

Official Transcript of Proceedings
NUCLEAR REGULATORY
COMMISSION

Title: Advisory Committee on Reactor Safeguards
Plant License Renewal Subcommittee

Docket Number: (not applicable)

Location: Rockville, Maryland

Date: Tuesday, October 3, 2006

Work Order No.: NRC-1271

Pages 1-232

NEAL R. GROSS AND CO., INC.
Court Reporters and Transcribers
1323 Rhode Island Avenue, N.W.
Washington, D.C. 20005
(202) 234-4433

1 ACRS STAFF PRESENT:

2 LOUISE LUND

3 FRANK GILLESPIE

4 HANS ASHER

5 RICK SKELSKEY

6 DONNIE ASHLEY

7 MICHAEL MODES

8 JIM DAVIS

9 KEN CHANG

10 MIKE HESSLER

11

12 ALSO PRESENT:

13 MIKE GALLAGHER

14 PETE TAMBURNO

15 AHMED OUAOU

16 TERRY SCHUSTER

17 FRED POLASKI

18 PAUL GUNTER

19 RICHARD WEBSTER

20

21

22

23

24

25

1
2
3
4
5
6
7
8
9
10
11
12
13
14
15
16
17
18
19
20
21
22
23
24
25

C-O-N-T-E-N-T-S

AGENDA ITEM	PAGE
Opening Remarks	4
Staff Introduction	6
Oyster Creek License Renewal Application	
Michael Gallagher	8
Fred Polaski	95
Tom Quintenz	116
SER Overview	
Donnie Ashley	122
Michael Modes	124
Aging Managment Program Review	
and Audits	125
Confirmatory Analysis of Drywell	
Hans Asher	145
Public Comments	184
Adjourn	

P-R-O-C-E-E-D-I-N-G-S

1:32 P.M.

1
2
3 CHAIRMAN MAYNARD: This meeting will now
4 come to order. This is a meeting of the Advisory
5 Committee on Reactor Safeguards, Plant License Renewal
6 Subcommittee. I am Otto Maynard, Chairman for this
7 subcommittee meeting. ACRS members in attendance are
8 Graham Wallis, William Schack, Mario Bonaca, Jack
9 Sieber, Said Abdel-Khalik and Sam Armijo. Our ACRS
10 consultant, John Barton is also present. Cayetano
11 Santos with the ACRS staff, is a designated official
12 for this meeting.

13 The purpose of this meeting is to discuss
14 the license renewal application for the Oyster Creek
15 Generating Station, the Associated Draft Safety
16 Evaluation Report and other related documents. The
17 Subcommittee will gather information, analyze relevant
18 issues and facts and formulate proposed positions and
19 actions as appropriate for deliberation by the full
20 committee. The rules for participation in today's
21 meeting were announced in the Federal Register on
22 October 2nd, 2006. ACRS meetings are conducted in
23 accordance with the Federal Advisory Committee Act.
24 They are normally open to the public and provide
25 opportunities for oral or written statements from

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

(202) 234-4433

(202) 234-4433

1 members of the public to be considered as part of the
2 Committee's information gathering process. I would
3 like to emphasize that these comments should be
4 limited to issues associated with the Oyster Creek
5 Generating Station License Renewal Application.

6 We will hear presentations from
7 representatives of the Office of Nuclear Reactor
8 Regulation, the Region 1 office, and the Amergen
9 Energy Company. We have also received requests for
10 time to make oral statements at today's meeting. Mr.
11 Paul Gunter of the Nuclear Information Resource
12 Service and Mr. Richard Webster of the Rutgers
13 Environmental Law Clinic will make their statements
14 following the formal presentation by the Applicant and
15 staff.

16 If anyone else in the audience would like
17 to make a statement, please notify Mr. Cayetano Santos
18 during the break and we will try to accommodate your
19 request during the public comment portion of the
20 agenda. We have received one written comment from a
21 member of the public regarding today's meeting. This
22 comment was provided by e-mail from Mr. Bill Hering,
23 dated October 3rd, 2006. Copies have been distributed
24 to the subcommittee. A transcript of the meeting is
25 being kept and will be made available as stated in the

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 Federal Register notice. Therefore, we request that
2 participants in this meeting use the microphones
3 located throughout the meeting room when addressing
4 the subcommittee.

5 Participants should first identify
6 themselves and speak with sufficient clarity and
7 volume so that they can be readily heard. Due to the
8 number of people, we do have an overflow room next
9 door. The audience can see the slides in that room.
10 So if seating is not available in here, next door
11 there should be some seating. Also due to a large
12 number of people, I request to turn your cell phones
13 off or at least put them on vibrate or your pagers on
14 vibrate to minimize disturbance in the meeting.

15 I will now proceed with the meeting, and
16 I call upon Ms. Louise Lund of the Office of Nuclear
17 Reactor Regulation to begin.

18 MS. LUND: Okay, thank you. Good
19 afternoon. My name is Louise Lund. I'm the Branch
20 Chief of License Renewal Branch A in the Division of
21 License Renewal. Beside me is also Frank Gillespie,
22 our Director for the Division of License Renewal. The
23 staff has conducted a very detailed and thorough
24 review of the Oyster Creek Generating Station License
25 Renewal Application which was submitted in July of

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 2005. Mr. Donnie Ashley, here to my right, is the
2 Project Manager for this review. He will lead the
3 staff's presentation this afternoon on the Draft
4 Safety Evaluation Report. In addition, we have Mr.
5 Michael Modes, who is our team leader for the Region
6 1 inspections that were conducted at Oyster Creek.

7 We also have several members of the NRR
8 technical staff here in the audience to provide
9 additional information and answer your questions. As
10 a result of the review, five open items were
11 identified which will be discussed in the
12 presentation. This also resulted -- our review
13 resulted in the issuance of 108 formal requests for
14 additional information. I know the ACRS has been
15 interested in the number of questions that have come
16 out in the reviews in the past. We believe part of
17 that reduction is as a result of the generic aging
18 lessons learned report. This application was
19 submitted using the draft GALL report that was issued
20 back in January 2005. However, it was reconciled with
21 a September 2005 version of the GALL report.

22 The GALL has certainly helped with the
23 review by providing a roadmap. The staff at Oyster
24 Creek provided excellent support for onsite audits and
25 inspections that were conducted and also the

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 headquarters review through the conference calls and
2 numerous meetings that we've had. And would you like
3 to make some opening remarks?

4 MR. GILLESPIE: Only what we tried to do
5 and you're going to see when Donnie comes on is we're
6 going to try to conserve the Committee's time so that
7 we can kind of focus on questions and answers. We do
8 have a large number of slides but we're going to try
9 to go through them on the staff presentation very
10 quickly and not duplicate what you're going to hear
11 from the licensee. So we'll make some adjustments
12 because we know, at least in this case there's a
13 number of technical issues. This is the one plant
14 that's the first one to have us focus on this
15 containment shell question which is also a topic of
16 litigation.

17 So you'll also find the staff being very
18 careful and trying to be careful of their words at his
19 point relative to saying anything too definitive about
20 specific findings because this is not the final SE.
21 This is the SE with open items. So with that, I'm
22 going to turn it over to Mike Gallagher from Exelon.

23 MR. GALLAGHER: Okay, good afternoon. My
24 name is Mike Gallagher and I am the Vice President of
25 License Renewal Projects for Amergen and Exelon. For

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 your information Amergen is an Exelon company so
2 therefore, you'll hear both names today. Here with us
3 today we have Tim Rausch, our Site Vice President and
4 we also have a host of support personnel to answer any
5 questions that may come up. Presenting with me today
6 is Fred Polaski, our License Renewal Manager, tom
7 Quintenz, from Oyster Creek and John Hufnagel, our
8 Project Licensing Engineer.

9 Next slide, Slide 3 shows our agenda for
10 today. Note that early in our presentation we will be
11 discussing the drywell corrosion issue. Fred?

12 MR. POLASKI: Thank you. My name is Fred
13 Polaski, I'm Exelon's Manager for License Renewal.
14 Oyster Creek is a BWR2 with a Mark 1 containment
15 located in Lacey Township, Ocean County, New Jersey.
16 Barnegat Bay is the ultimate heat sink for the plant.
17 Onsite spent fuel storage is provided in the fuel pool
18 and drycast storage. Current capacity enables onsite
19 storage to the current operating term with full core
20 offload capability.

21 We are currently planning an expansion of
22 the interim spent fuel storage facility to accommodate
23 additional fuel storage through the year 2020.

24 MEMBER WALLACE: Is cold water involved,
25 salt water?

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 MR. POLASKI: Yes, we do have salt water
2 as the --

3 MEMBER WALLACE: (Microphone is not on,
4 inaudible).

5 MR. POLASKI: The GALL does address salt
6 water environments, yes. Yes. Yes, okay, all right.
7 An expansion of the spent fuel storage facility beyond
8 2020 could be pursued if it's warranted. The Oyster
9 Creek PRA was updated in 2004. Our core damage
10 frequency and large early release frequency are shown
11 here on the slide. Next slide, please.

12 This is an overhead picture of the Oyster
13 Creek site. Just to give you a point of reference,
14 north is to the top of the slide. The plant is
15 located west of Route 9. The Barnegat Bay is the body
16 of water on the right of the slide. East of Barnegat
17 Bay is the Island Beach State Park and east of that
18 would be the Atlantic Ocean. Water intake is provided
19 by the Forked River at the top of the slide and
20 discharges by Oyster Creek to the Barnegat Bay.

21 MEMBER WALLACE: It's a very funny river.
22 It goes in a circle. Does it have an end or a
23 beginning?

24 MR. POLASKI: That's not the original
25 river. There was a lot of changes made when this

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 plant was built to the original -- to the flow of the
2 river.

3 MEMBER WALLACE: Where does it come in
4 from that land? Where is the fresh water? Back
5 there? Up there is the fresh water. So it's somehow
6 --

7 MR. POLASKI: Actually, there's three
8 branches to the Forked River. This is the north
9 branch, this is the middle branch and the lower
10 branch, this other branch is through here and so the
11 original flow of this would have been down here, so
12 this one the intake canal was drastically modified
13 during construction.

14 MEMBER WALLACE: Now, there's some sort of
15 flushing of all this by tides; is that how it works?

16 MR. POLASKI: And actually, the flow
17 through the plant is greater typically than the flow
18 down the river, so any of the flow coming down the
19 Forked River then, flow comes through this way into
20 the plant and back out through Oyster Creek.

21 And the last thing I'd like to point out
22 on the slide is the Forked River combustion turbines
23 which we'll be discussing later in the presentation,
24 are the station blockout owner of AC power source and
25 they're located adjacent to the switch yard for the

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 plant.

2 CHAIRMAN MAYNARD: And you'll be getting
3 into your agreement on the aging management program
4 for that in your presentation.

5 MR. POLASKI: Yeah, we're going to talk
6 about that later. Slide 6. Oyster Creek is currently
7 operating in the 20th operating cycle, a plant
8 transition at 24-month cycles in 1991 and the plant is
9 currently operating in end of cycle coast down.
10 Oyster Creek is in the regulatory response column of
11 the NRC Regulatory Oversight Program with one white
12 finding in emergency preparedness. This finding was
13 due to an event in August 2005 when plant operators
14 did not recognize that plant parameters met the
15 threshold for declaring an emergency action level.

16 In addition, a substantive cross-cutting
17 issue in the area of human performance was identified
18 by the NRC staff and communicated in the recent mid-
19 cycle performance review. One of the examples cited
20 was the white finding in emergency preparedness. The
21 station has completed a thorough root cause analysis
22 of these issues and has continued to implement
23 corrective actions to improve performance in this
24 area.

25 MEMBER SIEBER: This was a failure to

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 report or reporting the wrong action level?

2 MR. POLASKI: It was a failure to respond
3 to plant conditions when the action level occurred.

4 MEMBER SIEBER: Gotcha.

5 MR. POLASKI: And actually the
6 declaration was made but it was made much too late for
7 the --

8 MEMBER SIEBER: Gotcha, understand.

9 MR. POLASKI: Slide 7. Oyster Creek is one
10 of the 15 power reactors that were issued a
11 provisional operating license. This provisional
12 operating license was issued in 1969. Oyster Creek's
13 licensed thermo-power is 1,930 megawatts thermal. New
14 power uprates have been incorporated at the plant and
15 none are currently planned. Design electrical rating
16 is 650 megawatts electric. The ownership of the plant
17 was transferred from GPU to Amergen in 2000 and the
18 current license expires April 9, 2009.

19 MEMBER BONACA: Before you go forth, you
20 mentioned the emergency plan finding. That will be
21 essentially finding on a cornerstone.

22 MR. POLASKI: Yes.

23 MEMBER BONACA: So where is the cross-
24 cutting issue? Mean, what other items have been
25 brought up that combine together with this cornerstone

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 issue?

2 MR. POLASKI: The cross-cutting issue
3 dealt with procedural compliance and procedural
4 adherence.

5 MEMBER BONACA: Yes, okay. And so you
6 have other examples of problems with procedural
7 adherence.

8 MR. POLASKI: Yeah, there were other green
9 findings in that quarter that were in the procedure
10 adherence hearing.

11 MEMBER BONACA: In the procedural, okay,
12 thank you.

13 MR. POLASKI: If there's no other
14 questions, I'm going to now turn it back to Mike
15 Gallagher to discuss the drywell corrosion issues.

16 MR. GALLAGHER: Okay, I will now give you
17 a brief history of the drywell corrosion at Oyster
18 Creek. The corrective actions that were implemented
19 and how we insured the corrective actions were
20 effective. The presentation will describe how we
21 arrived at our overall conclusions which are the
22 corrective actions to mitigate drywell shell corrosion
23 have been effective, the drywell shell corrosion was
24 arrested in the sand bed region and continues to be
25 very low in the upper drywell elevations. The service

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 life of the drywell shell extends beyond the year 2029
2 with margin. And also we have effective aging
3 management programs to insure continued safe
4 operation.

5 MEMBER WALLACE: Now, you said it was
6 arrested in the sandbed region. Is this because
7 you've excavated the whole sandbed area and you
8 checked the whole thing all around?

9 MR. GALLAGHER: Yeah.

10 MEMBER WALLACE: And how often do you do
11 that?

12 MR. GALLAGHER: I think the rest of my
13 presentation will touch on all those details.

14 MEMBER WALLACE: Will go into that, okay.

15 MR. GALLAGHER: We can go through that.

16 CHAIRMAN MAYNARD: One other thing I'd
17 like to make sure you touch on in your presentation is
18 one of the observations from the inspection report
19 were found some water. It was emptied without
20 analysis and I think a number of the members have some
21 questions, so if you can work that into your
22 discussion, too.

23 MR. GALLAGHER: Okay, we will. Okay, just
24 to go through some background first, and I think this
25 will help us all. Slide 9, this is a cross section of

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 the drywell. Early in plant life during refueling
2 outages, water leaked through defects in the reactor
3 water and the reactor cavity liner which I depicted in
4 cross-hatched blue into the air gap which is depicted
5 in red between the drywell shell in the reactor
6 building, down to the sandbed region which is depicted
7 in the cross hatch purple.

8 MEMBER SHACK: Now, is that really an air
9 gap or is that filled with this Firebar D?

10 MR. GALLAGHER: There is Firebar D in that
11 gap and then during the first operational or static
12 test it actually presses and compresses that Firebar
13 D. There an air gap in there.

14 MEMBER SHACK: I see, so the concrete is
15 cast against it. It compresses and then you're left
16 with a gap.

17 MR. GALLAGHER: That's correct.

18 MEMBER SHACK: And roughly what's the
19 dimensions?

20 MR. GALLAGHER: Pete Tamburno?

21 MR. TAMBURNO: I'm Pete Tamburno, Senior
22 Mechanical Engineer Oyster Creek. That gap is
23 approximately three inches.

24 MEMBER WALLACE: How does the gap get
25 created now, the concrete shrinks or something?

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 MR. GALLAGHER: No. Pete, can you go into
2 that in detail?

3 MR. TAMBURNO: The gap was created by
4 first erecting the drywell vessel. Then they applied
5 this Firebar D to the drywell, and then they poured
6 the concrete around it.

7 MEMBER WALLACE: And they -- what happened
8 to the stuff that was in between? It disappeared
9 somewhere?

10 MR. TAMBURNO: No, it's still there.

11 CHAIRMAN MAYNARD: When you do your
12 pressure test, is that when --

13 MR. GALLAGHER: Yes, Ahmed, could you --

14 MEMBER WALLACE: So the gap is full of
15 something.

16 MR. GALLAGHER: It was a foam. It was
17 foam and then during the hydrostatic test of the
18 drywell, you know, it compresses and then there's a
19 gap.

20 MEMBER WALLACE: Okay.

21 MR. GALLAGHER: So I think what Pete's
22 referring to the whole gap, the whole gap --

23 MEMBER WALLACE: It's the whole gap or --

24 MR. GALLAGHER: Yes.

25 MEMBER WALLACE: -- it's the air plus this

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 other stuff?

2 MR. GALLAGHER: It's the air plus the
3 Firebar, yeah.

4 MEMBER WALLACE: What do you call that
5 stuff?

6 MR. GALLAGHER: Firebar D.

7 MEMBER WALLACE: Firebar D.

8 MR. GALLAGHER: It's the type of material.

9 MEMBER WALLACE: Fire resistant, is that
10 what it is?

11 MR. GALLAGHER: It was a construction
12 material.

13 MEMBER BONACA: Just a question still
14 regarding configuration. So you're saying that --
15 your postulation is that there are cracks in the liner
16 of the cavity and water will come through that down
17 this gap. Now, doesn't it defeat the design purpose
18 of the refueling seal to have those cracks?

19 MR. GALLAGHER: Yes, perhaps if I can go
20 to the next two slides, it will show closer cross
21 sections of this area and I'll answer that question
22 directly.

23 MEMBER BONACA: That is a specific
24 question regarding the design. I thought that the
25 design of the seal was in fact, to prevent any water

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 penetration.

2 MR. GALLAGHER: Yeah.

3 MEMBER BONACA: And it seems to me that
4 the existence of these cracks in the liner by
5 definition, they're defeating the design purpose of
6 the seal, but anyway, so whenever you get there.

7 MR. GALLAGHER: I'll get there, I can get
8 there right now.

9 MEMBER ARMIJO: Just to add one thing to
10 your list of questions, when you talk about the
11 leakage, would you address the issue of moisture going
12 absorbed in that Firebar D and/or chemicals that leach
13 out of that material ultimately getting down into the
14 sandbar region and what that -- what your views are
15 concerning the chemistry and the corrosion you saw?

16 MR. GALLAGHER: Let me continue with the
17 background and we will get into that question also.

18 MEMBER WALLACE: What makes the bubbles in
19 the foam?

20 MR. GALLAGHER: Excuse me?

21 MEMBER WALLACE: What makes the bubbles in
22 the foam in the Firebar D? Is it some kind of gaseous
23 release by a chemical reaction or something? What
24 makes the bubbles in the foam?

25 MEMBER SIEBER: There are no bubbles in

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 the --

2 MEMBER WALLACE: The foam must have
3 bubbles if it's a foam.

4 MR. GALLAGHER: I'm not aware of any
5 bubbles in the foam.

6 MEMBER WALLACE: It's a foam, you said it
7 was a foam.

8 MR. GALLAGHER: It's a -- Ahmed, can you
9 answer that?

10 MR. OUAOU: It's --

11 CHAIRMAN MAYNARD: Excuse me, could you
12 state your name, please?

13 MR. OUAOU: Ahmed Ouaou with the Oyster
14 Creek License Renewal Team. The Firebarrier, the
15 Firebar D material was put in place to prevent the
16 concrete from it being in contact with the shell and
17 later on that material was compressed with 40 psi
18 pressure and heat it to a temperature of 140 degrees
19 Fahrenheit to create a one-inch gap that's required
20 for seismic movements, for movements of the
21 containment shell. That was basically its purpose.

22 It's a non -- a compressible material
23 beyond the one-inch --

24 MEMBER WALLACE: I'm trying to find out
25 what it is, chemically and so on. Is it completely

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 neutral in terms of corrosion properties or what is
2 it?

3 MR. OUAOU: It has some chlorides.

4 MEMBER WALLACE: Chlorides.

5 MR. OUAOU: Yeah, the chlorides, however,
6 are not in the area of corrosiveness to the steel.

7 MR. GALLAGHER: Yes, specifically, your
8 question about the water, when the water did wash down
9 from this area, it does pick up -- it did pick up some
10 of these contaminants. The water now that we've had
11 showed that the water met the criteria for you know,
12 non-aggressive to concrete and you know --

13 MEMBER SHACK: Or steel.

14 MR. GALLAGHER: Or steel, yes. So the --
15 I think we have some data on that matter, Pete, about
16 the chloride level is less than 1,000.

17 MR. TAMBURNO: Yeah, the sand was tested
18 and the ph limit for the leachate was 8.46. The --

19 MEMBER SHACK: I thought that was a test
20 on the sand. Is that the sand after it's been
21 penetrated with the stuff or that's the acceptance
22 criteria for the sand that you're about to put in the
23 sand bag?

24 MR. TAMBURNO: No, the results of the
25 tests I'm giving you is the tests on the sand after --

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 that was removed, and the chlorides are 45 parts per
2 billion and sulfates are 17 parts per billion.

3 MEMBER WALLACE: In that water that was
4 tested?

5 MR. GALLAGHER: Yes, in the leachate that
6 came from the sand.

7 MEMBER WALLACE: Does the NRC know what
8 Firebar D is and what it's made out of and what's its
9 properties are?

10 MEMBER SIEBER: Yeah, they do because it's
11 in the SER.

12 MS. LUND: Hans Ashar is coming up to talk
13 about --

14 MR. ASHER: Yeah, we're aware of the
15 particular type of insulation between the concrete
16 shield wall and steel and with the water coming out of
17 the refueling cavity in some places when a
18 accumulation in the same pocket area, it is
19 contaminated that sand with corrosive kind of
20 environment in the early days and afterwards, I
21 believe Oyster Creek owners at that time had done a
22 number of analysis that I recall. I don't remember all
23 the numbers but I have seen the chemical composition
24 and all those things. I have it in my folders but I
25 was not ready to talk about because I didn't know it

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 would come up at this time because they were taking
2 out the sand, but if you --

3 MEMBER WALLACE: The Firebar is still
4 there, though, isn't it?

5 MR. ASHER: Yes, the Firebar is still
6 there.

7 MR. GALLAGHER: And I think when we go
8 later through the presentation, we'll talk about, you
9 know, our program that monitors the corrosion in the
10 upper drywell and the results of that which are good.
11 So I think that addresses the issue, what's actually
12 going on up there.

13 MEMBER BONACA: I don't want you to forget
14 about my question.

15 MR. GALLAGHER: We're doing that right
16 now. If we could go to --

17 MEMBER SIEBER: Well, we still don't have
18 the answer to Dr. Wallace's question as what the
19 material is. Is it a foam, is it a fiber?

20 CHAIRMAN MAYNARD: I'd like to go ahead
21 and let the licensee go on. We can come back to that
22 if we've got it from somebody here' who's looking
23 after it.

24 MR. GALLAGHER: Yeah, and we can get that
25 specific information, also at a break.

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 Okay, so let me just continue with the
2 overhead. We'll get to your question. So attached to
3 the sandbed region are five drains designed to remove
4 any water from this region. The sandbed drains were
5 clogged and thus, prevented the sand from remaining
6 dry.

7 MEMBER WALLACE: Say that again.

8 MR. GALLAGHER: The sandbed drains were
9 clogged and thus, prevented the sand from remaining
10 dry. This is, I'm talking about the -- you know, the
11 initiation of the event.

12 CHAIRMAN MAYNARD: And this was back in
13 the `80s.

14 MR. GALLAGHER: This is in pre-mid-`80s.
15 So what I'm going through here now is, you know, the
16 complete history, so we're starting from the
17 identification of the problem. So I'm describing the
18 background and identification of the problem and then
19 we'll go through all the facets to our current aging
20 management.

21 MEMBER WALLACE: You say there were some
22 regions which were much more corroded than others.

23 MR. GALLAGHER: That's true.

24 MEMBER WALLACE: That's going to be part
25 of our investigation, I think, as to how extensive is

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 this corrosion, how extensive -- how well, if this is
2 something, tell us of the details of it all the way
3 around and help us.

4 MR. GALLAGHER: And we'll be getting into
5 that, yes.

6 MEMBER WALLACE: Okay.

7 MR. GALLAGHER: Yes, sir. So, as I said,
8 this wet sand was in contact with the drywell shell
9 exterior and caused general corrosion of the shell in
10 the sandbed region. To a lesser extent, there was
11 also corrosion identified in the upper region of the
12 drywell as you had just questioned with the Firebar.
13 The detection of water draining from the sandbed
14 drains and potential for drywell shell corrosion was
15 recognized and pursued in the mid-1980s. So that's
16 the period of time we're talking about right now.

17 MEMBER WALLACE: Well, I don't mean to go
18 on forever but to get corrosion, you need oxygen as
19 well as water and the worst condition which is
20 something that is damp and has air there. If it's
21 totally immersed, sometimes it's better off.

22 MR. GALLAGHER: That's true.

23 MEMBER WALLACE: Well, you have a
24 condition where you've got air and water, so the
25 partly drained water and there's some sort of an

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 interface where things are really going on; is that
2 what you had there, something like that?

3 MR. GALLAGHER: Well, there is an air gap
4 there and so there is -- there was air or there is
5 air. If I go to Slide 10 and this will be hitting
6 into your questions. Slide 10 is a close-up of the
7 cross-section of the sandbed. Your questions will be
8 answered in the next slide, but this shows the sandbed
9 area and the drain. The air gap is also shown and
10 that's the red at the top of the slide.

11 MEMBER WALLACE: I understand. The
12 sandbed is the blue and the red or -- it doesn't make
13 sense. Where is the sandbed in this picture? Where
14 is the torus?

15 MR. GALLAGHER: This might be a little bit
16 better figure for you. That is the sandbed area that
17 he's pointing to.

18 MEMBER WALLACE: Okay.

19 MR. GALLAGHER: The cross hatch is the
20 shell itself.

21 MEMBER WALLACE: Yeah, I thought it was.
22 So what's this blue and red stuff?

23 MR. GALLAGHER: All right, on that slide
24 it didn't turn out well in this overhead because I
25 think the projector is --

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 MEMBER WALLACE: So it's labeled sandbed
2 but it isn't sandbed.

3 MR. GALLAGHER: Go back to that.

4 MEMBER WALLACE: It's something inside.

5 MR. GALLAGHER: Let me explain to you.
6 This light -- these lines are too light. This is
7 projected --

8 MEMBER WALLACE: Yes, the sandbed is in
9 there.

10 MR. GALLAGHER: This is the sandbed there.

11 MEMBER WALLACE: And what's that red and
12 blue stuff and why is that highlighted?

13 MR. GALLAGHER: The orange or --

14 MEMBER WALLACE: Red on my slide.

15 MR. GALLAGHER: The orange, down here that
16 is the concrete in the inside of the containment.
17 There's actually -- it's a sawtooth arrangement in
18 that the -- you know, the curb is higher and then
19 lower a threat to the drywell. So the blue is
20 supposed to show you the top of the curb on the inside
21 of the drywell.

22 MEMBER WALLACE: This is just a different
23 piece of concrete.

24 MR. GALLAGHER: Yes. Well, it's the same
25 form but it's -- it looks like a sawtooth pattern.

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 The sandbed area is to the right of that, and that's
2 the white area, okay. The green is supposed to be --
3 that's one of the down comers going to the torus. And
4 then the air gap is the red depicted at the top. It's
5 the same red on the previous slide and that goes all
6 the way around obviously, and so it connects to the
7 sandbed area.

8 MEMBER WALLACE: And you're going to tell
9 us just where the corrosion is in here?

10 MR. GALLAGHER: Yes, yeah.

11 MEMBER WALLACE: Can you point it out now?

12 MR. GALLAGHER: The corrosion is --

13 MEMBER SHACK: You're better off with the
14 next slide.

15 MR. GALLAGHER: The next slide is about
16 the refueling seal.

17 MEMBER SHACK: You have the line drawing
18 of this area.

19 MR. GALLAGHER: Okay, where you see the
20 shell --

21 MEMBER WALLACE: Where's the corrosion?
22 Up there?

23 MR. GALLAGHER: The corrosion is in this
24 area here.

25 MEMBER WALLACE: And not below that.

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 MR. GALLAGHER: Well, it's all of this
2 area.

3 MEMBER SHACK: It tapers off.

4 MEMBER WALLACE: It doesn't go beyond
5 that. It's just -- how do you know what happens when
6 it goes into the concrete there?

7 MR. GALLAGHER: Into which area?

8 MEMBER WALLACE: The bottom, the very
9 bottom. In there, what happens in there?

10 MR. GALLAGHER: And we'll be talking about
11 that also.

12 MEMBER WALLACE: Oh, you're going to tell
13 us all these things.

14 MR. GALLAGHER: Yes, that's right.

15 MEMBER WALLACE: Good.

16 MEMBER SHACK: Just while we have this
17 drawing up, now, my understanding is you didn't have
18 a galvanized plate the way some people do to cover the
19 sandbed but is that a galvanized or is that some sort
20 of plate I see there in the drawing?

21 MR. GALLAGHER: This here, no, that's the
22 down comer.

23 MEMBER SHACK: That's the down comer.

24 MR. GALLAGHER: Yes.

25 MEMBER SHACK: And you don't have the

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 galvanized. Yours is open to the --

2 MR. GALLAGHER: Ahmed, any galvanized
3 plate?

4 MR. OUAOU: We do have a cover plate
5 around the vent header at the top of the sandbed
6 region.

7 MR. GALLAGHER: At the top.

8 MR. OUAOU: There was one included in the
9 design.

10 MEMBER SHACK: There wasn't?

11 MR. OUAOU: There was.

12 MEMBER SHACK: There was.

13 MR. OUAOU: Yes.

14 MEMBER ARMIJO: Just one last question;
15 you said you had five drains. Were all of the drains
16 plugged or was just a couple of them so that you --

17 MR. GALLAGHER: They were all plugged.

18 MEMBER ARMIJO: You have to assume that
19 the corrosion was generalized around the lower part of
20 this.

21 MR. GALLAGHER: That's correct.

22 MEMBER WALLACE: There's a filter on top
23 of the drain pipe or something like that to prevent
24 the sand washing away?

