

UNITED STATES DEPARTMENT OF AGRICULTURE
FOOD SAFETY AND INSPECTION SERVICE

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NATIONAL ADVISORY COMMITTEE ON
MEAT AND POULTRY INSPECTION

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SUBCOMMITTEE NUMBER 1
MEASURING ESTABLISHMENT RISK CONTROL
FOR RISK-BASED INSPECTION

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May 23, 2006
2:30 p.m.

USDA South Building
Conference Room 0161
1400 Independence Avenue, S.W.
Washington, D.C.

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I-N-D-E-X

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P-R-O-C-E-E-D-I-N-G-S

(2:40 p.m.)

MS. ESKIN: Okay. So I'd like everybody, if we can start in this discussion by looking at page 2 of the PowerPoint handout at the top. On the first box, on the first screen, identified the six general categories of data that could be considered in this question of determining the effectiveness of this control.

If you start with number one, which would be the Food Safety System Implementation, we have listed under that identified by staff four general areas of -- four general points and some specifically defined data. I think that the real issue, which we will continue to discuss and which was brought up in the public meeting and public comments, is the question of NRs, noncompliance reports. That is one type of data that is currently collected by FSIS inspectors that may have some impact on this issue.

So the question I'm going to throw out to everybody is how do we want to characterize, address, limit, whatever, these NRs, this data. There's all

1 these NRs out there that have been identified already.
2 Many of these reports have little or nothing to do
3 with food safety. There's also concerns that it
4 doesn't capture, these NRs don't capture all the food
5 safety issues.

6 So I sort of have to be ready on the
7 Subcommittee, NRs, are they relevant, all relevant,
8 some relevant, what kind of action do we want to give
9 the Agency on how to handle NRs in this -- how to use
10 NRs in this context?

11 MR. LINK: Charles Link, Cargill. I'm
12 looking at NRs, and not just within our company. I'm
13 looking across the country and we have such an
14 inconsistency with NRs being written. I mean you can
15 go to one plant and get a couple a week and go to
16 another plant and get 10 a week, and it's not --
17 there's no difference in the plant. It's just a
18 difference in the application of how you want to write
19 NRs. And I don't know if that's -- so I have a little
20 bit of a problem with how NRs are going to be
21 referenced because they're not the same across the
22 country. There's a lot of NRs that are written as I

1 think has been mentioned that has zero to do with food
2 safety and, you know, so we ought to weed those out
3 and maybe, you know, as mentioned here, try to weigh
4 or, you know, sort through which ones are more
5 important than others. Maybe it's the old major/minor
6 critical deal, the PDR days, I don't know, but you
7 can't just take one at face value and say this is
8 going to be measure. It just don't work. There's too
9 many inconsistencies.

10 MS. ESKIN: You can't consider all NRs.
11 That's the general point here.

12 MR. ELFERING: Kevin Elfering from
13 Minnesota. As I had said earlier, NRs a lot of times
14 are opinions and, you know, you're going to have maybe
15 as many opinions as you're going to have inspectors.

16 I think that there might be some valuable
17 information there but you'd almost have to first of
18 all do a survey of NRs and really see what, what --
19 the food safety issues. NRs are written only for food
20 safety concerns. We can make a review of them and get
21 a much better feeling if they would be of any benefit
22 or not. You know, you're going to have -- like

1 Charles said, you might go to a plant, who you have an
2 inspector that just likes to write a NR, and then you
3 might have a plant that has an inspector that doesn't
4 like to write NRs, and may talk to them verbally. So
5 it's too inconsistent.

6 Your microbiological data is going to be
7 consistent.

8 MS. ESKIN: Right. Okay. So one thing
9 Kevin just suggested and let's think about this is,
10 going back to the Agency and saying you need to do --
11 you should do, we think you should do, some sort of
12 comprehensive review of the whole NR system and see
13 what changes might be made to allow the easier capture
14 and the more consistent capture of food safety related
15 NRs.

16 UNIDENTIFIED SPEAKER: Before considering in
17 this risk-based assessment.

18 UNIDENTIFIED SPEAKER: Yeah, do the
19 assessment of the NRs.

20 UNIDENTIFIED SPEAKER: And then if you find
21 really good consistent data, then definitely. Then
22 you --

1 UNIDENTIFIED SPEAKER: You can justify
2 including them.

3 MS. ESKIN: Any comments from the Committee
4 members on that issue? Gladys?

5 DR. BAYSE: Gladys Bayse. I -- that sort of
6 process down for what we're trying to do. It sounds
7 like it needs to be done, but should that be an
8 initial -- I don't know.

9 MS. ESKIN: I think that's a concern to
10 raise but this is a potentially -- I mean this is data
11 that's currently collected. It's part of the process
12 and it could be useful in this -- I understand and
13 appreciate the concern about not wanting to slow it
14 down, but we want to do it right and doing it right
15 may mean it takes a little more time than we'd like it
16 to take.

17 DR. DENTON: I think in following up with
18 what Sandra's saying, we have a lot of information,
19 and we're really not sure what the quality and
20 usefulness is, and before we recommend making a change
21 in that, I think we probably need to mind that data
22 set just a little bit to see if there are some useful

1 things there that would guide us in our thinking with
2 regard to what perhaps could be modified in that.

3 MR. ESKIN: Mike, did you want to say
4 something?

5 MR. KOWALCYK: Yeah, this is Michael
6 Kowalcyk with Safe Tables Our Priority. To follow up
7 on that point, and I think Charles brought up a good
8 point, that even within an organization, there's
9 differences, and I mean even just rudimentary
10 measures, on average, I mean we're looking at 5500
11 plants that we're looking at here. On an average, in
12 a month, what's the average number of NRs any given
13 plant could expect to have, and what are those NRs
14 like. What makes up those NRs because if we're going
15 to use this to drive some type of data driven process,
16 the metrics need to be consistent, and I don't know if
17 USDA has historical data, how far back it goes, where
18 you could go back and look at NRs over a period of
19 time to get a sense for, you know, probably cut off,
20 you know, post-HACCP because pre-HACCP probably
21 doesn't apply. And, you know, take a survey to see,
22 you know, how many are there out there and maybe

1 categorize them as to certain categories. So taking
2 that step back because my concern would be doing --
3 following up something where you would incorporate NRS
4 and then try to apply some type of weighting. You
5 might not have the most accurate picture, and I mean
6 just this question, how do you make a recommendation
7 when you're really not sure what you're dealing with.

