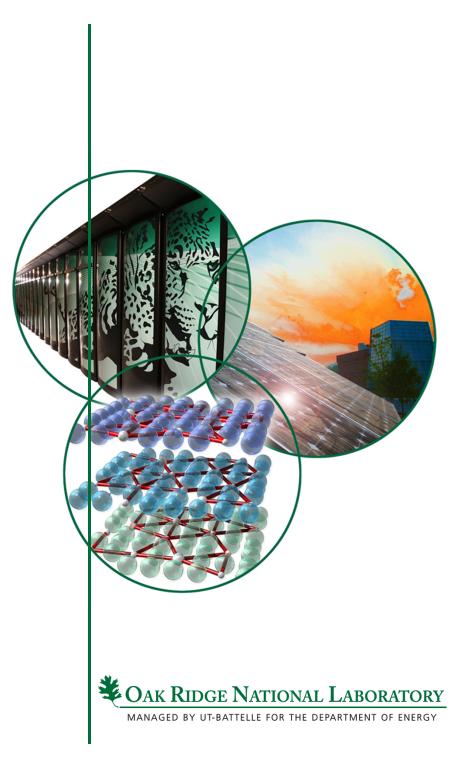
NSED Monthly Report

March 2012

Nuclear Science & Engineering Directorate



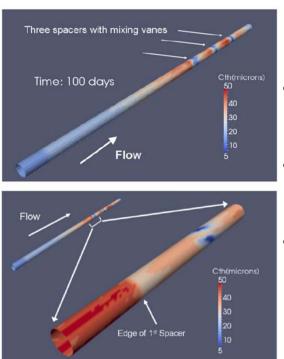


CASL Science Outcome

CASL is advancing the modeling and simulation of CRUD buildup in Pressurized Water Reactors (PWR)

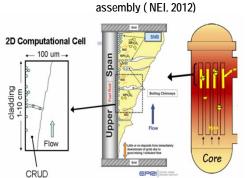
A matrixed CASL team has developed an advanced (pin scale), coupled, multi-physics, 3D approach for simulating crud deposition and assessing the crud-induced power shift (CIPS) risk for a single fuel rod with three spacers and integral mixing vanes

Boron containing crud buildup on PWR fuel pins has a detrimental effect on safety, operating costs, and allowable fuel burn-up
Crud thickness and boron untake within the



² Managed by UT-Battelle for the U.S. Department of Energy

 Crud thickness and boron uptake within the 3-D crud layer along the entire surface of the pin was computed as a function of time by the new



Typical crud loading in a PWR fuel

CASL corrosion chemistry & crud capability known as "MAMBA"

- The cladding surface heat flux, crud surface temperature, and the surface turbulent kinetic energy required by MAMBA were computed by a coupled neutronics and thermal-hydraulic calculation
- The resulting 3D boron distribution computed by MAMBA was used by the neutronics capability to assess the effects of the boron layer on the power distribution along the length of the pin (i.e. CIPS risk)
- The simulation produced findings useful to operating PWRs :
 - Significant azimuthal temperature variations on the cladding surface were observed
 - Varying crud deposition and erosion rates resulted in streak deposits (observed in operating PWRs)
 - Cladding "hot spots" were observed at thicker crud deposits which increases crud induced localized corrosion



CASL Science Outcome Reactor Core Depletion of Watts Bar with Advanced M&S Tools

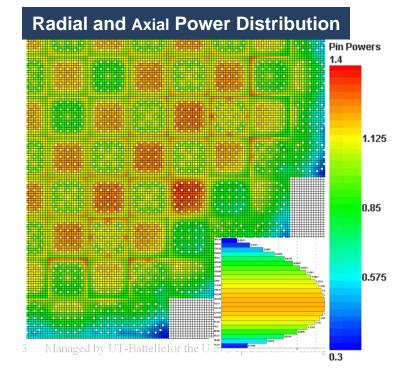
Objectives

- Demonstrate useable and accurate simulation of an operating nuclear power plant with high-fidelity R&D capabilities
- Provide analysis capability on a spatial scale never before available to reactor designers and operators
- Leverage leadership class computers to solve extremely large problems challenging the U.S. nuclear power industry
- Software validation against measured reactor data





