Air Force Institute for Operational Health

Integrity - Service - Excellence

Hexavalent Chromium within the U.S. Air Force



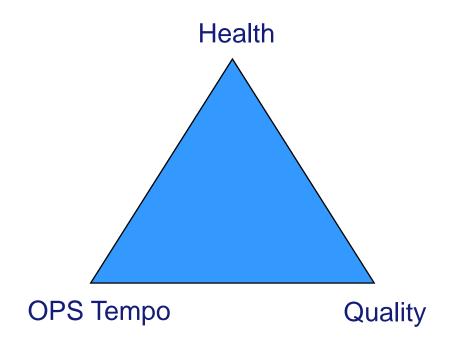
Major Michael Moran

June 07



Impact of New Standard







Impact of New Standard



- High Impact
 - Exposure determination
 - Methods of compliance
 - Engineering controls and work practices
 - Communications
- Moderate Impact
 - Medical Surveillance
 - Physical exam of skin & resp tract, admin requirements
 - Housekeeping
 - Promptly cleaning spills, label waste



Exposure Determination



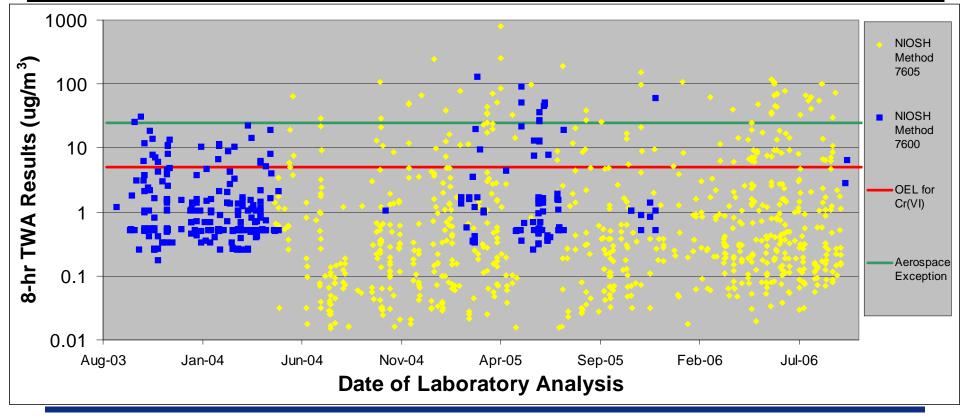
- Scheduled Monitoring
 - Labor intensive
 - Frequency based on results
- Performance Based
 - Need sufficient data to accurately characterize exposures
 - Administrative burden
 - Data must be representative of current operations
 - Similar work practices, materials, environmental conditions, engineering controls



Exposure Results



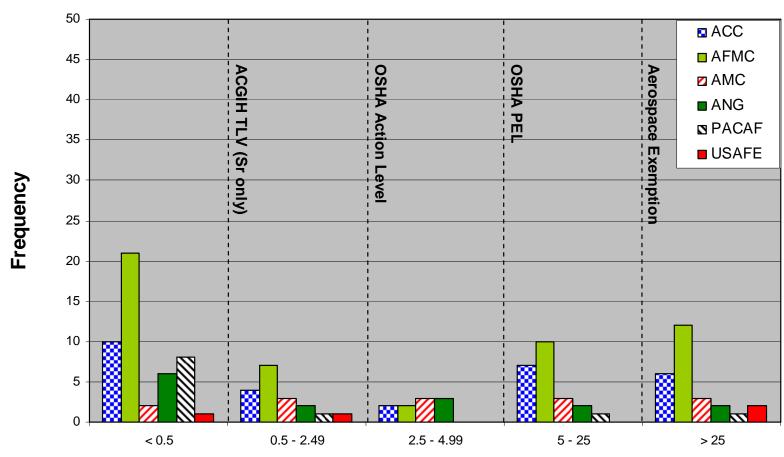
	# of		Sample	Samples		Laboratory	TWA		TWA
NIOSH	Filters	# of	Collection	Percent	# of	Reporting	Arithmetic	TWA	Maximum
Method	Analyzed	TWAs	Date Range	Censored	Bases	Limit	Mean	Median	Value
7605	1946	727	May 04 - Sep 06	7.2%	81	0.03 μg	7.67 µg/m ³	0.33 μg/m ³	813 µg/m³
7600	836	354	Sep 03 - Sep 06	73.1%	51	0.5 μ g	$3.72 \mu g/m^3$	0.70 μg/m ³	130 µg/m ³
7605 & 7600	2782	1081	Sep 03 - Sep 06	29.1%	90		6.38 µg/m ³	0.52 μg/m ³	813 µg/m ³