8 MS. ESKIN: You can at the very least make
9 this initial cut perhaps, meaning is it food safety
10 related. I know it's not a black and white line.

11 The harder perhaps step, is the next one
12 which is between -- among this universe of food safety
13 related, does some get more weight than others, but at
14 least initially because in my mind I think we're
15 comfortable --

16 MR. LINK: We can do that pretty quick, but
17 you couldn't do it just saying, well, you know, one
18 plant has more numbers of food safety NRS because that
19 varies by region of the country.

20 MS. ESKIN: Right.

21 MR. LINK: I think, Mike, the comment you
22 made on the consistency, if you look district to

1 district, it's consistent year to year if you look at
2 NRs that are written, you know, in some general area
3 of the country that they write all the NRs. In other
4 areas they don't.

5 MS. ESKIN: Right.

6 MR. LINK: Then you get plant specific
7 stuff, too, that's different.

8 MR. TYNAN: Could I interrupt for a moment
9 before you move onto your next topic? This is Toni
10 Law (ph.). Tony is one of our Administrative
11 Assistants, and she's coming here to help us and as
12 you get ready to do the report, she'll be able to do
13 that.

14 MS. ESKIN: Great. And I've been taking
15 lots of notes. So --

16 MR. TYNAN: Whenever you want her to start
17 typing, she's ready.

18 MS. ESKIN: Okay. Great. One other thing
19 about, you just mentioned with this NR review. It
20 would obviously be done, supervise with FSIS staff but
21 also getting the inspectors involved since they're the
22 ones who issues these NRs who are actually in the

1 plant that would be essential.

2 Mike, did you want to say something?

3 MR. GOVRO: I have a couple of points. At
4 the State level, we've always used a ranking system
5 for violations, and these are often used in coming up
6 with a point total for a food service establishment in
7 order to give them a ranking like A, B, C or in
8 compliance, out of compliance, various systems used
9 around the country. So a lot of work has been done
10 in, in weighting which I think could be accessed. And
11 recently we've had critical and non-critical -- food
12 code brought in the CDC risk factors which are like
13 extra critical violations and, you know, I think it
14 would be important to rank them if you're going to use
15 them.

16 Having said that, I talked earlier about
17 using data on violations to compare one inspector to
18 another, and found that there was such a variation
19 between inspectors on our staff, that I found the data
20 to be useless, and the instance we had the opportunity
21 to go away from using those scores to communicate to
22 the public, we did it. We got away from it because I

1 just had no confidence that there was any consistent
2 message that could be delivered. So, you know, if you
3 look at how things are marked from one part of the
4 country or one plant to the next, and you find, you
5 know, I would find that I would have some people
6 marking a certain violation 0 percent of the time, and
7 another person marking it 70 percent of the time.
8 Something's wrong there.

9 MS. ESKIN: So then how do you fix that?

10 MR. GOVRO: Well, it's a training issue, and
11 you can close the gap but, you know, and these types
12 of things as Kevin said, it's an opinion and that's
13 very subjective data, and I really question the value
14 of using something like that to come up with a
15 quantified score that puts somebody in a particular
16 category. I'm uncomfortable with that.

17 MS. ESKIN: Are you comfortable with at
18 least this level of suggestion meaning taking a look
19 the NRs, try to get some sort of a comprehensive
20 assessment of how they currently are used, what does
21 have a food safety implication or do you think that's
22 not going to be a worthwhile exercise?

1 MR. GOVRO: No, I think they should be
2 looked at in a way and weighted or ranked in some way
3 so that you can decide which ones you want to use in
4 an assessment, but I think you need to have a pretty
5 high level of confidence that you're not getting
6 opinions and that you've got one guy that, you know,
7 as someone said, just doesn't like to write NRs, maybe
8 they're too much trouble to do, and another guy that
9 just, you know, he's got it in for somebody and he
10 likes to write a lot of them.

11 MS. ESKIN: So be aware of these issues of
12 inconsistent application --

13 MR. GOVRO: Yes.

14 MS. ESKIN: -- and -- right. Okay. Are
15 there any other comments first of all from the
16 Committee members on this issue regarding NRs?

17 MR. LINK: Just one other comment. Charles
18 Link. Somebody mentioned the failure. They do try,
19 currently try, number of tasks performed, number of
20 tasks actually failed, whether -- which would result
21 in a NR which might I guess you could write it down.
22 That might be something another 11 would look at in

1 examining how much of a failure rate is a plant
2 particularly running on a particular task.

3 MS. ESKIN: That data's collected but is
4 it -- you're saying it's currently --

5 MR. LINK: USDA has it.

6 MS. ESKIN: USDA has it but they don't
7 necessarily do anything with it right now.

8 UNIDENTIFIED SPEAKER: We analyze it.

9 MR. LINK: Really.

10 UNIDENTIFIED SPEAKER: Yeah.

11 MS. ESKIN: All right.

12 MR. ELFERING: One other thing, too. Kevin
13 Elfering. You have HACCP failures. You have SSOP
14 failures, and should risk-based inspection be based on
15 a facility that is operating in unsanitary conditions.

16 MS. ESKIN: You're saying it's not.

17 MR. ELFERING: Maybe that should be a
18 consideration. If you have, if you have a lot of SSOP
19 failures in a facility, that should also be considered
20 in whether or not that facility may be at a higher
21 risk for producing a -- product.

22 MS. ESKIN: How is that SSOP failure

1 recorded? In other words, how does the --

2 MR. ELFERING: It would be on the NR as
3 well.

4 MS. ESKIN: Right. Right. That's what I'm
5 saying.

6 MR. ELFERING: I mean you want to be able
7 to --

8 MS. ESKIN: That would capture it.

9 MR. ELFERING: You want HACCP data, HACCP
10 failures, and SSOP failures.

11 MS. ESKIN: That goes back to this ranking
12 question but like it's been said, once it's been
13 figured out where they all sort of fall.