TVA Watts Bar Nuclear



Achievements - March 31, 2012

- Full reactor particle transport neutronics for 24 radial regions within each fuel rod in 47 energy groups
- Full reactor rod-by-rod thermal hydraulic conditions
- Over 7 million independent regions for power prediction and isotopic depletion
- Accurate prediction of initial criticality and excess reactivity throughout the entire first fuel cycle
- Explicit calculation of 3D fuel rod power peaking factors rather than reconstruction from 2D methods



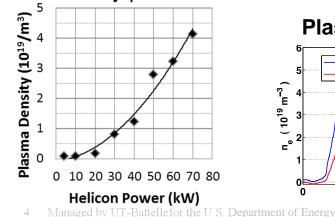
Fusion Energy Science Outcome

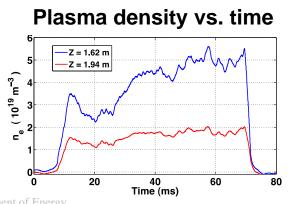
The LDRD Helicon wave experiment has fulfilled its mission

Plasma Materials Test Station (PMTS) Development

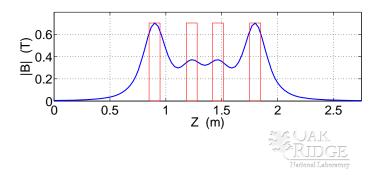
Produced plasma densities in the range needed for the PMTS high intensity plasma source

- A maximum plasma density of 4 x 10¹⁹ m⁻³ was produced using helium with a peak magnetic field strength |B| > 0.7 T (the highest achievable with present power supplies) at a measured input power of 70 kW
- Plasma density measured at the helicon exit was nearly 2 X 10¹⁹ m⁻³
- This operation represents, to our knowledge, the highest magnetic field achieved in a helicon plasma generator operating with light ions (H, D, or He)
- Similar densities have also been achieved with deuterium plasmas, but at a somewhat lower |B| up to 0.4 T
- This helicon will supply the plasma for the PhIX (Physics Integration eXperiment) high intensity plasma source; the next step in PMTS development





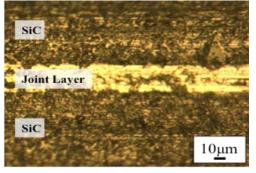
Magnetic Field on Axis



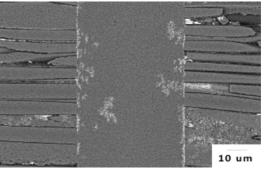
Fusion Energy Science Outcome

First Demonstration of Irradiation-Stable SiC Joining

- A collaboration of ORNL, Kyoto, PNNL, and Politecnico di Torino carried out a campaign to develop testing techniques, candidate materials, and proof-of-principle irradiations for joining silicon carbide
 - A number of joining methods were selected for development using materials that included various NITE based ceramic slurries and tapes, titanium enhanced metallic bonding, and glass ceramics.
 - Samples were irradiated in the High Flux Isotope Reactor at 500 and 800°C to ~4 dpa
 - The torsional shear strengths of all materials and joints studied were not affected by irradiation at 500°C



Ti diffusion bonding of CVD Si



NITE joining of SiC/SiC composite

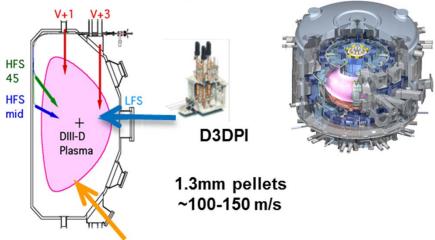


Fusion Energy Science Outcome

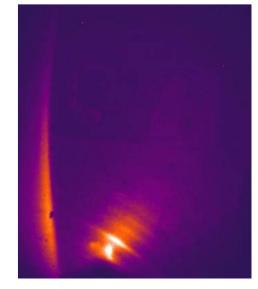
ORNL technique demonstrated to mitigate the effects of Edge Localized Mode (ELM) transients in ITER conditions

A DIII-D experiment demonstrated this pellet ELM pacing technique at 60 Hz with a 10x increase in natural ELM frequency

- Reduced potential for damage to divertor plasma facing materials
- Reduced ELM Energy loss by 10x
- Minimal change in plasma confinement
- No density increase
- Viable ELM mitigation technique for ITER solves a major technology hurdle



Fast Camera Images of Pellets Triggering ELMs Show Individual Filaments Being Perturbed



Next step – increase the pellet rate up to ~75 Hz to achieve ~15x increase in natural ELM frequency (closer to ITER needs)

- Smaller pellets to investigate minimum size for ELM triggering
- New IR periscope for improved divertor coverage
- Improved pellet mass diagnostics



Awards & Recognition



AMERICAN NUCLEAR SOCIETY

Lance Snead has been selected to receive the 2012 Mishima Award by the Honors and Awards Committee of the American Nuclear Society. The award recognizes outstanding contributions in research and development work on nuclear fuels and materials. Qualification



is based on meritorious scientific and engineering achievements that have important implications to the science and technologies of nuclear fuels and materials development.



