

# NAICS Subsector 312—Beverage and Tobacco Product Manufacturing

Product code	Industry and product description	Unit of measure	Data collected	CIR survey <sup>1</sup>	Products primary <sup>2</sup>
<b>312111</b>	<b>SOFT DRINK MANUFACTURING</b>				
3121111	<b>BOTTLED CARBONATED SOFT DRINKS</b>				
31211112	Bottled carbonated soft drinks in refillable glass bottles (regular and diet)				
312111200	Bottled carbonated soft drinks in refillable glass bottles (regular and diet) (value of quantity detail) . . . . .		SV		
312111221	Regular bottled carbonated soft drinks containing some real juice, in refillable glass bottles . . . . .	mil cases, 192 oz case equiv	SQ		
312111231	Regular bottled carbonated soft drinks containing kola extract, except those with some real juice, in refillable glass bottles . . . . .	mil cases, 192 oz case equiv	SQ		
312111241	Regular bottled carbonated soft drinks containing lemon, lime, and lemon-lime combinations, except those with some real juice, in refillable glass bottles . . . . .	mil cases, 192 oz case equiv	SQ		
312111251	Other regular bottled carbonated soft drink flavors (including carbonated waters, sparkling waters, and club soda, except those with some real juice) in refillable glass bottles . . . . .	mil cases, 192 oz case equiv	SQ		
312111261	Diet bottled carbonated soft drinks containing some real juice, in refillable glass bottles . . . . .	mil cases, 192 oz case equiv	SQ		
312111271	Diet bottled carbonated soft drinks containing kola extract, except those with some real juice, in refillable glass bottles . . . . .	mil cases, 192 oz case equiv	SQ		
312111281	Diet bottled carbonated soft drinks containing lemon, lime, and lemon-lime combinations, except those with some real juice, in refillable glass bottles . . . . .	mil cases, 192 oz case equiv	SQ		
312111291	Other diet bottled carbonated soft drink flavors (including carbonated waters, sparkling waters, and club soda, except those with some real juice) in refillable glass bottles . . . . .	mil cases, 192 oz case equiv	SQ		
3121114	<b>Bottled carbonated soft drinks in non-refillable glass bottles (regular and diet)</b>				
312111400	Bottled carbonated soft drinks in non-refillable glass bottles (regular and diet) (value of quantity detail) . . . . .		SV		
3121114B1	Regular bottled carbonated soft drinks containing some real juice, in nonrefillable glass bottles . . . . .	mil cases, 192 oz case equiv	SQ		
3121114C1	Regular bottled carbonated soft drinks containing kola extract, except those with some real juice, in nonrefillable glass bottles . . . . .	mil cases, 192 oz case equiv	SQ		
3121114D1	Regular bottled carbonated soft drinks containing lemon, lime, and lemon-lime combinations, except those with some real juice, in nonrefillable glass bottles . . . . .	mil cases, 192 oz case equiv	SQ		
3121114E1	Carbonated waters, sparkling waters, and club soda (except those with some real juice), in nonrefillable glass bottles . . . . .	mil cases, 192 oz case equiv	SQ		
3121114F1	Other regular bottled carbonated soft drink flavors, including club soda, except those with some real juice, in nonrefillable glass bottles . . . . .	mil cases, 192 oz case equiv	SQ		
3121114G1	Diet bottled carbonated soft drinks containing some real juice, in nonrefillable glass bottles . . . . .	mil cases, 192 oz case equiv	SQ		
3121114H1	Diet bottled carbonated soft drinks containing kola extract, except those with some real juice, in nonrefillable glass bottles . . . . .	mil cases, 192 oz case equiv	SQ		
3121114J1	Diet bottled carbonated soft drinks containing lemon, lime, and lemon-lime combinations, except those with some real juice, in nonrefillable glass bottles . . . . .	mil cases, 192 oz case equiv	SQ		
3121114K1	Other diet bottled carbonated soft drink flavors (including carbonated waters, sparkling waters, and club soda, except those with some real juice) in nonrefillable glass bottles . . . . .	mil cases, 192 oz case equiv	SQ		
