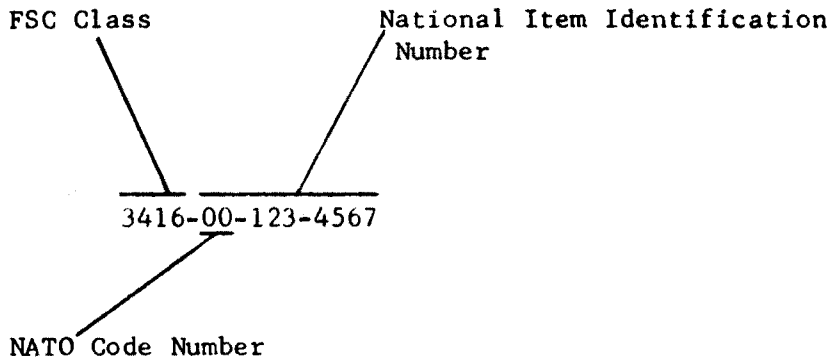
AUSTIN F. MCGOVERN  
Captain, SC, USN  
Commander



SPECIAL NOTE

Federal Stock Number (FSN)

The National Stock Number (NSN) is the term used to identify the 13-digit stock number which replaces the FSN in all materiel management functions. The two additional digits of the NSN denote the North Atlantic Treaty Organization (NATO) Code number. The first four digits of the NSN comprise the Federal Supply Classification (FSC) and the following nine digits comprise the National Item Identification Number (NIIN) which uniquely identify the item.



Requisitions are to cite the 11-digit FSN until September 1974, unless otherwise advised by the Military Services.

Headquarters  
Departments of the Army, the  
Defense Logistics Agency, the Navy,  
and the Air Force  
Washington, DC  
14 June 1982

Army Regulation 700-43  
DLAM 4215.1  
NAVSUP PUB 5009  
AFM 78-9


Effective 14 June 1982

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## MANAGEMENT OF DEFENSE-OWNED INDUSTRIAL PLANT EQUIPMENT (IPE)

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BY ORDER OF THE DIRECTOR:



FRANCIS J. SCIPLES  
Colonel, USAF  
Commander

**History.** This publication has been reorganized to make it compatible with the Army electronic publishing database. No content has been changed.

**Summary.** The purpose of this manual is to establish procedures for the management of idle industrial plant equipment (IPE) within the Department of Defense and for providing services to the Military Departments and other DoD components in the performance of other functions.

**Applicability.** This manual is applicable to all DoD components involved in such functions as acquisition, use, recording, reporting, maintenance, storage, transportation, reutilization, and disposal of DoD-owned IPE.

**Proponent and exception authority.** This manual is published under the authority of DoD Directive 4275.5, Acquisition and Management of Industrial Resources, and DoD Directive 4215.18,

Management of Defense-Owned Industrial Plant Equipment (IPE).

**Army management control process.** The manual establishes systems and procedures for the control and redistribution of idle IPE within DoD and provides for other management services.

**Supplementation.** Not applicable.

**Suggested Improvements.** Users of this publication are encouraged to submit recommended changes and comments to improve the publication, through channels, to the Commander, Defense Industrial Plant Equipment Center, ATTN: DIPEC-PMB, Memphis, TN 38114. Recommendations for amendments to this manual will be subject to review and coordination by DoD components prior to publication.

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### **Reproducible Forms**



**RESERVED**

## **Chapter I GENERAL**

### **Section I GENERAL**

#### **10101. Purpose.**

The purpose of this manual is to establish procedures for the management of idle industrial plant equipment (IPE) within the Department of Defense and for providing services to the Military Departments and other DoD components in the performance of other functions.

#### **10102. Scope.**

This manual is applicable to all DoD components involved in such functions as acquisition, use, recording, reporting, maintenance, storage, transportation, reutilization, and disposal of DoD-owned IPE. The scope of this manual as it applies to IPE in the possession of contractors must be consistent with provisions of the Armed Services Procurement Regulation. Chapter 12 is applicable only to those DoD activities within a military supply system which will record and report IPE items (in use at military installations and activities or held in supply system stocks) on a line item basis according to the agreements between DSA and the DoD components.

### **Section II DEFINITIONS**

#### **10201. Armed Services Procurement Regulation (ASPR).**

This regulation, issued by the Assistant Secretary of Defense (Installations and Logistics) (ASD (I&L)) by direction of the Secretary of Defense and in coordination with the Secretaries of the Army, Navy and Air Force and the Director of the Defense Supply Agency, establishes uniform policies and procedures for the Department of Defense, relating to the procurement of supplies and services under the authority of Chapter 137, Title 10 of the United States Code, or under other statutory authority.

#### **10202. Automatic Release Date (ARD).**

(1) Contractor Inventory. The date established by the cognizant plant clearance officer to indicate the completion of the utilization screening period.

(2) Other than Contractor Inventory. The date established by the Defense Industrial Plant Equipment Center (DIPEC) to indicate the completion of the utilization screening period.

#### **10203. Change Report.**

A mechanized report or DD Form 1342, DoD Property Record, marked "Active" and "Change" in block I indicating a change to be made on an existing record in the DoD inventory as specified in paragraph 20301.

#### **10204. Classified IPE.**

IPE which is classified by a DoD component to protect a defense program, military operation, system or equipment application.

#### **10205. Contaminated IPE.**

IPE which has been exposed to hazardous material and under conditions incident to handling or storage may cause fire, create serious damage by chemical action or create a serious hazard to personnel or property. Hazardous material includes explosives, flammable substances, toxics, chemicals, compressed gases, sources of radiation or radiant energy, biological or radiological agents, or any compound, mixture, element or material which because of its nature, is a real or potential danger to life and properties.

#### **10206. Decontaminated IPE.**

IPE which has been made free of hazardous contaminants and is safe for handling, transportation, and storage by unprotected personnel and harmless to all property and surroundings.

#### **10207. Defense Industrial Plant Equipment Center (DIPEC).**

A primary level field activity of the Defense Supply Agency (DSA) responsible for providing services to DoD components in performance of the functions set forth in this manual.

#### **10208. Defense Industrial Reserve (DIR).**

Defense Industrial Reserve means a general reserve of industrial manufacturing equipment, including machine tools,

selected by the Secretary of Defense for retention for national defense or for other emergency use; industrial plants and installations, held by and under the control of the Department of Defense in active or inactive status, including Government-owned/Government-operated plants and installations and Government-owned/contractor-operated plants and installations which are retained for use in their entirety, or in part, for production of military weapon systems, munitions, components, or supplies; industrial plants and installations, under the control of the Secretary of Defense which are not required for the immediate need of any department or agency of the Government and which should be sold, leased, or otherwise disposed of.

**10209. Defense Standardization Program.**

A program, established by law, which requires the standardization of material, components, equipment, and processes with respect to items of supply and services; approved for use by the Military Services to improve the efficiency and effectiveness of logistical support and operational readiness and conserve money, manpower, time, production facilities, and natural resources in the Department of Defense.

**10210. DoD Component.**

A Military Department or defense agency and its subordinate activities.

**10211. DoD General Reserve.**

An unassigned inventory of IPE held under the direction and control of DSA to support current and projected DoD requirements.

**10212. Elephant Tools.**

Items of industrial plant equipment with an acquisition cost of \$100,000 or more, exclusive of numerical control attachments. They are long procurement and installation lead time tools (e.g., 18 months), requiring building alterations to install, are difficult to remove, usually requiring dismantling and building rehabilitation.

**10213. Excess IPE.**

Items of IPE which are not required by the owning DoD component, and which are not required by DIPEC to support current and future requirements of DoD in accordance with the policies and procedures contained in DoD Directive 4215.18 and this manual.

**10214. Facilities Contract.**

A contract under which Government facilities, and occasionally special tooling and special test equipment, are provided to a contractor or a subcontractor by the Government for use in connection with the performance of a separate contract or contracts for supplies or services.

**10215. Historical Record.**

A record or group of records on each item of IPE, which accompanies the equipment on transfer. (See paragraph 20203.)

**10216. Idle Change Report.**

A DD Form 1342 marked "Idle" and "Change" in block 1 indicating a correction to be made on a previously submitted report of idle IPE.

**10217. Idle IPE.**

Idle IPE. DoD-owned equipment (in contractors' plants, in military installations or activities, or in supply system stocks) which meets all the criteria for IPE, is excess to contractual or mission requirements and is available to DSA for the General Reserve, for redistribution, or for reporting to the General Services Administration (GQA1 for other Federal agency screening. See Appendix IC for appropriate status codes.

*Note.* IPE in contractor plants but certified to the effect that (1) equipment will be required to support a Prime Contract Schedule-DD Form 1619, DoD Industrial Preparedness Program Production Planning Schedule, for which a PEP # has not been assigned, (2) mobilization base requirements are being developed in support of a planned emergency production schedule, (3) equipment is required to support foreseeable future military production contracts will be reported to DIPEC as status code 4F. IPE authorized at a military installation or activity, subject to intermittent use, but required to remain in place to support a current assigned mission, will be reported to DIPEC under status code 3H.

**10218. Idle Report.**

A DD Form 1342 marked idle in block 1, signifying that idle IPE is being reported in accordance with paragraph 20501.

**10219. Industrial Plant Equipment (IPE).**

IPE is that part of plant equipment with an acquisition cost of \$1,000 or more; used for the purpose of cutting,

abrading, grinding, shaping, forming, joining, testing, measuring, heating, treating, or otherwise altering the physical, electrical or chemical properties of materials, components or end items entailed in manufacturing, maintenance, supply, processing, assembly, or research and development operations, and IPE is identified by descriptive name in Joint DoD Handbooks, DSAH 4216 series as listed in Appendix 113.

**10220. Initial Report.**

A Mechanized report or DD Form 1342 marked “Active” and “Initial” in block I for an item being reported to the DoD inventory for the first time. If an idle item has not previously been reported as “Active,” the report will be marked “Idle” and “Initial”.

**10221. IPE Accessory.**

A device identified to the basic unit of IPE which facilitates or enhances the operation but which is not essential for its operation, such as remote control devices.

**10222. IPE Auxiliary.**

A device identified to the basic unit of IPE without which the basic unit cannot operate, such as motors for pumps and machine tools.

**10223. IPE Material Release**

Order/Shipping Instructions. Shipping instructions issued by DIPEC to direct shipment of idle IPE will be by MILSTRIP documentation (DD Form 1348M DoD Single Line Item Requisition System Document (Mechanical); DD Form 1348-1 DoD Single Line Item Release/ Receipt Document, or MILSTRIP teletype format).

**10224. Machine Tools.**

A category of metalworking machines which meet the definition of IPE (see paragraph 10219) and found in Federal Supply Classes 3405, 3408, 3410 through 3419, and 3441 through 3449.

**10225. Manufacturing System.**

Machines and equipment, including accessory and auxiliary items, which are interconnected to form a single operating unit to perform continuously the same manufacturing process.

**10226. Military Sealift Command.**

A Single Manager Operating Agency under the Department of Navy Command responsible for providing ocean transportation support to the DoD components.

**10227. Military Traffic Management Command (MTMC).**

A command under the Department of Army, responsible for procurement, use, cost, and control of commercial transportation services required in the movement of cargo and passengers for the DoD components within the continental United States; and for input control of military traffic into all air and ocean terminals.

**10228. Modernization Costs.**

Expenditures, which result from increasing the original capacities and capabilities of IPE, or an increase in its efficiency or operating economy.

**10229. Modernization/Replacement.**

Refers to the replacement of one or more existing items of equipment in order to achieve economic or industrial preparedness advantages to the DoD through increased efficiency. Items which are government-furnished may be replaced either by 1.3 new procurement or equipment from idle inventories. Replacement action must be supported by an analysis of cost savings or industrial preparedness benefits to be realized.

**10230. Plant Equipment.**

Personal property of a capital nature (consisting of equipment, machine tools, test equipment, furniture, vehicles, and accessory and auxiliary items, but excluding special tooling and special test equipment) used or capable of use in the manufacture of supplies or in the performance of services or for any administrative or general purpose.

**10231. Plant Equipment Package (PEP).**

A complement of active and idle plant equipment approved for retention by the Assistant Secretaries of the Military Departments and the Director of the Defense Logistics Agency in accordance with DoD Directives and this manual.

**10232. Plant Equipment Code (PEC).**

A twelve-digit subclassification system within the framework of the Federal Supply Classification (FSC) to encode the primary characteristics of items of IPE.

**10233. Quality Assurance.**

Quality assurance comprises a planned and systematic pattern of all actions necessary to provide adequate confidence that the item will perform satisfactorily in service.

**10234. Rebuild/Overhaul.**

To restore an item to a standard as near as possible to original or new condition in appearance, performance and life expectancy.

**10235. Repair.**

The specified maintenance required to correct material damage or failure, as necessary, to restore the end item, assembly or subassembly to the normal operating condition.

**10236. Replacement of Industrial Plant Equipment.**

This refers to replacement of one or more existing items of Industrial equipment by another item or items in order to achieve economic and/or industrial preparedness advantage to the DoD through increased efficiency.

**10237. Serviceable Item.**

Item in new or used condition suitable for issue and use.

**10238. Service Code.**

A one-digit code signifying DoD component ownership and/or management control.

**10239. Supply System Stocks of IPE.**

Inventory Control Point (ICP) controlled materiel identified by NSN, determined to be IPE and reported to DIPEC by mutual agreement between DLA and other DoD components.

**10240. Transfer Report.**

A shipment status card or a shipping document, stamped "Notification of Shipment" and containing shipment status data, such as bill of lading number, date and made of shipment, which is furnished to DIPEC signifying that IPE has been transferred in accordance with a DIPEC shipping instruction.

**10241. Ummtidactory Material Report (UMR).**

A customer complaint concerning the unsatisfactory quality of an item for which DLA has management cognizance. This also includes complaints where DLA procured or shipped items at the request of the customer.

**Chapter 2****INVENTORY ACCOUNTING, RECORDING AND REPORTING****Section I****POLICY**

This chapter prescribes the policy and procedures for inventory accounting, recording and reporting of DoD-owned IPE.

**20101. Inventory Accounting.**

(1) DIPEC will maintain central item and financial property accountability for all DoD-owned idle IPE in DLA operated storage sites or at other locations as may be determined between the DoD components and DLA. DIPEC will not assume accountability for:

- (a) Approved Plant Equipment Packages (PEP's).
- (b) IPE installed in mobile vans and ships.
- (c) Service mission stocks.
- (d) Idle IPE stored at a contractor's plant.

In the event idle IPE is stored at a contractor's plant, the IPE must be covered by an appropriate contractual instrument and accountability and responsibility will remain with the contractor. Such contract will be administered by the

cognizant; DoD components identified in DoD 4105.59–H, DoD Directory of Contract Administration Services Components.

(2) As agreed to between DoD components and DLA, accountability records for approved PEPs located in DLA operated storage sites will be maintained by one of the following:

- (a) The owning DoD component.
  - (b) A duly appointed property officer on site under a property account number of the owning DoD component.
  - (c) Contractor as provided under terms of the contract.
- (3) Property accountability for in-use IPE will be in accordance with individual DoD component regulations.

## **20102. Inventory Recording and Reporting.**

(1) DIPEC will:

(a) Develop, publish and administer an inventory recording and reporting system for use throughout the DoD. This system will provide for the recording of specific data such as location, identification, classification, condition, and operational status of all reportable IPE.

(b) Maintain an accurate and complete central inventory record of all active and idle IPE, reported by DoD activities and Defense contractors and a central inventory record of supply system stocks of IPE held by Inventory Control Points (ICP's).

(c) Upon request, assist DoD components in reporting items of IPE not previously reported as part of the central inventory record.

(d) Accumulate statistical data, provide services, and submit required reports and information to DoD components.

(e) Determine IPE excess to DIPEC requirements through the processes outlined in paragraph 30301–3.

(2) DoD components will report to DIPEC the necessary IPE data relative to new item acquisitions, in-use items, supply system stocks, declared service/agency excesses, disposals, data or status changes for the active inventory, changes of an item from active to idle status, including those items being held in support of approved departmental mobilization reserve requirements.

(a) Reporting of individual IPE items may be accomplished by manual media or by mechanized procedure where feasible and agreed to by DIPEC and the reporting activity. Mechanized reports are prepared on 80-column EAM cards or magnetic tape and submitted to DIPEC by mail or via AUTODIN. Magnetic tapes will be prepared on one-half inch; nine channel tape, even parity, with 16UO BPI and labels omitted. New acquisitions and changes to the active inventory will be prepared as single 80-character records. A hard copy of the IPE inventory record, furnished by DIPEC when mechanized reports are processed, may be used to establish the historical record (see par. 20203).

(b) In-use IPE not required to be reported by individual item in accordance with Section II below will be reported by line item according to Chapter 12.

(c) Supply system stock of IPE will be reported using the format in Appendix 2E. See– Chapter 12.

(3) Exempt from, reporting to DIPEC are the following:

(a) In-use IPE in custody of military units tactically deployed or capable of being deployed.

(b) In-use IIIIE installed in mobile conveyances such as shop van and ships.

(c) Special purpose equipment peculiar to one DoD component, except as may be requested for inclusion.

(d) IPE specified by the DOD component as classified for security reasons (to be reported when declassified)

(e) General purpose components of special test equipment, which would otherwise qualify as IPE (to be reported when idle—see paragraph 20201.2b).

(f) IPE condition coded X or S.

(g) IPE that is idle but has been exposed to any type hazardous contamination and is unsuitable or hazardous for general purpose use (to be reported idle when decontaminated).

## **Section II INITIAL REPORTING.**

### **20201. Procedure.**

(1) In-use IPE field by a DoD component will be reported to DIPEC as agreed to between the DOD component and DLA.

(2) Upon initial acquisition, all IPE (see paragraph 10219 for definition) will be reported to DIPEC except as noted in paragraph 20102–3. Appendix 1A is for reference purposes only and lists those Federal Supply Classes (FSCs) which contain IPE reportable to DIPEC. IPE reportable to DIPEC is further identified by descriptive name in the IPE handbook listed in Appendix 113.

(a) When IPE is included in an assembly of machinery and equipment (such as a plating line) which is interconnected to form a single operating unit to perform continuously the same manufacturing process, report each separate component which is identifiable as a reportable IPE item.

(b) When IPE is installed as a general purpose component of special test equipment, which is no longer, required by the using DOD component and cannot be utilized to meet other approved special test equipment requirements, it will be reported to DIPEC. Contractor held IPE components will be reported in accordance with ASPR 24-205.4 and B-306, 1.

(3) Within 30 days after initial receipt of equipment into the DOD inventory from any source, except transfers directed by DIPEC or the controlling DOD component, the office charged with property administration or accountability will complete, or ensure the completion of a DD Form 1342, or mechanized report, for each item of equipment so acquired. In the case of numerically controlled IPE, Type Codes 5, 6, and 7, Section VI of DD Form 1342 (Page 2) will be completed and transmitted with the DD Form 1342 (Page 1). Reports submitted to DIPEC with incomplete or incorrect information will be returned to the submitting office for correction and resubmission.

#### **20202. Preparation of DD Form 1342, DoD Property Record.**

The DD Form 1342 will be prepared by typewriter by the appropriate reporting officer or contractor in possession and must contain all information required by Appendix 2A. A copy of the DD Form 1342 will be placed in the historical record established and maintained in accordance with paragraph 20203. One copy of the DD Form 1342 will be forwarded to DIPEC. The original copy of the form will be retained by the contractor as prescribed by the ASPR or by the accountable property office.

#### **20203. Historical Records.**

(1) The historical record will include the following data on each item of IPE:

(a) Copy of inventory, inspection and change data or supplementary data, such as DD Form 1342 or the equivalent.

(b) Copy of any document marked "packing list" which describes the basic item and lists all accessories and auxiliaries identified to the basic item.

*Note.* DD Form 1342 appropriately marked may be used.

(c) When available, copy of inspection and test records, reports, and forms, such as DIPEC Metalworking Equipment Inspection-Test Records for analytical tests, work orders, maintenance expenditures, cost estimates of repair or rebuild and related data, which will fully depict the current operating condition of the equipment.

(d) Copy of purchase order, purchase description, receiving reports, DD Form 250, Material Inspection and Receiving-Report, shipping instruction, shipping document, damage or shortage reports, and related control documents which are not retained in other administrative or official contract files or used for other purposes.

(e) When available, technical data, including operating and installation instruction, diagrams of electrical and hydraulic systems and utility connections, photographs, manuals and other manufacturer's literature, machine parts lists and lubricating charts that are acquired from the manufacturer when IPE is purchased.

(2) Disposition of historical records will be accomplished as follows:

(a) When IPE is transferred to another DoD component, the historical record will be forwarded to the consignee.

(b) When IPE is transferred or donated to a non-DoD agency or organization, or when the equipment is sold, the file consisting only of the technical data such as drawings, diagrams, manuals, other manufacturer's literature and analytical test forms, will be offered for transfer with the IPE. All other historical record data which are no longer required for the IPE will be discarded.

(c) When an item of IPE is destroyed or abandoned, all historical record data will be disposed of, unless a known requirement exists.

#### **20204. IPE Accessories and Auxiliary Equipment.**

(1) All accessories and auxiliary equipment attached or identified to an item of IPE will be entered and described on the DD Form 1342 in accordance with Appendices 2A and 2B. When mechanized reporting procedures are used in lieu of DD Form 1342, appropriate documentation will be filed in the IPE historical record to reflect accessories and auxiliary equipment currently identified to the basic item. In the event accessories and auxiliary equipment are added, removed, or reassigned to another item of IPE, the using/holding DoD component will update the respective DD Forms 1342 or other appropriate documentation to reflect the change in accessories and auxiliaries and to adjust the acquisition costs of the IPE. Precision fitted accessories and auxiliary equipment will not be assigned to another item of equipment.

(2) When necessary to ensure that all accessories and auxiliary items are retained with the IPE and returned when

idle, each separate accessory and auxiliary item will be identified to the item of IPE by use of a system of marking or tagging. When stored separately, a record will be maintained as to the separate location.

### **20205. IPE Identification/Government Tag Number.**

IPE identification numbers assigned by a DoD component and affixed to plant equipment in accordance with DoD component procedures and ASPR B-404 will be used for identification and reporting of IPE. The assigned number will be permanent and will not be changed as long as IPE remains under the control of the DoD, except when necessary to eliminate duplicate numbers. A DIPEC control number may be assigned to IPE when the permanent identification number is not suitable for property records identification or central inventory control purposes. DIPEC will advise the holding/using DoD component when a DIPEC control number is assigned. The original identification number assigned by a DoD component will be permanently retained and recorded on the DD Form 1342 and in the Central Inventory Record.

*Note.* : DoD components should obtain DoD component serial numbers locally or from the cognizant property administration or procuring activity. Air Force identification numbered plates are obtained by forwarding a requisition to DIPEC.

## **Section III CHANGE REPORTING**

### **20301. Reporting Changes.**

(1) Change reporting will be accomplished in accordance with Appendix 2D, or by a listing of identification numbers with an explanation of changes to major elements of data. Only the following type changes will be reported as they occur except as provided in Appendix 2C:

#### **SECTION I – MAJOR ELEMENT**

(DD Form 1342)

Block 3	Identification Number
Block 4	Commodity Code
Block 6	Acquisition Cost
Block 11	Service Code
Block 12	Command Code
Block 13	Administering Office
Block 25e	Contract Number
Block 28	Present Location

*Note.* Changes in corporate name or military organizational designation in block 28 will also be reported as they occur.

(2) Changes which involve elements other than identified in subparagraph 1 above will be reported at the time any of the above changes are reported or when the item is declared idle.

(3) Changes to status codes (see Appendix 10 in central records will be made by DIPEC upon receipt of appropriate documents (e.g., DD Form 1342, DD Form 1419, DoD Industrial Plant Equipment Requisition) from owning DoD component.

## **Section IV REPORTING TRANSFERS**

### **20401. Procedure.**

(1) Administering offices within the Department of Defense will affect the transfer of DoD-owned idle IPE only after receipt of a shipping instruction issued by DIPEC. (See paragraph 10223). DIPEC will advise DoD components when reporting requirements of appendix 2C are waived. InterService transfer of supply system IPE under management of an ICP of a DoD component will be processed in accordance with chapter 12.

(2) The DoD component's acceptance of an item offered by DIPEC as the result of a DD Form 1419 or MILSTRIP requisition will result in issuance of a shipping instruction (see chapter 3, Section 11, Requisitioning). The shipping instruction issued by DIPEC and forwarded to the administering office will be the authority for the transfer (see chapter 4, section III – Transportation). Preparation for shipment will be accomplished in accordance with the requirements of MIL-STD-107 and MILHKBK-701. (Appendix 3C will be used for guidance to assure the proper levels of preservations and packing are specified and that required documentation is distributed.) The date and method of shipment will be reported by the consignor (shipper) in accordance with appendix 2C.

(3) Transfers of DoD-excess and surplus IPE authorized by GSA will be reported by sending a shipment status card or one copy of the completed shipping document to DIPEC.



## **Section V IDLE DECLARATIONS**

### **20501. Procedure.**

(1) IPE will be reported to DIPEC by the last user through required intermediate activity within 15 working days after becoming idle, except as noted below. The inspection data necessary to determine operating condition will be obtained by operational testing of equipment while connected to power whenever possible (see paragraph 70401). Also, tolerance capabilities and maintenance and quality control records should be checked and the machine operator and maintenance personnel consulted before the test. If significant problems are encountered during the inspection, technically qualified equipment specialists and quality assurance personnel will also be consulted. In the case of numerically controlled IPE costing \$50,000 or more, the last user will forward advance notice to DIPEC through required intermediate activity at least 30 days prior to the anticipated date of idle reporting for scheduling removal of the IPE to another user or to coordinate and provide other disposition. The condition code must be compatible with the estimated repair or rebuild costs. Idle IPE may be reported by mechanized media (paragraph 20102-2, DD Form 1342 (appendix 213), or by appropriate notification (subparagraph 2 below).

*Note.* If any numerical control data for IPE has changed since submission of the initial report, submit a new page 2 of the DD Form 1342 showing the corrected data in the appropriate block(s).

(a) Prior to intraservice agency redistribution/movement of DoD component controlled IPE assets, a minimum data query (i.e., NSN or other identification data, unit cost, current location, proposed location) will be made to DIPEC to determine availability, of an idle asset at a more appropriate location. Within 10 working days, DIPEC will advise that there is, or is not, a suitable item in the idle reserve. In the event a suitable item is available which would reduce packing, handling and transportation costs, DIPEC will forward a DD Form 1342 or equivalent for review. DIPEC will be notified of acceptance or rejection of the offer within 10 working days.

(b) Supply system items of idle (local excess) IPE at DoD component using activities will be reported in accordance with chapter 12.

(c) National Stock Numbered (NSN) supply system stocks of IPE, which are under the management control of an ICP, will be reported in accordance with chapter 12.

(2) If there is a planned phase-down of a production operation which will result in a substantial number of idle items, or when the use of all items at a facility will terminate upon completion of the purpose for which the IPE was authorized or provided, the administering office will, at the earliest practical date, forward a notification to DIPEC of the estimated number of items, the name and location of the facility, and the approximate date the equipment will become idle. In collaboration with the reporting DOD component, DIPEC will determine the IPE to be removed from the plant and will schedule its removal to other areas of use or provide other disposition. Items selected for retention will be analytically inspected/operationally tested to the maximum extent practical in accordance with paragraph 70401.

(3) DOD components will report to DIPEC all IPE located on Government-owned real property that is excess to Military Department requirements. If the owning DOD component proposes to hold intact the idle IPE as a part of excess real property which will be offered for sale, it should be reported idle under Status Code 4E, indicating that OUSDR&E (AP) approval is being requested to exclude the equipment from redistribution action pending a decision on the sale. Such requests will be forwarded to reach OUSDR&E (AP) within 30 days from the date the equipment is reported idle to DIPEC. DIPEC will hold these items in idle status pending decision by OUSDR&E (AP).

(4) During the first 30 days after the date of an idle declaration, DIPEC will give first priority for allocation to the reporting, DoD component. During this, 30 day priority period the equipment will remain at the location from which it was reported. DOD components may waive the priority period when immediate disposition instructions are required, when the equipment is beyond economical repair, or otherwise not desired for use by the reporting Department or Agency. If the service priority is to be waived, this should be reported by entering Status Code 4C in the report (see appendix 10. While DIPEC will maintain central inventory records for all items stored in central storage sites, including PEP type items, no distribution or utilization of package items will be made without approved DD Form 7470, Request for Release of Equipment assigned to Plant Equipment Packages.

(5) Prior to exchanging or selling nonexcess IPE selected for replacement under exchange/sale procedures, DOD components will report the item(s) as idle to DIPEC for screening and redistribution within the DOD on a nonreimbursement basis in accordance with paragraph 20601-1a and DODI 4160.1. GSA authorized transfer to agencies outside the DoD will require reimbursement. (Exchange/sale IPE will not be made available for donation screening.)

## **Section VI DoD EXCESS AND DISPOSAL REPORTING**

### **20601. Procedure.**

(1) DIPEC will:

(a) Process idle reports (DD Forms 1342) according to paragraph 30401.

(b) Provide disposition instructions on all idle reports.

(c) Follow-up to the military submitting/holding activity at 30-day intervals until notification is received from the Defense Property Disposal Service (DPDS) that accountability has been transferred to the disposal activity.

(d) Submit reports of DoD-excess IPE to the General Services Administration (GSA).

(e) Collect, maintain and report disposal data, including sales of IPE to small and large businesses.

(2) The MILSTRIP Document Number assigned by the reporting DOD component to each DD Form 1342 according to DoD 4160.21-M, Chapter VI, Paragraph B51 (also see appendix 213, paragraph 3 of this manual) will be included in the DIPEC disposition instructions. When disposition instructions require turn-in of DoD-excess IPE to a Defense Property Disposal Office (DPDO), the same MILSTRIP Document Number will be used as the Disposal Turn-in Document (DTID) number. In addition, disposition instructions to military activities and contractors will include a DIPEC Excess Report Number for each DD Form 1342. The DIPEC Excess Report Number will be constructed in the same manner as the MILSTRIP Document Number using the DIPEC Activity Address Code SE4300 to expedite processing through DPDS and to aid in communications between GSA and DIPEC Documentation used for transfer of IPE accountability to DPDOs will include two copies of the DD Form 1342 and one copy of the DIPEC disposition instructions. Except for contractor inventory, DIPEC will not report DoD-excess IPE to GSA until notice of receipt by the DPDO has been received from DPDS.

(3) Donation, sale, abandonment, or destruction of IPE by contractors will be reported to DIPEC (see ASPR B-306.1 or C-306.1). Block 3, block 4 or block 5, and block 28a of the DD Form 1342 will be verified, Section IV will be completed and the DD Form 1342 returned to DIPEC. If IPE is sold, Section IV will be annotated to identify the purchaser as large or small business (see ASPR 24-206.1(k) and 24-302.8 (b) 00).

(4) Final disposal data for IPE (other than contractor inventory) will be reported to DIPEC in accordance with Integrated Disposal Management System (IDMS) Procedures (DPDSH 4160.3).

*Note.* DIPEC will be advised to drop items from the central inventory record which are in condition codes X or S, or contaminated, and are excluded from idle reporting in accordance with paragraph 20102-3.

## **Chapter 3 PLANT EQUIPMENT MANAGEMENT**

### **Section I POLICY**

This chapter prescribes the policy and procedures for inventory management of DoD-owned IPE.

#### **30101. Inventory Management.**

1. DIPEC will:

(a) Control all equipment allocations and distribution actions for all DoD-owned idle IPE. ICP controlled supply system stocks are redistributed according to procedures in chapter 12. NOTE: While DIPEC will maintain central inventory records for all items in central storage sites, including Plant Equipment Packages, no redistribution or utilization of package items will be made without approval of the cognizant DoD component.

(b) Receive idle declarations from the DoD components and Reserve.

(1) Allocate to fill current requirements. Subject to priority requirements, give first preference for reuse to the reporting department or agency that materialize within 30 days after the date of the idle declaration.

(2) Select items for retention in the General

(3) Provide notices of actions taken.

(c) Receive requisitions from DoD components and provide suitable equipment or issue Certificates of Non-Availability (CNA). In the event suitable equipment is undergoing, or is available for rehabilitation at a maintenance depot and will be available on or before the required date indicated in DD Form 1419, section 11, block 14, the requisitioning activity will be so advised, and the issuance of a CNA will be deferred.

(d) In instances where DIPEC and the requisitioning activity cannot agree on deferrals of CNA or any allocations of equipment, arrangements will be made with the requisitioning activity to prepare and submit a justification for the rejection. The justification will be transmitted to OUSDR&E (AP) via HQ, DLA for adjudication.

(e) Select, compile, maintain, and control a balanced general reserve pursuant to DoD policy.

(f) Establish and maintain a holding/set aside system for each DoD component based upon projected requirements and assets available in DIPEC.

(g) Maintain a location record for numerically controlled (NC) IPE and elephant tools.

(h) Transfer DoD-owned unassigned idle IPE to the DoD component on a nonreimbursable basis.

(2) DoD Components will:

(a) Determine and submit to DIPEC all current and projected IPE operational, mobilization reserve, and modernization requirements for IPE.

(b) Exercise management control over all in-use equipment and mission stocks.

(c) Identify and report to DIPEC, IPE located at DoD in-house installations and activities held for intermittent use as mission support items,

(d) Assure that idle IPE which remains in possession of Defense contractors pending completion of mobilization planning is certified by the Armed Services Procurement Planning Officer (ASPPPO) and the Procuring Contingent Officer (PCO) as authorized under planned mobilization requirements. The PCO also certifies retention of IPE to support foreseeable future military production contracts. Certification for retention of idle IPE under this temporary status will be entered on the idle declaration forwarded to DIPEC, reference appendix 1C, Status Code 4F. A DD Form 1519 or a certified V status code is not a substitute for contractual authority; therefore, pending receipt of a new production or package contract, contractual coverage must continue to be maintained either by extension of the current contract or by the execution of a storage agreement. See paragraph 11f, appendix 2B.

(1) Quarterly listings of idle IPE reported as being held under status 4F will be prepared by DIPEC and forwarded to the ASPPPO/PCO responsible for certification of IPE requirement. After each annual review by the ASPPPO/PCO/DoD component of the need for continuing retention under status V, a recertification of such need will be made at the end of the calendar year and forwarded to reach OUSDR&E (AP), with copy to DIPEC not later than March 1 of each year. DIPEC will furnish disposition instructions to the certifying official or DoD component for items removed from 4F status.

(2) When requisitions cannot be filled by DIPEC from the DoD General Reserve and there are suitable assets in status 4F, DIPEC will issue a certificate of Non-Availability and forward a list of the status V items and their locations. The requester will be responsible for determining their availability and coordinating with DIPEC for preparation of necessary shipping instructions.

(e) Make available information on excess elephant tool and numerically controlled IPE capacity.

### **30102. Plant Equipment Package Management.**

(1) The Assistant Secretaries of the Military Departments and Director of the Defense Logistics Agency will be responsible for the following actions involving plant equipment packages (PEPs):

(a) Approve each group of items determined to be essential for a mobilization program.

(b) Review and recertify annually the requirement for PEP items.

(c) Discontinue PEPs when requirements no longer exist.

(d) Continue to use currently assigned PEP numbers as long as the facilities are retained for the original designated purpose.

(e) When new PEPs are established, assign numbers consecutively from those listed below:

(1) Army – Numbers 1000 thru 1999

(2) Navy – Numbers 2000 thru 2999

(3) AF – Numbers 3000 thru 3999

(4) DLA – Numbers 4000 thru 4999

(2) The responsible DoD component will:

(a) Prior to inactivation of in-use plant equipment, determine the need for retention for industrial preparedness based on the following criteria:

(1) It provides production capacity to meet critical mobilization preparedness or surge capacity needs of the sponsoring Military Department(s) derived through the use of, and in consonance with, current Secretary of Defense Planning Guidance in accordance with DoD Instruction 7045.7, Planning, Programming and Budget System.

(2) A determination that adequate source(s) will not be available to produce specific military items based on studies of time-phased mobilization capacities of military industrial facilities and private industry.

(3) A need for such capacity in accordance with the policies set forth in DoDD 4006.1, Industrial Preparedness Planning.

(b) Forward to DIPEC and to cognizant contract administrative service office copies of:

(1) Approved Format A reports or other notice of approval showing approval number.

(2) Approved Format B reports or other recertification. Approval will be assumed by DIPEC if information copy is not received within 45 days after the annual review date.

(3) Approved Format C reports for each PEP which no longer meet the criteria for retention and disposition instructions to include as a minimum: PEC, identification number. This will indicate plant equipment to be declared excess and reassigned. A DD Form 1419 will be attached for each unit of IPE to be reassigned. A letter may be used in lieu of the DD Form 1419 to requisition for bulk transfer to another location. A DD Form 1342 will be furnished to DIPEC for each unit in reparable condition not previously reported.

(4) Additions/deletions to an approved PEP by either a DD Form 1342 or an equipment listing containing the ID number, Government tag number, PEC, acquisition cost, and possessor code for each unit of plant equipment involved.

(c) Show the PEP approval number on each DD Form 1342 and other records relating to that particular package indicating concurrence in the establishment or continuation of the package. All items of plant equipment comprising the complete complement of equipment of an approved PEP will be retained intact and will not be allocated to other use, except as provided in paragraph 30201-2.

(d) Screen through DIPEC idle inventories for availability prior to procurement when changes in end item design, increases in production schedules, or technical obsolescence of plant equipment held in PEPs require replacement or additional equipment to maintain required production capability.

(3) DIPEC will maintain and provide a quarterly report on PEP status (Planning Data for PEPs) to each DoD component and the OUSDR&E (AP).

### **30103. Modernization/Replacement of Industrial Plant Equipment.**

(1) DD Form 1106, Industrial Plant Equipment Replacement Analysis worksheet, will be prepared as prescribed in Appendix 6A.

(2) For all IPE other than those listed in Appendix 6B which will be used on a current contract/program of sufficient duration to amortize the required investment, replacement will be justified in accordance with the procedures set forth in DODI 7041.3, Economic Analysis and Program Evaluation for Resource Management.

(3) Replacement should be accomplished to preclude technical obsolescence of plant equipment retained to provide industrial capabilities when analysis of existing facilities indicates the advisability of such action although specific itemized economic justification cannot be developed. Before authorizing such replacement a determination should be made, in each instance, that the equipment is in fact required to be retained for fulfillment of a specific industrial preparedness assignment, which could not be fulfilled as efficiently and economically by the equipment on hand.

(4) When replacement is planned, action will first be taken to obtain suitable equipment from the DoD General Reserve in accordance with paragraph 30201.

(5) Upon determination that replacement of additional IPE is required by new procurement, the requirements will be programmed in accordance with existing procedures. Where reprogramming of appropriate funds is involved, policy and procedures contained in DODI 7250.10, Implementation of Reprogramming of Appropriate Funds, will apply.

## **Section II REQUISITIONING**

### **30201. Procedure.**

(1) Requisitions will be submitted to DIPEC and processed as follows:

(a) DD Form 1419 will be prepared as prescribed in appendix 3A to provide DIPEC with the original and two copies. To allow sufficient time (or screening the DoD General Reserve and providing Certificates of Non-Availability (CNA) when assets are not available, requisitions will be submitted to DIPEC 10 calendar days in advance of the CNA required date (appendix 3A, paragraph 4g). Urgent requirements are submitted according to subparagraph d below.

(b) DoD components may also submit MILSTRIP requisitions to DIPEC using DD Forms 1348-6 and 1348-M or MILSTRIP message format. When MILSTRIP requisitions are submitted and the item of IPE is available, DIPEC will offer IPE in accordance with subparagraph 2c below. In cases where acceptance and inspection notices are waived based on previous negotiations with DIPEC MILSTRIP requisitions will be submitted by teletype or mail. When required, cite the Packing, Crating, Handling and Transportation appropriation (see paragraph 40102-3b) and budget activity number. Special shipping instructions will be included as exception data in the remarks section of the MILSTRIP requisition. DIPEC will initiate shipping action in accordance with paragraph 2d below, and provide standard MILSTRIP supply and shipment data required by the media and status code (column 7).

(c) A separate DD Form 1419 or MILSTRIP requisition must be submitted for each individual item of equipment except as authorized in subparagraph h.

(d) When warranted by the urgency of the situation, requests may be submitted to DIPEC for screening by whatever means deemed expedient. When submitting urgent screening requirements other than on a DD Form- 1419 or MILSTRIP requisition, the following elements of information must be furnished for each item of equipment: (1) Requisition number.

(2) NSN/PEC, manufacturer's code, and part

(3) Description.

(4) Date item desired.

(5) Name and address of requiring agency.

(6) Contract number and program.

(7) Statement as to whether item is for production, maintenance, mobilization, replacement, or modernization, and whether item will be procured if not available.

(8) Assigned urgency rating.

(9) Estimated cost.

(e) Request must contain sufficient descriptive data (subparagraph d (3) above) to enable DIPEC to search the idle inventory. If acceptance and inspection notices are waived on the basis of previous negotiations with DIPEC, the information required by appendix 3A, paragraph 9, must be furnished with the request.

(f) IPE requisitioned from the DoD General Reserve will be equipped with attachments and accessories as provided for in paragraph 70301-2a.

(g) DoD components must submit requests through established approval authority. DoD component supply system approved requests forwarded to DIPEC will indicate in section VIII of the DD Form 1419 if DIPEC should supply from assets on hold against projected requirements.

(h) If identical items are required, a letter may be forwarded to DIPEC with the data prescribed in subparagraph ld(1) thru (9) and le above. DIPEC will issue a Certificate of Non-Availability for the quantity, which cannot be supplied, and a separate DD Form 1419 for each available item.

(i) DoD components and Defense contractors will insert in block 16 of DD Form 1419 the proper priority designator as authorized by Uniform Material Movement and Issue Priority System (UMMIPS) in accordance with DoD Instruction 4410.6 or appropriate agency implementation thereof.

(j) DoD contractors or other DoD components who have not been assigned a Force/Activity Designator for purposes of assigning UMMIPS priority designators to requisitions will indicate in block 16 of the DD Form 1419 the priority authorized in DoD Instruction S-4410.3 (Master Urgency List).

(k) DoD contractors and other DoD components will advise DIPEC when the priority in block 16, DD Form 1419, has been changed due to work stoppage, program changes, or the like.

(l) When IPE is not available to fill a DD Form 1419 or MILSTRIP requisition, DIPEC will issue a Certificate of Non-Availability in accordance with paragraph 2g below.

(2) Allocation by DIPEC.

(a) DIPEC will screen requisitions against all available DoD assets as listed below:

(1) Idle equipment reported to DIPEC.

(2) Equipment in the DoD General Reserve.

(3) Items undergoing excess screening.

(4) Equipment in the General Reserve retained by DIPEC for military supply system requirements when the request is from a DoD component other than the component for which assets have been set aside. (This source will not be drawn upon for use except with approval of the DoD component for which the assets have been set aside).

(5) Excess production capacity of elephant tools and numerically controlled IPE.

(b) When suitable equipment is not available from the General Reserve (see par. 10211) or from industry for delivery in time to meet production schedules of military programs bearing a high urgency standing, the PEPs (see par. 10231) may be screened and allocations may be made, subject to the approval of the Head of the DoD component.

(1) DIPEC will reproduce a copy of the latest inventory report for a suitable item in a PEP. Forward a letter, together with the Certificate of Non-Availability and the reproduced copy of the inventory report to the requester advising him of the appropriate DoD component having cognizance over the PEP. When the item described by the DIPEC letter and inventory report is considered suitable for the requirement, the requester will take the following actions to request release of the item from the PEP:

(a) Advise DIPEC within 10 days if a request (DD Form 770) will be initiated for release of the item from the PEP.

(b) Prepare a DD Form 770 in accordance with the requirements of the cognizant DoD component, Block 9 of the form must contain the shipping instructions and data necessary for movement of the item from the present location to the user (see appendix 3A, paragraph 9). The appropriation chargeable for all PCH&T costs must be included. (The DoD component requesting transfer of an item from a PEP owned by another DoD component is financially responsible for all costs incident to transfer from and return of the equipment to the loaning DoD component.)

(c) If inspection of the equipment is required, arrange for such inspection through the owning DoD component specified in the DIPEC letter.