25 MR. GALLAGHER: There is a filter, and

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 Ahmed, the filter?

2 MEMBER WALLACE: That's what plugged?

3 MR. GALLAGHER: The filter.

4 MR. OUAOU: As Mike mentioned previously,
5 the drain itself was full of sand as part of the
6 design to avoid --

7 MEMBER WALLACE: It was filled with sand.

8 MR. OUAOU: It was filled with sand to
9 avoid draining the sand from the sandbed region but as
10 a result of water intrusion in the area, you have
11 fines that mixed with the sand. You don't have the
12 drainage and that was why it was plugged.

13 MR. GALLAGHER: Okay, so to get to your
14 question on the next slide, which is Slide 12, excuse
15 me, Slide 11, this is the reactor cavity seal area.
16 And this -- this shows a cross section of that. This
17 slide is useful to show the water leakage path. And
18 basically as we indicated, the water leakage was
19 through defects in the reactor cavity liner and worked
20 its way into the trough area. Again, this projector
21 is light but I think your slides are a little better.

22 The water worked its way -- or leaked into
23 this trough area and some of this trough area there
24 was low spots originally in the trough area and so the
25 water which leaked through here, leaked down and

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 spilled over into the air gap.

2 MEMBER BONACA: Now, two questions. One,
3 how sure are you that that's the source of water since
4 this is being contested? You've tested this water?

5 MR. GALLAGHER: We're very sure that
6 that's the source of the water. Other --

7 MEMBER BONACA: That's an issue.

8 MR. GALLAGHER: Other -- during the
9 corrective action, early on, there was other sources
10 that were pursued such as the refueling seal and
11 things like that and it was determined that the
12 majority was through this other --

13 MEMBER BONACA: And then the question I
14 had was, the seal is supposed to be preventing water
15 penetration but if you have cracks in the liner you
16 are defeating the design objective. And the question
17 I'm raising is because whatever you do to control
18 corrosion, to do whatever you can do to monitor, you
19 still are defeating the design objective and fitting
20 water through that gap. I mean, is that an initiative
21 to try to fix those cracks or replace the liner?

22 MR. GALLAGHER: Absolutely, what we --

23 MEMBER BONACA: Otherwise the root cause
24 of all this is not going to go away. And I mean, the
25 goal objective of inspecting those bellows and seals

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 is defeated by definition. Simply you have cracks and
2 they're allowing water to come down.

3 MR. GALLAGHER: When we go into our
4 program and talk about what we've done in the past and
5 what we're committing to do for the future, we put
6 strippable coating on the reactor cavity liner before
7 we fill it with water during refilling outages. And
8 that's been very, very effective to eliminate the
9 water from this air gap.

10 MEMBER BONACA: You still have been
11 getting water in these containers.

12 MR. GALLAGHER: Okay, we can talk about
13 the containers now, if that's --

14 MEMBER BONACA: No, that's okay, you're
15 going to talk about it later.

16 MEMBER SHACK: Well, let me go over this
17 strippable coating now. You have put this -- I mean,
18 every time you fill this with water, that's -- part of
19 your procedure is to apply the strippable coating
20 first?

21 MR. GALLAGHER: We have made a commitment
22 that going forward, every time we fill the reactor
23 cavity, we will put strippable coating.

24 MEMBER SHACK: You haven't done that every
25 time since the problem started?

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 MR. GALLAGHER: We've done it, I think,
2 every time except two outages. And --

3 MEMBER SIEBER: The answer is, no, they
4 haven't done it every time.

5 MEMBER BONACA: That's right.

6 MEMBER ARMIJO: Was that just oversight or
7 error or was it a --

8 MEMBER SHACK: A procedural failure?

9 MR. GALLAGHER: Pete, can you answer that
10 question?

11 MR. TAMBURNO: This is Pete Tamburno,
12 Senior Mechanical Engineer. There were two outages
13 during the time frame that GPU owned the plant that
14 the strippable coating was not put on and I believe it
15 was during a time when the plant was announced to be
16 decommissioned.

17 MR. GALLAGHER: But, you know, for
18 clarity, we have made a commitment and we put that in
19 our license renewal application that we will put the
20 strippable coating on.

21 MEMBER SHACK: Now, when you --

22 MEMBER BONACA: Yeah, go ahead.

23 MEMBER SHACK: When you have the
24 strippable coating in place and you're -- I trust
25 you're still monitoring for leakage, do you get any

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 leakage with the strippable coating in place? You're
2 still getting leakage?

3 MEMBER BONACA: Yes, they do.

4 MR. GALLAGHER: We have had -- when we
5 went through our commitments on this -- the current
6 commitments, current licensing basis commitments, we
7 couldn't find any current documentation on the
8 monitoring of the water leakage. We've talked with
9 people that have been in the sandbed and they have
10 said that, you know, there is no water in the sandbed
11 when they go in there to do the visual inspections on
12 the coating. So we believe that our corrective
13 actions have been effective, which I'll go in to tell
14 you what we've done comprehensively to insure that the
15 water is going down the trough drain and not into the
16 air gap.

17 CHAIRMAN MAYNARD: I'd like for us to let
18 the licensee go ahead, I think trying to give a
19 history and --

20 MR. GALLAGHER: Yeah, we have a pretty
21 good presentation.

22 CHAIRMAN MAYNARD: We can come back to
23 these -- anything that is not answered, we can come
24 back to but I want to leave time for us to do that.

25 MR. GALLAGHER: And I think we'll hit on

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 all your issues.

2 Okay, if we can skip through Slide 12,
3 Slide 12 is basically the words that I just talked to.
4 Okay, going to Slide 13, okay, so just to frame this
5 again, where I'm at is we've discovered the problem
6 and now we're determining what the problem is and the
7 extent of it. So in the 1986 time frame, the initial
8 corrosion monitoring program was initiated utilizing
9 ultrasonic thickness measurements in order to
10 determined --

11 MEMBER WALLACE: Taken from the sandbed
12 side?

13 MR. GALLAGHER: This is comprehensively
14 for the drywell.

15 MEMBER WALLACE: On the sandbed side.

16 MR. GALLAGHER: From inside the drywell.

17 MEMBER WALLACE: From inside not from the
18 sandbed side, from inside.

19 MR. GALLAGHER: This is a comprehensive
20 program to look for -- to evaluate the --

21 MEMBER WALLACE: It's taken from inside.

22 MR. GALLAGHER: So in order to determine
23 the --

24 MEMBER SHACK: But when you take that from
25 inside, you're going through the concrete and you look

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 for a reflection off the inside wall and outside wall?

2 MR. GALLAGHER: No, the inside is just the
3 liner itself. The concrete is on the outside.

4 MEMBER WALLACE: There's concrete there,
5 isn't there?

6 MEMBER BONACA: He's not talking about the
7 bottom.

8 MR. GALLAGHER: Yeah, I'm talking the
9 accessible shells --

10 MEMBER SHACK: The portion of the sandbed
11 region.

12 MEMBER WALLACE: Well, you said concrete
13 on there, so how do you do take it when you've got
14 concrete on top of the steel?

15 MR. GALLAGHER: If I can, what I'm trying
16 to describe here first is, our monitoring.

17 MEMBER WALLACE: This seems to be
18 important as to how good are the measurements.

19 MR. GALLAGHER: That's right, that's
20 right. And --

21 MEMBER WALLACE: You show there's concrete
22 on top of the steel in that region?

23 MR. GALLAGHER: What I'm talking about now
24 is to determine the appropriate monitoring locations
25 to measure the --

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 MEMBER SHACK: What you're saying is
2 you've taken a thousand measurements in the sandbed
3 region and we're asking --

4 MR. GALLAGHER: I didn't say that.

5 MEMBER WALLACE: We're asking how you did
6 it.

7 MR. GALLAGHER: I didn't say that. If I
8 can describe --

9 MEMBER SHACK: The UT is in the sandbed
10 region at least some of the one thousand.

11 MR. GALLAGHER: These one thousand
12 measurements were throughout the drywell in order to
13 determine --

14 MEMBER WALLACE: That's misleading then.
15 They're not in the sandbed region. What did you do in
16 the sandbed region?

17 MR. GALLAGHER: It says approximately a
18 thousand UT measurements were taken to identify the
19 finished location --

20 MEMBER WALLACE: How does measuring
21 somewhere else measure what's happening in the
22 sandbed?

23 MR. GALLAGHER: -- in the sandbed region
24 and the upper elevations of the drywell. What we're
25 trying to say, we comprehensively took measurements

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 throughout the dry well to identify the extent of the
2 problem, okay.

3 MEMBER WALLACE: We're asking you how you
4 did it in the sandbed.

5 MR. GALLAGHER: Okay, so in the sandbed
6 region, let me turn that over to Pete and you can go
7 into the specifics on that.

8 MR. TAMBURNO: Okay, this is in the early
9 '80s before we had access to the sandbed. At that
10 time, we did not have access to get into the sandbed
11 so we did a sweep, 360 degrees on drywell vessel
12 inside the drywell, that was accessible. We did not
13 look at portions underneath the concrete, only the
14 portions of the vessel that were accessible. There's
15 a --

16 MEMBER WALLACE: So you've got no
17 measurements in the sandbed region?

18 MR. TAMBURNO: No, no, there are portions
19 of the sandbed which are accessible from the inside.

20 MEMBER WALLACE: Some parts.

21 MR. TAMBURNO: Yes, sir.

22 MEMBER WALLACE: But there are other parts
23 that are not.

24 MR. TAMBURNO: There are other parts that
25 are not accessible.

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 MEMBER WALLACE: I presume we knew nothing
2 about what was happening there.

3 MR. TAMBURNO: Well, shortly after we
4 reported that information to the NRC, they questioned
5 about what about underneath the concrete, at which
6 point we removed a portion of the concrete in two
7 sections and investigated the vessel in those two
8 portions. Our conclusions were that the information
9 on the accessible regions were representative of the
10 corrosion when we looked at the portions of the vessel
11 that were underneath the concrete.

12 MEMBER WALLACE: That's where you found
13 the minimum thickness that we're going to hear about?

14 MR. TAMBURNO: Yes, sir.

15 MEMBER WALLACE: And how big was the
16 minimum thickness?

17 MR. TAMBURNO: At that time, there were --
18 the numbers varied anywhere between 1.1 which is what
19 the vessel was originally delivered and to 0.5 inches
20 thickness.

21 MEMBER WALLACE: 0.5 inches thickness.
22 That's the thinnest I've heard yet.

23 MR. TAMBURNO: Excuse me, excuse me,
24 that's incorrect, 0.85, I'm very sorry.

25 MEMBER WALLACE: Why did I see .603 in the

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 report?

2 MR. TAMBURNO: At the time that we did our
3 original investigation, we did not see the .603. That
4 was later on when we gained access to the outside of
5 the drywell by removing the sand.

6 MEMBER WALLACE: I'm asking all this
7 because I'm not sure from what I've read, what the
8 thinnest part of this drywell is, how thin it is, how
9 extensive it is. I don't get that from the report.
10 I get these numbers thrown out. We measured 0.85 then
11 we found .603 but how big is it and what about the
12 places where you didn't measure? All that stuff, I
13 don't know. Are you going to clarify all that?

14 MEMBER BONACA: The .8 is referenced as an
15 average.

16 MR. GALLAGHER: Yeah, there's actually two
17 criterion we -- if I can briefly, there's different
18 plates in the drywell and shell, as you know. So
19 there's a different minimum thickness for each one.
20 Sandbed, just talking sandbed, there's actually two
21 criterion. Okay, one is for the minimum average.
22 Okay, and that number is 0.736. And the other is for
23 a minimum local, which is .49. So the measurements
24 need -- you know, the criterion is to meet those. In
25 all the areas of the sandbed, we meet those criterion.

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 MEMBER WALLACE: In all areas. So you've
2 got how many measurements around to make sure that you
3 cover all areas?

4 MR. GALLAGHER: So specifically, what
5 we're talking about here is there was an investigation
6 that was done to identify the areas to monitor for
7 corrosion, okay. When I say these thousand points,
8 it's throughout the drywell. Basically the bottom
9 line is to get to your question, is that these were
10 used to identify the thinnest areas, biased to the
11 thinnest areas. We then set up -- there's 19
12 monitoring locations that are on the interior of the
13 sandbed area that are like a grid, you know, and those
14 are to determine the data points and they are 360
15 degrees around there.

16 So they are representative of the
17 condition of the sandbed. Those particular points,
18 there's a grid that's established. It's a 49-point
19 array. Those 49 points in each of the 19 locations
20 were taken and they were bounced off this criteria of
21 the minimum general being the .736 and then the
22 minimum local being the .49.

23 MEMBER ARMIJO: Do you have a little
24 picture or graph showing all of the UT measurement
25 points taken around the circumference in the sandbed

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 region that you could show --

2 MEMBER WALLACE: That would help a lot.

3 MEMBER ARMIJO: You know, that would save
4 a lot of questions, because I think that's our -- all
5 of us have looked for this information.

6 MEMBER WALLACE: Right.

7 MR. GALLAGHER: We can easily -- we don't
8 have that in an overhead. We can provide that. But
9 these 19 locations are throughout the 360 degree of
10 the sandbed region.

11 MEMBER WALLACE: Now in the torus, you've
12 got pits. I mean, how would you find pits if you're
13 only just looking in a few places here? You don't
14 find pits in the drywell? You find pits in the torus.

15 MR. GALLAGHER: The torus?

16 MEMBER WALLACE: You could have a pit in
17 the drywell, couldn't we here, that's bigger than
18 these average of thicknesses?

19 MR. GALLAGHER: So is your question about
20 the torus or about the --

21 MEMBER WALLACE: Well, I find there are
22 pits in the torus because you could see the torus.

23 MR. GALLAGHER: Right.

24 MEMBER WALLACE: We found pits. I just
25 want to be somehow assured that there aren't pits in

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 the drywell, which wouldn't show up in these random
2 measurements.

3 MR. GALLAGHER: Let me turn that question
4 over to Ahmed.

5 MR. OUAOU: Ahmed with Exelon. The
6 corrosion sandbed region after we removed sand and
7 cleaned up the sandbed region, we noted that the
8 corrosion is primarily general corrosion. There were
9 some --

10 MEMBER WALLACE: But you were able to look
11 up the whole region.

12 MR. OUAOU: Absolutely.

13 MEMBER WALLACE: You didn't see pits.

14 MR. OUAOU: Well, there were localized
15 areas and that's what this local criteria for
16 acceptable thickness is for.

17 MEMBER WALLACE: You looked at part of the
18 drywell and there was general corrosion.

19 MR. OUAOU: We looked at the entire
20 surface of --

21 MEMBER WALLACE: Entire surface.

22 MR. OUAOU: -- of the sandbed region and
23 the --

24 MR. GALLAGHER: From the exterior.

25 MR. OUAOU: From the exterior after the

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 sand was removed in '92 which I believe is going to
2 come up in some slides but the corrosion is general
3 corrosion, not pitting.

4 MEMBER WALLACE: You see, it would help
5 really if you ask yourself the questions instead of us
6 asking the questions. We asked these questions, this
7 is how we answered them instead of us sort of having
8 to drag it out of you. It would help.

9 MR. GALLAGHER: Okay.

10 MEMBER WALLACE: Maybe you could do that
11 later on in your presentation.

12 MR. GALLAGHER: We will.

13 MEMBER WALLACE: Okay.

14 MR. GALLAGHER: Okay, so at this point, in
15 the program, I'm telling you about how many UT points
16 were developed in order to determine which monitoring
17 points should be monitored. We also took core samples
18 of the drywell shell to confirm these UT measurements.
19 These core samples also confirmed that the degradation
20 was general corrosion. At this point, in response to
21 an NRC staff concern regarding whether the inspection
22 locations represented the condition of the entire
23 drywell, in 1990 Oyster Creek prepared a new random UT
24 inspection plan designed to address the concern.

25 Inspection results using the new random

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 inspection plan confirmed the previous locations were
2 representative of the thinnest locations in the
3 drywell. One location at elevation 60 foot 10 inches
4 which is in the upper drywell, was also added to the
5 program to expand the monitoring of the thinnest
6 locations. The NRC staff accepted this program in an
7 SER dated November 1st, 1995. Next slide.

8 At this point, I'm talking to you about
9 the corrective actions. Corrective actions were then
10 developed and implemented in order to address the
11 ongoing shell corrosion. First, the containment
12 pressure analysis was revised to establish additional
13 shell thickness margin for the upper drywell. The
14 original primary containment design pressure of 62
15 psig --

16 MEMBER WALLACE: I'm sorry, I have another
17 question because in reading these, I see that the
18 basic approach was a buckling evaluation. Buckling to
19 me means collapse by having a vacuum in the vessel.
20 And yet, this is talking here about containment peak
21 pressure. It seems that the concern is that it would
22 collapse due to a vacuum rather than it would burst
23 due to a pressure.

24 MR. GALLAGHER: Yeah, the upper drywell
25 actually the controlling mechanism is membrane

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 stressors. Below it it's buckling, in the sandbed
2 region below it's buckling. So we had to --

3 MEMBER WALLACE: Don't you have vacuum
4 breakers or something to prevent this kind of a vacuum
5 forming in the drywell?

6 MR. GALLAGHER: Ahmed?

7 MR. OUAOU: The cause of buckling in this
8 case is the refueling water. During outages, the
9 cavity is full of water. It's actually the dead load
10 that's imposed on the shell and not the vacuum.

11 MEMBER WALLACE: No, it's not a vacuum
12 inside.

13 MR. OUAOU: We do have vacuum breakers but
14 that's not the type of buckling.

15 MEMBER WALLACE: So it's not a vacuum,
16 it's a dead load of water.

17 MR. OUAOU: That's right. It's a dead
18 load of water plus the dead load of whatever else is
19 attached to the containment.

20 MR. GALLAGHER: Okay, so as I said, the
21 original analysis had a design pressure of 62 psig and
22 it was generic to a GE Mark 1 containment design and
23 included a 10-pound margin. Analyses were then
24 performed to re-evaluate the drywell design pressure
25 for the Oyster Creek drywell. Analysis demonstrated

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 that following worst case design basis, loss of
2 coolant accident, the peak drywell pressure would not
3 exceed 38.1 pounds.

4 Additional margin was added to establish
5 a design pressure of 44 pounds and this change was
6 approved as Amendment 165 to the Oyster Creek
7 technical specifications in September of 1993. The
8 revised containment pressure was later utilized to
9 determine the minimum acceptable drywell thickness and
10 establish additional shell thickness margins for an
11 area above the sandbed region. A detailed analysis
12 was performed to determine the minimum acceptable
13 drywell, shell thickness. The results of the analysis
14 show that the minimum general thickness required to
15 satisfy the ASME code above the sandbed region is
16 controlled by membrane stresses, as I said, and
17 buckling controls the minimum drywell shell thickness
18 in the sandbed region.

19 The analysis used 0.736 inches general
20 thickness in the sandbed region which satisfied the
21 ASME stress requirements for all design based load
22 combinations and applicable ASME safety factors. All
23 actual general thickness measurements have met this
24 criterion as I've said before. The focus of the
25 remaining corrective actions to prevent water

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 intrusion into the sandbed region, and to eliminate
2 the ongoing corrosion. Activities such as applying
3 sealing tape and strippable coating to the reactor
4 cavity liner during refueling outages and improving
5 the reactor cavity trough drain were performed. The
6 sandbed region drains were cleared to improve draining
7 at this time.

8 Originally the sandbed region was
9 inaccessible. Access to the sandbed region was gained
10 by creating access ports through the surrounding
11 concrete structure. The sand was then permanently
12 removed from the sandbed region since this was
13 determined to be acceptable by the containment
14 analysis. The corrective actions also included the
15 removal of corrosion from the drywell exterior surface
16 and the application of a protective epoxy coating on
17 the drywell exterior surface.

18 MEMBER WALLACE: So there's no sand there
19 now.

20 MR. GALLAGHER: Excuse me?

21 MEMBER WALLACE: There's no sand there
22 now.

23 MR. GALLAGHER: There's no sand there now.

24 MEMBER WALLACE: So the function of the
25 sand is no longer being performed.

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 MR. GALLAGHER: Ahmed, if you could
2 explain the original function and why that was
3 acceptable to remove.

4 MR. OUAOU: The BWR Mark 1 containments
5 had a sandbed region to transition from the embedded
6 region into the cantilevered portion free-standing
7 region basically to reduce the stresses. It's a
8 cushion. And the analysis that was done in 1991 and
9 '92 time frame, concluded that it's not required. The
10 shell by itself can handle the stresses. And for that
11 reason, it was removed.

12 MEMBER ARMIJO: A quick question, are the
13 access ports to the sandbed region still open that you
14 can go in there and inspect?

15 MR. GALLAGHER: Pete, if you can just
16 describe the access ports.

17 MR. TAMBURNO: The access ports are man
18 ways in the concrete. They're approximately six feet
19 long and we've installed boron bags when we're at
20 operation. When we do our coating inspection we
21 remove the bags and we send a man through the man way
22 to do the inspections.

23 MEMBER ARMIJO: So is there one or many?

24 MR. GALLAGHER: There's 10.

25 MEMBER ARMIJO: So you can do a 360-degree

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 visual inspection.

2 MR. GALLAGHER: Yes, sir. Again, I'm
3 talking about corrective actions here in the early
4 '90s. The corrective actions also included the
5 removal of corrosion from the drywell exterior surface
6 and the application of protective epoxy coating on the
7 drywell exterior surface in the sandbed region. The
8 concrete surface below the sandbed was shaped and
9 coated with an epoxy coating to --

10 MEMBER WALLACE: Well, if it was 1.1
11 inches originally and it went down to .75 or
12 something, there must have been about half an inch of
13 rust on there.

14 MR. GALLAGHER: Yeah, the 1. minimum is .8
15 inches is where we are not.

16 MEMBER WALLACE: But the rust is bigger
17 than the original steel, so there's

18 MR. GALLAGHER: There was corrosion
19 products there.

20 MEMBER WALLACE: A large amount.

21 MR. GALLAGHER: Which probably contributed
22 to the clogging in the sand. The concrete surface
23 below the sand I'm talking about now, that was shaped
24 and coated with an epoxy coating to assure that any
25 inadvertent leakage would flow towards each of the

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 five sandbed drains. The drywell shell at the
2 juncture, and this gets to some of your questions
3 about the embed, of the concrete floor was sealed with
4 silicon to prevent --

5 MEMBER WALLACE: When you took the rust
6 off, did you get a smooth surface or did you have to
7 sandblast it or something to get a smooth surface that
8 you could coat? Was it kind of pockmarked or how was
9 it?

10 MR. GALLAGHER: Pete, can you answer the
11 question?

12 MR. TAMBURNO: This is Pete Tamburno
13 again. The area was not smooth. There was pockmarks.
14 Certain areas were more -- had more general corrosion
15 and some areas were better.

16 MEMBER WALLACE: So you cleaned off the --
17 smoothed it off?

18 MR. TAMBURNO: Yes, we cleaned off all the
19 corrosion by-products using hand tools and we also
20 inspected --

21 MEMBER WALLACE: That's grinding is it?

22 MR. TAMBURNO: No, sir, we used hand
23 tools.

24 MEMBER WALLACE: Brushes?

25 MR. TAMBURNO: Brushes and that type of

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 thing and that was required because for the coating
2 application. We also did some inspection -- we did
3 inspections of all the areas that were noted to be
4 deep.

5 MEMBER ARMIJO: Did you keep photographic
6 documentation of the area after it was all cleaned up
7 so somebody could actually look at those pictures?

8 MR. GALLAGHER: Pete, photographic
9 documentation?

10 MR. TAMBURNO: Yes, we have some
11 photographs of the condition of the coating. We have
12 a video which we have presented to the NRC and we do
13 have some pictures from our most recent inspection
14 which was 2004.

15 CHAIRMAN MAYNARD: I think you were asking
16 a question about pictures of corrosion.

17 MEMBER ARMIJO: Yeah.

18 CHAIRMAN MAYNARD: You said pictures of
19 the coating.

20 MEMBER ARMIJO: Yeah, I just want to say,
21 when they did the cleanup and everything was all nice
22 and --

23 MR. GALLAGHER: Precoating?

24 MEMBER ARMIJO: Yeah, precoating, they
25 document that and then --

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 MR. GALLAGHER: Precoating, Pete?

2 MR. TAMBURNO: We do have a few pictures
3 of the vessel after cleaning of the corrosion
4 byproducts but before coating.

5 MEMBER ARMIJO: Okay, so there's some.

6 MR. GALLAGHER: So the embed area is what
7 we're talking about now. As I said --

8 MEMBER WALLACE: This is what you used to
9 convince the NRC that using some sort of average was
10 okay and that the pock marks weren't too deep and all
11 that kind of stuff? These photographs are what you
12 used?

13 MR. GALLAGHER: Well, there was some data
14 from the outside, Pete, the exploratory data from the
15 outside?

16 MR. TAMBURNO: We took the inspection --
17 after we removed the corrosion byproducts, we
18 performed a visual inspection of 100 percent of the
19 sandbed region and then we inspected through UT
20 measurements, the thinnest we found. We then
21 evaluated those thinnest areas in a calculation and
22 compared them to the results of the GE analysis.

23 MR. GALLAGHER: So the embed, the drywell
24 shell at the juncture of the concrete floor was sealed
25 with a silicone to prevent water intrusion going

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 forward into the embedded drywell shell. The
2 potential for corrosion of the inaccessible embedded
3 shell prior to this corrective action has also been
4 assessed. The water that was in the sandbed region is
5 not aggressive to concrete. Therefore, our assessment
6 is that the corrosion of the inaccessible embed shell
7 is not significant, since it is protected by the high
8 alkalinity in concrete.

9 MEMBER WALLACE: Well, it was corrosive to
10 steel. So once it got in there, it's going to eat its
11 way in further, isn't it?

12 MR. GALLAGHER: Ahmed.

13 MR. OUAOU: The embedded shell is
14 protected by the alkaline environment in concrete and
15 that --

16 MEMBER WALLACE: And that counteracts the
17 corrosive activities of the water?

18 MR. OUAOU: That does not counteract the
19 corrosivity of water. The water was not corrosive.
20 In order for water to be --

21 MEMBER WALLACE: I think it was corrosive
22 because the shell corroded.

23 MR. GALLAGHER: Yeah, we're talking about
24 the area at the concrete interface and below.

25 MEMBER WALLACE: It's the bottom of --

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 MR. GALLAGHER: Yeah, and -- yeah, but --

2 MEMBER WALLACE: Explain why this
3 corrosion couldn't go any further.

4 MR. GALLAGHER: Right, where it was
5 corroded was above that area where the wet sand was in
6 contact with --

7 MEMBER WALLACE: You're convincing us it
8 didn't go any further.

9 MR. GALLAGHER: That's correct, not
10 significantly.

11 MEMBER WALLACE: You're convincing us not
12 significantly or no?

13 MR. GALLAGHER: No.

14 MEMBER WALLACE: It doesn't go --

15 MR. GALLAGHER: That the corrosion would
16 not be significant.

17 MEMBER WALLACE: Verbal arguments or
18 something else?

19 MR. GALLAGHER: This is consistent with
20 the GALL of embedded --

21 MEMBER WALLACE: GALL says it doesn't
22 corrode?

23 MR. GALLAGHER: Embedded seal in concrete.
24 If you meet certain criteria of the water not being
25 aggressive to the concrete, it does.

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 CHAIRMAN MAYNARD: Okay.

2 MR. TAMBURNO: Can I just to make a
3 comment, certainly the embedded portion -- do you have
4 the slide with the embedded shell, John, please?

5 MR. GALLAGHER: We have a cross-section of
6 that area, showing the embed and a skirt, the drywell
7 skirt that's below it.

8 MR. TAMBURNO: What this slide shows is
9 the sandbed, the area where we applied seal after 1992
10 and that shows, you know, the portion of the shell
11 that's embedded in the concrete and then you have a
12 skirt which is a support for the shell under
13 construction. Certainly, we really can't say that
14 there's no corrosion in the embedded shell. There
15 could be corrosion. What we maintain is that the
16 corrosion should be less than in the sandbed region
17 because of the protection that the alkaline
18 environment provides for the steel.

19 But in the case of the embedded shell, if
20 you look at the elevation 8 foot 3 and the bottom of
21 the sandbed is 8 foot 11, the corrosion should be
22 limited to that area, and of course, the skirt could
23 have some corrosion, but the skirt is not relied upon
24 as a support after the concrete was poured.

25 MEMBER SIEBER: So this skirt goes 360

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 degrees around solid, so moisture would have to drill
2 through that skirt to go under --

3 MR. GALLAGHER: That's one of the points
4 we were trying to make is that the skirt does provide
5 a barrier and if you look at the plate thicknesses,
6 the plate thickness above, you know, where the skirt
7 is and in sandbed regions is the 1.159 and then below
8 that is where -- it's the thinner skirt, so we think
9 that the -- because of, you know, the concrete as we
10 described, that the corrosion in that area would be
11 less significant than the corrosion that was
12 experienced in the sandbed region and then we did the
13 analysis assuming that plate was at a uniform
14 thickness of .736. So we feel that's covered.

15 MEMBER ARMIJO: Just one thing; when you
16 inspected that area right down where, you know, if you
17 could install a seal, the silicone seal, you must have
18 looked at it and was the corrosion worse or equivalent
19 in that region right close to the concrete or was it
20 less?

21 MR. GALLAGHER: Yes, Pete can answer that
22 question.

23 MR. TAMBURNO: We did inspect that area
24 during the repair activities in there and the
25 corrosion in that area was no worse than -- than the

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 worst areas above it.

2 MEMBER WALLACE: That doesn't say very
3 much.

4 MR. TAMBURNO: So it was no better.

5 MEMBER WALLACE: It was no better, right?

6 MR. GALLAGHER: Yeah, so it was the same.
7 But there you would expect it to be similar because
8 the sand, the wet sand -- there was sand throughout so
9 the sand was contacting that. What we're saying is
10 below that interface, it would be less -- the
11 corrosion should be less significant because of the
12 concrete that's embedded in it.