3121116	<b>Bottled carbonated soft drinks in plastics bottles (regular and diet)</b>				
312111600	Bottled carbonated soft drinks in plastics bottles (regular and diet) (value of quantity detail) . . . . .		SV		
3121116L1	Regular bottled carbonated soft drinks containing some real juice, in plastic bottles . . . . .	mil cases, 192 oz case equiv	SQ		
3121116M1	Regular bottled carbonated soft drinks containing kola extract, except those with some real juice, in plastic bottles . . . . .	mil cases, 192 oz case equiv	SQ		
3121116N1	Regular bottled carbonated soft drinks containing lemon, lime, and lemon-lime combinations, except those with some real juice, in plastic bottles . . . . .	mil cases, 192 oz case equiv	SQ		
3121116P1	Carbonated waters, sparkling waters, and club soda (except those with some real juice), in plastic bottles . . . . .	mil cases, 192 oz case equiv	SQ		
3121116Q1	Other regular bottled carbonated soft drink flavors, including club soda, except those with some real juice, in plastic bottles . . . . .	mil cases, 192 oz case equiv	SQ		
3121116R1	Diet bottled carbonated soft drinks containing some real juice, in plastic bottles . . . . .	mil cases, 192 oz case equiv	SQ		
3121116T1	Diet bottled carbonated soft drinks containing kola extract, except those with some real juice, in plastic bottles . . . . .	mil cases, 192 oz case equiv	SQ		
3121116U1	Diet bottled carbonated soft drinks containing lemon, lime, and lemon-lime combinations, except those with some real juice, in plastic bottles . . . . .	mil cases, 192 oz case equiv	SQ		
3121116V1	Other diet bottled carbonated soft drink flavors (including carbonated waters, sparkling waters, and club soda, except those with some real juice) in plastics bottles . . . . .	mil cases, 192 oz case equiv	SQ		
3121114	<b>CANNED CARBONATED SOFT DRINKS</b>				
31211141	<b>Canned carbonated soft drinks</b>				
3121114100	Canned carbonated soft drinks (value of quantity detail) . . . . .		SV		
3121114111	Regular canned carbonated soft drinks containing some real juice . . . . .	mil cases, 192 oz case equiv	SQ		
3121114121	Regular canned carbonated soft drinks containing kola extract, except those with some real juice . . . . .	mil cases, 192 oz case equiv	SQ		
3121114131	Regular canned carbonated soft drinks containing lemon, lime, and lemon-lime combinations, except those with some real juice . . . . .	mil cases, 192 oz case equiv	SQ		
3121114141	Carbonated waters, sparkling waters, and club soda, except those with some real juice, canned . . . . .	mil cases, 192 oz case equiv	SQ		
3121114151	Other regular canned carbonated soft drink flavors . . . . .	mil cases, 192 oz case equiv	SQ		
3121114161	Diet canned carbonated soft drinks containing some real juice . . . . .	mil cases, 192 oz case equiv	SQ		
3121114171	Diet canned carbonated soft drinks containing kola extracts, except those with some real juice . . . . .	mil cases, 192 oz case equiv	SQ		
3121114181	Diet canned carbonated soft drinks containing lemon, lime, and lemon-lime combinations, except those with some real juice . . . . .	mil cases, 192 oz case equiv	SQ		
3121114191	Diet canned carbonated waters, sparkling waters, and club soda, except those with some real juice . . . . .	mil cases, 192 oz case equiv	SQ		
31211141A1	Other diet canned carbonated soft drink flavors . . . . .	mil cases, 192 oz case equiv	SQ		
312111A	<b>NON-CARBONATED SOFT DRINKS</b>				
312111A1	Non-carbonated fruit drinks, cocktails, and ades containing some real juice, 16.9 oz (1/2 liter) container or less, except concentrates				
312111A111	Non-carbonated fruit drinks, cocktails, and ades containing some real juice, 16.9 oz (1/2 liter) container or less, except concentrates . . . . .	mil gal	S		

See footnotes at end of subsector.