(d) Forward the DD Form 770 and related documents (Certificate of Non-Availability, copy of DIPEC inventory record and DIPEC letter) to the appropriate DoD component for approval of transfer terms.

(e) Advise DIPEC if negotiations for release of the item are successful or not successful. See paragraph 30501.

(2) The cognizant DoD component having approval authority to authorize release of equipment from the PEP will complete the DD Form 770 according to the results of acceptance, or negotiations, of transfer terms with the requesting DoD component and return the completed forms and related documents to DIPEC for processing, as described in paragraph 30501.

(c) Upon receipt of a request for a specific item to be allocated and the specific make and model is not available, DIPEC will screen all available assets for a suitable substitute. If the requirement can be satisfied, DIPEC will place the selected item on hold, complete section IV of the DD Form 1419, and within 10 days return the original and one copy to the requester. Duration of the hold will be 30 calendar days except in special circumstances such as overseas requisitions. An extension of 16 days for the hold may be granted by DIPEC if properly justified. The requester will arrange onsite inspection, if desired, and notify DIPEC of acceptance or rejection. Inspection of idle equipment items will be authorized for that equipment on which a firm hold has been placed by DIPEC. In the event acceptance or rejection notice is not received by DIPEC within the "hold period," request will be automatically cancelled. All holds and allocations of equipment are subject to cancellation and reallocation in support of higher priority programs. When such action is taken, DIPEC will notify the requester within 48 hours after a determination is made to cancel the allocation.

(d) If by prior agreement, a request is submitted by an activity for a specific item, and either the item requested or an interchangeable item is available in serviceable condition, DIPEC will initiate shipping action. If the requested item or an interchangeable item is not available, DIPEC will screen all available assets for a suitable substitute. If a substitute item is available, DIPEC will complete section IV of the DD Form 1419 and process as indicated in subparagraph 2e above.

(e) The requester will provide notice of acceptance of an allocated item by completing sections VI and VII of the DD Form 1419 in accordance with the instructions contained in appendix 3A. The original copy will be returned to DIPEC for issuance of appropriate shipping instructions. Status data consisting of supply and shipment data will be furnished when requested in the requisition or at the time of the acceptance, but will be limited to the requisitioner or to the supplementary addressee and, when applicable, to the activity designated by MILSTRIP Column 54 (Distribution Code). The recipient of status data may make appropriate distribution of data to additional addressees. Requesters desiring to inspect equipment prior to final acceptance will notify the IPE holding activity at least 48 hours in advance of the inspection. Shipment of IPE from DLA Storage/ Maintenance will be directed after required maintenance has been performed. When IPE is accepted by the requiring activity without maintenance processing, the administering DoD component will be informed and furnished an estimated repair cost prior to the shipment of the IPE.

(f) Rejections will be justified by specific reasons. The requester will complete Section VI of DD Form 1419 in accordance with the instructions contained in Appendix 3A and return the original DD Form 1419 to DIPEC on or before expiration of the 30 day allocation period. The reasons for rejection will be reviewed by DIPEC and may result in the allocation of a substitute or interchangeable item based on information contained in the rejection statement or receipt of additional suitable idle assets.

(g) When screening in DIPEC results in Non-Availability of a suitable asset or when DIPEC is unable to supply an available asset, DIPEC will issue a Certificate of Non-Availability by completing Section V of the DD Form 1419 and returning the original and one copy to the requester or by issuance of a MILSTRIP Supply Status Code "CW". Either of these documents constitute the official Certificate of NonAvailability that is required for procurement action. Prior to issuance of the Certificate of Non-Availability, DIPEC will determine if technical data (e.g., parts lists, wiring diagrams, maintenance instructions, repair and overhaul data, etc.), required for use in the maintenance and repair of the new IPE are available in the DIPEC Central IPE Technical Data Repository. If it is not available, DIPEC may request, by appropriate instructions (DIPEC Form 351, Technical Data Request) with the Certificate of Non-Availability, that an additional set of technical data be acquired with the new IPE and forwarded to DIPEC. DIPEC will continue screening during the 45-day period following the date of issuance of the Certificate of Non-Availability.

(1) In the event a suitable item is located during the 45 day period, DIPEC will complete Section IV of the DD Form 1419 and forward a reproduced copy to the requester (using the same request number), for acceptance or rejection in accordance with subparagraphs 2e or 2f above. If a procurement action has progressed beyond the point of economic termination of the purchase order, DIPEC will be advised.

(2) When a Certificate of Non-Availability is issued because the item described in Section IV cannot be delivered in time to meet requirements, and the supplier identified in Section I cannot deliver the item on or before the time period estimated by DIPEC, the item offered by DIPEC must be considered in lieu of new procurement.

(h) When screening DIPEC for elephant tools and numerically controlled IPE reveals the existence of identical or interchangeable items of active equipment that might be used economically, a list of activities possessing this type IPE will be forwarded with the Certificate of Non-Availability. The requester may negotiate with the holder of the equipment for utilization of available production capacity.

(i) DIPEC will return all forms, offerings or Certificates of Non-Availability to the Army or Air Force office shown in block 23 of the DD Form 1419 or to the Navy office shown in block 24.

### **30202. Rescreening.**

If procurement action has not been initiated within 90 calendar days from the date of issuance of the Certificate of NonAvailability, complete rescreening is required. Rescreening may be requested by the most expeditious means. The activity requesting rescreening will identify the initial request number. DIPEC will screen against the initial request for another 45 calendar days unless advised that procurement action has been initiated. Procurement action is considered to have been initiated when a procurement document has been prepared and signed by proper authority and forwarded to the procuring activity.

### **30203. Cancellation.**

If at any time prior to actual receipt of the item, it is determined that a requirement no longer exists, DIPEC will be advised by expeditious means, citing the shipping instruction number.

## **Section III REQUIREMENTS**

### **30301. General.**

(1) Industrial Plant Equipment requirement categories are as follows:

(a) Current Requirement. A requirement for initial issue or replacement furnished to DIPEC pursuant to Chapter 3, Section II of this manual.

(b) Projected Industrial Requirements. Cumulative operational requirements, mobilization requirements, and modernization requirements for items of IPE that will be needed as of a specified future point in time for supply to industrial facilities.

(c) DoD Component Supply System Projected Requirements. Cumulative requirements for items of IPE that will be needed during the budget year (the next fiscal year) plus procurement lead time for the support of DoD Component Supply System Activities.

(2) Demand data utilized in DIPEC requirements computations will be based on issues, from the DIPEC inventory as a result of requisitions from DoD components and Certificates, of NonAvailability when a required item of IPE is not available for issue.

(3) DIPEC will:

(a) Aggregate projected military requirements as they are submitted.

(b) Establish and maintain a historical demand file.

(c) Analyze current and future DoD program data.

(d) Determine long range DoD general reserve requirements to support current and future needs.

### **30302. Procedures.**

(1) Projected Industrial Requirements. DIPEC will establish quantitative requirements for the DoD General Reserve to support continuing DoD requirements, to augment industry production capacity in event of national emergency and to maintain a stockage level as approved by OUSDR&E (AP). Projected requirements for unusual programs of DoD components will be furnished DIPEC as soon its known to augment stockage objectives and retention levels.

(2) JCP Supply System Forecasted Procurement requirements will be furnished DIPEC in accordance with Chapter 12.

(3) DIPEC will adjust computed retention objectives for the General Reserve and retain items to satisfy DoD component projections whenever suitable items generate.

## **Section IV**

### **REUTILIZATION SCREENING AND DISPOSAL**

#### **30401. Procedure.**

(1) DIPEC will act as the central clearinghouse for all DoD redistribution of idle/excess IPE and for cross-utilization of supply system stocks between Inventory Control Points (ICP's).

(2) DIPEC will perform an initial screening of idle/excess IPE against all known and reported requirements to include, but not limited to:

(a) Support of current requirements.

(b) Support of mobilization reserve requirements.

(c) Retention in Defense Industrial Reserve.

(d) Support of supply system requirements.

(e) Replacement of an inferior item in any of the above categories.

(3) DIPEC will screen the General Reserve and supply system stocks of IPE against all supply system requirements furnished by ICPs, including unprogrammed and urgent requirements. DIPEC will interrogate ICPs having suitable assets to determine availability according to procedures in chapter 12.

(4) Within 10 days after receipt of the Idle report, DIPEC will provide notice of actions taken to the holding activity reporting idle/ excess IPE, providing the 30-day screening period has been waived, or within 10 days after expiration of the 30-day screening period.

(5) Upon determination that no requirements exist for idle IPE, including those in subparagraph 2 above, DIPEC will report the item(s) in accordance with paragraph 20601.

#### **30402. Market Impact.**

Reports of DoD excess machine tools are reviewed by the Bureau of Domestic Commerce (BDC) and a preliminary determination on industry impact is made in the event of disposal sales. BDC is furnished DoD excess reports twice monthly by DIPEC. The reports are reviewed by BDC during the period of other Federal Agency screening and DIPEC is advised before the ARD if a potential market impact situation exists.

## **Section V LOANS AND LEASES**

### **30501. Loans of OSD Approved Plant Equipment Package**

(1) Items of IPE in OSD Approved PEPs will not be allocated to other use, except when needed to meet current schedules which are of a high priority, and when suitable equipment is not available from Unassigned Reserves or from industry in time to meet production schedules.

(2) Agreements for transfer of equipment from a PEP for use by another DoD component will be made by mutual agreement of the Heads of the DoD components concerned. The requiring activity will initiate the DD Form 770, requesting interdepartmental transfer and negotiation with the appropriate DoD component (having custody of the PEP) who will furnish approved copies of the DD Form 770 to DIPEC for preparation of necessary shipping instructions. In case of disagreement, ASD (I&L) will make the final decision.

(3) Requests for transfer of equipment for use by the owning DoD component of the PEP will be approved by the Head of the DoD component concerned. The requiring activity will prepare the DD Form 770 requesting interdepartmental transfer and approval by the cognizant activity of the DoD component having authority to authorize or deny the transfer. In the event physical movement is involved, the controlling DoD component will coordinate the movement with DIPEC for issuance of necessary shipping instructions.

(4) Equipment on loan will be returned to the controlling DoD component on the agreed upon date. DIPEC will initiate the shipping instructions. Thirty days in advance of the expiration date of the loan, the holding activity will prepare the idle report as specified in paragraph 20501, describing the condition of the equipment. DIPEC will review the Idle report and collaborate with the owning DoD component for return or other disposition of the IPE. If the equipment cannot be returned by the agreed upon date, the borrowing DoD component/Federal Agency will notify DIPEC by letter 60 days in advance of the expiration date of the loan, giving complete PEC/NSN, item identification number, loan agreement number, and complete justification for continuance of the loan beyond the authorized time. If an extension cannot be granted, DIPEC will attempt to resolve the conflict and if unsuccessful, will forward the case to ASD (I&L) through HQ DLA for final decision.

(5) DIPEC will constantly review available equipment for the purpose of utilizing such items to replace items loaned from PEPs. If satisfactory equipment is located and selected for this purpose, the using DoD component will be permitted to retain the loaned property on a permanent basis.

### **30502. Loans to Other Government Agencies.**

Loans of Department of Defense-owned IPE to Government agencies will be in accordance with agreements executed between DoD/DLA and such agencies. (See appendix 5A for an example.) The DoD/DLA Agreement with the National Aeronautics and Space Administration (NASA) may be found in the NASA Management Instruction 1052.17A, effective 6 December 1974.

### **30503. Leases.**

When suitable IPE is available in the General Reserve for use of defense supporting activities, the equipment will be requisitioned on DD Form 1419 by the DoD component or the Government agency who will execute the lease agreement. DIPEC will state any valid reason for objecting to leasing at the time the DD Form 1419 is submitted. If allocation is made and equipment accepted by the Defense supporting activity, DIPEC will issue the shipping instruction so that a lease agreement can be negotiated.

## **Chapter 4 STORAGE AND TRANSPORTATION**

### **Section I POLICY**

This chapter prescribes policy and procedures for storage and transportation of IPE.

#### **40101. Storage:**

- (1) DIPEC will:
  - (a) Arrange for storage of unassigned idle IPE and provide for storage of PEPs, including special tooling and test equipment pertinent thereto, in central storage sites.
  - (b) Contract for the operation of contractor operated IPE storage sites under the control of DLA.
  - (c) Maintain current Information on the maximum lifting and warehousing capabilities at the IPE central storage sites.
- (2) DoD Components will:



(a) Consider the following choices for storage of 'PEP Items, in their order of preference, giving consideration to proximity of planned producer; economy of transportation; time required to reinstall the PEP and vulnerability of the storage site to disruption or destruction:

(1) Maintain the PEP in place in the facility where it was but operated.

(2) Store the PEP on site or adjacent to point of last use.

(3) Store the PEP in central storage, In DoD and Government-owned space, pooled under DLA management for the storage of IPE.

(b) Comply with MIL-STD-107.

(c) Forward requests to DIPEC, as required, for storage of PEP in IPE central storage sites.

(d) Allocate storage space to DLA for inclusion in the IPE central storage pool.

(e) Provide warehousing services at the IPE central storage sites in handling and storage of PEP and the DOD General Reserve.

(f) Indicate in the Idle declaration whether the item can be stored on site for at least 12 months. If yes, DIPEC will Interrogate the reporting DoD component to obtain storage/maintenance information concerning the type and location of storage.

(3) Budgeting and Funding for Warehousing services and storage space at IPE Central Storage Sites.

(a) Warehousing services at IPE C4ntW Storage Sites will be on a common service (nonreimbursable) basis for DoD components. Services include, receipt, physical inventory, storage, preservation, packaging, packing, marking and issue of material and documentation incident to such operations.

(b) Warehousing services provided to non-DoD components will be on a reimbursable basis.

(c) Storage space allocated to the central storage pool will be on a common service basis.

(d) The Military Services will provide, on a common service basis, the maintenance and repair of facilities and the utilities for storage space allocated to the IPE central storage pool.

(e) The Military Service will provide, on a common service basis, the maintenance and repair of facilities and the utilities for storage space allocated to the IPE central storage pool.

#### **40102. Transportation.**

(1) DIPEC will:

(a) Authorize the movement of all DoD-owned idle IPE. (Redistribution or movement of PEP items will be made only with approval of the cognizant DoD component.)

(b) In coordination with DoD components, prepare and maintain plans for emergency movement of equipment from central storage sites to scheduled usage points in event of a national emergency or mobilization.

(c) Maintain liaison with the DoD components and GSA to provide assistance and resolve problems relative to IPE movements.

(d) Compile cost data for transportation between DLA storage points.

(2) The administering activity will schedule shipments of IPE to assure that the required dates shown in the DIPEC initiated shipping instruction are met. When the scheduled processing time will extend beyond required dates, the administering activity will advise DIPEC.

(3) Funding responsibility for transportation costs of Defense-owned IPE and associated packing, crating, and handling (PC&H) costs is as follows:

(a) DLA will be responsible for movement of:

(1) Idle IPE from DLA storage and from industrial activities/contractors' possession to storage or another point of use, when directed by DIPEC.

(2) IPE excessed by the Military Departments from use, storage, or PEPs which are to be retained by DIPEC for the General Reserve.

(3) IPE assigned to DLA owned PEPs from any source.

(b) The Military Departments will be responsible for movement of IPE:

(1) In support of the Military supply system and reimbursable activities, i.e., International Logistics Programs for any purpose. PC&H charges will not be assessed on Military supply system items shipped from an IPE Central Storage Site.

(2) Assigned to service-owned PEPs from any source. PC&H items shipped from an IPE Central Storage Site.

(4) Funding responsibility for costs for restoration of the facility and for removal of IPE, including disconnect from power, air, water, disassembly, security, movement of other plant equipment to facilitate accessibility, interruption of contractor productivity, and other similar activities, are not a part of PC&H but are a part of contract costs or a part of normal cost expense for operation of a Government-owned and Government-operated activity, and therefore are a responsibility of the procuring or using DoD component. When onsite storage of IPE is a necessity and extends beyond the period covered by the existing production or facilities contract, DLA will assume through separate contract, those

costs associated with this storage to include all costs for disconnect disassembly, security, restoration and such other applicable costs, which would otherwise have been borne by the production or facility contract.

(5) When idle IPE has hazardous contaminants from an internal source that are inherent to the operation of the IPE, such as Gamma Ray Equipment, the charges for special handling in accordance with appropriate regulations will be the responsibility of DLA when it funds for the balance of PC&H costs. When contamination to IPE results from an external source, such as from material being worked, the Military Department will be responsible for all costs in connection with decontamination of the IPE (see paragraph 20102-3-g.).

## **Section II STORAGE**

### **40201. Procedure.**

- (1) DIPEC will:
  - (a) Determine storage location(s) for unassigned idle IPE to be retained for current, projected, or mobilization requirements and issue shipping instructions.
  - (b) Determine the central storage site for PEPs, in coordination with the owning Military Service, considering location of planned producer, economy of transportation and time required to reinstall the PEP, and issue shipping instructions.
  - (c) Process requisitions for aluminum skids and maintain suspense to assure timely return.
  - (d) Progressively develop standards and handbooks to provide for use of standard methods for the storage of IPE.
- (2) DoD Components Contract Administration Service Offices will:
  - (a) Comply with instructions and requirements of MIL STD 107, MIL-HDBK-701 and DIPEC shipping instructions to assure desired accomplishment of preparation of shipping requirements.
  - (b) Issue detailed instructions to activities performing the work.
  - (c) Request deviations from the requirements of MIL STD 107 and MILHDBK-701 from DIPEC-T, as appropriate.
  - (d) Determine most efficient and economical means of shipping items in accordance with the requirements of MIL STD 107 and MIL-HDBK-701.
  - (e) Evaluate charges and execute contracts for PC&H.
  - (f) Requisition aluminum skid components from DIPEC when usage is determined most economical to the Government.
  - (g) Assure proper car loading, blocking and bracing of IPE shipments as appropriate to avoid damage in shipment.
  - (h) Report completion of all movement actions to DIPEC.

### **40202. Storage of Approved DoD Component Plant Equipment Package IPE.**

- (1) DoD components will forward requests to DEPEC for central storage of PEPs.
- (2) A statement will be included by the DoD component on each request to ship PEP items to central storage to indicate that a decision has been made that it is not practical or feasible to store the equipment on site or adjacent to the last point of use.

### **40203. Reports**

- (1) On or before 30 September each year, the Military Services will provide to DIPEC a 5-year projection on additions or deletions of IPE, OPE, ST, and STE to PEPs subject to central storage for the assigned Reports Control Symbol DD DLA (A) 1829(0). Each report will include:
  - (a) PEP Number(s) and planned producer(s).
  - (b) Number of units to be added/deleted, total weight and dimensions (square feet) by Fiscal Year (new reports are not required unless deviations from previous report exceed ten percent).
  - (c) Origin(s) and estimated date(s) of shipment(s).
  - (d) Geographic location and type of storage required (e.g., temporary, permanent, controlled humidity).
- (2) DIPEC will provide a 5-year workload forecast to each Military Service, which allocates central storage space to DLA.

## **Section III TRANSPORTATION**

### **40301. Procedure.**

- (1) DIPEC will:
  - (a) Direct the movement of IPE by the issuance of a shipping instruction. Shipping instructions will be by MILSTRIP documentation, i.e., DD Form 1348-M, DD Form 1348-1, or MILSTRIP teletype format.

(b) Determine that the weight and/or dimensions of any item to be moved into storage are within the handling and warehousing capability of the DLA IPE storage point prior issuance of the shipping instruction.

(c) Maintain criteria in appendix 3C for determining shipment preparation, handling and storage instructions conforming to approved methods and requirements of MIL STD 107 and MIL-HDBK-701.

(2) The administering activity will, or will instruct the consignor to:

(a) Prepare the equipment and the Historical Record including technical data for shipment according to requirements of MIL-STD 107, MIL-HDBK-701, and appendix 3C. (Utilization of aluminum skid components is described in chapter 11.)

(b) Request carrier services and bills of lading from the designated transportation office.

(c) Accomplish transfer and reporting as required in appendix 2C.

(3) The Designated Transportation Officer will:

(a) Furnish appropriate carrier service.

(b) Furnish Government Bills of Lading as applicable.

(c) Obtain transportation to destination in accordance with DIPEC shipping instructions and applicable transportation regulations.

(4) DLA procedures for packing, crating, handling and transportation (PCH&T) of IPE are given in DLAM 8300.3 Transportation and Packaging Manual for Contract Administration Services. Transportation functions relative to movement of IPE are given in paragraph 3-308 (Preparation of Government Property for Movement). Packaging functions are given in paragraph 4-307 (Preparation of Government Property for Shipment and Storage).

#### **40302. Reports.**

Discrepancies which are attributable to, or the responsibility of the shipper will be reported by the receiving activity in order that the cause of such discrepancies can be determined and corrective/remedial actions taken. For discrepancies in DIPEC directed shipments of IPE, the original and one copy of the SF 364, Report of Items Discrepancy (ROID), will be sent to DIPEC-T. (See DLAR 4140.55/AR 735-11-2/NAVSUP INST 4440.127D/AFR 67-16/MCO 4430.3D.) Deficiencies in preservation, packaging, packing and marking of IPE should be reported on DD Form 6, Packaging Improvement Report, and routed in accordance with the guidelines set forth in DLAR 4145.8/AR 700-58/NAVSUP INSTR 4030.29/AFR 71-13MCO P4030.29A Reporting of transportation type discrepancies in shipments of IPE should be made as appropriate on a SF 361, Discrepancy in Shipment Report (DISREP) or a SF 363, Discrepancy in Shipment Confirmation (DISCON) as required by DLAR 4500.15/AR 55-38/ NAN'SUPINST 4610-33A AFNI 75-18/MCO P4610.19B. DoD activities will furnish DIPEC-T two information copies of their replies regarding discrepancy reports.

## **Chapter 5 CLASSIFICATION AND IDENTIFICATION POLICY**

This chapter establishes policies and procedures for the development, publication, and maintenance of a uniform classification and identification system for IPE. Identification data published in IPE handbooks will be used for recording, reporting, and requisitioning IPE.

### **Section II PROCEDURES**

#### **50201. Classification**

(1) DIPEC will develop and maintain a subclassification coding system, within the framework of the FSC, not to exceed 12 digits and to be known as PECs. The first four digits of the PEC will be the FSC, and the remaining eight digits will subclassify such data as type, size, and capacity.

(2) Cross references between PEC's and National Stock Numbers will be developed and maintained by DIPEC.

#### **50202. Identification.**

(1) DIPEC will develop, publish, and maintain handbooks which identify IPE by noun name to include:

(a) SECTION 1-Nomenclature in alphabetical sequences with ascending size or capacity data, PEC and descriptive guide number.

(b) SECTION 2-Equipment description by manufacturer with Federal Supply Code for Manufacturers (Cataloging Handbooks H4-1, and H4-2), manufacturer's designation/model number, size or capacity data and PEC.

(c) SECTION 3—Descriptive Guides. (These guides specify data requirements necessary to establish standard descriptive characteristics in addition to those provided in Sections 1 and 2. An index to these guides is provided in Section 1. A general guide is provided for use when Section I does not list applicable nomenclature.) See block 32, DD Form 1342 for further explanation for those items modified from their original configuration.

(2) DIPEC will review the item identification data of all NSN's used by each DoD component in the commodity area considered to include IPE. DIPEC will register an interest with DLSC in the Federal Cataloging System for those items designated as IPE. Data reflecting DIPEC registered interest are disseminated to all recorded users of the item by the Federal Cataloging System. DoD components will review for concurrence in the designation of the items of IPE. Concurrence by the DoD component will be assumed, unless a nonconcurrence is received in DIPEC within 30 days. DoD components will take appropriate action to ensure that those NSNs, designated as IPE, are recorded and subjected to the reporting, preprocurement screening and disposal criteria of IPE as outlined in Chapters 2, 3, and 12 of this manual.

(3) Appendix 1B is an index of IPE handbooks, containing Military Service publication numbers and points of distribution.

## **Chapter 6 STANDARDIZATION AND ENGINEERING SUPPORT**

### **Section I POLICY**

This chapter describes the general policies and procedures by which DIPEC will participate in the Defense Standardization Program.

### **Section II PROCEDURES**

#### **60201. Procedures.**

- (1) DIPEC will:
  - (a) Establish schedules and implement DIPEC's portion of the Defense Standardization Program for IPE in FSC 3220 and Federal Supply Group (FSG) 34.
  - (b) Conduct special IPE engineering and technical studies.
  - (c) Act as preparing activity to develop and provide procurement documents in accordance with Defense Standardization Manual 4120.3M. These documents will be prepared to satisfy requirements as stated by the DoD components.
  - (d) Act as preparing activity to establish projects to support current procurement requirements as a result of review of the existing DoD inventory, or in response to specific requests received from the DoD components, or as a result of data obtained from review of the annual requirements projections received from the DoD components. DIPEC developed documents will be provided to industry and designated DoD components for comment prior to finalization. When review and user activities are not available from a standardization plan, participating activities will designate activities to whom DIPEC should forward documentation or comment.
  - (e) Progressively develop standards and handbooks to provide for the use of standard methods in the packaging, and preservation of IPE.
  - (f) Provide engineering support, as requested, to DoD components, relative to the procurement, installation, operation, and storage of 113E.
  - (g) Functions as an assignee activity for FSG 34, excluding items controlled by Defense Nuclear Agency.

## **Chapter 7 EQUIPMENT MAINTENANCE, REPAIR AND REBUILD/OVERHAUL**

### **Section I POLICY**

This chapter prescribes an equipment maintenance program and defines the responsibility for repair and rebuild/overhaul.

#### **70101. Equipment Maintenance**

(1) DIPEC will:

(a) Develop technical maintenance standards for maintenance, repair, rebuild/overhaul of IPE in accordance with DSAR 4151.4.

(b) Assist the DoD components in the application of the handbooks and standards.

(2) DoD Components will:

(a) Ensure that handbooks and standards promulgated by DIPEC are employed in the maintenance of IPE.

(b) Comply with paragraph 70301-1 prior to rebuilding, overhauling any item of IPE.

## **Section II**

### **MAINTENANCE PROGRAMS FOR IN-USE EQUIPMENT**

#### **70201.**

DoD components are responsible for establishment of sound preventive maintenance practices for in-use IPE which will:

(1) Assure application of manufacturers service and care standards.

(2) Provide instruction pertaining to equipment operation to include resources for necessary commercial manuals where applicable.

(3) Provide for maintenance clauses to be included in appropriate contracts to cover in-use IPE in contractor facilities. Where applicable, contracts will also provide for equipment to be returned in same condition as made available, normal wear and tear excepted.

#### **70202.**

DIPEC will consult with the DoD components to obtain essential knowledge for the development of plans, specifications, maintenance standards, life expectancy tables, to establish rebuild /overhaul limits, and to develop data for re-use recommendations.

## **Section III**

### **REPAIR/REBUILD/OVERHAUL**

#### **70301.**

In order to assure maximum economics through replacement in lieu of expenditures on old equipment, DIPEC will coordinate the repair/rebuild /overhaul of IPE within the DoD as follows:

(1) Active Equipment

(a) Prior to repair/rebuild/overhaul, DoD components will notify DIPEC by DD Form 1419 of items selected for repair/rebuild/overhaul. As a general rule, DIPEC will be screened for replacement in lieu of all repair/rebuild/overhaul. When it is necessary to maintain continuity of production, DIPEC need not be screened if the estimated cost of repair/rebuild/overhaul is less than 25 percent of the acquisition cost. Data to be included in the DD Form 1419 will be:

(1) Item description (see Appendix 2A, paragraphs 3, 16, and 23).

(2) Projected use of equipment.

(3) Repair/rebuild/overhaul costs.

(4) Transportation costs incident to repair, rebuild/overhaul.

(5) Scheduled completion date of repair/ rebuild/overhaul.

(6) Date serviceable item required if different from scheduled repair/rebuild/overhaul completion date

(b) Upon receipt of date specified in subparagraph 1a above, DIPEC will screen available assets. If a suitable item is available which can be economically substituted in lieu of repair/rebuild/overhaul by the requiring DoD component, DIPEC will offer the substitute item within 3 working days. If a suitable item is not available, the reporting requiring DoD component will proceed with repair/rebuild/ overhaul upon receipt of information from DIPEC.

(c) When continuity of production is of paramount importance and 3 days is insufficient to determine whether a suitable substitute is available within an acceptable time frame, the requiring DoD component may ascertain this information by telephone rather than as specified by subparagraphs 1a and 1b above. If a suitable substitute is available on a timely basis, the requiring DoD component will follow up its request by providing DIPEC in writing with the data specified in subparagraph 1a above. If the substitute item is not available within an acceptable time frame, the requiring DoD component may request a waiver of use of the substitute and a clearance to repair/rebuild or overhaul their own item of IPE. DIPEC will confirm in writing all such waivers and clearances.

(d) In the event a proposed replacement item is rejected, a justification covering economic and operational considerations will be furnished to DIPEC.

(2) Idle IPE.

(a) DSA is responsible for budgeting and funding for the maintenance of idle IPE being issued from the General Reserve. Items supplied to DoD users will be made serviceable unless otherwise accepted. Items being furnished to

Military using activities (activities normally supplied by an ICP under an NSN authorization) will be provided the attachments /accessories requested up to the level authorized by the applicable Military Standard for Attachments and Accessories (MIL-STD—931 through 959). Additional attachments /accessories beyond those listed in the applicable MIL—STD, not already with an item, will be provided only when funds are furnished by the responsible Military Department. Attachments /accessories, not already with an item, will be provided to Industrial Activities only when funds are furnished by the responsible Military Department. (NOTE: Items being transferred from the General Reserve to the account of a Departmental ICP to satisfy projected Military requirements are exempt from the above. Items so offered will be subject to acceptance by the ICP without maintenance or additional attachments/accessories. Upon acceptance, the items become ICP stocks and attachments accessories may be provided by DSA on a reimbursable basis only.)

(b) Repair/ rebuild, overhaul of idle IPE will be accomplished as programmed by HQ DSA.

(c) DIPEC will:

(1) Issue all necessary waivers incident to establishing special operating requirements that affect repair overhaul and preservation/packaging incident thereto.

(2) Provide funds and arrange for rebuild/overhaul of idle IPE which is stored or held by other than a DSA storage/maintenance facility when repair and direct shipment to the next user is the most economical means of securing repair.

(3) Provide workload data to HQ DSA for program guidance to commanders operating DSA storage/maintenance facilities.

(4) Develop necessary reporting system to reflect the status of the repair/rebuild/overhaul program to include technical standards development applicable thereto.

(5) Prepare and submit maintenance reports to higher authority, its required, which reflect the status of the total maintenance program.

(d) Commanders operating DLA storage/ maintenance facilities will:

(1) Process approved maintenance programs in accordance with schedules and priorities prescribed by the Commander, DIPEC.

(2) Provide the Commander, DIPEC with reports and data required to appraise the status of workloads, accomplishments and costs related thereto.

## **Section IV**

### **CONDITION DETERMINATION (ANALYTICAL INSPECTION OPERATIONAL TEST)**

#### **70401. Procedure.**

(1) In order to preclude movement of uneconomically repairable IPE, and avoid duplication of setups in maintenance facilities to accomplish identical tasks, onsite condition determination (consisting of complete analytical inspection/operational test) will be conducted while equipment is still connected to power. Onsite condition determination will be considered when the quantity of items and circumstances indicate that movement of personnel and equipment to the site is economically feasible and the IPE is desirable for Government retention. The results of the condition determination will be recorded on DLA Form 769, Job Order, and as applicable on DIPEC Form 900-1053 series, Test Pattern of Analytical Inspection of Metal Working Machinery. When the contractor normally maintains such data, the parts and components required to repair the item (including manufacturer's part number) will be included. Technical Maintenance Standards and Forms applicable to each piece of WE to be processed will be furnished by DIPEC. The data from the Condition Determination Inspection will be used to schedule and accomplish repair or overhaul, as required, or direct other utilization /disposition of the machinery.

(2) Responsibilities for conducting Condition Determination Inspections of Government-Owned IPE.

(a) Government-Owned, Government-Operated (GOGO) Facilities: DoD components will advise DIPEC at the earliest practicable date concerning forthcoming idleness of machinery. This is to be accomplished sufficiently in advance of disconnect from power to permit DIPEC to determine with approval of the reporting DoD component, if onsite condition determination by maintenance personnel is required and schedule accomplishment accordingly.

(b) Contractor-Owned Contractor-Operated (COCO) and Government-Owned Contractor-Operated (GOCO) Facilities (includes both DLA (CAS) and Military Service administered contracts): The Contract Administration Office will advise DIPEC at the earliest practical date concerning forthcoming idleness of machinery. This is to be accomplished sufficiently in advance of disconnect from power to permit DIPEC to determine if onsite condition determination is required. The basic responsibility to perform condition determination rests with the contractor. The appropriate Administrative Contracting Officer is responsible to ensure the best interest of the Government in the matter is realized. It is further the responsibility of the appropriate Administrative Contracting Officer to determine when contract conditions are such that DIPEC should schedule DLA maintenance personnel to assist the contractor or perform the onsite condition determination.

(3) Budgeting and funding for onsite condition determination of IPE within PEPs and the General Reserve.

(a) The requiring Military Service will be responsible for reimbursing DLA for salary, TDY costs, and movement of

test equipment when DIPEC is requested to conduct onsite condition determination of IPE authorized for retention within PEPs.

(b) DLA will be responsible for funding for onsite condition determination conducted by DLA for IPE reported idle to DIPEC for retention in the General Reserve.

## **Chapter 8 FIELD SERVICES**

### **Section I POLICY**

This chapter describes the field services which DIPEC will provide in the areas of technical assistance, quality assurance and management techniques.

### **Section II TECHNICAL ASSISTANCE**

#### **80201. Procedures.**

(1) DIPEC will:

(a) Provide technical assistance to the appropriate headquarters of DoD components concerned with the procurement, installation, condition determination, operation, maintenance and repair of IPE and with implementation, administration and evaluation of compliance with DoD and DIPEC publications.

(b) Develop and conduct training programs relative to use of DoD and DIPEC systems and procedures.

### **Section III QUALITY ASSURANCE**

#### **80301. Program Development.**

The basic elements of an effective quality assurance program are measurement and analysis. Quality measurement includes inspection and testing to determine conformance to prescribed standards. DIPEC will provide quality assurance guidance and assistance covering all IPE upon request through appropriate channels.

#### **80302. Responsibilities of DoD Components.**

All Quality Assurance Activities will:

(1) Implement the quality assurance plans and policies established for their functional area by appropriate command authorities; develop procedures as necessary for local application.

(2) Participants in the development of specific plans.

(3) Develop and recommend improvements to existing quality assurance plans and policies.

#### **80303. Communications and Reporting.**

(1) Communications.

(a) Communications concerning quality assurance matters requiring action or decision by DIPEC will be referred to DIPEC through departmental channels.

(b) Procurement activities will refer quality assurance matters, concerning specific items of IPE, to the appropriate administering activity. Copies of such correspondence and records will be forwarded to DIPEC when considered appropriate.

(2) *Reports.* DIPEC will receive copies of Quality Control Reports from vendors, contractors, and DoD components involved in conducting Quality Assurance Programs concerning IPE. When major defects or deficiencies are reported, supporting data will be submitted to DIPEC.

### **Section IV FIELD LIAISON VISITS**

#### **80401. Procedures.**

As arranged in conjunction with DoD components or their designated representatives, DIPEC will visit selected DoD

locations to provide assistance in IPE identification, recording, and reporting policies, systems, and procedures. The visits will be for the purpose of providing orientation to DoD personnel involved in the roles and missions of DIPEC.

## **Section V SEMINARS AND CONFERENCES**

### **80501. Procedures.**

- (1) DIPEC will:
- (a) Formulate program agenda and conduct internal and external seminars or working type conferences for all facets of management and control of IPE, within the scope of DIPEC responsibilities.
  - (b) Provide technical assistance to DoD components in training efforts for those areas of their respective responsibilities, which materially affect DIPEC operations.
  - (c) Participate in DoD and DSA sponsored training programs.
  - (d) Perform necessary liaison with reporting activities, schedule field visits, and prepare correspondence as applicable within the scope of the DIPEC programs.
  - (e) Conduct periodic seminars and conferences at DIPEC or in appropriate regional locations to be attended by personnel nominated by the DoD components.
- (2) DoD Components will:
- (a) Consult with DIPEC, as necessary on locally prepared seminar agenda which are designated for orientation as to operations and responsibilities of 151PEC, to obtain latest DoD and DIPEC management/operational changes.
  - (b) Upon request report requirements for DIPEC's annually conducted field seminars and nominate personnel (military, civilian, contractor) for attendance at centralized seminars scheduled at DIPEC.
  - (c) Provide for optimum cross-servicing in the use of existing conference facilities and services.

## **Chapter 9 PROCUREMENT**

### **Section I POLICY**

This chapter prescribes the procurement policies for IPE and materials and services incidental to the management of idle IPE.

#### **90101. Responsibilities of DIPEC.**

- (1) Procurement of IPE. Centrally procure such general purpose IPE, as requested or assigned.
- (2) Procurement of Materials and Services.
  - (a) Contract for the operation of contractor-operated central IPE storage sites under the control of DSA.
  - (b) Centrally procure new and replacement aluminum skid components as required.
  - (c) Contract for on-site storage of idle IPE at last point of usage, as necessary or directed.
  - (d) Contract for repair/rebuild of IPE with commercial concerns as requested/required.

#### **90102. Responsibilities of DoD Components.**

Procurement of IPE.

- (1) Procure general purpose and special purpose equipment except as otherwise assigned for central procurement.
- (2) Procure IPE only when DIPEC has issued a Certificate of Non-Availability. When DIPEC issues the certificate and requests a copy of technical data for new IPE, the procuring activity will acquire an additional set of technical data when the IPE is procured. These data will be forwarded to DIPEC, ATTN: Central IPE Technical Data Repository.

## **Chapter 10 QUALITY DEFICIENCY DATA REPORTS**

### **Section I POLICY**



This chapter prescribes the policy and procedures, relative to submission and processing of Quality Deficiency Data (QDD) received on items of IPE or services furnished by DIPEC.

## **Section II CATEGORIZING REPORTS**

### **100201. Category I Report.**

A deficiency which will or may affect life or limb of personnel or impair the combat capabilities of the using, organization or individual. Deficiencies that affect operational capability to the extent that mission accomplishment is jeopardized fall within this category.

### **100202. Category II Report.**

A deficiency which does not meet criteria set forth for Category I.

## **Section III PROCEDURES**

### **100301. Reporting Quality Deficiency Data.**

(1) Upon discovery, it is essential that deficiencies involving IPE be reported immediately.

(a) Category I reports will be submitted by message in accordance with the format set forth in DSAR 4155.24/AR 702-7/NAVMAT INST 4855.8/AFR 74-6/ MCO 4855.5. When the urgency dictates, reports may first be transmitted by the most expeditious means available (e.g., telephone, local visits). Oral communications will be confirmed by message.

(b) Deficiencies failing within Category II will be reported on Standard Form 368 across participating component lines in accordance with DSAR 4155.24/AR 702-7/NAVMAT INST 4855.8/AFR 74-6/ MCO 4855.5.

(c) Request the following additional information as specifically applies to IPE be furnished on Category I and II reports:

(1) The IPE identification number.

(2) The document number which authorized the transfer of IPE.

(3) Explanation of remedial action taken or recommended to correct the unsatisfactory condition. Advise whether the deficiencies can be corrected on site.

(2) IPE received by contractors with material deficiencies will be reported through the appropriate contract administration office.

### **100302. Processing Quality Deficiency Data.**

DIPEC will:

(1) Acknowledge receipt of each report to the originating or screening point within 24 hours for Category I, and within 5 workdays after receipt for Category II reports.

(2) Investigate each individual deficiency and request exhibit/sample from the holding activity as soon as the need is known, but no later than 15 calendar days after receipt of report.

(3) After coordination with the reporting activity, expeditiously resolve the deficiency according to the following:

(a) For Category I reports, initiate immediate corrective action and complete as soon as possible. If an interim reply is made, indicate suspense date for final action and reply.

(b) For Category II reports, initiate corrective action within 5 work days and complete as soon as possible. If a final reply or resolution of the deficiencies is not made within 30 days, furnish an interim reply indicating a suspense date for final reply.

## **Chapter 11 MANAGEMENT AND UTILIZATION OF DOD-OWNED ALUMINUM SKIDS**

### **Section I POLICY**

This chapter prescribes the policy and procedures for the management and utilization of DoD-owned aluminum skids.

#### **110101. Management.**

(1) DIPEC will:

- (a) Manage and control the DoD inventory of aluminum skid components utilized for the shipment and storage of IPE. (Headers, runners, cross beams, accessory beams, tie bars, auxiliary tie bars, mounting plates.)
- (b) Assure that aluminum skids will not be issued for idle IPE until disposition has been determined.
- (2) DoD Components will:
  - (a) Assure that modifications and alterations, which affect the size or configuration of skids, are not made unless specifically authorized by DIPEC.
  - (b) Return aluminum skids to the designated storage facility promptly after removal from equipment.

**110102. Utilization.**

- (1) DIPEC will:
  - (a) Develop and maintain criteria and specifications for use of skids.
  - (b) Maintain stock levels to provide for maximum use of aluminum skids.
  - (c) Process requisitions for aluminum skids.
- (2) DoD Components will:
  - (a) Utilize aluminum skids for all shipments of IPE except under the following circumstances:
    - (1) Equipment weighing 30,000 pounds and over.
    - (2) Equipment, such as electronic test equipment, whose configuration, weight or fragility, require special preparation for shipment.
    - (3) Recoverable wooden skids are available and will provide adequate protection for IPE during handling and shipment according to all requirements covered in MIL-Handbook 701.
    - (4) Equipment presently stored on wooden skids (unless wooden skids are damaged or deteriorated to an extent that would preclude safe shipment).
    - (5) Military or industrial items of IPE destined for overseas shipment.
    - (6) International Logistics Program shipment (formerly MPA) and military assistance sales unless otherwise indicated in DIPEC shipping instructions.
    - (7) Disposal of surplus items by donation.
    - (8) Disposal of surplus items by sale, except as noted in paragraph 110102.4 below.
    - (9) DIPEC has notified the requesting activity that aluminum skid components are not available.
    - (10) Circumstances and urgency of shipment justify the use of wooden skids.
  - (b) Requisition aluminum skids from DIPEC.
  - (b) Comply with MIL-Handbook 701 when skidding equipment.
  - (3) Criteria on use of aluminum skids for long term storage of PEP items is found in DSAM 4215.2, Storage Maintenance Activities Operations Manual, chapter 5, paragraph E.
  - (4) Property Disposal Officers will assure that aluminum skids are removed from IPE prior to donation. When disposition is by sale, the purchaser will be given the option to leave the skid(s) attached to the IPE to facilitate Handling and transportation. In these cases, the buyer will be required to make a deposit equal to the value of the skid(s). The deposit will be refunded upon return of the skid(s) to the Government point of origin freight prepaid, within 60 days from the date of removal of the IPE from the activity.
  - (5) Plant Clearance Officers will assure that aluminum skids are removed from IPE in possession of contractors prior to donation or sale.

**Section II  
PROCEDURES**

**110201. Request for Aluminum Skids for Use on IPE Being Shipped to Storage or to Another DoD User.**

- (1) DoD Components will:
  - (a) Submit skid requirements in remarks section of DD Form 1342, DoD Property Record, DD Form 1348, MILSTRIP Requisition, or according to Appendix 3B.
    - (1) Identify the ID number of the item for which the skids will be applied and the specific skid requirements as identified in MIL-Handbook 701. If the skids are requested after the DIPEC shipping instructions are received, enter the shipping instruction document number in the requisition as prescribed by Appendix 3B.
    - (2) If approved forms are not available, or when the urgency of the situation warrants, requests may be submitted by whatever means deemed expedient.
    - (3) Status of skids request will not be made available until disposition for IPE has been determined.
  - (b) Furnish appropriation chargeable for transportation of skids to military activities. See paragraph 40102-3b.
- (2) DIPEC will:
  - (a) Process requisitions and forward a shipping instruction to the appropriate storage facility for shipment of required skids and components.

(b) Advise DoD components if skids are not available.