High level visits and events in NSED

Alice Caponiti of DOE visited on the 28th and 29th of this month to discuss Pu238. She was hosted by Tim Powers of the Nonreactor Nuclear Facilities Division and Bob Wham of Fuel Cycle and Isotopes Division. Alice met with Jeff Binder while she was here and she and her group toured REDC, HFIR and 3525.

On March 13, John Marra, Bill Bates, Mike Chandler and Bob Pierce from Savannah River National Laboratory were here hosted by Jeff Binder. They visited in order to explore possible areas of collaboration between Savannah River and ORNL.

Battelle corporate representatives **Paul Doucette** and **Mary Toler** were here from Washington, D.C. on March 5. This visit was hosted by Thom Mason and Jeff Binder met with them for NSED.

While in Washington, D.C., on March 12, Jeff Binder met with Pete Lyons to discuss Used Fuel Disposition.

Domestic Nuclear Detection Office Chief Scientist, Tom Albert, visited Oak Ridge National Laboratory and the Consortium for Advanced Simulation of Light Water Reactors on Wednesday, March 7. Dr. Albert received briefings on how teams in the Reactor and Nuclear Systems Division (RNSD) are developing and applying our signature computational methods and capabilities.

New DOE Sponsor **Pete Hanlon** visited ORNL on March 8 and met with Jeff Binder as well as GSD senior management and key staff. He was hosted by Bruce Bevard of the Reactors and Nuclear Systems Division.



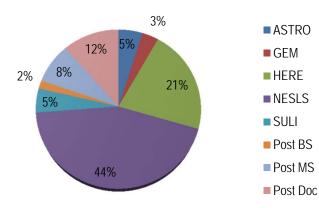
NSED education outreach committee

• Preparation for summer interns is in progress

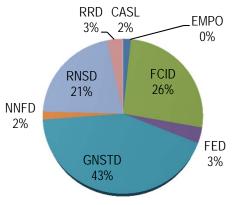
- Facility tours
- Seminar series
- Orientation

| Student Program | Applications | Offers as of 3/30/12 |
|--------------------|--------------|----------------------|
| ASTRO | 69 | 3 |
| GEM | 24 | 2 |
| HERE (UG+Grad) | 524 | 13 |
| NESLS | 269 | 27 |
| SULI | 300 | 3 |

Intern Offers by Program



Intern Offers by Organization



9 Managed by UT-Battelle for the U.S. Department of Energy National Laboratory

NSED educational outreach: 2012 Uranium Bowl competition hosted by Governor's Chair Professor Howard Hall

The 2012 Uranium Bowl competition was conducted at the UT-Knoxville Student Center on March 6

- More than 40 students from the UTK and North Carolina State University participated
- The competition involved a table top simulation exercise to blend the strengths of a physical protection system (a vital component of the nuclear safeguards field) with a highly interactive, real world, big picture application suited for the university environment
- The event was coordinated by Dawn Eipeldauer (ORNL) and developed by Dyrk Greenhalgh (ORNL/UTK), Steve Skutnik (ORNL/NCSU), and Michael Shannon (ORNL/GRA)





NSED education outreach activities



K-5 Science Expo at STEM Academy





11 Managed by UT-Battelle for the U.S. Department of Energy

Knox County Career Expo at Expo Center





Anderson County

Career Day at









CASL CASL Hub collocations/VOCC tours/meetings



Hub Collocation at ORNL on March 12-15, 2012

- *** PoR-5 Planning Meeting for Milestone Development**
- * Product Integrator for CRUD Challenge Problem
- **Crank-Nicholson Coupling Review for ANC/VIPRE/BOA and Fine Mesh Planning**
- Validation Data Working Group
- * CASL Data Center Collaboration
- **VERA-CS Planning Meeting for MOC/ESSM/DEPLETION**
- * VERA-CS Planning Meeting for DENOVO/XSPROC/COBRA
- **VERA Input and DAKOTA**
- Reorganize Stories and Tasks in Epic 2428