13 MEMBER ARMIJO: And that's a debate,
14 right? That's an ongoing debate.

15 MR. GALLAGHER: Well, we think we're
16 consistent with the guidance that's in the GALL and --

17 MEMBER WALLACE: You replaced the seal,
18 did you?

19 MR. GALLAGHER: We put that seal in.

20 MEMBER WALLACE: You put it in afterwards.

21 MR. GALLAGHER: Yes, this is the
22 corrective action.

23 MEMBER WALLACE: Okay.

24 CHAIRMAN MAYNARD: I'd like to move on
25 with the presentation.

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 MR. GALLAGHER: Yes, sir.

2 MEMBER SIEBER: I'd like to ask, beyond,
3 in our package the last slide you have is Slide 28.
4 You're referring to backup slides which should be made
5 part of the record. So -- okay.

6 MR. GALLAGHER: Yeah, any slide we show,
7 we'll put in.

8 MEMBER SIEBER: Okay, we'll I'd like to
9 have copies of this.

10 CHAIRMAN MAYNARD: Yeah, I want to remind
11 everybody, we still have the staff's presentation
12 after this and we also have public comment time. I
13 want to make sure we get a chance to get through this
14 and we'll see where we need to come back to.

15 MEMBER WALLACE: I'm sorry, Mr. Chairman,
16 I'm responsible for this. I want to really know
17 what's going on though, I'm afraid, so I have to ask
18 these questions, because the presentation doesn't tell
19 me unless I ask them, but I'll try to be brief.

20 MR. GALLAGHER: Okay, so leaving the
21 embed, the drywell shell in the sandbed region was
22 then coated. The coating that was applied was
23 application of a three-coat epoxy coating system
24 consisting of one coat of primer and two coats of
25 epoxy coating. Each coat was visually examined and

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 dry film thickness measurements were taken to assure
2 the proper coating thickness was achieved. The
3 coating is a two-part 100 percent solid epoxy coating
4 which is less susceptible to the degradation and moist
5 environments. The coating was tested to qualify for
6 emersion surface coating applications such as tank
7 linings. The surrounding environment has stable
8 temperature conditions resulting in lower thermal
9 stresses being applied to the coating and therefore,
10 provides close to an ideal service environment which
11 will result if a very long service life.

12 MR. BARTON: Do you have any idea how long
13 that coating would be good for, the epoxy coating?

14 MR. GALLAGHER: We can have Ahmed answer
15 that question.

16 MR. OUAOU: There were some estimates done
17 by our engineering and it varied from 10 years to 20
18 years. Recently we spent a lot of time talking to the
19 vendor about the qualification of the coating and the
20 feedback we're getting is that there is no guarantee
21 for that coating, whether it is 20 years, 15 years,
22 whatever. However, you can rely on your inspections
23 to give you an indication whether you're approaching
24 the end life of the coating. So the rigor inspection
25 is the gauge as to when we think that coating is to

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 get replaced or repaired.

2 MR. BARTON: And the inspections are how
3 frequent, every 10 years?

4 MR. OUAOU: The inspection, we inspect
5 every fueling outage. We look at it basically every
6 refueling outage.

7 MR. OUAOU: Every other refueling outage.

8 MR. GALLAGHER: Our current program, and
9 I'll go into this, our current program which we do --
10 there's 10 bays. We do two of the 10 bays every other
11 refueling outage and going forward, we're going to
12 insure we do 100 percent of the bays every 10 years.

13 MEMBER SIEBER: And what's your cycle
14 length, two years?

15 MR. GALLAGHER: Two-year refueling.

16 MEMBER ARMIJO: So it's every four years
17 you inspect two out of 10 bays?

18 MR. GALLAGHER: That's the current
19 program. Going forward, it will be a minimum of three
20 every other outage to insure that we cover the you
21 know, 10 bays.

22 CHAIRMAN MAYNARD: Do you have a criteria
23 that when you find degradation that you expand or you
24 increase your frequency or expand the number you look
25 at?

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 MR. GALLAGHER: Yes, Ahmed?

2 MR. OUAOU: Yes, in the future, we'll be
3 performing the ASME IEE inspections for the coating.
4 Which requires that if you perform an automatic
5 inspection, you look at the coating and you find
6 defects, you have to assess the other areas that you
7 looked at if you're doing a sampling. So if we do
8 find degradations, we would look at other areas in
9 accordance with our corrective action process.

10 CHAIRMAN MAYNARD: And you have a criteria
11 as to what constitutes degradation?

12 MR. GALLAGHER: Yes, in the inspection
13 program.

14 MR. OUAOU: This is Ahmed. We do have
15 criteria. We're using the criteria right out of the
16 WE that's looking for blistering and flaking and
17 cracking, et cetera, degradation of the coating.

18 MEMBER WALLACE: This slide would benefit
19 from numbers. If the first bullet said .74 and the
20 second bullet said .69 or something, it would help.

21 MEMBER SIEBER: Yeah, it sure would.

22 MEMBER WALLACE: Can you tell us what
23 those numbers are, what the shell thickness needs to
24 be and what it is? Are you going to tell us the
25 numbers?

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 MR. GALLAGHER: I told -- I said there's
2 various limits throughout for each plate and
3 specifically for the sandbed region, the minimum
4 thickness was .736 inches and the minimum -- that's
5 the minimum general. The minimum local is .49 inches
6 and we need those criteria. There's -- every plate
7 has a --

8 MEMBER WALLACE: By how much do you meet
9 them?

10 MR. GALLAGHER: The margins?

11 MEMBER WALLACE: Yeah.

12 MR. GALLAGHER: Pete, if you can answer
13 the margin question.

14 MR. OUAOU: This is Ahmed. Let me try to
15 answer the question. I think giving you a number
16 would be not easy and the reason for that is, is that
17 there is a cylindrical region has a different
18 thickness in the sphere than the sandbed regions.

19 MEMBER WALLACE: Let's just talk about the
20 sandbed.

21 MR. OUAOU: The sandbed region, the
22 original thickness is 1.154 inches. The UT
23 measurements indicate that we have minimum of .80
24 inches and --

25 MEMBER WALLACE: Average, yeah.

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 MR. OUAOU: Average, and the required for
2 stress to meet ASME requirements is .736. Now, I
3 remind you that those type of measurements are in two
4 bays. It does not reflect the entire sandbed region.

5 MEMBER WALLACE: Okay.

6 MEMBER ARMIJO: You guys could really help
7 us a lot. You submit good information in some of your
8 documents. On page 5 of your June 20th submittal, you
9 have a very good chart showing all the numbers for all
10 the regions of the design thickness, minimum measured
11 thickness, required thickness and margin. You know,
12 maybe you've got a chart like that in your backup
13 slides but it would save a lot of time if we just had
14 those numbers.

15 MR. GALLAGHER: Yeah, we're sorry, we
16 didn't present the numbers on the graph. We had, you
17 know, provided all those to the staff and they
18 reviewed those in detail. So we were trying to just
19 give a summary.

20 MEMBER WALLACE: I'm really puzzled when
21 I read the document though, because here it says, "The
22 analysis conservatively assumed that the shell
23 thickness in the entire sandbed region has been
24 reduced uniformly to a thickness of .736 inches.

25 MR. GALLAGHER: That's correct.

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 MEMBER WALLACE: Well, that's less than
2 the .80 inches you said.

3 MR. GALLAGHER: Right, that's --

4 MEMBER WALLACE: Since we're just
5 teetering on the edge of what you need to make that
6 thing pass the code.

7 MR. GALLAGHER: The .736 is what the
8 analysis was run at so that's the minimum and the .8
9 is the lowest point we have. And so that's 64 mils --

10 MEMBER WALLACE: The words say that you
11 assumed it had been reduced to this thickness.

12 MR. GALLAGHER: What was the input to the
13 analysis to come up with --

14 MEMBER SHACK: That's sort of a limit to
15 find out how low they could go.

16 MR. GALLAGHER: That's correct.

17 MEMBER WALLACE: That's what it means.

18 MR. GALLAGHER: That's what it means.

19 MEMBER SHACK: You start with the 44 --

20 MEMBER WALLACE: What I assumed it meant
21 was that you measured .8 and you assumed to be
22 conservative, that it really could be .736. That's
23 not what you mean by this statement.

24 MEMBER SHACK: No, it means with a 44 psi
25 design pressure, he needs .736.

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 MR. GALLAGHER: Right, right.

2 MEMBER WALLACE: That's what it means,
3 okay. It was confusing to me.

4 MR. GALLAGHER: And then the other point
5 I was trying to make about, you know, most of the
6 locations are well above that .8 and many of them are
7 close to the original plate thickness.

8 Again, I apologize for not providing that
9 table, but --

10 MEMBER WALLACE: It's very strange that
11 you assume the answer. You assume .736 and then do
12 a study. I think you deduce .736 from the study.

13 MR. GALLAGHER: That was an input to the
14 analysis.

15 MEMBER WALLACE: And it showed everything
16 was okay?

17 MR. GALLAGHER: And then we showed that we
18 had the proper safety margins.

19 MEMBER WALLACE: But it doesn't down that
20 .70 might be okay, too, mightn't it?

21 MR. GALLAGHER: It could be, could be.

22 MEMBER WALLACE: Well, why didn't you vary
23 the thing and see where you get into trouble? Well,
24 you did. That's the .49 is that?

25 MR. GALLAGHER: .49 is a local minimum.

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 MEMBER WALLACE: Okay, how thin does it
2 have to be before we get into real trouble?

3 MR. GALLAGHER: How low can we go below
4 .736 average?

5 MEMBER WALLACE: Yes, yes.

6 MR. GALLAGHER: We have not analyzed that.

7 MEMBER WALLACE: You don't know? It might
8 be .735 or something. I mean, these are obvious
9 things to do.

10 MEMBER SHACK: No, no, he has to go back
11 and redo his design pressure calculations again, but
12 for 44 psi he can go to 736.

13 MEMBER WALLACE: He doesn't say that. He
14 said he assumed the answer and then said it was okay.
15 That's different from deducing it.

16 MR. GALLAGHER: It's probably poorly
17 worded, but the -- that's --

18 MEMBER WALLACE: .736 was deduced from the
19 design pressure?

20 MR. GALLAGHER: That's the way we did the
21 analysis and Ahmed, he can --

22 MR. OUAOU: If I may, this is Ahmed. I'd
23 like to explain how that .736 came about.
24 Essentially, the time that the analysis was done, the
25 measured thickness was .80 and because at that time --

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 this is back in `81, sand has not been totally
2 removed, there was an estimate as to how much
3 corrosion we're going to have between now and when the
4 analysis run --

5 MEMBER WALLACE: Yes.

6 MR. OUAOU: -- and somebody came up with
7 the idea, well, if we use .736 we ought to be
8 conservative.

9 MEMBER WALLACE: Yes.

10 MR. OUAOU: And that value was used to
11 come up with stresses and that satisfied ASME
12 requirements.

13 MEMBER WALLACE: So you did not deduce it
14 from a design pressure. You assumed it and found it
15 was okay.

16 MR. OUAOU: Well, yeah.

17 MEMBER WALLACE: So it may be that .65 is
18 okay. You just don't know.

19 MR. GALLAGHER: The minimum thickness
20 could be lower.

21 MEMBER WALLACE: I'm really puzzled. You
22 would really reassure the public if you would say,
23 "We've done the analysis and we show that this would
24 be good all the way down to .4". That would be great.

25 MEMBER SHACK: You mean with a 44 psi

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 design pressure I could go lower is what you're
2 saying.

3 MR. OUAOU: Not in the sandbed region, we
4 just said in sandbed region buckling controls so you
5 reduce the pressure to 44 or whatever number, that
6 will not change that. If the pressure had control,
7 that's true, but since the buckling controls --

8 MEMBER SHACK: Okay, that controls the
9 thickness of --

10 MR. OUAOU: Exactly, exactly.

11 MR. GALLAGHER: That's the way the
12 analysis was done. We could -- you know, we could
13 continue to do an analysis --

14 MEMBER WALLACE: The bottom line, they've
15 got to get this straight, because this is your case,
16 isn't it? You say we assume .736 to be conservative
17 and we do an analysis at the reduced pressure for the
18 containment.

19 MR. GALLAGHER: Right, but like Ahmed said
20 it --

21 MEMBER WALLACE: And then we show that
22 it's okay.

23 MR. GALLAGHER: Right, but like Ahmed said
24 the --

25 MEMBER WALLACE: You have no idea how far

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 you are from it being not okay.

2 MR. GALLAGHER: Well, we know where we are
3 as far as the measurements we have and we have 64 mils
4 of margin to that .736.

5 MEMBER WALLACE: Well, when you do that
6 analysis, you come up with some critical stress or
7 something, X. And that's less than Y where it has to
8 be.

9 MR. GALLAGHER: Uh-huh.

10 MEMBER WALLACE: You must know something
11 about how different those are.

12 MR. GALLAGHER: We have the safety
13 factors, Ahmed?

14 MR. OUAOU: With that stress analysis and
15 as far as the sandbed region, the .736 is minimum
16 because using that thickness, using that thickness
17 stress limits you get in shell are those allowed by
18 the --

19 MEMBER WALLACE: Now, they're just on the
20 borderline.

21 MR. OUAOU: They're very close.

22 MEMBER WALLACE: Okay, so you just
23 happened to hit the borderline.

24 MR. OUAOU: With the applicable safety
25 factors, exactly.

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 MEMBER WALLACE: That would help if you
2 had said that in the beginning. Okay.

3 MEMBER ABDEL-KHALIK: What is the
4 certainty band on the .8 inch measured value?

5 MR. GALLAGHER: Pete?

6 MR. TAMBURNO: Whenever we take the data,
7 we do make some uncertainty calculations based on the
8 number of data points. Typically, the uncertainties
9 on those numbers are somewhere approximately between
10 plus or minus 10 mils.

11 MEMBER ABDEL-KHALIK: Is this a 95 percent
12 confidence level?

13 MR. TAMBURNO: Yes, sir, with 95 percent
14 confidence.

15 MEMBER WALLACE: Would it be true to say
16 you have no margin then? You had .8 and then you
17 said, "Well, to be sure we'll assume it could be .736,
18 and when we calculate that, the stresses are found to
19 be right on the borderline of acceptability." That
20 means there's no margin except in this .736 being less
21 than .8. There's no margin in the calculated stress.

22 MR. GALLAGHER: The margin that we're
23 saying we have is 64 mils.

24 MEMBER WALLACE: Say that again, 64 mils?

25 MR. GALLAGHER: 64 mils.

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 MEMBER SHACK: The difference between .8
2 and 736.

3 MEMBER SIEBER: You arrived at that by
4 assuming a future corrosion rate.

5 MEMBER WALLACE: Well, that's what I said,
6 if you have these slides that talk about thickness
7 with margin, unless you tell us what the margin is, we
8 don't know anything at all.

9 MR. GALLAGHER: Right.

10 MEMBER WALLACE: That's why I'm being so
11 insistent about that.

12 MR. GALLAGHER: At this point in the
13 presentation, we're talking about the corrective
14 actions.

15 MEMBER WALLACE: Yeah, I know, but --

16 MR. GALLAGHER: And what I'm saying is
17 going forward in the sandbed region, we've determined
18 that the corrosion was arrested and so -- and we put
19 the coating on. So the visual inspections we
20 performed on the coating verified that no ongoing
21 corrosion is taking place. So we are, you know, flat-
22 lined in the sandbed region as far as corrosion and
23 just, you know --

24 MEMBER WALLACE: I have to decide whether
25 or not deducing stresses which are on the borderline

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 of acceptability is okay? Is that what I'm asked to
2 decide?

3 MR. GALLAGHER: I guess I don't understand
4 your concern because --

5 MEMBER WALLACE: Well, I understand it
6 very well.

7 MR. GALLAGHER: The -- as with any
8 analysis, you have -- you determined what the minimum
9 and there will be safety factors with that. So with
10 the appropriate safety factors, we're saying we need
11 to be above .736. We've said that --

12 MEMBER WALLACE: You just make it, right?

13 MR. GALLAGHER: Well, there's 64 mils of
14 margin and the corrosion has been arrested.

15 MEMBER WALLACE: 64 mils of margin, that's
16 pretty --

17 MR. GALLAGHER: The corrosion has been
18 arrested and it's coated --

19 MEMBER WALLACE: Because it's .8, okay.

20 MR. GALLAGHER: And it's coated.

21 MEMBER WALLACE: Well, I thought you were
22 saying .8 might not be really accurate, so we'd assume
23 it's .736. Okay.

24 CHAIRMAN MAYNARD: Well, the code has some
25 conservatism in it, too, does it not?

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 MR. GALLAGHER: Yes, the safety factors
2 that we have in there.

3 MEMBER BONACA: Yeah, the concern I have
4 is not the specifically but at some point you'll
5 address it too, I imagine. You made other commitments
6 regarding corrective actions and mitigative actions
7 and so on as a -- and then, you know, at the same time
8 as you make these commitments in writing and that are
9 reported in the SER, you had water in jugs out there
10 and you didn't even test it as you were supposed to
11 do. Could you tell us about that? I mean, I'm still
12 left with this question, are we talking about
13 hypothetical things or are we talking about what's
14 happening out there? How can we trust a program that
15 you claim was in place since 1990s and then it wasn't
16 in place when the inspection occurred?

17 MR. GALLAGHER: Yeah, do you want me to
18 address that issue right now?

19 CHAIRMAN MAYNARD: Might as well, yes.

20 MR. GALLAGHER: Okay, so as far as the
21 water in the bottles, let's step back and talk about
22 that for a minute. First of all, our overall program
23 which I haven't got into yet on the initial aging
24 management program, relied on monitoring UT's in the
25 drywell area for the corrosion rate, to determine the

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 corrosion rate and we determined these corrosion rates
2 were very low and then our ongoing coding inspections.
3 So we have, you know, fulfilled our commitments
4 associated with managing the aging and the drywell.

5 Now, the water monitoring, we should have
6 been performed more rigorous water monitoring and one
7 of the things we identified when we were developing
8 our commitments for implementation for the license
9 renewal application, was that we had not been
10 rigorously performing the water monitoring. In March
11 of this year, when we did a walk-down of the torus rim
12 from those sandbed drains, as we described there's
13 five sandbed drains. There's tubing that goes from
14 those sandbed drains to these water jugs, they're like
15 five-gallon water jugs. There was some water in
16 there. We believe that water is very old and we
17 believe that if there was any active leak, which we
18 verified at the time that there was no active leak,
19 the tubing was dry and that type of thing, if there
20 was an active leak, incidental observation would have
21 identified that as a concern and then we would have
22 taken corrective action.

23 MEMBER BONACA: But you have no --

24 MR. BARTON: But you're telling us that
25 nobody observed water that's been there for a long

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 time in the torus area that's collecting water from
2 the sand pocket drains, right, and nobody paid
3 attention to that or said, "Why is there water in
4 here"? I mean, you're saying it's old water. So for
5 a long time nobody gave a hoot about this commitment.

6 MEMBER BONACA: And what bothers me is
7 here you have, you know, the shell is down to minimum
8 margin, okay, and I grant it from you. I'm not going
9 to question this point. And so you would want to see
10 most aggressive actions to preserve the margin which
11 means delivering only commitments which says if there
12 is water, we're going to remove it within three months
13 and so on and so forth.

14 Furthermore, I mean, you don't have record
15 of whether or not used a strippable tape. So you're
16 still not dealing with the source of the whole problem
17 which is these cracks up there in the refueling
18 cavities. So I'm saying, since you haven't done it
19 yet, why am I to believe that you'll do it in the
20 future once we -- once you get to the operating
21 license for 20 more years? I mean, that's an
22 important issue.

23 MR. BARTON: And also, isn't it standard
24 practice if you see water someplace in a container on
25 the floor or something that you sample it and see

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 where the hell the source is from before you throw it
2 away?

3 MR. GALLAGHER: That would have been
4 helpful. In this case --

5 MR. BARTON: Would have been helpful? It
6 should have been required. I mean, what kind of
7 practices do we got at this site these days where you
8 have something like that and people get rid of it and
9 nobody cares about what it is or where it came from.
10 That doesn't tell me a hell of a lot about what's
11 going on at this site cultural-wise.

12 MR. GALLAGHER: Yeah, the thought process
13 behind removing the water was to determine if there
14 was actively leakage going on. As far as commitments,
15 I can give you to Tim Rausch, he's our Site Vice
16 President and later on in our presentation, we do have
17 how we've, you know, tracked commitments, what we do
18 now, and how we insure they get done. Tim?

19 MR. RAUSCH: Yes, good afternoon. I'm Tim
20 Rausch, Site Vice President. In response to the
21 question regarding the commitments and the integrity
22 of meeting those commitments, there was a period of
23 time in a transition of the station, in terms of
24 ownership and the commitments were not rigorously
25 upheld during that period of time.

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 MR. BARTON: They weren't what?

2 MR. RAUSCH: They were not followed
3 through on.

4 MR. BARTON: You make a commitment to the
5 NRC. You've got a commitment tracking system and you
6 ignored it.

7 MR. RAUSCH: Yes, the commitment tracking
8 system for the particular commitment regarding the
9 water into the bottles and the monitoring of that was
10 a deficiency on our part in terms of the performance
11 and we acknowledge that in the exit -- of that AMP
12 exit that was conducted several weeks ago. So the
13 commitment that we have going forward is this company
14 has a formal commitment tracking system. It's
15 automated with backup barriers to insure that those
16 commitments are, in fact --

17 MR. BARTON: Is that a brand new system?

18 MR. RAUSCH: Well, it's not brand new but
19 it is an excellent system that is being implemented.

20 MR. BARTON: What happened to the old GPU
21 commitment tracking system? Did you throw that out?

22 MR. RAUSCH: No, sir.

23 MR. BARTON: Well, wasn't it in that
24 commitment system was well?

25 MR. GALLAGHER: This -- if I can answer

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 that, Mr. Barton, the specific commitment was in
2 correspondence.

3 MR. BARTON: Right.

4 MR. GALLAGHER: And we have not found any
5 specific implementation document that implemented that
6 commitment from after it was made by GPU in the early
7 '90s.

8 MR. BARTON: So nobody took that
9 correspondence from the NRC and put it in the
10 commitment tracking system.

11 MR. GALLAGHER: That's what it looks like
12 and now, we know that it was done and it was done by
13 the project personnel assigned to that and it was done
14 for a long period of time. I think it was one of
15 those things that was owned by, you know, high
16 ownership and they just did it but it was not embedded
17 in any, you know, rigorous process. Right now, we
18 have it as a specific preventative maintenance task
19 specifically scheduled and it will get done and it's
20 been done five times to date and there's been no water
21 detected in those drains.

22 MEMBER BONACA: Well, I mean but, you
23 know, the commitments report in the SER were in
24 response from you on June 20th of this year and the
25 findings from the inspections that defeat those

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 commitments were in September.

2 MR. GALLAGHER: The inspection actually
3 was in March and we had, ourself, identified this
4 water issue in the bottles.

5 MEMBER BONACA: All right, I didn't --

6 MR. GALLAGHER: And it was during the
7 inspection in March also and the inspection exit was
8 not until September.

9 MEMBER BONACA: All right.

10 CHAIRMAN MAYNARD: I know the questions
11 are important. I would like for you to go ahead and
12 get through your presentation. We also have the staff
13 to question on a number of these things as to why do
14 they find some of these things acceptable and if need
15 be, we can bring the licensee back up here and --

16 MEMBER WALLACE: Let me tell you what I'm
17 thinking. I've asked myself the question, are these
18 folks ready to go forward to the full committee. They
19 don't always do that. This is a subcommittee, right?

20 CHAIRMAN MAYNARD: Right.

21 MEMBER WALLACE: We don't always recommend
22 that they are ready to go forward. It's not as if the
23 schedule has to be always met. So you have to develop
24 some credibility. So I guess that's what I'm after
25 here is getting enough credibility to go forward.

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 That's why I'm asking these questions.

2 CHAIRMAN MAYNARD: And I fully understand.

3 MEMBER WALLACE: If I don't have it, I'm
4 going to have to say, I'm going to have to have
5 another meeting or something. So that's why I'm
6 asking.

7 CHAIRMAN MAYNARD: I fully understand that
8 and that may be one of the options, you know. Again,
9 we won't end this meeting until we've either got the
10 questions answered or that we --

11 MEMBER WALLACE: Yeah, you want to see
12 more of what they have to say.

13 CHAIRMAN MAYNARD: Right, or we may very
14 well determine that we need another subcommittee
15 meeting before trying to go to the full committee. I
16 would not recommend going to the full committee until
17 we've --

18 MEMBER WALLACE: I've looked at the rest
19 of the slides. I think they can move quickly.

20 CHAIRMAN MAYNARD: Yeah, if we can get
21 through theirs and also the staff's and hear the
22 public, then I think we'll be in a better position to
23 make some of those determinations.

24 MR. RAUSCH: Mr. Chairman, may I just
25 finish the comment in terms of the commitment. The

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 company of Exelon/Amergen understands how the
2 commitment was met at this time and it has taken
3 corrective actions to insure that doesn't happen again
4 in terms of addressing the question of how can we feel
5 confident going forward that we won't have a similar
6 occurrence. Thank you.

7 MR. GALLAGHER: Okay. I believe we're on
8 Slide 15 now, which --

9 MEMBER SIEBER: Before you escape from
10 this slide, I do have a question. You talk about
11 taking UT measurements, thickness measurements of the
12 shell. And it was stated that the corrosion of the
13 shell was not uniform and, therefore, when you take
14 individual point measurements, even in a grid or the
15 thousand measurements that you talked about on the
16 previous slide, there is some probability that there
17 is a thinner place than what you've measured. And so,
18 you can't just assume that here's the minimum
19 thickness I can tolerate to withstand the pressure of
20 the -- the accident pressure. You have to have some
21 margin that's statistically based between your minimum
22 measured thickness and the minimum or the minimum
23 allowed thickness for the pressure. Have you done
24 that work and has the staff reviewed it?

25 MR. GALLAGHER: Pete?

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 MR. TAMBURNO: Yes, we've done that work.
2 We've taken the data for the upper regions and applied
3 a 95 percent confidence intervals on the data and also
4 in the sandbeds.

5 MEMBER ABDEL-KHALIK: How about the
6 embedded region?

7 MR. TAMBURNO: The embedded region has not
8 been inspected.

9 MEMBER ABDEL-KHALIK: So do you have
10 confidence that the thickness in that region will be
11 greater than .8 inches?

12 MR. OUAOU: This is Ahmed with Exelon. We
13 have confidence that the corrosion incentive bed
14 region and the embedded region it will not be greater
15 than the sandbed region itself. And since we use the
16 same analysis and the same minimum thickness, we
17 believe that balance the potential of having corrosion
18 in the embedded region. And --

19 MEMBER ABDEL-KHALIK: Where does your
20 confidence come from?

21 MR. OUAOU: We have consulted with
22 corrosion experts. We looked at the environment that
23 the embedded shell is going to be subjected to. Based
24 on that, our consultants indicated that the corrosion
25 in the embedded shell will not be greater, should not

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 be greater than the sandbed region area.

2 MEMBER SHACK: Well, that's certainly true
3 from when you had active ongoing corrosion in the
4 sandbed. You know, I'd fully accept that argument
5 that it would be less. Now, that you've arrested the
6 corrosion in the sandbed, what's your assurance of the
7 environment within there. That really comes down to
8 the integrity of the silicon seal.

9 MR. OUAOU: And in response to that
10 question, we agree with you. The fact that the seal
11 itself now protects the embedded shell. We inspect
12 the seal with we inspect the coating mixture of that
13 it is not cracked or it is not damaged such that any
14 potential moisture will get in the embedded shell.

15 MEMBER SHACK: And there's no other access
16 path for water to that embedded region.

17 MR. OUAOU: No.

18 MEMBER WALLACE: This 95 percent
19 confidence seems to me an important issue. If you do
20 a statistical analysis, it should be part of your
21 presentation. It's a good piece of evidence and it
22 should be there. We shouldn't have to drag it out of
23 you and it should be explained fully so we know what
24 it was. Is it a confidence that the thickness is
25 bigger than .736 where there's 95 percent probability

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 and blah, blah, blah, or is it bigger than .72 or what
2 it is? Give us the numbers, otherwise it's all vague.

3 MEMBER ARMIJO: Well, I'd like to add that
4 your Table 1 in your June 20th letter to the NRC shows
5 that in the embedded region you have almost three
6 times as much margin for the lower sphere even if you
7 assume that that region which you couldn't inspect,
8 corroded down to .8 inches. And you know, again,
9 beating a dead horse on this table, but this table is
10 very informative. I got a lot out of it. I wish we
11 could all have had it in the presentation.

12 MR. GALLAGHER: Okay, a point well-taken.
13 We'll -- I again apologize for not having that in
14 there.

15 Okay, if we could move onto Slide 15 then,
16 which at this point in the presentation we've put the
17 corrective actions in place and then after the
18 corrective actions were implemented, the effectiveness
19 was then determined. And we took UT thickness
20 measurements in 1992 and again, in 1994 in the sandbed
21 region and confirmed that the corrosion in the sandbed
22 region had been arrested. UT measurements were also
23 taken in 1996. However, there were some anomalies in
24 this data. In some cases, the values were greater
25 than previously measured.

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 We investigated this and determined that
2 the most likely contributor is attributed to not
3 removing a protective grease coating prior to taking
4 the measurements. Corrective actions are in place to
5 prevent this from happening in the future. These
6 sandbed UT measurements will be performed in the
7 refueling outage that begins this month.

8 Also at this time to verify the
9 effectiveness, we did the coating inspections of the
10 applied coating to the sandbed region and that was
11 visually examined and determined to be acceptable. If
12 we go to Slide 16, so now we're at the stage of our
13 initial aging management program. And the initial
14 aging management program that was established
15 primarily consisted of the upper drywell UT
16 measurements and the sandbed region coating
17 inspections. The UT measurements in the sandbed
18 region were discontinued because the corrosion was
19 determined to be arrested and since the sandbed region
20 was now accessible, the visual inspections of the
21 coating were determined to be a more effective
22 inspection.