### **110202. Return of Aluminum Skids to Storage Facility after Use on IPE Shipments.**

(1) DoD Components will:

(a) As soon as practical, or within 60 days, remove, disassemble, pack and ship aluminum skid components and reusable hardware to the DSA IPE storage activity designated by DIPEC. DIPEC will furnish transportation funds for return of skid components and hardware from industrial and contractor activities upon request. Military Services are responsible for furnishing funds for return of skid components and hardware from Military Support Activities in accordance with paragraph 40102.3b.

(b) Forward information copy of shipping document to DIPEC.

(2) DIPEC will:

(a) Update due-in and inventory records with information from receiving documents submitted by the storage facilities.

(b) Initiate follow-up action to DoD components that have not returned skid components within 60 days after receipt of skidded equipment.

(c) Cite transportation funds for return of aluminum skid components to DSA IPE storage points from industrial and contractor activities upon receipt of request citing weight and destination. See paragraph 40102-8a.

## **Chapter 12**

### **REPORTING AND REUTILIZATION OF MILITARY SUPPLY SYSTEM IPE (SYSTEM INTERFACE BETWEEN MILITARY SERVICE ICPs AND DLA)**

#### **Section I**

#### **INDUSTRIAL PLANT EQUIPMENT REUTILIZATION SYSTEM (IPERS)**

##### **120101. Purpose.**

(1) IPERS fulfills the basic DoD IPE management concepts to:

(a) Act as a clearinghouse to match requirements against assets for optimum reutilization of DoD-owned IPE.

(b) Develop and maintain central records of IPE in-use, in supply system stocks, and idle IPE in the DoD supply system. See definition of IPE in chapter 1.

(2) This system is designed to provide a service to the Military ICP in locating available IPE to satisfy immediate or projected requirements. It establishes a uniform system for stock reporting and reutilization throughout the DoD by prescribing standardized procedures for:

(a) Identification of IPE in the Military supply system.

(b) Recording of supply system IPE requirements forecasts.

(c) Providing central record visibility of supply stocks of IPE.

(d) Requisitioning/screening of IPE.

(e) Reporting of idle IPE.

(f) Reporting of in-use IPE located at Military activities.

*Note.* IPERS applies to all items of IPE whether identified by an NSN or by a part number within a DoD component supply system. Under IPERS, IPE is not reported or recorded by individual unit except for idle (service excess), which is reported by individual unit on a DD Form 1342 (see section V of this chapter).

#### **Section II**

#### **IDENTIFICATION OF IPE**

##### **120201. Procedure.**

(1) DIPEC will:

(a) Designate, in coordination with the DoD components, NSN's meeting the IPE definition.

(b) Register "user interest" in the Federal Cataloging System as a data receiver and collaborator by recording DIPEC's Major Organizational Entity (MOE) rule DPX-1.

(c) Accomplish the registration of DIPEC user interest in accordance with procedures contained in DoD 4100.39-M, Defense Integrated Data Systems (DIDS) Procedures Manual.

(2) DoD Components will:

(a) Designate NSNs agreed to as IPE in Service management systems and procedures.

(b) Ensure all IPE is subjected to the provisions of this chapter, unless they are reportable under other chapters of this manual (individual item reporting).

### **Section III**

## **REQUISITIONING/SCREENING FOR IMMEDIATE REQUIREMENTS**

### **120301. Procedure.**

- (1) DoD components will:
  - (a) Screen DIPEC prior to procurement/repair/rebuild (see paragraph 70301 and appendix 3A).
  - (b) Submit screening requests in any format and by any means, provided a document number is furnished and sufficient information is included to permit screening and to determine availability. See paragraph 20501-1a for screening IPE requirements with DIPEC prior to intraservice/agency redistribution/movement, of DoD component controlled IPE.
  - (c) Establish criteria for release of supply system stocks required by another DoD component.
  - (d) Negotiate agreement with the owning ICP for asset transfer when DIPEC has determined IPE is available from another service.
  - (e) Transfer supply system stocks to other DoD components according to arrangements agreed to with the requiring DoD component.
- (2) DIPEC will:
  - (a) Screen all requisitions against DoD General Reserve and supply system stocks. See procedures in chapter 3.
  - (b) Act as an intermediary between requisitioner and supplier.
  - (c) Negotiate with owning service ICP for release of supply system stocks to meet the requirements of a military or industrial customer.
  - (d) Advise Military requisitioner ICP when items are available from another ICP.
  - (e) Initiate and process shipping instructions to the releasing ICP when the item is required by an industrial customer.
  - (f) Issue CNAs when suitable items are not available.

### **Section IV**

## **PROCESSING SUPPLY SYSTEM FORECASTED REQUIREMENTS**

### **120401. Procedure.**

- (1) Projected DoD supply system requirements will be submitted to DIPECI by ICPs for screening against DoD-owned IPE assets under the categories listed in paragraph 30201-2. Projections will be furnished utilizing the Military Service computation form on an as generated basis, i.e., quarterly, semi-annually, or annually. Unprogrammed and urgent requirements may be submitted to DIPEC at any time in accordance with section III above.
- (2) DIPEC will screen projected requirements and submit offer of available IPE to the ICP. Thirty-day holds will be established for IPE offered from the DoD General Reserve. Items accepted will be requisitioned from DIPEC according to chapter 3 of this manual.
- (3) Certificates of Non-Availability will not be issued against projected requirements forecasts processed by DIPEC.
- (4) DIPEC will issue transfer orders/shipping instructions for TPE to be provided from the General Reserve based on instruction and PCH&T Funds Citation furnished by the gaining ICP.

### **Section V**

## **REPORTING EXCESS IPE**

### **120501. Reporting Local Excess IPE.**

- (1) Military holding activities will report local excess items to the appropriate ICP/IMM in accordance with the MILSTRIP materiel return procedures, DoD 4140.17-M. chapter 9.
- (2) ICPs IMM will issue disposition instructions to the reporting activities to report Service excess IPE by DD Form 1342 to DIPEC within 10 days after receipt of ICP IMM instructions.
- (3) The DD Form 1342 must contain the NSN or a part number, a condition code from appendix IC, location (if different than the Activity Address Code contained in the MILSTRIP document number). Manufacturer's Code (FSCM), manufacturer's model number, year of manufacture, and if applicable, Identification/Government Tag Number. The document number used to report the equipment to the ICP IMM (paragraph 1 above) and perpetuated by the ICP/IMM on their disposition instructions or disposal release orders will be reflected on the DD Form 1342 report of excess to DIPEC.
- (4) DIPEC will screen reported equipment in accordance with Paragraph 30401 and will provide disposition/shipping instructions to the reporting activity within 10 days of receipt of the DD Form 1342.
- (5) The holding activity will transfer within 10 days, DoD excess IPE to the DI'DO upon receipt of disposition instructions from DIPEC according to paragraph 20601. The document number assigned (paragraph I above) and referenced on the DD Form 1342 will be perpetuated on the turn-in document forwarded to the DPDO.

- (6) DIPEC will report DoD-excess to GSA according to paragraph 20601.
- (7) Final disposal of IPE will be reported to DIPEC by the DPDO according to paragraph 20601.
- (8) The holding activity will prepare and ship equipment to addressee shown on shipping instructions received from DIPEC. See appendix 3C for supplemental shipping instructions.

*Note.* DO NOT SHIP TO DIPEC/SE4300.

#### **120502. Reporting Excess Supply System Stocks.**

- (1) The Owning ICP/IMM will:
  - (a) Report excess IPE items in their supply system stocks to DIPEC by DD Form 1342. In addition to including the information specified in paragraph 120501-3 above, a MILSTRIP document number will be assigned to each DD Form 1342 by the ICP/IMM.
  - (b) Issue a directive for release and shipment/ transfer of reported items upon receipt of a requisition or disposal instruction from DIPEC.
- (2) DIPEC will:
  - (a) Screen reported items within 10 days of receipt of the DD Forms 1342 according to paragraph 30401.
  - (b) Transmit a DD Form 1348-1 to the reporting ICP/IMM citing the DD Form 1342 document number, Signal Code "M" and Project Code "IPE" for each item required for retention in the DoD General Reserve.
  - (c) Provide disposition instructions to the reporting ICP/IMM on each item identified as DoD-excess for issuance of a disposal release order.
  - (d) Report DoD-excess IPE to GSA according to Paragraph 20601.
- (3) DPDO will report final disposal of IPE to DIPEC according to paragraph 20601.

### **Section VI IPE VISIBILITY REPORTING**

#### **120601. Procedure.**

- (1) DoD components will report supply system stocks of IPE, which tire under management control of an ICP to DIPEC using the format in appendix 2E. Reporting will be in the frequency agreed to between DLA/DIPEC and the reporting ICP or Service.
- (2) DIPEC will receive data and record in a central DoD IPE visibility file for subsequent screening of DoD requirements in accordance with sections III and IV above.

### **Section VII IN-USE IPE REPORTING**

#### **120701. Procedure.**

- (1) DoD components will report all in-use IPE to DIPEC except:
  - (a) Items exempted by subparagraph 20102-3a through 3g of this manual.
  - (b) Items reported to DIPEC by individual item in accordance with chapter 2 of this manual.
- (2) Reporting frequency will be at least semiannually with the as of date of submission as agreed to between the DoD component and DIPEC.
- (3) Reports will be submitted by magnetic tape prepared on one-half inch, nine channel tape, even parity, with 1600 BPI and standard headers and trailers. Data elements required are NSN, location, quantity and unit price.
- (4) DIPEC will receive data and establish central records of in-use IPE

### **Section VIII SHIPPING QUALITY CONTROL**

Aluminum skids shipped with IPE to military customers will be returned to DIPEC storage/maintenance facilities in accordance with paragraph 110202. Unsatisfactory Materiel Report (UMRs) on IPE shipped by direction of DIPEC to military customers will be submitted in accordance with paragraph 100301-1.

### **Section IX TRANSPORTATION**

Funding for PCH&T will be in accordance with paragraph 40102-3.

Appendix 1A  
IPE SCOPE (FSC) AND NOMENCLATURE

The following list of Federal Supply Classes (FSCs), which is for reference purposes only, contains IPE reportable to DIPEC.

<i>FSC</i>	<i>NOMENCLATURE</i>	<i>FSC</i>	<i>NOMENCLATURE</i>
3220	Woodworking Machines	3650	Chemical and Pharmaceutical Products Manufacturing Machinery
3405	Saws and Filing Machines	3660	Industrial Size Reduction Machinery
3408	Machining Centers and Way Type Machines	★3670	Specialized Semiconductor, Microelectric Circuit Device and Printed Circuit Board Manufacturing Machinery
3410	Electrical and Ultrasonic Erosion Machines	3680	Foundry Machinery, Related Equipment and Supplies
3411	Boring Machines	3685	Specialized Metal Container Manufacturing Machinery and Related Equipment
3412	Broaching Machines	3690	Specialized Ammunition and Ordnance Machinery and Related Equipment
3413	Drilling and Tapping Machines	3693	Industrial Assembly Machines
3414	Gear Cutting and Finishing Machines	3694	Clean Work Stations, Controlled Environment, and Related Equipment
3415	Grinding Machines	3695	Miscellaneous Special Industry Machinery
3416	Lathes	4330	Centrifugals, Separators, and Pressure and Vacuum Filters
3417	Milling Machines	4430	Industrial Furnaces, Kilns, Lehrs, and Ovens
3418	Planers and Shapers	4440	Driers, Dehydrators, and Anhydrators
3419	Miscellaneous Machine Tools	4910	Motor Vehicle Maintenance and Repair Shop Specialized Equipment
3422	Rolling Mills and Drawing Machines	4920	Aircraft Maintenance and Repair Shop Specialized Equipment
3424	Metal Heat Treating and Nonthermal Treating Equipment	4925	Ammunition Maintenance and Repair Shop Specialized Equipment
3426	Metal Finishing Equipment	4940	Miscellaneous Maintenance and Repair Shop Specialized Equipment
3431	Electric Arc Welding Equipment	5220	Inspection Gages and Precision Layout Tools
3432	Electric Resistance Welding Equipment	5860	Stimulated Coherent Radiation Devices, Components, and Accessories
3433	Gas Welding, Heat Cutting, and Metalizing Equipment	6625	Electrical and Electronic Properties Measuring and Testing Instruments
3436	Welding Positioners and Manipulators	6630	Chemical Analysis Instruments
3438	Miscellaneous Welding Equipment	6635	Physical Properties Testing Equipment
3441	Bending and Forming Machines	6636	Environmental Chambers and Related Equipment
3442	Hydraulic and Pneumatic Presses, Power Driven	6640	Laboratory Equipment and Supplies
3443	Mechanical Presses, Power Driven	6650	Optical Instruments
3444	Manual Presses	6670	Scales and Balances
3445	Punching and Shearing Machines	6680	Liquid and Gas Flow, Liquid Level, and Mechanical Motion Measuring Instruments
3446	Forging Machinery and Hammers	6685	Pressure, Temperature, and Humidity Measuring and Controlling Instruments
3447	Wire and Metal Ribbon Forming Machinery	6695	Combination and Miscellaneous Instruments
3448	Riveting Machines		
3449	Miscellaneous Secondary Metal Forming and Cutting Machines		
3450	Machine Tools, Portable		
3460	Machine Tool Accessories		
3461	Accessories for Secondary Metalworking Machinery		
3530	Industrial Sewing Machines and Mobile Textile Repair Shops		
3611	Industrial Marking Machines		
3615	Pulp and Paper Industries Machinery		
3620	Rubber and Plastics Working Machinery		
3625	Textile Industries Machinery		
3635	Crystal and Glass Industries Machinery		

Figure 1A-1. IPE SCOPE (FSC) AND NOMENCLATURE

Appendix 1B  
 INDEX OF INDUSTRIAL PLANT EQUIPMENT HANDBOOKS - DSAH 4215 SERIES

DSA Handbooks, 4215 series, identify DoD-owned industrial plant equipment. Defense contractors who require handbooks for contract compliance may obtain copies through Administrative Contracting Officers or from the Superintendent of Documents, U.S. Government Printing Office, Washington, D. C. 20401.

HANDBOOK NO.	TITLE	FSC	ARMY	NAVY	MARINE CORPS	AIR FORCE
DSA 4215.1	Electrical and Electronic Properties Measuring and Testing Instruments	6625	SB 708-6625-1	NAVSUP Pub 5543	MCO P4870.52C	AFR 78-2 ★
DSA 4215.2	Woodworking Machines	3220	SB 708-3220-1	NAVSUP Pub 5500	MCO 4870.6C	AFM 78-7 ★
DSA 4215.4	Industrial Furnaces, Ovens and Heat Treating Equipment	3424, 4430	SB 708-4430-1	NAVSUP Pub 5502	MCO P4870.8C	AFR 78-8 ★
DSA 4215.6	Physical Properties Testing Equipment	6635	SB 708-6635-1	NAVSUP Pub 5504	MCO P4870.10C	AFM 78-10 ★
DSA 4215.8	Textile Industries Machinery and Industrial Sewing Machines	3530, 3625	SB 708-3500-1	NAVSUP Pub 5506	MCO P4870.12C	AFM 78-12 ★
DSA 4215.10	Environmental Chambers	6636	SB 708-6636-1	NAVSUP Pub 5508	MCO P4870.14D	AFM 78-14 ★
DSA 4215.12	Rolling Mills, Drawing Machines and Metal Finishing Equipment	3422, 3426	SB 708-3400-2	NAVSUP Pub 5510	MCO P4870.16D	AFR 78-15 ★
DSA 4215.13	Portable Machine Tools, Metal-working Machinery Accessories, and Precision Layout Tools	3450, 3450 3461, 5220	SB 708-3400-3	NAVSUP Pub 5511	MCO P4870.17C	AFR 78-16 ★
DSA 4215.15	Liquid and Gas Flow, Pressure, Temperature, Humidity, and Mechanical Motion Measuring and Controlling Instruments	6680, 6685	SB 708-6600-1	NAVSUP Pub 5513	MCO P4870.19C	AFM 78-18 ★

Figure 1B-1. INDEX OF INDUSTRIAL PLANT EQUIPMENT HANDBOOKS - DSAH 4215 SERIES

HANDBOOK NO.	TITLE	FSC	ARMY	NAVY	MARINE CORPS	AIR FORCE
DSAH 4215.16	Crystal and Glass Industries Machinery	3635	SB 708-3635-1	NAVSUP Pub 5514	MCO P4870.20B	AFR 78-19 ★
DSAH 4215.17	Driers, Dehydrators, and Anhydrators	4440	SB 708-4440-1	NAVSUP Pub 5515	MCO P4870.21C	AFR 78-20 ★
DSAH 4215.18	Scales, Balances and Optical Instruments	6650, 6670	SB 702-6600-2	NAVSUP Pub 5516	MCO P4870.22C	AFM 78-25 ★
DSAH 4215.19	Foundry Equipment	3680	SB 708-3680-1	NAVSUP Pub 5517	MCO P4870.23B	AFR 78-23 ★
DSAH 4215.21	Combination and Miscellaneous Instruments Including Dynamometers	6695	SB 708-6695-1	NAVSUP Pub 5519	MCO P4870.25D	AFM 78-30 ★
DSAH 4215.23	Aircraft Maintenance and Repair Shop Specialized Equipment	4920	SB 708-4920-1	NAVSUP Pub 5521	MCO P4870.27C	AFM 78-33 ★
DSAH 4215.24	Centrifugals, Separators and Filters	4330	SB 708-4330-1	NAVSUP Pub 5522	MCO P4870.28C	AFR 78-24 ★
DSAH 4215.30	Chemical Analysis and Laboratory Instruments	6630, 6640	SB 708-6600-3	NAVSUP Pub 5529	MCO P4870.35C	AFM 78-38 ★
DSAH 4215.33	Pulp and Paper Industries and Size Reduction Machinery	3615, 3660	SB 708-3600-1	NAVSUP Pub 5532	MCO P4870.38C	AFM 78-44 ★
DSAH 4215.35	Rubber and Plastics Working Machinery	3620	SB 708-3620-1	NAVSUP Pub 5534	MCO P4870.40C	AFM 78-28 ★
DSAH 4215.36	Marking, Metal Container, Assembly, Clean Work Stations, and Miscellaneous Industry Machinery	3611, 3685 3693, 3694 3695	SB 708-3600-2	NAVSUP Pub 5535	MCO P4870.41C	AFM 78-26 ★
DSAH 4215.37	Chemical and Pharmaceutical Products Manufacturing Machinery	3650	SB 708-3650-1	NAVSUP Pub 5536	MCO P4870.42B	AFM 78-45 ★

Figure 1B-2. INDEX OF INDUSTRIAL PLANT EQUIPMENT HANDBOOKS—continuing



HANDBOOK NO.	TITLE	FSC	ARMY	NAVY	NAVINE CORPS	AIR FORCE
DLAH 4215.38	Miscellaneous Maintenance and Repair Shop Specialized Equipment	4940	SB 708-4940-1	NAVSUP Pub 5537	MCO P4870.43B	AFR 78-48
DLAH 4215.39	Specialized Ammunition and Ordnance Machinery	3690, 4925	SB 708-4900-1	NAVSUP Pub 5538	MCO P4870.44B	AFR 78-49
DLAH 4215.40	Metalworking Saws and Filing Machines	3405	SB 708-3405-1	NAVSUP Pub 5539	MCO P4870.47C	AFR 78-31 ★
DLAH 4215.41	Planers and Shapers (Includes Shapers, Formerly Part of FSC 3419)	3418	SB 708-3418-1	NAVSUP Pub 5540	MCO P4870.48B	AFR 78-37
DLAH 4215.42	Welding, Heat Cutting, and Metalizing Equipment	3431, 3432 3433, 3436 3438	SB 708-3400-4	NAVSUP Pub 5541	MCO P4870.49B	AFR 78-39
DLAH 4215.43	Machining Centers, Way Type Machines, Electrical and Ultrasonic Erosion Machines	3408, 3410	SB 708-3400-5	NAVSUP Pub 5542	MCO P4870.50C	AFR 78-41 ★
DLAH 4215.44	Miscellaneous Machine Tools	3419	SB 708-3400-6	NAVSUP Pub 5547	MCO P4870.51B	AFR 78-46
DLAH 4215.45	Drilling and Tapping Machines	3413	SB 708-3413-1	NAVSUP Pub 5548	MCO P4870.53B	AFR 78-50
DLAH 4215.46	Boring Machines, Broaching Machines, Gear Cutting and Finishing Machines	3411, 3412 3414	SB 708-3400-7	NAVSUP Pub 5549	MCO P4870.55B	AFR 78-51
DLAH 4215.47	Motor Vehicle Maintenance and Repair Shop Specialized Equipment	4910	SB 708-4910-1	NAVSUP Pub 5550	MCO P4870.54B	AFR 78-52
DLAH 4215.48	Secondary Metal Forming and Cutting Machines	3441-3442 3443-3444 3445-3446 3447-3448 3449	SB 708-3400-8	NAVSUP Pub 5551	MCO P4870.56B	AFR 78-53

Figure 1B-3. INDEX OF INDUSTRIAL PLANT EQUIPMENT HANDBOOKS—continuing

<b>HANDBOOK NO.</b>	<b>TITLE</b>	<b>FSC</b>	<b>ARMY</b>	<b>NAVY</b>	<b>MARINE CORPS</b>	<b>AIR FORCE</b>
DLAH 4215.49	Metalworking Lathes	3416	SB 708-3416-1	NAVSUP Pub 5552	MCO P4870.57A	AFM 78-54
DLAH 4215.50	Stimulated Coherent Radiation Devices (Lasers)	5860	SB 708-5860-1	NAVSUP Pub 5553	MCO P4870.58B	AFM 78-55
DLAH 4215.51	Grinding Machines	3415	SB 708-3415-1	NAVSUP Pub 5554	MCO P4870.59A	AFM 78-56
DLAH 4215.52	Milling Machines	3417	SB 708-3417-1	NAVSUP Pub 5555	MCO P4870.60A	AFM 78-57
DLAH 4215.53	Specialized Semiconductor, Microelec- tronic Circuit Board Manufacturing Machinery	3670	SB 708-3670-1	NAVSUP Pub 5557	MCO P4870.61A	AFR 78-58

**DEPARTMENT OF DEFENSE POINTS OF DISTRIBUTION FOR IPE HANDBOOKS**

**Commander**  
U. S. Army AG Publications Center  
1655 Woodson Road  
St. Louis, Missouri 63114

**Commanding Officer**  
Naval Publications and Forms Center  
5801 Tabor Avenue  
Philadelphia, Pennsylvania 19120

**Commander**  
Air Force Publications Distribution Center  
Baltimore, Maryland 21220

**Commander**  
Defense Logistics Agency Administrative Support Center  
ATTN: DLASC-PD  
Cameron Station  
Alexandria, Virginia 22314

**Commanding General (Code A826)**  
Marine Corps Logistics Support Base, Atlantic  
(M/F Pubs Stock MAX)  
Albany, Georgia 31704

Figure 1B-4. INDEX OF INDUSTRIAL PLANT EQUIPMENT HANDBOOKS—continuing

Appendix 1C  
CODES

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**TYPE CODES**

**Type 1-General Purpose IPE.**

IPE designed and built so that it is readily adaptable, within the limits of its capacity range, for operations on any piece of work suitable for the specific types of IPE. Example: Turning, milling, boring, etc. These operations may be accomplished with or without accessories which are readily detachable. By the addition of special tooling, jigs, and/or fixtures, the IPE is readily converted to a single-purpose operation but still retaining its basic general purpose characteristics. If these components are permanently attached to the IPE in such a manner as to prevent all of the originally designed uses even though the basic IPE may be general purpose, it becomes single purpose IPE or general purpose IPE with special features and reconversion may be expensive and not feasible from an economical point of view.

**Type 2-General Purpose IPE with Special Features.**

General purpose IPE with special features which cannot be defined as single purpose equipment. These special features may be installed by the original builder or subsequent users. They may be in addition to those contained in the manufacturer's original design or they may be substitutes for original features. In either case the special features and their relation to the original design will be fully explained in Item 26 of DD Form 1342.

**Type 3-Single Purpose IPE.**

IPE which, by reason of basic design, is limited in use, or is peculiar to a particular operation or series of operations on a certain piece or type of work and cannot, by minor or economical modification, be adapted to other uses.

**Type 4-Reserved**

**Type 5-General purpose IPE, as defined above and numerically controlled.**

**Type 6-General purpose IPE with special features, as defined above and numerically controlled.**

**Type 7-Single purpose IPE, as defined above and numerically controlled.**

**OPERATING POWER CODES**

- 00 No input Power Required
- 10 Electric Motor Driven
- 11 110, 115 or 120 Volt A.C. 1 phase 60 cycle
- 12 110, 115 or 120 Volt A.C. 1 phase less than 60
- 13 110, 115 or 120 Volt A.C. 1 phase more than 60
- 14 110, 115 or 120 Volt A.C. 3 phase 60 cycle
- 15 110, 115 or 120 Volt A.C. 3 phase less than 60
- 16 110, 115 or 120 Volt A.C. 3 phase more than 60
- 17 120/208 Volt A.C. 3 phase 60 cycle
- 18 120/208 Volt A.C. 3 phase less than 60
- 19 120/208 Volt A.C. 3 phase more than 60
- 21 110/220 Volt A.C. 1 phase 60 cycle
- 22 110/220 Volt A.C. 1 phase less than 60
- 23 110/220 Volt A.C. 1 phase more than 60
- 24 110/220 Volt A.C. 3 phase 60 cycle
- 25 110/220 Volt A.C. 3 phase less than 60
- 26 110/220 Volt A.C. 3 phase more than 60

Figure 1C-1. CODES

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27 208 Volt A.C. 1 phase 60 cycle  
 28 208 Volt A.C. 1 phase less than 60  
 29 208 Volt A.C. 1 phase more than 60  
 31 208 Volt A.C. 3 phase 60 cycle  
 32 208 Volt A.C. 3 phase less than 60  
 33 208 Volt A.C. 3 phase more than 60  
  
 34 220, 225 or 230 Volt A.C. 1 phase 60 cycle  
 35 220, 225 or 230 Volt A.C. 1 phase less than 60  
 36 220, 225 or 230 Volt A.C. 1 phase more than 60  
 37 220, 225 or 230 Volt A.C. 3 phase 60 cycle  
 38 220, 225 or 230 Volt A.C. 3 phase less than 60  
 39 220, 225 or 230 Volt A.C. 3 phase more than 60  
  
 41 220/440 Volt A.C. 1 phase 60 cycle  
 42 220/440 Volt A.C. 1 phase less than 60  
 43 220/440 Volt A.C. 1 phase more than 60  
 44 220/440 Volt A.C. 3 phase 60 cycle  
 45 220/440 Volt A.C. 3 phase less than 60  
 46 220/440 Volt A.C. 3 phase more than 60  
  
 51 440, 460 or 480 Volt A.C. 1 phase 60 cycle  
 52 440, 460 or 480 Volt A.C. 1 phase less than 60  
 53 440, 460 or 480 Volt A.C. 1 phase more than 60  
 54 440, 460 or 480 Volt A.C. 3 phase 60 cycle  
 55 440, 460 or 480 Volt A.C. 3 phase less than 60  
 56 440, 460 or 480 Volt A.C. 3 phase more than 60  
  
 57 550 Volt A.C. 3 phase 60 cycle  
 58 550 Volt A.C. 3 phase less than 60  
 59 550 Volt A.C. 3 phase more than 60  
  
 61 2300 Volt A.C. 3 phase 60 cycle  
 62 2300 Volt A.C. 3 phase less than 60  
 63 2300 Volt A.C. 3 phase more than 60  
  
 64 4160 Volt A.C. 3 phase  
 65 6600 Volt A.C. 3 phase  
 66 11,500 and 12,000 Volt A.C. 3 phase  
  
 69 Alternating Current not elsewhere classified  
 70 Universal Service (A.C. and D.C.)  
  
 71 6 Volt D.C.  
 72 12 Volt D.C.  
 73 24 Volt D.C.  
 74 27 or 28 Volt D.C.  
 75 32 Volt D.C.  
 76 48 Volt D.C.  
  
 81 110, 115, 120 or 125 Volt D.C.  
 82 110/220, 115/230, 120/240, or 125/250 Volt D.C.  
 83 220/230 Volt D.C.  
 84 220/240 Volt D.C.  
 85 440 Volt D.C.  
  
 89 Direct Current not elsewhere classified  
 90 Diesel engine drive  
 91 Gasoline engine drive

92 Hydraulic drive  
 93 Pneumatic drive  
 94 Steam drive  
 96 Coal or coke fired  
 96 Gas fired  
 97 Oil fired  
 98 Hand or foot powered  
 99 Operating power not elsewhere classified

## SERVICE CODES

<i>Code</i>	<i>Department</i>
0	Army
1	Navy
2	Air Force
3	DSA
4	DCA
5	DNA
6	NSA
★7	DSA (Loan)
8	DMA
9	Reserved

## STATUS CODE

*Code (numeric/alpha)*      *Status*

### 1. Active:

A	DoD Components—Other Than Leased/Loaned
B	Reserved
C	Reserved
D	Reserved
E	Reserved
F	Leased
G	Loan to Army
H	Loan to Navy
I	Loan to Air Force
J	Loan to DSA
K	Loan to ERDA
L	Loan to NASA
M	Loan to OEO (Office of Economic Opportunity)
N	Loan to FAA
P	Reactivation of ASD (I&L) Approved PEP (Army Only)
Q	Loan to USCG
★R	Loans to any Non-DoD U.S. Government Agency other than those listed above

Figure 1C-2. CODES—continuing

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**2 Intransit:**

- A DIPEC Shipping Instruction Forwarded to Consignor-Ordering Shipment to Use
- B DIPEC Shipping Instruction Forwarded to Consignor-Ordering Shipment to Storage
- C Consignor's Notice of Interservice Shipment Received at DIPEC (ID Number Assignment Pending)
- D Consignor Reported to DIPEC—Delayed Shipment to Use
- E Consignor Reported to DIPEC—Delayed Shipment to Storage

**3. Departmental Reserves:**

- A IPE Awaiting Issue to Active Units, Troop or Ships (In-Use Stocks)
- B Reserved
- C Reserved
- D Plant Equipment Package ASD (I&L) Certified
- E Plant Equipment Package Pending ASD (I&L) Approval
- F Military Hold Account-Assets in DLA Storage
- G Reserved
- H IPE in a Government-owned, Government Operated installation or activity, subject to intermittent use, but required to remain in place to support the current assigned mission of the installation or activity.

- I IPE under control of the Defense Nuclear Agency, subject to intermittent use, but required to remain in place to support the National Nuclear Test Readiness Program.

**4 Idle—General Reserve:**

- A In DLA Storage
- B On-Site Storage
- C Idle (in Process)—30-Day Priority Waived
- D Idle (in Process)—30-Day Priority Applies
- ★E Idle—Being Held Pending Approval to sell IPE
- ★F Idle—but certified that mobilization base requirements are being developed in support of a planned emergency production schedule, or that the equipment will be required to support foreseeable future military production. See paragraph 30101-2e and paragraph 10f, appendix 2B.
- G and H Reserved

**5 Disposal or Removal From the Inventory:**

- A In Process
- B Nonreportable to DIPEC or Error in ID Number
- C Disposal Complete

**6 School Loans:**

- A Reserved
- B Loaned (Potential Excess)
- C Reserved
- D Loaned

Figure 1C-3. CODES—continuing

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**CONDITION CODES**

Column 1

Column 2

Column 3

Code	Brief Description	Expanded Definition	For use only by DLA Storage/Maintenance Depots. Not for use when processing DD Form 1348 Reports of Idle IPE.
N-1	New-Excellent	New or unused property in excellent condition. Ready for use and identical or interchangeable with new items delivered by a manufacturer or normal source of supply.	Explanation of condition of Idle IPE After Inspection; Test, Repair and/or Rebuild/Overhaul Same as "Expanded Definition".
N-2	New-Good	New or unused property in good condition. Does not quite qualify for N-1 (because slightly shopworn, soiled, or similar), but condition does not impair utility.	Same as "Expanded Definition".
N-3	New-Fair	New or unused property in fair condition. Soiled, shopworn, rusted, deteriorated, or damaged and its utility is slightly impaired.	Use appropriate R Series condition code.
N-4	New-Poor	New or unused property so badly broken soiled, rusted, mildewed, deteriorated, or damaged, that its utility is seriously impaired.	Use appropriate R Series condition code.
E-1	Used-Reconditioned-Excellent	Used property, but repaired or renovated and in excellent condition.	IPE which has been inspected, tested and repaired, rebuilt/overhauled to the extent necessary to assure that it will function at 100% of manufacturer's original rated capacity. Alignment tolerances when applicable are within "Rebuild" limits specified in applicable DIPEC Forms 900-1053 Series, Test Pattern for Analytical Inspection of Metalworking Machinery. Performance, dependability and appearance is comparable to new equipment. (Requirements must be justified by the requiring DoD Component).
E-2	Used-Reconditioned-Good	Used property which has been repaired or renovated and, while still in good usable condition, has become worn from further use and cannot qualify for excellent condition.	IPE which has been rebuilt/overhauled similar to the condition E-1 above; however, due to age, previous use or design, characteristics will not qualify as "excellent". Item will function at 100% manufacturer's original rated capacity. Alignment tolerances, when applicable, are within "serviceable" limits specified in applicable DIPEC Forms 900-1053. (Requirements must be justified by the requiring DoD Component).

Figure 1C-4. CODES—continuing

Column 1	Column 2	Column 3
<b>Code</b>	<b>Brief Description</b>	<b>Expanded Definition</b>
E-3	Used-Reconditioned-Fair	Used property which has been repaired or renovated but has deteriorated since reconditioning and is only in fair condition. Further overhauling required or expected to be needed in near future.
E-4	Used-Reconditioned-Poor	Used property which has been repaired or renovated and is in poor condition from serious deterioration such as from major wear-and-tear, corrosion, exposure to weather, or mildew.
O-1	Used-Usable Without Repairs-Excellent	Property which has been slightly or moderately used, no repairs required, and still in excellent condition.
O-2	Used-Usable Without Repairs-Good	Used property, more worn than O-1, but still in good condition with considerable use left before any important repairs would be required.
O-3	Used-Usable Without Repairs-Fair	Used property which is still in fair condition and usable without repairs; however, somewhat deteriorated, with some parts (or portion) worn and should be replaced.
O-4	Used-Usable Without Repairs-Poor	Used property which is still usable without repairs, but in poor condition and undependable or uneconomical in use. Parts badly worn and deteriorated.

Figure 1C-5. CODES—continuing

Column 3

For use only by DLA Storage/Maintenance Depots. Not for use when processing DD Form 1318 Reports of Idle IPE.

Explanation of condition of Idle IPE After Inspection; Test, Repair and/or Rebuild/Overhaul

Use appropriate R series condition code.

Use appropriate R series condition code.

IPE which has been inspected, tested, and/or repaired to the degree necessary to ensure that the item will function satisfactorily at or near rated capacity. Appearance, performance and dependability has been improved or assured. Alignment to tolerances, when applicable, are equal to or better than "Serviceable" limits specified in applicable DIPEC Form 900-1053 series.

IPE which has been inspected and/or tested and, when required, repairs have been completed. Performance and dependability may be slightly less than original or new. Alignment tolerances, when applicable, are within "Serviceable" limits specified in applicable DIPEC Form 900-1053 series. Appearance will reflect previous use and complete refinishing has not been accomplished.

IPE which has been inspected and/or tested and, when required repairs completed. Performance and dependability is equal to condition O-2. Precision machine tools applicable to alignment tolerances that have been analytically inspected do not meet "serviceable" limits or have not been checked for alignment in accordance with applicable DIPEC form 900-1053 series. Appearance has not been considered.

Use appropriate R series condition code.

Column 1	Column 2	Column 3
<b>Code</b> <b>B-1</b>	<b>Brief Description</b> Used-Repairs Required-Excellent	<b>Expanded Definition</b> Used property, still in excellent condition, but minor repairs required. (repairs would not cost more than 10% of acquisition cost).
<b>R-2</b>	Used-Repairs Required-Good	Used property, in good condition but considerable repairs required. Estimated cost of repairs would be from 11% to 25% of acquisition cost.
<b>R-3</b>	Used-Repairs Required-Fair	Used property, in fair condition but extensive repairs required. Estimated repair costs would be from 26% to 40% of acquisition cost.
<b>R-4</b>	Used-Repairs Required-Poor	Used property, in poor condition and requiring major repairs. Badly worn, and would still be in doubtful condition of dependability and uneconomical to use if repaired. Estimated repair costs from 41% to 86% of acquisition cost.
<b>X</b>	No further value for use as originally intended but of possible value other than as scrap.	Personal property that has some value in excess of its basic material content but which is in such condition that it has no reasonable prospect for use for any purpose as a unit (either by the holding or any other Federal agency) and its repair or rehabilitation for use as a unit (either by the holding or any other Federal agency) is clearly impracticable. Repairs or rehabilitation estimated to cost in excess of 65% of acquisition cost would be considered "clearly impracticable" for purpose of this definition.
<b>S</b>	Scrap	Material that has no value except for its basic material content.

For use only by DLA Storage/Maintenance Deposits. Not for use when processing DD Form 1315 Reports of Idle IPE.

Explanation of condition of Idle IPE After Inspection; Test, Repair and/or Rebuild/Overhaul IPE which has been visually inspected and/or operationally tested and does not meet minimum standards for condition O-3 precision machine tools having specific alignment tolerances or O-2 for other IPE without required alignment tolerances. The cost of all repairs required to enhance the appearance of the item or any costs less than \$100 to be expended for repairs other than to make the item operate will not be considered but will be identified on DD Form 1342. Minor repairs required to return machine to condition O-2 would not cost more than 10% of acquisition cost.

Same as B-1 (above) except the estimated cost of minor repairs required to return a machine to condition O-2 would be from 11% to 25% of acquisition cost.

Same as R-1 above except estimated cost of minor repairs required to return IPE to condition O-2 would be from 26% to 40% of acquisition cost.

Same as R-1 above except estimated cost of minor repairs required to return IPE to condition O-2 would be from 41% to 65% of acquisition cost.

Same as R-1 above except estimated cost of minor repairs to return IPE to condition code O-2 would exceed 65% of acquisition cost.

NOTE: Code "X" will be used with extreme caution. Only those repairs necessary to upgrade an item to O-2 condition will be applied to computing the condition code. The condition of any item coded "X" will be thoroughly described on DD Form 1342 or inspection, test and condition determination forms showing the cost of repair required to correct major operational and alignment deficiencies and to improve performance, dependability, life expectancy and appearance (other than painting).

Use Code X or appropriate R series condition code.

Figure 1C-6. CODES—continuing



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## OPERATING TEST CODES

<i>Code</i>	<i>Definition</i>	<i>Code</i>	<i>Definition</i>
1	IPE excluded from testing for the following reasons, e.g., new or unused since being rebuilt. Used but having a satisfactory record of operability.	2	IPE to be, but not yet, tested.
		3	IPE which has been tested and found to be inoperable.
		4	IPE which has been tested and operability determined to be satisfactory.

Figure 1C-7. CODES—continuing

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### Appendix 2A

#### PREPARATION OF DD FORM 1342 (EDITION OF 1 FEB. 1968) FOR INITIAL REPORTING OF INDUSTRIAL PLANT EQUIPMENT (IPE)

This appendix is used to report new acquisitions and IPE not previously reported to the DoD central record. Only one report is required for either circumstance. In-use items will be reported to DIPEC on one copy of DD Form 1342 identified by marking “active” and “initial” in block 1. Section I, block 52 (Condition Code) of Section II, and S sections III and V of the form are to be completed in accordance with this appendix. Idle items not previously reported to DIPEC as “active” are to be identified by marking “idle” and “initial” in block 1. Sections II, III, and V of “initial-idle” reports are to be completed in accordance with Appendix 2B.

- (1) (Block 1). Check appropriate boxes to indicate “Active” report and that the report is an “Initial” report.
- (2) (Block 2). Enter the Julian date of preparation of the form. The first character will be the last digit of the current calendar year, and the next three characters, the Julian date of the year.
- (3) (Block 3). Enter the Identification Number/Government Tag Number shown on the identification plate affixed to the equipment.
- (4) (Block 4). Enter a 12 digit PEC number, selected from the applicable handbook listed in Appendix 1B for the item being reported.
  - (a) The PEC is determined by comparing and matching the manufacture’s designation, description and size or capacity of the item to the data entry in each column of Section 2 of the IPE handbook.
  - (b) When the item cannot be related to a specific entry in Section 2, Section 1 of the handbook will be screened for the noun name, description and the size of capacity data, which correctly describes the item being reported. The assigned PEC (zeros may appear in 9th through 12th positions) representing the matching data will be selected for entry in block 4. In block 26, enter the complete descriptive data in accordance with paragraph 23 below. DIPEC will complete or correct the PEC assignment per Chapter 5.
- (5) (Block 5). Activities which use the NSN as the identifying number will enter the NSN. When the NSN is known it should be included in all reports.
- (6) (Block 6). Indicate in dollars (omit any symbols, decimal points, commas, etc.) the acquisition cost used for property accounting purposes. The acquisition cost will be the price of the basic item and accessories and auxiliary equipment procured and delivered with the basic unit. Acquisition cost will be changed when an accessory or auxiliary item is added to or deleted from an item of IPE, or when additional safety devices are installed on IPE to meet safety standards required under the Occupational Safety and Health Act of 1970. If the initial acquisition cost data are not available, an appraised acquisition cost (based on known costs at the time of manufacture of the same or similar equipment, price lists for the period involved, or the best available price from other sources in the DoD), should be used which will achieve conformity of prices for all other IPE, insert the DoD Activity Address like items of equipment. Code of the DoD component having property accountability (see DoD 4000.25-D).
- (7) (Block 7). Enter one of the codes listed in Appendix 1C.
- (8) (Block 8). Enter the last two digits of the year the item was manufactured. If the actual year of manufacture cannot be determined, estimate the date and place an “E” immediately preceding the entry. When IPE is modified and

fitted with numerical control equipment, the year of retro-fitting will be entered under "Remarks" in all initial reports of retro-fitted IPE not previously reported to the inventory.

(9) (Block 9). Enter the appropriate operating power code listed in Appendix IC. Assure that the code selected represents the type of power required to supply the prime energy requirement. (This does not necessarily represent the electrical characteristics of the electric motor(s).) When the code is for other than electrical energy, describe the type of power required in Section III, "Remarks."

(10) (Block 10). Enter the appropriate status code listed in Appendix IC.

(11) (Block 11). Enter the appropriate service code listed in Appendix IC.

(12) (Block 12). Enter the appropriate DoD activity address code from DoD 4000.25-D to identify the cognizant military command or activity within the DoD component having management procurement responsibility for the item or program supported by the equipment.

*Note.* For IPE in possession of contractors, the correct code would normally be that found in the "Issued by" block of the contract to which the IPE is accountable.

(13) (Block 13). For IPE in possession of a contractor, enter the appropriate code from the DoD 4105.59H, DoD Directory of Contract Administration Services Components, to identify the DoD component that has property administration responsibility for the item of IPE. For

(14) (Block 14). Enter the name of the manufacturer only when the code for the manufacturer of the IPE being reported cannot be determined for block 15. Do not use a distributor or vendor's name. Enter the word "Unknown" when the name of the manufacturer is not known. In some cases, manufacturers have merged or become subsidiaries of another company; therefore, the appropriate manufacturing division subsidiary name should be used and not the parent company.

(15) (Block 15). Enter the five digit, numerical code identifying the manufacturer of the IPE obtained from Section 2 of the IPE handbook for the item being reported. If the code is not available in the handbook, then refer to Cataloging Handbook H-4-1 or H-4-3. Enter "Unknown" when the name of the manufacturer is not known or the code is not available.

(16) (Block 16).

(a) Enter the manufacturer's model, style, or catalog number for the equipment being reported. Always use the model number, if available. Style number would be next in preference. When the manufacturer does not assign model, style, or catalog number, the word "None" will be inserted.

(b) When the model number is obtained from the IPE handbooks, the model number must agree with the manufacturer's description, size, capacities of the equipment and Plant Equipment Code. All model numbers must be verified by a physical inspection of the equipment.