14 MR. ELFERING: But then again you have to
15 sort out that you don't want to have record -- not
16 necessarily recordkeeping failures but actually
17 equipment that has not been cleaned properly, where
18 you actually are doing -- when they're doing
19 verification, and the inspector is finding that
20 equipment wasn't cleaned properly, not record
21 failure --

22 MS. ESKIN: Right.

1 DR. DENTON: Right. Not clerical, but the
2 actual --

3 MS. ESKIN: Any other comments on NRs?

4 MS. NESTOR: The HACCP failures are 03,
5 right, and the SSOP failures are 01, but as I recall
6 when we got the BSE NRs, you know, sometimes you have
7 some food safety problems that slip into 06D01.

8 MS. ESKIN: Which is what?

9 MS. NESTOR: Which is facilities but you get
10 some food safety, so I don't know how -- I mean there
11 are hundreds of thousands of NRs. I don't know how
12 you're going to separate these things, you know, I
13 don't know whether it's just going to be so easy as to
14 just say, okay, we're just going to take the 03 safety
15 ones.

16 MS. ESKIN: Well, it seems like a reasonable
17 place to start. It may result after doing some sort
18 of comprehensive review that it may be too problematic
19 to set up a system, and something else may need to be
20 created that would reflect it. I don't know. I'm
21 just saying do you think it's still a reasonable,
22 still a worthwhile endeavor to take a look at, in some

1 systematic way, NRs, for this reason, to kind of get a
2 sense of how to measure?

3 MS. NESTOR: Do you mean all NRs or do you
4 mean just looking at the 03s?

5 MS. ESKIN: Well, you have to -- I think
6 that looking at all NRs initially.

7 MS. NESTOR: Yeah.

8 MS. ESKIN: Just because they're categorized
9 a certain way right now doesn't necessarily mean they
10 do or don't have food safety implications.

11 MS. NESTOR: I think it's worth looking at
12 but I really hear what everybody's saying, the sources
13 of inconsistency.

14 MS. NESTOR: Okay.

15 DR. DENTON: I have a question?

16 MS. ESKIN: Yes.

17 DR. DENTON: This is James Denton. I'd like
18 to ask Barb, you know more about the data probably
19 than anybody sitting at the table because you've seen
20 what's been accumulated. Is it reasonable to expect
21 that you can assess that across the NRs and develop
22 those into categories?

1 DR. MASTERS: I'll make a couple of
2 comments, and actually Alfreda also has a comment.

3 Since we've begun implementing HACCP, all
4 NRs have a block on there for food safety versus non-
5 food safety. So I think you could analyze the data
6 and break it out into food safety versus non-food
7 safety.

8 I think the bigger challenges come into play
9 which is what you're starting to get into asking the
10 questions is how do you define once you start looking
11 at the safety NRs, which of those are the food safety
12 NRs of concern which is what we really I think are
13 trying to get some input on from this Subcommittee.

14 More importantly, getting to the point that
15 Felicia is going to raise is in December, the Agency
16 put into place some pull down menus, some drop down
17 menus for our inspection personnel trying to get some
18 consistency for our data analysts, and that is related
19 to 06001 is actually our sanitation performance
20 standard code, and so that area as well as within our
21 HACCP procedure and our FSIS procedure codes, we have
22 drop down menus that try to break down recordkeeping

1 versus monitoring versus verification, to allow us the
2 opportunity to do a little better drilling down in our
3 data analysis. We just implemented that in December.
4 It would be nice to have that to go a little more
5 retrospectively but that's allow us to do better
6 analysis of our data. So that was something that came
7 into play much more recently for the Agency that is
8 allowing us to do a lot better, to look at the
9 records, peer recordkeeping versus the actual, you
10 know, failure of sanitation.

11 MS. ESKIN: Uh-huh.

12 MS. DENNIS: I'm Alfreda Dennis. I'm an
13 inspector. I hear the concerns and comments about the
14 opinion of the inspector which sometimes you can't
15 look at, but if you have -- when a NR document
16 describes a violation of regulation and you cite the
17 proper regulation and the incident and describe it as
18 it happens, if there was a food safety incident or
19 even an SSOP or a consumer protection, if that NR can
20 stand up to, you know, field process and they are
21 valid and it will -- it should be able to be put in a
22 category where it will show a history.

1 Now there might be some people where some
2 plant management don't feel that this is an opinion
3 but when you look at what happened and describe it and
4 it's weighed against the regulatory violations, then
5 they can always put them down. You can take a -- and
6 you may start out not directing affecting a product
7 and if you watch that situation and then you follow
8 it, but there's no problem involved at that point.
9 Last week we had that problem with a piece of
10 equipment. Next week, the same problem exists but --
11 so that situation can relate into a direct product
12 contact situation. So the inspector that's
13 documenting it properly can show the connection
14 between the non-product contact violation versus the
15 actual contact using the 03 or 01B or C or whatever it
16 is. They can -- and it can be a valid point.

17 So, yes, you could start by looking at the
18 data of the NRs, how they're going to stand up and are
19 supported by the violation. I think it would be a
20 valuable source of information.

21 MS. ESKIN: Okay. Let's go onto the second
22 point, and again I'm sure our discussion will come

1 back to some of the issues again when we look at the
2 other two questions.

3 So the second component is identified as
4 food safety system design, and it does highlight the
5 food safety assessments that are done.

6 I had a question and, Barbara, you can
7 answer this one for me. How often are these done?
8 Are they done with any regularity? Is every
9 establishment one done every year, less than a year,
10 more than a year?

11 DR. MASTERS: Our goal is to do a food
12 safety assessment in all of our establishments.
13 Obviously it takes a more significant amount of time
14 to get into all establishments. So right now they're
15 done for cause.

16 MS. ESKIN: Okay.

17 DR. MASTERS: They're done when we implement
18 a new procedure. Right now we're doing them. For
19 example, in our high risk establishments for listeria,
20 as we're risk-based listeria verification, and then we
21 do them randomly across establishments and obviously
22 those are our lowest priority, and then we're doing

1 them in our salmonella -- risk-based salmonella
2 initiative that were put out in February. We're doing
3 a safety assessment on a risk base. So establishments
4 are not meeting our performance criteria on
5 salmonella, they will be a higher priority for getting
6 food safety assessments. So they're kind of
7 prioritized as to how they come in.