23 Every other refueling outage, the upper
24 elevation UT measurements have been performed. These
25 measurements are verified to be greater than the

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 minimum required plate thickness and a corrosion rate
2 is projected to verify the acceptability of continued
3 operation. The results indicate that there's no
4 ongoing corrosion at the two elevations and that the
5 corrosion rate for the other three elevations are less
6 than one mil per year. The service life of the
7 drywell extends well beyond 2029 with margin.

8 MEMBER WALLACE: Is this all based on some
9 sort of statistics or just measurements?

10 MR. GALLAGHER: Pete?

11 MR. TAMBURNO: It's based on the 95
12 percent confidence intervals around the curve fit of
13 the data.

14 MR. GALLAGHER: Since the exterior surface
15 of the supper drywell is not accessible, these UT's
16 were continued. Additionally since the exterior
17 surface of the drywell shell above the sandbed region
18 is not epoxy coated, the corrosion rates identified
19 are the leading indicators of corrosion overall in the
20 drywell. The coating applied to the sandbed region of
21 the drywell shell exterior has also been visually
22 examined, two of the 10 bays have been examined every
23 other refueling outage. Some of the bays have been
24 examined multiple times because those bays contain the
25 thinnest shell locations.

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 A total of five of the 10 bays have been
2 inspected to date. All coding inspection results have
3 been satisfactory. When we get into our future
4 program I'll show you that we are going to look at
5 those other five bays and then again all 10 bays every
6 10 years. Next slide.

7 As part of the preparation of the license
8 renewal application and subsequent NRC review, the
9 drywell shell aging management program has been
10 enhanced. The following are the key elements of our
11 aging management program. Amergen will continue to
12 apply the strippable coating on the reactor liner,
13 reactor cavity liner each refueling outage prior to
14 filling the reactor cavity with water. We will also
15 insure that the reactor cavity trough drains are
16 clear. These actions will eliminate water intrusion
17 into the sandbed region.

18 Sandbed drain leakage monitoring is
19 performed quarterly during non-outage periods and will
20 be performed daily during the refueling outage when
21 the reactor cavity is filled with water. These are
22 the more rigorous inspections that I'm telling you we
23 have now through our preventative maintenance tasks.
24 Corrective actions will be taken if further water
25 leakage is identified. The upper drywell shell UT's

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 will continue to be taken every other refueling
2 outage. Again, these measurements are the leading
3 indicator of -- for corrosion, overall corrosion in
4 the drywell.

5 Amergen will perform periodic confirmatory
6 UT inspections of the drywell shell in the sandbed
7 region. The UT measurements will be taken prior to
8 entering the period of extended operation and then
9 after four years. After confirming that the sandbed
10 region corrosion continues to be arrested, the
11 frequency would then be extended to 10 years
12 thereafter. The NRC will be notified within 48 hours
13 of any unexpected results and corrective actions will
14 be taken.

15 MEMBER SIEBER: If the coating fails right
16 after you do an inspection, how long will it take for
17 corrosion to take you below min wall, four years, or
18 have you done that?

19 MR. GALLAGHER: Pete, did you get the
20 question?

21 MR. TAMBURNO: This is Pete Tamburno. At
22 the current projected corrosion rates that we've seen
23 in the upper regions, a four-year -- it would take
24 much longer than four years.

25 MEMBER SIEBER: Even uncoated?

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 MR. TAMBURNO: Yes, sir.

2 MEMBER BONACA: How do you justify 10
3 years?

4 MR. GALLAGHER: The 10-year inspection
5 rule for the coating?

6 MEMBER BONACA: Yeah.

7 MR. GALLAGHER: Ahmed?

8 MR. OUAOU: The 10-year inspection of the
9 coating is based on ISI ASME Section 11 but I think
10 one thing that's important to mention is that we are
11 actually doing or staggering the inspections during
12 refueling outages such that we've been looking at
13 three, I believe --

14 MR. GALLAGHER: Right, a minimum of three
15 bays every other outage.

16 MR. OUAOU: -- minimum of three bays every
17 other outage.

18 MR. GALLAGHER: For the sandbed region
19 coating prior to the period of extended operation
20 Amergen will perform a visual inspections of epoxy
21 coating of the five bays that have yet to be
22 inspected.

23 MEMBER SHACK: I hate to interrupt. How
24 extensive is this inspection going to be before you
25 enter the period of extended operation? You look at

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 all the bays?

2 MR. GALLAGHER: There's five bays that we
3 have not yet inspected. We were going to look at all
4 five of those and -- with our inspection program.

5 MR. BARTON: This outage?

6 MR. GALLAGHER: We are doing them this
7 outage. The commitment is prior to the period of
8 extended operation.

9 MR. BARTON: So not much time.

10 MR. GALLAGHER: We have to start this
11 month.

12 MEMBER BONACA: So, really, I mean, you
13 have some substance there. I mean, you don't know
14 what you're going to find.

15 MR. GALLAGHER: We've -- based on the
16 inspections we've done before, the coating has been
17 you know, satisfactory. In addition, as I said, we'll
18 inspect 100 percent of the epoxy coating every 10
19 years during the period of extended operation. So
20 Slide 18.

21 So our overall conclusions on the drywell
22 corrosion at Oyster Creek are, the corrective actions
23 to mitigate the drywell shell corrosion have been
24 effective, the drywell shell corrosion was arrested in
25 the sandbed region and continues to be very low in the

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 upper drywell elevations. The service life of the
2 drywell shell extends beyond the year 2029 with
3 margin. And we have an effective aging management
4 program to insure continued safe operation.

5 MR. BARTON: This every 10 years is only
6 going to get you one inspection during your extended
7 period of operation.

8 MR. GALLAGHER: For which --

9 MR. BARTON: In drywell region, drywell
10 coating visual every 10 years, it gets done in 2009,
11 are you going to do in 2019, 2029, you're done, you
12 weren't going to do one anyhow. So you're going to do
13 one of them in 20 years.

14 MR. GALLAGHER: Are you talking about the
15 coating inspection, sir?

16 MR. BARTON: That's what is says here.

17 MR. GALLAGHER: Okay, what we're doing is,
18 Ahmed had mentioned, we are staggering the
19 inspections, so every other outage, we're going to do
20 at least three bays.

21 MR. BARTON: And every 10 years, you're
22 going to have done --

23 MR. GALLAGHER: 100 percent, yes.

24 MR. BARTON: -- 360 degrees.

25 MR. GALLAGHER: That's correct. So we'll

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 do it twice in the period of extended operation.

2 MR. BARTON: I gotcha now.

3 MR. GALLAGHER: Okay.

4 MEMBER WALLACE: I think it's flexible.

5 If you found some problem with the three bays, you
6 might then go back and inspect some more bays.

7 MR. GALLAGHER: That's correct. If we
8 find a problem, we would have to do an extended
9 condition and we would increase our inspections.

10 CHAIRMAN MAYNARD: That's what I'd asked
11 about earlier is criteria for if we find something,
12 expand and more frequent --

13 MR. GALLAGHER: We've also -- I've just
14 given you some of the key issues -- key commitments in
15 our aging management program. There's also other ones
16 particularly if we did find water say in the water
17 drains, we would do further inspections of the
18 coatings from those bays. So there's other features
19 in our program you know, to insure that issues that
20 are not expected are pursued and evaluated.

21 This slide, Slide 19, shows the five open
22 items from the Draft Safety Evaluation Report and to
23 close the first item we are committing to additional
24 inspection locations at the two plate transitions on
25 the shell and so this will be a total of four. We had

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 one inspection for each of these transition plates.
2 We are going to increase that to four locations at
3 each of these two plate transitions and we will be
4 submitting additional correspondence on this issue.

5 Based on discussions with the NRC staff,
6 we believe no additional information is needed from
7 Amergen on the other four items. So that concludes
8 the drywell corrosion. Are there any more questions
9 on the drywell corrosion before we go onto the rest of
10 the presentation. I'll ask the Chairman if --

11 CHAIRMAN MAYNARD: We may have some more
12 questions. What I'd like to do is get through the
13 presentation. We'll have a number of questions for
14 the staff, and I'm -- as long as Amergen is staying
15 here, then after the presentations, if we have
16 additional questions at that time, we can come back to
17 some issues.

18 MR. GALLAGHER: Okay. All right, so I'll
19 now turn it over to Fred Polaski who will discuss some
20 of the key historical equipment issues and how they're
21 addressed and the results of our license renewal
22 application.

23 MR. POLASKI: Thank you, Mike. I'd like
24 to briefly discuss the history and status of other
25 significant plant equipment problems that have

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 occurred at Oyster Creek. All of these issues are
2 well-understood and ongoing activities monitor these
3 issues as part of the Oyster Creek Corrective Action
4 Process. First of all, what I'd like to talk about is
5 the core shroud. In 1994, a significant
6 circumferential crack was identified in the H4 weld.
7 Ten tie rods were installed to provide full structural
8 repair for the horizontal welds. Since then
9 inspections have not detected any significant
10 indications or cracking in the shroud.

11 In 1978 a crack was identified in one of
12 the core spray spargers. In the upper sparger there
13 was a 180-degree crack around the circumference of the
14 pipe. A mechanical clamp was installed. In
15 subsequent refueling outages multiple indications were
16 observed and nine additional clamps were installed for
17 a total of 10. And of these 10 four of them were on
18 all of the T boxes and they're all clamped.
19 Subsequent inspections and testing indicated there
20 really are only two confirmed indications that result
21 in leakage through the dispargers. The root cause was
22 determined to be high residual stress from
23 installation of dispargers.

24 In 1991 a crack was observed in the top
25 guide of the reactor vessel. Subsequent inspections

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 identified further cracking and in 1996, a 100 percent
2 UT examination was performed of the top guide and
3 confirmed that there's six cracks in the top guide.
4 Metal samples confirmed that the reason for the
5 cracking was a radiation assisted stress corrosion
6 cracking. These cracks are monitored during refueling
7 outages and no new growth has been observed since the
8 year 2000.

9 MEMBER SHACK: And your water chemistry
10 is?

11 MR. POLASKI: The chemistry is good and
12 it's hydrogen water chemistry since 1992.

13 MEMBER SHACK: With noble metal or just --

14 MR. POLASKI: Noble metals in 2002.

15 MEMBER ARMIJO: Do you attribute the lack
16 of new IGSCC cracks to the water chemistry?

17 MR. POLASKI: Water chemistry is a major
18 influence on IGSCC cracking. With the proper water
19 chemistry you shouldn't have any IGSCC. And getting
20 ahead a little bit but I'll cover this, that the
21 hydrogen water chemistry implemented at Oyster Creek
22 is greater than 99 percent availability during the
23 last cycle. The injection rates are such that they
24 obtain a molar ratio of four to one. BWR VIP
25 recommends at least three to one, so four to one is

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 even better than that.

2 MR. BARTON: So you're telling me there
3 isn't even enough hydrogen to even protect the upper
4 core components because this is where this is, right?

5 MR. POLASKI: Yeah, but these cracks were
6 found back in 1991.

7 MR. BARTON: Right.

8 MR. POLASKI: And we didn't start hydrogen
9 water chemistry till 1992.

10 MR. BARTON: But you found -- there was
11 initially one and then you found some more?

12 MR. POLASKI: Found some more.

13 MR. BARTON: Still in '91?

14 MR. POLASKI: Well, up through '96 was
15 when they confirmed that there were six. Some of them
16 could have been there earlier.

17 MEMBER SHACK: This could be inspection
18 transients, yeah.

19 MR. POLASKI: Yeah, I mean, initially it
20 was visual inspections where you happen to be able to
21 see them. In '96 it was 100 percent UT examination
22 that confirmed there was only six.

23 MEMBER SHACK: All right.

24 MR. POLASKI: And during outages, they go
25 back in and look at some of the cracks every outage

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 and no additional growth in the last -- you know,
2 since 2000.

3 MEMBER ARMIJO: Do you have a noble metal
4 monitoring system?

5 MR. POLASKI: Noble metals are injected in
6 2002. There is a hydrogen water chemistry monitoring
7 system.

8 MEMBER ARMIJO: So you measure potential
9 and --

10 MR. POLASKI: Yeah, you measure potential
11 to keep your minus or less than minus 230 millivolts.

12 The next thing I wanted to discuss was CRD
13 stub tubes. Two of them were found to be leaking in
14 2000. They were repaired by -- and this was observed
15 during the hydrostatic tests at the end of the
16 refueling outage. They were repaired by performing a
17 roll expansion of the CRD housing. They're inspected
18 every outage when the drywall is accessible and no
19 subsequent leaks have been observed.

20 MEMBER SHACK: Just my own curiosity and
21 how reliable is your ECP measuring system? What's its
22 online availability?

23 MR. POLASKI: I'm going to ask Marsha or
24 Terry Schuster to answer that.

25 MR. SCHUSTER: Terry Schuster, Chemistry

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 and Environmental Manager for Oyster Creek Station.
2 The ECP probes are continually available in the Bravo
3 recirculation loop. Our measured millivolt reading is
4 minus 400 millivolts for the ECP probes and that is
5 lower than the expected minimal value of minus 230
6 millivolts and that has been consistently the case for
7 the entire cycle.

8 MEMBER SHACK: This is copper, copper
9 oxide?

10 MR. SCHUSTER: I'm sorry, I don't know the
11 makeup of the probe but it is available and it
12 measures good results continually.

13 MR. POLASKI: The other reactor vessel and
14 thermo component I just wanted to briefly discuss was
15 the steam dryer. I know that's been an issue in
16 previous license renewal applications. Oyster Creek
17 inspections have identified some minor cracking.
18 However, it's not been extensive and been repaired.
19 The Oyster Creek steam dryers are a different design
20 than the one at Quad Cities and Dresden. It's a more
21 robust design. There have been no power uprates
22 performed at Oyster Creek and none are intended so we
23 don't have any of the flow problems and vibration
24 problems that they had at Quad Cities and we don't
25 believe it's going to be an issue for license renewal.

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 MEMBER SIEBER: Is it in scope?

2 MR. POLASKI: Yes, it's in scope. And we
3 will be implementing the BWR VIP inspections on it but
4 don't expect any problems with it right now. The
5 other thing is too, and I already talked about
6 hydrogen water chemistry in noble metals. In
7 implementing inspection procedures for the reactor
8 vessel internals are all done in accordance with the
9 BWR VIP program, so we're following that program.

10 The next thing I wanted to talk about, a
11 total different subject, medium voltage electrical
12 cables. There have been a history of failures of
13 these cables in wetted environments at Oyster Creek.
14 Most was determined to be susceptible cables due to
15 design insulation type and manufacturing issues.
16 Presently replacement cables that we're using are
17 Okenite EPRI cables which are designed for wetted
18 environment conditions. We've had no failures of
19 these type cables since they've been installed.

20 And in the refueling outage later this
21 fall, the four known susceptible cables are going to
22 be replaced with Okenite EPRI cables.

23 MR. BARTON: And this cable can withstand
24 a wet environment, the new one?

25 MR. POLASKI: The new ones, let me just

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 double-check, Dan Barnes or Debby, are these in wetted
2 environments? Yes, the answer is that these four are
3 in wetted environments.

4 MEMBER BONACA: They're qualified for it.

5 MR. POLASKI: Pardon?

6 MEMBER BONACA: The replacements are
7 qualified for wetted environment.

8 MR. POLASKI: Yes, they're designed for
9 wetted environments.

10 We've performed continuing testing of
11 cables and we have two types of testing we do. For
12 accessible shielded cables, we do online partial
13 discharge testing. And for cables that are either
14 unshielded or not accessible to be tested while
15 they're online, we do step voltage and power factor
16 testing when the lines can be determined.

17 CHAIRMAN MAYNARD: I noticed, it looked
18 like for your inaccessible or underground medium
19 voltage cable, you were committing to a test
20 methodology that hasn't been approved yet but you
21 anticipate it being approved before the period of
22 extended operation.

23 MR. POLASKI: What we committed to in the
24 application was an aging management program that's
25 consistent with the GALL program. We have a vendor

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 that we've been using for several years to do testing
2 and that methodology has been submitted to IEEE and is
3 going through reviews right now. We believe it's
4 going to be an acceptable method to go forward in the
5 period of extended operation and we've used it and it
6 has indicated degradation of cables and that's been
7 confirmed in one or two cases when the cables have
8 been replaced.

9 CHAIRMAN MAYNARD: I'll save the rest of
10 mine for the staff when they get to acceptability.

11 MR. BARTON: Has there been any work done
12 on site to either minimize or eliminate the water
13 intrusion into the conduct system?

14 MR. POLASKI: Well, one thing that has
15 been done is some of the cables have been rerouted so
16 they're not in locations that would be susceptible to
17 water and that's really about the only thing you can
18 do where you've got cable that's in conduit
19 underground. I mean, there's no way to prevent water
20 from getting into that conduit.

21 MR. BARTON: So you have rerouted some of
22 those.

23 MR. POLASKI: We have rerouted some of
24 those, but not all of them.

25 MR. BARTON: Do you intend to reroute the

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 rest of them or are you going to rely on the Okenite
2 cable?

3 MR. POLASKI: Right now, the plan is to
4 rely on mainly the Okenite and the ongoing testing
5 where we should be able to detect any degradation, I
6 mean, because this cable testing is designed to look
7 for water issues and detect it, see it coming and be
8 able to replace it in time before it would fail.

9 MR. BARTON: Or it bows, okay, thank you.

10 MR. POLASKI: Any other questions on that?
11 Okay. The next topic, I'd like to discuss is
12 underground piping. There have been leaks in
13 underground piping at Oyster Creek due to salt water
14 corrosion from the inside of the pipe after failure of
15 the internal coatings. We've not have any failures
16 from age-related degradation of the external coatings
17 of this piping.

18 MR. BARTON: Wait a minute, hasn't there
19 been any failures of water piping from coatings
20 deteriorated during installation?

21 MR. POLASKI: There was one with a problem
22 with installation problem of the coating but none of
23 that's been age related where it's degraded over time.
24 And that one was fully investigated and it was
25 determined to be an installation problem that

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 occurred.

2 MR. BARTON: And hopefully that's the only
3 installation problem that -- that piping coating was
4 damaged, all right.

5 MR. POLASKI: The only way to determine if
6 there's any other ones is to dig it all up and look.

7 MR. BARTON: I know you can't do that, I
8 understand that.

9 MR. POLASKI: That probably would cause
10 more problems than if you'd just leave it alone.

11 MR. BARTON: I understand that. In your
12 underground piping program, though, is the diesel
13 transfer piping from the main storage tank to the
14 diesel generator building included in that program,
15 because I couldn't find reference that that was or
16 that fire protection piping was included?

17 MR. POLASKI: I'm going to ask Pete
18 Tamburno to answer that question.

19 MR. BARTON: The one that had a leak in it
20 years ago.

21 MR. TAMBURNO: This is Pete Tamburno.
22 We're replacing the diesel fuel transfer line
23 presently. Right now, the project is about 70 percent
24 due and -- 70 percent complete and it should be done
25 by the end of the year. The fire protection system

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 has been added to the program and will be inspected as
2 part of our license renewal commitments.

3 MR. POLASKI: Thank you, Pete. What I
4 wanted to continue on was the site has an existing
5 ongoing underground piping program that was in place
6 before we started to prepare the license renewal
7 application, where they've looked at all the
8 underground piping and which is the most significant
9 and risk impact to the plant. They have replaced 50
10 percent of the underground safety-related emergency
11 service water piping and the remainder will be
12 replaced prior to entering the period of extended
13 operation. The non-safety related service water
14 piping is being replaced with a phased plan as part of
15 this underground piping program.

16 And the aging management programs in place
17 at the plant that enhanced as part of the license
18 renewal process to inspect all the in-scope buried
19 piping before we enter the period of extended
20 operation. In summary, we believe that our existing
21 aging management programs have been successful in
22 managing aging for these issue and will be continued
23 into the period of extended operation and will be
24 successful for the next 20 years.

25 Slide 21. Our license renewal application

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 was submitted July 22nd, 2005. In the time period
2 when we were preparing that license renewal
3 application, I realized in my work with NEI licensure
4 task force and interfacing with the NRC that the NRC
5 was revising the Standard Review Plan in the GALL
6 report and that the new versions of that would be
7 issued in September 2005 and would be used by the
8 staff for their review of the application. And I was
9 concerned that if we prepare the application using rev
10 0 of the GALL and standard review plan, which were
11 approved in 2001, that there would be a large number
12 of differences identified during the review by the
13 staff.

14 So we discussed this issue with the staff
15 and obtained their concurrence that for preparation of
16 the Oyster Creek application, we would use the draft
17 revision 1 of the GALL and the Standard Review Plan
18 which were issued in January of 2005 and the NRC
19 expected that there would be few changes between the
20 draft and the final versions of rev 1. We also, in
21 preparation of the application, used NEI 95-10, the
22 guidance document and we used the latest revision on
23 that. Ultimately, we're using rev 6, which was issued
24 in June of 2005.

25 This approach worked well for us and for

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 the NRC. After rev 1 was issued, we performed a
2 reconciliation of the final version versus the draft.
3 We looked for changes and additions to aging
4 management programs. We looked at the GALL line items
5 to determine if there were any of those that changed
6 from the ones we'd used for Oyster Creek, any had been
7 deleted or whether there was any new line items that
8 we would have used if it had been available when we
9 prepared the application.

10 The result of that, we identified that
11 four new inspections or enhancements to existing
12 inspections were needed. There was five new
13 exceptions to programs which we reconciled and
14 actually two of the exceptions we had identified in
15 the application was eliminated because of the update
16 to the application. So overall, very few changes were
17 needed as a result of going to the new version of GALL
18 and Standard Review Plan.

19 The last thing I'd like to mention in this
20 area is that the NRC's schedule and process for review
21 of our application consists of two audits on site but
22 the License Renewal Group, one for aging management
23 programs and one for aging management reviews. During
24 the first audit in October of 2005, it was recognized
25 by the NRC and Amergen that the backup information

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 that we had available for review by the NRC was not in
2 a format that facilitated an efficient review by the
3 staff. We made a decision then we would prepare basis
4 document notebooks similar to those used by other
5 applicants to support the future reviews and the
6 audits were held successfully in January and February
7 of 2006.

8 Slide 22. We identified for Oyster Creek
9 in our application 57 aging management programs, 50 of
10 those that align with the GALL programs and seven were
11 plant specific. Of the GALL programs, 32 were
12 existing programs, 14 of which required some
13 enhancements and we had 18 new programs. I'd like to
14 mention about that 18 just a little bit that it's a
15 lot larger number than you would typically see, I
16 think, in recent applications, the reason being is
17 that our Forked River Combustion Turbines which are
18 alternate AC power supply with station blackout were
19 in scope of the rule. We prepared aging management
20 programs specifically for them that were separate and
21 different than the corresponding programs to the
22 plant. For example, in the cooling water aging
23 management program we have one for the Oyster Creek
24 plant. We have a different one for Forked River
25 Combustion Turbine.

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 MR. BARTON: Why was that separate and
2 submitted late?

3 MR. POLASKI: I was going to get to the
4 point of late. I'll get to that in just a minute when
5 I get into combustion turbines. The reason we did it
6 separate, I'll get to that whole thing in a minute,
7 yeah.

8 MR. BARTON: Okay, that's fine.

9 MR. POLASKI: So 11 with Forked River and
10 one also dealt with our meteorological tower and the
11 reasons I'll get to in a second.

12 MR. BARTON: Okay.

13 MS. POLASKI: And seven plant specific,
14 four existing and three new, again one with the Forked
15 River Combustion Turbines.

16 MEMBER SIEBER: Who is going to do the
17 programs for the combustion turbine?

18 MR. BARTON: He's going to get to that
19 later.

20 MR. POLASKI: I'm going to get -- Slide
21 23, the next slide.

22 MEMBER SIEBER: First Energy, right, how
23 are you going to make First Energy do it?

24 MR. POLASKI: Okay, so for everybody's
25 understanding, Forked River Combustion Turbines are

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 two peaking combustion turbines rated at 30 megawatts
2 each. They were installed by GPU in 1989 in the
3 Oyster Creek Substation. As a result of having to
4 comply with the station blackout rule, in 1992, these
5 were credited as the alternate AC power supply.
6 Breakers were installed and transmission conductors
7 will be able to tie those into the plant. I will note
8 that only one of the two is needed to meet the station
9 blackout design.

10 MEMBER SIEBER: Is one of the two
11 committed to the SBO or are they both committed?

12 MR. POLASKI: They're both committed to
13 station blackout but they have to make sure that one
14 is always available and one would be provided during
15 station blackout conditions.

16 MEMBER SIEBER: Okay. In reality, even
17 though they're 38 megawatts, I think our transformer
18 limitation is something like four megawatts we could
19 take off of those. So we only really need and could
20 only use one of them. They are currently owned and
21 operated by First Energy. So that -- you know, the
22 question is, how are we going to maintain them? They
23 are covered by the Maintenance Rule and surveillance
24 testing programs and as part of the station blackout
25 design, we monitor reliability of the those.

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 On Slide 24 --

2 MR. BARTON: That means you've got a
3 systems engineer that makes sure everything First
4 Energy does is in accordance with your maintenance
5 rule?

6 MR. POLASKI: That is correct.

7 MEMBER SIEBER: Or doesn't do.

8 MR. BARTON: Or doesn't do, yeah.

9 MR. POLASKI: Well, it does to it. The
10 reliability is greater than 99 percent. In fact, I
11 think the number is like 99.92 percent for the last
12 100 starts. So that reliability has been very good on
13 this and that formed our basis for our initial aging
14 management strategy. The licensure application
15 included these and credited the reliability monitoring
16 as I said, but after discussions with the NRC, we
17 elected to establish multiple GALL based aging
18 management programs to manage specific long-lived
19 passive components similar like we would do in the
20 plant.

21 Now, so what does that program mean? In
22 some areas, the civil structural inspections, we will
23 continue to do that by Amergen as part of the
24 structural monitoring program. Electrical testing
25 will be done by Amergen personnel because it's non-

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 intrusive. You can do it with equipment online or
2 it's visual. The mechanical inspections, in large
3 part, are going to be performed by First Energy and we
4 are currently working with them to build those into
5 their ongoing maintenance practices.

6 MEMBER SIEBER: If you have a loss of the
7 grid, which has happened --

8 MR. POLASKI: Yes.

9 MEMBER SIEBER: And you use one of the
10 combustion turbines as a station blackout combustion
11 turbine, it will be running at around 10 percent load.

12 MR. POLASKI: Yes.

13 MEMBER SIEBER: Is this stable at 10
14 percent?

15 MR. POLASKI: I'm going to ask Rick
16 Skelskey from the station to answer that question.

17 MEMBER SIEBER: Usually their more stable
18 with a bigger load.

19 MR. POLASKI: I understand.

20 MR. SKELSKEY: Rick Skelskey, Engineering
21 Manager Oyster Creek. So at 10 percent where it's
22 about 20 percent load, it is stable at that and
23 actually does run very well at those loads. And we
24 test that every refueling outage. We bring
25 combustion turbines on to the plant and assume the

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 loads through our transformer.

2 MEMBER SIEBER: So you've tried.

3 MR. SKELSKEY: Yes, we do them. We do
4 test that and it is in our surveillance program and
5 that is performed every refueling outage.

6 MEMBER SIEBER: Okay, thank you.

7 MR. POLASKI: Any other questions on the
8 combustion turbines?

9 MR. BARTON: Yeah, one other thing. Do
10 you have the agreement that they can't take it out for
11 maintenance, for instance, you can't take it out for
12 maintenance without getting your approval up front and
13 you can't -- they can't tag it out without going
14 through your control room or something like that?

15 MR. POLASKI: I'm going to let Rick
16 discuss the details of that.

17 MR. SKELSKEY: Rick Skelskey again. On
18 the CT maintenance, for planned maintenance, we do get
19 their buy-in ahead of time and for unplanned
20 maintenance, something happens to the CT, the unit
21 does not start, our control room operators do get a
22 call and we enter those into our corrective action
23 process to monitor that. And we also -- we do get
24 reports of their starting so start demands and when
25 they actually start. We get that on a monthly basis

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 from them and then --

2 MR. BARTON: If you want to bring GE into
3 doing overhaul on one of the units, how do you know
4 that?

5 MR. SKELSKEY: We work with First Energy.
6 We have regular meetings with them and they schedule
7 that through us when they want to do that maintenance.

8 MR. BARTON: Okay.

9 MR. SKELSKEY: So, like I said, for
10 planned maintenance, that is scheduled with us.

11 MR. BARTON: Thank you.

12 MR. POLASKI: On Slide 25, discussed
13 briefly our commitment management process for license
14 renewal. There are 65 commitments that are listed in
15 Appendix A of the license renewal application which
16 will go into the FSAR. Fifty-seven of those are for
17 aging management programs and then there's eight
18 stand-alone commitments. We have a -- generated a
19 passport commitment tracking number for license
20 renewal commitments. Our passport system is a data
21 base system that we use at the plant at Oyster Creek
22 and also throughout Exelon for work management,
23 corrective action process, commitment tracking and
24 many other facets of things that go on at the plant
25 and so we've got a license renewal commitment number

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 you know, for license renewal commitments.

2 Then for that, we have an associated
3 action that contains the details for each of the 65
4 commitments and each of the implementing procedures
5 that we use to implement these aging management
6 programs as annotated to provide the linkage back to
7 the commitments and to preserve the details of the
8 commitment. This process is controlled by the Exelon
9 commitment management procedures and processes.

10 If there's no questions on that, I'm going
11 to turn the presentation over to Tom Quintenz. He's
12 going to provide a status on program implementation at
13 the site.

14 MR. QUNITENZ: Thanks, Fred. We should be
15 on Slide 26. Good afternoon, my name is Tom Quintenz.
16 I'm the Oyster Creek Site License Renewal Engineer.
17 I've been assigned to this project from the beginning
18 to the present time. My responsibilities are to
19 assure the proper level of site involvement throughout
20 the project including input to the LRA and through
21 implementation. I'm here today to tell you about the
22 implementation of our aging management programs.