# NAICS Subsector 312—Beverage and Tobacco Product Manufacturing—Con.

Product code	Industry and product description	Unit of measure	Data collected	CIR survey <sup>1</sup>	Products primary <sup>2</sup>
<b>312111</b>	<b>SOFT DRINK MANUFACTURING—Con.</b>				
312111A	NON-CARBONATED SOFT DRINKS—Con.				
312111A2	Non-carbonated fruit drinks, cocktails, and ades containing some real juice, in other size containers (cartons, bottles, cans, etc.), except concentrates				
312111A221	Non-carbonated fruit drinks, cocktails, and ades containing some real juice, in other size containers (cartons, bottles, cans, etc.), except concentrates . .	mil gal	S		
312111A3	All other non-carbonated soft drinks				
312111A331	Non-carbonated fruit drinks, cocktails, and ades concentrates containing some real juice . . . . .	mil gal	S		
312111A341	Non-carbonated fruit drinks, cocktails, and ades, containing no real juice, 16.9 oz (1/2 liter) container or less, except concentrates . . . . .	mil gal	S		
312111A351	Non-carbonated fruit drinks, cocktails, and ades, containing no real juice, in other size containers (cartons, bottles, cans, etc.), except concentrates . . .	mil gal	S		
312111A361	Non-carbonated fruit drinks, cocktails, and ades concentrates containing no real juice . . . . .	mil gal	S		
312111A371	Canned iced tea (non-carbonated), with or without flavorings . . . . .	mil gal	S		
312111A381	Bottled iced tea, with or without flavorings . . . . .	mil gal	S		
312111A391	All other non-carbonated soft drinks . . . . .	mil gal	S		
<b>312112</b>	<b>BOTTLED WATER MANUFACTURING</b>				
3121120	BOTTLED WATER MANUFACTURING				
31211201	Bottled water				
3121120100	Bottled water (noncarbonated), processed or pasteurized, except artificially carbonated and sterile . . . . .	mil gal	S		
<b>312113</b>	<b>ICE MANUFACTURING</b>				
3121130	ICE MANUFACTURING				
31211301	Ice manufacturing				
3121130111	Manufactured can or block ice . . . . .	1,000 s tons	S		
3121130121	Manufactured cubed, crushed, or other processed ice . . . . .	1,000 s tons	S		
<b>312120</b>	<b>BREWERIES</b>				
3121201	CANNED BEER AND ALE CASE GOODS				
31212011	Canned beer and ale case goods, 12 oz cans				
3121201111	Canned beer and ale case goods, 12 oz cans . . . . .	1,000 cases	S		
31212012	Canned beer and ale case goods, other can sizes				
3121201221	Canned beer and ale case goods, 16 oz cans . . . . .	1,000 cases	S		
3121201231	Canned beer and ale case goods, other can sizes . . . . .	1,000 cases	S		
3121204	BOTTLED BEER AND ALE CASE GOODS				
31212041	Bottled beer and ale case goods in returnable bottles				
3121204111	Bottled beer case goods in returnable bottles less than 12 oz . . . . .	1,000 cases	S		
3121204121	Bottled beer case goods in returnable 12 oz bottles . . . . .	1,000 cases	S		
3121204131	Bottled beer case goods in returnable 32 oz bottles . . . . .	1,000 cases	S		
3121204141	Bottled beer case goods in all other returnable bottle sizes . . . . .	1,000 cases	S		
31212042	Bottled beer case goods in nonreturnable bottles				
3121204251	Bottled beer case goods in nonreturnable bottles less than 12 oz . . . . .	1,000 cases	S		
3121204261	Bottled beer case goods in nonreturnable 12 oz bottles . . . . .	1,000 cases	S		
3121204271	Bottled beer case goods in nonreturnable 32 oz bottles . . . . .	1,000 cases	S		
3121204281	Bottled beer case goods in all other nonreturnable bottle sizes . . . . .	1,000 cases	S		
3121204291	Bottled ale case goods . . . . .	1,000 cases	S		
3121207	BEER AND ALE IN BARRELS AND KEGS				
31212071	Beer and ale in barrels and kegs				
3121207111	Beer and ale in one-half barrel size . . . . .	1,000 bbl	S		
3121207121	Beer and ale in other barrel sizes . . . . .	1,000 bbl	S		
3121209	ALL OTHER MALT BEVERAGES AND BREWING PRODUCTS				
31212091	All other malt beverages and brewing products				
3121209111	Nonalcoholic beer . . . . .	1,000 cases	S		
3121209121	Malt liquors, in either cans or bottles . . . . .	1,000 cases	S		
3121209131	Dry brewers' spent grains . . . . .	1,000 s tons	S		
3121209141	Wet brewers' spent grains . . . . .	1,000 s tons	S		
3121209153	Malt extracts . . . . .		SV		
3121209155	All other malt beverages and brewing products (porter, stout, bulk transfers, malt syrup, etc.) . . . . .	mil lb	S		
<b>312130</b>	<b>WINERIES</b>				
3121300	WINE, BRANDY, AND BRANDY SPIRITS				
31213001	White grape wines, 14 percent or less				
3121300111	White grape wines, 14 percent or less . . . . .	mil wine gal	S		
31213002	Red grape wines, 14 percent or less				
3121300221	Red grape wines, 14 percent or less . . . . .	mil wine gal	S		
31213003	Rose grape wines, 14 percent or less				
3121300331	Rose grape wines, 14 percent or less . . . . .	mil wine gal	S		
31213004	Other fruit and berry wines, 14 percent or less				
3121300441	Other fruit and berry wines, 14 percent or less . . . . .	mil wine gal	S		