***VOCC Tours 13 Tours for March 2012**

- * Dr. Alvin Trivelpiece
- **& Korean Atomic Energy Research Institute**
- NNSA Cyber
- Peter Hanlon, Assistant Deputy Administrator, NA26

*Meetings

Industry Council Meeting: March 7-8, Raleigh, NC





- RTM.PRT.P4.02 Demonstrate 3D full-core pin-homogenized transport with Watts Bars 1
- * AMA.RX.P4.01 Complete development of lattice model for the CASL physical reactor
- CASL.P4.02 Conduct a CRUD investigation on representative clad surface regions within 3D subassembly using baseline VERA; compare results to higher resolution analysis using initial advanced and advanced VERA. Base analysis on relevant reactor environment and assess resulting CRUD Induced Power Shift (CIPS) risk
- VUQ.P4.01 Validation data plan for CRUD Induced Power Shift (CIPS)
- THM.P4.01 Drekar delivered to Virtual Reactor Integration (VRI)
- * RTM.SUP.P4.01 Deliver ENDF/B-VII cross-section library
- * NFA.QA.P4.01 CASL Quality Assurance Plan
- * NFA.SLT.P4.01 CASL Strategic Plan



Fuel Cycle and Isotopes Division

First-pass-enrichments of 99.28+/-0.99% and 98.61+/-0.99%, of Mo-96 and Mo-100 respectively, were achieved by the 10 mA R&D EMIS device team.

Clinical trials for the treatment of acute myeloid leukemia were conducted in New York using five shipment of Ac-225 from ORNL.

Approximately 175 mg of Cf-252 product was recovered and purified from nine irradiated targets. Preparations to load the Cf-252 product onto "nut packages" have been completed.

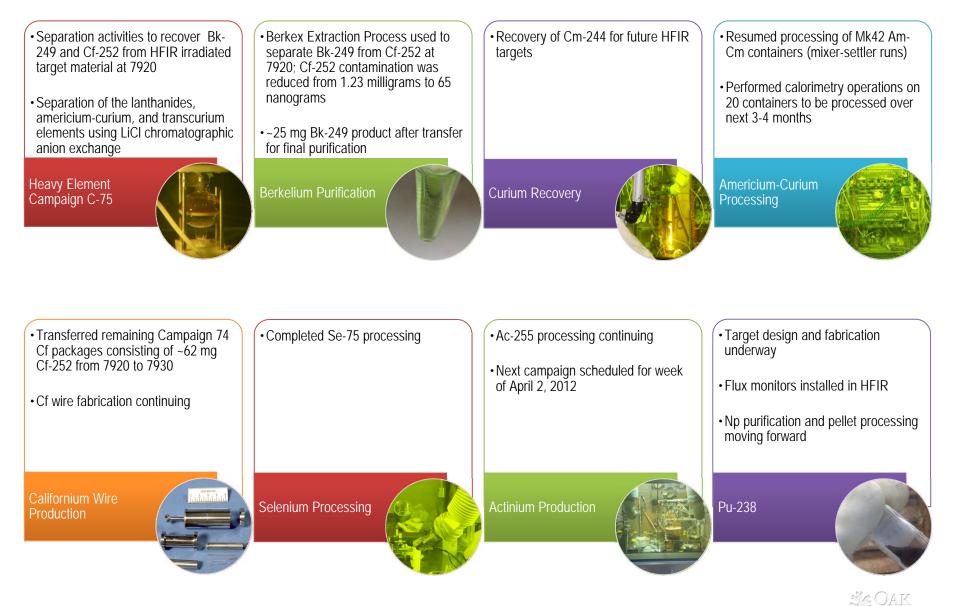
Successful ISO 9001 Recertification Assessment was performed by UL-DQS (formerly Underwriters Laboratories) with the result that our ISO 9001 registration is extended until May 2015.

Final assays for the completed electroplated source for the ANL Californium Rare Isotope Breeder Upgrade (CARIBU) project reveal that the actual source strength is \sim 500 µCi of Cf-252.

Testing of a novel transport and ionization system for the production of radioactive ion beams by the ORNL Physics Department will be accomplished using a 5µg Cf-252 Source prepared by the NMP Department of the Fuel Cycle and Isotopes Division.