8 Right now I think we're about every three
9 years is what we determined. Is that right, Don? Is
10 that what we've looked at?

11 MR. ANDERSON: Yes.

12 DR. MASTERS: The entire 5500 plants will be
13 getting a food safety assessment.

14 MR. ANDERSON: Probably the average time
15 since the last one, maybe a little shorter because we
16 had sort of this -- push but I think it would be safe
17 to say that generally it's at least a year, a couple
18 of years.

19 MS. ESKIN: And again, in general terms,
20 this assessment looks at --

21 DR. MASTERS: The design of everything.

22 MS. ESKIN: -- the design of everything, not

1 necessarily the implementation of everything.

2 DR. MASTERS: The in-plant inspection
3 personnel like Alfreda look at the execution on a day-
4 to-day basis, and the design, they look at everything.
5 They're trained. Our EIAO officers are trained to
6 look at the interrelationship between the sanitation
7 parts, SSOP and HACCP and how they relate together.

8 MS. ESKIN: Kevin?

9 MR. ELFERING: Kevin Elfering. One thing
10 that I think we really need to look at is what is a
11 food safety issue. I mean you're going to get a lot
12 of disagreement perhaps, but to me BSE is not a food
13 safety issue.

14 MS. ESKIN: Okay.

15 MR. ELFERING: So first of all, before you
16 starting doing an assessment, you have to identify
17 what the food safety concerns are.

18 MS. ESKIN: In particular. You're saying
19 generically just identify them.

20 MR. ELFERING: You need to be able to
21 identify them. Certainly listeria or salmonella in a
22 fully cooked ready-to-eat product is, is a significant

1 food safety issues. Not removing spinal cords from
2 cattle that are over 30 months of age to me is not a
3 food safety issue. It's certainly going to be a trade
4 issue --

5 MS. ESKIN: Uh-huh.

6 MR. ELFERING: -- with being be exported and
7 it's been shown that it is, but really it is not a
8 significant food safety issue.

9 MS. ESKIN: Shouldn't that identification of
10 what is an issue, I mean again be reflected in the
11 HACCP plan and the other design elements, either
12 aspects of the design of the particular plant?

13 MR. ELFERING: It's not our duty to reflect
14 them. Again, you're going to get different opinions
15 on BSE. They have to address it in their HACCP plan.

16 MS. ESKIN: I wasn't asking about BSE
17 specifically. I was asking it more generally.

18 MR. ELFERING: But you still have to address
19 BSE in your HACCP plan.

20 MS. ESKIN: Right. Uh-huh.

21 MR. ELFERING: But really is it a public
22 health issue? No, it isn't. But it still has to be

1 addressed in the HACCP plan.

2 MS. ESKIN: Any other comments?

3 MS. DENNIS: If you say no, then all you
4 need to do is justify why it's not.

5 MR. ELFERING: Oh, definitely. Right, you
6 still have to do it in the hazard analysis and you
7 have to identify it. If you were slaughtering all
8 cattle under 30 months of age, that's not an issue.

9 MS. DENNIS: Right, because you can document
10 why.

11 MR. ELFERING: But then you saw -- but then
12 you still have to, if you're a slaughter plant, you
13 still have to deal with the SRMs that are associated
14 with cattle less than 30 months of age. So really can
15 you ever say that it's not a hazard reasonably likely
16 to occur and not include it in your HACCP plan?

17 MS. DENNIS: It depends on --

18 MR. ELFERING: Only if you're -- maybe if
19 you're slaughtering swine.

20 MS. ESKIN: Does the group of Subcommittee
21 members agree that this particular component, that is
22 to say, consideration of a food safety system design

1 is relevant to a determination of the effectiveness of
2 risk control? Does anybody think it's not?

3 UNIDENTIFIED SPEAKER: Do I think it's not?

4 MS. ESKIN: Does anybody think it's not?
5 Does anybody want to add any other specific details?

6 MR. LINK: I think it's important but --

7 MS. ESKIN: Uh-huh.

8 MR. LINK: -- I'm not sure you can, we were
9 just talking, the FSA is maybe once every three years
10 somebody might come around, I mean if it's not done
11 for cause, I guess. But even then you can debate
12 because you still get down to the opinion of I think
13 you designed it improperly and I think I designed it
14 properly --

15 MS. ESKIN: Uh-huh.

16 MR. LINK: -- and it's working for me. So
17 it's still kind of a subjective area. When we do our
18 own assessments, you know, everybody does an annual
19 HACCP assessment. You have to do those. We have a
20 third party obviously come through that you can't even
21 count on all your hands and fingers but, you know, all
22 of that stuff is sort of held confidential because we

1 don't want it, you know, spread all over the
2 newspapers. Just very little inadequacy that somebody
3 might point out in the plant, but I mean there's a lot
4 of ways that food systems are evaluated.

5 MS. ESKIN: Uh-huh.

6 MR. LINK: I mean the food safety assessment
7 that FSIS is doing is so -- not, not --

8 MS. ESKIN: Not good enough.

9 MR. LINK: I'm not getting for more. Please
10 don't misunderstand me.

11 DR. MASTERS: Let's see. Next week --

12 MS. ESKIN: We answered the easier question
13 perhaps.

14 MR. LINK: That was James Denton.

15 MS. ESKIN: So it still should be considered
16 but as far as to ranking it, we'll get to that later.

17 It's not necessarily as high as other factors or
18 components.

19 DR. HENRY: I have a question if I may,
20 Madam Chairperson?

21 MS. ESKIN: Yes.

22 DR. HENRY: How do you evaluate, how do you

1 rank, how do you say the food safety system is good or
2 bad?

3 MS. ESKIN: Anybody want to respond to that?

4 DR. HENRY: We've had a lot of discussion
5 about NRs going into it.

6 MS. ESKIN: Right.

7 DR. HENRY: FSAs going into it. How do you
8 define today, how do you say whether an establishment
9 has been effective in producing some product?