(c) When unable to locate a model number, refer to manufacturer's brochure or purchase order. If the model number is obtained from other than the equipment, indicate the source in "Remarks" (Block 54).

(17) (Block 17). Enter the serial number taken from the plant equipment. If the serial number is not assigned, enter "NONE".

(18) (Block 18, 19, 20 and 21). When completed the length, width and height will be recorded to the next foot, including skid. Dimensions of boxed items should be to the next foot only.

(a) DoD components that are not in possession of published skidding instructions will add 24" to the length, 4" to the width, and 10' to the height of the item for determining skidded dimensions.

EXAMPLE: Actual machine measurements are 12'-3" long, 6'-10" wide, and 8'-4" high. By using the above formula, reporting measurements would be 15' long, 8' wide, and 10' high.

(b) When disassembly for movement or storage results in more than one skid, indicate the total size and weight. Length, width, and height of each individual skid assembly will be so indicated in "Remarks" (Block 54).

(c) Weight will be recorded to the nearest hundred pounds, except for items weighing less than 500 pounds on which the weight will be indicated to the nearest 10 pounds. The weight will not be limited to that of the basic machine, but will include the weight of accessories and auxiliary equipment. This combined weight does not include skid weight. The carrier's inbound freight bill on machine tool manufacturer's specifications are normally an accurate source document for weight information.

(19) (Block 22). Enter the number and date of the Certificate of Non-Availability (CNA) issued by DIPEC. NOTE: The CNA number and date are recorded in blocks 39 and 41 of DD Form 1419 for items, which were not available from the DoD General Reserve when screened by DIPEC. If the CNA number and date are not available when reporting IPE for the first time, explain under Remarks (block 54).

(20) (Block 23). When applicable, enter the ASD (I&L) PEP number assigned by the Assistant Secretary of Defense (I&L) indicating approval of mobilization equipment.

(21) (Block 24). This entry is not required in inventory reports.

(22) (Block 25). Enter the complete contract number under which the contractor is account able for the item. This normally will be a facility contract number. Otherwise, the production, procurement, service, lease, or lay away

contract number, as applicable, will be entered. In the case of Government-owned, Government-operated activities, enter the DoD Component property account number.

(23) (Block 26). Completion of this entry is required only when the item description, size or capacity data, or the manufacturer's designation are not published in Section 2 of the applicable IPE handbook listed in Appendix 1B. (See paragraph 4 above.) When recording the description and capacity data for identification and reporting of items identified as IPE by Section 1 of the handbook, the information will be developed in accordance with the following instructions:

(a) The IPE will be described in accordance with the instructions provided in the Foreword and Section 3 of the IPE handbook including the major group, class, subclass, type, subtype, size group and specific size. When the manufacturer's designation of an item being reported is not included in Section 2 of the applicable handbook, all additional information required by the applicable descriptive guide in Section 3 must be entered. Continue in Remarks (block 54) if required.

(b) Physical inspection by qualified technical personnel will be performed on all IPE to obtain or verify descriptive and capacity data and adjustments thereof used by the manufacturer to describe the IPE.

(c) If the item being reported is a single purpose item, a complete description of the product produced will be entered with identifying drawing or part numbers, if available.

(d) If the item being reported is a general purpose item with special features, the special features and their relation to the original design will be fully explained.

(24) (Block 27). This entry is optional and will be completed only when required to record electric motor capacity data according to Section 3 of the handbook. (See paragraphs 4 and 23 above.) To record the electrical characteristics and quantity of motors, list the main drive motor(s) first, followed by other motors in order of importance. When more than four lines are required, continue the listing under "Remarks"

(25) (Block 28). This entry may be omitted when the possessor has been previously assigned a possessor code (block 29) by DIPEC and the IPE which is being reported under this code will be used or physically located at the same facility or installation of the possessor.

(a) When a possessor code has not been assigned or is unknown, enter the DoD component or company name, street address, state and ZIP code indicating the actual location of the IPE. If no street address exists, indicate "No street Address".

(b) When the actual IPE location is at a subcontractor's plant, which does not have an assigned possessor code, enter the name of the prime contractor above the subcontractor's name.

(26) (Block 28a.). This number will be assigned by DIPEC when required for central inventory control purposes. When DIPEC assigns a number to an item, the number will be entered and referenced in future documents covering that item.

(27) (Block 29). When known, enter the possessor code assigned by DIPEC to identify the location and possessor of IPE. When a code has not been assigned to the possessor or to a specific IPE location, DIPEC will assign the code and complete this block (see paragraph 25 above). The possessor code consists of a two digit state/country code from DoD 5000.12-M, Manual for Standard Data Elements, and a four-digit city, code from the GSA publication "Geographical Location Codes," plus a six-digit Plant Index Number as listed in DoD 4005.3H, Register of Planned Emergency Producers, or assigned by DCAS-HM or DIPEC.

(28) (Block 52). Condition codes are not required to be assigned in initial inventory reports of active IPE being reported in status code IA. For reports of IPE in another status code (e.g. 3H), enter the applicable condition code listed in Appendix 1C which describes the present condition of the IPE item, its component parts and auxiliary equipment (see paragraphs 10223 and 20204). The condition or the shortage of IPE accessories, as defined in paragraph 10222 and assigned to the basic item, will not be considered in determining an appropriate condition code. (See paragraphs 6 and 29 of this appendix for instructions to record and report accessories assigned to IPE.)

(29) (Block 54). The space in this block or continued on the reverse side of the form may be used for continuation or explanation of above entries. List all accessories, auxiliary equipment identified to the item (see Item 6, Acquisition Cost) and technical data identified to the item (technical data include those data specified in paragraph 20203-le).

(30) (Block 57). Enter date and the signature of the individual (q) authorized to validate the report (e.g., Property Administrator Quality Assurance Representative).

## **Appendix 2B**

### **PREPARATION OF DD FORM 1342 (EDITION OF 1 FEB 1968) FOR REPORTING IDLE INDUSTRIAL PLANT EQUIPMENT (IPE)**

This appendix is used to report idle IPE to DIPEC on DD Form 1342. Two copies of the form will be submitted to DIPEC within 15 working days after the IPE becomes idle. If any data changes after submission of an initial idle report, a complete new report will be prepared and submitted to DIPEC.

*Note.* The DD Form 1342, including completion of section 11, may also be used to identify IPE, which has become idle and is scheduled for retention in a PEP. The acronym PEP will be stamped in 2-inch high letters on all copies.

(1) Idle reports are identified by checking "idle" in block I of the form. If the idle IPE is being reported to the DoD Inventory for the first time, the report is checked "Idle" and "Initial" in block 1. Idle change reports, which report data changes after submission of the initial report, are identified by checking "idle" and "change" in block I of a complete new report.

(2) Where data previously reported for in-use assets, in the hands of the Military Services, remain unchanged, the file report can be limited to blocks 8, 4, 6, 10, 11, 28a, 29 and 52 entitled respectively: I.D./Government Tag Number, Commodity Code, Acquisition Cost, Status Code, Service Code, DIPEC Control Number, Possessor Code and Condition Code. For assets in the hands of contractors, idle reports must be fully Completed in accordance with appendices 2A and 2B in order to initiate CAS processing.

(3) Except for contractor inventory, each idle/excess report submitted to DIPEC must contain a 14-character MILSTRIP Document Number. The first six characters of the document number will identify the reporting activity, unit, organization or office by employing the "Activity Address Code" listed in the DoD 4000.25D, DoD Activity Address Directory. The next four digits of a document number will be the reporting date. The first character of the next four digits will indicate the last numeric digit of the calendar year and the remaining three digits will represent the Julian date of the year. The last entry of a document number will be a four-character entry, serially assigned by the document originator. The document number must be entered in the upper margin of the DD Form 1342.

*Note.* For items of IPE declared Service excess and processed in accordance with paragraph 120501, chapter 12, the document number should be the number assigned by the holding activity as required by the material return procedure referenced in paragraph 12050-1. For idle/excess IPE generated outside the scope of chapter 12, the document number must be assigned by the originator of the idle report (s) being submitted in accordance with paragraph 20501-1, chapter 2. For all DoD excess IPE, the document number assigned to an idle report must be perpetuated on the Turn-in Document subsequently forwarded to the DPDO.

(4) (Block 6). Remodeling costs will be added to the initial acquisition cost, when necessary. Costs will be adjusted in accordance with paragraph 20204.1. When additional safety devices are installed on IPE to meet safety standards required under the Occupational Safety and Health Act of 1970, the cost of the devices will be added to the acquisition cost of the IPE.

(5) (Block 24). Enter the ARD by Julian date as established – in accordance with ASPR. For items other than contractor inventory, leave blank.

(6) (Block 29). When IPE remains at the same location as previously reported by the possessor and the possessor's code assigned by DIPEC is entered in block 29, the address of the IPE location may be omitted. However, the administering activity will always enter the telephone and extension number or an individual's name and, telephone and a contact point for additional technical information and for arrangements to inspect idle IPE. NOTE: If the item must be moved to another location for disposal purposes, enter the new location data in this block or in block 64.

(7) (Block 28). Enter the control number when assigned by DIPEC.

(8) (Block 29). Enter the assigned possessor code, when appropriate. (See paragraph 5 above).

(9) (Block 30). If yes, see paragraph 40101.2f.

(10) (Block 31 through 53). Self-explanatory.

(a) Complete all blocks applicable to the item being reported idle.

(b) Explain negative replies in blocks 33-35 and 41-47.

(c) Give cost estimates, when applicable. Cost estimates for packing crating and handling requirements must inform to specifications of MIL-STD-107 (see paragraphs 40102-4 and 40201-2).

(d) Explain the effect modification has on the general utility of the item, such as limiting its use, conversion to its original configuration, etc. When applicable, record all numerical control data, special design features, and additional description and capacity data required by the applicable description guide in section 3 of the IPE handbook.

(e) Installation and operating Instructions belonging to the IPE should be listed in block 64 "Remarks" as technical data available for shipment with the IPE (see appendix 2A, paragraph 29).

(f) Condition codes entered in block 52 from appendix 1C must accurately describe the present condition of the IPE (see appendix 2A, paragraph 28). Codes should be assigned during operational testing of IPE while connected to power and verified by a competent technician (an paragraph 20501-1).

(g) DoD activities which perform analytical inspection of IPE being reported idle should attach a copy of the completed analytical test pattern to the idle report (operating test codes are listed in appendix 1C. NOTE: DoD activities may submit forms requirements for analytical test pattern to DIPEC where then forms are stocked and issued on a nonreimbursable basis.

(h) If the Item is being reported in advance of the date of availability for redistribution (an paragraph 20501-2) or if the reported item is authorized for replacement under exchange/ ads procedures, indicate the date the item will become available.

(11) Use "Remarks" for continuation or explanation of previous entries, and the following, as applicable:

(a) List all manufacturers' manuals, accessories, and auxiliary equipment identify to the item and available for shipment.

(b) List aluminum skid components required to ship IPE in accordance with MILHDBK-701 (see chapter 11).

(c) DoD components that do not furnish DIPEC some form of blanket authorization cite required PCH and transportation funds. See paragraph 40102-8b.

(d) Enter the Plant Clearance Case Number assigned by the contract administration services activity. See ASPR 24-302.5.

(e) Indicate the exchange/sale category from DoDI 4160.1 and the estimated gross competitive bid value or exchange allowance for IPE, which is selected for handling as, exchange/ sale property and is being offered for utilization prior to its being exchanged or sold.

(f) Enter the certification required for retention of idle IPE under Status Code V, see paragraph 30101-2c and appendix 1C. The certification will be made in section III (Remarks) of each DD Form 1342 upon which a piece of IPE in Status Code 4F is reported idle to DIPEC. It will be in the following format:

I certify that this item is required to be retained in idle status at its present location:

(1) To support a signed agreement (DD Form 1519 DoD Industrial Preparedness Program Production Planning Schedule). An approved mobilization package number (PEP \*) has not been assigned, or

(2) Pending completion of emergency production Planning with the contractor,

(3) To support foreseeable future military production contracts.

Signed/ASPP0.....Date.....

Number assigned to ASPP0.....

Signed/PCO.....Date.....

*Note.* The ASPP0 and PCO will certify the retention of IPE pending completion or approval of emergency production planning. Items (1) and (2) above. The PCO will also certify the retention of IPE to support foreseeable future military production contracts. Item (3) above.

## **Appendix 2C TRANSFER REPORTING**

(1) The administering activity (consignor) will:

(a) Comply with the requirements of MILSTD-107, MIL-HDBK-701, Appendix 3C, shipping instructions issued by DIPEC, and ASPR 19-407as applicable. If there is a delay in shipment, which will not ensure delivery of the IPE at its destination by the required delivery date specified in the DIPEC shipping instruction, the administering activity will immediately notify DIPEC.

(b) Perpetuate the shipping instruction document number, PEC number, ID number, and appropriation chargeable for PCH&T costs on all copies of the shipping documentation. Aluminum skids used in shipment of IPE will be listed on the same document used for shipment (if the IPE or on separate shipping documents. Shipment status via DD Form 1348M or one copy of each completed shipping document (containing bill of lading number, mode an date of shipment) will be furnished the consignee activity, as notice of shipment.

(c) Not later than two days after shipment, forward shipment status card or one completed copy of IPE and aluminum skid shipping documentation, stamped "Notification of Shipment" to DIPEC.

(2) The gaining activity is not required to submit a DD Form 1342 as notification of receipt to DIPEC. However, any changes in Identification. Government Tag numbers will be reported to DIPEC by the most expeditious means. Changes in block 3, Identification Number, will be appropriately cross-referenced to the old identification numbers (see Appendix 2A).

(3) DSA-operated storage facilities will follow the procedures in DSAM 4215.2 Defense Industrial Plant Equipment Storage/ Maintenance Activities Operations Manual.

## **Appendix 2D CHANGE REPORTING**

Changes to data previously reported for active items will be reported on DD Form 1342 in accordance with the criteria established in paragraph 20301 only. The DD Form 1342 (one copy) will be forwarded to DIPEC and prepared is follows:

(1) Indicate a change is being made to the active inventory by checking "Active" and "Change" boxes in block 1. (Change to idle IPE is reported according to Appendix 2B).

(2) Enter the Julian date in block 2, the Identification/Government Tag Number in block 3, PEC in block 4, NSN (if assigned) in block 5, DIPEC Control Number (if assigned) in block 28a, and the authorizing official's signature in block 57.

(3) The requirement for reporting changes on active inventory is limited to the data elements identified in paragraph 20301. When an identification number change is reported, enter the new identification number in block 3 and the old number above the new number. When a Commodity Code/PEC change is reported, enter the new number in block 4 and the old number above the new number. Enter only the new information in blocks 11, 12, 13, 25 and 28 as specified by Appendix 2A.

(4) When data elements other than those specified in paragraph 20301 have been reported erroneously, or there has been a change in data elements other than those specified in paragraph 20301, the corrected data should be included in the change report required by paragraph 20801. If an idle report is prepared according to Appendix 2B in lieu of a change report, the corrected data should be included in the idle report as specified above.

(5) Mechanized reporting may be utilized in lieu of the DD Form 1342.

## Appendix 2E IPE VISIBILITY CARD

<i>Field Legend</i>	<i>Card Column</i>	<i>Explanation and Instructions</i>
Document Identifier	1-3	Enter code "CZY"
Routing Identifier (To)	4-6	Enter DIPEC R/I Code "S9R"
Blank	7	Leave blank
NSN	8-22	Enter the stock number of the item reported
Unit of Issue	23-24	Leave blank
Blank	25-30	Leave blank
Routing Identifier (From)	31-33	Enter code identifying the SCA/ICP preparing the card
Routing Identifier	34-36	Enter the code identifying storage activity at which item is stored
Julian Date	37-40	Enter last digit of calendar year and three digits signifying the numerical day the card processed
Blank	41-54	Leave blank
Condition Code	55	Enter condition of the item as reflected on Inventory Control Record
Quantity	56-61	Enter the quantity of the item on hand at location in cc 34-36 in condition reflected in cc 55, preceding significant digits with zeros
Blank	62-80	Leave blank

**NOTE: Prepare one card for each location and condition.**

Figure 2E-1. IPE VISIBILITY CARD

## Appendix 2F

### PREPARATION OF DD FORM 1342, (PAGE 2) (EDITION OF 1 AUG 77), SECTION VI – NUMERICALLY CONTROLLED MACHINE DATA

This appendix is used to record numerically controlled (NC) features of IPE Type Codes 6, 6, and 7 at the time (1) new NC IPE items are acquired and (2) idle NC IPE items are reported to DIPEC for DoD screening and NC data has changed or has not previously been reported to DIPEC (see para, 20501-1 for requirement to include NC data changes with Idle reports).

(1) Complete the blocks in the top line (heading) for Section VI of the form to indicate whether the report of NC data is an initial or change and whether the NC IPE is an active or idle item.

(2) (Blocks 58 thru 61). Identify the manufacturer's name, model designation, serial number and date of manufacture of the numerical control.

(3) (Block 62). Check the appropriate box(s) to indicate the type of design utilized in the control unit, i.e.:

I.C. – Integrated Circuitry

CNC – Computer Numerical Control

Stored Program – Integrated Circuitry control unit with program storage capability.

Edit – CNC and stored program that have edit capability

Solid State – Self-explanatory

Vacuum Tube – Self-explanatory

(4) (Block 68). Indicate the type of numerical control system by checking the appropriate box, i.e.:

—positioning (or point-to-point)

—contouring (or continuous path)

—contouring/positioning (combination of the above)

(5) (Block 64). When the item is part of a Direct Numerical Control System, check appropriate boxes to describe the system.

(6) (Block 65). When applicable, enter the figure numbers in the referenced EIA Standard which identifies each axis of Machine motion whether the motion is by NC or other MOWL. See RZ-267, AXIS and Motion Nomenclature of Numerically Controlled Machines.

(7) (Block 66). Insert the format detail in accordance with Appendix A, paragraph A.2 of EIA Standard checked in Block 77A.

(8) (Block 67). Insert the format classification shorthand in accordance with Appendix A, paragraph A.1 of the EIA Standard checked in Block 77A.

(9) (Block 68). Name and identify rotary motions under NC. Examples: (1) a-axis – rotating spindle head. (2) b-axis – rotating table.

(10) (Block 69). Identify by name each axis that is controlled under positioning mode of operation. Example: X, Y, Z, B.

(11) (Block 70). Identify by name each axis or combination of axes that are under contouring control simultaneously. Example: (1) XYZ, (2) XY, XZ, or YZ (switchable).

(12) (Block 71). Name each axis, linear and rotary, maximum travel of each, whether under NC or not. Indicate linear travel in inches in millimeters and rotary motions in degrees.

(13) (Block 72). Indicate the maximum positioning rate (rapid traverse rate, or maximum feed rate).

(14) (Block 73). Enter the feed range of controlled rotary and linear motions.

(15) (Block 74). Indicate the number of spindles (that can work simultaneously), number of spindle motors, horsepower of each spindle motor, spindle taper, spindle speed range, number of increments and check the "yes" or "no" box for tape control of (spindle speeds) (Block G).

(16) (Block 75). List the preparatory "G" function codes that are furnished in accordance with Appendix B.1 of the EIA Standard checked in Block 77A. List and describe in Block 98 all codes for preparatory functions using EIA unassigned codes.

(17) (Block 76). List the miscellaneous functions in accordance with Appendix B.2 of the EIA Standard checked in Block 77A. List and describe in Block 98 all codes for auxiliary functions using unassigned codes.

(18) (Block 77). In Block A, check the applicable EIA Standard, i.e.:

RS-278 – Interchangeable Perforated Tape Variable Block Format for Positioning and Straight Cut Numerically

Controlled Machines.

RS-274 – Interchangeable Perforated Tape Variable Block Format for Contouring anti Contouring/Positioning Numerically Controlled Machines.

RS-326 – Interchangeable Perforated Tape Fixed Block Format for Positioning and Straight Cut Numerically Controlled Machines.

In Block B, check the applicable input data format.

In Block C, check the applicable input data for character code(s), i.e.:

RS-244 – Character Code for Numerical Machine Control Perforated Tape.

RS-358 – Subset of USA Standard Code for Information Interchange for Numerical Machine Control Perforated Tape.

*Note.* : When a control system is provided with either automatic or manually switchable RS-244–RS-358, check both blocks.

Binary – Data derived from an APT or similar part program processor and is in binary format.

In Block D, check the applicable system of dimensional input accepted by the control. If the control unit has switchable feature, check “Both”.

- (19) (Block 74) Enter tool change data in Block A thru I according to the following:
- (a) In Block A, enter the number of turrets for turning, drilling and punching machines as applicable.
  - (b) In Block B, enter the stations each is to be completed with the number of stations for each turret, such as “8, 4”.
  - (c) In Block C, check the appropriate box to indicate whether the machine is equipped with an –automatic tool changer other than turret type.
  - (d) In Block D, enter the number of tools that can be stored in the magazine of the automatic tool changer system.
  - (e) In Block E, check the type of tool selection utilized by the tool changer.
  - (f) In Block F, indicate the maximum tool diameter that can be handled by the automatic tool changer.
  - (g) In Block G, indicate the maximum length of tool that can be handled by the automatic tool changer.
  - (h) In Block H, indicate the maximum weight of the tool that can be handled by the automatic tool changer.
  - (i) In Block I, indicate the method utilized in coding the tools for the automatic tool changer.
- (20) (Block 79). Indicate in Blocks A through F the type of rotary table according to the following:
- (a) In Block A, check the appropriate box to identify the type of indexing according to definitions (1) and (2) below:
    - (1) Manual – The rotary table is manually rotated to the desired position and locked.
    - (2) NC – On a signal from the control unit, M–function, the table rotates to the next established position and automatically locks. If the desired move is beyond that position, one additional signal from the control unit is required for each subsequent established position. The cutting tool must be withdrawn from the work piece before the move is initiated.
  - (b) In Block B, indicate the number of stops provided for the indexing table.
  - (c) In Block C, check the appropriate box to indicate “Yes” or “No” according to the following definitions for positioning, NC: On instructions from the control unit, the table rotates at a constant speed to the programmed discrete position and automatically locks. The cutting tool must be withdrawn from the work piece before the move is initiated.
  - (d) In Block D, indicate the total number of programmable positions of the positioning table.
  - (e) In Block E, check the appropriate box – Yes or – No according to the following definition for contouring, NQ On instructions from the control unit, the table rotates at the programmed feed rate to the programmed position. The axis is synchronized with at least one linear axis. The cutting tool may remain in the work piece for cutting as the table rotates. The table must have locking capability.
  - (f) In Block F, indicate the feed range in RPM of the contouring rotary table.
- (21) (Block 80). Indicate the number of readers in the control unit.
- (22) (Block 81). Check the type of tape reader provided in control unit or specify if other than mechanical or photo electric. Example: If control has magnetic type reader, enter “mag” after “other”.
- (23) (Block 82). Enter the reader speed in characters per second (CPS).
- (24) (Block 88). Check the appropriate box to indicate the type(s) of interpolation provided in the control unit or none.
- (25) (Block 84). Check the appropriate box to indicate if the control has buffer storage.
- (26) (Block 85). Indicate the maximum thread cutting lead, when appropriate.
- (27) (Block 86) Specify the number of cutter diameter compensations and the maximum amount of offset that may be entered for each.
- (28) (Block 87). Specify the number of pairs of tool offsets and the maximum amount of offset that may be entered for each.
- (29) (Block 88). Check one or more boxes to indicate the data that may be read out on displays.
- (30) (Block 89). Check the appropriate box to indicate the type of feedback device provided.



- (31) (Block 90). Indicate the smallest increment of measure that the control unit and feedback system will accept and act on.
- (32) (Block 91). Check the appropriate box to indicate the type drive motors provided for the feed drives.
- (33) (Block 92). Enter the postprocessor's name, such as GECENT III, BENSAX, etc.
- (34) (Block 93). Indicate who prepared the postprocessor, if available, and if other than the machine tool builder, such as General Electric, Bendix, or Allen-Bradley (Bunker Ramo).
- (35) (Block 94). Enter the computer language used, such as Fortran IV or BASIC.
- (36) (Block 95). Enter the part program language and version used, such as, APT. III, version 7.
- (37) (Block 96). Identify the applicable computer, such as, IBM 86045.
- (38) (Block 97). List all required manuals such as Operator's Manual, Maintenance Manual, Part Programmers' Manual and Computer Programmers' Manual, when applicable. List control diagnostic and machine test tapes.
- (39) (Block 98). List all special features of the machine or control whether provided at the time of procurement or by modification at a later date; note any control features provided and identified by codes other than assigned EIA Standard codes; note control features that are not in accordance with applicable EIA Standards and list the special accessory items provided with equipment and other pertinent information which may be useful to the next user.
- Example: Pallet change  
g22 CW circular interpolation - 3 digits in register.

### **Appendix 3A**

## **INSTRUCTIONS FOR PREPARATION OF DD FORM 1419 (EDITION OF 1 FEB 1968) DoD INDUSTRIAL PLANT EQUIPMENT REQUISITION**

This appendix is used for preparation of DD Form 1419 to request DIPEC screening against the DoD idle inventory, to accept or reject available assets offered by DIPEC and to certify nonavailability of an item from the DoD idle inventory. When requisitions are submitted via MILSTIP, the procedures prescribed by DoD 4140.17-M and the modified procedures in paragraph 30201 will be used for requisitioning, screening, allocating or certifying non-availability of, IPE

(1) Original and two copies of the DoD Form 1419 will be submitted to DIPEC. Sections I, II, and III of the DD Form 1419 will be completed in detail prior to submitting the requisition to DIPEC. Sections IV or V will be completed by DIPEC prior to return of the form to the requester. Section VI and Section VII will be completed as applicable prior to return of the form to DIPEC.

(2) **HEADING-Requisition number (document number).** Each DoD component will employ the following standard MILSTRIP procedures to establish requisition numbers. The requisition number will consist of 14 characters. The first six digits of the requisition number will consist of the "Activity Address Code," as listed in the DoD Activity Address Directory DoD 4000.25-which will identify the requisitioning activity, unit, organization or contractor. The next four digits of the requisition number will represent the date of the requisitioning action. The first character will be the last digit of the current calendar year and the next three characters the Julian date of the year. The last entry of the requisition number will be a four-digit entry assigned by the requester. When subsequent forms are submitted for the same item, a new requisition and document number will be submitted for each requisitioning action.

(3) **SECTION I-Item Description.** The purpose of this section is for the customer to provide as complete a description as possible of the item he is requesting to meet the approved requirements. Requests for single purpose or general purpose equipment with special features must contain detailed descriptive data as to the size and capacities, setting forth special operating features or particular operations required to be performed by the item.

(a) (Block 1). Enter the complete 12 digit PE-C, or FSC, as prescribed in Appendix 2A, paragraph 4, for the type of item being requested.

(b) (Blocks 2 and 2a) In block 2, enter the five-digit Numeric/Alpha-Numeric Code for Manufacturers (PSCM), which identifies the manufacturer of the item being requested. (This code is obtained from the IPE handbooks listed in Appendix 1B or refer to Cataloging Handbook H-4-1 or H-4-3.) When the code cannot be determined, enter the name of the manufacturer of the item. In block 2a, enter the model, style or catalog number assigned to the equipment by the manufacturer. Always use the model number, if available. The style number would be next in preference. When a model, style or catalog number is not known, the word "NONE" will be inserted.

(c) (Block 3). Activities which use the NSN as the identifying number will enter that number. When the NSN is known, it will be included in all reports in addition to the commodity code.

(d) (Block 4). If applicable, enter the two digit input power code described in Appendix 1C. These codes designated the voltage current phase and cycle by which the basic item will be operated.

(e) (Block 5). Self-explanatory.

(f) (Block 6). Indicate, by placing an "X" in the applicable block, whether the requester will/will not physically inspect the equipment prior to acceptance.

(g) (Block 7). Self-explanatory.

(h) (Block 8). Enter the complete description of the item including the major group, class, subclass, type, subtype, size group, specific size etc., as selected from the appropriate handbook. Enter description from Section 2 of handbook when manufacturer's designation of item being described matches a manufacturer's designation in Section 2. When no manufacturer's designation is found in Section 2 for item being described the appropriate descriptive guide in Section 3 should be used to develop descriptive data.

(4) SECTION II- Requiring Agency:

(a) (Block 9). Enter the facility, agency, or contractor's name, street address, city, state and zip code from which the request is being initiated. The address should be the one to which correspondence or inquiries of a technical nature are to be referred. Include the name and telephone number of the individual to be contacted concerning the item requested. Also, complete Block 46 of Section VII when the requesting activity or its location will not be the same as the using activity to which the requested item is to be shipped.

(b) (Blocks 10 and 10a). Enter the contract or document number and the date of the document, which authorizes the initiating agency or contractor to requisition the item described in Section 1. This normally will be a facility contract number; otherwise, the production (supply), layaway or lease contract number is applicable. In case of Government-owned, Government-operated installations, enter the DoD component property account number.

(c) (Block 11). Enter the appropriate DoD in the DoD identify the activity address code as listed Activity Address Directory to cognizant military command or activity within the owning DoD component having management/procurement responsibility for the item or program supported by the equipment.

(d) (Block 12). Check the applicable box indicating the equipment being requisitioned will be used at a Government or contractor facility. Identify the end item or purpose for which the item is requested and the product or service to which the equipment is to be assigned, as follows:

(1) For industrial type facilities, list the nomenclature and model of major component for which the equipment is to be utilized or held in reserve, i.e., Titan, Midas, Polaris, or Hawk. When the equipment is used generally for more than one item use the term "general use." If the program is classified, insert the word "Classified" or project code name, work or number, i.e., WS-107 or Project Blue Goose.

(2) For all other facilities, list the service that will be performed by the item.

EXAMPLE: Automotive maintenance shop, Post R&U, Installation Sheet Metal Shop.

(e) (Block 13). Enter the specific function to be performed by the equipment. When applicable, enter the tolerances capacities, specifications, etc., which the equipment must satisfy.

(f) (Block 14). Determine the date the item must be installed in place to meet production requirements. From this date deduct the estimated number of days required for installation. Enter the adjusted date in this block.

(g) (Block 15). Enter the date by which DIPEC must issue a Certificate of NonAvailability. The date will be developed by subtracting the procurement leadtime and 45 days administrative leadtime from the date shown in block 14.

(h) (Block 16). Enter the appropriate Uniform Material Movement and Issue Priority System (UMMIPS) priority designator in accordance with provisions of DoD Instruction 4410.6 or appropriate agency implementation thereof. If not authorized to use UMMIPS priority designators, indicate in this box the program listed in DoD Instruction S-4410.3, Master Urgency List. All others insert "None".

(i) (Block 17). Place an "X" in the applicable box. (1) Production (current use).

(2) Mobilization (layaway).

(3) Replacement (replace existing item (s) on a one-for-one basis or more than one-for-one basis). The requester will identify, in block 51 or on an attached sheet, the item(s) to be replaced and the reason for the replacement, e.g., worn out, no longer holds tolerances, old or obsolete, etc.

(j) (Block 18). Enter an "X" in the appropriate box ' if the item will. Will not be procured. If "Yes", cite the appropriation.

(k) (Block 19). Entry is required only when the item described in Section I is scheduled for rebuild/overhaul. Place an "X" in the "Yes" box and enter in block 51 or on an attached sheet, the data specified in Section III, Chapter 7.

(l) (Blocks 20 and 21). In addition to the official's title and ink signature, enter the signing official's typed name, office symbol or name and telephone number and extension. For contractor requirements, the signing official will be the company representative who prepares and submits the requirement to the cognizant contract administration services office.

(m) (Block 22). Self-explanatory.

(n) (Block 23). This item is completed by the cognizant contract administration services office or the cognizant military activity which determines and certifies valid need for the IPE being requisitioned. (1) (Block 23a). Enter the appropriate code from the DoD 4105.59H to identify the DoD component responsible for contract administration. For other activities enter the DoD activity code, listed in the DoD Activity Address Directory of the DoD component having property accountability.

(2) (Block 23b). Enter the name, street address, city, state, and zip code of the Government activity completing the certification.

- (3) (Block 23c). For contract requirements, the signature of the production representative at the cognizant contract administration services office represents the certification of need.
- (4) (Blocks 23d, 23e, –and 23f). Self–explanatory
- (5) SECTION III–Approval Authority. The purpose of this section is to approve and authenticate the requirement contained in Sections I and II above, when required. Normally, for contract requirements, this section is completed by the procuring DoD component when the cognizant contract administration services office does not have necessary contract authorization to approve a specific request and must forward the request to the procuring DoD component for necessary approval action and submission to DIPEC. If the cognizant administrative contracting officer (ACO) has a contractual document authorizing the requisition of IPE, the PCOs name should be entered in block 51 (Remarks) prior to ACO signature. Forms not possessing this information will be returned to the applicable DoD component.
- (a) (Block 24). Enter the name, street address, city, state, and zip code of the Government activity approving the request for the item in Section 1.
- (b) (Block 25). Enter the official’s title, office symbol and telephone number and extension.
- (c) (Block 26). Typed name of approving official and signature.
- (d) (Block 27). Self–explanatory.
- (6) SECTION IV–Allocation and Authority to Inspect. This section will be completed by DIPEC when suitable asset is available and offered to the requester.
- (a) (Block 28). Enter the complete PEC applicable to the item being offered.
- (b) (Block 29). Enter the Identification/ Government Tag number of the item being offered
- (c) (Block 30). Attach a copy of the latest DD Form 1342 to the copies of the DD Form 1419 returned to the requester. Enter the date of the DD Form 1342.
- (d) Block 31). Enter the last known location of the equipment. This will be either the location of last user or a DoD storage facility.
- (e) (Block 32). This entry will be completed by DIPEC when the item is in process of being shipped to a DoD storage/maintenance facility. If physical inspection is required, the requester should verify the location with DIPEC.
- (f) (Block 33). Enter in each block the estimated time lapse from the date the item is accepted by the requester to delivery of equipment on site. (1) Equipment located at a DSA storage/maintenance facility will be functionally/analytically tested prior to shipment. The number of days entered in the repair and overhaul block indicates the estimated number of days required to perform these functions if the equipment is in condition code “R” or if the test indicates that repair/overhaul is required.
- (2) Equipment reported in “N”, “E” or “O”, condition and located at other than a DSA storage/maintenance facility will be shipped in an “as is” condition except for normal cleaning, preservation, and packaging, unless otherwise specified in Section VI at the time of acceptance.
- (3) Equipment reported in an “R” condition and located at other than a DSA storage/maintenance facility may require transshipment to a storage/maintenance facility prior to shipment to use. The time element involved will be entered in the applicable blocks.
- (g) (Block 34). Typed name of approving official and signature.
- (h) (Block 35). Self–explanatory.
- (i) (Block 36). Enter the date the offer expires and the equipment will be removed from “hold” status and subject to further allocation. This normally will be 30 days from the date entered in block 35. Requests to extend this “hold” must be submitted so as to reach DIPEC before the expiration date.
- (7) SECTION V–Non–Availability Certificate. This section will be completed by DIPEC.
- (a) (Block 37). NOTE: DIPEC will continue to screen the requisition for which the Certificate of Non–Availability has been issued for 45 calendar days following the date shown in block 39. Items located and offered during this period must be considered in lieu of procurement when cancellation of the procurement action can be accomplished in the best interest of the Government.
- (b) (Block 38). Type name of approving official and signature.
- (c) (Block 39). Enter the date the Certificate of Non– Availability is issued.
- (d) (Block 40). This entry will be 45 days from the date entered in block 39.
- (e) (Block 41). Enter the number of the Certificate of Non–Availability.
- (8) SECTION VI–Certificate of Acceptance. This section will be completed by the activity delegated the authority to accept/reject the offered item.
- (a) (Block 42). The Item Allocated in Section IV of this form.
- (1) Indicate acceptance of the asset offered either with or without physical inspection by placing an “X” in one of the applicable blocks. Conditions of acceptance will be indicated by placing an “X” in one of the blocks under the statement of acceptance. Explanations of conditions of acceptance will be provided in block 51.
- (2) Explanations of conditions of nonacceptance will be provided in block 51 or in a separate document attached to the DD Form 1419.
- (b) (Blocks 43 and 44). Type name and title of certifying official and signature. See block 20 above.

(c) (Block 45). Self-explanatory.

(9) SECTION VII-Special Shipping Instructions. This section will be completed by the requester or cognizant administrative office, as applicable.

(a) (Block 46).

(1) Domestic Shipment. Enter complete name, street address, city, state, and zip code of the using activity to which the item is to be shipped. In addition, indicate rail head and truck delivery points, as required, when other than the facility address above.

(2) Export Shipment. Enter the specific address of the appropriate transshipment point.

(b) (Block 47). Enter the specific name and overseas address of the using activity as provided in the Military Standard Transportation and Movement Procedures (DoD 4500.32-R).

(c) (Block 48). Enter additional data required to identify the specific user of the equipment or accountable office when applicable.

(d) (Block 49). (a)(b)Enter the appropriation to be charged for packing, crating and handling, and for transportation charges, as applicable. See paragraph 40102-3b.

(c) Enter appropriation to be charged for special work/material, services to be performed in "OTHER" block, (i.e., rebuild, repair, accessory replacement, refurbishment, etc., together with certification of funds availability and limitation of funds, if any, for all reimbursable items.)

(d) Enter the complete name and address of the paying office to which the SF 1080 will be submitted.

*Note.* Billing activity will request additional funding if required. Billing will be accomplished by SF 1018, Vouchers for Transfers Between Appropriations and/or Funds (Disbursement), or departmental agency procedures, as applicable.

(e) (Block 50). Self-explanatory.

(10) SECTION VIII- (Block 51). This section will be used to expand on or explain entries made in blocks 1 through 50 or for additional data pertinent to the requisition. When requisitioning equipment from excess listings, identify the issuing office, list and date, control number and item number assigned to equipment.

Appendix 3B  
REQUESTS FOR ALUMINUM SKIDS

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This appendix provides instructions for preparing documents to request aluminum skids from DIPEC. Request may be submitted when skids are required for skidding and shipping idle IPE to storage or to another user in accordance with MIL-HDBK-701 and DIPEC shipping instructions.

1. Skids may be requested at the time the item of IPE for which the skids are intended is declared idle. DIPEC will hold these requests in suspense until the retain/excess decision is made for the item of IPE. DIPEC will forward a material release document to the skid storage site at the time the DIPEC shipping instructions are issued to the reporting activity to direct the shipment of the item of IPE to another DoD consignee. Separate skid requests will not be necessary when aluminum skid requirements are listed in Section III of the DD Form 1342, Idle Declaration, as prescribed by Appendix 2B.

2. When requests for skid components (if identified to a specific item of IPE for which shipment is authorized and directed) are received, DIPEC will forward instructions to a skid storage site to release the required skids to the requesting activity. If aluminum skids are not available, DIPEC will notify the requesting activity.

a. Aluminum skids may be requested by DD Form 1149, Requisition and Invoice/Shipping Document, prepared in original and four copies as follows:

(1) Block 1: Enter the name and address of the requesting activity.

(2) Block 2: Enter DIPEC, Memphis, Tennessee 38114.

(3) Block 3: Enter the name, address, and any "Mark For" information necessary to ensure correct consignment and receipt of the skid components.

(4) Block 4: May be blank.

(5) Block 5: May be blank.

(6) Block 6: May be blank.

(7) Block 7: Enter the calendar date the skid components are required.

(8) Block 8: Enter priority.

(9) Block 9: Leave blank for DIPEC's use in assigning shipping instructions number and skid shipment.

(10) Blocks 10 through 15: Leave blank for the shipping site's use.

(11) Block b: Enter a cross reference to the ID number and the document number of the DIPEC shipping instructions directing the shipment of the item (e.g. AN 700001). List the skid component part numbers from MIL-HDBK-701 and indicate the number of each required (e.g., item 1. 3990 Skid Runner, each 4).

(12) Blocks 16 through 20: Leave blank.

b. Aluminum skid components may be requisitioned by using authorized MILSTRIP forms, codes, and communications media. An EAM card should be prepared for each skid component in accordance with the instructions of Appendix C1 of DoD 4140-17M, MILSTRIP. These requisitions may be submitted to DIPEC by data transceiver or other prescribed media and will be processed by DIPEC if the DIPEC shipping instructions document number and

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Figure 3B-1. REQUESTS FOR ALUMINUM SKIDS

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the line number of the item for which the skids are intended are shown in cc 71-80 of the req-

uisitions. An explanation of the entires for this type requisition is shown below:

### REQUISITION CARD (DD Form 1348-M) ENTRIES FOR SKIDS

<i>Field Legend</i>	<i>Columns</i>	<i>Entry or Explanation Instruction</i>
Document Identifier	1-3	AOD
Routing Identifier	4-6	S9R
Media and Status	7	Leave blank.
Stock or Part Number	8-22	DIPEC Skid Number from MIL-HDBK-701.
Unit of Issue	23-24	Each.
Quantity	25-29	Quantity being requisitioned
Document Number	30-43	Identifies the service, the requisition, the requisition date, and the requisition serial number.
Demand Code	44	Leave blank.
Supplementary Address	45-50	Enter "Ship To" address code as listed in DoD Activity Address Register.
Additional Shipping Address	51-56	Enter any special data to be included in the Shipping Address. May be blank.
Project	57-59	Enter applicable code or leave blank.
Priority	60-61	Reflect the appropriate issue priority designation.
	62-66	Leave blank.
	67-70	Reserve for DIPEC.
Shipping Instruction Data	71-80	Enter Shipping instruction number and item number of IPE for which component is entered, i.e., "SV10012301" for line number one on MN "SV100123".

Figure 3B-2. REQUESTS FOR ALUMINUM SKIDS

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**PREPARATION AND HANDLING OF IPE FOR SHIPMENT AND STORAGE, AND  
RELATED SHIPPING AND TRANSPORTATION DOCUMENTATION AND INSTRUCTIONS**

This appendix contains instructions and requirements for shipment and storage of IPE, including accessories, components, auxiliary equipment and data assigned to the basic unit of IPE.

1. Protection of IPE for shipment and storage in accordance with MIL-STD-107 is mandatory for all DoD components and contractors, unless otherwise specified. The requirements specified in MIL-M-18058 will be applied to shipments of metalworking machinery and support equipment directed to military activities located overseas (see paragraph 8c below). DoD activities and contractors shall require this same protection for IPE shipments prepared by non-DoD activities and contractors, unless otherwise specified in applicable documentation.

2. Preparation and handling of IPE for shipment or storage shall be in accordance with Sections 4 and 5, and Appendices A, B, C, D, and E of MIL-STD-107. Instructions and requirements in paragraph 8 below pertaining to storage are applicable only to those items stored on site, stored adjacent to the premise of the user or stored standby in place, unless otherwise specified in shipping instructions. Application of levels of protection and referenced paragraphs under paragraph 8 below are in accordance with MIL-STD-107 and MIL-M-18058. DSA-operated storage/maintenance activities will comply with DSAM 4215.2.

3. The complete item of IPE must be prepared for shipment, including historical records, technical data, manufacturer's manuals

and drawings, all components, accessories, and auxiliary equipment (also see paragraphs 20203 and 20204). Separated items will be boxed or packaged and attached to the basic item and shipped, if possible, on the same skid as the basic unit.

4. MIL-STD-107, MIL-M-18058, and MIL-HDBK-701 have application to a broad scope of IPE while the specification references in paragraph 8 below apply to special characteristics inherent in individual items. The following are instructions and requirements for handling and processing special equipment.

a. **ELECTRONIC AND ELECTRICAL EQUIPMENT.** Special attention shall be given to the preparation and protection of electronic and electrical equipment in compliance with MIL-STD-107, paragraph 20.4 and MIL-E-17555. Electronic and electrical components or controls of other items of IPE shall receive the same attention and degree of protection, regardless of whether they are mounted upon the item of IPE or are separable.

b. **NUMERICAL CONTROLLED IPE.** These items include electronic components which are of a complex nature, and which may be fragile and highly susceptible to damage. Requirements are set forth in this appendix to assure safe arrival at destination and to facilitate installation and reassembly of this equipment. Appropriate precautionary measures must be taken during disassembly, removal, preparation, handling, and shipment to assure compliance with the applicable paragraphs under 20.1 through 20.11 of MIL-STD-107 and

Figure 3C-1. PREPARATION AND HANDLING OF IPE FOR SHIPMENT AND RELATED SHIPPING AND TRANSPORTATION DOCUMENTATION AND INSTRUCTIONS

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the applicable requirements of MIL-E-17555. Consideration should be given in the selection of the mode of transportation for the electronic components of each item. For example, the use of "air-ride vans" could result in safe delivery with a lesser degree of protection, thereby reducing the total DCH&T costs. This latter consideration is most applicable for use-to-use shipment, wherein the ultimate user is known at the time of preparation (as in contrast to an item that is going to a storage facility and is subject to rehandling and redistribution under unknown conditions and requires maximum unit protection). If desired, technical guidance and assistance may be obtained by contacting DIPEC-O.