23 The programs have generated 368 activities
24 to be performed prior to the period of extended
25 operation; 257 of these are new activities and 111 are

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 enhancements to ongoing existing activities at the
2 site. Each of the activities have been assessed to
3 determine the appropriate time for implementation.
4 Each of the --

5 MEMBER WALLACE: If you could just explain
6 this, these numbers don't mean much by themselves, but
7 257 new activities.

8 MR. QUNITENZ: That's correct.

9 MEMBER WALLACE: And the obvious question
10 is why weren't they done before? What's different now
11 than before? Why are they done now?

12 MR. QUNITENZ: These are new activities
13 that were generated as a result of our review of the
14 GALL and producing the aging management programs that
15 we have.

16 MR. BARTON: These are like one-time
17 inspections people say they have to do before an
18 extended period of -- I think that's the kind of thing
19 Tom's talking about.

20 MEMBER WALLACE: That's the kind of thing
21 he's talking about.

22 MR. QUNITENZ: The new activities, as John
23 indicated, were activities that come out of our one-
24 time and periodic inspections.

25 MEMBER WALLACE: You didn't look at the

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 buckets before and now you're going to look at the
2 buckets. It's not that kind of thing.

3 MR. QUNITENZ: No, no, it's not.

4 MEMBER WALLACE: Okay, it's inspections
5 that you have to do because of the aging.

6 MR. QUNITENZ: Right, and this was a
7 result of also pulling in non-safety related systems
8 that had the potential for interaction with safety
9 related systems in the plant that were not previously
10 at this level of inspection. The following is a
11 breakdown of when we intend to implement each of these
12 activities. Thirteen percent of the total will be
13 implemented in our upcoming refueling outage in 2006.
14 A significant portion of these activities are
15 associated with inspections that we will be doing with
16 the drywell and --

17 MEMBER WALLACE: I have no idea how to
18 evaluate this. I mean, if I saw 500 up there, it
19 wouldn't make a difference to me.

20 MR. BARTON: Yeah, you probably couldn't
21 do them all.

22 MR. QUNITENZ: I'd have to say that first
23 of all, I'd have to talk about our work management
24 system. We've planned and schedule each year on the
25 order of 15,000 activities relative to operating the

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 station. So these numbers to us are well manageable.

2 MEMBER WALLACE: It's not a huge new
3 workload for you?

4 MR. QUNITENZ: I would say that, as I
5 indicated before, there are new activities in here and
6 basically we have the capability to manage those. I
7 know Tim Rausch is here and we've discussed that with
8 him relative to that implementation as well.

9 MEMBER ABDEL-KHALIK: Was there a
10 prioritization process to decide which of these should
11 be done now and which should be done two years later?

12 MR. QUNITENZ: Yeah, basically --

13 MEMBER ABDEL-KHALIK: How was that done?

14 MR. QUNITENZ: Yes. Basically we took all
15 of the activities that we committed to that were
16 implementing our commitments and we reviewed each of
17 them to determine what the appropriate time was to do.
18 Did we have to have the unit off-line in order to
19 implement the activity or could we do that while we
20 were operating? So we went through each activity to
21 make that determination. We also organized a team of
22 people to take a look at the activities to see which
23 ones would be more appropriately a fit into our
24 refueling outage in this October as opposed to next
25 October or next year and when to schedule.

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 MEMBER ABDEL-KHALIK: So it's a matter of
2 convenience rather than a matter of significance?

3 MR. QUNITENZ: I think both weigh into
4 that determination. For example, in terms of
5 significance, we rolled all of the drywell inspection
6 activities into this because we thought that that was
7 a significant item that we needed to really take care
8 of all the commitments relative to the drywell this
9 outage rather than waiting till the next outage. So
10 from a significance perspective, that did weigh into
11 this also.

12 As indicated on the slide, 19 percent of
13 the total will be implemented during our refueling
14 outage in 2008. The remainder, 68 percent of the
15 total, will be implemented during plant operation
16 while we're online. A significant amount of these
17 activities will be done between the two refueling
18 outages. The completion of this work effort will
19 assure all required inspections have been completed
20 prior to the period of extended operation. In
21 addition, all documents credited for implementing
22 license renewal commitments will be annotated
23 specifically with those commitments. And this
24 assures continued implementation of our aging
25 management programs through the period of extended

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 operation.

2 Are there any questions or comments? I'll
3 now turn it back over to Mike Gallagher.

4 MR. GALLAGHER: Okay, so just to
5 summarize, we -- Slide 27, we have established the
6 aging management programs to insure continued safe
7 operation for the period of extended operation. We've
8 also clearly identified and will implement all the
9 license renewal commitments as expected and we are on
10 track for completing the activities needed prior to
11 entering the period of extended operation. That
12 concludes our presentation and we're open to any other
13 questions.

14 CHAIRMAN MAYNARD: What I'd like to do at
15 this point is first go ahead and take a break. I'd
16 like to get the staff's presentation, public comments.
17 We may or may not call you back up at that time and
18 ask some additional questions at that time. So with
19 that, it's 20 till. Let's take a break and be back
20 here at five till.

21 (A brief recess was taken at 3:43 p.m.)

22 CHAIR MAYNARD: We will resume the
23 meeting. I'll turn it over to Mr. Ashley to present
24 the NRR.

25 MR. ASHLEY: Thank you, Mr. Chairman. My

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 name is Donnie Ashley. I am the Project Manager,
2 Staff Review of the Oyster Creek License Renewal
3 application. Joining me today is Steve Tenien who is
4 the Scoping and Screening Team Leader, Michael Modes
5 from Region I. He was our Inspection Team Leader on
6 the project. Michael and I will be presenting the
7 results of our staff's review. Roy Matthews is with
8 us. He's the Audit Team Leader and he's present to
9 respond to any question that you may have concerning
10 the audits.

11 MR. BARTON: You have three hours to
12 figure out what firebar D is taken. Can you tell us
13 that right up front?

14 (Laughter.)

15 MR. ASHLEY: I'm still worrying about the
16 phone. Hans Asher is also here and he is to brief the
17 Committee on a confirmatory analysis that we did and
18 that we're in the process of conducting now on the
19 drywell and supporting all of us are the technical
20 reviewers in the audits to answer the questions that
21 you're going to have.

22 Just a general overview, I won't repeat a
23 lot of the information other than to let you know that
24 there were the five items that the Applicant did
25 mention. There were 108 RAIs in this review and 366

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 audit questions and in all of those cases we got good
2 responses back from the Applicant and they were all in
3 a timely fashion. We had one major component that the
4 Applicant talked about as far as the fork driven
5 combustion turbine and if I go too fast, stop me and
6 we'll talk.

7 CHAIR MAYNARD: No. I think the main
8 thing we want to be able to get into is the basis that
9 the staff has used to draw conclusions on the
10 acceptability of the drywell and some of the other
11 technical issues.

12 MR. ASHLEY: Absolutely we'll do that.
13 This is a listing again of our audits and inspections
14 that we conducted. As far as the scoping and
15 screening in the back of your package are extra slides
16 that you can take a look at if you want to look at the
17 specific mechanical systems, the containment systems
18 and the electrical components and commodity groups.
19 But the scoping and screening results included all the
20 SSCs that were within the scope of license renewal and
21 subject to aging management review. The one
22 additional that we had was I believe on met tower
23 equipment.

24 Michael Modes, if he's here, if he could
25 discuss the inspection that was conducted.

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 (Discussion off the microphone.)

2 MR. MODES: So we did a few week
3 inspection. Next slide. No, that one.

4 CHAIR MAYNARD: You're going to need to
5 make sure you use a microphone.

6 MR. MODES: Yes, I'm sorry. We did a two-
7 week onsite inspection March 13th to March 17th and
8 March 27th to March 31st. These were scheduled to
9 nominally support the NRR reviews. The schedule calls
10 for about an eight-month window. We tried to jump in
11 between the audits and the SER.

12 We had a team and this one was a large
13 inspection because we thought we needed to cover an
14 awful lot of ground and we also needed to have
15 specialists paying attention to special areas. So we
16 had eight inspectors covering all the disciplines and
17 one of those inspectors spent an entire one week
18 period doing nothing but walking down the plants. He
19 has about 30 years experience in the
20 operationalization aspects. He did a 54-A2 nonsafety
21 effect safety inspection.

22 And one of the inspectors spent the entire
23 two weeks onsite plus the week in between doing
24 nothing but looking at the drywell data, all the
25 videos, interviewing all the individuals, going

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 through all the historical records and going through
2 all the analysis that was performed. The inspection
3 was performed in accordance with Procedure 71002.
4 Next slide.

5 The scoping and screening portion as I
6 said concentrated on the nonsafety systems whose
7 failure would impact safety systems. The guy who did
8 that emphasized physical walkdowns. He did over a
9 dozen systems. He choose and did over a dozen
10 systems, but that means that he did way more
11 intersecting. I don't think he spent more than an
12 hour each day with us debriefing when he was off
13 running around the plant trying to figure out whether
14 he could find weaknesses in their 54-A2 programs. We
15 concluded that the methodology was adequate and it was
16 consistently applied. Next one.

17 Aging management program. We did 30
18 programs and you've heard me say it before from the
19 bottom up starting with the implementing procedures,
20 the work orders, all the information at the plant that
21 gets you to understand what aging they're trying to
22 deal with and whether or not the procedures and
23 programs they're proposing will in fact manage what we
24 see or what we think will occur. This time we did
25 something a little creative and we took one risk

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 significant system, the isolation condenser, rather
2 than grinding through all these programs again. What
3 we did was we took the isolation condenser which is
4 risk significant but does not contribute to ECCS, so
5 it's safety related but not safety and it gets very
6 fuzzy but it's risk significant. It contributes
7 substantially to the plant configuration post-accident
8 and what we did there was we looked at the program
9 that being applied to the aging of that risk
10 significant system and it was quite illustrative of
11 trying to do this thing from the back forward using
12 one system. We concluded that the Applicant
13 implemented the existing aging management programs as
14 they had described them in the application and that
15 acceptable enhancements, etc. were made. Next one.

16 In response to NRC identified
17 inconsistencies, the Applicant revised the application
18 or entered those inconsistencies. We generated a lot
19 of corrective actions as a consequence.

20 The Applicant provided assurance that
21 properly updated its current licensing basis in
22 accordance with 54.21b and the Applicant provided
23 assurance that the systems, structures and components
24 will perform the intended function, aging management
25 programs are adequate for the period of extended

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 operation. Overall Oyster Creek's implementation of
2 aging management programs will be sufficient for the
3 extended period.

4 MR. BARTON: I got a question. You were
5 talking about iso-condenser and some of the exceptions
6 they took or whatever. They took exception to the use
7 of ASME Code Class I small bore piping program and
8 they proposed to inspect one small socket weld off the
9 iso-condenser and the NRC bought that as acceptable.
10 Now I would like to understand why. Maybe you're not
11 the guy to ask but I had that question.

12 MR. MODES: I'm not the guy.

13 MEMBER WALLIS: I picked that up as well.
14 I wondered about that.

15 MR. BARTON: Can anybody answer that?

16 CHAIR MAYNARD: Donnie, do you have
17 anybody in the staff?

18 MR. ASHLEY: That did come up during the
19 -- Roy, if you would come up to the microphone. Roy
20 Matthew, the Team Leader.

21 MEMBER WALLIS: The rationale was it's a
22 sampling process, but it's unusual that the sampling
23 of one is adequate.

24 MR. DAVIS: I'm Jim Davis on the Audit
25 Team. We've accepted this at other facilities doing

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 one socket weld as representative as under four inch
2 pipe and we've consistently used this because socket
3 welds are small enough that they're not normally
4 inspected.

5 MR. BARTON: I understand that. That's
6 why I wondered why one was acceptable as a sample. So
7 this is your standard. One is good enough.

8 MR. DAVIS: Yes, because they're not
9 normally even inspected other than by a system
10 walkdown.

11 MR. BARTON: Yes, but they do end up
12 cracking.

13 MR. DAVIS: Well, we're asking for a
14 destructive examination of the socket weld to make
15 sure that there's no degradation that's not visible.

16 MR. BARTON: But it may or may not be in
17 this one socket weld and you're happy.

18 MR. DAVIS: With one we're happy because
19 it's not normally included in the program. It's more
20 than is normally required. But we feel that they have
21 to look at least one socket weld to see if they're
22 okay.

23 MR. CHANG: Ken Chang, the Branch Chief -

24 MEMBER WALLIS: As long as they claim 95
25 percent confidence from one socket weld.

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 MR. CHANG: Ken Chang, the Branch Chief
2 for the Audit branch License Renewal. We're not just
3 arbitrarily accepting the one socket weld. Although
4 it's difficult to inspect we want to inspect one of
5 the possible worst cases. In other words, you pick a
6 biased sample as one of the worst cases. You're not
7 picking along a continuous pipe. You're picking on a
8 fitting, on a reducer, on a socket weld, on something.
9 So that should represent a reasonably bad conditions.
10 If anything should happen, that should happen to that
11 component and also the welders went through the same
12 qualifications. So if you pick one of the worst cases
13 of socket welding inspected, it would give you a
14 reasonable assurance that it's done correctly.

15 MR. BARTON: I'm just not sure that one
16 welded at every socket weld at Oyster Creek.

17 MR. CHANG: But if you have 300 socket
18 welds, you cannot inspect all 300 socket welds.

19 MR. BARTON: I don't think 300, but I was
20 just wondering why one was enough.

21 MEMBER SIEBER: Well, the issue I think in
22 small bore piping, particularly socket welds, is they
23 do fail and they fail with greater frequency than
24 large bore pipe does.

25 MEMBER WALLIS: Right.

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 MEMBER SIEBER: And usually they fail
2 because of vibration. So how do you go and pick the
3 one that represents the worst case?

4 MR. BARTON: I'm not sure this one
5 vibrates very much.

6 MR. CHANG: No, this for vibration, this
7 socket weld you select on the basis of similar
8 fatigue. For vibration, there are other criteria to
9 evaluate the stresses and select the potential
10 location of failure. It's like amplitude and
11 frequency.

12 MEMBER SIEBER: Yes.

13 MR. CHANG: Now that's different. You do
14 it by walkdown. You observe where you can see the
15 vibration amplitude is bigger than in other places.
16 There are typical examples, typical procedures, by
17 every site to select the location and systems that are
18 susceptible to vibration.

19 MR. BARTON: I just don't see this one as
20 vibrating. I don't know.

21 PARTICIPANT: It's not a vibration
22 problem.

23 MR. BARTON: It sits at a dead lang off an
24 iso-condenser which only gets turned on if we really
25 need it during a event. Right?

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 MEMBER SIEBER: Right.

2 MR. BARTON: So that's why I wondered why.

3 MEMBER SIEBER: You can't also observe.

4 MR. BARTON: What are you going to
5 observe? You're going to be there when the event
6 happens and see if it shakes.

7 MEMBER SHACK: That's why he's inspecting
8 it because there is nothing to observe.

9 MR. BARTON: Ah, yes. Why couldn't I have
10 figured that out?

11 (Laughter.)

12 MEMBER SIEBER: You still have to pick the
13 one you're going to inspect.

14 MEMBER SHACK: He's tried to, I think,
15 pick one with a certain consideration critique
16 potential and --

17 MEMBER SIEBER: Right. I got it.

18 CHAIR MAYNARD: Okay. Could we move on.

19 MR. ASHLEY: Moving right along.

20 MR. MODES: Any questions?

21 Okay. You guys are always interested in
22 the current performance of the facility. So the
23 licensee is in regulatory response column two. If you
24 note they have one white in emergency preparedness
25 because they failed to recognize they were in an usual

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 condition during a grassing event. We have
2 subsequently done an inspection and did not fully
3 concur in their root cause analysis because it didn't
4 address fully the human performance element in the
5 white finding. So as a consequence, this remains
6 open.

7 In addition, they do have one crosscutting
8 issue in the area of human performance which was
9 discussed at the midyear mid-cycle review with them
10 and it should surprise you absolutely not that the
11 crosscutting is failure to adhere to procedures.

12 MR. BARTON: Why shouldn't that surprise
13 us?

14 MR. MODES: Well, you did ask a lot of
15 questions about how come they emptied the bottle and
16 as a matter of fact, you reflected exactly the
17 somewhat irritated remarks I had when I was told about
18 it. Any questions?

19 MR. BARTON: Nothing.

20 MR. MODES: Thank you, gentlemen.

21 MR. ASHLEY: Thank you, Michael. Under
22 the aging management programs they happened to talk
23 about the 57 AMPs and again there are listings of the
24 amps that are in your package of slides if you'd like
25 to take a look at those.

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 This is an example of the aging management
2 on protective coatings and monitoring and maintenance
3 program that was evaluated in Section 3. This one
4 particularly has to do with the inspection of torus
5 bays and in subsection IWE of ASME Section 11.

6 The structure's monitoring program is 17
7 commitments identified for that program. It also
8 includes structures for the station blackout system.
9 Ten additional commitments for the station blackout
10 for the Forked River combustion turbines as the
11 Applicant discussed with you.

12 In the aging management review overview
13 the soliciting of what the team looked at, the numbers
14 of systems, structures and components. The aging
15 management specifically on the drywell talks about --

16 MEMBER WALLIS: So let me ask you
17 inspection of 100 percent of the sandbed region epoxy
18 coating, is that just looking at it or is that
19 scratching it or pulling it?

20 MR. ASHLEY: Which slide are you on, sir?

21 MEMBER WALLIS: Well, I think I'm -- Am I
22 ahead of you or something?

23 PARTICIPANT: Sixteen.

24 MEMBER WALLIS: Am I ahead of you?

25 MR. BARTON: What number are you on,

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 Graham?

2 MR. CHANG: Sixteen.

3 MEMBER WALLIS: Sixteen. Aging management
4 example. Am I ahead of you?

5 MEMBER SIEBER: Yes.

6 MEMBER WALLIS: I'm ahead of you. I'm
7 sorry.

8 (Several speaking at once.)

9 MEMBER BONACA: You are behind because
10 you're only on three or four.

11 MEMBER WALLIS: You're ahead of us. It
12 says 100 -- What does that mean?

13 PARTICIPANT: It's a visual inspection.

14 MEMBER WALLIS: They do do it to inspect
15 samples.

16 MR. ASHLEY: Jim Davis on the Audit Team.

17 MR. DAVIS: It follows the ASTM
18 recommendations for inspecting coatings which is a
19 visual inspection. If you find something, then you
20 have to do something additional.

21 MEMBER WALLIS: So if it looks funny, it's
22 blistered or something.

23 MR. DAVIS: Blistered or cracked or
24 peeling.

25 MEMBER WALLIS: You don't have to scratch

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 it or pull it.

2 MR. DAVIS: No.

3 MEMBER WALLIS: Or do anything to it
4 physically.

5 MR. DAVIS: No, that's not what the ASTM
6 recommends.

7 MEMBER WALLIS: If it's right, then it's
8 okay.

9 MR. DAVIS: Yes. That's the normal way.
10 I've talked to the industry expert, the Chairman of D-
11 33, the protective coating committee.

12 MEMBER WALLIS: If it's falling off it's
13 not okay, but if it's there, it's okay.

14 MR. DAVIS: If it's cracked or if it's
15 blistered or if it's --

16 MEMBER WALLIS: Rust streaks or anything.

17 CHAIR MAYNARD: Isn't there a criteria or
18 a qualification for the individuals doing the visual
19 inspection on this?

20 MR. DAVIS: Yes, he's qualified.

21 CHAIR MAYNARD: It's not just anybody that
22 can walk in there and take a look and make a decision.

23 MR. DAVIS: Yes, you have to be a
24 certified coating inspector and they actually put them
25 upside-down in the sand bed region. It's 18 inches

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 wide. I don't think I'd fit in there, but they
2 actually do a very good visual inspection.

3 But having had some experience looking at
4 coatings, you can tell when they're going bad and then
5 there are other ASTM tests that can conduct such as a
6 cross hatch test or an adhesion test. So far to date,
7 they haven't had to do any of that.

8 MEMBER WALLIS: I'm just thinking about my
9 experience with my vehicles or my house or something.
10 Sometimes the paint looks fine, but it's rotting
11 underneath.

12 MR. DAVIS: That's not normally the case
13 with these epoxy type coatings on metal, on steel.
14 I'm a member -- I was a member of the ASTM D-33
15 Committee and we had tons of discussions on this and
16 actually Reg Guide 1.54 Rev 1 goes through the ASTM
17 requirements if you're interested.

18 MEMBER WALLIS: There's a lot of technical
19 evidence behind this.

20 MR. DAVIS: Yes.

21 MEMBER WALLIS: Okay. Thank you.

22 MR. ASHLEY: Slide 19. This is a listing
23 again of the systems that were subject to the aging
24 management review.

25 MEMBER WALLIS: All these numbers, what do

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 they mean? Does this mean this is typical plant or
2 it's exceptional or what?

3 MR. ASHLEY: It's fairly typical for this
4 kind of plant.

5 MEMBER SHACK: I think two of them.

6 MEMBER WALLIS: Of this type of plant?
7 It's typical of this type of result or license
8 renewal. You get this sort of numbers.

9 MR. ASHLEY: Yes, the other plants do have
10 similar numbers.

11 MEMBER WALLIS: It doesn't mean anything
12 to just have a list of numbers there.

13 MR. ASHLEY: It's just to tell you how
14 much this --

15 (Several speaking at once.)

16 MEMBER WALLIS: -- in context or
17 something. It doesn't mean any --

18 MR. ASHLEY: The aging management program
19 for the drywell shell as was discussed earlier as far
20 as the protective monitoring coating, excuse me, the
21 protective coating monitoring and the Magnets Program.

22 MEMBER BONACA: Again I have been
23 questioning this issue of preventative actions. Again
24 I mean everything stems from the fact that water is
25 leaking from that refueling cavity and there has to be

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 some design requirements there that are being violated
2 by the leakage and there has been some commitment to
3 use this steel tape, but it doesn't cure the whole
4 problem. I mean it has not cured it in the past. I
5 still wonder. To me it should be a central issue
6 regarding the leakage of the water.

7 MR. BARTON: I think what we heard was
8 that there were two outages in succession. When they
9 went through that decommissioning plan, they didn't do
10 that strippable coating and we all noticed cracks in
11 the liners.

12 MEMBER BONACA: Yes.

13 MR. BARTON: And the water in the bolus
14 was old. Is it that old?

15 MEMBER BONACA: Yes. If I have confidence
16 that if you really do apply that tape properly.

17 MR. BARTON: If you apply the strippable
18 coating, if coating has been applied in other outages
19 --

20 MEMBER BONACA: And is effective.

21 MR. BARTON: I guess they haven't seen any
22 leakage, have they? I don't know. Ask the licensee.
23 Have you guys seen any leakage if you did put the
24 strippable coating on during a refuel outage?

25 MR. TAMBURNO: This is Pete Tamburno. In

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 the past two outages where we've used the strippable
2 coatings, we haven't seen any leakage from above.

3 MEMBER BONACA: Then it should be part of
4 the commitment. Right? Do you have a commitment as
5 part of all this?

6 MR. TAMBURNO: Yes.

7 MR. ASHLEY: This is a listing of the
8 commitments that the Applicant had made in various
9 documents that had been sent to us and if you'll see
10 here, the strippable coating will be applied directly
11 to the line.

12 MEMBER BONACA: So that's a commitment.

13 MR. ASHLEY: And it is one of the
14 commitments.

15 MEMBER ARMIJO: Is it possible that you
16 could put a strippable coating on that was flawed and
17 you wouldn't know it or will you have some other
18 detector for water, either look at the drain lines to
19 see if this coating still is working?

20 MR. ASHLEY: They, in fact, have a
21 commitment here for monitoring daily those leakages
22 during the outages. Yes sir. It appears that that's
23 where the leakage was occurring during those periods
24 of times.

25 MEMBER ARMIJO: I thought that might.

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 CHAIR MAYNARD: One of the -- When they
2 had the leakage before, it wasn't going in the drain
3 like it was supposed to if it got passed that point
4 and from what the licensee said, it sounded like they
5 had changed that where it no longer has the low point
6 where it would drain down by the liner. It would go
7 down that drain so they could tell if they were
8 getting some leakage in that area.

9 MR. ASHLEY: They would be able to tell,
10 yes sir, at that point.

11 CHAIR MAYNARD: And my question is of the
12 staff the level of confidence that from what, you said
13 as an individual for at least three weeks going
14 through the data and talking to people about the
15 drywell and different things and other inspection team
16 members here, the confidence level that the strippable
17 tape and that the actions that they're taking will
18 prevent leakage and identify it if for any reason it
19 does occur?

20 MR. ASHLEY: Yes sir. With the look that
21 was given this entire system and the history of the
22 system, the inspections that were conducted, the
23 audits that were done, although we'll talk in just a
24 minute about TLAAAs and all of the open items are
25 linked to the TLAAAs and that's in Section 4.7 of the

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 Safety Evaluation Report.

2 In addition to that, these other programs
3 on the monitoring, on the coatings programs, were also
4 reviewed by the audit teams in Section 3 as well. So
5 it got a very, very exhaustive look and in a little
6 while I'll bring Hans Asher and we'll talk to you
7 about where we're going from this point to further
8 verify.

9 It's also my understanding that the
10 coatings inspections that are going to be done this
11 outage in the U2 testing also figure in too. That's
12 the reason we have the open items. It's because we
13 don't have complete information yet. So once we get
14 that information from the outage I think we'll be able
15 to say with confidence that we --

16 MEMBER WALLIS: Do you monitor the leakage
17 by having buckets at the end of the drains and the
18 leakage only occurs during an outage when you're
19 refueling?

20 MR. ASHLEY: That's where the original
21 leakage was identified as --

22 MEMBER WALLIS: So you identify the
23 leakage by looking at the buckets at the end of the
24 drains. That doesn't tell me whether the leakage
25 didn't come down and evaporate on the way down or

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 something. I mean it doesn't have to go all the way
2 down to the bucket, does it?

3 MR. ASHLEY: If it evaporates, it's gone.

4 MEMBER WALLIS: Yeah, but it still shows
5 there's been a leak.

6 MR. ASHLEY: It would be a very minor leak
7 at that point.

8 MEMBER WALLIS: I don't know because a
9 damp surface can corrode quite nicely.

10 MR. ASHLEY: But with the temperatures
11 that occur during normal operation --

12 MEMBER WALLIS: It would evaporate.

13 MR. ASHLEY: -- the water doesn't have
14 time to --

15 MEMBER WALLIS: -- or just --

16 MR. BARTON: That's secondary normal
17 operation you're leaking when you shut down/cool down.

18 MEMBER WALLIS: That's when they leak.
19 Right.

20 MEMBER SIEBER: Yes.

21 MR. ASHLEY: We don't feel like there's a
22 leakage that we've seen -

23 MEMBER WALLIS: Don't feel like. That's
24 not good enough.

25 MR. ASHLEY: -- was not operation leak.

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 MEMBER WALLIS: So you're assured from
2 some analysis that if there were a leak it would show
3 up in the bucket and not be evaporated somewhere or
4 just leave something else damp which might then do
5 something later on.

6 MR. ASHLEY: I don't know how to answer
7 your question.

8 MEMBER WALLIS: Or leave a puddle at the
9 bottom of the --

10 MS. LUND: Hans Asher is going to address
11 that.

12 (Off the record comments.)

13 MR. BARTON: I don't know if it would
14 leave a puddle, Graham, because what they did when
15 they went in there and they sloped the floor and put
16 epoxy on it so it seals.

17 MEMBER WALLIS: It could be a damper.

18 MR. BARTON: There could be a damp spot,
19 yes.

20 (Off the record comments.)

21 MEMBER WALLIS: Certainly if there was
22 sand there, the sand could gather the water and --

23 MEMBER SIEBER: Yes, there's more sand.
24 You're right.

25 MEMBER WALLIS: That's good then because

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 previous the sand could stay damp and that's what
2 happened. That's how you got the corrosion without
3 necessarily draining at all.

4 MEMBER SIEBER: That's right.

5 MR. ASHER: I will address your question
6 about the operation of water. We've heard about this
7 a long time back even during the Dresden containments
8 and we asked the same questions that you are asking to
9 the applicants. Okay. And the general answer was
10 that it will operate and it won't corrode anything.
11 I said no. I'm not ready to believe that. So what we
12 resulted that did, the earlier one, and I saw a
13 separate case too that we asked them to do the UT
14 measurements from upper areas through which the water
15 is continuing to the sand bed area. Okay. And a
16 number of applicants said unless they see no activity
17 of water at all during the entire life, then we will
18 say that is not necessary. But that we have seen any
19 water leakage from their refueling cavity or any other
20 areas collected in the sand bed area, then the whole
21 spherical area and cylindrical area are suspect. In
22 this case also, at Oyster Creek also, they are
23 required to do the UT in the upper area of the shaft.

24 MEMBER WALLIS: So the UT is the real
25 check rather than looking in the buckets.

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 MR. ASHER: Correct. UT is the real
2 check.

3 MR. ASHLEY: Thank you, Hans. This is a
4 slide that discusses the aging management, the in-
5 scope inaccessible concrete and that would be in the
6 structures system. The time limited aging analysis
7 sections 4. These are the TLAAs that were reviewed
8 and accepted by the teams.

9 And if I could, I would like to go ahead
10 onto the 4.72 and talk about drywell corrosion. I
11 know that's of interest to the subcommittee unless you
12 have specific questions about an item here that you
13 would like to talk about before I jump to the drywell.

14 CHAIR MAYNARD: Go ahead.

15 MR. ASHLEY: Give me just a second to get
16 there.

17 (Off the record comments.)

18 MR. ASHLEY: We also have with us --

19 MR. ASHER: Jason Petty.

20 MR. ASHLEY: -- Jason Petty from Sandia
21 National Labs. So I'll turn it over to Hans to
22 discuss this.

23 MR. ASHER: In case you ask me very
24 difficult questions, he's here to help me.

25 MEMBER WALLIS: Okay.

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 MR. ASHER: Well from this slide, the only
2 thing I want to point out are two things, the load
3 that we have considered which are -- Okay. Let me
4 first start with --

5 CHAIR MAYNARD: Can we wait just a minute
6 here? Do we have this slide?

7 MR. ASHLEY: Yes sir. They should be in
8 the back of your handout. There should be several
9 slides there, the last four I think, the last four or
10 five.