See footnotes at end of subsector.

# NAICS Subsector 312—Beverage and Tobacco Product Manufacturing—Con.

Product code	Industry and product description	Unit of measure	Data collected	CIR survey <sup>1</sup>	Products primary <sup>2</sup>
<b>312130</b>	<b>WINERIES—Con.</b>				
3121300	WINE, BRANDY, AND BRANDY SPIRITS—Con.				
31213005	Dessert wines (excluding specialties)				
3121300551	Dessert wines (excluding specialties) .....	mil wine gal	S		
31213006	Effervescent wines, including sparkling wines (naturally and artificially carbonated)				
3121300661	Effervescent wines, including sparkling wines (naturally and artificially carbonated) .....	mil wine gal	S		
31213007	Wine coolers				
3121300771	Wine coolers .....	mil wine gal	S		
3121300A	All other wines, brandy, and brandy spirits				
3121300AB1	Beverage brandy, neutral fruit spirits, and neutral brandy (excluding neutral citrus residue brandy) .....	mil tax gal	S		
3121300AD1	Applejack .....		SV		
3121300AE1	All other wines, brandy, and brandy spirits (including vermouth, nonalcoholic wines, and other specialty wines) .....	mil wine gal	S		
<b>312140</b>	<b>DISTILLERIES</b>				
3121401	DISTILLED LIQUOR, EXCEPT BRANDY				
31214011	Distilled whiskey, raw (bourbon, rye, etc.)				
3121401111	Distilled whiskey, raw (bourbon, rye, etc.) .....	mil proof gal	P,PV		
31214013	Distillers' dried grains, dark and light, and dried solubles				
3121401351	Distillers' dried grains, dark and light, and dried solubles .....	1,000 s tons	P,PV		
31214014	All other distilled liquor, except brandy				
3121401421	Distilled grain neutral spirits, including neutral citrus residue brandy .....	mil proof gal	P,PV		
3121401423	Distilled vodka (including original and continuous distillation or processing operations) .....	mil proof gal	P,PV		
3121401443	Other distilled liquors, including rum, gin, and cane neutral spirits, except applejack .....		SV		
3121404	BOTTLED LIQUOR, EXCEPT BRANDY				
31214041	Bottled unprocessed whiskey				
3121404111	Bottled unprocessed whiskey .....	mil wine gal	P,PV		
31214042	Bottled blends of whiskey without neutral spirits				
3121404221	Bottled blends of whiskey without neutral spirits .....	mil wine gal	P,PV		
31214043	Bottled blends of whiskey with neutral spirits				
3121404331	Bottled blends of whiskey with neutral spirits .....	mil wine gal	P,PV		
31214044	Other bottled whiskey				
3121404441	Other bottled whiskey .....	mil wine gal	P,PV		
31214045	Bottled gin				
3121404551	Bottled gin .....	mil wine gal	P,PV		
31214046	Bottled cordials, liqueurs				
3121404661	Bottled cordials, liqueurs .....	mil wine gal	P,PV		
31214047	Bottled cocktails and similar compounds				
3121404771	Bottled cocktails and similar compounds .....	mil wine gal	P,PV		
31214048	Bottled vodka				
3121404881	Bottled vodka .....	mil wine gal	P,PV		
31214049	All other bottled liquor except brandy				
3121404991	Bottled rum .....	mil wine gal	P,PV		
31214049A1	Other bottled liquors (excluding bottled in bond) .....	mil wine gal	P,PV		
31214049B1	Bottled in bond liquors .....	mil wine gal	P,PV		
<b>312210</b>	<b>TOBACCO STEMMING AND REDRYING</b>				
3122101	UNSTEMMED LEAF TOBACCO, REDRIED BEFORE PACKING				
31221011	Unstemmed leaf tobacco, redried before packing				
3122101100	Unstemmed leaf tobacco, redried before packing .....	mil lb	S		
3122104	TOBACCO, STEMMED				
31221041	Tobacco, stemmed				
3122104111	Stemmed tobacco, packed for sale as such, aged leaf .....	mil lb	S		
3122104121	Stemmed tobacco, packed for sale as such, not aged leaf .....	mil lb	S		
3122104131	Stemmed tobacco, packed for use in own manufacturing (interplant transfers), (including both aged and not aged leaf) .....	mil lb	S		