5. Innumerable situations develop in the preparation of IPE for shipment and storage that require special guidance or technical assistance to assure the optimum program at minimum cost. When requested, DIPEC-O will provide technically qualified assistance, including the granting of waivers to the requirements of this appendix, the development of alternative methods and levels of protection, and the routing of items to other storage facilities. Telephone requests may be submitted when necessary to expedite preparation for shipment, with written confirmation when required.

a. **OVERSIZE AND OVERWEIGHT ITEMS.** When special routing or disassembly are required to permit transportability of items directed shipped to storage, DIPEC-O will be contacted to determine maximum permissible ingress dimensions at destination. DIPEC-O will also be contacted prior to release for shipment to Defense Construction Supply Center (DCSC), Columbus, Ohio, for storage of any item which has an individual shipping piece weighing more than 40,000 lbs. Dimensions or weight data furnished to DIPEC-O will be as the IPE is prepared for shipment, i.e., including skids, placed horizontal on skids, disassembled into major components.

b. **WAIVER OF SKIDDING REQUIREMENTS.** Many items, due to construction or conformation, may be shipped safely, conveniently, and more economically without skidding. This includes heavy, durable or solid base items, and disassembled components of a comparable nature, such as presses, press frames, anvils, machine bases, and similar items. In the preparation of equipment for shipment to a using activity (not storage), the skidding requirements may be waived or reduced, provided the protection afforded will meet or exceed the minimum carrier requirements, assure safe arrival at destination and facilitate removal, handling, and placement in location by shipping and receiving activities. When it is determined to be more economical or otherwise in the best interests of the Government to ship equipment without skidding or with a lower level than that specified herein, a specific request will be made to DIPEC-O for authorization of the desired deviations.

★6. **PACKING, CRATING, HANDLING AND TRANSPORTATION FUNDING AND BILLING INSTRUCTIONS.** Funding responsibilities associated with IPE shipments are specified in paragraphs 40102-3 and 40102-4. Shipping instructions issued by DIPEC will contain applicable fund citations. The following are applicable to IPE shipping instructions:

a. **DSA FUNDED SHIPMENTS**

(1) Military Department activities performing PC&H will finance the costs and forward SF 1080 billing to Defense Depot Memphis, ATTN: DDMT-CAF, Memphis, Tennessee 38115.

(2) The Contract Administration Office will forward executed copies of procurement documents obligating funds for PC&H services performed by contractor to DDMT-CAF

(3) The document number(s) from DIPEC shipping instruction(s) must be shown on all Government Bills of Lading (GBL) and PC&H billings.

Figure 3C-2. PREPARATION AND HANDLING OF IPE FOR SHIPMENT—continuing



(4) Transportation charges will be billed to FCUSA, Indianapolis, Indiana 46249. Forward priced copy of GBL to DDMT-CAF.

(5) Funding limitations will be shown on each document. Documents may be grouped for simplification of contractual actions and total funding may be used for combined shipments. However, total funding will not be exceeded. If additional funds are required, contact DIPEC-SOC.

**b. MILITARY DEPARTMENT FUNDED SHIPMENTS**

(1) Air Force Shipments. On all shipments chargeable to Air Force Transportation Fund Citation, the consignor will forward a priced copy of the GBL to Commander, Air Force Logistics Command, ATTN: MCTMB, Wright-Patterson AFB, Ohio 45433. The document number from DIPEC shipping instructions will be annotated on the GBL.

(2) Navy Shipments. On all shipments chargeable to Navy Transportation Fund Citation, the consignor will forward a priced copy of the GBL to Navy Material Transportation Office, Naval Base Building 133, Norfolk, Virginia 23511. The document number will be annotated on the GBL. When only Navy funding is used, the GBL will be sent to the Navy Re-

gional Finance Center, Washington, D.C. 20376, for payment.

(3) Marine Corps Shipments. On all shipments chargeable to Marine Corps Transportation Fund Citation, the consignor will forward a priced copy of the GBL to Commanding General (Code A470), Marine Corps Supply Center, Albany, Georgia 31704. The document number will be annotated on the GBL. When only Marine Corps funding is used, the GBL will be sent to the Commanding General (Code A470), Marine Corps Supply Center, Albany, Georgia 31704, for payment.

7. Packing lists and marking of IPE must be in accordance with MIL-STD-107, paragraphs 5.2 and 5.8.6 and applicable parts of MIL-STD-129. Compliance with inspection requirements of MIL-STD-107, Appendix A is mandatory.

8. The following table contains proper levels of protection and related requirements for handling and preparation of IPE for shipment from using activities and from storage facilities. References cited in the table are to MIL-STD-107 unless otherwise indicated. Items previously prepared to a higher level of protection shall not be reworked to meet lower level requirements.

<i>Type of movement to</i>	<i>Cleaning, preservation, &amp; packaging</i>	<i>Preparation for shipment, packing and skidding</i>
a. User (Domestic) Military and Industrial Requirement	Level C par. 20 (20.1-20.11) par. 22 (22.1-22.4)	Level C (1) All items—Prepare for shipment in accordance with Appendix C.  (2) Items, components, assemblies, which are <i>NOT</i> conducive to skidding. Select method in accordance with par. 40.6.  (3) Items, components, assemblies, etc., conducive to skidding—par. 5.8.5. and 30.5. Application of aluminum skids shall be in compliance with MIL-HDBK-701. Wood skids used in lieu of aluminum skids shall

Figure 3C-3. PREPARATION AND HANDLING OF IPE FOR SHIPMENT—continuing

<i>Type of movement to</i>	<i>Cleaning, preservation, &amp; packaging</i>	<i>Preparation for shipment, packing and skidding</i>
b. User (Overseas) Industrial Requirement	Level A par. 20 (20.1-20.11) par. 21 (21.1-21.18)	be in compliance with MIL-HDBK-701, par. 5.3-5.3.7.  For Known Conditions:  Level B. (1) All items—Prepare for shipment in accordance with Appendix C.  (2) Items, components, assemblies, which are <i>NOT</i> conducive to skidding. Select method in accordance with par. 40.5.  (3) Items, components, assemblies, conducive to skidding, par. 5.8.5. and 30.5, except that aluminum skids shall not be used. Wood skids shall be in accordance with MIL-HDBK-701.  For Severe or Unknown Conditions:  Level A. (4) All items—Prepare for shipment in accordance with Appendix C.  (5) Items and/or components, assemblies, which are <i>NOT</i> conducive to skidding. Select method in accordance with par. 40.4.  (6) Items, components, assemblies, conducive to skidding—par. 5.8.5. and 30.5, except that aluminum skids shall not be used. Fabrication of wood skids shall be in accordance with MIL-HDBK-701. Particular attention shall be given shipping covers and shrouds, par. 30.6. Consideration will be given to the use of crates in accordance with subparagraph (5) above, in lieu of skidding, giving full consideration to the specific item, and cost and protection factors involved.
User. (Overseas Military Requirement	Metalworking machinery & support equipment — level A, MIL-MX18058.	(1) Level A or B, MIL-M-18058. When level of packing is not specified, selection of level shall be determined by destination and use factors. When indeterminate or unknown factors exist, Level A shall apply.

Figure 3C-4. PREPARATION AND HANDLING OF IPE FOR SHIPMENT—continuing

<i>Type of movement to</i>	<i>Cleaning, preservation, &amp; packaging</i>	<i>Preparation for shipment, packing and skidding</i>
d. Storage—PEP (Package Plant) IPE	Other IPE—See re- quirements in sub- paragraph b above.  Level A par. 20 (20.1-20.11) par. 21 (21.1-21.18).	(2) Level A—Prepare in accordance with paragraph 8 b (5) above, dependent upon destination and use factors.  (1) Standby-in-place. Prepare for storage in accordance with par. 5.8.1 and 5.8.2 and Appendices C and E, unless otherwise specified in applicable documentation.  (2) Storage other than standby in place. Prepare for storage in accordance with par. 5.8.1 and 5.8.2 and Appendices C and E.  Wood skidding shall be in compliance with MIL-HDBK-701. Aluminum skidding shall not be used for PEP items, unless other- wise specified in applicable documentation.
e. Maintenance or Stor- age Activity	Level C par. 20 (20.1-20.11) par. 22 (22.1-22.4).	Level C. Same as requirements in para- graph 8 a above, except that fabrication of wood skids shall be in compliance with MIL-HDBK-701.
f. On-Site Storage (DoD General Re- serve—See par. 10211)	Favorable Storage Conditions: Level C par. 20 20.1- 20.11) par. 22 (22.1-22.4).  Unfavorable Storage Conditions or Long Term Storage: Level A par. 20 (20.1-20.11) par. 21 (21.1-21.18).	(1) Storage in-place (no physical move- ment): No skidding is required.  (2) Storage other than in-place (physical movement required): Same requirements as in paragraph 8 e above.

Figure 3C-5. PREPARATION AND HANDLING OF IPE FOR SHIPMENT—continuing

Appendix 4A  
 FORMAT A PLANT EQUIPMENT PACKAGES FACT SHEET

- 
1. Sponsoring DoD component .....
  2. Bureau, Command, Corps .....
  3. Planned Producer and Plant Location .....
  4. Item to be procured .....
  5. End Item (if 4 above is component) .....
  6. Capacity versus Mobilization Requirement
    - a. Mobilization Requirement per month .....
    - b. Capacity
      - (1) Current planned capacity .....
      - (2) Capacity of this PEP .....
      - (3) Total capacity if this PEP is approved .....
  7. Number and value of Government-owned IPE
 

	(NR)	(VALUE)
a. Currently furnished (Encl 1) .....	(NR)	(VALUE)
b. Additionally required (Encl 2) .....		
  8. Has contractor agreed to retain privately-owned equipment which is required to augment (if needed) Government-owned and retained capabilities identified above? YES \_\_\_ NO \_\_\_ (Explain)
  9. Value of Government-furnished OPE, ST&TE .....
  10. REMARKS:  
 I certify that the plant equipment package described above meets all criteria contained in paragraph 30102 of DLAM 4215.1/AR 700-43/NAVSUP PUB 5009/AFM 78-9.  
  
 Date \_\_\_\_\_

Figure 4A-1. FORMAT A PLANT EQUIPMENT PACKAGES FACT SHEET

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I certify that the Plant Equipment Package(s) listed below has been reviewed and meets all criteria for retention contained in paragraph 30102 of DLAM 4215.1/AR 700-43/NAVSUP PUB 5009/AFM 78-9.

**ASSISTANT SECRETARY  
 (ARMY), (NAVY), (AIR FORCE);  
 AGENCY DIRECTOR;  
 or designee**

Figure 4A-2. FORMAT A PLANT EQUIPMENT PACKAGES FACT SHEET—continuing

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**Plant Equipment Pack Number ..... was reviewed as of .....  
and it was determined that it no longer meets the criteria for retention. Action has been initiated  
to declare the industrial plant equipment in this package to the Defense Industrial Plant Equip-  
ment Center.**

**Assistant Secretary (I&L) —  
(Army), (Navy), (Air Force),  
or Director, Defense Supply  
Agency**

**or  
designee**

**Figure 4A-3. FORMAT A PLANT EQUIPMENT PACKAGES FACT SHEET—continuing**

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Agreement made this 18th day of August 1967 by and between the United States Coast Guard (USCG) and the Defense Supply Agency (DSA) acting for the Department of Defense (DoD).

Authority to execute this Agreement on behalf of the Department of Defense is vested in the Defense Supply Agency pursuant to Deputy Assistant Secretary of Defense (Material) letter to Director, Defense Supply Agency, dated 13 June 1967.

Authority to execute this Agreement on behalf of the U.S. Coast Guard is vested in the Chief of Staff, USCG, or his designated representative.

### **I. Purpose**

This Agreement establishes policies, procedures, and conditions by which USCG may obtain on a loan basis industrial plant equipment (IPE) from the General Reserve under the management control of the Defense Industrial Plant Equipment Center (DIPEC).

### **II. Provisions**

A. General Reserve items will not be loaned when being held to satisfy a current requisition, specific requirement, or the item is considered to be in short supply by DIPEC.

B. DSA will permit USCG representatives to examine DIPEC General Reserve inventory records.

C. USCG will have a thirty-day period in which to accept or reject IPE placed on hold.

D. USCG will arrange for accountability, maintenance, protection, preservation, repair and parts replacement for DoD-owned IPE during the period of the loan. The loaned equipment will be returned to DSA in the same condition as when loaned, normal wear and tear excepted.

E. USCG agrees to bear all costs of dismantling (where applicable), packing, crating, handling and transportation of DoD-owned IPE from its present location to the point of final use by USCG, any stop-over enroute included, and return to DoD. Appropriations chargeable for packing, crating, handling and transportation will be indicated on requests submitted to DIPEC. Equipment to be shipped will be processed in accordance with specifications and standards provided by DIPEC.

F. USCG agrees to bear all costs for repair, rebuilding, modification, analytical inspection, operational testing or attachments as may be required by USCG. Such services will be performed at Government facilities, provided personnel and facilities are available, or by commercial contractors as determined by mutual agreement between DIPEC and USCG. Work will not be initiated until USCG has been furnished a cost estimate and authorizes expenditure of the required funds. Any obligation of funds in excess of the estimated cost will require USCG approval. SF 1080 billings for

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Figure 5A-1. AGREEMENT BETWEEN UNITED STATES COAST GUARD AND DEFENSE SUPPLY AGENCY

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services performed will be made by DIPEC to the paying offices designated by USCG.

G. All requests for loans will be submitted to the Defense Industrial Plant Equipment Center, Memphis, Tennessee, 38114, by the appropriate element of the USCG and will cite the USCG funds chargeable for all costs referenced in paragraphs E and F above. Each loan will be executed by DIPEC and an appropriate representative of the USCG as a supplement to this Agreement.

H. USCG will sponsor all its contractors requesting the loan of IPE from DSA.

I. IPE may be loaned for a five year period with an option to renew for a similar or lesser period if warranted by USCG and approved by DIPEC.

J. USCG will advise DIPEC immediately of any item proposed for relocation and will report promptly to DIPEC any item of DoD-owned IPE which is not in use by or for USCG.

K. USCG agrees to return all aluminum skids as specified by DIPEC.

L. Changes to and/or termination of this Agreement:

1. In the event of full or partial mobilization, critical national emergency, or other urgent DoD needs, as determined by the Secretary of Defense, all IPE on loan to USCG will be returned to DSA upon notice to USCG of such action by DSA.

2. This Agreement may be terminated by mutual agreement between the signatories of this Agreement or their duly appointed successors, or their designees empowered to act in such capacity. Upon termination of this Agreement USCG will return DoD-owned IPE within thirty days of the date of the termination unless specified otherwise by DIPEC.

This interagency agreement is effective immediately after approval by below listed parties.

**UNITED STATES COAST GUARD**

**DEFENSE SUPPLY AGENCY**

/s/ **W.R. RIEDEL**

/s/ **J.A. BROOKS**

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**W.R. RIEDEL**  
Captain, U.S. Coast Guard  
Deputy Chief of Staff

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**JOHN A. BROOKS III**  
Brig General, USAF  
Executive Director  
Technical & Logistics Services

**8 Aug. 1967**

**18 Aug. 1967**

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**(DATE)**

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**(DATE)**

Figure 5A-2. AGREEMENT BETWEEN UNITED STATES COAST GUARD AND DEFENSE SUPPLY AGENCY—

## Appendix 6A

### Preparation of DD Form 1106, Industrial Plant Equipment Replacement Analysis Worksheet

This appendix is used to provide a convenient and practical means of comparing the operating and capital cost elements of using existing IPE, listed in appendix 6B, versus modern replacement. The DD Form 1106 will be prepared by typewriter in the number of copies required.

(1) ANALYSIS NO.: A number will be assigned to each "Industrial Plant Equipment Replacement Analysis Work Sheet" and the analysis sheet will be numbered consecutively for each Government-owned facility or contractor operated facility. Each Military Department will develop a prefix that will be assigned each location.

(2) DATE: Record the month, day, and year the analysis work sheet is completed.

(3) (Block 1).ACTIVITY: The name of military or contractor facility where "present equipment" is being used.

(4) (Block 2). LOCATION: The street, city and state where "present equipment" is being used.

(5) (Block 3). SHOP: The shop number, cost center or organizational segment, as applicable, where "present equipment" is being used.

(6) (Block 4). BUILDING NO.: The building number (if applicable) where "present equipment" is located.

(7) (Block 5). PRESENT EQUIPMENT: (Note: If a group of machine tools are involved, generally describe and refer to supporting work sheets.)

(a) DESCRIPTION: Copy verbatim the noun description given in the appropriate Industrial Plant Equipment Handbook (Appendix 1B or ASPR 13-312).

(b) MANUFACTURER: The name of the original builder of the "present equipment".

(c) MODEL NO.: The original manufacturer's model designation if one has been assigned. If equipment is special designate "SPEC". If equipment purpose designate "SGL".

(d) PLANT EQUIPMENT CODE: The twelve digit numerical code assigned in the most recent Industrial Plant Equipment Handbook (Appendix 1B or ASPR 13-312).

(e) DEPARTMENTAL NO.: Military Department identification number.

(f) YEAR BUILT: The year "present equipment" was originally built.

(g) TOTAL ACQUISITION COST: Original acquisition cost of "present equipment" plus shipping, installation and any additional attachments, accessories, etc., which would be with the equipment at the time of disposal.

(h) QUANTITY: The number of "present equipment" items involved in the analysis.

(8) (Block 6). PROPOSED EQUIPMENT

(a) DESCRIPTION: Copy verbatim the noun description given in Industrial Plant Equipment Handbook (Appendix 1B or ASPR 13-312). If Handbook does not contain description of the "proposed equipment" provide a complete description.

(b) MANUFACTURER: The name of the builder of the "proposed equipment".

(c) MODEL NO.: The model number assigned by manufacturer of proposed equipment, if available. If the equipment is special designate "SPEC". If single purpose, designate "SGL".

(d) PLANT EQUIPMENT CODE: The twelve-digit numerical code assigned in the Industrial Plant Equipment Handbook (Appendix 1B or ASPR 13-312) if available.

(e) QUANTITY: The number of "proposed equipment" items involved in the analysis.

(f) PRODUCTIVITY INCREASE RATIO: The increased productive capacity ratio, which will reflect the comparison of the rate of production of the "proposed equipment" to that of the "present equipment". This figure should be developed through engineering studies and estimated production potential from equipment manufacturers.

(9) (Block 7). OPERATING COST ANALYSIS FOR EQUIVALENT OUTPUT (Next Year): (The following factors shall be considered and answers applied to columns "a" and "b" where applicable.)

(a) MACHINE LOAD (Hours Next Year): The number of hours, based on the known and anticipated work load, that the "present equipment" would be used during the next twelve months following the date of the analysis for certain production output (Column a). The number of hours the "proposed equipment" would be used during the next twelve months following the date of the analysis for equivalent production output (Column b). These hours will be in direct proportion to the productivity increase ratio (6f) of the "proposed equipment" to the "present equipment", i.e., if the "present equipment" will be used for 1800 hours for certain production output during the next twelve months and the productivity increase ratio (6f) is 3:1, then the machine load for the "proposed equipment" will be 1800 (3 = 600 hours).

(b) DIRECT LABOR: The wages of the operator (including helper, if applicable) for the number of hours required to operate the machine. If the operator operates more than one machine direct labor hours should be allocated accordingly.

(c) INDIRECT LABOR: Indirect labor should depict only those operating costs, which vary with the replacement of the present machine. Fixed expense, such as ground keeping, security, janitorial services, safety, etc., which will not be affected by replacement will not be included as a cost in the analysis.

(d) FRINGE BENEFITS: The costs which include, but need not be limited to annual, sick, holiday and military



leave, allowance for protective clothing, etc. This is usually expressed as a percentage of direct labor. Approximately 25 percent would be a figure that would represent the minimum applicable to Government-operated installations.

(e) MAINTENANCE: The estimated costs of ordinary operational maintenance and repair for the next twelve-month period. It does not include costs for major overhaul or rebuilding. When major overhaul or rebuilding of "present equipment" is an alternative, this will be the subject of a complete analysis comparing the "present equipment" as is against rebuilding it, and further comparing the results of this analysis with an analysis of the "present equipment" against procuring new equipment.

(f) POWER: The cost of power consumed. This may be obtained by multiplying the factor of cost per power unit (e.g. kilowatt-hours, cubic foot of gas, etc.) by the number of hours in (7a) multiplied by the consumption of the equipment.

(g) SCRAP/REWORK: The costs of material and labor (including direct, indirect and fringe benefits) for parts scrapped or in need of rework when the cause of the spoilage is due to the fault of the machine. Do not include these costs of spoilage if due to the fault of the operator.

(h) TOOLING: If there are any significant differences between the "present" and "proposed equipment" in the costs for additional jigs and fixtures, cutting tools, attachments and other accessories which are not considered a part of the basic machine, these differences should be taken into consideration. Do not include attachments and fixtures, which are considered a permanent part of the machine and are included in capital costs. Consumable items such as cutting tools, abrasive wheels, etc., which are normally required on both "present" and "proposed equipment," shall not be considered unless the difference in quantities or value are significant.

(i) SAVINGS/OTHER OPERATIONS, ASSEMBLY: The dollar savings resulting from elimination or reduction of subsequent operations, reduction in inspection time, less assembly time, etc. For example, if due to better accuracy of the proposed equipment, less time is spent in the assembly of parts, these savings should be reflected as a cost against the "present equipment".

(j) OTHER COSTS: Any other costs or savings which would contribute to the completeness of the analysis. For example, savings in floor space should be reflected if this is a critical item. Also include costs in connection with numerical control, programming, tape preparation etc. under this heading.

(k) TOTAL OPERATING COSTS: The sum of figures entered in "7b" through "7j".

(l) NET OPERATING COSTS FAVORING "PROPOSED EQUIPMENT": The result of subtracting the total in line "7(k)b" from "7(k)a".

(10) (Block 8). CAPITAL COST ANALYSIS OF "PROPOSED EQUIPMENT" (Next Year)

(a) ACQUISITION COST: The acquisition cost of the "proposed equipment" including all attachments, accessories and related items.

(b) INSTALLATION, TRANSPORTATION AND MISCELLANEOUS COSTS: The cost for transportation, installation and any miscellaneous cost of preparing the "proposed equipment" for operation.

(c) TOTAL INSTALLED COST: The result of adding "8a" and "8b".

(d) CURRENT DISPOSAL VALUE OF "PRESENT EQUIPMENT": The value of the "present equipment" if offered for sale now. It is intended that this figure will reflect the greatest amount of money which can be realized for the disposal of the "present equipment".

(e) NET REQUIRED INVESTMENT: This figure is obtained by subtracting "8d" from "4,8c".

(f) SERVICE LIFE: The service life of the "proposed equipment" for purposes of these analyses will be obtained from appendix 6B. There will be no deviation from the service lives indicated in appendix 6B.

(g) CHART PERCENT: This percentage will be obtained from appendix 6C, by selecting the percent indicated opposite the service life of "8f" above. For example, 18 years service life equals 12.7 percent.

(h) TOTAL CAPITAL COST: This figure is obtained by multiplying the net required investment (8e) by the Chart percent (8g).

(11) (Block 9). NEXT YEARS SAVINGS FROM REPLACEMENT: This figure is obtained by subtracting the total capital cost (8h) from the net operating cost favoring the "proposed equipment" (7l).

**Appendix 6B  
SERVICE LIFE TABLES**

NOTE: The Service Life shown in these tables is solely for use in connection with completing the DD Forms 1106. It is an arbitrary figure and takes into consideration an average amount of idle time customarily encountered for DoD-owned equipment. Its use is not valid in connection with actual physical or technological life expectancies of the equipment. Its sole purpose is so that all DoD elements will use the same Service Life for similar pieces of equipment when considering replacement.

<b>FSC 3220 – WOOD WORKING EQUIPMENT</b>		<b>ROUTING MACHINE</b>
<b>BORING MACHINE</b>		Pantograph ..... 25
Horizontal .....	24	Sliding Arm ..... 21
Vertical .....	24	Stationary Arm ..... 21
<b>BOX, WOODSTEAMING</b> .....	24	<b>SANDER</b>
<b>CARVING MACHINE</b> .....	22	Disk and Belt .....
<b>CIRCULAR SAW AND JOINTER</b> .....	25	Disk and Spindle .....
<b>CLAMP, SASH AND DOOR</b> .....	25	Double Disk .....
<b>DOVETAILING MACHINE</b> .....	23	Drum, Horizontal, Power Feed .....
<b>DOWEL TURNING MACHINE</b>		Single Belt, Horiz., Edge Type Oscillating .. 18
Automatic Feed .....	23	Single Belt, Horiz., Manual Stroke .....
Hand Feed .....	23	Single Belt, Horiz., and Vertical, Variety
<b>GLUE SPREADER, POWER FEED</b> .....	16	Type .....
<b>GUNSTOCK MACHINE</b> .....	23	Single Belt, Vertical, Flat Surface Type ... 18
<b>JOINTER</b>		Single Disk .....
Glue and Edge Molder .....	23	Single Spindle, Oscillating .....
Inclined Bed Type .....	22	<b>SAW, BEND</b>
Straight Bed Type .....	23	Inclinable .....
<b>LATHE</b>		Inclinable, Automatic Angling .....
Automatic Shaping .....	25	Jig .....
Bedless Type .....	20	Resaw, Vertical, Single Blade Type .....
Fixed Gap Bed .....	22	Rip and Resaw .....
Sliding Gap Bed .....	23	Rip, Single Blade Type .....
Standard Bed Type .....	23	Scroll and Resaw .....
<b>LOCK CORNER BOX MACHINE, SINGLE END</b>		Standard Upright Type .....
<b>CUTTER</b> .....	23	<b>SAW, CIRCULAR</b>
<b>MATCHER, TWELVE FEED ROLLS</b> .....	25	Cutoff, Double End Type .....
<b>MILLING MACHINE</b>		Cutoff, Overhead Swing Type .....
Horizontal .....	25	Cutoff, Radial Type .....
Vertical .....	25	Cutoff, Underswing Type .....
<b>MOLDER</b>		Miter, Double End, Plain and Compound
Hollow Chisel Type, Horiz., Single		Mitering .....
Spindle .....	24	Non-Tilt .....
Hollow Chisel Type, Vertical, Single		Panel Cutting, Hand Feed .....
Spindle .....	24	Radial, Overarm Type .....
<b>MORTISER</b>		Radial, Overarm Type, Trailer Mounted ... 17
Chain Saw Type, Vertical,		Rip, Multiple Blade, Power Feed .....
Single Spindle .....	24	Rip, Single Blade, Hand Feed .....
Hollow Chisel Type, Horiz., Single		Rip, Single Blade, Power Feed .....
Spindle .....	24	Tilt Arbor, Double Arbor Type .....
Hollow Chisel Type, Vertical, Single		Tilt Arbor, Single Arbor Type .....
Spindle .....	24	Straight Line .....
<b>PRESS, LAMINATING</b> .....	18	

Figure 6B-1. SERVICE LIFE TABLES

SCARFING MACHINE .....	23
SHAPER .....	24
SURFACER	
Double Cylinder Type .....	25
Jointer .....	22
Matcher .....	25
Matcher and Molder .....	25
Single Cylinder Type .....	23
TENONER	
Double End Type .....	25
Single End Type .....	25
TIMBER SIZER .....	25
WOOD BENDING MACHINE .....	25
WOODWORKER, UNIVERSAL .....	22

**FSC 3405 — SAWS AND FILING MACHINES**

CUT-OFF MACHINES	
Band .....	19
Circular .....	20
Hack .....	20
Lathe .....	20
Rotary, Tool Head .....	20
DRESSING MACHINE, SAW BLADE,	
CIRCULAR, FRICTION .....	20
FILING MACHINES	
Band, Contour .....	25
Circular .....	20
Hack .....	20
Ram .....	20
SAWING AND FILING MACHINES	
Band .....	25
Ram .....	20
SAW FILING AND SETTING MACHINE .....	20
SAW, STRETCHING MACHINE, BAND .....	20
SAWING MACHINE, BAND CONTOUR .....	25
SAW SETTING MACHINES	
Band .....	20
Circular .....	20
Hack .....	20

**FSC 3408 — MACHINING CENTERS AND WAY TYPE MACHINES**

MACHINING CENTERS	
Numerical Controlled, Manual Tool	
Changer, Traveling Table .....	10
Numerical Controlled, Traveling Column ..	10
Numerical Controlled, Traveling, Column,	
Shuttle Pallets .....	10
Numerical Controlled, Traveling Table ....	10
Numerical Controlled, Traveling Table,	
Rotary Transfer Table .....	10

Numerical Controlled, Traveling Table,	
Shuttle Pallets .....	10
WAY TYPE MACHINES	
Multiple Station, Center Column .....	20
Multiple Station, Free Transfer .....	20
Multiple Station, Palletized Transfer .....	20
Multiple Station, Rotary Index Table .....	20
Multiple Station, Shuttle .....	20
Multiple Station, Trunnion .....	20
Multiple Station, Turret .....	20
Single Station, Angular .....	20
Single Station, Horizontal .....	20
Single Station, Horizontal/Angular .....	20
Single Station, Horizontal/Vertical .....	20
Single Station, Vertical .....	20
Single Station, Vertical/Angular .....	20
Single Station,	
Horizontal/Vertical/Angular .....	20
Single Station, Vertical, Numerical	
Controlled .....	10

**FSC 3410 — ELECTRICAL AND ULTRASONIC EROSION MACHINES**

ELECTRICAL DISCHARGE MACHINE	
Quill, Bed Type .....	12
Quill, Knee Type .....	12
Ram, Bed Type .....	12
Ram, Four Column Type .....	12
Ram, Rail Type .....	12
Reciprocating Table .....	12
Tool and Cutter Sharpening .....	12
ELECTRICAL DISINTEGRATING	
MACHINE .....	19
Portable .....	19
ELECTROCHEMICAL MACHINE	
Cavity, Quill .....	10
Cavity, Ram .....	10
Reciprocating .....	10
Rotary .....	10
Single Point .....	10
Tool and Cutter .....	10
ULTRASONIC EROSION MACHINE	
Bed .....	14
Bench .....	14
Knee .....	14
Rotary .....	14

**FSC 3411 — BORING MACHINES**

BORING AND DRILLING MACHINE	
Horizontal .....	19
BORING AND FACING MACHINE .....	20

Figure 6B-2. SERVICE LIFE TABLES—continuing

BORING AND MILLING MACHINE .....	22	Internal .....	21
BORING AND TURNING MACHINE, PRECISION VERTICAL, NON-ROTATING BORING BAR		MECHANICAL DRIVE	
Ram Head .....	22	Internal .....	16
BORING AND TURNING MACHINE (VERTICAL LATHE)		Surface .....	16
Ram and Side Head .....	22	PNEUMATIC DRIVE	
Ram and Turret Head .....	22	Internal and Surface .....	17
Ram Head .....	22	Internal .....	17
Ram, Turret and Side Head .....	22	Surface .....	17
Turret and Side Head .....	22	BROACHING MACHINE, SPECIAL DESIGN, HYDRAULIC	
Turret Head .....	22	Circular Cutter Type .....	20
BORING MACHINE, CYLINDER, ANGULAR	25	BROACHING MACHINE, VERTICAL, DUAL, RAM HYDRAULIC DRIVE	
BORING MACHINE, CYLINDER, VERTICAL		Internal .....	15
Fixed Head .....	19	Internal and Surface .....	16
Rail Type .....	18	Surface .....	16
Vertical Sliding Head .....	19	MECHANICAL DRIVE	
BORING MACHINE, JIG		Surface .....	15
Horizontal .....	15	BROACHING MACHINE, VERTICAL, SINGLE RAM HYDRAULIC DRIVE	
Vertical .....	17	Internal and Surface .....	16
BORING MACHINE, PRECISION, HORIZONTAL		Internal .....	17
Bridge Type, Double End .....	17	Surface .....	16
Bridge Type, Single End .....	19	MECHANICAL DRIVE	
BORING MACHINE, PRECISION, VERTICAL		Internal and Surface .....	16
Boring Spindle Type .....	16	Surface .....	17
BORING-DRILLING-MILLING MACHINE, HORIZ.,		PNEUMATIC	
Floor Type .....	20	Surface .....	17
Planer Type .....	18		
Rotating Table Type .....	16	FSC 3413 — DRILLING AND TAPPING MACHINES	
Table Type .....	20	BACKSPOTFACING MACHINE .....	18
BORING-DRILLING-MILLING MACHINE, VERTICAL		DRILLING AND ROUTING MACHINE, COMB. ....	1
Table Type .....	16	DRILLING AND TAPPING MACHINE, COMB. GANG UNITS	
BORING-TURNING-GRINDING MACHINE	20	Bench .....	20
BORING FACING, AND TURNING MACHINE, VERT.		Floor .....	20
Traveling Column .....	22	DRILLING AND TAPPING MACHINE, COMB. MULTIPLE SPINDLE, COMMON POWER	20
		DRILLING MACHINE, BED AND BRIDGE, SINGLE SPINDLE .....	22
FSC 3412 — BROACHING MACHINE		DRILLING MACHINE, DEEP HOLE .....	17
BROACHING MACHINE, ANGULAR, SINGLE RAM .....	18	DRILLING MACHINE, HEAD MOUNTED, SPECIAL PURPOSE .....	18
BROACHING MACHINE, HORIZONTAL		DRILLING MACHINE, MULTIPLE SPINDLE, COMMON POWER UNIT .....	20
Continuous, Mechanical .....	20	DRILLING MACHINE, RADIAL	
BROACHING MACHINE, HORIZ., DUAL RAM HYDRAULIC DRIVE		Bench .....	18
Internal and Surface .....	18	Floor .....	18
BROACHING MACHINE, HORIZ., SINGLE RAM HYDRAULIC DRIVE		Traversing Column .....	18
Internal and Surface .....	21	DRILLING MACHINE, RADIAL,	

Figure 6B-3. SERVICE LIFE TABLES—continuing

<b>TRAVERSING COLUMN</b>		<b>GEAR GRINDING MACHINE, FORM WHEEL</b>	
Bed Type .....	18	Spur .....	19
Carriage Type .....	16	Spur and Helical .....	18
Track Type .....	20	Spur and Spline .....	18
<b>DRILLING MACHINE, ROTATING COLUMN</b>		<b>GEAR GRINDING MACHINE, GENERATING TYPE</b>	
Bed Type .....	18	Hypoid .....	19
Floor Type .....	20	Spiral Bevel .....	20
<b>DRILLING MACHINE, TURRET HEAD</b>		Spur and Helical .....	20
Bench .....	16	<b>GEAR GRINDING MACHINE, NON-GENERATING</b>	
Floor .....	18	Spur and Helical .....	20
<b>DRILLING MACHINE, UPRIGHT, BOX COLUMN SINGLE SPINDLE</b>		<b>GEAR HOBBIING MACHINE</b>	
Bench .....	20	Horizontal .....	18
Floor .....	22	Rotary Type .....	18
<b>DRILLING MACHINE, UPRIGHT, GANG DRILLS INDEPENDENT POWER UNITS</b>		Spline .....	18
Bench .....	20	Vertical .....	18
Floor .....	20	<b>GEAR HONING MACHINE</b>	
<b>DRILLING MACHINE, UPRIGHT, ROUND COLUMN, SINGLE SPINDLE</b>		Spur and Helical .....	20
Bench .....	22	<b>GEAR LAPPING MACHINE</b>	
Floor .....	24	Helical .....	20
<b>DRILLING MACHINE, UPRIGHT, SMALL HOLE, PRECISION</b>		Hypoid .....	20
Bench .....	20	Spur and Helical .....	21
<b>DRILLING MACHINE, WALL-POST TYPE</b>		<b>GEAR PLANING MACHINE</b>	
Radial .....	25	Spur and Internal .....	22
<b>TAPPING MACHINE, GANG UNITS</b>		<b>GEAR SHAPER</b>	
Bench .....	18	Spur .....	23
Floor .....	20	Spur and Helical .....	19
<b>TAPPING MACHINE, MULTIPLE SPINDLE</b>	20	Spur and Rack .....	18
<b>TAPPING MACHINE, SINGLE SPINDLE</b>		<b>GEAR SHAVING MACHINE, ROTARY TYPE</b>	
Bench .....	20	Spur and Helical .....	18
Floor .....	22		
<b>FSC 3414 — GEAR CUTTING AND FINISHING MACHINES</b>		<b>FSC 3415 — GRINDING MACHINES</b>	
<b>GEAR CHAMFERING AND DEBURRING MACHINE</b>		<b>GRINDING MACHINE, BROACH</b>	
Flycutter Type .....	18	Cylindrical .....	18
Spur .....	20	Flat .....	18
Spur and Helical .....	20	Flat and Cylindrical, Comb. ....	18
Spur, Helical and Spiral .....	21	<b>GRINDING MACHINE, CONTOUR</b>	
<b>GEAR CUTTING MACHINE, FORM MILLING TYPE</b>		Cam, Center Type .....	17
Spur and Rough Bevel .....	15	Template Type .....	17
Spur .....	18	<b>GRINDING MACHINE, CYLINDRICAL, EXTERNAL CENTER TYPE</b>	
Straight Bevel .....	18	Plain .....	19
<b>GEAR GENERATING MACHINE</b>		Roll .....	19
Hypoid .....	20	Universal .....	19
Spiral Bevel .....	20	Angular Bed .....	18
Straight Bevel .....	21	Horizontal Bed .....	19
		<b>CHUCKING TYPE</b>	
		Plain .....	20
		Universal .....	18
		<b>GRINDING MACHINE, CYLINDRICAL, INTERNAL</b>	

Figure 6B-4. SERVICE LIFE TABLES—continuing



<b>LATHE, BENCH</b>			
Automatic .....	16		
Jewelers .....	25		
Plain .....	25		
Screw Cutting, Under 8" Swing .....	24		
Screw Cutting, 8" Swing & Over .....	23		
Turret .....	17		
<b>LATHE, BORING &amp; TURNING, DOUBLE END</b>			
Automatic .....	20		
Manual .....	23		
<b>LATHE, BORING &amp; TURNING, SINGLE END</b>			
Automatic .....	20		
Manual .....	25		
<b>LATHE, CHUCKING, BETWEEN CENTERS, AUTOMATIC</b>			
Under 4" Swing Over Front Slide .....	17		
4" to 9" Swing Over Front Slide .....	17		
9" to 12" Swing Over Front Slide .....	18		
12" & Over Swing Over Front Slide .....	18		
<b>LATHE, CHUCKING, HORIZ., MULTIPLE SPINDLE, AUTOMATIC</b>			
.....	19		
<b>LATHE, CHUCKING, HORIZ., SINGLE SPINDLE</b>			
Automatic .....	16		
Manual .....	10		
<b>LATHE, ENGINE, MANUAL</b>			
Under 12" Swing .....	25		
12" to 14" Swing .....	23		
14" to 16" Swing .....	23		
16" to 18" Swing .....	22		
18" to 20" Swing .....	21		
20" to 25" Swing .....	20		
25" Swing and Over .....	19		
<b>LATHE, ENGINE, NUMERICAL CONTROLLED</b>			
.....	10		
<b>LATHE, GAP, SLIDING BED</b>			
Under 40" Swing Thru Gap .....	18		
40" to 50" Swing Thru Gap .....	18		
50" to 60" Swing Thru Gap .....	21		
60" to 100" Swing Thru Gap .....	25		
100" Swing Thru Gap and Over .....	16		
<b>LATHE, GAP, SOLID BEN</b>			
Under 24" Swing Thru Gap .....	18		
24" to 36" Swing Thru Gap .....	18		
36" to 48" Swing Thru Gap .....	22		
48" Swing Thru Gap and Over .....	20		
<b>LATHE, HOLLOW SPINDLE, CENTER DRIVE</b>			
24" to 30" Swing Over Bed .....	18		
30" to 40" Swing Over Bed .....	22		
40" to 48" Swing Over Bed .....	24		
48" Swing and Over .....	24		
<b>LATHE, HOLLOW SPINDLE, GAP BED</b>			
40" to 50" Swing Over Bed .....	22		
50" to 60" Swing Over Bed .....	22		
60" Swing Over Bed and Over .....	24		
<b>LATHE, HOLLOW SPINDLE, SINGLE END</b>			
18" to 25" Swing Over Bed .....	21		
25" to 48" Swing Over Bed .....	22		
40" to 60" Swing Over Bed .....	24		
60" Swing and Over .....	24		
<b>LATHE, MANUFACTURING AND PRODUCTION</b>			
Automatic .....	18		
<b>LATHE, TOOL ROOM</b>			
Under 16" Swing .....	23		
16" to 24" Swing .....	22		
24" to 36" Swing .....	21		
36" Swing and Over .....	21		
<b>LATHE, TRACER</b>			
Automatic .....	17		
Manual .....	18		
Semi-Automatic .....	18		
<b>LATHE, TURRET, INCLINED BED</b>			
Manual .....	18		
Numerical Controlled .....	10		
<b>LATHE, TURRET RAM PLAIN</b>			
Under One Inch Bar Capacity .....	16		
One Inch Bar Capacity and Over .....	20		
<b>LATHE, TURRET RAM UNIVERSAL</b>			
Automatic .....	15		
Manual .....	18		
Numerical Controlled .....	10		
<b>LATHE, TURRET, SADDLE, CROSS SLIDING TURRET</b>			
Manual .....	17		
Numerical Controlled .....	10		
<b>LATHE, TURRET, SADDLE, FIXED CENTER, MANUAL</b>			
Under 2½" Bar Capacity .....	15		
2½" to 4½" Bar Capacity .....	22		
4½" to 6" Bar Capacity .....	23		
6" Bar Capacity and Over .....	22		
<b>LATHE, TURRET, SADDLE, FIXED CENTER, NUMERICAL CONTROLLED</b>			
.....	10		
<b>FSC 3417 - MILLING MACHINES</b>			
<b>ENGRAVING MACHINE, PANTOGRAPH, DIMENSIONAL</b>			
.....	24		
<b>MILLING MACHINE, AIRFOIL, AUTOMATIC TRACER CONTROLLED, HORIZ.</b>			
.....	18		
<b>MILLING MACHINE, BED TYPE</b>			
Comb., Horiz., and Vertical .....	20		
Horizontal .....	24		
Rotary Table .....	22		
Vertical .....	24		
<b>MILLING MACHINE, BENCH TYPE</b>			
Bed .....	22		