11 (Off the record comments.)

12 CHAIR MAYNARD: Thank you. I have it.

13 MR. ASHER: Do you have it everybody? The
14 first thing I want to explain, the reason why we
15 embarked on this particular plant for analysis
16 purposes, we have not done this kind of analysis on
17 other plants, containments, because in all of them
18 they have certain corrosion but the corrosion was
19 within certain limits and it never compromised the
20 minimum required thickness from the design point of
21 view. In this particular case, the degradation is
22 quite severe in many ways of the same bucket area and
23 we wanted to comfort ourselves that is this degraded
24 containment be able to perform its function in the
25 next 20 years. This was our aim.

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 So though we are depending quite a bit on
2 the commitments that the Applicant has made, but this
3 is something that we want to make sure ourselves that
4 this particular degraded containment is able to
5 withstand the loads it is designed for.

6 MEMBER WALLIS: Did they do a similar
7 analysis or did you do it?

8 MR. ASHER: Yes, in 1992-1993 time frame,
9 General Electric had done an analysis and that is what
10 you were talking about before, 0.732 ages and all
11 that.

12 MEMBER WALLIS: Okay.

13 MR. ASHER: That came from an General
14 Electric analysis. Okay. On this slide, I want to
15 point out only two items. General loads, loads that
16 we have considered are the normal operating loads as
17 well as the seismic load. Seismic load we have
18 considered the static coefficient from SFAR which I
19 think are bounding because subsequent to the basic
20 load that are used in the SFAR, Oyster Creek have done
21 other detailed analysis. But this load we consider
22 our bounding one.

23 MEMBER WALLIS: This is a dead load.
24 There are also pressure loads from --

25 MR. ASHER: Yes. The next items,

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 controlling load pieces. There are controlling LOCAs
2 that we have considered and truly the LOCAs that we
3 have considered are close to 10 to 12. Out of that,
4 we selected three of them which are going to control
5 certain aspects of the design.

6 The first one is a refueling. Refueling
7 is basically during the shutdown. It is water in the
8 refueling cavity that puts weight on the drywell shell
9 and the buckling is a possibility under that load and
10 particularly for the containment we ought to look for
11 those things.

12 The second is a design basis accident with
13 earthquake which is a part of LOCA, normal LOCA
14 calculations. Post accident flooding with earthquake
15 that is also part of our LOCA calculations in SRP and
16 everywhere else. So these are the three.

17 Now other two items, model geometry and
18 modeling corrosion. I want to explain to you by
19 sketch rather than by speaking it out. Can you go to
20 the first sketch?

21 (Off the record comments.)

22 MR. ASHER: Okay. Sandia National Lab has
23 done the full analysis. In the case of General
24 Electric, what General Electric had done was take a 36
25 degree splice which is one-tenth of the total. We did

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 here because we know have computer capabilities to
2 completely do the final analysis of the entire shaft.
3 So we used that particular technique and Sandia was
4 also in earlier in the degraded containment research
5 and they produced a couple of reports on this
6 particular aspect. So we hope that Sandia will be
7 able to do justice to this type of problem that we are
8 encountering in Oyster Creek. And in my opinion when
9 I read the draft report that they gave to me, it's
10 like poetry to a structural engineer.

11 (Laughter.)

12 Here they modeled the personal lock
13 equipment edge which I don't think were separately
14 modeled in the case of General Electric. Then there
15 are ten vents around here which are connected to the
16 torus and generally in the vent header area, but in
17 the second one -- Here. I just wanted to show the
18 spring that we have attached to here just to be more
19 realistic about the flexibility of the vent to move
20 around. These two springs were attached, the Sandia
21 computer separately from this particular model
22 analysis and inserted those springs into the model.
23 Apart from that, Sandia has considered the stiffeners
24 and all the beams and all the details that are
25 necessary, Sandia National Lab has considered in this

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 particular model.

2 Second, I want to show you the degradation
3 that we used in our analysis. From cylindrical we
4 have used T equal to 85 is after the 0.406 is the as-
5 built thickness. Then 0.0075 is the one that
6 Applicant has computed from the 1980s to 2004 the kind
7 of readings that they have from the upper area.

8 MEMBER WALLIS: I'm sorry. I'm trying to
9 --

10 MR. ASHER: These are corrosion rate.

11 MEMBER WALLIS: These thicknesses are --

12 MR. ASHER: 0.406.

13 MEMBER WALLIS: -- measured values or --

14 MR. ASHER: 0.604 is an as-built.

15 MEMBER WALLIS: No. It's ASME as-built
16 before corroded, before corrosion.

17 MEMBER ARMIJO: No, the nominal thickness
18 -- Well, we have a conflict with the Amergan
19 submittal and your name there. Their table shows a
20 nominal design thickness as 0.640 and the minimum
21 measured thickness as 0.604.

22 MR. ASHER: Okay. 0.604 minus we took the
23 25 years off extended period of operation.

24 CHAIR MAYNARD: The actual 0.604 is the
25 minimum measured.

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 MR. ASHER: Yes, because we are to
2 extrapolate to 20 more years. So it's a hypothetical
3 in that sense. But that is what's likely to occur.
4 That's what we are considering. So we used 0.585 over
5 there. Then in the upper sphere there was no
6 indication of any particular corrosion. The knuckle
7 area did not seem to be -- And even if there is slight
8 closing, the knuckle area, it would not affect the
9 analysis too much and middle sphere, again we had
10 corrosion rate available that we used, 0.678 minus
11 circular point. That's what we used as a thickness.

12 Now in the sand bed area, I think I would
13 like to go to the next slide. No, let me go back to
14 explain something more. I want you to realize here
15 this is bay that we have considered, bay. It's the
16 red line here. There are one bay, two bays, three
17 bays are shown here. Each bay has an area of
18 approximately 50 square feet and the corroded area
19 that we say we computed the amount of --

20 MEMBER WALLIS: Can I go back? The reason
21 the steel is so much thicker down there is because of
22 these pipes coming in.

23 MR. ASHER: Well, a number of things.
24 First thing, it is the bottom of the shell. So it
25 needs the more bearing.

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 MEMBER SIEBER: That's where all the
2 weight is.

3 MR. ASHER: So right from this area, it's
4 1.54 inches. Up above there, thinner.

5 MEMBER WALLIS: It's big jump from 0.65.

6 MR. ASHER: Yes, it is. And that is where
7 some of the disconnected stresses do build up too.
8 We'll talk about that a little later, but right now
9 what I want to consider is only the model of the --
10 Okay. This one. Here if you see, these are the
11 thicknesses we -- Let me give you where we got these
12 readings from. We got these readings from the 1992,
13 I think, before Oyster Creek applied epoxy coating.
14 They took the readings in each and every bay to see
15 how much is corroded and where to grind it out and,
16 you know, you asked a number of questions on those
17 things. So you know that. So that time they had
18 taken the readings in a very detailed manner.

19 We had those tabulated everywhere and so
20 what we used was an average thickness of those
21 readings that came out of the 1992, I believe. Was it
22 1992?

23 PARTICIPANT: Yes, it was 1992 when it was
24 --

25 MR. ASHER: Taken from outside.

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 MR. ASHLEY: I'm sorry. Ahmed, I'd like
2 you to use the mike.

3 MR. WO: Ahmed Wo with Exelon. In
4 response to your question, Hans, it's 1992 that we
5 took UT measurements from the outside.

6 MR. ASHER: Okay, and this is what we --

7 MEMBER WALLIS: So it seems bigger than
8 the 0.8 to the 0.764 or whatever it was we talked
9 about earlier.

10 MR. ASHER: I will come to that. Just a
11 moment. I'm coming to that.

12 MEMBER WALLIS: Okay.

13 MR. ASHER: I want to emphasize one thing
14 that we tried to compute the corroded area versus the
15 bay area. The bay area is typically 50 square feet in
16 area, okay, one bay that I'm showing you here, this
17 bay, based on one bay, nine bay, that approximately 50
18 square feet in area. The most corroded areas are bays
19 13 and 1. Isn't it, Jason?

20 PARTICIPANT: Yes, at their center spot.

21 MR. ASHER: Bay one and bay 13 is the
22 worst case area. In that area, the square feet area
23 covered by the serious corrosion is close to about
24 four square feet or so. Okay. So what comes out is
25 the area corroded in the whole bay is 10 percent of

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 the total area.

2 MEMBER WALLIS: Why did it corrode in
3 those places?

4 MR. ASHER: Yeah.

5 MEMBER WALLIS: You have this leaking
6 water running down the side of this thing and certain
7 places it's very preferentially corroded.

8 MR. ASHER: Yes, the logical explanation
9 that I can figure out was that this is quite a steep
10 area. Let's go back to the earlier slide. Yes,
11 that's good enough. From here, this area is very easy
12 for water to pass through. When there is sand there,
13 it passes through the sand and accumulates at the
14 bottom area, but the bed of the sand bed area and that
15 is where it stays stagnant for a long period of time.
16 That is where most of the corrosion is located. In
17 each and every bay, that's the way what we noted.

18 MEMBER WALLIS: Why is bay one so much
19 worst than the other one?

20 MR. ASHER: Because my --

21 MR. BARTON: Because that's where the
22 cracks are in the liner.

23 MEMBER SIEBER: That's where the leak was.

24 MR. ASHER: Where the leak concentrated.
25 The leak was not uniform all around this area.

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 MEMBER WALLIS: It was up above somewhere
2 and it ran down into the --

3 MR. BARTON: The liner. It comes from the
4 top up in the cavity where the liner is.

5 MR. ASHER: From the fueling cavity.
6 Starts from the top.

7 MR. BARTON: And the liner has cracks and
8 the cracks are not in all one spot. They're around
9 the liner. So I guess where the biggest cracks in the
10 liner are is where the most water comes in.

11 MEMBER WALLIS: But cracks, this was
12 general corrosion right over the whole surface. It's
13 not --

14 PARTICIPANT: No.

15 MEMBER WALLIS: From the top.

16 (Several speaking at once.)

17 MR. ASHER: There are no cracks. There
18 are no cracks anywhere. They found general corrosion.
19 I want to correct this.

20 (Several speaking at once.)

21 MEMBER WALLIS: Cracks in the liner.

22 MR. BARTON: Cracks in the liner. The
23 liner in the cavity.

24 CHAIR MAYNARD: Talk -- Let's be careful.

25 MR. ASHER: Oh, there are stainless steel

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 liner cracks. I agree.

2 MEMBER SIEBER: There you go.

3 MR. ASHER: But the cracks in the drywell
4 are a different problem all together.

5 MEMBER WALLIS: That's why the bucket was
6 filling. The bucket was filling from bay one and not
7 from the other ones. You have five drains or
8 something here, don't you?

9 MR. ASHER: Yeah, there are ten drains and
10 the buckets were filling down even after the --

11 MEMBER WALLIS: And there's a place where
12 the water was found.

13 MR. ASHER: After they put the epoxy
14 coating in.

15 MEMBER WALLIS: And the place where the
16 water was found is consistent with the place where the
17 corrosion was found.

18 MR. ASHER: Normally so but I have to ask
19 Applicant where it is, that particular question. The
20 question is whether the latter on whatever water
21 collection was found was in those particular bays or
22 they were normally in any bays. Any idea?

23 MR. TAMBURNO: This is Pete Tamburno. In
24 general we saw more water in bays one, 19 and 13.

25 MR. ASHER: One, 19 and 13.

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 MEMBER WALLIS: There was water elsewhere
2 too.

3 MR. TAMBURNO: Yes sir.

4 MR. ASHER: That could be. I mean that's
5 anybody's guess.

6 MEMBER SHACK: He has corrosion
7 everywhere.

8 MR. BARTON: Yes, you had corrosion.

9 MR. ASHER: Corrosion is in all bays to
10 some extent, but these two bays were serious corrosion
11 and that's why we took that slice we are showing.
12 This is the area where we took the lowest reading to
13 see the structure discontinuity effect of the thicker
14 part here with this thinner here.

15 MEMBER WALLIS: You took a certain amount
16 of square feet and said that's thinner than everything
17 else.

18 MR. ASHER: Yes. Exactly. And this is
19 the thinnest area, 0.705 which is the thickest and up
20 above we took 0.618 is the thinnest to see how it
21 behaves in analysis.

22 MEMBER ARMIJO: Now those are different
23 than the numbers presented in other submittals.

24 MR. ASHER: Yes.

25 MEMBER ARMIJO: They are actually less

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 than what seems to be later data. Am I confused?

2 MR. ASHER: No, this is really the earlier
3 data but why this? Because 0.998.

4 PARTICIPANT: Some of these averages
5 question how you've done the average here.

6 MEMBER ARMIJO: Just go ahead, but I don't
7 want to quibble. But there's an inconsistency between
8 this table and that chart and somewhere along the line
9 --

10 MR. BARTON: Were they done the same time?
11 This is '92. What's that date?

12 MEMBER ARMIJO: It doesn't say, but just
13 somewhere along the line, sort that out. Your
14 approach is what I'm interested in.

15 CHAIR MAYNARD: But are these numbers
16 though from a measured value and that you took off an
17 estimated corrosion rate to get to these numbers or
18 are these the actual measures?

19 MR. ASHER: For the upper part of the
20 drywell, yes that's what we did. For the lower part
21 of the drywell, we used a measure. We did not
22 extrapolate them because the Applicant is insisting
23 that there's not going to be any more corrosion in
24 this area from now on. So we have not calculated any
25 corrosion rate at this time, but we have used what

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 they have given to us.

2 MEMBER WALLIS: The problem we have is
3 that the table in the supplemental gives numbers
4 different from the numbers you used.

5 MR. ASHER: Yes.

6 MEMBER WALLIS: We don't quite know what's
7 going on.

8 MR. GILLESPIE: Hans, let me. You
9 described it earlier and you just may need to step
10 back and describe it again. These numbers are not the
11 Applicant's numbers. These are numbers that the
12 analysis, the analysts at Sandia, came up with given
13 that the major corrosion area in each of the 50 square
14 feet was actually only about four square feet and you
15 said that.

16 MR. ASHER: I said that.

17 MR. GILLESPIE: And so these are numbers
18 that came from the NRC supported analysis, not from
19 the licensee.

20 MR. ASHLEY: Did the Sandia folks start
21 with a measured UT data and then treat them in some
22 way that converted them into these numbers?

23 MR. GILLESPIE: Yes and that's the key and
24 Hans and Jason can probably go through that if you
25 want to hear that detail.

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 MEMBER WALLIS: They start with the UT
2 data.

3 MR. GILLESPIE: Yes, they started with the
4 UT data.

5 MEMBER WALLIS: Okay.

6 MR. GILLESPIE: But then they had to do
7 something with this four square feet over --

8 MEMBER WALLIS: They made it thinner in
9 places.

10 MR. GILLESPIE: Yes, because they had to
11 average it over the 50 square foot pie-shaped segment
12 in order to get the analysis done.

13 MEMBER WALLIS: Got it.

14 MR. GILLESPIE: So it's an averaging
15 process they use in the analysis.

16 MEMBER WALLIS: But it would help. Sam
17 asked earlier for sort of a matrix of where the
18 measurements were so you could see what was actually
19 done and you could get some idea how it was averaged
20 and all that.

21 MR. GILLESPIE: Yes.

22 MEMBER WALLIS: That would be very helpful
23 if we're going to really dig into this.

24 MR. GILLESPIE: And this I think you'd
25 find -- We haven't distributed it because Hans has a

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 draft NUREG CR but I think we can share that later
2 with the Committee.

3 MR. ASHER: I will say when I come to the
4 results I want to emphasize the preliminary results.
5 We are still doing some studies and it might change
6 from what I said.

7 MEMBER WALLIS: So this is a draft NUREG
8 CR. Is the NUREG CR going to be available before we
9 look at the final SER on this thing?

10 MR. ASHER: We plan to -- I can provide
11 you with a copy of a draft report if you want to look
12 at it.

13 MEMBER WALLIS: But the final is going to
14 be available?

15 CHAIR MAYNARD: Aren't you waiting from
16 some of the inspection results from this outage to see
17 if there are any adjustments that are needed in this?

18 MR. ASHER: We are planning that. But in
19 case studies, if there are very large differences in
20 the thickness measurements that we see in the October
21 outage, then we will have to make adjustments and
22 recalculate the same stresses review. We are planning
23 that yes.

24 MR. GILLESPIE: But if the licensee -- As
25 Hans said, the ingoing assumption on the part of

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 Oyster Creek was that the coating has arrested because
2 it eliminates the oxygen. So the expectation is that
3 the current measurements should be within some
4 uncertainty.

5 MEMBER WALLIS: Nothing has happened for
6 ten years.

7 MR. GILLESPIE: That nothing has happened
8 for ten years. Hans is only suggesting that if
9 there's a significant difference that we'd have to
10 eyeball it again.

11 MEMBER SHACK: Since you're doing a finite
12 element analysis, why do you have to do the averaging?

13 MR. ASHER: Well, because the rest, except
14 the thin area I'm showing you, in each bay the areas
15 are much thinner, much smaller, than this area that
16 I'm showing you here and the rest of the bay is
17 originally 1.152 inch more or less thickness. There
18 might be some isolated pits in one place or the other,
19 but as far as the very serious corrosion like this --

20 MEMBER WALLIS: Only in a few places.

21 MR. ASHER: -- it's in those places. No,
22 in each and every base at the bottom, there is some
23 corrosion. But these are the controlling corruptions.

24 (Several speaking at once.)

25 MEMBER SHACK: But you're saying you're

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 averaging over the bay and I'm saying you have this
2 thing into umpty-dump finite elements. Why not each
3 finite element?

4 MR. ASHER: Jason, do you want to address
5 this question?

6 PARTICIPANT: For the analysis that we're
7 doing it's really not practical to build in that
8 topology of the point to point throughout space.
9 There needs to be some sort of an averaging process
10 for it to be practical. I don't have corrosion data
11 that specific to do that for one. Two, the elements
12 we're using --

13 MEMBER SHACK: But I mean you can make it
14 as refined, obviously you can't as refined as your
15 corrosion data.

16 PARTICIPANT: Obviously with enough time
17 and enough data if it was specific enough, we could do
18 that. Yes. But it's really not practical.

19 CHAIR MAYNARD: From what you have seen,
20 do you think that would make any difference in your
21 results?

22 PARTICIPANT: What we do is we're trying
23 to have the numbers shaded on the conservative side
24 obviously so that we're covering any of those arms.

25 MEMBER SHACK: That's what I was losing

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 whether you were averaging the thin area over the
2 whole bay which didn't seem conservative or you made
3 the whole bay correspond to the thin area.

4 PARTICIPANT: Now my understanding is that
5 the source that we've taken these values from were
6 thinner points that were shown by visual inspection.
7 They were visually inspected and then measured at the
8 thin locations.

9 MEMBER SHACK: And then you assign that
10 now to the whole bay.

11 PARTICIPANT: There were points throughout
12 a certain region and then that was averaged and
13 assigned uniformly to the whole bay. So, yes, within
14 that bay there are thinner regions and thicker
15 regions. That's why those two smaller regions that
16 Hans had mentioned were added in for us to capture
17 some of the effects of what if there's a smaller
18 region that's much, much thinner that's not captured
19 in this averaging process that we've done.

20 MEMBER WALLIS: I think it would be much
21 clearer if all this were spelled out, you sort of
22 showed there 150 measurements, this is how they
23 scatter statistically and what did you do in terms of
24 averaging, did you average the low ones, did you
25 average the whole thing, were there lots of them

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 showing no corrosion at all and a few showing -- We
2 could see it. That would give a picture.

3 MR. ASHER: The report will explain those
4 things for sure.

5 MEMBER WALLIS: There is some work.

6 MR. ASHER: Yes.

7 MEMBER SHACK: Let me just see if I have
8 it in my mind though.

9 MR. ASHER: We will make sure that we
10 explain this a little more.

11 PARTICIPANT: Yes, we'll have to.

12 MEMBER SHACK: You have an average for the
13 bay now and then you put in a local average for these
14 low spots.

15 MR. ASHER: Low areas, yes.

16 MEMBER SHACK: Okay. Got it. So you're
17 probably conservative.

18 MR. ASHER: Because this is what we are
19 afraid of, the structure discontinuity and of course
20 because of the thickness differences. We wanted to
21 see what kind of effect it has.

22 MEMBER WALLIS: First it was the stuff
23 that shows the variation of the thicknesses and what
24 are the actual reportings in thickness?

25 (Off the record comments.)

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 MEMBER SIEBER: I guess I have a couple of
2 questions. When you consider the corrosion of the
3 drywell shells that changes the mass of the system and
4 your infinite element analysis takes into account the
5 fact that that mass is changed. From a seismic
6 standpoint, it changes the vibration mode, frequencies
7 and response, amplitudes.

8 (Two conversations going on at once.)

9 MEMBER SIEBER: And you also took that
10 into account. How did you take into account the fact
11 that the sand pocket was removed because that also was
12 a cushioning effect and the support for the drywell.

13 PARTICIPANT: It has no support.

14 MEMBER SIEBER: But it said in your
15 assumptions that you just used the coefficients from
16 the FSAR which reflect the fact that the sand pocket
17 was there. Right? Go ahead. I just need for you to
18 clarify what's going on here.

19 MR. ASHER: Yes. Let me explain two
20 things separately. Okay? For seismic loads, what we
21 have done is we have taken the upper bound values that
22 were being computed by the Applicant. That was done
23 during the construction. Since that time, the
24 Applicant had done a number of other analyses to
25 reduce the loads on certain supports and certain

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 piping supports and everything, the sophisticated
2 analysis in 1993 for example. And I had reviewed that
3 in 1993. So I know that they had done that.

4 Now I asked them a question as to these
5 values are bounding values or they are the one some
6 other analysis were bounded and I was told that no
7 they are the maximum that you can get out of -- these
8 values are the ones that are good values.

9 Now how we have applied the seismic load
10 here, that is important here from what you are telling
11 me. The way we have applied seismic load here is at
12 the bottom there is a static load. There is no
13 dynamic analysis here. It's a moment. It does not
14 have the dynamic seismic analysis where we would put
15 damping and we take the -- We have not done that
16 because we felt that we wanted to concentrate much
17 more on the drywell corrosion. But at the same time,
18 I agree that we ought to have a representative seismic
19 load and --

20 MEMBER SIEBER: The degradation and the
21 modifications that they made change the seismic
22 response and I'm wondering did you take it into
23 account, yes or no, and if you didn't, how do you know
24 you're still conservative as far as overall strength
25 of the drywell is concerned in these three cases?

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 MR. ASHER: Jason, do you want to say
2 anything? Okay. This is what we have used, but we
3 can --

4 MEMBER WALLIS: I'm looking at the
5 original report and you have the measurements in
6 higgly-piggly in fashion. There isn't a pattern that
7 makes any sense and the numbers vary a lot. Rather
8 than use this average, you have to do some sensitivity
9 study where you say suppose we put in something like
10 my colleague Bill Shack suggests, some sort of a
11 distribution of thickness or something and does it
12 make a difference.

13 CHAIR MAYNARD: Wait. We can't be trying
14 to answer three or four questions at once. We have
15 one question right now.

16 MR. ASHER: And Mike Hessler from Sandia
17 wants to.

18 MR. HESSLER: This is Mike Hessler from
19 Sandia. I supervise the work, the analysis, that
20 Jason did. The question as I understand it was that,
21 and we agree with you, that the changes in the
22 geometry due to the degradation, due to the removal
23 from the sand from the sand pocket, would affect the
24 seismic loads.

25 For the analysis, the approach that we

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 took here, we knew we didn't have enough information
2 to do the rigorous level of analysis that GE had done.
3 We don't know what the piping is. We don't know all
4 the equipment weights. So we had to utilize
5 information that was published in the FSAR. I think
6 the emphasis that we tried to do is to look at what,
7 not so much the absolute values, but the changes due
8 to the degradation. We were concerned early on that
9 even if we did a detailed analysis of the undergraded
10 shell we would not get exactly the same numbers that
11 GE did just because of the difference in the modeling
12 and the uncertainty in the loads.

13 So I think one critical aspect of the
14 analysis that we did was to do an analysis initially
15 with this three dimensional model with all the same
16 assumptions of the undergraded drywell shell and then
17 apply the degradation to that and see how that changed
18 the factors of safety for both stresses and buckling
19 for the three load cases that we had. So I wanted to
20 emphasize that I think that's a critical element of
21 this because we had to rely on incomplete information
22 on all of the loads. We didn't go back and do a time
23 history analysis to get the seismic response of the
24 shell. Obviously, we could given the time and
25 resources, but the emphasis as we understood it here

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 was to really understand what the effects of the
2 degradation are.

3 MEMBER SIEBER: Okay. What you did is
4 what I thought you did and probably what I would have
5 done. My follow-on question would be how do you know
6 that's conservative with regard to whether the
7 containment will fail or not under these cases up
8 there.

9 MR. HESSLER: How do I know it's
10 conservative. I have to rely on the fact that the
11 original design was reviewed and approved and
12 reflected all of the loads. We used the same loading
13 information that GE used in their analysis. We just
14 applied it to this three dimensional model. Again, I
15 --

16 MEMBER SIEBER: I'm really going to have
17 to think about that.

18 MR. HESSLER: But I just wanted to make
19 sure you understood.

20 MEMBER SIEBER: I'm a slower thinker than
21 some people.

22 MR. HESSLER: I just wanted to make sure
23 you understood what we did and also --

24 MEMBER SIEBER: Be patient. I think I do.

25 MR. HESSLER: -- the focus that we really

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 thought we needed to look at was is the effect of the
2 degradation significant rather than looking at the
3 absolute numbers in all cases.

4 MEMBER WALLIS: And you found that they
5 were.

6 MEMBER SIEBER: I'm interested in whether
7 it fails or not. To me, that's specific.

8 MR. HESSLER: I understand. I'm just
9 clarifying the scope of the work.

10 MR. GILLESPIE: I think -- Sandia only
11 really did the tasks that we asked them to do and
12 remember this is a confirmatory measurement. We're
13 not designing a plant and we're confirming the
14 projection made by the licensee and a 1991-1992 GE
15 calculation. And the question on the table for us was
16 because that calculation showed a very small margin
17 existed given it's a small margin let's have an
18 independent group take the best data we have available
19 which was limited data and do an independent
20 calculation to confirm the size of that margin. So I
21 think they've done what we asked them to do. But this
22 was not a de facto re-initial licensing review or
23 design review. So there were limitations of what we
24 asked them to do and I think they did exactly what we
25 asked them to do and that's why it's by difference.

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 MR. ABDEL-KALIK: The analysis assumes
2 that the locally-thinned areas are the same location
3 as the vent lines. In fact, they are right above the
4 midplane of the vent lines in bays one and 13. Is
5 this really the most limiting location for these
6 locally-thinned areas?

7 PARTICIPANT: That picture is a little
8 misleading. It's actually just below the vent lines.

9 MR. ABDEL-KALIK: Yes, but they have the
10 same azimuthal location angle wise. Is that the most
11 limiting azimuthal location for those locally-thinned
12 areas?

13 MR. ASHER: That is true. The early
14 question was asked as to why all the corrosion took
15 place at the bottom of the, at the sand bed area and
16 that is where the serious corrosion is concentrated.

17 MR. ABDEL-KHALIK: So you're saying that
18 the location was not selected based on where it would
19 be most limiting, but based on actual observation.

20 MR. ASHER: Actual observation.

21 MR. BARTON: Where it was, yes.

22 MR. ABDEL-KHALIK: Okay. Thank you.

23 MEMBER WALLIS: But you've said that this
24 is sensitive to modeling and this business of
25 averaging and putting things in certain places gives

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 you a result. If you put the thin areas somewhere
2 else and you'd average in a different way, you'd get
3 a different answer and Frank Gillespie just said that
4 you're worried about having very low margin. So it
5 seems to me that you have to pretty thorough about
6 doing your sensitivity analysis. Saying suppose we
7 did it a different way. What difference would it
8 make?

9 MR. ABDEL-KHALIK: Intuitively this is not
10 the most limiting location for the locally-thinned
11 area.

12 MR. ASHER: Well for locally-thinned area
13 what we did was we looked at the results of that 1992
14 observations that UT results were done because that
15 time they truly went inside everywhere and took the UT
16 results right from where the corrosion is occurring at
17 that time and measured the metal thicknesses. To us
18 it was very reliable measurements and based on that,
19 we made certain assumptions and that's why we are
20 saying the assumptions we made.

21 You are quite right. To somebody else,
22 some other analysts can make some different
23 assumptions. They come out with it different. But
24 the way we have done it, we are going to the
25 conservation site and wherever we had the readings,

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 where we had a particular doubt or something, we erred
2 on the conservative side. So that's the way we have
3 done the analysis considering the measurements that
4 were taken during that time.

5 CHAIR MAYNARD: I think it would be a
6 different situation if you still had active corrosion
7 going on.

8 MR. ASHER: Right.

9 CHAIR MAYNARD: And I think it would be
10 more important to go for the potentially worst case.
11 Where you have a defined scope, you know what the
12 situation is and you have a mechanism in place that's
13 supposed to stop additional corrosion, that's a little
14 different situation.

15 MR. ASHER: Yes.

16 MR. ABDEL-KHALIK: I mean that would be
17 true if we really knew the topology of the surface and
18 knew exactly where the thinned areas are to a high
19 level of confidence. I'm not sure that we do.

20 MEMBER WALLIS: I thought the question was
21 even with no corrosion is it safe now, even with no
22 more corrosion. Isn't that the question we're asking
23 you?

24 MR. ASHER: Yes. Let's see the slide on
25 approximate safety factors. Again, I want to

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 emphasize these are the initial preliminary results.
2 So don't count on the numbers. But the degradation,
3 these are the values. You can see the difference on
4 the refueling load combination for example. The
5 safety factor again is buckling. If it is not
6 degraded with same taken out, the SF itself would be
7 3.85. Now with degradation, it comes out to be 2.15.
8 So you can see right away the impact of degradation
9 here.