See footnotes at end of subsector.

# NAICS Subsector 312—Beverage and Tobacco Product Manufacturing—Con.

Product code	Industry and product description	Unit of measure	Data collected	CIR survey <sup>1</sup>	Products primary <sup>2</sup>
<b>312221</b>	<b>CIGARETTE MANUFACTURING</b>				
3122210	CIGARETTES, INCLUDING NONTOBACCO CIGARETTES				
31222101	Cigarettes, including nontobacco cigarettes				
312221011	Filter tip cigarettes, including nontobacco cigarettes, 80 millimeters long or less	billions	S		
312221012	Filter tip cigarettes, including nontobacco cigarettes, 85 millimeters long	billions	S		
312221013	Filter tip cigarettes, including nontobacco cigarettes, 100 millimeters or more long	billions	S		
312221014	Nonfilter tip cigarettes, including nontobacco cigarettes	billions	S		
<b>312229</b>	<b>OTHER TOBACCO PRODUCT MANUFACTURING</b>				
3122291	CIGARS				
31222911	Cigars				
312229111	Little cigars, cigarette-size, weighing less than 3 lb per 1,000 cigars	millions	S		
312229112	Cigarillos weighing 3 to 10 lb per 1,000 cigars	millions	S		
312229113	Cigars weighing more than 10 lb per 1,000 cigars	millions	S		
3122294	CHEWING AND SMOKING TOBACCO				
31222941	Smoking tobacco				
312229411	Smoking tobacco	mil lb	S		
31222942	Looseleaf chewing tobacco, snuff, and all chewing tobacco				
312229422	Looseleaf chewing tobacco	mil lb	S		
312229423	Snuff, dry and moist	mil lb	S		
312229424	All other chewing tobacco, including fine cut chewing, twist chewing, plug chewing, etc.	mil lb	S		
3122297	RECONSTITUTED TOBACCO (PROCESSED SHEET AND HOMOGENIZED)				
31222971	Reconstituted tobacco (processed sheet and homogenized)				
312229710	Reconstituted tobacco (processed sheet and homogenized)	mil lb	S		

<sup>1</sup>Data for these codes are collected in the Current Industrial Reports (CIR) series bulletins identified.  
<sup>2</sup>For products that are primary to more than one industry, Appendix D contains a listing of related products.