Figure 6B-6. SERVICE LIFE TABLES—continuing

Knee .....	22	SHAPER	
MILLING MACHINE, BRIDGE TYPE		Draw Cut .....	25
Vertical Feeding Head .....	18	Horizontal .....	25
MILLING MACHINE, CAM TYPE		Vertical .....	25
Horizontal .....	18	FSC 3419 — MISCELLANEOUS MACHINE	
MILLING MACHINE, KNEE TYPE		TOOLS	
Comb., Horiz., and Vertical .....	16	BUFFING AND POLISHING MACHINE,	
Horizontal .....	20	FLOOR MOUNTED .....	18
Vertical .....	19	BUFFING MACHINE, ROTARY	
MILLING MACHINE, PLANER TYPE		Buff Type .....	19
Double Housing .....	25	CHAMBERING MACHINE, HORIZONTAL	
Open Side .....	25	Turret Type .....	18
MILLING MACHINE, PROFILING		CHAMFERING MACHINE	
Bed Type .....	22	Breech Thread Type .....	16
Bridge Type .....	22	Cutter Type .....	18
Knee Type .....	17	Roll Type .....	18
Planer Type .....	18	COMBINATION BORING AND HONING	
Rotary Table .....	17	MACHINE .....	21
Skin .....	16	COMBINATION BUFFING & GRINDING	
Spar .....	16	MACHINE .....	22
Traveling Column .....	18	COUNTERSINKING MACHINE	
MILLING MACHINE, ROUTER		Bridge Type .....	21
Radial Arm .....	17	C-Frame Type .....	21
Stationary Arm .....	17	DEBURRING MACHINE	
MILLING MACHINE, SLOT .....	18	Roll Type .....	17
MILLING MACHINE, THREAD		Rotary Brush Type .....	16
Horizontal .....	18	DRILL AND CENTERING MACHINE .....	17
Vertical .....	18	END FINISHING MACHINE, TUBE AND	
MILLING MACHINE, TRAVELING GANTRY		ROD .....	20
Horizontal .....	20	FINISHING MACHINE	
Vertical .....	22	Abrasive Belt .....	17
MILLING MACHINE, TRAVELING HOUSING		Abrasive Belt and Disk .....	17
Horizontal .....	20	Ball .....	18
MILLING MACHINE, TRAVELING SADDLE,		Rotary Turret .....	16
RAM TYPE, SPECIAL DESIGN, TRACER		Wire Die .....	19
CONTROLLED		GRINDING MACHINE, SWING, ABRASIVE	
Horizontal .....	18	BELT .....	18
Vertical .....	18	HONING MACHINE	
SEMI-AUTOMATIC OPERATED		Angular .....	20
Horizontal .....	20	Horizontal .....	25
MILLING MACHINE, TURBINE BLADE		Mandrel Type .....	22
Fixed Bed .....	18	Superfinishing .....	20
Hydraulic Tracer .....	19	Vertical .....	22
Semi-Automatic Operated .....	19	KEYSEATING MACHINE .....	25
(ALL NUMERICAL CONTROLLED MILLING		LAPPING MACHINE	
MACHINES = 10 YEAR SERVICE LIFE)		Center .....	19
FSC 3418 — PLANERS AND SHAPERS		Cylindrical Lap .....	18
PLANER		Flat Lap .....	19
Double Housing .....	25	Gage .....	19
Open Side .....	25	Roller .....	19
Plate .....	25	Shaft .....	19

Figure 6B-7. SERVICE LIFE TABLES—continuing



<b>MILLING AND CENTER DRILLING</b>		<b>FLAME HARDENING MACHINE</b>	
<b>MACHINE</b> .....	21	Conveyor Type .....	16
<b>NIPPLE THREADING MACHINE</b> .....	22	Gear Tooth .....	16
<b>PIVOT POLISHING MACHINE</b>		Horizontal Chucking Type .....	16
Bench Type .....	25	Turn Table Type .....	16
Floor Type .....	23	Vertical Chucking Type .....	16
<b>PLATE AND SHEET FINISHING MACHINE</b>		<b>FORGE</b>	
Abrasive Belt .....	22	Blacksmith .....	20
Brush Type .....	20	Slot Type .....	20
<b>PROFILE FINISHING, ABRASIVE BELT</b> ...	22	<b>FURNACE, HEAT TREATING</b>	
<b>REAMING MACHINE, DEEP HOLE</b> .....	21	Bath Type .....	18
<b>RIFLING MACHINE, GUN BARREL</b> .....	21	Bell Type .....	18
<b>SHAVING MACHINE</b> .....	22	Box Type .....	20
<b>SPEED LATHE</b>		Car Type .....	18
Hollow Spindle Type .....	17	Continuous, Catenary Type .....	18
Solid Spindle Type .....	17	Continuous, Conveyor Type .....	16
<b>THREADING MACHINE</b>		Continuous, Pusher Type .....	16
Bolt, Die Head .....	22	Continuous, Roller Hearth Type .....	16
Pipe .....	22	Continuous, Rotary Hearth Type .....	16
Pipe and Bolt .....	22	Continuous, Shaker Hearth Type .....	12
Single Point Lathe Type .....	17	Continuous, Tower Type .....	20
<b>FSC-3422 — ROLLING MILLS AND</b>		Continuous, Walking Beam Type .....	16
<b>DRAWING MACHINES</b>		Elevator Type .....	14
<b>COMBINATION ROLLING MILL &amp; WIRE MILL</b>		Pit Type .....	20
Cold Roll .....	15	Traveling Chamber .....	14
Hot and Cold Roll .....	15	<b>GENERATOR, CONTROLLED</b>	
<b>DESCALING MACHINE, BILLET</b> .....	15	<b>ATMOSPHERE</b> .....	17
<b>PEELING MACHINE, BILLET</b> .....	15	<b>HEATER, HEAT TREATING, INDUCTION</b>	
<b>PIPE AND TUBE MILL</b> .....	15	Motor Generator Type .....	17
<b>ROLLER LEVELER</b> .....	15	Non-Rotating Type .....	15
<b>ROLLING MILL</b>		<b>FSC 3426 — METAL FINISHING</b>	
Bar .....	15	<b>EQUIPMENT</b>	
Laboratory .....	15	<b>ANODIZING MACHINE</b> .....	15
Plate .....	15	<b>CROMATE COATING MACHINE</b> .....	16
Rod .....	15	<b>ELECTROLYTIC POLISHING UNIT</b> .....	15
Sheet .....	15	<b>GALVANIZING MACHINE</b> .....	14
Slab .....	15	<b>LUBRICATING MACHINE</b> .....	16
Strip .....	15	<b>PHOSPHATE COATING MACHINE</b> .....	14
Wire Flattening .....	15	<b>PICKLING AND LUBRICATING MACHINE</b> .	15
<b>STRAIGHTENING AND CONTOUR</b>		<b>PICKLING MACHINE</b> .....	15
<b>CORRECTION MACHINE</b>		<b>PLATING MACHINE</b> .....	14
Roll Type .....	15	<b>TANK, METAL FINISHING</b>	
<b>STRIP COILING MACHINE</b> .....	15	<b>HEATED</b>	
<b>STRIP UNCOILING MACHINE</b> .....	15	Lined .....	17
<b>TUBE DRAWING MACHINE</b> .....	15	Unlined .....	15
<b>WIRE COILING MACHINE</b> .....	15	<b>UNHEATED</b>	
<b>WIRE DRAWING MACHINE</b> .....	15	Lined .....	20
<b>FSC 3424 — METAL HEAT TREATING</b>		Unlined .....	18
<b>EQUIPMENT</b>		<b>TINNING MACHINE</b>	
<b>CONTROL STATION, INDUCTION HEATING</b>		Automatic .....	16
<b>MOTOR GENERATOR</b> .....	15	Special Design, Tank Type .....	17

Figure 6B-8. SERVICE LIFE TABLES—continuing

<b>FSC 3431 — WELDING EQUIPMENT ARC</b>		<b>BRAZING MACHINE</b>	
<b>POWER SUPPLY</b>		Resistance, Butt Type .....	12
Rectifier .....	13	<b>SOLDERING EQUIPMENT</b>	
Transformer .....	14	Resistance, Portable .....	12
<b>POWER UNIT, STUD WELDING</b>		<b>WELDING EQUIPMENT, RESISTANCE,</b>	
Battery Type .....	5	<b>PORTABLE CABINET TYPE</b>	
Generator Type .....	17	Direct Energy .....	7
Rectifier Type .....	13	Electro Chemical Energy .....	7
<b>WELDING EQUIPMENT AND POWER</b>		Stored Energy .....	7
<b>SUPPLY, SEMI-AUTOMATIC</b>		<b>GUN TYPE</b>	
Consumable Electrode .....	10	Air Operated .....	18
Non-Consumable Electrode .....	10	Hand Operated .....	18
<b>WELDING EQUIPMENT, PLASMA</b>		Hydraulically Operated .....	16
Torch Type .....	10	<b>WELDING MACHINE, RESISTANCE</b>	
<b>WELDING EQUIPMENT, SEMI-AUTOMATIC</b>		Band, Saw Blade, Butt Type .....	16
Consumable Electrode .....	12	Flash, Butt Type .....	16
Non-Consumable Electrode .....	12	Multiple, Spot Type .....	15
<b>WELDING HEAD, AUTOMATIC OPERATED</b>		Projection, Direct Energy .....	7
Consumable Electrode .....	12	Seam .....	17
Non-Consumable Electrode .....	12	Spot .....	18
<b>WELDING MACHINE, ARC, AUTOMATIC</b>		Upset, Butt Type .....	16
Portable Pipe/Tube Weld Type .....	12		
Special Purpose .....	12	<b>FSC 3433 — GAS WELDING, HEAT CUTTING,</b>	
<b>WELDING MACHINE, GENERATOR TYPE</b>		<b>AND METALLIZING EQUIPMENT</b>	
<b>AC ARC</b>		<b>BRAZING MACHINE</b>	
Diesel Engine Driven .....	15	Gas .....	6
Electric Motor Driven .....	17	<b>CUTTING EQUIPMENT</b>	
Gasoline Engine Driven .....	15	Laser .....	10
<b>AC-DC, ARC</b>		Plasma, Hand Held .....	10
Diesel Engine Driven .....	15	<b>CUTTING MACHINE</b>	
Electric Motor Driven .....	17	<b>ELECTRIC ARC</b>	
Gasoline Engine Driven .....	15	Generator Type .....	17
<b>DC, ARC</b>		Rectifier Type .....	13
Diesel Engine Driven .....	15	<b>ELECTRIC RESISTANCE</b>	
Electric Motor Driven .....	17	Reverse Butt .....	15
Gasoline Engine Driven .....	15	<b>FLAME</b>	
<b>WELDING MACHINE, RECTIFIER TYPE</b>		Flame and Plasma .....	15
AC-DC Arc .....	13	Portable .....	16
DC Arc .....	13	Stationary .....	18
<b>WELDING MACHINE, STUD AUTOMATIC</b>		<b>PLASMA</b>	
Direct Energy .....	7	Portable .....	13
Stored Energy .....	7	Stationary .....	14
<b>SEMI-AUTOMATIC</b>		<b>CUTTING OUTFIT</b>	
Direct Energy .....	7	Electric Arc, Portable .....	15
Stored Energy .....	7	<b>METALLIZING EQUIPMENT</b>	
<b>WELDING MACHINE, TRANSFORMER TYPE</b>		Flame .....	18
AC Arc .....	13	Plasma Spray .....	13
		Spray Gun .....	15
		Tungsten Carbide Spark Discharge .....	15
		Vacuum Chamber .....	10
<b>FSC 3432 — ELECTRICAL RESISTANCE</b>		<b>POWER SUPPLY AND GUN, METALLIZING</b>	
<b>WELDING EQUIPMENT</b>		Electron Beam .....	10
<b>BRAZING AND SOLDERING EQUIPMENT</b>			
Resistance, Portable Type .....	12		

Figure 6B-9. SERVICE LIFE TABLES—continuing

SOLDERING MACHINE, GAS, AUTOMATIC AND SEMI-AUTOMATIC .....	18	Mechanical .....	17
SPRAY GUN, METALLIZING, FLAME .....	15	WELDING MACHINE, COLD PRESSURE	
WELDING MACHINE, GAS .....	16	Air Operated .....	15
		Hydraulically Operated .....	15
		Manually Operated .....	15
FSC 3436 — WELDING POSITIONERS AND MANIPULATORS		WELDING MACHINE, ELECTROGAS-SLAG	
		Automatic .....	15
MANIPULATOR, AUTOMATIC WELDING HEAD, STATIONARY BASE		WELDING MACHINE, ELECTRON BEAM	
Gantry Type .....	15	Hard Vacuum Type .....	7
Traveling Boom Type .....	15	Non-Vacuum Type .....	10
Traveling Head Type .....	16	WELDING PANEL, ARC .....	10
MANIPULATOR, AUTOMATIC WELDING HEAD, TRAVELING BASE			
Traveling Boom .....	12	FSC 3441 — BENDING AND FORMING MACHINES	
Traveling Head .....	15		
POSITIONER, WELDING		BENDING AND FOLDING MACHINE, TANGENT .....	20
Head and Tailstock Type .....	17	BENDING AND TWISTING MACHINE, HYDRAULIC .....	15
Headstock .....	17	BENDING BRAKE	
Spindle Type, Hand Operated .....	20	Box and Pan .....	21
Spindle Type, Power Operated .....	17	Standard Apron .....	23
Table Type, Hand Operated .....	20	BENDING MACHINE	
Table Type, Power Operated .....	17	Angle Beveling Rolls .....	24
Tailstock Type .....	17	Corrugating Rolls .....	24
TURNING ROLLS, WELDING		Flanging, Sheet .....	21
Idler Type .....	18	Horizontal, Roll .....	23
Power Driven .....	15	Initial Pinch Rolls .....	23
Tilting Base .....	15	Jogging Rolls, Plate .....	23
TURNTABLE		Pyramid Rolls .....	23
Welding .....	20	Ram .....	24
BRAZING OUTFIT		Rotary Head Bar .....	22
Induction, Gas Shielded .....	12	Rotary Head Pipe and Tube .....	22
Infrared, Pipe and Tubing .....	12	Vertical Rolls .....	24
BRAZING EQUIPMENT, ULTRASONIC .....	10	Wrapping Rolls, Plate .....	22
CHAMBER, WELDING		EXPANDING AND SHRINKING MACHINE, CYLINDRICAL .....	14
Controlled Atmosphere .....	18	EXPANDING MACHINE, CYLINDRICAL ...	20
CUTTING AND WELDING EQUIPMENT		FOLDING MACHINE, ADJUSTABLE BAR ..	21
Flame and Arc Type .....	15	FORMING MACHINE	
Plasma and Arc Type .....	10	Comb. Bulldozer and Stretch Wrap .....	22
CUTTING AND WELDING MACHINE		End Flaring, Pipe and Tube .....	24
Electron Beam .....	10	End Flaring, Squaring, Burring, Bending .	24
FLUX RECOVERY UNIT, WELDING .....	10	Grooving .....	20
OVEN, GRANULATED WELDING FLUX .....	18	Induction Heating, Bar .....	20
POWER SUPPLY, ELECTRON BEAM .....	10	Multiple Rolls .....	20
SOLDERING MACHINES		Radial Draw Forming .....	20
Ultrasonic .....	15	Rotary Disk .....	20
Commutator .....	15	Rotary Disk, Multiple Operation .....	20
Dip, Mechanical .....	18	Stretch-Wrap .....	18
Wave .....	10	PLANISHING MACHINE, SEAM ROLLING	
WELDING EQUIPMENT, ULTRASONIC .....	15	Cylindrical .....	20
WELDING HEAD OSCILLATOR		Plate .....	20
Electronic .....	15		

Figure 6B-10. SERVICE LIFE TABLES—continuing

<b>PRESS BRAKE</b> .....	22	<b>Two Column</b> .....	20
<b>PRESS, FORMING AND SHEARING</b> .....	22	<b>PRESS, MECHANICAL, VERTICAL, C-FRAME</b>	
<b>SHRINKING AND STRETCHING MACHINE</b>	20	<b>Double Action</b> .....	17
<b>SHRINKING MACHINE, CYLINDRICAL</b> ...	20	<b>Single Action</b> .....	18
<b>STRAIGHTENING MACHINE, ROLL</b>		<b>PRESS, MECHANICAL, VERTICAL, STRAIGHT SIDED</b>	
<b>Cylindrical</b> .....	21	<b>Double Action</b> .....	19
<b>Edge Forming</b> .....	22	<b>Single Action</b> .....	20
<b>Plate</b> .....	22		
<b>Round Bar</b> .....	22		
<b>STRETCHING MACHINE, ROTARY HEAD</b> .	20		
<b>FSC-3442 — HYDRAULIC &amp; PNEUMATIC PRESSES</b>		<b>FSC 3444 — MANUAL PRESSES</b>	
<b>PRESS, HYDRAULIC</b>		<b>PRESS, MANUAL, HYDRAULIC, HORIZONTAL, TIE BAR</b> .....	20
<b>Alligator, Swaging</b> .....	20	<b>PRESS, MANUAL, HYDRAULIC, VERTICAL</b>	
<b>Flexible Die</b> .....	18	<b>C-Frame, Bench</b> .....	20
<b>Hot Forming</b> .....	18	<b>Open Rod, Bench</b> .....	20
<b>Isostatic</b> .....	16	<b>Open Rod, Floor</b> .....	20
<b>Stretch Draw</b> .....	18	<b>Straight Sided, Floor</b> .....	20
<b>Variable Positioning</b> .....	18	<b>PRESS, MANUAL, RACK AND PINION, VERTICAL</b>	
<b>VERTICAL (COMBINATION)</b> .....	22	<b>C-Frame, Bench</b> .....	18
<b>PRESS, HYDRAULIC, HORIZONTAL</b>		<b>C-Frame, Floor</b> .....	18
<b>C-Frame</b> .....	18	<b>PRESS, MANUAL, SCREW TYPE</b>	
<b>Open Rod</b> .....	22	<b>C-Frame</b> .....	18
<b>Opposed Cylinder</b> .....	20	<b>Open Rod</b> .....	18
<b>Straight Sided</b> .....	18	<b>Straight Sided</b> .....	18
<b>Tie Bar Type</b> .....	22	<b>PRESS, MANUAL, VARIABLE POSITIONING, HYDRAULIC</b>	
<b>PRESS, HYDRAULIC, VERTICAL</b>		<b>Open Rod</b> .....	20
<b>C-Frame</b> .....	18		
<b>Open Rod</b> .....	23	<b>FSC 3445 — PUNCHING AND SHEARING MACHINES</b>	
<b>Straight Sided</b> .....	18	<b>PUNCHING MACHINE, COMBINATION</b>	
<b>PRESS, PNEUMATIC, VERTICAL</b>		<b>Bar Shear, Vertical</b> .....	22
<b>C-Frame</b> .....	18	<b>Bender, Vertical</b> .....	22
<b>Straight Sided</b> .....	18	<b>Shear and Coping, Vertical</b> .....	22
<b>PRESS, PIERCING</b> .....	18	<b>PUNCHING MACHINE, DOUBLE END, VERTICAL</b> .....	22
		<b>PUNCHING MACHINE, SINGLE END</b>	
<b>FSC 3443 — PRESS, MECHANICAL POWER</b>		<b>Horizontal</b> .....	24
<b>PRESS, MECHANICAL, HORIZONTAL, C-FRAME</b>		<b>Portable</b> .....	20
<b>Single Crank</b> .....	17	<b>Vertical</b> .....	24
<b>PRESS, MECHANICAL, HORIZONTAL, STRAIGHT SIDED</b>		<b>PUNCHING MACHINE, TURRET TYPE</b> .....	20
<b>Single Crank</b> .....	18	<b>SHEARING MACHINE, ANGLE</b>	
<b>PRESS, MECHANICAL, INCLINABLE</b>		<b>Double End</b> .....	20
<b>Double Action</b> .....	16	<b>Single End</b> .....	20
<b>Single Action</b> .....	16	<b>SHEARING MACHINE</b>	
<b>PRESS, MECHANICAL, MULTIPLE PLUNGER</b>		<b>Bar and Angle</b> .....	20
<b>Vertical</b> .....	21	<b>Bar and Cable</b> .....	20
<b>PRESS, MECHANICAL, PULL DOWN</b>		<b>Bar-Angle-Slitting</b> .....	20
<b>Four Column</b> .....	20	<b>Bar, Alligator</b> .....	18
		<b>Bar, Guillotine</b> .....	18

Figure 6B-11. SERVICE LIFE TABLES—continuing

Bar, Housing .....	20	RIVETING & DRILLING MACHINE, SQUEEZE, AUTOMATIC FEED, C-FRAME .....	15
Bar, Open Throat .....	18	RIVETING & PUNCHING MACHINE, SQUEEZE, AUTOMATIC FEED, C-FRAME .....	15
Bar, Sprue Cutter .....	20	RIVETING & STAKING MACHINE, STATIONARY, SINGLE HEAD, IMPACT ..	16
Form and Pierce .....	18	RIVETING MACHINE	
Plate, Squaring .....	20	Eccentric Crank .....	16
Plate, Throatless .....	20	Multiple Head .....	16
Plate, Vertical .....	20	Rotary Vibrating Helve .....	15
Rotary, Slitting .....	18	Spinning .....	15
Rotary, Throatless .....	20	Squeeze .....	15
Straightening and Form .....	20	Stationary, One Shot Hammer .....	15
<b>FSC 3446 — FORGING MACHINERY &amp; HAMMERS</b>			
<b>FORGING MACHINE, AIR, HEADING &amp; UPSETTING, HOT</b>			
Rock Drill .....	20	<b>FSC 3449 — MISCELLANEOUS SECONDARY METAL FORMING &amp; CUTTING MACHINES</b>	
<b>FORGING MACHINE, HIGH ENERGY</b>			
Compressed Gas Forming .....	15	<b>EMBOSSING MACHINE, SINGLE LINE</b>	
Electro-Magnetic Forming .....	12	Multiple, Rotary Die .....	17
<b>FORGING MACHINE, MECHANICAL</b>			
Heading and Trimming, Cold .....	20	Single Die .....	17
Heading and Upsetting, Hot .....	22	<b>GRADUATING MACHINE</b>	
Nut .....	22	Circular Milling Type .....	24
Roll .....	22	Circular Shaper Type .....	24
Rotary Kneading, Cold .....	20	Linear Shaper Type .....	25
Swaging, Rotary .....	20	<b>KNURLING MACHINE, SHELL</b>	
<b>HAMMER, MECHANICAL</b>			
Crank .....	25	<b>MARKING MACHINE</b>	
Rope Drop .....	25	Press Type, Fixed Die .....	17
<b>HAMMER, STEAM OR AIR</b>			
Double End .....	25	Reciprocating Die .....	17
Double Frame .....	25	Rotary Cylindrical Die .....	17
Single Frame .....	25	<b>METAL STITCHING MACHINE, THROAT TYPE .....</b>	
<b>FSC 3447 — WIRE &amp; METAL RIBBON FORMING MACHINE</b>			
<b>FORMING MACHINE</b>			
Barb Wire .....	20	<b>ROLL FLOWING MACHINE</b>	
Coiling .....	20	Horizontal, External .....	10
<b>FORMING MACHINE, PRESS</b>			
Wire and Metal Ribbon .....	25	Vertical, External .....	10
Wire, Single Slide .....	25	<b>ROLLING MACHINE, THREAD</b>	
<b>WIRE, BRADING MACHINE</b>			
Wire, Single Slide .....	25	Reciprocating, Flat Die .....	18
<b>WIRE, CABLING MACHINE</b>			
Wire, Single Slide .....	25	Rotary Cylindrical Die .....	18
<b>WIRE, STRANDING MACHINE</b>			
Wire, Single Slide .....	25	<b>FSC 8530 — INDUSTRIAL SEWING MACHINES AND MOBILE TEXTILE REPAIR SHOPS</b>	
<b>WIRE, TWISTING MACHINE</b>			
Wire, Single Slide .....	25	<b>SEWING MACHINE</b>	
<b>FSC 3448 — RIVETING MACHINES OR DIMPLING MACHINES</b>			
<b>DIMPLING MACHINE, STATIONARY SQUEEZE .....</b>			
Squeeze .....	16	Garment .....	20
		Heavy Canvas .....	24
		Heavy Cloth .....	22
		Heavy Leather .....	25
		Spark Proof, Mortar Propellant Pad .....	20
		<b>CONTROL UNIT, MARKING MACHINE .....</b>	
		<b>EMBOSSING AND DIE CUTTING MACHINE</b>	
		Press Type .....	20
		<b>MARKING AND STENCIL CUTTING MACHINE AUTOMATIC .....</b>	
			12

Figure 6B-12. SERVICE LIFE TABLES—continuing

<b>MARKING MACHINE</b>	
Blast Etching, Movable Nozzle Type .....	20
Blast Etching, Stationary Nozzle Type ....	20
Electric Etching .....	20
<b>MARKING MACHINE, COLD DIE, FOIL</b>	
Press Type .....	22
<b>MARKING MACHINE, COMBINATION</b>	
OFF-SET AND DIRECT INKING .....	12
<b>MARKING MACHINE, HOT DIE FOIL</b>	
Keyboard Type, Automatic .....	12
Keyboard Type, Manual .....	15
Keyboard Type, Numerically Controlled,	
Insulating Tubing Imprint .....	12
Press Type, Automatic .....	18
Press Type, Manual .....	21
Press Type, Numerically Controlled .....	15
Press Type, Semi-Automatic .....	18
<b>MARKING MACHINE, COLD DIE, DIRECT</b>	
<b>INKING</b>	
Coated Wire Printing Type .....	20
Horizontal Ram Type .....	20
Press Type .....	20
Rotating Cylinder Type .....	20
Stationary Plate Type .....	22
<b>MARKING MACHINES, COLD DIE, OFFSET</b>	
INKING, (ALL TYPES) .....	18
<b>MARKING MACHINES, HOT DIE, DIRECT</b>	
INKING, (ALL TYPES) .....	20
<b>SPACING UNIT, MARKING MACHINE</b> ....	12
<b>FSC 3615 — PULP AND PAPER INDUSTRIES</b>	
<b>MACHINERY</b>	
<b>BEATER PULP</b> .....	25
<b>CALENDERING MACHINE</b>	
Paperboard .....	25
Paperboard, Two Roll Design .....	18
<b>CORRUGATING MACHINE, PAPER</b> .....	25
<b>PLEATING MACHINE PAPER</b> .....	25
<b>PULP SHEET DRYER, PAPER</b> .....	25
<b>PULPING MACHINE PAPER</b>	
Caster Mounted .....	8
Skid Mounted .....	10
Stationary Mounted .....	12
Trailer Mounted .....	10
<b>SHEET FORMING MACHINE, PAPER</b> .....	25
<b>SHREDDING MACHINE, PAPER</b>	
Caster Mounted .....	5
Stationary Mounted .....	10
<b>FSC 3620 — RUBBER AND PLASTICS</b>	
<b>WORKING MACHINERY</b>	
<b>AUTOCLAVE, RUBBER AND PLASTICS</b>	
<b>PROCESSING</b>	
Cylindrical Horizontal Design, Jacketed ...	20
Cylindrical Horizontal Design, Single	
Shell .....	19
Cylindrical Vertical Design, Single Shell ...	18
<b>BLOW MOLDING MACHINE</b> .....	12
<b>BUFFING UNIT, RUBBER</b> .....	22
<b>CALENDERING MACHINES, RUBBER AND</b>	
<b>PLASTICS (ALL TYPES)</b> .....	24
<b>CUT-OFF MACHINE, PLASTICS</b> .....	19
<b>CUTTING MACHINES, RUBBER</b> .....	16
<b>CUTTING MACHINE, RUBBER BALE,</b>	
<b>GUILLOTINE TYPE, HYDRAULIC</b> .....	16
<b>CUTTING MACHINE, RUBBER TIRE BEAD,</b>	
<b>POWER OPERATED, GUILLOTINE</b>	
<b>TYPE</b> .....	16
<b>DEFLASHING MACHINE</b> .....	10
<b>DRYER, PLASTIC GRANULES, ELECTRIC</b>	
<b>HEATED</b> .....	21
<b>EXTRUDING MACHINE, PLASTICS</b>	
Multi-Screw .....	8
Horizontal Design, Single Screw .....	17
<b>EXTRUDING MACHINE, RUBBER</b>	
Single Piston .....	25
Horizontal Design, Single Screw .....	19
<b>EXTRUDING SYSTEM, PLASTICS</b>	
Monofilament Type .....	7
Wire Insulating Type .....	18
<b>FORMING MACHINE, THERMOPLASTIC</b>	
<b>SHEET</b>	
Roll or Sheet Feed .....	9
Sheet Feed .....	17
Single Station, Fixed Heater, Roll Feed ...	7
<b>TWO STATION FIXED HEATER, ROLL</b>	
<b>FEED</b> .....	21
<b>SINGLE STATION, MOVING HEATER</b>	
Roll Feed .....	11
Roll or Sheet Feed .....	12
Sheet Feed .....	20
<b>GRANULATOR</b> .....	28
<b>KETTLE, PLASTICS PROCESSING</b>	
Jacketed, Electric Heated, W/Agitator .....	22
Jacketed, Steam Heated, W/Agitator .....	22
Single Shell, Electric Heated, W/Agitator ..	5
Single Shell, Steam Heated, W/Agitator ...	15
<b>LAPPING MACHINE, RADOMES</b> .....	25
<b>LATHE, PLASTICS</b> .....	25
<b>MILL ROLL RUBBER AND PLASTIC</b>	
<b>PROCESSING</b>	
Dual Unit, Two Roll Design .....	17
Single Unit, Two Roll Design .....	21
Single Unit, Three Roll Design .....	6
<b>MIXING MACHINE, BATCH PRODUCTION</b>	
Constant Speed .....	18
Two Speed .....	13

Figure 6B-13. SERVICE LIFE TABLES—continuing

Variable Speed .....	25	Three Column Frame, Down Action .....	21
<b>MIXING MACHINE, CONTINUOUS PRODUCTION</b>		Three Column Frame, Up Action .....	20
Variable Speed .....	11	Tilting Frame, Down Action .....	18
<b>PRE-EXPANDING MACHINE, STYROFOAM BEAD</b> .....	15	<b>PRESS, MOLDING, INJECTION, MANUAL OPERATED</b>	
<b>PREFORM MACHINE, FIBEROUS GLASS</b>		Horizontal, Plunger Type, Mechanical Mold Clamping .....	14
Single Station .....	18	Vertical, Plunger Type, Hydraulic Mold Clamping .....	14
<b>PRESS, LAMINATING, RUBBER AND PLASTICS PROCESSING</b>		Vertical, Plunger Type, Mechanical Mold Clamping .....	22
Manual Operated, Four Column Frame, Down Action .....	14	<b>PRESS, MOLDING, INJECTION, POWER OPERATED</b>	
Manual Operated, Four Column Frame, Up Action .....	6	Horizontal, Plunger Type, Hydraulic Mold Clamping .....	24
Manual Operated, Straight Sided Frame, Down Action .....	18	Horizontal, Plunger Type, Pneumatic Mold Clamping .....	12
Manual Operated, Straight Sided Frame, Up Action .....	13	Horizontal, Plunger Type, Hydraulic Mechanical Mold Clamping .....	22
Power Operated, Four Column Frame, Down Action .....	11	Horizontal, Reciprocating Screw Type, Hydraulic Mechanical Mold Clamping ...	11
Power Operated, Four Column Frame, Up Action .....	16	Horizontal, Reciprocating Screw Type, Hydraulic Mold Clamping .....	9
Power Operated, Straight Sided Frame, Up Action .....	18	Vertical, Plunger Type, Hydraulic Mechanical Mold Clamping .....	20
Power Operated, Eight Column Frame, Down Action .....	14	Vertical, Plunger Type, Hydraulic Mold Clamping .....	19
<b>PRESS, MOLDING, COMBINATION COMPRESSION AND TRANSFER</b>		Vertical, Plunger Type, Mechanical Mold Clamping .....	22
Power Operated, Four Column Frame, Down Action .....	8	Reciprocating Screw Type, Hydraulic Mechanical Mold Clamping .....	9
Power Operated, Four Column Frame, Up Action .....	18	Reciprocating Screw Type, Hydraulic Mold Clamping .....	5
<b>PRESS, MOLDING, COMPRESSION, MANUAL OPERATED</b>		<b>PRESS, MOLDING, TRANSFER, POWER OPERATED</b>	
C Frame, Up Action .....	14	C Frame, Up Action .....	6
Four Column Frame, Down Action .....	21	Four Column Frame, Up Action .....	23
Four Column Frame, Up Action .....	16	<b>PRESS, MOLDING TRANSFER, MANUAL OPERATED</b>	
Straight Sided Frame, Down Action .....	19	Mechanical Mold Clamping .....	8
Straight Sided Frame, Up Action .....	15	<b>PRESS, TOP POTTING PLASTICS</b> .....	22
Three Column Frame, Up Action .....	21	<b>PRESS, UP AND DOWN ACTION, PLASTIC MOLD CLAMPING</b> .....	25
<b>PRESS, MOLDING, COMPRESSION, POWER OPERATED</b>		<b>ROUTING MACHINE, PLASTICS</b> .....	25
C Frame, Down Action .....	14	<b>SEALING MACHINE, THERMOPLASTIC SHEET</b>	
C Frame, Up Action .....	21	Rotary Roller Feed, Continuous Type .....	24
Eight Column Frame, Up Action .....	18	Rotary Table .....	22
Four Column Frame, Two Ram, Up and Down Action .....	21	Stationary Table .....	12
Four Column Frame, Down Action .....	19	<b>VULCANIZING MACHINE, RUBBER</b> .....	17
Four Column Action, Up Action .....	20	<b>VULCANIZING MACHINE, RUBBER, C-FRAME DESIGN</b> .....	8
Straight Sided Frame, Down Action .....	21	<b>WRAPPING MACHINE, RUBBER HOSE</b> .....	24
Straight Sided Frame, Up Action .....	16		
Straight Sided Frame, Horizontal and Down Action .....	19		

Figure 6B-14. SERVICE LIFE TABLES—continuing

<b>WRAPPING AND UNWRAPPING MACHINE</b>		<b>DUMET BORATING MACHINE</b> .....	20
Rubber Hose .....	24	<b>ENGRAVING MACHINE</b>	
		Pantograph .....	26
		<b>EXHAUST AND BACK FILLING</b>	
		<b>MACHINES</b> .....	21
		<b>EXHAUST MACHINE</b> .....	21
		<b>EXHAUST, BAKE OUT AND SEALING</b>	
		<b>MACHINE</b>	
		Klystron Tube .....	19
		<b>FORMING MACHINES, (ALL TYPES)</b> .....	22
		<b>GRINDING AND POLISHING MACHINE</b>	
		Optical Lens .....	22
		Reciprocating Pneumatic Cylinders .....	14
		<b>GRINDING MACHINE</b>	
		Crystal .....	20
		Optical Lens .....	24
		Plate Glass .....	20
		<b>GROWING MACHINE</b>	
		Crystal .....	19
		<b>LAPPING MACHINE</b> .....	20
		<b>LATHE</b> .....	22
		<b>MIXER</b> .....	18
		<b>ORIENTATION MACHINE</b> .....	20
		<b>POLISHING MACHINE AND OPTICAL</b>	
		<b>I-BEAM ASSEMBLY</b>	
		Periscope .....	12
		<b>POLISHING MACHINE</b>	
		Optical Lens .....	22
		<b>SEALING AND EXHAUST MACHINE</b> .....	21
		<b>SEALING MACHINE</b> .....	21
		<b>SPRAYING MACHINE</b>	
		Mica .....	20
		<b>TABBING AND ANCHOR MACHINE</b>	
		Filament .....	26
		<b>TABBING MACHINE</b>	
		Cathode .....	26
		<b>VACUUM FIRING STATION</b>	
		Electronic Tube Parts .....	20
		<b>WINDING MACHINE</b> .....	22
		<b>FSC 3650 — CHEMICAL AND</b>	
		<b>PHARMACEUTICAL PRODUCTS</b>	
		<b>MANUFACTURING MACHINERY</b>	
		<b>AGITATOR, VERTICAL, RECIPROCATING</b> .	13
		<b>BURNER, SULPHUR, BRICK LINED, GAS</b>	
		<b>STARTED</b> .....	25
		<b>CHEMICAL AND PHARMACEUTICAL</b>	
		<b>PRODUCTS MANUFACTURING</b>	
		<b>MACHINERY SYSTEM</b> .....	25
		<b>COATING MACHINE</b>	
		Centrifugal, Powder .....	20
		Centrifugal, Tablet and Pill .....	20
<b>FSC 3625 — TEXTILE</b>			
<b>INDUSTRIES MACHINERY</b>			
<b>BAG MAKING MACHINE</b>			
Howitzer Propellant Change .....	21		
<b>BEDDING AND UPHOLSTERY MACHINE</b> ..	20		
<b>BRAIDING MACHINE</b> .....	15		
<b>FABRIC CUTTING MACHINE</b> .....	20		
<b>FABRIC FINISHING MACHINE</b> .....	26		
<b>FABRIC MAKING MACHINE</b> .....	30		
<b>FABRIC ROLLING AND MEASURING</b>			
<b>MACHINE</b> .....	15		
<b>FELTING MACHINE</b> .....	15		
<b>FOLDING AND PRESSING MACHINE</b> .....	20		
<b>KNITTING MACHINE</b>			
Wire Covering, Single Head .....	20		
<b>LOOM WEAVING MACHINE</b> .....	15		
<b>PRESSING MACHINE, SEAM</b> .....	15		
<b>ROPE AND CORDAGE MACHINE</b> .....	30		
<b>SAMPLE CARDING MACHINE</b> .....	28		
<b>SEALING MACHINE, FABRIC, STRAIGHT</b>			
<b>SEAM</b> .....	15		
<b>SHADE MAKING MACHINE</b> .....	12		
<b>SPRAY UNIT, PERMANENT CREASE</b>			
<b>FLUID, AUTOMATIC</b> .....	15		
<b>THERMAL PATCHING MACHINE</b> .....	15		
<b>TRIMMING MACHINE, THREAD</b> .....	15		
		<b>FSC 3635 — CRYSTAL AND GLASS</b>	
		<b>INDUSTRIES MACHINERY</b>	
<b>AUTOCLAVE</b>			
Quartz Crystal Research .....	24		
<b>CARBURIZING FURNACE</b>			
Grid and Filament .....	24		
<b>CASTING FURNACE AND TABLE</b>			
Optical Glass .....	12		
<b>CENTERING MACHINE</b>			
Optical Glass .....	24		
<b>COATING MACHINE</b> .....	20		
<b>CRUSHER</b> .....	18		
<b>CUTOFF MACHINE</b>			
Glass Slicing .....	18		
Crystal Slicing and Dicing .....	20		
Crystal Slicing .....	20		
<b>CUTTING MACHINE</b>			
Flat Glass .....	20		
Glass Tubing .....	24		
<b>DRAWING MACHINE</b>			
Continuous Glass Fiber .....	18		

Figure 6B-15. SERVICE LIFE TABLES—continuing



Tumbler, Inclined .....	25	Mechanical Agitated, Open Vessel .....	22
CONCENTRATOR UNIT, SULPHURIC ACID	25	Mechanical Agitated, Open Vessel, Jacketed .....	22
CONVERTOR UNIT, SULPHUR DIOXIDE ..	25	Mechanical Agitated, Pressure Vessel .....	22
CRUSHER		Mechanical Agitated, Pressure Vessel, Jacketed .....	22
TNT, Pneumatic .....	10	Mechanical Agitated, Vacuum Vessel .....	22
CRYSTALLIZER, CHEMICAL MATERIAL		Mechanical Agitated, Vacuum Vessel, Jacketed .....	22
Centrifugal, Horizontal, Batch Type .....	15	Mechanical Agitated, Vacuum or Pressure Vessel .....	22
All Other Types .....	23	Mechanical Agitated, Vacuum or Pressure Vessel, Jacketed .....	22
DESICCATOR TANK		Muller, Counter Current .....	21
Chemical Explosive Storage, Pressure, Portable .....	20	Muller, Rotating Pan .....	21
DISPENSING UNIT, SOLVENT .....	15	Muller, Stationary Pan .....	21
EVAPORATOR, CHEMICAL PROCESSING		Ribbon, Stationary Shell .....	15
Concentrating, Steam Heated .....	25	Ribbon, Stationary Shell, Jacketed .....	15
Wiped Film, Jacketed .....	15	Ribbon, Vertical Cone, Vacuum or Pressure, Jacketed .....	15
FLAKER		Tumbler, Change Drum .....	20
Single Drum .....	25	Tumbler, Double Cone .....	20
KETTLES, (ALL TYPES) .....	30	Tumbler, Double Cone, Horizontal .....	20
MELTING AND MIXING SYSTEM, TNT .....	20	Tumbler, Drum .....	20
MELTING UNIT		Tumbler, Drum, Horizontal .....	20
Chemical Explosive, Grid, Steam Jacketed ..	20	Tumbler, Twin Shell .....	20
METERING, MIXING, AND DISPENSING		Tumbler, Zig-Zag .....	20
MACHINE, CHEMICAL EXPLOSIVE .....	15	Ultrasonic .....	12
MILL		Vibrating, Self-Cleaning .....	11
Colloid, Horizontal .....	20	MIXING AND POURING UNIT, ROTARY, PRIMER MIX, REMOTE CONTROLLED ..	15
Colloid, Vertical .....	20	MIXING AND SOLVENT RECOVERY SYSTEM .....	25
Roller, Three Roll .....	15	PELLETIZERS, (ALL TYPES) .....	10
MIXER		POLISHING MACHINE	
Change Can .....	13	Tableting and Pill .....	20
Change Can, Jacketed .....	13	PRESESSES, TABLETING, (ALL TYPES) .....	20
Change Can, Vacuum .....	13	SEPARATOR, CHEMICAL MATERIAL	
Change Can, Vacuum, Jacketed .....	13	Centrifugal, Horizontal, Continuous Type ..	25
Change Can, Vacuum or Pressure .....	13	Centrifugal, Vertical, Batch Type .....	25
Change Can, Vacuum or Pressure, Jacketed	13	Centrifugal, Vertical, Continuous Type' ..	25
Drum Roller .....	25	Decantation .....	20
Extruding, Double Screw, Jacketed .....	14	Particle Classifier, Liquid Medium .....	20
Extruding, Single Screw, Jacketed .....	14	SHAKING MACHINE	
Homogenizing, Portable Mount .....	11	Reciprocating .....	25
Impeller, Pipeline Mount .....	13	STILL	
Impeller, Portable Mount .....	13	Flash, Chemical Processing .....	25
Impeller, Stationary Mount .....	13	TANK, KNOCKOUT, QUENCH .....	20
Jelly Bag, Horizontal, Batch Type .....	18	TANK, KNOCKOUT, SCRUBBER-DEHUMIDIFIER .....	20
Jelly Bag, Vertical, Batch Type .....	18	TANK, SEPARATOR, DEMISTER .....	20
Kneading, Double Blade .....	20	TANKS, (ALL TYPES) .....	22
Kneading, Double Blade, Compression, Jacketed .....	20	TNT MANUFACTURING MACHINERY	
Kneading, Double Blade, Jacketed .....	20		
Kneading, Double Blade, Vacuum .....	20		
Kneading, Double Blade, Vacuum, Jacketed	20		
Kneading, Double Blade, Vacuum or Pressure, Jacketed .....	20		
Mechanical Agitated, Closed Vessel .....	22		
Mechanical Agitated, Closed Vessel, Jacketed .....	22		