10 MEMBER WALLIS: But that means that it's
11 twice as strong as it needs to be to avoid collapse.
12 Is that what a safety factor of two means?

13 MR. ASHER: Yes.

14 MEMBER SIEBER: That's the typical code
15 requirement.

16 MR. ASHER: There's a code requirement.
17 Two is the minimum code requirement. They are at
18 margin 2.15. Now sometimes you can have 1.5 safety
19 factor. It doesn't mean it's going to buckle right
20 away.

21 MEMBER WALLIS: Right.

22 MR. ASHER: But still it doesn't meet the
23 code requirement.

24 MEMBER WALLIS: The more confident you are
25 the less safety factor you need.

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 MR. ASHER: Absolutely yes.

2 MEMBER SIEBER: That's why it's two.

3 MR. ASHER: The accident condition, there
4 is no question of buckling there. It's mainly the
5 tension stresses and memory stresses and post accident
6 load case, all stresses are within level D
7 requirements and buckling you can see the safety
8 factor again 3.65, 2.74 with degradation. So you can
9 see the effect of degradation here.

10 MEMBER WALLIS: I think you have a kind of
11 engineering judgment and even if you fiddle around
12 with the way you put these various thin regions you
13 get a safety factor of around two.

14 MR. ASHER: Right. Two. Exactly. That's
15 what we are looking at.

16 MEMBER SHACK: Now did you take this all
17 the way to failure to see just what the ultimate load
18 was?

19 MR. ASHER: No, I think because we were
20 working with the load combinations that are designed
21 load combinations.

22 MEMBER SHACK: So you're only looking at
23 design loads.

24 MR. ASHER: Yes, we did not go all the
25 way.

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 MEMBER SHACK: Not 67.06.

2 MR. ASHER: Internal pressure you are
3 thinking about. Right?

4 MEMBER SHACK: Yes.

5 MR. ASHER: No, we didn't do that.

6 MEMBER SHACK: Right.

7 MR. ASHER: We held on that for Peach
8 Bottom. Sandia National Lab has done that for Peach
9 Bottom all the way up to internal pressure going on to
10 collapse, not collapse, but up to certain staid limit.

11 PARTICIPANT: Predictively.

12 MR. ASHER: Predictively.

13 MEMBER SHACK: I mean you did for 67.06
14 you did ultimate loads.

15 MR. ASHER: Yes. And we've done that for
16 other plants, but not for Oyster Creek.

17 MEMBER WALLIS: It says in your figure
18 refueling buckling location. That seems to indicate
19 to me that you have buckling.

20 MR. ASHER: Well, again, I have to explain
21 this to you. Because of the stresses that are
22 developed, higher stresses in that area, so the
23 likelihood that the buckling will occur if surely the
24 loads are much more than this, they will buckle in
25 those areas. That's what we are showing. It's not

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 that it's a buckled area.

2 MEMBER WALLIS: If it fails by buckling by
3 the steel detaching itself from the concrete into the
4 well, is that what happens because you would think the
5 concrete would give it some stiffness if it tries to
6 buckle outwards?

7 MEMBER SIEBER: It's a weight load from
8 the refueling.

9 MEMBER WALLIS: Doesn't that buckle it
10 outwards?

11 MEMBER SIEBER: It can go either way. If
12 it's constrained by the concrete then it's going to go
13 in.

14 MR. ASHER: Yes, it can go in.

15 MEMBER SIEBER: It is stronger in that
16 configuration where it's forced to go in. But it can
17 still go in. There is a lot of weight there.

18 MR. BARTON: Damn right.

19 MR. ABDEL-KHALIK: So if the locally
20 thinned area is azimuthally shifted to that location,
21 would it be possible for the safety factor to be less
22 than the code requires it?

23 MR. ASHER: When we tried to locate this
24 locally thin area where several corrosion has been
25 recorded, why should I put it in a different place?

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 I have no reason to do that.

2 MEMBER ARMIJO: Well, you might if you
3 hadn't sampled every area. So if your sampling
4 skipped large areas and you have no data.

5 MR. ASHER: No, but in other bays, we had
6 the other bays too. We took one and 13 bays because
7 they had the worst corrosion. We could have taken the
8 thin area in each and every bay and it would be much
9 smaller than this. Okay. This was about four square
10 feet or so. We could have taken two square feet, a
11 small area, with thinning not as much as this, the
12 other way, but that would not have made any difference
13 in understanding the mechanism of buckling.

14 MEMBER WALLIS: Where's the thin area?

15 MR. GILLESPIE: Yes, I think again this is
16 a confirmatory licensing calculation. This is not for
17 us a research project where we're actually going to
18 look at -- We are trying to confirm the licensee's
19 assertion on their margin. We are actually not trying
20 to independently establish the margin ourselves. So
21 this whole analysis was done you might say on the as-
22 found condition in 1992 of that shell as best we can
23 judge from all the inspection information, etc. But
24 I think structurally a small hole is not our interest
25 here. It was broad degradation that would affect this

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 kind of safety margin. So a small thin spot wasn't
2 going to matter.

3 Again we're confirming their number.
4 We're not trying to independently calculate something
5 that's totally ours.

6 CHAIR MAYNARD: Can we go on?

7 MR. ASHER: Thank you very much. I want
8 to talk a little about commitment in the open items.
9 I want to just point out a few things in the open
10 items.

11 (Off the record comments.)

12 CHAIR MAYNARD: Okay. Could we pay
13 attention here? Okay. Go ahead.

14 MR. ASHER: Yes. These are the five open
15 items we have right now and during the Applicant's
16 presentation, it said that the first open item is the
17 one that they are working on and they are going to put
18 in stove one, they are going to put four probes which
19 results in the area of the drywell shell and they say
20 that other four are accepted by NRCI. I disagree with
21 that. The OI on the embedded shell is not something
22 that we have completely zeroed in on because
23 quantitatively the Applicant provided a pretty
24 convincing response qualitatively that it is a
25 concrete environment and it is a new chance of having

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 oxygen getting into that area and at the most what it
2 can do is not less than 0.732 or whatever they had
3 shown in there. That was their argument and
4 qualitatively I tend to agree with that argument.

5 But I do feel that they should show some
6 maybe chipping concrete in a particular area where the
7 damage had been the most, for example, in the sand bed
8 area to show that there's no corrosion here or there's
9 a minimum corrosion. Something has to be done in that
10 area.

11 We also provided an NXER report that the
12 Office of Research had developed earlier where they
13 can really find the thickness of the matter between
14 the embedded shell. These are guided but they are
15 more experimental in nature. I did request the
16 Applicant to explore some of them to see if they can
17 find something, to see if the metal thickness can be
18 measured somehow.

19 So embedded shell is still the annoying
20 one. It's very difficult to -- Qualitatively as I say
21 I agree with their arguments, but quantitatively I
22 don't have anything to go by.

23 The other three I agree with the
24 Applicant's conclusion that we have taken care of
25 through commitments and everything else.

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 MEMBER ARMIJO: I think -- I keep going
2 back to this one table in that June 20th letter. I
3 think it was a response to a request for additional
4 information. The Applicant submitted data showing the
5 margin for the lower sphere which I presume is the
6 embedded part of the containment. Is that correct?

7 MR. ASHER: No, the lower sphere includes
8 the sand bed area.

9 MEMBER ARMIJO: They have a separate line
10 for sand bed than they have for the lower sphere. But
11 you're saying the lower sphere is let's say below the
12 equator. Is that --

13 MEMBER SIEBER: Below the knuckle.

14 MEMBER ARMIJO: Below the knuckle. All
15 right. I understand now.

16 MR. ASHLEY: Thank you Hans. Which brings
17 up to our conclusion. The staff has concluded that
18 the depending resolution of the open items that there
19 is reasonable assurance that the activities authorized
20 by the renewed license will continue to be conducted
21 in accordance with the current licensing basis; that
22 any changes made to the Oyster Creek current licensing
23 basis in order to comply with 10 CFR 5429(a) or in
24 accordance with the Act and the Commission's
25 regulations.

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 CHAIR MAYNARD: Appreciate it. I would
2 just like to make sure everybody realizes that that's
3 the conclusion that you're presenting. That's not the
4 ACRS conclusion at this point. The ACRS has not made
5 any conclusion and still has quite a bit more to take
6 a look at. So I want to make sure that people
7 understand that's not an ACRS conclusion.

8 With that, I'd like to -- I believe that
9 we have -- That does complete the NRC staff's
10 presentation.

11 MR. GILLESPIE: Yes.

12 MEMBER WALLIS: Can I say something about
13 this? I've been looking at the original data here
14 from GPU and trying to figure it out and trying to see
15 how on earth it's related to the stuff that was
16 displayed in the Sandia study and it looks very
17 interesting and I think they need to be put side by
18 side so someone can explain to me how you go from the
19 measurements and the places where it was measured to
20 the actual numbers that were put into the computer
21 program so we can understand that process and it's a
22 believable one. Otherwise, there are just too many
23 ifs and it may well be it's right. It looks to me
24 looking at it superficially as if someone has made an
25 effort to be conservative and take the lowest value

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 and all that but it needs to be clearly spelled out.

2 MR. ASHLEY: In the final SER.

3 MEMBER WALLIS: Yes, and in the
4 presentations I think too so that it's clear.

5 CHAIR MAYNARD: Yes, I think at some point
6 the ACRS is going to have to have that information.
7 That's something that we're going to have to be taking
8 a look at before we're going to be able to make a
9 determination and I don't think you're prepared to do
10 that today.

11 MR. ASHLEY: No sir. I don't think so.

12 CHAIR MAYNARD: So with that, we'll -- I'm
13 sorry. Did you want to make any concluding?

14 MR. GILLESPIE: No. I mean we'll make all
15 the reports and everything that we have available and
16 if there's a desire for us to come back or meet with
17 a couple of the members and go through the matching of
18 how we did the, how the Sandia staff did the Sandia
19 report, we'll be more than happy to do that.

20 CHAIR MAYNARD: Okay. With that, it
21 brings us to the next agenda item which is Public
22 Comments and first on the list here is Paul Gunter
23 from the Nuclear Information Resource Service. And
24 I'll apologize to you for running late, but we can
25 certainly give you your time here.

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 MR. GUNTER: Thank you. My name is Paul
2 Gunter. I'm Director of the Reactor Watchdog Project
3 for Nuclear Information and Resource Service. My
4 remarks are going to be very brief, just opening and
5 then an introduction to Richard Webster who will
6 conduct the presentation.

7 Nuclear Information and Resource Service
8 first got involved with this when we looked at the
9 Applicant's application and we were surprised that so
10 much credit was being taken for the epoxy coating on
11 the severely coated region and began our investigation
12 which led to the filing of the single contention on
13 November 14, 2005 before the Atomic Safety and
14 Licensing Board with regard to an inadequate
15 application in addressing the age management review of
16 the drywell age management review process.

17 So essentially, six groups, five from the
18 state of New Jersey and ourselves, intervened on this
19 single contention and Rutgers Environmental Law Clinic
20 has reviewed the contention and the filings of our
21 experts and took the challenge up. With that, I would
22 like to turn what presentation we're going to make
23 today over to Richard Webster who is a staff attorney
24 with the Rutgers Environmental Law Clinic in Newark,
25 New Jersey. He has a BA in Physics at Oxford

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 University, a Masters in Engineering in Hydrology from
2 Imperial College in London and a JD from Columbia Law
3 School.

4 MR. WEBSTER: Thank you Paul and first of
5 all, I would like to thank the panel for the
6 opportunity to present here today. I don't see how I
7 can do. I need to swallow the microphone here for a
8 second.

9 CHAIR MAYNARD: We make them short so you
10 have to lean in.

11 MR. WEBSTER: It's hard to watch the
12 computer and do the microphone at the same time here.
13 But I can chew gum and rub my stomach at the same
14 time. So that's okay.

15 So what we've heard today has been very
16 interesting and it's been very interesting to watch
17 your reaction because your reaction has mirrored our
18 reaction over the time. It's sort of this very slow
19 revealing of information and each bit of information
20 that you get actually adds to your concerns and the
21 conclusion that we've come to now is that there are
22 some very serious identified concerns. They cover
23 both the current condition of the containment as well
24 as the whether the containment could go beyond safety
25 margins during any extended licensing period.

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 We characterize the process here as
2 putting the cart before the horse because if you don't
3 know what the current margins are it's pretty hard to
4 design an adequate program to figure out whether those
5 margins are being maintained and at the moment, all
6 we've heard from the Applicant is what we already knew
7 which is that the monitoring has not been a time
8 sequence and it has not been adequate in terms of
9 space to really allow you to draw any definitive
10 conclusions about the current margins.

11 Now let me just come through in more
12 detail and I'm going to start with the embedded region
13 because that's simpler because simply there's really
14 no data. So we don't have to worry too much about the
15 data there because there is none. And again our
16 concern is about the current state of the embedded
17 region and it's about the potential state of the
18 embedded region during any extended licensing period.
19 And similar concerns for the sand bed region. It's
20 whether it meets safety margins now and whether any
21 significant degradation in the future would be
22 detected before safety margins are violated and that's
23 actually, that fourth item, is the subject of our
24 contention as well. So there is a limited scope of
25 litigation here and that's what we're litigating as

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 well.

2 So I think you've seen the diagrams. This
3 is a bit of a bigger diagram of the containment and
4 just to be clear then, this is the sand bed region.

5 CHAIR MAYNARD: I'm sorry.

6 MR. WEBSTER: Paul will point.

7 CHAIR MAYNARD: Stay at the microphone.

8 MR. MAYNARD: Paul will point to the sand
9 bed region and then the embedded region is right below
10 that. So we're talking about a small portion of a
11 very large structure here, but a very significant
12 portion.

13 Now normally our temporal look at this
14 really starts and ends in 1992 because in 1992, they
15 took the sand out. They couldn't look at the region
16 very comprehensively before 1992 because the sand was
17 there and there's that large concrete curb on the
18 inside covering around two-thirds of the sand bed. So
19 from the inside, all they really do is look at the top
20 third and that led to the erroneous conclusion that
21 this was called at the time a bathtub ring of
22 corrosion. Actually, it wasn't a bathtub ring of
23 corrosion. It was a bathtub ring of monitoring.

24 So then when they got in there in '92 and
25 scrubbed it down, we did get a look at what was

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 happening in there and what was found was very
2 concerning. In terms of embedded region, the sand bed
3 floor was unfinished, water had ponded on the floor,
4 the floor had deep craters which is so far
5 unexplained, but we think they are potentially due at
6 least to corrosion or rebar in that concrete.

7 Until `92, there was no seal present
8 between the shell and the concrete to reduce
9 penetration of water in the gaps. Remember we have
10 ponded water in this area. The fact that there's a
11 seal there at all now tends to indicate there was a
12 gap. So it seems highly likely that that water has
13 penetrated into that gap and into the embedded region.

14 MEMBER WALLIS: Now this water that has
15 ponded on the floor, that's inside the containment.

16 MR. WEBSTER: No, that's outside.

17 MEMBER WALLIS: Outside. When you say
18 ponded, you mean outside.

19 MR. WEBSTER: I mean the outside floor by
20 the drain stem.

21 MEMBER ARMIJO: You mentioned deep crater.
22 Could you be more quantitative?

23 MR. WEBSTER: No, that's just taken from
24 documents that we've seen.

25 MEMBER ARMIJO: You don't have any --

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 MR. WEBSTER: Paul, why don't you look up
2 those while I'll continue? I'll get back to you. I
3 think they're in terms of feet rather than inches.

4 MEMBER ARMIJO: In area?

5 MR. WEBSTER: In area.

6 MEMBER BONACA: And this is once you
7 remove the sand. Therefore, it's a surface.

8 MR. WEBSTER: Right. This is the surface
9 that's found once the -- Here we are. Here's the
10 quote. Once the sand is removed, it reveals the
11 concrete surface which has hitherto been covered up
12 and it says the floor was cratered with some craters
13 adjacent to the shell. A few craters were big, about
14 12 to 13 feet long and 12 to 20 inches deep and 8 to
15 10 inches wide.

16 MEMBER WALLIS: Twenty inches deep?

17 MR. WEBSTER: Yes.

18 MR. WEBSTER: And it says concrete
19 reinforcement bars could be seen bare in many bays. So
20 this certainly seems indicative that something's going
21 on in this embedded region.

22 Now the other thing thinking about the
23 sources of water, we've heard that there's quite a lot
24 of wet areas in this plant affecting the wires and so
25 forth. It hasn't been ruled out yet but some of this

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 water down at the bottom could be from groundwater and
2 we think that's a potential source of water that so
3 far needs to be eliminated and we haven't seen
4 anything that eliminates that.

5 Now corrosion is possible contrary to what
6 the Applicant would like to believe. Our expert has
7 assessed what the Applicant has put forward. He
8 states the statement that the concrete generates a
9 high pH environment, a pH of 12 to 13, and
10 thermodynamic calculations reveal no corrosion of iron
11 above 10 room temperature.

12 The latter statement is patently wrong.
13 Thermodynamics clearly demonstrate that iron can
14 interact with water over the entire pH range even more
15 in the presence of oxygen. The rate of the reaction
16 is governed by the protectiveness of the corrosion
17 product layer. So from what we've seen and we've been
18 provided with absolutely no expert evidence whatsoever
19 from the Applicant about this issue and I don't know
20 if the NRC has had expert evidence on this issue, but
21 from what we've seen there absolutely is no
22 justification whatsoever for an assumption that no
23 corrosion could occur in the embedded region. In
24 fact, the opposite it appears that it was wet, that
25 there's at least some oxygen present at the top and

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 therefore also the visual observation which we didn't
2 know about until today is that the corrosion was just
3 as bad at the bottom as it was at the top if not
4 worse.

5 MEMBER WALLIS: Are you saying partly that
6 if there are these craters in the concrete then the
7 concrete will no longer protect the steel? Is that
8 part of your contention?

9 MR. WEBSTER: No, what we're really saying
10 is that the craters may have resulted from rebar
11 corrosion and then once the rebar corrosion started to
12 happen, that provides a way for the water to seep down
13 into the --

14 MEMBER WALLIS: It provides channels for
15 the water.

16 MR. WEBSTER: Right.

17 MEMBER WALLIS: Okay.

18 MR. WEBSTER: So the effects of sand
19 removal ironically may have actually made this area
20 worse. There's a phenomenon called differential
21 aeration where actually in a crevice situation you
22 don't need oxygen present to have corrosion occurring
23 because electrons can be supplied through conductants
24 of the surface and so actually you can get
25 preferential corrosion of oxygen starved areas under

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 certain circumstances. And it appears that that is
2 possible here, but of course, it's never been
3 verified.

4 So we're not saying it's certainly
5 happening but it's certainly a possibility and it's a
6 possibility that needs to be eliminated before any
7 conclusions can be drawn about what's happening in
8 this embedded region and what has happened in this
9 embedded region prior to 1992 and in the 14 years
10 since 1992. It actually astonishes us that this
11 situation has gone unaddressed by the NRC for this
12 long.

13 MEMBER WALLIS: Where does this 0.33 come
14 from?

15 MR. WEBSTER: 0.33 is what was measured in
16 the sand bed region. You're skipping ahead. It was
17 what was measured in the sand bed region prior to the
18 sand being removed. There has been no corrosion rate
19 established. So we decided we would use that
20 corrosion rate.

21 MEMBER WALLIS: For a year or just the
22 total?

23 MR. WEBSTER: This is per year.

24 MEMBER WALLIS: For a year?

25 MR. WEBSTER: Per year. That was the

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 maximum.

2 CHAIR MAYNARD: Did you get that from
3 taking what the original thickness was and what the
4 measured thickness was?

5 MR. WEBSTER: Right.

6 CHAIR MAYNARD: That's how you generated
7 your --

8 MR. WEBSTER: Right.

9 MEMBER WALLIS: That happened in a year.

10 MR. WEBSTER: There were certain areas
11 over time that that happened. That's the worst case
12 and what we're saying is until a rate is established
13 let's assume the worst case. I mean the Applicant it
14 seems has the duty to establish a corrosion rate.
15 They haven't done that yet. They've had this problem
16 for -- They've known about this problem for at least
17 14 years and so far have done absolutely nothing about
18 it.

19 So the steel thickness in the very lower
20 region is 0.676 as we've seen. The thickness at the
21 top is higher. It's 1.154 and just to be clear the
22 corrosion rates in the sand bed region do not bound
23 the corrosion rates in the embedded region because of
24 this differential aeration phenomenon.

25 MEMBER SIEBER: Can I conclude from this

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 that in two years you are corroded all the way
2 through?

3 MR. WEBSTER: If that corrosion rate
4 applied. We're not saying that corrosion rate does
5 apply. We're saying the corrosion rate is unknown.

6 So I don't think it surprises you that we
7 think some action is required here. We think there
8 needs to be a comprehensive check of current thickness
9 of metal in the embedded region. I'm very happy to
10 hear Hans Asher suggest that the analyses does want
11 some measurement of that region because that's
12 certainly news to us as of today. But we think that
13 the analyses has to be comprehensive. Looking at this
14 problem though a keyhole is not going to produce the
15 answer.

16 Second, I think this is very obvious.
17 They need to monitor for wet conditions in the
18 embedded region using electronic detectors. From what
19 our expert tells us, it's quite possible to insert
20 electronic detectors down there that register spacial
21 resistance and that would actually give you some idea
22 about whether the area is wet or not and it would
23 actually bolster up the Applicant's aging inspections
24 of this seal. I mean it's one thing to look at the
25 seal, but what the Applicant said with regard to the

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 component that was cracked is that visual inspection
2 identified one crack and then 100 percent UT
3 identified six cracks. That shows that visual
4 inspection doesn't give you the whole answer. It
5 gives you part of the answer. Once you see some
6 concerns, it's time to go and do some real
7 measurements and we have serious concerns already. So
8 we think it's time to go and do some real measurements
9 here. Let's just not sit around and argue about it on
10 an academic position when there's a real problem out
11 there and it needs to be solved and it needs to be
12 solved urgently.

13 And finally, the Applicant needs to
14 establish acceptance criteria for the measurements
15 that they're going to take.

16 MEMBER WALLIS: You'd be in trouble using
17 academic in a perjority.

18 MR. WEBSTER: I'm using it not in a
19 perjority sense but merely in the sense that it's
20 theoretical I should say. Remember I'm from Rutgers
21 Law School. So we do have some claims of academia
22 ourselves actually.

23 MEMBER WALLIS: Sometimes academic studies
24 are better.

25 MR. WEBSTER: Absolutely.

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 MEMBER WALLIS: Thank you.

2 MR. WEBSTER: But they're not known for
3 their urgency generally.

4 CHAIR MAYNARD: All right. Go ahead.

5 MR. WEBSTER: So now moving on to the sand
6 bed. So that was basically a quick overview. I'm
7 trying to move quickly here. So if you have
8 questions, I know it's been a long afternoon, so if
9 you have questions please stop me and ask me. But I
10 want to move through this fairly quickly because it's
11 getting to 5:00 p.m.

12 CHAIR MAYNARD: I think you've seen that
13 the Committee is not shy.

14 MR. WEBSTER: Okay. So as we've heard in
15 general in the sand bed, the most critical constraint
16 is buckling. The modeling actually established three
17 criteria and I was surprised to hear only two
18 mentioned. There's one on the uniform basis. There's
19 0.736 inches of wall thickness. Of course, that's not
20 very useful because the wall thickness isn't uniform.
21 So it's kind of hard to apply.

22 There's a single point criterion which is
23 no point should be less than 0.49 inches. Again, it
24 comes back to a point made. I think --

25 MEMBER WALLIS: If it's seven inches

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 buckling, it's not a point phenomenon.

2 MR. WEBSTER: That's right. That's
3 actually a pressure bound phenomenon I think.

4 MEMBER WALLIS: Thank you.

5 MR. WEBSTER: But somebody made the point
6 earlier that you can't just take the single worst
7 measurement and say that's it. You have to do some
8 extreme valuable statistics to actually figure out
9 what the measurements are showing you. It could be
10 the worst point value and actually we have done that
11 for the Applicant because we're such nice guys. We
12 decided to give them a little free work, a little free
13 consulting work. So we've actually already done that
14 for one small portion of the data just to illustrate
15 the concept and show that it needs to be done more
16 comprehensively.

17 And then originally this was all based on
18 modeling of 36 degree slices of the shell. So there
19 are ten bays, 36 degree slices and the problem with
20 that is that there are two assumptions there. One is
21 actual symmetry and the second was a spherical shape
22 and it seems like now we have the Sandia study we've
23 just heard about which is the first that we heard
24 about it too has discarded the actual symmetry
25 assumption to some extent but it does appear to retain

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 the spherical shape assumption.

2 MEMBER WALLIS: Your concern is that if
3 it's slightly off spherical that makes a difference.

4 MR. WEBSTER: Yes. So as I said, these
5 are the problems with the established criteria. The
6 sand bed is far from uniform as I said. It's actually
7 described, the surface was described in the report,
8 reporting the 1992 results as a golfball with dimples
9 going in and out.

10 According to our structural experts who
11 have again done some good free work for the Applicant,
12 the symmetry assumption prevents the simulating anti-
13 symmetric buckling. They actually said that it's
14 possible that the bounding criteria is a combination
15 of symmetric and anti-symmetric buckling, but a
16 symmetric model can't model that. But I assume the
17 Sandia model can. So I guess when we all hear all
18 these caveats about what the Sandia model doesn't do
19 I guess we're wondering which model does do what the
20 Sandia model didn't do.

21 And finally the derivation of the small
22 area criteria was not rigorous because, and I think
23 the same problem actually applies to the Sandia study,
24 you have to look at different geometries. Assuming a
25 square area is not -- I mean it gives you some

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 information but it doesn't tell you what the smallest
2 area below a certain thickness could be to define the
3 safety criteria. It appears that a horizontal gash
4 for instance could be smaller but lead to a more
5 stringent criterion although that's really just
6 speculation. I mean nobody as far as I know has done
7 any modeling to look at the effects of these
8 geometries. But it just seems unlikely that a perfect
9 square is the most bounding geometry. It seems much
10 more likely that's been selected as a modeling
11 assumption rather than based on some sort of review of
12 what would be bounding.

13 Okay. So that's the first point then.
14 The first point is that the established criteria
15 really aren't rigorous. So we don't have any rigorous
16 criteria for this shell as of now. That's the first
17 problem because you keep asking me about the margin.
18 I'm going to try and get to the margin but it's very
19 hard to get to the margin when we don't even have
20 acceptance criteria.

21 So the next problem is what about the
22 measured results. The last measurements that were not
23 in question were taken in '92. They were taken
24 actually from the inside and from the outside. As
25 we've seen, the inside results are very limited

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 because they're limited to the top one-third of the
2 sand bed. The problem with the outside results --

3 Well, let me give you what the results
4 are. The smallest measure of result was 0.603 inches
5 from the inside and 0.618 from the outside. So it's
6 why I have an issue with the Sandia results is they
7 don't even, let along extreme value statistics,
8 represent what was measured and the second issue that
9 results with those that results is of course there are
10 error bars in those results. I mean that's what the
11 result is but that doesn't show you what the worst
12 could be. It's actually around five percent of all
13 thickness error bar. So it's 0.03 for each single
14 measurement just straightforwardly but the extreme
15 value analysis should pull that through. But it
16 hasn't been done yet.

17 And now the GE study looked at how
18 assuming a 0.736 thickness shell could certain areas
19 be below 0.736? Obviously the way it worked really in
20 history is that the Applicant thought there weren't
21 any errors less than 0.736 initially. So they modeled
22 0.736. But then of course some monitoring showed up
23 some measurements less than 0.736 and then they
24 started to say what can we do about that. And what GE
25 did was they cut a square foot and took it down to

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 0.576 I think and had a look at that and what they
2 found was as long as the area below 0.736 was less
3 than one square foot in each bay, you could maintain
4 the safety criteria. But if it went above one square
5 foot, well, I'm not sure they actually tested it
6 above. That's basically the limit of their conclusion
7 that provided the area less than 0.736 was less than
8 one square foot you would be okay.

9 Now I wasn't quite sure when Hans said
10 four square feet because the Applicant's number that
11 they quoted for the area below 0.736 is 0.68 square
12 feet. The problem with that number is they haven't
13 really measured this parameter at all. The
14 measurements from the outside as we've just heard just
15 took the thinnest spot. They didn't make an attempt
16 to measure the area below 0.736 and the measurements
17 on the inside cover around three square feet. There
18 are 12 6"X6" areas being measured. So that covers
19 three square feet.

20 Now we've put out the numbers that the
21 total area was 300 square feet. In fact, we've heard
22 from Hans today that actually the total area is 500
23 square feet. So from the inside, they are measuring
24 less than one percent of the area. So they simply
25 don't have any measurement of the area below 0.736 and

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 that was something that was a bounding result in the
2 modeling. So somewhere along the line, this
3 acceptance criterion got lost and at the moment, I
4 would like to -- I don't want to mischaracterize what
5 Hans said, but it's startlingly worrying to me like
6 the NRC believes that the area below 0.736 in bays one
7 and 13 could be greater than one square foot. If
8 that's true, we would be beyond the safety margins
9 already.

10 MEMBER ARMIJO: I have a quick question
11 for you.

12 MR. WEBSTER: Sure.

13 MEMBER ARMIJO: You say the smallest
14 measured results was 0.603 from the inside and 0.618
15 from the outside. Now are those numbers that you took
16 for the sand bed region?

17 MR. WEBSTER: Yes, these are all --
18 Everything relates to the sand bed region.

19 MEMBER ARMIJO: And this is an individual
20 measurement not an average.

21 MR. WEBSTER: This is an individual
22 measurement not an average. Just to take it up on the
23 averaging, if you look into the averaging you'll find
24 all sorts of problems there. I'll allude to them
25 later but the statistical treatment of these results

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 is a complete mess.