National Laboratory

Radioisotope production and R&D



Enriched stable isotopes chemical processing

A 99.32% Ag-109 research sample (valued at \$382K) was processed for return to the Stable Isotope Sales Inventory following analytical verification

A 92.70% Mo-97 research sample (valued at \$546K) was processed for return to the Stable Isotope Sales Inventory following analytical verification

A 69.02% Sr-84 research sample (valued at \$430K) was processed for return to the Stable Isotope Sales Inventory following analytical verification

Samples of 14 calutron-enriched isotopes from the Reserve Inventory were provided to the Chemical Sciences Division for the development of certified isotope standards

Support was provided to the electromagnetic isotope separation (EMIS) project by evaluating the quality of graphite used in the collectors and in the recovery of additional enriched Mo isotope samples



Enriched stable isotope fabrication and shipping

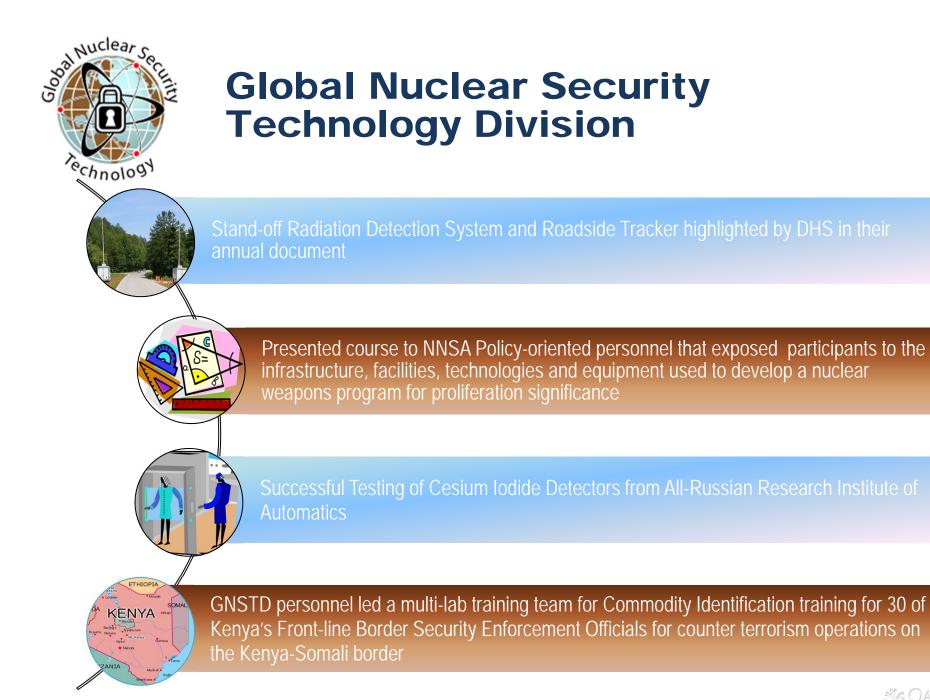
Twenty shipments of 40 enriched stable isotopes were made in March

• 71 shipments of 185 enriched stable isotopes has been made in FY12 to date

Eight Work Authorizations involving 10 technical services were completed in March

- 68 technical services have been completed in FY12 to date
- Included among these were Dy-161 and Dy-163 targets measuring 2.5 cm x 2.5 cm x 5 mg/cm² for a U.S. university







Fusion Energy Division

- Diego Del-Castillo-Negrete was awarded a Visiting Scientist Scholarship by the European organization Erasmus Mundus
- Don Spong participated in the Energetic Particle Topical Group (ITPA-EP) meeting in Japan
 - This is the primary international group working out ITER physics issues
 - Meeting topics focused on energetic particle and magnetohydrodynamics (MHD) physics in ITER
 - Don presented results from ongoing nonlinear simulation of energetic particle driven Alfvén instabilities
- Nicholas Commaux presented a talk, "ORNL Disruption Mitigation Activity on DIII D" at the Joint US-Japan MHD Workshop and ITPA MHD Stability/Energetic Particle Topical Group meeting held at the National Institute for Fusion Science in Toki, Japan
- Larry Baylor, Stan Milora, Dave Rasmussen, and Nermin Uckan attended a U.S. Disruption Mitigation Workshop, March 12-13, San Diego, California, sponsored by the US Burning Plasma Organization, US Virtual Laboratory for Technology, and the US ITER Project Office
 - The US ITER Project Office has been given the responsibility of providing ITER's Disruption Mitigation System (DMS)
 - This meeting was called to review the DMS definition, refine technology concepts to help meet schedule constraints, and inform the physics community on what is realizable in the ITER environment
- Robert Pearce and Matthias Dremel from the ITER Organization in France visited ORNL to discuss vacuum issues with the US-ITER project office
 - FED is involved in the design and testing of the specialized tritium compatible cryopumps that will be used as part of the roughing pump system