Figure 6B-16. SERVICE LIFE TABLES—continuing

Kiln, Rotary, Continuous Type .....	18	Double Deck .....	11
Preheater, Fluid Bed Type, Closed Top ....	18	SCREEN, MULTIAPPLICATION,	
TOWERS, (ALL TYPES) .....	22	REVOLVING TYPE	
WASHER UNIT, ACID, NITROCELLULOSE .....	15	Portable .....	15
WASHER UNIT, ACID, TNT .....	20	Stationary .....	28
WASHER UNIT, SELLITE, TNT .....	15	SCREEN, MULTIAPPLICATION, ROUND	
		TYPE	
<b>FSC 3660 — INDUSTRIAL SIZE</b>		Double Deck .....	7
<b>REDUCTION MACHINERY</b>		Four Deck .....	12
<b>CRUSHER</b>		Single Deck .....	12
Jaw Type .....	19	Three Deck .....	12
Rigid Hammer Type .....	19	SCREEN, MULTIAPPLICATION, TROUGH	
Ring Hammer Type .....	22	TYPE	
Roll Type, Double .....	16	Double Deck .....	12
Roll Type, Single .....	20	Four Deck .....	12
Rotary Type .....	20	Single Deck .....	28
Swing Hammer Type .....	22		
<b>MILL, MULTIAPPLICATION</b>		<b>FSC 3680 — FOUNDRY MACHINERY,</b>	
Air Pressure Type .....	14	<b>RELATED</b>	
<b>MILL, MULTIAPPLICATION, BALL AND,</b>		<b>EQUIPMENT AND SUPPLIES</b>	
<b>PEBBLE TYPE</b>		ABRASIVE SHOT CLASSIFIER .....	26
Single Cylinder .....	14	BLAST CLEANING AND FINISHING	
Triple Cylinder .....	14	MACHINE	
<b>MILL, MULTIAPPLICATION, GRINDING</b>		Barrel Type .....	22
TYPE		Cabinet Type, Enclosed .....	20
Metal Disk .....	25	Cabinet Type, Sleeved .....	20
Stone Disk .....	10	Generator Type .....	20
<b>MILL, MULTIAPPLICATION, JAR</b>		Rotary Table Type .....	21
Pivoting Type .....	25	Special Design .....	22
Rolling Type .....	22	Water Type .....	21
Trunnion Mounted Type .....	25	BLAST CLEANING AND FINISHING ROOM	26
<b>MILL, MULTIAPPLICATION, VIBRATING</b>		BLAST CLEANING AND PAINTING	
Round Type .....	4	MACHINE .....	18
<b>MIXING MACHINE, MULTIAPPLICATION</b>		CASTING MACHINE	
Tumbler Box Type .....	11	Centrifugal .....	29
<b>SCREEN, MULTIAPPLICATION, ELECTRIC</b>		Die .....	14
<b>VIBRATING TYPE</b>		Matrix .....	16
Double Deck .....	13	Permanent Mold .....	17
Single Deck .....	16	Pig .....	16
Three Deck .....	15	Slush .....	17
<b>SCREEN, MULTIAPPLICATION,</b>		CHARGING BUCKET .....	22
<b>MECHANICAL VIBRATING TYPE</b>		CHARGING MACHINE .....	21
Double Deck .....	11	CORE CUTTING AND TAPERING MACHINE	22
Single Deck .....	20	CORE MAKING MACHINES, (ALL TYPES) ..	15
Three Deck .....	14	CORE WIRE STRAIGHTENER .....	20
<b>SCREEN, MULTIAPPLICATION,</b>		DEGASSING UNIT .....	16
<b>OSCILLATING, BOX TYPE</b>		DOLOMITE MACHINE .....	18
Double Deck .....	19	FINISHING MACHINE	
Four Deck .....	25	Barrel .....	30
All Other Types .....	12	Spindle Type .....	15
<b>SCREEN, MULTIAPPLICATION,</b>		Systems .....	25
<b>PNEUMATIC VIBRATING TYPE</b>			

Figure 6B-17. SERVICE LIFE TABLES—continuing

Vibratory Type .....	18	CLINCHING MACHINE .....	22
FLASK-FILLER .....	21	COMPOUND APPLYING AND CURLING	
FLASK .....	21	MACHINE .....	20
FOUNDRY		COMPOUND APPLYING MACHINE .....	20
Conveyor .....	15	CURLING MACHINE .....	24
Elevator .....	15	DRYER COMPOUND .....	20
Ladle Bail .....	22	FLANGING MACHINE .....	24
Ladle Stand .....	22	FORMING MACHINE .....	24
Slag Pan .....	15	SEAMING MACHINE .....	26
Systems .....	25	SCORING MACHINE .....	22
GASSING MACHINE .....	16	TESTING MACHINE, LEAK, CONTAINER ..	20
GRIT RECOVERY UNIT .....	18	THREAD ROLLING MACHINE .....	22
LADLES, (ALL TYPES) .....	22		
MANIPULATOR, FORGING .....	18	<b>FSC 3690 — SPECIALIZED AMMUNITION</b>	
MOLDING MACHINES, (ALL TYPES) .....	27	<b>  AND ORDNANCE MACHINERY</b>	
PRESS		<b>  AND RELATED EQUIPMENT</b>	
Wax Injection .....	21	AIR DRY TANK, POWDER .....	25
Bonding .....	27	APPLICATOR MACHINE, AMMUNITION	
RAPPER .....	21	ITEM .....	15
SAND		APPLICATOR MACHINE, BOMB .....	18
Bucket .....	15	APPLICATOR MACHINE, FUZE .....	15
Conditioner .....	26	APPLICATOR MACHINE, PRIMER .....	18
Dryer .....	26	APPLICATOR MACHINE, MORTAR	
Handling System .....	21	CARTRIDGE .....	20
Hopper Base .....	26	APPLICATOR MACHINE, PROJECTILE .....	18
Hopper Unit .....	15	ASSEMBLE AND CRIMP MACHINE,	
Mixer .....	26	CARTRIDGE .....	21
Muller .....	26	ASSEMBLE, CRIMP, AND LOADING UNIT,	
Separator and Blender .....	26	PROJECTILE .....	14
Separator .....	26	ASSEMBLY MACHINE, AMMUNITION	
Storage Bin .....	15	CONTAINER .....	18
SANDBLAST TANK .....	20	ASSEMBLY MACHINE, BOMB .....	21
SHAKEOUT MACHINE .....	29	ASSEMBLY MACHINE, MINE .....	17
SHELL BONDING MACHINE .....	15	ASSEMBLY MACHINE, POWDER CHARGE	17
TRANSFER CAR .....	21	ASSEMBLY MACHINE, ROCKET .....	18
<b>FSC 3685 — SPECIALIZED METAL</b>		ASSEMBLY SYSTEM, MINE .....	18
<b>CONTAINER</b>		BALLISTIC ANALYZER, ROCKET .....	19
<b>MANUFACTURING MACHINERY</b>		BALLISTIC CHRONOGRAPH .....	15
BEADING AND CURLING MACHINE .....	24	BALLISTIC TEST UNIT .....	18
BEADING AND FLANGING MACHINE .....	24	BANDING PRESS, PROJECTILE .....	22
BEADING MACHINE .....	24	BASIC ASSEMBLY MACHINE, ROTARY,	
BEADING, CURLING AND FLANGING		CONTINUOUS MOVEMENT, MULTIPLE	
MACHINE .....	24	TABLE, ORDNANCE .....	25
BEADING, CURLING AND TRIMMING		BASIC ASSEMBLY MACHINE, ROTARY,	
MACHINE .....	24	CONTINUOUS MOVEMENT, SINGLE	
BEADING, FLANGING AND EXPANDING		TABLE, ORDNANCE .....	18
MACHINE .....	24	BASIC ASSEMBLY MACHINE, ROTARY,	
BEADING, FLANGING AND TRIMMING		ORDNANCE .....	18
MACHINE .....	24	BASIC ASSEMBLY MACHINE, ROTARY,	
BEADING, TRIMMING AND THREAD		MULTIPLE TABLE, ORDNANCE .....	18
ROLLING MACHINE .....	22	BASIC ASSEMBLY MACHINE, STRAIGHT	
BODYMAKER .....	22	LINE, ORDNANCE .....	18

Figure 6B-18. SERVICE LIFE TABLES—continuing

BASIC ASSEMBLY MACHINE, SINGLE STATION, ORDNANCE .....	20	DRYING UNIT, POWDER .....	22
BEAKER WRAPPING MACHINE, POWDER .....	20	EJECTING MACHINE, PROJECTILE .....	20
BLOCKING PRESS, POWDER .....	25	EXPANDING MACHINE, CARTRIDGE CASE .....	20
BULLET AND CASE SHAKER MACHINE, CARTRIDGE .....	18	EXTRACTING MACHINE, EXPLOSIVE .....	15
BURST LENGTH COUNTER .....	15	EXTRACTING MACHINE, NON-EXPLOSIVE POWDER .....	15
CARPET ROLL MACHINE, POWDER .....	20	EXTRUSION PRESS, POWDER .....	25
CAVITY DRILLING MACHINE, BOMBLET ..	15	FACING MACHINE, BURSTER .....	17
CAVITY DRILLING MACHINE, GRENADE ..	20	FACING MACHINE, GRENADE .....	20
CAVITY DRILLING MACHINE, MORTAR CARTRIDGE .....	23	FACING MACHINE, ROCKET .....	20
CAVITY DRILLING MACHINE, PROJECTILE .....	25	FACING MACHINE, PROJECTILE .....	20
CAVITY DRILLING MACHINE, ROCKET ...	25	FILLING AND CLOSING UNIT, GRENADE ..	15
CAVITY HOT MELT KETTLE, BOMB CASE ..	14	FILLING AND CLOSING UNIT, MORTAR CARTRIDGE .....	25
CHARGING MACHINE, BULLET .....	20	FILLING AND CLOSING UNIT, PROJECTILE .....	18
CHARGING MACHINE, PRIMER .....	21	FILLING MACHINE, BOMB .....	22
CONTINUITY TESTER, BOMBLET .....	15	FILLING MACHINE, PROJECTILE .....	22
CONTINUITY TESTER, FUZE .....	15	FIRING TEST MACHINE, FUZE .....	20
CONTINUITY TESTER, ROCKET .....	18	FORMING MACHINE, BULLET JACKET ...	18
CONTOURING MACHINE, POWDER .....	15	FORMING MACHINE, CARTRIDGE CASE ..	21
COOLING MACHINE, CARTRIDGE CASE ...	21	FORMING MACHINE, FUZE .....	21
COOLING SYSTEM, MORTAR CARTRIDGE ..	22	FORMING UNIT, CARTRIDGE CASE .....	20
COOLING SYSTEM, PROJECTILE .....	21	FRAGMENTATION TESTER, AMMUNITION .....	25
CRIMPING MACHINE, BOMB .....	22	GAGE AND WEIGH MACHINE, CARTRIDGE .....	21
CRIMPING MACHINE, BOMBLET .....	12	GAGING MACHINE, BULLET .....	25
CRIMPING MACHINE, BURSTER .....	21	GAGING MACHINE, CARTRIDGE CASE ...	25
CRIMPING MACHINE, CARTRIDGE .....	22	GAGING MACHINE, CARTRIDGE .....	21
CRIMPING MACHINE, FUZE .....	20	GAGING MACHINE, DETONATOR .....	18
CRIMPING MACHINE, PRIMER .....	21	GAGING MACHINE, MORTAR CARTRIDGE ..	18
CRIMPING MACHINE, PROJECTILE .....	19	GAGING MACHINE, PROJECTILE .....	20
CRIMPING MACHINE, ROCKET .....	20	GAGING MACHINE, ROCKET .....	15
CUTTING MACHINE, BULK POWDER .....	25	GRAIN CUTTING MACHINE, POWDER .....	25
DEACTIVATION FURNACE, AMMUNITION ..	15	GRAIN SLOTTING MACHINE, POWDER ....	18
DEBURRING AND CHAMFERING MACHINE, FUZE .....	20	GRAIN SPIRAL WRAP MACHINE, POWDER ..	21
DEHYDRATING PRESS, POWDER .....	25	GRAIN TRIMMING MACHINE, POWDER ...	23
DESCALING MACHINE, PROJECTILE BILLET .....	20	GRINDING MACHINE, FUZE .....	21
DIMPLING MACHINE, BOMBLET .....	15	GRINDING MACHINE, BOMB .....	18
DISPENSING MACHINE, GRENADE .....	15	HEAD TURNING MACHINE, CARTRIDGE CASE .....	20
DRILLING MACHINE, BOMB .....	20	HEATER, OPEN FLAME, AMMUNITION ...	25
DRILLING MACHINE, CARTRIDGE CASE ..	20	HOLDING AND CONVEYING MACHINE, AMMUNITION ITEM .....	21
DRILLING MACHINE, POWDER GRAIN ....	21	IDENTIFY MACHINE, CARTRIDGE .....	20
DRILLING MACHINE, PROJECTILE .....	20	INSPECTION AND PACKAGING MACHINE, DETONATOR .....	17
DROP AND ELECTRIC FIRING TEST MACHINE, PRIMER .....	19	INSPECTION MACHINE, CARTRIDGE CASE .....	21
DROP TEST MACHINE, DETONATOR .....	20	INSPECTION MACHINE, CARTRIDGE .....	15
DROP TEST MACHINE, FUZE .....	21		
DROP TEST MACHINE, PRIMER .....	21		
DRYING PRESS, CARTRIDGE CASE .....	20		

Figure 6B-19. SERVICE LIFE TABLES—continuing

INSPECTION MACHINE, FUZE .....	15	POWER SUPPLY, ORDNANCE TEST .....	10
INSPECTION MACHINE, MORTAR		PROBE MACHINE, MORTAR CARTRIDGE .....	20
CARTRIDGE .....	18	PROBE MACHINE, PROJECTILE .....	20
INSPECTION MACHINE, PRIMER .....	25	PROCESSING MACHINE, PROJECTILE,	
INSPECTION MACHINE, PROJECTILE .....	15	MULTIPLE STATION .....	20
JOLT TEST MACHINE, FUZE .....	20	PULLING MACHINE, FUZE .....	18
JUMBLE TEST MACHINE, FUZE .....	18	REAMING MACHINE, BOMB .....	17
LEAK TEST MACHINE, AMMUNITION		ROLLING MILL, POWDER .....	25
CONTAINER .....	15	ROLLING MILL, PROJECTILE BILLET .....	25
LEAK TEST MACHINE, CARTRIDGE .....	20	ROTATING BAND TEST MACHINE,	
LEAK TEST MACHINE, FUZE .....	20	PROJECTILE .....	22
LEAK TEST MACHINE, FUZE CONTAINER	20	SCREENING MACHINE, POWDER .....	25
LEAK TEST MACHINE, GRENADE .....	15	SCRIBING MACHINE, FUZE .....	21
LEAK TEST MACHINE, MINE .....	20	SEALING MACHINE, FUZE .....	20
LEAK TEST MACHINE, MORTAR		SEALING MACHINE, ROCKET .....	15
CARTRIDGE .....	22	SEAT AND CRIMP MACHINE, CARTRIDGE	20
LEAK TEST MACHINE, PROJECTILE .....	20	SHEARING MACHINE, PRESSURE	
LEAK TEST MACHINE, ROCKET .....	15	CYLINDER .....	25
LEAK TEST SET, CARTRIDGE ACTUATING		SHELLAC MACHINE, AMMUNITION ITEM	15
DEVICE .....	15	SEPARATOR, AMMUNITION ITEM .....	21
LEAK TESTER, BOMB CASING .....	21	SLITTING MACHINE, POWDER .....	25
LOAD AND ASSEMBLE MACHINE,		SLOTING MACHINE, BOASTER .....	22
CARTRIDGE .....	25	SLOTING MACHINE, FUZE .....	18
LOAD AND ASSEMBLE MACHINE,		SOLVENT RECOVERY TANK, POWDER .....	25
PROJECTILE .....	25	SPIN TEST MACHINE, BOASTER .....	21
LOAD CASE, MOUTH OPEN AND VERIFY		SPIN TEST MACHINE, FUZE .....	21
MACHINE, CARTRIDGE .....	20	SPIN TEST MACHINE, PROJECTILE .....	18
LOAD CONSOLIDATING PRESS, POWDER	20	SPINNING MACHINE, ROCKET .....	15
LOAD, ASSEMBLE AND IDENTIFY		STACKING MACHINE, POWDER .....	25
MACHINE, CARTRIDGE .....	21	STAKING MACHINE, FUZE .....	20
LOADING AND CRIMPING MACHINE,		STAKING MACHINE, PROJECTILE .....	20
ROCKET .....	17	STAKING MACHINE, CARTRIDGE CASE .....	20
LOADING MACHINE, AMMUNITION ITEM	22	STATIC TEST MACHINE, FUZE .....	21
LOADING MACHINE, BOMBLET .....	15	TAPING MACHINE, GRENADE .....	15
LOADING MACHINE, BOASTER .....	25	TAPPING MACHINE, BOMB .....	18
LOADING MACHINE, BURSTER .....	15	TEST CELL, MODULATED THRUST,	
LOADING MACHINE, CARTRIDGE CASE .....	19	ROCKET .....	16
LOADING MACHINE, DETONATOR .....	20	TEST CHAMBER, ROCKET .....	16
LOADING MACHINE, FUZE .....	15	TEST MACHINE, HANGFIRE, CARTRIDGE	18
LOADING MACHINE, GRENADE .....	15	TEST SET, AMMUNITION ITEM .....	10
LOADING MACHINE, MORTAR		TEST SET, FUZE .....	15
CARTRIDGE .....	21	TEST SET, PROPELLANT ACTUATING	
LOADING MACHINE, PRIMER .....	21	DEVICE .....	10
LOADING MACHINE, PROJECTILE .....	21	TEST STAND, ROCKET .....	16
LOADING MACHINE, ROCKET .....	15	TEST TANK, AMMUNITION .....	18
MACERATOR MACHINE, POWDER .....	25	TESTER, DETONATOR .....	18
MANIPULATOR, PROJECTILE .....	20	TESTER, PRIMER .....	19
NOSE PLUG CUTTING MACHINE,		TESTING MACHINE, BOMB .....	15
PROJECTILE .....	20	TESTING MACHINE, CARTRIDGE CASE .....	18
NOTCHING MACHINE, MORTAR		TESTING MACHINE, MORTAR	
CARTRIDGE .....	25	CARTRIDGE .....	12
PIN PULLING MACHINE, PROJECTILE .....	18	TORQUE AND STAKE MACHINE, BOASTER	25
		TORQUE AND STAKE MACHINE, FUZE .....	25

Figure 6B-20. SERVICE LIFE TABLES—continuing

TORQUE AND STAKE MACHINE, PROJECTILE .....	18	ASSEMBLY MACHINE, HOSE .....	16
TORQUE MACHINE, BOMB .....	22	ASSEMBLY MACHINE, POWER SCREWDRIVER	
TORQUE MACHINE, CARTRIDGE CASE ...	20	Portable Gun Type .....	14
TORQUE MACHINE, FUZE .....	20	Table Type .....	16
TORQUE MACHINE, GRENADE .....	20	ASSEMBLY MACHINE, STAKING AND CRIMPING .....	18
TORQUE MACHINE, MORTAR CARTRIDGE	20	TAPING MACHINE, COMPONENT .....	14
TORQUE MACHINE, PROJECTILE .....	21		
TORQUE MACHINE, ROCKET .....	20		
TORQUE TEST MACHINE, MINE .....	18		
TORQUE TEST MACHINE, MORTAR CARTRIDGE .....	23		
TORQUE TESTING MACHINE, FUZE .....	21		
TRIMMING MACHINE, AMMUNITION ITEM .....	15		
TRIMMING MACHINE, BULLET JACKET ..	20		
TRIMMING MACHINE, CARTRIDGE CASE ..	20		
TRIMMING MACHINE, PRIMER .....	22		
TUB, POWDER .....	25		
TURNING MACHINE, BOMB .....	20		
TURNING MACHINE, POWDER .....	15		
TURNING MACHINE, PROJECTILE .....	22		
VACUUM CHAMBER, POWDER .....	15		
VACUUM-STEAM-PRESSURE TEST UNIT, FUZE .....	18		
VARNISHING MACHINE, CARTRIDGE .....	20		
VANISHING MACHINE, CARTRIDGE CASE	21		
VARNISHING MACHINE, DETONATOR ....	18		
VELOCITY TEST SYSTEM, FUZE .....	12		
VELOCITY TEST UNIT, AMMUNITION .....	19		
VENT MACHINE, CARTRIDGE CASE .....	25		
VIBRATION TEST MACHINE, FUZE .....	15		
VIEWSCOPE TEST MACHINE, FUZE .....	20		
WADDING MACHINE, LEAD FOIL .....	22		
WATER DRY TANK, POWDER .....	25		
WATER DRY UNIT, POWDER .....	25		
WEAVING MACHINE, FLECHETTE .....	12		
WEIGH AND SORT MACHINE, DETONATOR	19		
WEIGH MACHINE, POWDER .....	15		
WEIGH MACHINE, PROJECTILE .....	20		
WRAPPING MACHINE, SPIRAL, POWDER ..	25		
<b>FSC 3693 — INDUSTRIAL ASSEMBLY MACHINES</b>		<b>FSC 3694 — CLEAN WORK STATIONS, CONTROLLED ENVIRONMENT AND RELATED EQUIPMENT</b>	
ASSEMBLY MACHINE, AUTOMATIC TRANSFER .....	18	AIR SHOWER, PERSONNEL DEDUSTING ..	20
ASSEMBLY MACHINE, CIRCUIT BOARD PROCESSING		BOOTHs, (ALL TYPES) .....	18
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Component Lead Clinching .....	16	FILTERS, (ALL TYPES) .....	20
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FREQUENCY STANDARD .....	11	RECORDER .....	14

Figure 6B-27. SERVICE LIFE TABLES—continuing

<b>RECORDING SYSTEM</b> .....	14	<b>Microwave Components</b> .....	15
<b>REFERENCE RESOLVER</b> .....	13	<b>Module</b> .....	10
<b>REFLECTOMETER</b> .....	13	<b>Motor</b> .....	15
<b>RESISTANCE STANDARD</b> .....	15	<b>Oscillator</b> .....	13
<b>RISE TIME STANDARD</b> .....	12	<b>Oscilloscope</b> .....	12
<b>SAMPLER</b> .....	12	<b>Phase Detector</b> .....	15
<b>SCANNER</b> .....	12	<b>Potentiometer</b> .....	15
<b>SEQUENCE CONTROL-MONITORING</b>		<b>Power Line</b> .....	10
<b>SYSTEM</b> .....	12	<b>Power Supply</b> .....	10
<b>SIMULATOR</b> .....	12	<b>Power-Factor</b> .....	10
<b>SLOTTED LINE</b> .....	13	<b>Pressure Switch</b> .....	15
<b>STROBOSCOPE</b> .....	15	<b>Programmer</b> .....	10
<b>SWITCH</b>		<b>Radar</b> .....	15
<b>Electronic</b> .....	10	<b>Radio</b> .....	14
<b>Waveguide</b> .....	10	<b>Radio Beacon</b> .....	14
<b>SWITCHING UNIT, CIRCUIT ANALYZER</b> ..	14	<b>Radio Frequency</b> .....	15
<b>SYNCHRONIZER</b> .....	12	<b>Radome</b> .....	14
<b>SYNTHESIZER</b> .....	10	<b>Recorder</b> .....	13
<b>TEST HARNESS</b> .....	10	<b>Rectifier</b> .....	10
<b>TEST SET</b>		<b>Relay</b> .....	10
<b>Amplifier</b> .....	15	<b>Resistor</b> .....	13
<b>Antenna</b> .....	13	<b>Resolver</b> .....	11
<b>Antenna Coupler</b> .....	10	<b>Search Light</b> .....	15
<b>Battery</b> .....	15	<b>Semiconductor Device</b> .....	10
<b>Capacitor</b> .....	13	<b>Servo</b> .....	13
<b>Cathode Ray Tube</b> .....	15	<b>Signal Data Converter</b> .....	11
<b>Circuit Breaker</b> .....	12	<b>Sonar</b> .....	14
<b>Compass System</b> .....	12	<b>Sonobuoy</b> .....	11
<b>Computer</b> .....	13	<b>Synchro</b> .....	11
<b>Contact Resistance</b> .....	10	<b>Tape Reader-Perforator</b> .....	10
<b>Countermeasures</b> .....	12	<b>Tape Recorder</b> .....	11
<b>Dead Reckoning Tracer</b> .....	15	<b>Target Detecting Set</b> .....	11
<b>Decoder-Encoder</b> .....	11	<b>Telegraph</b> .....	12
<b>Decoder-Receiver</b> .....	11	<b>Telemetry System</b> .....	12
<b>Dielectric</b> .....	15	<b>Telephone</b> .....	12
<b>Direction Finder</b> .....	13	<b>Teletypewriter</b> .....	12
<b>Electrical Cable</b> .....	11	<b>Television</b> .....	10
<b>Electrical Power</b> .....	15	<b>Time Delay</b> .....	10
<b>Electron Tube</b> .....	15	<b>Timer</b> .....	10
<b>Flight Simulator</b> .....	10	<b>Transducer, Motional Pickup</b> .....	10
<b>Frequency Response</b> .....	12	<b>Transducer, Sonar</b> .....	10
<b>Frequency Stability</b> .....	11	<b>Transformer</b> .....	15
<b>Gyro</b> .....	15	<b>Transponder Set</b> .....	12
<b>Hydraphone</b> .....	12	<b>Vibrator</b> .....	15
<b>Impedance and Transfer</b> .....	12	<b>TESTERS (ALL TYPES)</b> .....	11
<b>Indicator</b> .....	15	<b>TIMER</b>	
<b>Infrared</b> .....	14	<b>Digital</b> .....	12
<b>Insulation Breakdown</b> .....	15	<b>TRANSFER STANDARD</b> .....	14
<b>Inverter</b> .....	11	<b>TUNING UNIT</b> .....	12
<b>Magnetic Properties</b> .....	15	<b>VECTORSCOPE</b> .....	10
<b>Magnetic Tape</b> .....	18	<b>VECTOR RESOLVER, RADIO</b>	
<b>Memory Unit</b> .....	10	<b>FREQUENCY</b> .....	12
<b>Microphone</b> .....	12	<b>VOLTAGE DIVIDER</b> .....	13

Figure 6B-28. SERVICE LIFE TABLES—continuing

VOLTAGE MONITOR .....	12	ANALYZER, HYDROGEN .....	7
VOLTAGE STANDARD .....	12	ANALYZER, INFRARED TYPE .....	9
VOLTMETER .....	12	ANALYZER, ION CURRENT FLOW TYPE ..	8
VOLT RATIO BOX .....	13	ANALYZER, NITROGEN .....	13
WATTMETER .....	15	ANALYZER, NITROGEN DIOXIDE .....	10
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INSTRUMENTS			
ACCELERATOR, COMBINATION		ANALYZER, COMBINATION NITROGEN	
ELECTRON-POSITIVE-ION, VAN DE		DIOXIDE-NITROGEN OXIDES .....	10
GRAAFF TYPE .....	16	ANALYZER, DIFFERENTIAL SCANNING	
ACCELERATOR, ELECTRON, LINEAR		TYPE .....	7
TYPE .....	10	ANALYZER, NITROGEN OXIDES .....	10
ACCELERATOR, NEUTRON GENERATOR		ANALYZER, ORGANIC ACID, AUTOMATIC	
TYPE .....	10	TYPE .....	10
ACCELERATOR, POSITIVE-ION, VAN DE		ANALYZER, OXYGEN .....	12
GRAAFF TYPE .....	16	ANALYZER, OXYGEN AND COMBUSTIBLE	
ANALYZER, AMINO ACID .....	10	GAS .....	13
ANALYZERS, CARBON, (ALL TYPES) .....	12	ANALYZER, PLASMA JET TYPE .....	9
ANALYZER, CARBON DIOXIDE (EXCEPT		ANALYZER, POLYMERS, TORSIONAL	
INFRA-RED) .....	16	BRAID TYPE .....	10
ANALYZER, CARBON-HYDROGEN .....	10	ANALYZER, RESIDUAL CHLORINE .....	15
ANALYZER,		ANALYZER, RESIDUAL GAS .....	7
CARBON-HYDROGEN-NITROGEN .....	10	ANALYZER, STEAM PURITY, DISSOLVED	
ANALYZERS, BLOOD GAS, (ALL TYPES) ...	10	GASES SOLIDS, CONTINUOUS TYPE ....	17
ANALYZER, CHEMICAL OXYGEN		ANALYZER, SULFUR DIOXIDE .....	10
DEMAND .....	10	ANALYZER, SURFACE EVALUATION,	
ANALYZERS, COMBINATION NITROGEN		EVAPORATIVE RATE TYPE .....	10
DIOXIDE-SULFUR DIOXIDE .....	10	ANALYZER SYSTEMS, CARBON	
ANALYZER, COMBINATION		DETERMINATION, (ALL TYPES) .....	10
THERMO-ANALYTICAL PROCESS		ANALYZER, THERMAL CONDUCTIVITY	
TYPE .....	7	TYPE .....	12
ANALYZER, COMBUSTIBLE GAS .....	10	ANALYZER, THERMOGRAVIMETRIC	
ANALYZER, DIFFERENTIAL THERMAL		TYPE .....	8
TYPE .....	8	ANALYZER, THERMOMECHANICAL	
ANALYZER, DISSOLVED OXYGEN .....	6	TYPE .....	10
ANALYZER, ELECTRO CONDUCTIVITY		ANALYZER, TOTAL ORGANIC CARBON ...	10
TYPE .....	12	ANALYZER, TRACE HYDROCARBON .....	8
ANALYZER, ELECTRODEPOSITION		APPARATUS, PETROLEUM PRODUCTS,	
TYPE .....	19	SULFURE DETERMINATION, LAMP	
ANALYZER, ELECTROPHORETIC		TYPE .....	10
MASS-TRANSPORT TYPE .....	8	BRIDGE, (ALL TYPES) .....	12
ANALYZER, EXHAUST GAS .....	10	BURN RATE APPARATUS .....	12
ANALYZER, FLOW, ULTRA-VIOLET		CALORIMETER, CUP TYPE .....	12
TYPE .....	8	CALORIMETER, DIFFERENTIAL	
ANALYZER, FUEL, WATER CONTENT .....	9	COMPENSATION TYPE .....	8
ANALYZER, GAS, NITROGEN CONTENT		CALORIMETER, GAS FLOW TYPE .....	9
TYPE .....	17	CALORIMETER, OXYGEN BOMB TYPE ....	13
ANALYZER, GAS, VACUUM FUSION		CART, OIL SUPPORT, LUBRICANT	
(OXYGEN-HYDROGEN-NITROGEN)		FRICTION TEST .....	10
TYPE .....	15	CARBON INDUCTION APPARATUS .....	14
ANALYZER, GASOLINE ENGINE		CHROMATOGRAPH, COMBINATION	
EXHAUST, INFRARED TYPE .....	10	DETECTOR TYPE .....	7
		CHROMATOGRAPH, ELECTRON CAPTURE	
		DETECTOR TYPE .....	7

Figure 6B-29. SERVICE LIFE TABLES—continuing

CHROMATOGRAPH, FLAME DETECTOR TYPE .....	9	FURNACE, ARC IMAGE TYPE .....	11
CHROMATOGRAPH, GEL PERMEATION DETECTOR TYPE .....	7	HEMOGLOBINOMETER .....	8
CHROMATOGRAPH, RECYCLING, ULTRAVIOLET ABSORPTION DETECTOR TYPE .....	8	INDICATOR, OXIDATION REDUCTION POTENTIAL .....	12
CHROMATOGRAPH, THERMAL CONDUCTIVITY DETECTOR TYPE .....	11	INDICATOR, TURBIDITY, LABORATORY TYPE .....	12
CHROMATOGRAPH, LIQUID, COMBINATION MODE, REFRACTOMETER DETECTOR TYPE .....	10	INTEGRATORS, DIGITAL, (ALL TYPES) ...	10
CHROMATOGRAPH SYSTEM, COMBINATION DETECTOR TYPE .....	7	INTEGRATOR-RECORDER, COMBINATION ANALYSIS TYPE .....	10
CLOUD AND POUR TEST APPARATUS .....	14	IMPACTOR, CASCADE, PARTICLE SIZE DISTRIBUTION .....	9
COLORIMETER, PHOTOELECTRIC TYPE ..	11	IRRADIATOR, SPECIMEN, LABORATORY, CESIUM TYPE .....	12
COLORIMETER, VISUAL TYPE .....	12	IRRADIATOR, SPECIMEN, LABORATORY, COBALT TYPE .....	12
COMPARATOR, METAL CONTENT .....	22	MELTING POINT APPARATUS .....	10
COMPUTER, COLORANT MIXTURE .....	12	METER, DENSITY, RADIATION, CLAMP ON, RECORDING TYPE .....	10
COUNTER, BLOOD CELL, AUTOMATIC TOTALIZING TYPE .....	11	METER, HYDROGEN-ION .....	10
COUNTER, CONTAMINANT, TRACE AIRBORNE, CONDENSATION NUCLEI TYPE .....	10	METER, OZONE .....	7
CYCLOTRON .....	10	METER, ZETA POTENTIAL .....	7
DENSITOMETER, ELECTROPHORESIS STRIP ANALYSIS, CATHODE RAY DISPLAY .....	8	MOLECULAR WEIGHT APPARATUS, DISTILLATION TYPE .....	9
DENSITOMETER, FLUID OR SLURRY, ELECTRICAL TYPE .....	10	MONITOR, WATER QUALITY, MULTI-PARAMETER TYPE .....	8
DENSITOMETER, FLUID OR SLURRY, PNEUMATIC TYPE .....	10	MICROWAVE SYSTEM, PLASMA ANALYSIS, ATTENUATION TYPE .....	10
DENSITOMETERS, CHROMATOGRAPH, (ALL TYPES) .....	8	OSMOMETERS, (ALL TYPES) .....	9
DENSITOMETER, RECORDING, ELECTROPHORESIS STRIP ANALYSIS ..	8	POLAROGRAPH, CATHODE RAY TYPE ....	13
DENSITOMETER, SOLID MATERIALS, PNEUMATIC TYPE (INCLUDING POWDERS) .....	8	POLAROGRAPH, RECORDING, STRIP CHART, INK WRITING TYPE .....	14
DETECTOR, HYDROGEN SORPTION TYPE .....	9	PROGRAMMER-PRINTER, EFFLUX TIME ..	10
DETECTOR, COMBUSTIBLE GAS, RACK MOUNT TYPE .....	12	PROGRAMMER, TEMPERATURE, SAMPLE-REFERENCE COLUMN TYPE ..	10
DETECTOR, GAS, NITROGEN OXIDE .....	12	PURIFIER, HYDROGEN .....	11
DETECTOR, STREAMING CURRENT .....	10	PURIFIER, INERT GAS .....	11
DIGESTER SYSTEM, NITROGEN DETERMINATION (INCLUDING DIGESTER AND DISTILLATION RACKS) ..	10	RECORDER, CHROMATOGRAPH .....	9
ELECTROPHORESIS APPARATUS, (ALL TYPES) .....	12	RECORDER, CONTAMINATION LEVEL, TRANSPARENT LIQUID, PHOTO-ELECTRIC SENSING, FLOW-THRU TYPE .....	10
FRACTION COLLECTORS, (ALL TYPES) ...	8	RECORDER, POLAROGRAPH .....	10
FRACTIONATOR, REFRIGERATED CELL TYPE .....	8	RECORDER, RESIDUAL CHLORINE .....	10
		RECORDER, TITRATOR .....	10
		RECORDER-CONTROLLER, HYDROGEN-ION TYPE .....	10
		SALINOMETER .....	9
		SAMPLER .....	10
		SCANNERS, RADIO-CHROMATOGRAPH, (ALL TYPES) .....	10
		SCANNER, RADIO-CHROMATOGRAPH, PAPER STRIP TYPE .....	10

Figure 6B-30. SERVICE LIFE TABLES—continuing

SCANNER-INTEGRATOR, RADIO-CHROMATOGRAPH, COMBINATION MODE TYPE.....	10
SEPARATOR, FLUID, REVERSE OSMOSIS TYPE .....	10
SPECTROMETER, MASS TYPE .....	12
SPECTROMETER SYSTEMS, (ALL TYPES) ..	12
SPECTROMETER SYSTEM, MNR TYPE ....	12
TEST BATH, VISCOSIMETER, OIL TYPE ...	15
TEST ENGINES, (ALL TYPES) .....	15
TEST SET, ATTENUATION, ULTRASONIC TYPE .....	10
TEST SET, EXPLOSIVES STABILITY METAL BLOCK TYPE .....	12
TEST SET, FLAME RADIATION CHARACTERISTICS, AVIATION TURBINE FUELS .....	10
TESTER, FLASH POINT, (ALL TYPES) .....	10
TESTER, LUBRICANT FRICTION, ANNULAR RING-FLAT BLOCK TYPE ....	10
TESTER, LUBRICANT FRICTION, ELEVATED TEMPERATURE, BALL BEARING TYPE .....	16
TESTER, LUBRICANT FRICTION, OPPOSED BLOCK TYPE .....	11
TESTER, LUBRICANT FRICTION, PRESS FIT, PIN AND BUSHING TYPE ....	12
TESTER, LUBRICANT FRICTION, ROTATING PIN TYPE .....	12
TESTER, LUBRICANT FRICTION, ROTATING RING TYPE .....	12
TESTER, LUBRICANT FRICTION, SLIDING BLOCK TYPE .....	12
TESTER, LUBRICANT FRICTION, STEEL BALL TYPE .....	12
TESTER, LUBRICANT, LOAD CARRYING ABILITY, GEAR TYPE .....	12
TESTER, PETROLEUM PRODUCTS, COKE CONTENT .....	15
TESTER, PETROLEUM PRODUCTS, DEPOSIT AND DEGRADATION CHARACTERISTICS TYPE .....	12
TESTER, PETROLEUM PRODUCTS, DISTILLATION RATE TYPE .....	12
TESTER, PETROLEUM PRODUCTS, GUM CONTENT .....	15
TESTER, PETROLEUM PRODUCTS, OXIDATION BATH TYPE .....	17
TESTER, RUST PREVENTION, TURBINE OIL .....	9
TITRATOR .....	10
VISCOSIMETER, (ALL TYPES) .....	10
ZONE MELT APPARATUS .....	12

<b>FSC 6635 — PHYSICAL PROPERTIES TESTING EQUIPMENT</b>	
ABRASION TESTING MACHINE .....	20
AGING TESTING APPARATUS .....	20
ANALYZER, STRESS AND STRAIN .....	14
BALANCER, PORTABLE .....	16
BALANCING MACHINE, DYNAMIC .....	20
BALANCING MACHINE, STATIC .....	21
BALANCING UNIT, STRESS AND STRAIN ..	15
CALIBRATING DEVICE, CABLE TENSIO METER .....	12
CALIBRATING DEVICE, EXTENSOMETER	10
CALIBRATING DEVICE, LOAD CELL Beam Type, Mechanically Operated .....	7
Columnar Type, Dead Weight, Manually Operated .....	11
Columnar Type, Hydraulically Operated ...	14
Null Indicating, Portable .....	13
CAMERA, X-RAY DIFFRACTION .....	12
COMPARATOR, GAGE .....	18
COMPARATOR, PROJECTION .....	10
CONTROLLER, INDICATOR, STRESS AND STRAIN .....	15
CONVERTER, STRAIN, SEMI-CONDUCTOR STRAIN GAGE TYPE .....	10
DATA LOGGER SYSTEM, STRESS AND STRAIN Multi-Channel Type, Adding Machine Tape Printout .....	10
Multi-Channel Type, Punch Tape Printout	11
DATA PLOTTER/SCANNER SYSTEM, STRESS AND STRAIN Multi-Channel Type, Strip Chart Plotting ..	15
Multi-Channel Type, Industrial Typewriter Printout .....	5
Multi-Channel Type, Punch Tape Printout ..	15
DEMAGNETIZER, PRODUCTION TYPE, STATIONARY .....	21
DIFFRACTION PATTERN MEASURING DEVICE .....	5
DILATOMETER .....	15
ELECTROMAGNETIC INSPECTION UNIT	12
FLAW DETECTION SYSTEM, INFRARED RADIATION SENSING .....	7
FLUORESCENT PENETRANT INSPECTION EQUIPMENT .....	21
FURNACE, TESTING MACHINE .....	12
GEAR CUTTER MEASURING MACHINE ...	22
GEAR MEASURING MACHINE .....	21
GEAR TESTING MACHINE .....	23
GLOSSMETER .....	3
GONIOMETER, X-RAY DIFFRACTION .....	20

Figure 6B-31. SERVICE LIFE TABLES—continuing



<b>HARDNESS TESTING MACHINE</b>		<b>CHART, INK WRITING, MACHINE</b>	
Brinell .....	22	<b>ATTACHED TYPE</b> .....	20
Combination .....	13	<b>RECORDER, STRESS AND STRAIN, STRIP</b>	
DPH-Micro .....	20	<b>CHART</b>	
Rockwell .....	21	Electric Writing .....	12
Other .....	13	Ink Writing .....	12
<b>IMAGE AMPLIFIER, INDUSTRIAL X-RAY</b>		<b>RECORDER, STRESS AND STRAIN, X-Y</b>	
<b>SYSTEM</b> .....	7	Ink Writing .....	12
<b>IMAGE INTENSIFIER</b> .....	14	<b>ROOM, X-RAY SHIELDING</b> .....	13
<b>INDICATOR, STRESS AND STRAIN, DIGITAL</b>		<b>SPECTROMETER, X-RAY DIFFRACTION</b> ..	10
<b>READOUT</b> .....	10	<b>SPRING TESTING MACHINE</b>	
<b>INDICATOR, STRESS AND STRAIN, DIAL</b>		Compression Type .....	22
<b>POINTER READOUT</b> .....	15	Compression And Extension Type .....	21
<b>INDUSTRIAL GAMMA RAY UNIT</b> .....	9	Fatigue .....	21
<b>INDUSTRIAL X-RAY UNIT</b> .....	19	Leaf Type .....	13
<b>LEAK DETECTOR, MASS SPECTROMETER</b>		Torsion Type .....	13
<b>TYPE</b> .....	14	<b>STRENGTH OF MATERIALS TESTING</b>	
<b>LEAK DETECTOR, PACKAGE, VACUUM</b>		<b>EQUIPMENT, IMPACT AND FATIGUE</b>	
<b>CHAMBER TYPE</b> .....	15	<b>PRE-CRACKING</b> .....	8
<b>LEAK DETECTOR, RADIATION SENSING,</b>		<b>STRENGTH OF MATERIALS TESTING</b>	
<b>PRODUCTION TYPE</b> .....	13	<b>MACHINE, LOAD CELL SYSTEM</b>	
<b>MAGNET CHARGER, PRODUCTION TYPE</b> ..	12	Compression Type .....	11
<b>MAGNETIC PARTICLE INSPECTION UNIT</b>	20	Compression and Tension .....	16
<b>MEASURING MACHINE</b>		Tension Type .....	5
Contour Type .....	20	<b>STRENGTH OF MATERIALS TESTING</b>	
Coordinate Type .....	10	<b>MACHINE</b>	
Linear Type .....	17	Bursting Point Type .....	14
Presetting machine, Cutting Tool,		Ductility Type .....	18
Industrial Production Type .....	9	Stiffness Type .....	10
Roundness Type .....	13	<b>STRENGTH OF MATERIALS TESTING</b>	
Surface Finish Type .....	20	<b>MACHINE, LOAD CELL</b>	
Tap, Hook and Rake .....	17	Compression Type .....	19
Universal Type .....	17	Compression and Tension .....	15
<b>MEASURING MACHINE, BEARING, AXIAL</b>		Tension Type .....	15
<b>PLAY TYPE</b> .....	12	Torsion .....	15
<b>MEASURING MACHINE, BEARING,</b>		<b>STRENGTH OF MATERIALS TESTING</b>	
<b>FLUSHNESS TYPE</b> .....	5	<b>MACHINE</b>	
<b>MEASURING MACHINE, BEARING,</b>		Compression .....	18
<b>RADIAL PLAY TYPE</b> .....	16	Creep .....	19
<b>PIPEWALL THICKNESS GAGE, PORTABLE,</b>		Fatigue .....	19
<b>RADIATION PULSE COUNTING TYPE</b> ...	15	Impact .....	19
<b>POWER SUPPLY, MAGNETIC PARTICLE</b>		Tensile .....	21
<b>INSPECTION UNIT</b> .....	10	Torsion .....	25
<b>POWER SUPPLY, STRESS AND STRAIN</b> ...	13	Universal .....	22
<b>PRESSURE TESTING MACHINE</b> .....	20	<b>STRENGTH OF MATERIALS TESTING</b>	
<b>PROCESSING UNIT, X-RAY FILM</b> .....	8	<b>MACHINE, SEMI-CONDUCTOR DEVICES</b>	10
<b>PROGRAMMER, CONTROL SYSTEM</b> .....	9	<b>SWITCHING AND BALANCING SYSTEM,</b>	
<b>PROVING RING</b>		<b>STRESS AND STRAIN</b> .....	9
Compression Type .....	13	<b>SWITCHING AND BALANCING UNIT,</b>	
Universal Type .....	14	<b>STRESS AND STRAIN</b> .....	18
<b>RECORDER, STRESS AND STRAIN,</b>		<b>TANK ASSEMBLY, IMMERSION,</b>	
<b>CIRCULAR CHART INK WRITING</b> .....	12	<b>ULTRASONIC, FLAW-DETECTION</b> .....	16
<b>RECORDER, STRESS AND STRAIN, DRUM</b>			