10 MS. ESKIN: How would you define it?

11 DR. HENRY: Well, it's face value issues and
12 NRs, if you look at most plants, especially the
13 slaughter room, they typically average anywhere from
14 200 to 600 NRs per year. It's a very complex system
15 but if you look at recalls, major CCP and repeated
16 failures, obvious -- associated with attributable
17 data. They get some pretty good bench warrants on
18 them. So looking at that and trying to say how do you
19 gear up to say whether one plant because there's
20 certain -- that's been looked at by industry and by
21 FSIS. If you look at the NR, you'll find plants out
22 there that virtually no NRs are issued and it had

1 significant recalls.

2 MS. ESKIN: Uh-huh.

3 DR. HENRY: And where food-borne illness was
4 associated with it. So you're kind of splitting hairs
5 and I think you'll find there's a huge amount of
6 variability in the NRs.

7 MS. ESKIN: So you're suggesting that the
8 value of the NRs may be limited in this context?

9 DR. HENRY: No, I want to forget about the
10 NR. I'm just saying, you know, what do you say? What
11 isn't in here, a good or bad system, saying to your
12 point on the table --

13 MS. ESKIN: Right.

14 DR. HENRY: -- which is what is an -- food
15 safety system. Is it a FSA audit? I would submit
16 that a good food safety system is a plant that has a
17 consistent, proven record of no recalls, no consistent
18 CCP failures, no food-borne illness related to it. I
19 mean those are the real -- that's what --

20 MS. ESKIN: When you say history, how long
21 of a period are you suggesting?

22 DR. HENRY: There's date out there for one,

1 two, three years. But I mean you're going to go back
2 and look and evaluate the system because a FSA
3 evaluation is no different than a NR because in both
4 cases, it's opinion driven.

5 MS. ESKIN: Uh-huh.

6 DR. HENRY: And if Barb can only do one and
7 I can only do one, we may both see it differently if
8 James Denton did one. We all have a little different
9 table of support. So I think it's important to
10 consider that.

11 MS. ESKIN: Right.

12 MS. NESTOR: Yeah, I think recalls are a
13 very bad way of determining whether a plant is --
14 yeah, if you can trace a recall back to a plant, yeah,
15 they have a problem, but absence of evidence is not
16 absence of efforts. I mean there are a number of
17 reasons why some of the large plants haven't been
18 identified because FSIS just has not done trace back.
19 They tested at the end of the line and the original
20 plant, the slaughter plant was never traced back to.
21 So just because that plant was never identified but
22 the process is designed so that plant is not

1 identified.

2 MS. ESKIN: Kevin?

3 MR. ELFERING: Kevin Elfering. I think in
4 some of the past discussions we've had, we've talked
5 about numbers of different types of data. For
6 example, FSIS collects salmonella performance
7 standards, and I believe all of that is PFGE. So you
8 have Public Health Departments are investigating food-
9 borne illness outbreaks. They're doing -- well, most
10 of them are doing PFGE on those outbreaks.

11 You've been doing salmonella and listeria
12 sampling of full cooked ready-to-eat product. Again,
13 you can kind of correlate that with, with public
14 health outbreaks.

15 You know, if you have a very small client
16 that only has intrastate commerce and you pick up a
17 certain PFTE pattern, listeria in their plant, and you
18 have an outbreak in the State, you've got pretty much
19 the proverbial smoking gun which would be included in
20 data like this. So I think it's not just NRs and food
21 safety assessments. It's a lot of data that we're
22 ready to discuss as trying to make a basis for this

1 risk-based inspection. So those have all been
2 considered as well.

3 MS. ESKIN: Uh-huh. Any other comments?

4 MR. KOWALCYK: This is Michael Kowalcyk. I
5 think to follow Kevin's point, and the discussion we
6 had about NRs and FSAs where subjectivity comes into
7 it. It just seems like it's the nature of what those
8 are. And when you get so far as to outbreak data and
9 recalls from the consumer side, that's too late. I
10 mean people are getting sick.

11 So is it a question of looking at the
12 sampling and taking more of a quality control approach
13 as the Agency would step up its sampling during
14 multiple points in the process to see if those
15 controls are working because that is an objective
16 measure. And reevaluating how the samples are done.
17 I mean there are instances they can point to where a
18 random sample was really taken but was given notice a
19 day or two prior to the sample being taken. Well,
20 then, you know, and the work I do in direct marketing,
21 when we take random samples and you certainly -- you
22 want to be blind to that stuff. It has to be truly

1 random. So it's, so it's what's going on day-to-day.

2 So I don't know if that's within the realm of this,
3 if you're collecting data that's objective, that
4 should probably be looked at.

5 MS. ESKIN: Uh-huh.

6 MR. GOVRO: Question for FSIS for anybody
7 who knows the answer. There's been a lot of
8 discussion about recording NRs and how many the firm
9 gets and of what type and so forth, and, and it
10 strikes me that that is a recording of a negative
11 situation, and I'm wondering if each day the
12 inspectors do an actual inspection, where they run the
13 whole checklist and mark whether things are in or out,
14 good or bad.

15 For instance, when we do an inspection,
16 rather than simply write violations particularly with
17 the CDC risk factors, we'll mark one of four
18 categories, in compliance, out of compliance, not
19 observed or not applicable, and that gives us a better
20 picture of the actual compliance level that's there on
21 that particular day and if you have a system where
22 you're only recording NRs, you may not get as clear a

1 picture of how the plant operates as if they had a
2 complete inspection record each day. So do they do
3 that or just --

4 DR. MASTERS: Yeah, this is Barb Masters.
5 Under our current system, it's a performance based
6 inspection system and our inspection personnel are
7 provided inspection procedures that they go in and
8 perform, and they document it as performed in
9 compliance or performed and not in compliance and then
10 they would document that NR and what procedure code
11 was in noncompliance but they do perform -- document
12 those that are in compliance. They also have the
13 flexibility of performing non-scheduled procedures if
14 they see something that they believe is important to
15 follow up on or if they see something that was out of
16 compliance that they need to document. So they can do
17 non-scheduled procedures in compliance and non-
18 scheduled procedures that are out of compliance. So
19 they do document both compliance and noncompliance in
20 those cases.

21 MR. GOVRO: So when we have this discussion
22 of the food safety system implementation in the food

1 safety system design in bulk, I think it could be
2 addressed by a look at that larger set of data rather
3 than just NRs. And I don't know if that's what you
4 considered or not, but that would be the way I'd go
5 with it.