2 So the problem is each measurement is
3 uncertain by about 0.03 inches and just to show you
4 that the Applicant is fully aware of the extent of the
5 error they actually accepted results that showed
6 growth of, I said growth, in metal of 0.05 inches over
7 two years. It was only when we analyzed the results
8 and showed that that growth was systematic throughout
9 the results and therefore could not be a result of
10 random error but had to be the result of systematic,
11 that the Applicant suddenly turned around and decided
12 that there was an anomaly in those results. And
13 actually the anomaly doesn't actually just extend 96.
14 It also extends to 94 because that was done with the
15 same methodology.

16 So these are quotes from Dr. Hausler who
17 is our expert who you can imagine was kind of amazed
18 to discover this. The general thickness for each grid
19 decreases from 92 to 94. So you know first of all
20 there's a claim that corrosion has been arrested.
21 That wasn't what the 92 and 94 result showed. If
22 those 94 results are valid, it actually shows some
23 degree of corrosion even immediately after the coating
24 was placed upon there.

25 The '96 results are the ones that

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 Applicant relied upon to draw a conclusion of no
2 corrosion. But those results systematically showed
3 metal growth and Dr. Hausler coins this was of course
4 physically impossible. Metal does not simply
5 spontaneously get thicker and the Applicant has now
6 agreed with him. But Amergan on June 20, 2006
7 admitted that the 1996 results were anomalous and as
8 I said, the 1994 results are still not validates. The
9 SER basically concludes that you can't rely on the `94
10 results either. As I say, if you could rely on the
11 `94 results, the conclusion would be the corrosion was
12 ongoing. So we really don't have any spatial tracking
13 here of what corrosion is doing in the sand bed
14 region. We might get some in October but at the moment
15 the proposal as I'll show you later is very limited.
16 I'm trying to stick right now to what we know about
17 this thing right now. Is within safety margins right
18 now?

19 So let's look at the margins that were
20 established in 1992. Now remember this is 14 years
21 ago. So we have serious concerns that you can't draw
22 conclusions about the current situation based on these
23 results. I mean it's been 14 years and we know that
24 in 14 years at least over some periods of time water
25 has been coming down this component. Again it's

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 something that we recently found out.

2 So the single point margin was over
3 estimated at 0.11 inches by the operator. Reanalyzing
4 using extreme value statistics, the margin has been
5 estimated by Dr. Hausler and this is based on '02 data
6 which is a limited dataset. So I'm not touting this
7 as the be-all and end-all of analysis. I'm just
8 touting this as a starting point where we need to go
9 and again you see that it comes to around 0.26 inches
10 significantly less than had been estimated by the
11 Applicant.

12 The small areas margin was estimated at
13 0.07 inches by the operator. Again, the problem with
14 that is that he didn't look at the area below 0.736.
15 That area is very sensitive to corrosion because the
16 slope between the thin area and the thick area is
17 relatively small and so a small amount of corrosion at
18 the edge can cause a considerable expansion in the
19 area. So based on an assumption of linearity and the
20 transition between the thin area and the thick area,
21 Dr. Hausler comes up with a margin of around 0.03
22 inches.

23 MEMBER WALLIS: What is the transition
24 like between the thin and the thick area?

25 MR. WEBSTER: Well, we don't have that

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 much information. I've seen a few very fuzzy photos
2 that look sort of like moon shot photos and they seem
3 to be sort of round, sort of like soup bowls they look
4 like on the photo, but maybe the Applicant can
5 elucidate on that a little more.

6 MR. ABDEL-KHALIK: What does this number
7 pertain to, 0.07 or 0.03? Is this the margin?

8 MR. WEBSTER: This is the margin between
9 -- In other words, this is an estimate of the amount
10 of corrosion that would be needed to push the
11 component beyond the code based on the current
12 acceptance criteria which remember we don't think are
13 actually correct. But they are the only criteria we
14 have so we might as well use them just to scope out
15 the problem and again I alluded to this before. The
16 inadequate spatial scope, basically the curbs on the
17 inside of --

18 MEMBER WALLIS: The basis of these claims
19 he hasn't done a buckling analysis.

20 MR. WEBSTER: No, what he's doing is he's
21 looking at -- He's taking the buckling analysis that
22 GE did and he's looking at the criteria that they
23 generated.

24 MEMBER WALLIS: Uncertainties or something
25 and the statistics and all that stuff.

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 MR. WEBSTER: The statistics, he's looking
2 at the measurements that Amergan have produced or at
3 least the ones that they've released to us and is then
4 running them through.

5 MEMBER WALLIS: But their analysis was
6 correct.

7 MR. WEBSTER: No. He's taking their raw
8 results and then rerunning the statistics.

9 MEMBER WALLIS: But he's assuming that
10 they're mechanistic. Their stress analysis was
11 correct.

12 MR. WEBSTER: Yes. I mean we don't think
13 all of it is correct. We dispute. In fact, we think
14 it is incorrect nonetheless because it fails to take
15 into account some important phenomena. But
16 nonetheless in the absence of any other, unlike the
17 Applicant, we don't really have the funding to
18 commission Sandia Labs to do a large study for us. So
19 unlike the Applicant, we're just going to start with
20 looking at what they have said would meet the safety
21 requirements and then see how close they are and
22 they're very close, very, very close. Although let's
23 put it this way. They were very close in 1992. We
24 don't know where they are now.

25 Remember each result has an uncertainty

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 around 0.03. So you can see it's very hard to design
2 a program and this is why we say it's the cart before
3 the horse because it's very hard to design a program
4 to measure thicknesses to this kind of tolerance going
5 forward. If you don't know that you need to do that,
6 then it's very hard to know whether the program is
7 acceptable and that's why we really can't understand
8 at the moment how NRC staff are drawing their
9 conclusions about the acceptability of the program in
10 terms of aging management.

11 Let me go over this. Basically, we've had
12 consulting from stress engineers. What they've said
13 is and I think what's coming out of this Sandia study
14 which is that there isn't enough UT data to really do
15 a good model on what's going on in this sand bed
16 region. What they've said to us is it's routine these
17 days in the oil industry to do a comprehensive scan of
18 the whole vessel. When you get to close to margin, you
19 do a comprehensive scan of the whole vessel, have
20 thickness measurements for the whole vessel, measure
21 the shape of the vessel and then actually use the
22 finite element model as you were suggesting over here,
23 actually put the numbers that you measure into the
24 finite element model and then actually model the real
25 situation and then you can start to look at margin by

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 changing the amount, the thicknesses, of various areas
2 where you suspect or you have some concerns that
3 corrosion could occur and you see whether or how
4 robust the vessel is. When you get close to this
5 degree of margin, we fail to understand why do the
6 most accurate techniques should not be used.

7 So here is the famous table. This is what
8 I call the simplistic treatment of acceptance. You
9 take all these results, you actually throw a few away
10 in the statistical analysis because they don't meet
11 normal statistics, you sort of fudge it around a
12 little bit and then you compare what you label the
13 current thinnest is, but actually isn't the current
14 thinnest at all. It's some sort of average of thick
15 and thin over a quarter of a square foot area and you
16 compare it with a uniform criteria when the service is
17 not uniform. This is absolutely not acceptable as a
18 way to look at acceptance and this is what they're
19 still doing.

20 Let me hasten to add this was taken from
21 an old document, but this is still the process that
22 the Applicant is using. So --

23 MEMBER WALLIS: Does this chart go back to
24 GPU?

25 MR. WEBSTER: It does but it's the same

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 numbers that are in Table 1 of the response that has
2 been so much debated.

3 MEMBER ARMIJO: Actually they're
4 different, but not all that different.

5 MR. WEBSTER: They're similar. They're
6 similar in the common sense of the word. So in
7 summary, we don't know what the current margins are.
8 In fact, we don't even know if there are current
9 margins. The acceptance criteria has not been
10 updated. We know now that water has been draining
11 from the sand bed at some time over the last eight
12 years. Of course, we don't know when because the
13 Applicant didn't actually do his monitoring as
14 required and we don't actually know where the water
15 came from because the Applicant threw it away before
16 they got the chance to sample it and there is some
17 suspicion that the water could be coming up from
18 below.

19 MEMBER ARMIJO: I'd like to hear more why
20 you think that's possible.

21 MR. WEBSTER: Well, we don't have a lot of
22 data on that. I'm throwing that out as a possibility.
23 I'm really throwing it out to be refuted by the
24 Applicant. What we know is that the groundwater at
25 this site is high, that this is at the bottom of the

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 site, but I don't have a good view of what the
2 relative elevations are between the wet areas and the
3 non-wet areas. I would be very interested -- In the
4 EPRI document that the Applicant has tried to rely
5 upon but it's not a gold document, I think it's a EPRI
6 document for their argument about the embedded region,
7 it says that you should eliminate groundwater as a
8 source of water and the Applicant actually hasn't done
9 that. So if they're attempting to rely upon that
10 document, they should at least do what it says in that
11 document.

12 MR. ABDEL-KHALIK: But the elevation at
13 that point is 8'11" or so.

14 MR. WEBSTER: Of the embedded region.

15 MR. ABDEL-KHALIK: Right.

16 MR. WEBSTER: I'm not quite sure what the
17 relative dating is on that. Is that --

18 MR. ABDEL-KHALIK: Wouldn't that be sea
19 level?

20 MR. WEBSTER: I don't know. I mean I
21 don't know. I'm throwing that out as a possibility to
22 be refuted.

23 CHAIR MAYNARD: I think your point is that
24 you don't have evidence that it is groundwater, but
25 you haven't seen any analysis or enough information to

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 rule it out.

2 MR. WEBSTER: That's right. We're saying
3 it's a cause that they should rule out. It's sort of
4 illustrative that a root cause analysis is woefully
5 inadequate or at least somebody should have looked at
6 those elevations and figured it out.

7 Visual monitoring of the epoxy coat, again
8 this is according to our expert the epoxy coat visual
9 inspection is really not sufficient. He says that
10 visual examination needs to be augmented by more
11 quantitative assessment. Holidays and pinholes in the
12 coatings cannot be addressed by visual examination.
13 The coatings industry have developed methodology which
14 can more accurately establish the integrity of
15 coatings and he actually references four methodologies
16 that are designed to analyze the integrity of
17 coatings.

18 Of particular important is integrity of
19 the putty. This is the seal in the embedded region.
20 Water leakage in the crevice will further stimulate
21 corrosion below the sand bed and floor. We think the
22 coating should be inspected quarterly while wet
23 conditions prevail and at the onset of moisture being
24 detected.

25 Now I was astonished today to hear that

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 half of the bays haven't been inspected at all. When
2 GPU Nuclear applied that coating they estimated its
3 useful life was ten years. We're now 14 years later.
4 So what that means is we're four years beyond the
5 estimated life and half the bays are not being
6 inspected at all. We've heard that the corrosion is
7 quite heterogeneous, that what happens in one way
8 doesn't tell you what's happening in another bay. So
9 if that's the case I don't see any justification at
10 all for the failure to monitor five bays to date.

11 And so finally -- Oh yes. The UT measured
12 area was not adapted to thin areas at the edges. So
13 in other words, when they did their 6"x6" area if the
14 areas at the edges were thinner than 0.736 they didn't
15 then expand the area and keep going to define the area
16 that was thinner than 0.736. They just stopped there.

17 And as we know, they didn't measure known
18 areas that are thinner than 0.736. That scatter plot
19 that I think, Dr. Wallis, you were looking at from the
20 1992, I should have put that on my slides, assessment
21 shows a scatter of thin areas all over the shell and
22 there was no effort to measure the area of those thin
23 areas. The only measurement was the thinnest spot on
24 those areas which I think was -- I mean I don't know
25 exactly the temporal sequence but certainly once the

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 GE modeling was available for those small areas, I
2 think it behooved someone in either the NRC or the
3 operator to go out and measure those areas because
4 those could be absolutely critical.

5 My clients are amazed here of the
6 oversight situation of this reactor. We have a
7 situation and we really have no idea right now what
8 the situation is, what the margins are and whether
9 they're meeting the code or not. As far as my client
10 is concerned, that's really not remotely acceptable.

11 So single UT measurement uncertainty is
12 very close to the margin. So the operation fails to
13 fully account for uncertainty and finally, there is
14 insufficient data therefore to calculate the area
15 below 0.736.

16 So that's what we don't know about the
17 current situation really. So given what we don't know
18 about the current situation it's pretty hard to
19 predict what we're going to be able to do in the
20 future. At best we can say that the predictions of
21 the future are highly uncertain and that to determine
22 the appropriate monitoring in terms of spatial scope
23 and the required accuracy, we need to know the current
24 margin to a high degree of certainty and the only way
25 we're going to know is that we're going to use the

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 most accurate techniques as proposed by Stress
2 Consulting.

3 And to determine the monitoring frequency
4 we need to look in a very systematic way at corrosion
5 conditions. Let me come through these in more detail.
6 We need to estimate the worst case corrosion rate
7 which we had some questions about before. We're using
8 a very high corrosion rate. I probably don't think
9 that's realistic.

10 MEMBER WALLIS: This is your 0.33 inches
11 per year.

12 MR. WEBSTER: Right. I don't think that's
13 realistic but I don't think there's any other number
14 out there. So you want to take the biggest one and
15 again it's a question of should this be a process of
16 elimination as far as we're concerned. Let's start
17 with the worst case assumption and work our way in;
18 whereas the Applicant has done absolutely the
19 opposite. They've started with the best case
20 assumption, zero corrosion, and said can we show zero
21 corrosion is okay. They're struggling to show that.

22 So the proposed program is inadequate.
23 What they proposes for the next outage is that they
24 will measure or at least what they proposed in writing
25 in their June 20th commitment is that they will

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 measure the areas from the inside that they measured
2 before. So it will twelve 6"X6" areas in the top area
3 of the drywell, of the sand bed region of the drywell,
4 totally inadequate to even compare to the current
5 acceptance criteria.

6 The statistical techniques as I said
7 before using the data analysis are completely flawed
8 and I will go into more detail on that. The coating
9 integrity as I said hasn't been adequately maintained.
10 There are tests out there. They should be done both
11 immediately after it's applied. I was again
12 interested to hear that again one reason that there
13 wasn't an aging problem was because it was an
14 installment problem. For this coating, I mean we
15 don't know whether it was an aging problem or an
16 installation problem because they didn't properly
17 measure it after they installed it and they haven't
18 measured it since. So I don't know how splitting the
19 hairs about which kind of problem it is doesn't mean
20 it's not a problem. The fact is they haven't looked,
21 they haven't made sure this installation was done
22 properly and they haven't looked systematically at
23 whether it continues to be functional. In fact they
24 haven't looked at all in half the bays about whether
25 it continues to be functional.

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 And then finally, the initial UT
2 monitoring proves it every four years. I don't know
3 how anybody came up with four years. I mean if you're
4 going to have any kind of corrosion rate I don't
5 understand how you can calculate four years. The idea
6 that the upper region bounds the corrosion rate is
7 completely wrong. The temperatures are much higher in
8 the upper region. That means that it's less likely to
9 be wet or at least the moisture will evaporate more
10 quickly and then there's this firebard D stuff in the
11 upper region which isn't present in the sand bed
12 region. So I don't think the results in the upper
13 region, they are always much smaller in the sand bed
14 region, the corrosion rate there. So it's a datapoint
15 out there, but it certainly doesn't bound the sand bed
16 region in any way at all. And I'm amazed that that
17 would even be put forth as an idea. It doesn't seem
18 to make sense to me.

19 So finally, we must build in fail-safe
20 checks. What we've seen from the Applicant's failure
21 to meet its commitments is that when you just rely on
22 one commitment for safety if they miss on that
23 commitment, you have a safety problem or you
24 potentially have a safety problem at least. We
25 strongly believe that there have to be fail-safe

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 checks, multiple systems in place, to make sure that
2 if we have a margin on this drywell that it's
3 maintained.

4 Okay. I think I'll skip over that one.
5 Statistical techniques, there was some interest in
6 that. The first problem is that the potential for
7 future corrosion is not estimated when no corrosion is
8 measured. It's just an assumption that we didn't see
9 any corrosion in the past. It won't happen in the
10 future. I've never seen any justification for that.
11 So I'm sure now we know given the error bars that it
12 could be it's a sampling artifact that you see no
13 corrosion or it could be that the conditions could
14 change in the future. So the past conditions are not
15 indicative of future conditions necessarily. So you
16 have to really look at the propagating error bars
17 going forward to see what's happening even when you
18 see no corrosion.

19 MEMBER WALLIS: These are two measurements
20 side by side.

21 CHAIR MAYNARD: Wait. Listen to the
22 remarks here.

23 MEMBER WALLIS: I'll talk to him.

24 MR. WEBSTER: So secondly -- Do you want
25 me to continue? Secondly there's an erroneous

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 assumption of linearity over time. In fact, it's
2 quite possible for pit corrosion to accelerate over
3 time. So this projection of linearity again no
4 justification again whatsoever for that.

5 Again there's an erroneously assumption of
6 unchanged conditions. I mean if you're monitoring
7 every ten years but the corrosion could happen in four
8 years or three years or two years, then the monitoring
9 every ten years is inadequate and at the moment, we
10 think it's possible that the corrosion could happen
11 very quickly especially in the crevice corrosion of
12 the embedded region. And there is just absolutely no
13 data out there on it. So we think you have to be
14 conservative. Once every ten years doesn't seem very
15 conservative to us.

16 This 95 percent confidence interval, this
17 is again another mystery. I mean this means that
18 basically there's a potential violation of the safety
19 margin one and 20 times for this kind of confidence
20 interval. Now we've seen no analysis of how that
21 projects forward into a safety calculation and I think
22 if you're going to accept that kind of low bound of
23 certainty for a safety significant component, you
24 really have to show rigorously that it doesn't
25 translate into some kind of safety problem and that

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 just simply hasn't been done. As far as we can tell,
2 somebody got their statistics textbook out, saw 95
3 percent as a standard interval and just started
4 messing around with that.

5 Confirming that view, somebody tried to
6 use normal statistics. The problem with normal
7 statistics of course is it's generally two-sided and
8 there are various assumptions built in. Here you
9 really need a one-sided distribution and our expert
10 has recommended a couple of distributions that might
11 be more appropriate. The fact that the normal
12 distribution is not appropriate was really found by
13 the Applicant. They kept analyzing the results and
14 checking that the normal distribution was right and
15 finding it wasn't. So their response instead of
16 saying we go the wrong distribution here was to
17 discard data and to divide the data into different
18 subsets in a desperate attempt to fit the data back to
19 a normal distribution. When any reasonable
20 statistical view would have been this distribution is
21 not working. Let's change distributions. You really
22 can't -- You have to really see what the data is
23 telling you and just cherry-picking the data to fit
24 into a distribution doesn't seem as of our expert to
25 be a very rigorous scientific approach.

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 They failed to look systematically -- Yes,
2 I mentioned the data filtering. I want to emphasize
3 that again. In certain cases, we see data being
4 discarded, pits being taken out because they don't fit
5 normal. In fact our expert is saying that's precisely
6 what you expect to see when corrosion is happening.
7 Certain pits go very deep and they are way beyond
8 three standard deviations. But those pits are
9 precisely the ones you have to worry about most not
10 the ones you should throw away when you're doing your
11 data analysis.

12 MEMBER WALLIS: These are pits in the
13 shell.

14 MR. WEBSTER: Yes, they are pits in the
15 shell. Yes.

16 MEMBER WALLIS: Not pits in the --

17 MR. WEBSTER: No, they are pits in the
18 shell.

19 So they fail to look systematically at
20 uncertainties in the measurements. When you see an
21 estimate about the square footage of area below 0.736,
22 you really have to ask yourself what is the
23 uncertainty. Given the uncertainty on each individual
24 measurement, the uncertainty on that is very likely to
25 be high and we think that the modeling needs to

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 reflect that worst case assumptions, i.e., what could
2 be the case right now. We really think on a modeling
3 study what you need to do is to look at what could be
4 the case right now given the variation, given the
5 uncertainty in the results and then what could be the
6 case in the future given the time intervals and the
7 potential corrosion rate. So far, nothing like that
8 has been done.

9 And again, we keep coming back to this.
10 We were been unable to estimate a corrosion rate right
11 now because we really have one datapoint in the sand
12 bed region since the sand was removed. That's in 1992
13 It's very hard to get a rate out of one point. And
14 the problem -- Well, when next results we'll have two
15 points, but the problem is because there's been no
16 monitoring conditions during the time that the two
17 points have been occurring we really have no idea how
18 the conditions will translate into a corrosion rate.
19 And we would like to see a corrosion rate under wet
20 conditions, a corrosion rate under coating failure
21 conditions and so forth. We just don't have the data
22 to even approach thinking about that kind of approach.

23 So here we are. This is an emphasis on
24 maintaining coating integrity. I think I've said
25 this. Basically, visual inspections as the Applicant

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 itself has admitted today misses a lot of details.
2 It's quite possible for pinholes and holidays to
3 occur. Water gets in behind those. You get corrosion
4 happening behind those and actually then the coat can
5 mask that corrosion is occurring.

6 And again because it's so close to margin
7 you don't need a whole lot of corrosion to get to be
8 on the margin. So we believe that visual inspection
9 must be augmented by the industry standard objective
10 measurements. We believe that when wet conditions
11 prevail the monitoring frequency must increase to at
12 least quarterly until more certainty prevails. And we
13 believe that a response to coating failure must be a
14 complete renewal of the coating and comprehensive UT
15 measurements within a quarter.

16 At the moment, they're proposing if they
17 see a small area of coating degradation they will
18 basically fix that area, but not fix the other areas
19 and it seems to us that once the coating starts to go
20 that's indicative of the whole coating needs to be
21 renewed.

22 MEMBER SHACK: Just the statement was made
23 that the ASTM standard calls for visual examination.
24 What industry standard are you referring to?

25 MR. WEBSTER: Let me just check for you.

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 National Association of Corrosion Engineers
2 International Standard Test Method TM00384, Holiday
3 Detection of Internal Tubular Coatings of 2.5
4 micrometers film thickness. Again, National
5 Association of Corrosion Engineers Standard No. --

6 MEMBER SHACK: What was that standard
7 number again?

8 MR. WEBSTER: TM00384.

9 MEMBER WALLIS: Could you explain what a
10 holiday is?

11 MR. WEBSTER: A holiday, I don't think
12 it's used in the English sense. I think it's a small
13 hole. It's a place where the coating didn't apply in
14 other words. I think it's a place here the coating,
15 when you are brushing the coating on or however you're
16 applying it, you missed a spot. The brush sort of
17 took a holiday.

18 MEMBER WALLIS: It didn't stick.

19 MR. WEBSTER: It didn't stick. Your brush
20 was on holiday for that particular spot.

21 I can give you these codes later. They're
22 all in Dr. Hausler's --

23 CHAIR MAYNARD: If you could give him
24 those codes later. I am giving you extra time.

25 MR. WEBSTER: Yes.

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 CHAIR MAYNARD: We do need to move along.
2 MR. WEBSTER: Let me wrap up then. So the
3 monitoring for water, at the moment as we said, as
4 Amergan said, you know they promise they're going to
5 look at these drains in the future although they
6 didn't the past and what we're saying is you know
7 there are electronic water detection systems out
8 there. They would give you a lot more detail about
9 where the water is, when it starts to happen and for
10 how long it happens. You actually end up with an
11 objective measure. You end up with a log and you get
12 just a lot more information out of this. Again I
13 don't quite understand why this hasn't already been
14 proposed. When you're this close to margin and with
15 a component of this significance, it seems to us that
16 you should do the best you can not just try and get
17 away with the least and I'll let you slide by me.

18 Monitoring frequency basically at the
19 moment, it's really very hard to know what the
20 monitoring frequency would be appropriate because the
21 safety margins are not established and the worst case
22 corrosion rates are not known. So as I said we
23 advocate conservative assumptions. And again we
24 strongly believe that we must have fail-safe
25 intervals. We must have fail-safe systems all around

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 because we cannot just rely on this Applicant meeting
2 all of its commitments all the time.

3 Finally, and importantly, Dr. Hausler
4 raised another possible failure mechanism, chloride
5 induced fatigue cracking and suggested that that must
6 be examined and ruled out and as far as we know,
7 nothing has become of this suggestion.

8 Oh, I should mention. This information
9 Dr. Hausler provided was provided directly to the NRC.
10 It wasn't provided as part of the litigation. So this
11 is -- Actually, strike that. I think that's
12 incorrect. That was provided as part of litigation.

13 MEMBER ARMIJO: Do you have any
14 literature, documents, that cite chloride stress
15 corrosion cracking in carbon steels?

16 MR. WEBSTER: I haven't seen any. I will
17 certainly ask Dr. Hausler that question if you would
18 like me to.

19 MEMBER SIEBER: What's the pathway for the
20 introduction of chlorides? Where does it come from?

21 MR. WEBSTER: I'm not sure at this point.
22 I can again check for you. So the Chairman will be
23 pleased to see that this slide is labeled conclusions.

24 MEMBER WALLIS: You keep referring to
25 Hausler's report. Has this been given to the NRC?

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 MR. WEBSTER: These have all been filed
2 with the Atomic Safety and Licensing Board.

3 MEMBER WALLIS: Has NRC seen this work
4 yet?

5 MR. WEBSTER: I believe they have.

6 MEMBER WALLIS: They have. Okay.

7 CHAIR MAYNARD: It was filed as part of
8 litigation.

9 MR. WEBSTER: Some of the memos have been
10 filed as litigation and some of the memos because we
11 were actually prevented from raising the issue of
12 embedded corrosion in the litigation we've actually
13 filed these separately to the staff just in order to
14 help their review.

15 MR. GUNTER: I just wanted to say that I
16 apologize but we did provide all of Hausler's memos
17 last week. So I don't know if you've actually had a
18 chance to review those materials yet. But the ACRS
19 does have them.

20 MEMBER WALLIS: No, absolutely not.

21 MEMBER SIEBER: Filled up a section of my
22 hard drive.

23 MEMBER WALLIS: We have a lot of other
24 things going on too.

25 MR. WEBSTER: I'm sure you do. My hard

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 drive has been filling up too. So in summary at the
2 moment we don't have a current reasonable assurance of
3 safety. I think that's hard to dispute. We know that
4 the proposed monitoring program is inadequate. There
5 are more measurements scheduled this month and if they
6 were comprehensive they could answer many of the
7 questions that have been raised here. The problems is
8 at the moment they're not comprehensive.

9 At best the conclusions about future
10 safety of the shell and the SER and the inspection
11 port are premature. I mean at a minimum we have to
12 wait for these results, but the problem with the
13 results is that because they're not comprehensive,
14 they really won't solve most of these problems. So
15 what we need to do here, what's happening really in
16 this problem, when you look at it from stance of
17 what's really happened is that a whole bunch of
18 assumptions have accumulated over time, sort of
19 cluttered up the thinking on this program over time.
20 People kept going back and saying the NRC accepted
21 this before so it must be okay and then tried to use
22 what has been accepted before as a guide to what will
23 be done in the future.

24 And the reality is we have serious
25 questions about what was acceptable before should have

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 been accepted before. What we know is it's certainly
2 unacceptable going forward. Until we get a rigorous
3 quantitative analysis based on comprehensive data and
4 careful consideration on certainly, we strongly
5 believe we encourage the ACRS to wait on this
6 application until you really see and are really
7 satisfied that this problem has been addressed in a
8 very rigorous manner. I think any careful analysis of
9 the data will show you right now that the analysis
10 that's been done is far from rigorous, is far from
11 adequate and we end up in a situation now where
12 elected officials have written to the NRC last week
13 asking how the NRC can conclude that this reactor has
14 a reasonable assurance of safety and that's all I have
15 to say. Thank you very much for your time.

16 CHAIR MAYNARD: I really appreciate your
17 comments and the ACRS I assure you has not come to
18 conclusions on this. I think you can tell from our
19 questions and we will be using your comments and
20 information that you've provided here. We'll be
21 factoring that into our future evaluation,
22 deliberation, of this particular license renewal
23 application and take that in conjunction with other
24 information that we have and I'll assure you that the
25 ACRS will not make a decision or recommendation until

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 we have answers to the significant questions that we
2 still have outstanding too. I appreciate your
3 comments there.

4 MR. WEBSTER: Thank you very much.

5 MEMBER BONACA: I have a question that I
6 would like to ask.

7 CHAIR MAYNARD: Okay.

8 MEMBER BONACA: It has to do with do you
9 know specific techniques that could be suggested to do
10 the direct measurements of the embedded thickness,
11 metal thickness?

12 MR. WEBSTER: The short answer is no. I
13 mean it seems that there are some research reports out
14 there that the NRC has cited and the other approaches
15 that chip out the concrete and get down there. Beyond
16 that there's nothing really. There's no magic bullet
17 out there as far as we know.

18 CHAIR MAYNARD: What I would like to
19 recommend to the subcommittee here if I could have
20 your attention here. It is getting late. I believe
21 that we still have a number of questions, a number of
22 unanswered questions. I'm not sure that it would do
23 any good to bring the licensee back up here and the
24 staff and reask a lot of the same questions. I think
25 we need to take a look.

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 I would recommend that tonight we give
2 this some thought. We have an open meeting session
3 tomorrow of subcommittee time and I think at that time
4 we can discuss what we believe our next step should
5 be. There are several options available, another
6 meeting, request additional information, define what
7 needs to be provided or whatever but unless somebody
8 objects to that I would recommend we give it some
9 thought overnight and discuss it in open meeting
10 tomorrow under subcommittee report as to what our next
11 step is.

12 I believe I'm safe in saying that we all
13 still have a number of questions that we don't have
14 answers to yet. Right?

15 MEMBER BONACA: I do.

16 CHAIR MAYNARD: Okay. With no objections,
17 that's it.

18 MEMBER WALLIS: That's the end. No more
19 presentations.

20 CHAIR MAYNARD: We have no more
21 presentations and we're out of time. So with that, I
22 would like to express my appreciation to all the
23 presenters and everybody that participated and I
24 appreciate your patience and we will conclude this
25 meeting. The meeting is adjourned. Off the record.

NEAL R. GROSS

COURT REPORTERS AND TRANSCRIBERS
1323 RHODE ISLAND AVE., N.W.
WASHINGTON, D.C. 20005-3701

1 (Whereupon, at 6:11 p.m., the above-
2 entitled matter was concluded.)