Painting Operations



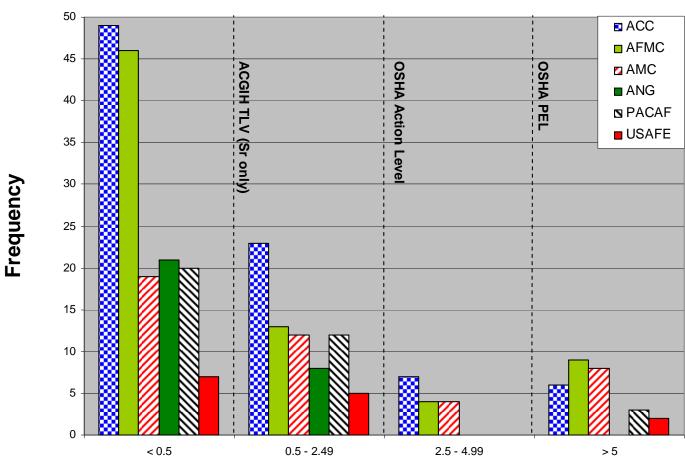


Hexavalent Chromium 8-hr TWA (μg/m³)



Sanding Operations



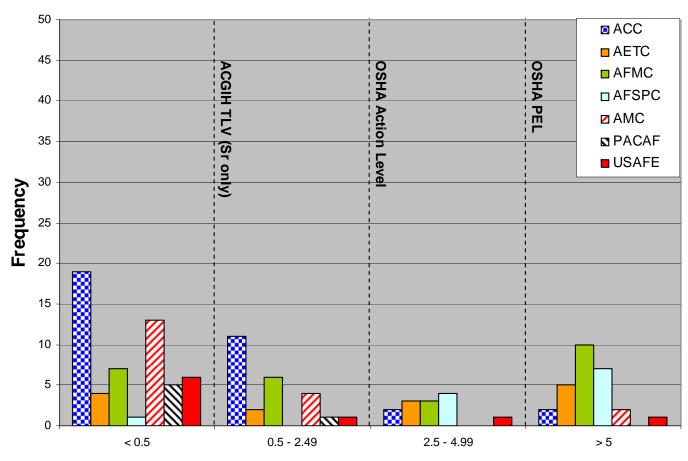


Hexavalent Chromium 8-hr TWA (µg/m³)



Abrasive Blasting





Hexavalent Chromium 8-hr TWA (μg/m³)



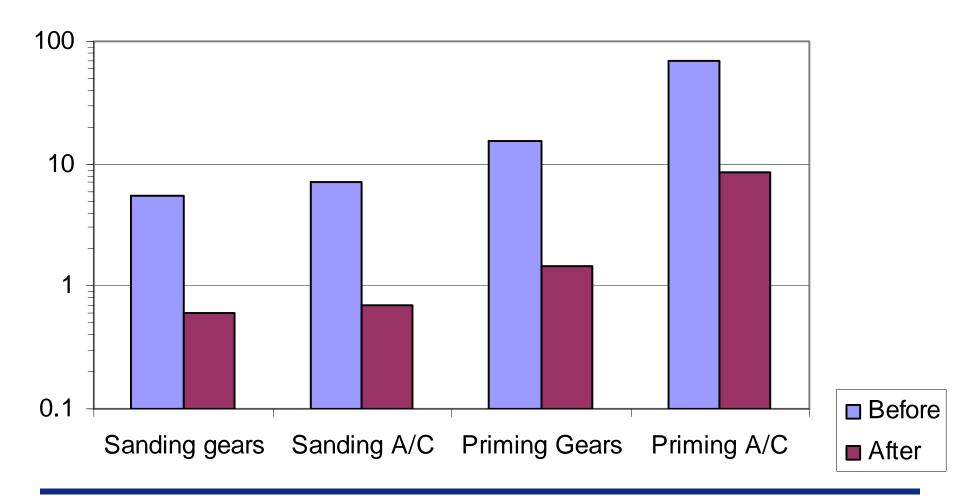


- Engineering Controls and Work Practices
 - Reduce exposures below PEL
 - Eliminate need for RP
- AF Issues
 - Large paint booth ventilation systems
 - Designed to control LEL
 - Reliance on PPE
 - Worker complacency



Maximum Cr(VI) Exposures Before & After Modified Procedures (Cannon AFB)







Work Practices

Priming

- Proper body position
 - Keep side or back to the direction of airflow
 - Start priming from the end of the aircraft nearest the exhaust
- Minimize # of painters (Ideally 1 person)
 - Avoid mirror painting
- Ensure air pressures meet manufacturer's recommendations
 - Wall, pressure pot and gun air cap



Work Practices

Sanding

- Use ventilated sander w/ HEPA vacuum
- Keep surface of sander as flat as possible
- Reduce the depth of sanding
- Avoid proximity of co-workers





- Increased training requirements
 - Knowledgeable about standard
 - Purpose and description of medical surveillance