Key Highlights and Activities

- Planning leadership provided to the Department of Energy, Office of Nuclear Energy (DOE-NE) Used Fuel Disposition Campaign
 - Draft Implementation plans prepared and delivered for future utilization of standardized canisters and handling of existing dual purpose cask systems
 - \$5.7M project for Integrated Data, Experiments, and Analysis System proposed and accepted by DOE-NE (project start in May)
- Hosted DOE-NE Advanced Reactor Concepts Program working meeting
- At request of IBM, initiated discussions to support the University of Tennessee on establishing a Center for Advanced Digital Nuclear I&C Systems
- Provided software and data to DOE's National Atmospheric Release Advisory Center
 - Improved model for source terms from initial stabilized weapons detonation cloud
- Provided NRC with decay heat and radionuclide data for their evaluation of consequences from a severe accident in a spent fuel pool

PUBLICATION

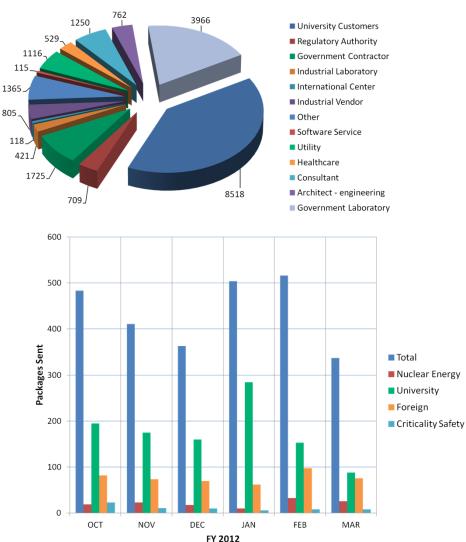
G. Ilas, I. C. Gauld, and G. Radulescu, "Validation of new depletion capabilities and ENDF/B-VII data libraries in SCALE," Annals of Nuclear Energy, vol. 46, p.43-55 (2012).





Radiation Safety Information Computational Center (RSICC): Serving the scientific community for 50 years

RSICC Customer Base





- Software and data packages distributed FY 2012: 2,614
- 7 package updates and revisions March 2012



NNFD FY 2012 cumulative facility metrics



Facility Upgrades and Maintenance Activities



95.0% REDC 7930

85.0% Irradiated Fuels Examination Laboratory (3525)

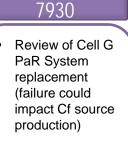
90.0% Irradiated Material Examination and Testing Laboratory (3025E) box installation for Np-237 Pellet Pressing Operations

7920

Lab 211 glove

- Lab 108 glove box installation for Analytical Science Group
- New COG Flow Interlock Switch installation