6 MS. ESKIN: You mean there's more data
7 beyond those two general categories that FSIS has that
8 would be relevant. Is that what you're suggesting?

9 MR. GOVRO: Well, it's sort of an answer to
10 Craig's question about how do you determine whether a
11 food safety system is designed properly. I think you
12 could -- I think there's more than just NRs that can
13 address that or the food safety assessment.

14 MS. ESKIN: Go ahead, James.

15 DR. DENTON: James Denton. I've been
16 thinking about this and listening to the discussion.
17 I think I need to go back to what Craig said a few
18 minutes ago.

19 As we look at those things that we have
20 oversight and control over, the NRs, the sanitation
21 violations, the critical control point violations and
22 then the food safety assessment and then anything that

1 gets into commerce that results in a food-borne
2 illness outbreak, I agree with Mike. It's a little
3 too late, but that is the end result of the
4 accumulation of all these other things that have gone
5 before it. So that still comes back to the most
6 serious assessment that we have in which we've had a
7 system failure because the system didn't catch it
8 before it got into commerce.

9 Now the recall is the next best thing to
10 that because at least you didn't make anybody sick if
11 you can get the recall before you have a food-borne
12 illness in place. You realize you've had a CCP
13 failure and you can pull the product back before you
14 have a food-borne illness outbreak. Neither one of
15 them are good. Don't misunderstand me. What I'm
16 saying is one is the worst case and the one is the
17 next worst case that you have, but taking these things
18 altogether, I think that we have to look at all of the
19 data where we can actually get hard numbers with
20 regard to recalls and with regard to food-borne
21 illness outbreaks because this whole thing still comes
22 back to the issue of protecting the public health and

1 when we have a failure in the system that results in
2 failure to protect the public health, that's the worst
3 violation --

4 MS. ESKIN: Uh-huh.

5 DR. DENTON: -- in the whole picture. And
6 looking at how we sort out the NRs that are not
7 critical factors from the food safety standpoint,
8 that's going to take some time obviously to mind the
9 data to give us some indication there but I think we
10 have to look at every single piece of really good
11 valuable information that we have in making the
12 determination on the second one of whether or not we
13 have a good food safety system design.

14 MS. ESKIN: Right. Right. Let's move
15 forward to the pathogen control on the top of page 3.
16 We've got all of the data that FSIS has collected
17 through it's own testing programs and again the
18 threshold question for our purposes is, is this data
19 relevant to the question of the effectiveness of an
20 establishment risk control measure? Should this data
21 be considered or perhaps not considered? Kevin?

22 MR. ELFERING: I mean this is some of the

1 most important data that you have.

2 MS. ESKIN: Okay.

3 MR. ELFERING: The salmonella performance
4 standards, when you, when you have a client that is
5 still meeting the salmonella performance standards but
6 marginally meeting the salmonella performance
7 standards as opposed to one that is by far achieving
8 way below, I think that that's important data. So it
9 shouldn't even be pass/fail in cases like that.

10 DR. MASTERS: If you look at the chart, and
11 I'm sorry, Madam Chair, in our actual paper, that is
12 what you'll see is reflected in our chart, our current
13 CD from our February paper that we had proposed to the
14 committee is consistent, variable and poor control
15 which was consistent with our thinking in February of
16 the plants that are at the standard, at less than half
17 a standard. And so that is kind of what our thinking
18 was.

19 MR. ANDERSON: In fact, those several
20 measures also look at the presence of sera types that
21 are known, human sera types and that's not only
22 looking at the prior ones, salmonella but also --

1 MS. ESKIN: So besides registering our view
2 as a Subcommittee that this is some of the most
3 important data that FSIS collects, do you want to give
4 any other direction, any other comments that may be
5 worthwhile to them?

6 MR. KOWALCYK: This is Michael Kowalcyk
7 again. I think -- I would agree with Kevin
8 wholeheartedly that this is critical data, and I guess
9 in the way that samples are taken, the Agency should
10 be sensitive to getting a fair representation of large
11 plants, small and very small plants across the country
12 because you want, you want to have a really robust
13 data set here to use. So I think that's something
14 that will be very important.

15 MS. ESKIN: There's a wide range of
16 establishments.

17 MR. KOWALCYK: Yeah, the sampling methods
18 are sound and validated.

19 MS. ESKIN: Any other comments on this
20 particular component?

21 MS. NESTOR: Seasonally, do you have to take
22 that into account?

1 MR. KOWALCYK: That would be part of it.
2 Yeah, it would be throughout the year. Obviously we
3 wouldn't take them at one point in time.

4 MS. ESKIN: Okay. Moving forward, looking
5 at the fourth component, that was identified --

6 MR. ELFERING: Madam Chairman, if we can go
7 back. One of the things that we have to look at
8 again, with pathogen control, is you have to identify
9 the type of an operation as well. You know, if you
10 have a plant that is only bringing in source
11 ingredients and grinding and you have positive E. coli
12 O157:H7, is that something that occurred at the
13 grinding facility or is that something that occurred
14 at the slaughter facility?

15 MS. ESKIN: Right.

16 MR. ELFERING: And I think that's another
17 thing that has to be taken into consideration.

18 MS. ESKIN: I know it's been brought up, and
19 I've made a note here. It's not simply a wide variety
20 of size, but also the type of operation.

21 MR. ELFERING: Type of operation. You
22 really have to look at -- you really want to try to

1 identify where the source of contamination is. So if
2 you have a grinding plant, your source of
3 contamination is very likely the slaughter plant.
4 Well, then maybe it needs to be -- maybe the trace
5 back has to go further before you can include that
6 data in that grinding plant's --

7 MS. ESKIN: Risk control --

8 MR. ELFERING: Yeah.

9 MS. ESKIN: -- assessment or whatever. Uh-
10 huh. Any other comments on this issue?

11 Let's look at number 4 which is given the
12 heading, in-commerce findings, and again what's listed
13 here are consumer complaints, recalls and other
14 considerations. Any comments on let's say the first
15 two or let's start with the first one. Consumer
16 complaints. Is that relevant data?