Figure 6B-32. SERVICE LIFE TABLES—continuing

TANK, MASTER, X-RAY FILM PROCESSING .....	17	ENVIRONMENTAL CHAMBER, HEATING AND COOLING UNIT .....	12
TESTER, BALL AND ROLLER BEARING, PERFORMANCE TYPE .....	15	ENVIRONMENTAL CHAMBERS, HIGH TEMPERATURE, (ALL TYPES) .....	14
TESTER CORROSION .....	8	ENVIRONMENTAL CHAMBERS, HIGH TEMPERATURE AND HUMIDITY, (ALL TYPES) .....	15
TESTER, DYNAMIC MODULES, SONIC VELOCITY TYPE .....	5	ENVIRONMENTAL CHAMBER, IMMERSION TESTING .....	4
TESTER, HEAT DISTORTION TYPE .....	17	ENVIRONMENTAL CHAMBERS, LOW TEMPERATURE, (ALL TYPES) .....	14
TESTER, INSTRUMENT BEARING TORQUE .....	15	ENVIRONMENTAL CHAMBERS, LOW-HIGH TEMPERATURE, (ALL TYPES) .....	18
TESTER, JOURNAL BEARING, PERFORMANCE TYPE .....	22	ENVIRONMENTAL CHAMBERS, LOW-HIGH TEMPERATURE AND HUMIDITY, (ALL TYPES) .....	15
TESTER, PLASTIC MATERIALS .....	12	ENVIRONMENTAL CHAMBERS, OZONE RESISTANCE .....	13
TESTER, TORQUE, WRENCH TYPE .....	17	ENVIRONMENTAL CHAMBERS, RAIN SIMULATION, (ALL TYPES) .....	12
TESTER, TORSIONAL DAMPING .....	12	ENVIRONMENTAL CHAMBERS, RAIN AND SUNSHINE, (ALL TYPES) .....	21
TESTER, V-BELT, UNIVERSAL TYPE .....	20	ENVIRONMENTAL CHAMBERS, SALT SPRAY, (ALL TYPES) .....	19
TESTING MACHINE, TIRE PRODUCTION TYPE, AUTOMOTIVE, INDOOR ENDURANCE, DUAL POSITION .....	21	ENVIRONMENTAL CHAMBERS, SAND AND DUST, (ALL TYPES) .....	15
TUBE STAND, INDUSTRIAL X-Ray .....	15	ENVIRONMENTAL CHAMBERS, SUNSHINE, (ALL TYPES) .....	21
ULTRASONIC INSPECTION EQUIPMENT ..	11	ENVIRONMENTAL CHAMBERS, VIBRATION AND TEMPERATURE, (ALL TYPES) .....	6
VIEWER, X-RAY FILM .....	16	HYPERTHERMAL ENVIRONMENTAL SIMULATOR .....	7
VOLTAGE CHECK PANEL, STRAIN GAGE ..	13	ROOMS, SHIELDED, ELECTROMAGNETIC, WAVE AND/OR ELECTRICAL INTERFERENCE, PLATE TYPE, (ALL TYPES) .....	13
WEAR TESTING MACHINE .....	20	ROOMS, SHIELDED, ELECTROMAGNETIC WAVE AND/OR ELECTRICAL INTERFERENCE, SCREEN TYPE, (ALL TYPES) .....	17
<b>FSC 6636 — ENVIRONMENTAL CHAMBERS AND RELATED EQUIPMENT</b>		ROOMS, SHIELDED, MICROWAVE INTERFERENCE .....	15
ACCELERATION TESTING MACHINE, CENTRIFUGE TYPE .....	14	SHAKER, VIBRATION TESTING, ELECTRODYNAMIC TYPE .....	16
ENVIRONMENTAL CHAMBERS, ACOUSTIC, (ALL TYPES) .....	12	SHAKER, VIBRATION TESTING, ELECTROHYDRAULIC TYPE .....	9
ENVIRONMENTAL CHAMBER, AIR HEATING UNIT .....	13	SHAKER, VIBRATION TESTING, MECHANICAL TYPE .....	12
ENVIRONMENTAL CHAMBERS, ALTITUDE, (ALL TYPES) .....	18	SLIP TABLE, VIBRATION TESTING .....	11
ENVIRONMENTAL CHAMBERS ALTITUDE AND TEMPERATURE, (ALL TYPES) .....	18	TESTING MACHINE, HYDROFOILS .....	8
ENVIRONMENTAL CHAMBERS, ALTITUDE, TEMPERATURE AND HUMIDITY, (ALL TYPES) .....	16		
ENVIRONMENTAL CHAMBERS, ALTITUDE, TEMPERATURE AND VIBRATION, (ALL TYPES) .....	12		
ENVIRONMENTAL CHAMBER HEATING, COOLING AND HUMIDITY UNIT .....	10		
ENVIRONMENTAL CHAMBERS, EXPLOSIVE HAZARD, (ALL TYPES) .....	9		
ENVIRONMENTAL CHAMBERS, EXPLOSION PROOF TESTING, (ALL TYPES) .....	16		
ENVIRONMENTAL CHAMBERS, FUNGUS RESISTANCE, (ALL TYPES) .....	17		

Figure 6B-33. SERVICE LIFE TABLES—continuing

VIBRATION TESTING EQUIPMENT, ACCELERATION LIMITER .....	10	VIBRATION TESTING EQUIPMENT, GENERATOR, DUAL NOISE .....	9
VIBRATION TESTING EQUIPMENT, AMPLIFIER, ACCELEROMETER NORMALIZING .....	6	VIBRATION TESTING EQUIPMENT, GENERATOR RANDOM NOISE .....	8
VIBRATION TESTING EQUIPMENT, AMPLIFIER, MIXER .....	10	VIBRATION TESTING EQUIPMENT, MONITOR, SIGNAL .....	15
VIBRATION TESTING EQUIPMENT, AMPLIFIER, MONITOR .....	14	VIBRATION TESTING EQUIPMENT, MULTI-LEVEL .....	7
VIBRATION TESTING EQUIPMENT, AMPLIFIER, NOISE BOOSTER .....	10	VIBRATION TESTING EQUIPMENT, OSCILLATOR, CYCLING .....	13
VIBRATION TESTING EQUIPMENT, AMPLIFIER, POWER .....	13	VIBRATION TESTING EQUIPMENT, PANEL, CONTROL .....	8
VIBRATION TESTING EQUIPMENT, AMPLIFIER, SPECTRAL DENSITY .....	10	VIBRATION TESTING EQUIPMENT, PANEL SWITCH SCANNER .....	9
VIBRATION TESTING EQUIPMENT, CLIPPER MIXER .....	13	VIBRATION TESTING EQUIPMENT, POWER SUPPLY, BOGEN .....	9
VIBRATION TESTING EQUIPMENT, CONTROL, CONSOLE .....	13	VIBRATION TESTING EQUIPMENT, POWER SUPPLY, ELECTRONIC .....	15
VIBRATION TESTING EQUIPMENT, CONTROL, SHAKER .....	8	VIBRATION TESTING EQUIPMENT, POWER SUPPLY, ROTARY .....	17
VIBRATION TESTING EQUIPMENT, CONTROL, SPECTRAL DENSITY ANALYZER .....	9	VIBRATION TESTING EQUIPMENT, PROGRAMMER, MULTI-LEVEL .....	6
VIBRATION TESTING EQUIPMENT, DISCRIMINATOR, SINE NOISE .....	8	VIBRATION TESTING EQUIPMENT, SCANNER .....	11
VIBRATION TESTING EQUIPMENT, ELECTROHYDRAULIC TYPE .....	10	VIBRATION TESTING EQUIPMENT, SELECTOR AND MIXER .....	10
VIBRATION TESTING EQUIPMENT, ELECTRONIC, SHAKER-AMPLIFIER, REMOTE CONTROL CONSOLE .....	13	VIBRATION TESTING EQUIPMENT, SELECTOR, CHANNEL MODE .....	9
VIBRATION TESTING EQUIPMENT, ELECTRONIC, SHAKER-AMPLIFIER, SELF-CONTAINED .....	16	VIBRATION TESTING EQUIPMENT, SELECTOR, IMPEDANCE .....	13
VIBRATION TESTING EQUIPMENT, EQUALIZER/ANALYZER, LOW FREQUENCY .....	9	VIBRATION TESTING EQUIPMENT, SELECTOR, METER RANGE .....	9
VIBRATION TESTING EQUIPMENT, EQUALIZER/ANALYZER, SPECTRAL DENSITY .....	9	VIBRATION TESTING EQUIPMENT, SERVO CONTROL .....	15
VIBRATION TESTING EQUIPMENT, EQUALIZER, GRAPHIC .....	13	VIBRATION TESTING EQUIPMENT, SERVO SYSTEM .....	13
VIBRATION TESTING EQUIPMENT, EQUALIZER, SHAKER .....	14	VIBRATION TESTING EQUIPMENT, SHAKER, ROTARY POWER SUPPLY .....	17
VIBRATION TESTING EQUIPMENT, EQUALIZER, SPECTRAL DENSITY .....	9	VIBRATION TESTING EQUIPMENT, SIGNAL SELECTOR .....	11
VIBRATION TESTING EQUIPMENT, FILTER, ANALYZER .....	12	VIBRATION TESTING EQUIPMENT, SWITCH, SPECTRUM DENSITY ANALYZER .....	10
VIBRATION TESTING EQUIPMENT, FILTER, BANDPASS .....	7	WIND TUNNEL .....	19
VIBRATION TESTING EQUIPMENT, REDUCTION CHASSIS .....	9	WIND TUNNEL, PORTABLE .....	12
		<b>FSC 6640 — LABORATORY EQUIPMENT AND SUPPLIES</b>	
		<b>ANALYZER, ENERGY DISTRIBUTION, ELECTRON BEAM, MAGNETIC DEFLECTION TYPE .....</b>	
			<b>10</b>
		<b>ANALYZER, SURFACE AREA .....</b>	
			<b>8</b>

Figure 6B-34. SERVICE LIFE TABLES—continuing

ANALYZER SYSTEM, MAGNETIC SUSCEPTIBILITY .....	10	ETCHER, METAL SAMPLE PREPARATION, LABORATORY, CATHODIC VACUUM TYPE .....	10
ASHER, LOW TEMPERATURE, RADIO FREQUENCY TYPE .....	10	ETCHER, METAL SAMPLE PREPARATION, SIMULATED DEFECT, ULTRASONIC STANDARD, SPARK EROSION TYPE .....	10
BATHS, (ALL TYPES) .....	12	EVAPORATOR .....	12
BEATER, WOOD PULP, LABORATORY TYPE .....	12	FERMENTOR SYSTEMS, LABORATORY, (ALL TYPES) .....	14
BLENDER, LABORATORY .....	14	FILTER CELL MEMBRANE TYPE .....	10
BOXES, DRY, (ALL TYPES) .....	12	FREEZE ETCH APPARATUS .....	12
BREACHING MACHINE, IMPACT SPECIMEN, MECHANICAL TYPE .....	12	FREEZER, LABORATORY, ICE SHELL TYPE .....	12
CABINET, CONSTANT TEMPERATURE .....	11	FURNACE, COMBUSTION, MICRO AND SEMI-MICRO, PROGRAMMABLE, RADIANT HEAT .....	14
CENTRIFUGE, ANALYTICAL, OPTICAL SYSTEM TYPE .....	16	FURNACE, INFRARED, LABORATORY, REFLECTOR TYPE .....	10
CENTRIFUGE, LABORATORY, (ALL TYPES) .....	16	FURNACE, FREEZING POINT .....	10
CHAMBER, CLOUD .....	18	FURNACE, LABORATORY, COMBINATION VACUUM-CONTROLLED ATMOSPHERE, ARC MELTING TYPE .....	12
CHAMBER, FRACTION COLLECTOR, CONSTANT TEMPERATURE, MOBILE TYPE .....	10	FURNACE, LABORATORY, COMBINATION VACUUM-CONTROLLED ATMOSPHERE, TILT TYPE .....	12
CHAMBER SYSTEM, COMBINATION CLOUD-ION TYPE .....	18	FURNACE, LABORATORY, CONTROLLED ATMOSPHERE, TOP LOADED, RESISTANCE TYPE .....	12
CIRCULATOR, LABORATORY, (ALL TYPES) .....	10	FURNACE, LABORATORY, CONTROLLED ATMOSPHERE, BOTTOM LOADED, RESISTANCE TYPE .....	12
COLUMN, EXTRACTION, LIQUID SOLVENTS, CONTINUOUS TYPE .....	15	FURNACE, LABORATORY, GRAPHITE TUBE TYPE (EXCEPT TILT TYPE) .....	12
COUNTER, COLONY, AUTOMATIC, PHOTO-ELECTRIC TYPE .....	10	FURNACE, LABORATORY, GRADIENT TYPE .....	12
CRYOSTAT, HELIUM .....	10	FURNACE, LABORATORY, GRAPHITE TUBE, TILT TYPE .....	12
CRYOSTAT, NITROGEN .....	10	FURNACE, LABORATORY, ZONE MELT TYPE .....	10
CUT-OFF MACHINE, METAL SAMPLE PREPARATION, LABORATORY, ABRASIVE TYPE .....	14	FURNACE, LABORATORY, BUTTON TYPE .....	12
CUT-OFF MACHINE, METAL SAMPLE PREPARATION, LABORATORY, DIAMOND WHEEL TYPE .....	14	FURNANCES, TUBE, LABORATORY, (ALL TYPES) .....	12
CUT-OFF MACHINE, METAL SAMPLE PREPARATION, LABORATORY, SPARK EROSION TYPE .....	10	GENERATOR, FUNCTION, ELECTROCHEMICAL TYPE .....	10
DILUTION APPARATUS .....	10	GENERATOR, HYDROGEN, LABORATORY TYPE .....	10
DISTILLATION APPARATUS, FRACTIONATION, LABORATORY, HIGH TEMPERATURE TYPE .....	12	GENERATOR, OZONE .....	17
DRYER, LABORATORY, VACUUM, DOUBLE DRUM TYPE .....	12	GREASE WORKER, AUTOMATIC COUNTING TYPE .....	16
DRYING UNIT, LABORATORY (EXCEPT FREEZE TYPE) .....	12	GRINDER, FLEXIBLE MATERIAL SAMPLE PREPARATION, LABORATORY, DISC TYPE .....	12
DRYING UNIT, LABORATORY, FREEZE TYPE .....	10		
ELECTROMAGNET, LABORATORY TYPE .....	14		
ELECTROMAGNET SYSTEM, LABORATORY TYPE .....	14		

Figure 6B-35. SERVICE LIFE TABLES—continuing

GRINDERS, METAL SAMPLE PREPARATION, (ALL TYPES) .....	12	POLISH AND ETCH APPARATUS, METAL SAMPLE PREPARATION, LABORATORY, ELECTROLYTIC TYPE .....	15
HEATER, LABORATORY, STEP TYPE .....	10	POROSIMETER .....	10
HEATER, PLASMA JET, LABORATORY TYPE .....	12	POTENTIOSTAT .....	8
HOMOGENIZER, MECHANICAL OSCILLATOR TYPE .....	10	POWER SUPPLY, LABORATORY, ELECTROMAGNET TYPE .....	13
HOMOGENIZER, ULTRASONIC OSCILLATOR TYPE .....	11	PRESS, SPECIMEN MOUNTING, LABORATORY TYPE .....	16
HEADS, FUME, LABORATORY, (ALL TYPES) .....	14	PRESS, SAMPLE PREPARATION, LABORATORY, HYDRAULIC TYPE .....	16
INCUBATOR, BACTERIOLOGICAL, (ALL TYPES) .....	10	PRESSURE REACTION APPARATUS, AUTOCLAVE TYPE .....	12
INCUBATOR, HORTICULTURAL, REACH-IN TYPE .....	10	PRESSURE REACTION APPARATUS, ROCKER TYPE .....	12
INDICATOR, WATER-VAPOR, COMPRESSED GAS TYPE .....	10	PRESSURE REACTION APPARATUS, SHAKER TYPE .....	12
MAGNET SYSTEM SUPERCONDUCTING, LABORATORY, DOUBLE ACCESS TYPE .....	9	PRESSURE REACTION APPARATUS, STIRRER TYPE .....	12
MAGNET SYSTEM, SUPERCONDUCTING, LABORATORY, SINGLE ACCESS TYPE ..	8	PRESSURE REACTION APPARATUS, STATIONARY TYPE .....	19
MAGNETIC FIELD SYSTEM, CANCELLATION AND CONTROLLING, HELMHOLTZ COIL TYPE .....	16	PROCESSOR, TISSUE .....	18
MAGNETOMETER, VIBRATING SAMPLE ..	10	PURIFIER, GAS, RECIRCULATING, LABORATORY DRY BOX TYPE .....	10
MANIPULATORS, LABORATORY, MASTER-SLAVE, (ALL TYPES) .....	12	RECORDER, STRIP CHART, INK WRITING, BENCH MOUNT, LABORATORY TYPE ...	10
MANOMETRIC APPARATUS .....	20	SAMPLER, AIR, ELECTROSTATIC TYPE ...	10
MICROTOME, CRYOSTAT .....	10	SEPARATOR, MINERAL, ELECTROMAGNET, LABORATORY, BENCH TYPE .....	10
MICROTOME, (ALL OTHER TYPES) .....	12	SHAKER, GENERAL PURPOSE, RECIPROCATING TYPE .....	16
MILL, COLLOID, LABORATORY TYPE .....	12	SHAKER, GYROTOR, WATER BATH TYPE	16
MILL, LABORATORY, SOLID MATERIAL, SHEARING TYPE .....	12	SOLENOID, AIR CORE .....	10
MILL, LABORATORY, ROLLER TYPE .....	12	STILL, MERCURY .....	20
MILL, LABORATORY, SOLID MATERIAL, PNEUMATIC TYPE .....	8	STILLS, (ALL OTHER TYPES) .....	12
MILL, LABORATORY, MORTER AND PESTLE TYPE .....	8	SYSTEM, DESSICATOR .....	18
MILL, LABORATORY, SOLID MATERIALS, MULTIPLE-CHAMBER, VIBRATING TYPE .....	10	TEST SET, FUEL CONTAMINATION, CONTINUOUS DUTY TYPE .....	8
MILLING MACHINE, METAL SAMPLE PREPARATION, LABORATORY, CONTOUR TYPE .....	14	TEST SET, RUBBER, ACCELERATED AGING, COMBINATION AIR-OXYGEN, BOMB TYPE .....	16
MONITOR SYSTEM, OXYGEN CONSUMPTION, LABORATORY, BIOLOGICAL TYPE .....	10	TEST SET, RUBBER PROCESSIBILITY, COMBINATION TEST TYPE .....	12
OVEN, DRYING .....	10	TEST STAND, CALIBRATION, PLASMA JET	10
OXIMETER, CLINICAL, INDICATOR TYPE	10	TESTER, FLOW FACTOR, PARTICULATE SOLIDS .....	10
PENETROMETERS, (ALL TYPES) .....	16	TESTERS, PROPELLANT, (ALL TYPES) ....	12
POLISHERS, METAL SAMPLE PREPARATION, LABORATORY, (ALL TYPES) .....	15	TESTER, THERMAL CONDUCTIVITY, INSULATING MATERIALS TYPE .....	14
		TESTER, THERMAL CONDUCTIVITY, REFRACTORY MATERIALS TYPE .....	14
		TESTER, THERMAL CONDUCTIVITY, SOLID MATERIALS TYPE .....	12

Figure 6B-36. SERVICE LIFE TABLES—continuing

ULTRASHADOWING APPARATUS, ELECTRON BEAM TYPE .....	12	Research .....	15
FSC 6650 — OPTICAL INSTRUMENTS		MODULATION TRANSFER FUNCTION	
ABSORPTIOMETER .....	10	ANALYZER .....	7
ANALYZER, MASS, ION PROBE .....	2	MONOCHROMATOR .....	13
AUTOCOLLIMATOR .....	16	MONOCHROMATIC LIGHT .....	7
BORESCOPE .....	17	MOUNTING STAND .....	13
CALIBRATOR, DETECTOR .....	11	OPTICAL BENCH ASSEMBLY .....	14
ACCELEROMETER .....	6	OPTICAL ROTARY TABLE .....	14
CATHETOMETER .....	16	OPTICAL STRAIN GAGE .....	15
CLINOMETER .....	15	OPTICAL TABLE .....	5
COLLIMATOR .....	14	OPTICAL TOOLING SYSTEM .....	14
COMPARATOR, MICROGRAPHIC .....	6	PHOTOMETER .....	17
DENSITOMETER .....	10	PLOTTER, INFRARED .....	8
DENSITOMETER-COMPARATOR .....	21	POLARIMETER .....	19
DETECTOR, INFRARED .....	18	POLARISCOPE .....	19
DISPLACEMENT FOLLOWER .....	13	REFLECTOMETER .....	12
ELLIPSOMETER .....	11	REFRACTOMETER .....	18
EXTENSOMETER .....	16	SPECTROFLUOROMETER .....	13
FIXTURE		SPECTROGRAPH .....	20
Collimating and Repair .....	29	SPECTROMETER .....	12
FLASH PHOTOLYSIS SYSTEM .....	4	SPECTROPHOTOFLUOROMETER .....	12
FLUOROMETER .....	11	SPECTROPHOTOMETER	
GAGE, WIPER POSITIONING .....	17	Indicating .....	17
GONIOMETER .....	8	Recording .....	14
GONIOPHOTOMETER .....	18	SPECTROPOLARIMETER .....	11
HAZEMETER .....	11	SPECTRORADIOMETER .....	6
INDUSTRIAL PERISCOPE .....	13	SPECTROREFLECTOMETER .....	11
INTERFEROMETER .....	14	SPECTROSCOPE .....	12
LENS ANALYSIS SYSTEM .....	15	SPEROMETER .....	19
LEVEL		STRAIGHTEDGE .....	19
Optical .....	15	TELESCOPE .....	18
Telescopic .....	11	TEST COLLIMATOR .....	13
LIGHT BEAM DEVIATION INSTRUMENT .....	12	TEST FIXTURE .....	13
METALLOGRAPH .....	21	TEST STAND .....	12
MICROANALYZER		TESTER, DETECTOR RESPONSE	
Aerosol Deposit .....	11	CHARACTERISTICS .....	6
Electron Probe .....	8	TRANSIT .....	18
MICRODENSITOMETER .....	6	TRANSIT SQUARE .....	15
MICROFORGE .....	21	FSC 6670 — SCALES AND BALANCES	
MICROGONIOMETER .....	7	AIRCRAFT WEIGHING SCALE	
MICROMANIPULATOR .....	11	CALIBRATOR .....	14
MICROPHOTOMETER .....	18	BALANCE, FILLING TYPE .....	11
MICROPOSITIONER .....	10	BALANCE, LABORATORY .....	11
MICROPROJECTOR .....	14	BALANCE, SEDIMENTATION TYPE .....	13
MICROSCOPE		SCALE, AIRCRAFT, LOAD CELL TYPE .....	16
Electron .....	15	SCALE, BAGGING TYPE .....	19
Interference .....	10	SCALE, BATCHING TYPE .....	10
Measuring .....	21	SCALE, COAL WEIGHING .....	19
Metallurgical .....	15	SCALE, CONVEYOR TYPE .....	19
Polarizing .....	15	SCALE, FUEL WEIGHING .....	10
		SCALE, GENERAL PURPOSE, LOAD CELL	
		TYPE .....	12

Figure 6B-37. SERVICE LIFE TABLES—continuing

SCALE, HOPPER AND TANK .....	16	Impact-Force Type .....	10
SCALE, LABORATORY .....	9	Mechanical Unbalance Type .....	25
SCALE, LIFT TRUCK .....	7	Piezo-Electric Type .....	10
SCALE, MUNITION FRAGMENT		Portable Type .....	11
WEIGHING .....	2	<b>CALIBRATOR, FLOWMETER</b>	
SCALE, OIL WEIGHING .....	30	Gas Type .....	13
SCALE, OVERHEAD, CRANE .....	19	Liquid Type .....	16
SCALE, OVERHEAD, HOPPER AND		<b>CALIBRATOR, TACHOMETER</b> .....	10
TANK .....	19	<b>CALIBRATOR</b>	
SCALE, OVERHEAD, MONORAIL AND		Angular Accelerometer .....	16
TRACK .....	19	Linear Accelerometer .....	16
SCALE, PLATFORM, COUNTING AND		Linear Accelerometer, Mechanical	
WEIGHING, BENCH .....	20	Unbalance Type .....	26
SCALE, PLATFORM, COUNTING AND		<b>CONTROLLER-RECORDER SYSTEM,</b>	
WEIGHING, PORTABLE .....	8	<b>LIQUID FLOW, STRIP CHART, INK</b>	
SCALE, PLATFORM, PREDETERMINED		<b>WRITING TYPE</b> .....	12
WEIGHT, BENCH .....	13	<b>CONTROLLER-RECORDER, GAS FLOW,</b>	
SCALE, PLATFORM, PREDETERMINED		<b>CIRCULAR CHART, INK WRITING TYPE</b> .	10
WEIGHT, PORTABLE .....	10	<b>CONTROLLER-RECORDER, LIQUID FLOW,</b>	
SCALE, PLATFORM, WEIGHING,		<b>CIRCULAR CHART, INK WRITING TYPE</b> .	10
AIRPLANE .....	29	<b>CONTROLLER-RECORDER, LIQUID FLOW,</b>	
SCALE, PLATFORM WEIGHING, BENCH ...	14	<b>STRIP CHART INK WRITING TYPE</b> .....	12
SCALE, PLATFORM, WEIGHING, MOTOR		<b>CONTROLLER-RECORDER, LIQUID LEVEL,</b>	
VEHICLE .....	30	<b>STRIP CHART INK WRITING TYPE</b> .....	10
SCALE, PLATFORM, WEIGHING,		<b>CONTROLLER, ACCELEROMETER,</b>	
RAILROAD .....	30	<b>LINEAR, NON-INDICATING, NON-RESET</b>	
SCALE, PLATFORM, WEIGHING,		<b>TYPE</b> .....	11
WAREHOUSE, PORTABLE .....	16	<b>CONTROLLER, LIQUID LEVEL,</b>	
SCALE, PLATFORM, WEIGHING,		<b>NON-INDICATING</b>	
WAREHOUSE, BUILT-IN TYPE .....	21	Float Type .....	21
SCALE, PLATFORM, WEIGHING,		Radiation Type .....	19
PORTABLE .....	14	<b>CONTROLLER, RATE OF FLOW, GAS RATIO,</b>	
SCALE, PRICING TYPE .....	11	<b>INDICATING</b>	
SCALE, PROPELLANT CHARGE .....	6	Mechanical Type .....	14
SCALE, SHELL WEIGHING .....	19	Pneumatic Type .....	10
SCALE, WEIGHING AND SORTING TYPE ..	10	<b>CONTROLLER, RATE OF FLOW, GAS,</b>	
WEIGH CAR .....	23	<b>INDICATING, ELECTRICAL TYPE</b> .....	10
WEIGHT, DIGITAL READOUT		<b>CONTROLLER, RATE OF FLOW, LIQUID</b>	
INSTRUMENT .....	12	Indicating, Electrical Type .....	10
WEIGHT, TEST LOADING .....	12	Indicating, Pneumatic Type .....	21
WEIGHT CALIBRATOR .....	9	Non-Indicating, Pneumatic Type .....	16
WEIGHT DETERMINING AND CENTER OF		<b>CONTROLLER, TACHOMETER,</b>	
GRAVITY LOCATING SYSTEM .....	11	<b>INDICATING, NON-RESET TYPE</b> .....	10
WEIGHT SET, BALANCE .....	14	<b>COUNTER, MECHANICAL MOTION AND</b>	
WEIGHTS, SCALE TESTING .....	13	<b>ROTATION</b>	
FSC 6680 — LIQUID AND GAS FLOW,		Electrical .....	10
LIQUID LEVEL, AND MECHANICAL		Electronic .....	14
MOTION MEASURING INSTRUMENTS		<b>COUNTER</b>	
ANEMOMETERS, (ALL TYPES) .....	10	Electrical, Digital Indicating Type .....	14
CALIBRATOR, ACCELEROMETER		Electronic, Digital Indicating Type .....	10
Capacitive Displacement Type .....	10	<b>FLOWMETER SYSTEM, GAS, RATE,</b>	
		<b>DIFFERENTIAL PRESSURE TYPE</b> .....	10
		<b>FLOWMETER SYSTEM, LIQUID, RATE</b>	
		Electrical Type .....	10

Figure 6B-38. SERVICE LIFE TABLES—continuing

Impeller Type .....	15	Electronic, Less Stop Button Type .....	10
<b>FLOWMETER, GAS, RATE</b>		Electronic, Non-Self Generating Type .....	30
Electrical Type .....	10	<b>TESTER, ACCELEROMETER</b>	
Float Type .....	15	Impact-Force Type .....	10
Impeller Type .....	10	Impulse Pendulum Type .....	10
<b>FLOWMETER, LIQUID METAL, RATE</b>		Piezo-Electric Type .....	10
<b>MAGNETIC TYPE</b> .....	10	<b>TESTER, FLOWMETER</b>	
<b>FLOWMETER, LIQUID, RATE AND</b>		Gas Type .....	11
<b>TOTALIZING</b>		Liquid Type .....	18
Float Type .....	10	<b>TESTER, INSTRUMENT, GAS VOLUME</b>	
Impeller Type .....	10	<b>TYPE</b> .....	10
Mechanical Type .....	19	<b>TESTER, MECHANICAL MOTION AND</b>	
<b>FLOWMETER, LIQUID, RATE</b>		<b>ROTATION</b> .....	28
Differential Pressure Type .....	10	<b>TESTER, SERVO-VALVE</b>	
Electrical Type .....	21	Liquid Flow Type .....	13
Float Type .....	19	Pressure Type .....	10
Impeller Type .....	10	<b>TESTER, TACHOMETER</b>	
Mechanical Type .....	18	Bench Type .....	18
Positive Displacement Type .....	10	Console Type .....	10
Scale Balance Type .....	11	Portable Type .....	10
<b>FLOWMETER, LIQUID, TOTALIZING</b>			
Electrical Type .....	17	<b>FSC 6685 — PRESSURE, TEMPERATURE,</b>	
Mechanical Type .....	18	<b>AND HUMIDITY MEASURING AND</b>	
<b>GAGE SYSTEM, LIQUID LEVEL, FLOAT</b>		<b>CONTROLLING INSTRUMENTS</b>	
<b>TYPE</b> .....	10		
<b>GAGE, LIQUID LEVEL</b>		<b>AMPLIFIER-CALIBRATOR, PNEUMATIC</b>	
Float Type .....	18	<b>INSTRUMENT, PORTABLE TYPE</b> .....	10
Radiation Type .....	10	<b>ANALYZER, MOISTURE</b> .....	10
<b>INDICATOR SYSTEM, MECHANICAL</b>		<b>ANALYZER, PRESSURE, CATHODE RAY</b>	
<b>MOTION, LINEAR</b> .....	17	<b>DISPLAY</b> .....	18
<b>INDICATOR, MECHANICAL MOTION,</b>		<b>BAROMETER</b>	
<b>LINEAR-ROTATIONAL</b> .....	11	Mercurial Type .....	16
<b>RECORDER, GAS FLOW, CIRCULAR CHART,</b>		Mercurial, Altitude Test Type .....	10
<b>INK WRITING TYPE</b> .....	19	Standard, Micrometer Type .....	13
<b>RECORDER, IMPACT, ONE AXIS</b>		<b>CALIBRATOR-TESTER, TEMPERATURE</b>	
Pressure Sensitive Writing Type .....	16	Bath Type .....	14
<b>RECORDER, IMPACT, THREE AXIS</b> .....	11	Bath Type, Negative Range .....	12
<b>RECORDER, LIQUID FLOW, CIRCULAR</b>		Freeze Point Type .....	10
<b>CHART, INK WRITING TYPE</b> .....	18	Infrared Radiometric Comparison Type ...	13
<b>RECORDER, LIQUID FLOW, STRIP CHART,</b>		Pyrometer Type .....	10
<b>INK WRITING TYPE</b> .....	21	Steam Point Type .....	11
<b>RECORDING SYSTEM, GAS FLOW, STRIP</b>		Thermocouple Type .....	14
<b>CHART, INK WRITING TYPE</b> .....	10	Thermometer Type .....	10
<b>RECORDING SYSTEM, LIQUID FLOW,</b>		<b>CONTROLLER-RECORDER SYSTEM,</b>	
<b>CIRCULAR CHART, INK WRITING</b>		<b>PRESSURE</b> .....	10
<b>TYPE</b> .....	14	<b>CONTROLLER-RECORDING SYSTEM,</b>	
<b>STANDARD, SECONDARY, AIR FLOW</b> .....	13	<b>TEMPERATURE</b> .....	11
<b>TACHOMETER</b>		<b>CONTROLLER-RECORDER, DEW POINT</b> ...	16
Chronometric, Less Reset Button Type ....	21	<b>CONTROLLER-RECORDER, PRESSURE</b> ...	14
Electric, Non-Self Generating, Less Stop		<b>CONTROLLER-RECORDER, RELATIVE</b>	
Button Type .....	18	<b>HUMIDITY</b> .....	10
Electric, Self Generating, Less Stop Button		<b>CONTROLLER-RECORDER,</b>	
Type .....	10	<b>TEMPERATURE</b> .....	16

Figure 6B-39. SERVICE LIFE TABLES—continuing



CONTROLLER SYSTEM, TEMPERATURE, ELECTRICAL, INDICATING TYPE .....	10	TEST SET, PRESSURE INSTRUMENT, BENCH TYPE .....	10
CONTROLLER, DEW POINT .....	10	TEST SET, PRESSURE INSTRUMENT, PORTABLE TYPE .....	10
CONTROLLER, PRESSURE .....	10	TEST SET, VACUUM INSTRUMENT .....	10
CONTROLLER, RELATIVE HUMIDITY ....	12	TEST STAND, PRESSURE AND VACUUM INSTRUMENT TYPE .....	13
CONTROLLER, TEMPERATURE		TEST STAND, PRESSURE INSTRUMENT ..	12
Electrical, Indicating Type .....	12	TEST STAND, VACUUM INSTRUMENT ....	10
Electrical, Non-Indicating Type .....	11	TESTER, FLOW LEAKAGE, FULL PRESSURE FLYING OUTFIT .....	11
Pneumatic, Indicating Type .....	10	TESTER, PRESSURE INSTRUMENT, DIFFERENTIAL TYPE .....	11
CONVERTER, SIGNAL, PNEUMATIC TO ELECTRICAL .....	10	TESTER, PRESSURE, DEAD WEIGHT TYPE	14
GAGE, COMPOUND, PRESSURE AND VACUUM .....	10		
GAGE, PRESSURE .....	10	FSC 6695 — COMBINATION AND MISCELLANEOUS INSTRUMENTS	
GAGE, VACUUM .....	13	AMPLIFIERS, (ALL TYPES) .....	10
INDICATOR, ABSOLUTE HUMIDITY .....	12	AMPLIFIER SYSTEMS, (ALL TYPES) .....	10
INDICATOR, DEW POINT .....	10	ANALYZERS, (ALL TYPES) .....	10
INDICATOR, PRESSURE		BRIDGE	
Differential Type .....	10	Balance, Strain Gage Transducer .....	12
Digital Readout Type .....	10	All Other Types .....	10
Electrical Type .....	13	CABINET, DYNAMOMETER CONTROL .....	20
INDICATOR, RELATIVE HUMIDITY .....	10	CALIBRATION SETS, (ALL TYPES) .....	10
INDICATOR, TEMPERATURE		CALIBRATOR, TRANSDUCER, BRIDGE TYPE .....	10
Dial Face Type .....	13	CATHODE FOLLOWER, PIEZOELECTRIC TRANSDUCER TYPE .....	12
Differential Type .....	10	CATHODE FOLLOWER SYSTEM, PIEZOELECTRIC TRANSDUCER TYPE ..	12
Digital Type .....	10	COMPARATOR SYSTEM, INFRARED RADIATION-REFLECTOMETER TYPE ..	10
MANOMETER		CONDITIONER SYSTEM, SIGNAL TRANSDUCER .....	10
Digital Type .....	10	CONDITIONER, SIGNAL, TRANSDUCER ...	10
Electronic Type .....	14	CONTROL, CURRENT INTEGRATOR, INDICATING TYPE .....	12
U Tube Type .....	15	CONTROLLERS, (ALL TYPES) .....	10
Vertical Tube Type .....	17	CONVERTER, TRANSDUCER, FREQUENCY TO DC .....	10
MEASURING SYSTEM, PRESSURE .....	12	CONVERTER SYSTEM, TRANSDUCER, FREQUENCY TO DC .....	10
MISSILE CRADLE LEAK DETECTOR, FLOW MEASURING TYPE .....	10	COUNTERS, SEED, PHOTOELECTRIC, (ALL TYPES) .....	10
PYROMETER .....	14	DEMODULATORS, TRANSDUCER OUTPUT, (ALL TYPES) .....	10
RECORDER		DETECTOR	
Absolute Humidity .....	10	Oil In Compressed Gas .....	10
Relative Humidity .....	10	Tramp Metal, Electromagnetic, Conveyor Type, Rectangular Coil, Single Unit .....	11
RECORDER, DEW POINT .....	10		
RECORDER, PRESSURE .....	13		
RECORDER, TEMPERATURE .....	14		
RECORDING SYSTEM, DEW POINT .....	19		
RECORDING SYSTEM, PRESSURE .....	10		
RECORDING SYSTEM, TEMPERATURE ...	10		
REFERENCE JUNCTION, THERMOCOUPLE			
Elevated Temperature Type .....	12		
Ice Point Type .....	10		
SOURCE, BLACKBODY, TEMPERATURE TYPE .....	11		
TEMPERATURE MEASURING SYSTEM ...	10		
TEST SET, COMBINATION PRESSURE AND VACUUM, PORTABLE TYPE .....	17		

Figure 6B-40. SERVICE LIFE TABLES—continuing

Tramp Metal, Electromagnetic, In-Line Type, Spool Piece Coil .....	14	All Other Types .....	14
DYNAMOMETERS, ABSORPTION, (ALL TYPES) .....	20	MONITOR, MACHINE, COMBINATION AXIAL AND RADIAL VIBRATION .....	14
DYNAMOMETERS, CHASSIS, (ALL TYPES) .....	20	MONITORS, VIBRATION, (ALL TYPES) .....	12
DYNAMOMETER, MOTORING AND ABSORPTION TYPE .....	20	OSCILLATOR-CARRIER, TRANSDUCER ...	16
DYNAMOMETER, MOTORING, DIRECT CURRENT TYPE .....	20	OSCILLATOR-DEMULATOR, CRYSTAL CONTROLLED .....	16
DYNAMOMETER, SINGLE TIRE, CARRIAGE DRIVE .....	20	PHOTOMETERS, (ALL TYPES) .....	14
INDICATORS, (ALL TYPES) .....	14	PHOTOMETERS SYSTEM, (ALL TYPES) ...	14
LIGHT SYSTEM, TUNGSTEN, CALIBRATED TYPE .....	16	POWER SUPPLY, ELECTROSTATIC CHARGE AMPLIFIER TYPE .....	14
MEASURING SYSTEM, MECHANICAL IMPEDANCE .....	14	RADIOMETER, QUANTUM .....	14
METER, PEAK HOLDING, ACCELEROMETER .....	12	RECORDER, DISSOLVED OXYGEN-TEMPERATURE TYPE .....	16
METERS, FOOT CANDLE, (ALL TYPES) ...	16	SAMPLER, LIQUIFIED GAS, CRYOGENIC TYPE .....	14
METER SYSTEM, PEAK HOLDING ACCELEROMETER .....	12	SCALES, DYNAMOMETER, DIAL INDICATING, (ALL TYPES) .....	25
METER, TRANSDUCER, ACCELEROMETER TYPE .....	12	TEST SET, RECORDING, EMISSIVITY AND COLOR, PYROTECHNIC TYPE .....	14
METER, WIRE AND CABLE MEASURING ..	20	TEST SETS, TORQUE, (ALL TYPES) .....	18
MICROMETER, ELECTRONIC, MUTUAL INDUCTANCE .....	20	TEST STAND Demand Oxygen Regulator .....	16
MONITOR SYSTEM Indicating-Controlling-Recording, Panel Type .....	12	All Other Types .....	20
		TEST STATION Gyro Torque .....	18
		Torque, Controlling and Recording .....	20
		TORQUEMETERS, DYNAMIC, (ALL TYPES) .....	16

Figure 6B-41. SERVICE LIFE TABLES—continuing

Appendix 6C  
CHART PERCENTAGE TABLE

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<u>CHART PERCENTAGE TABLE</u>	
<u>SERVICE LIFE</u> <u>(Years)</u>	<u>CHART</u> <u>PERCENT</u>
5	40.0
6	33.3
7	28.6
8	25.0
9	22.2
10	20.0
11	18.9
12	16.7
13	15.4
14	14.3
15	13.3
16	12.5
17	11.8
18	11.1
19	10.5
20	10.0
21	9.5
22	9.1
23	8.7
24	8.3
25	8.0

Figure 6C-1. CHART PERCENTAGE TABLE

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Appendix 6D  
SAMPLE FORM DD 1106

INDUSTRIAL PLANT EQUIPMENT REPLACEMENT ANALYSIS WORKSHEET				ANALYSER NUMBER 999099-0001		Form Approved Budget Bureau No. 22-R179	
				DATE 25 Aug 71			
1. ACTIVITY ABC Arsenal		2. LOCATION Davenport, Iowa		3. SHOP K		4. BUILDING NO. 225	
5. PRESENT EQUIPMENT				6. PROPOSED EQUIPMENT			
a. DESCRIPTION 1. (2) Lathe, engine, manual, 16" swg x 192" CC, 15 hp 2. Lathe, 16" swg x 50" CC, 8 hp				a. DESCRIPTION Lathe, engine, numerically controlled 32" swg o/bed, 72" CC, 41 hp			
b. MANUFACTURER 1. Lodge & Shipley Co. 2. Monarch Mch Tool Co.		c. MODEL NO. 1. X 2. CW		b. MANUFACTURER R.K. LeBlonde Mch Tool Co.		c. MODEL NO. NF3220	
d. PLANT EQUIPMENT CODE 3416-2112-192				d. PLANT EQUIPMENT CODE 3416-2143-2072			
e. DEPARTMENTAL IDENTIFICATION NO. 3416-17373 3416-16760 3416-17660		f. YEARS TO ACQUIRE 1972		g. QUANTITY 1		h. PRODUCTIVITY INCREASE RATIO 2.59:1	
i. EQUIPMENT FACTOR				j. EQUIVALENT OUTPUT (Next Year)			
				k. PRESENT EQUIPMENT 9480		l. PROPOSED EQUIPMENT 3660	
m. MACHINE LOAD (Hours next year)							
n. DIRECT LABOR \$3.50/hr				\$ 34,517		\$ 13,436	
o. INDIRECT LABOR 176% of Direct Labor				60,750		\$ 23,647	
p. FRINGE BENEFITS 28.6% of Direct Labor				\$ 9,872		\$ 3,843	
q. MAINTENANCE				2,800		\$ 605	
r. POWER				1,300		\$ 1,679	
s. SCRAP/REWORK				\$ 646		\$ -----	
t. TOOLING				\$ -----		\$ 460	
u. SAVINGS/OTHER OPERATIONS, ASSEMBLY				2,100		\$ -----	
v. OTHER COSTS				\$ 300		\$ -----	
w. TOTAL OPERATING COSTS				\$129,337		43,670	
x. NET OPERATING COSTS FAVORING PROPOSED EQUIPMENT (h, col a, minus col b)				\$ 86,667			
y. CAPITAL COST ANALYSIS OF PROPOSED EQUIPMENT (Next Year)							
z. ACQUISITION COST						\$ 109,175	
aa. INSTALLATION, TRANSPORTATION AND MISCELLANEOUS COSTS						\$ 2,000	
ab. TOTAL INSTALLED COSTS (za plus ab)						\$ 110,175	
ac. PRESENT DISPOSAL VALUE OF PRESENT EQUIPMENT						\$ 7,130	
ad. NET REQUIRED INVESTMENT (za minus ac)						\$ 103,045	
ae. SERVICE LIFE						10 Years	
af. CHART PERCENT						20%	
ag. TOTAL CAPITAL COST (za + ae)						\$ 20,609	
ah. NEXT YEARS SAVINGS FROM REPLACEMENT (7i minus 8h)						\$ 48,118	

DD FORM 1106  
1 SEP 71

REPLACES EDITION OF 1 JUN 70, WHICH MAY BE USED.

Figure 6D-1. CHART PERCENTAGE TABLE



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