 Programmed maintenance operations CCCTF SEM/Furnace exchange

3525



 K-15 housing replaced



2.5 Level crane replaced





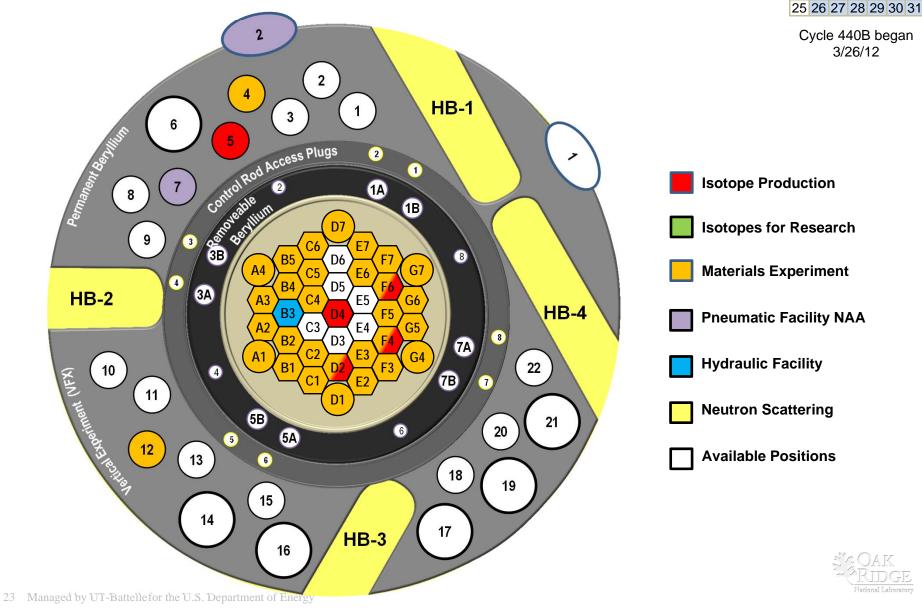
Steam line
upgrade project



Carrier magnet
repair



HFIR cycle 440 resumed as cycle 440B 4 5 6 7 8 9 10 on March 26 and continues into April 11 12 13 14 15 16 17 18 19 20 21 22 23 24



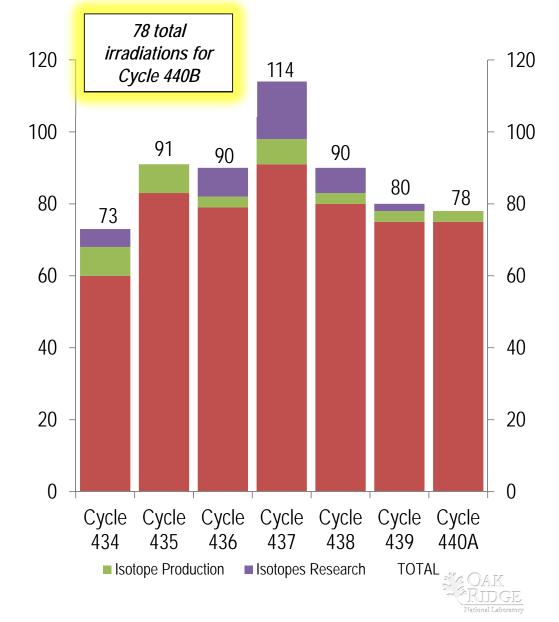
March 2012

HFIR materials and isotope irradiation capsules loaded for cycle 440A remain for cycle 440B

| 75 Materials and Fuels Experiments | | | |
|------------------------------------|--------------------|---|-----------|
| • | Silicon Carbide | • | Graphite |
| • | V, Mo, & Cu alloys | • | Uranium |
| • | Zircaloy | • | Steels |
| • | UO2 Fuels | • | UCN Fuels |

3 Commercial Isotope

3 Selenium (Se-75) - production



Environmental Management Program Office

• Beta 3 (9204-3) Project at Y-12

- Completed shipment of all waste from Beta 3 including the >Cat 3 shipment
- Completed and submitted to DOE the D0 HAD categorizing the building as "rad"







- ORNL North-West Quad Soils and Slabs D&D and Remediation
 - Completed demolition of 2010, 2011, 2017, and 2018 slabs
 - Completed site restoration at 2010 and 2018
 - Demolition currently underway at 2009 and 2013 slabs
 - Waste shipments to date total 337 loads to EMWMF and 45 loads to the Y-12 landfill



25 Managed by UT-Battelle for the U.S. Department of Energy





Environmental Management Program Office

• 4500 Area Gaseous Stabilization Project

- Completed required D&D work at 4507 penthouse
- Loaded out all staged 4507 waste
- Installed vent duct sections into hot cell manipulator ports
- Received bids for 4556 Filter Pit cleanout
- Commenced installation of power distribution panel and power feed to new HEPA ventilation skid
- Isotopes Area Legacy Material Removal
- Completed removal of ~50,000lbs of lead from Buildings 3030 and 3031
- 25,000lbs of lead shipped to SNS for reuse, balance staged in shipping containers
- Subcontractor demobilized and D0 PCCR transmitted to DOE









Radioactive waste strategic development

Kathy Carney has been appointed to develop a radioactive waste management strategy that will identify the long range system and infrastructure requirements necessary to support ORNL's future nuclear and operational mission needs.



- Within the context of this radioactive waste management strategy, a plan for the "Continuity of Transuranic (TRU) Waste Operations" was developed in March to prepare ORNL for the self-performance of TRU waste management as EM completes its legacy TRU mission in Oak Ridge.
- The concepts of the plan were successfully presented to the ORNL Site Office on March 27.