17 MR. GOVRO: A little bit.

18 MS. ESKIN: A little bit.

19 MR. GOVRO: A little bit. I don't think
20 it's a very comprehensive collection of problems that
21 people think. I think most people don't complain
22 about a product that's spoiled too quickly or whatever

1 they --

2 MS. ESKIN: Right.

3 MR. GOVRO: It doesn't get back to the USDA.

4 MS. ESKIN: So it's relevant but not as
5 relevant as other data or important I should say.

6 MR. GOVRO: And in consumer complaints, are
7 we also referring to food-borne illness reports
8 that -- it includes that. Okay.

9 MS. ESKIN: And again, those are the food
10 safety related complaints. I assume these the ones
11 that you've been capturing.

12 MR. ANDERSON: Consumer complaints go
13 through a fairly rigorous process within the agency to
14 see if they're valid, they're viable, kind -- I don't
15 know the terminology that's used, but there's a
16 process that's fairly rigorous, and it gets in some
17 sense judged or determined at the end process of, yes,
18 this is a real public health complaint that is
19 traceable back in particular to somebody or not.

20 MR. GOVRO: Right.

21 MR. ANDERSON: And we would certainly, you
22 know, take that into consideration I would imagine.

1 MS. ESKIN: Right. Yes, James?

2 DR. DENTON: Is there a distinction made
3 between the complaint with regard to a shelf life
4 issue as opposed to a food safety illness outbreak?

5 MR. ANDERSON: Absolutely.

6 DR. DENTON: I think a food safety --
7 perhaps would be more, more appropriate, that the
8 food-borne illness category be separated even within
9 the consumer complaint category?

10 MR. ANDERSON: They are.

11 DR. DENTON: They are. Okay.

12 MR. ANDERSON: Yes.

13 DR. DENTON: Because one is a quality issue
14 and the other one is --

15 MS. ESKIN: Right.

16 MR. ELFERING: Another question on that,
17 foreign material complaints, are they also looked at
18 and do they have a significant --

19 MR. ANDERSON: They are looked at. As I
20 understand it, not all -- I mean all foreign material
21 problems are an issue to the Agency but some will be
22 considered actual physical safety hazards, metal or

1 glass --

2 MS. ESKIN: Right.

3 MR. ANDERSON: -- are going to be definitely
4 considered food safety issues.

5 MS. ESKIN: How about undeclared allergens.
6 Is that considered a food safety issue?

7 MR. ANDERSON: I know under the recall
8 process I know that they are. I believe allergens,
9 undeclared allergens are considered Class 2 public
10 health recall. So the answer to that in a consumer
11 complaint would be, yes, as well, they'd have to check
12 on that.

13 MS. ESKIN: So again, under this category so
14 far we've just discussed consumer complaints, the
15 consensus is they're relevant, not as important as
16 other data but certainly those that clearly go to food
17 safety and particularly food-borne illness incident
18 are important to this assessment consideration.

19 UNIDENTIFIED SPEAKER: The in-commerce
20 issue.

21 MS. ESKIN: Right. And, okay. Recalls, the
22 more serious, the two most serious classes of recalls.

1 MR. GOVRO: I have a question. What
2 percentage of your recalls are recalled product? I
3 don't know how you might quantify it comes from
4 product that was tested and shipped rather than tested
5 and held? Is it a large percentage?

6 DR. MASTERS: It's in that --

7 MR. ANDERSON: As far as -- there were only
8 about -- I say only, you know, any is too many, but
9 there were approximately 40 recalls last year, and I'm
10 pretty sure that probably 80 or 90 percent of those
11 were as a result of testing, positive test results
12 mostly I think for listeria.

13 MR. GOVRO: Okay.

14 MR. ANDERSON: So to answer your question,
15 that product was -- most product shipments are being
16 held when they're tested but --

17 MS. ESKIN: But not all of them. Eighty
18 percent of the recalls involve product that was not --

19 DR. DENTON: Twenty percent that were tested
20 cleared and then turned up positive in a recall.

21 DR. MASTERS: The majority of our recalls
22 last year were for -- we had several that were for

1 undeclared allergens.

2 MR. ANDERSON: We have a variety but there
3 were some for listeria. There were some for
4 undeclared allergens and, of course, some recalls are
5 an issue because companies themselves identify
6 problems that the product got shipped. Maybe we
7 didn't even test it but they identified a problem that
8 was in a product they shipped and, of course, all
9 recalls are voluntary but kind of initiate that
10 themselves based on their own findings, their own test
11 results.

12 MR. GOVRO: Well, what I'm getting at with
13 my question is that if you take out the recalls that
14 were initiated from sample results which we've already
15 addressed sample results in another category. We're
16 not talking about a lot of recalls. Ten, fifteen.

17 MR. ANDERSON: In which category?

18 MR. GOVRO: Not related to sampling results.

19 MR. ANDERSON: I would think it's probably
20 10 or 15. That's easily checked.

21 MS. ESKIN: Your point is that it doesn't
22 necessarily give us a lot of data.

1 UNIDENTIFIED SPEAKER: It's not a big set of
2 data.

3 DR. MASTERS: It's not a big set of data but
4 they are typically still Class 1 or Class 3 recalls
5 and for those establishments that have them, it is
6 still relevant.

7 MR. ANDERSON: Right.

8 MR. LINK: The other question is, too, is if
9 you had a recall like two years ago, wouldn't you --

10 DR. MASTERS: For you? Did you want us to
11 take the assessments --

12 MS. ESKIN: I still think that's, you know,
13 history of whatever.

14 MR. LINK: At some point, you know, maybe
15 you've learned from that and you've dramatically
16 improved your food safety system, but you only get
17 credit for that because it still shows up three years
18 later or whatever.

19 DR. MASTERS: But you haven't had any
20 subsequent violations.

21 MR. LINK: Well, no. I'm just asking
22 questions. You use it as criteria, at some point

1 you've got to roll it out and let it.

2 MR. ANDERSON: That is a valid question for
3 all of these data, how far back do you go, and
4 something we are considering. We are thinking about
5 that.

6 DR. MASTERS: Yes.

7 MR. KOWALCYK: One other thing to follow up
8 on that, even in the case where a company will
9 initiate the recall if they find something in their
10 own quality systems and they want to pull the product
11 back, it might be out of the scope of this question
12 but what is the -- basically the post process that the
13 Agency and organization would go through after a case
14 like that? Obviously they want to make sure that as
15 much product comes back as they can get but then after
16 that, should there be -- if you want to incorporate
17 this data into Charles' point, then if the company has
18 a recall and they corrected the problem, and hopefully
19 the event of that happening again would be lowered by
20 their corrections. Is there some type of mechanism in
21 place where the Agency would evaluate their processes,
22 what they found to correct, and maybe a food safety

1 assessment but is there a process in place or should
2 there be a process in place to feed into something
3 like that? The company recall, took these
4 interventions and --

5 UNIDENTIFIED SPEAKER: They did a good job.

6 MR. KOWALCYK: Yeah.

7 MR. ANDERSON: Well, I think it's true, as
8 Dr. Masters said, that a good number of the food
9 safety assessment are scheduled for cause or are
10 scheduled as a result of that kind of an -- finding,
11 and as I said, there are overlaps in these areas, you
12 know, a positive listeria finding or E. coli finding
13 may also result in a recall if the product wasn't held
14 which may also involve consumer complaints, you know,
15 and is likely to trigger a food safety assessment
16 which would then also be part of the process that
17 you're talking about and usually follows up with
18 corrective action which we have to look at.

19 MS. ESKIN: But Mike's point, I think, was
20 does that -- does the company's subsequent response to
21 this problem, is that registered anywhere.

22 DR. MASTERS: And it may help, where it fits

1 in here, the company has to develop then a
2 verification plan and then individuals like Alfreda
3 would then have a verification plan that they use then
4 their inspection procedures to look at that
5 verification plan to insure that the establishment is
6 following up with their verification plan.

7 MS. ESKIN: Is that part of the food safety
8 system?

9 DR. MASTERS: Yes, it would.

10 MS. ESKIN: Okay. That makes sense.

11 MR. ANDERSON: It is, and indeed the most
12 serious finding I guess you could say of a food safety
13 assessment is a notice to the establishment that the
14 inspection is going to be withdrawn and then the
15 company typically responds with corrective actions or
16 a corrective action plan which the Agency then
17 evaluates.

18 MS. ESKIN: Kevin.

19 MR. ELFERING: I apologize if this has been
20 hashed over before but we should also be considering
21 those companies that hold product, don't ship it and
22 get positive results and let's say we had a company

1 that held product and they had it 10 times during the
2 year, they had positive samples but luckily they held
3 it and it's not associated with a recall, but they're
4 a much higher risk, if they had a considerable number
5 of positive results.

6 MS. ESKIN: Wouldn't that be, you know,
7 better than you're saying letting it go in commerce?

8 MR. ELFERING: Yes, from looking at that
9 facility and saying this is a much higher risk
10 facility than this one over here. Really if they had
11 10 positive samples and never shipped anything and
12 didn't have a recall, I mean this one had one positive
13 and this one shipped, and this one, this is a higher
14 risk facility because they had more positives even if
15 they didn't ship.

16 MS. ESKIN: Are you saying that it's better
17 that they didn't ship?

18 MR. ELFERING: No, I'd say that they have a
19 very significant failure in their system.

20 MS. ESKIN: Is there anywhere that that's
21 reflected.

22 DR. MASTERS: I hear Kevin saying that maybe

1 it should be weighted higher for having more
2 positives.

3 MS. ESKIN: Ultimately, since that's the
4 real --

5 MR. ELFERING: I guess consider it this way.
6 How many recalls would have there had been if nobody
7 would have held product? Would that number have gone
8 up significantly and then identify who those
9 facilities would have been.

10 MR. GOVRO: Am I correct in assuming that
11 we're talking about developing some sort of
12 mathematical system where we have lots of weighted
13 factors that move in and out in sort of an answer to
14 Charles' question, you know, how soon are you out of
15 the doghouse? Well, you know, I would see that on the
16 sliding scale and mitigated by other factors that you
17 might put in place and so --

18 MS. ESKIN: I mean what we're trying to do
19 here, I think, is identify all those factors that we
20 think should go in the equation, but throw them all to
21 FSIS.

22 MR. GOVRO: But we are talking about an

1 equation. That's my question.

2 DR. MASTERS: I think -- this is Barb
3 Masters. The very first day, or the very first
4 meeting we brought to you the idea that we would
5 ultimately want plant -- risk measures around the
6 plant, risk measures around the product and risk
7 measures around the process, and at some point we
8 would put all of that together so that we could
9 individually look at all of that put together and then
10 we can make determinations. We said we wouldn't
11 always have at this point in time our inspection
12 personnel going to every plant every day but that we
13 would -- how much time they should spend there and
14 what they should do when they get there could be
15 determined by plant, product and process and that's a
16 higher risk with the plant, product and process. They
17 might spend more time doing more things and the lower
18 risk the plant, product and process, and might spend
19 less time doing different things, and that right now
20 they spend about the same time doing the same thing in
21 every plant, and it's not really driven by the risk of
22 plant product and process, and right now I think we're

1 talking about the risk of plants, is how I would
2 respond, is really what we're talking about. Starting
3 with the risk of the plants would be my biggest
4 overall sentence that we're describing.

5 MR. ANDERSON: Specifically risk control?

6 DR. MASTERS: Right.

7 MS. ESKIN: Okay. So then in this area of
8 in-commerce, is there any other factors we want to
9 bring to emphasize this attention or any other points
10 about recall or complaints that we think is relevant?

11 MR. LINK: The only thing I was thinking of
12 was the possibility of labeling if there would be any
13 concerns at all. Maybe you don't have any. I just --

14 MS. ESKIN: In what context?

15 MR. LINK: We just had a situation, it
16 wasn't a meat or poultry product. It was another food
17 product and their nutritional labeling was way out.

18 MS. ESKIN: Uh-huh.

19 MR. LINK: And a person who was diabetic ate
20 product and then read the nutritional labeling and
21 thought that he had got so much sugar into his system
22 that he --

1 MS. ESKIN: He would go into diabetic shock?

2 MR. LINK: Yeah. And it ended up that their
3 labeling was wrong, that their carbohydrate level was
4 way off. I mean it was like -- for example, it said
5 it had 320 grams of carbohydrate and actually it was
6 32 grams. So I don't know if that's a consideration
7 and, you know, maybe you don't have a lot of that in
8 meat and poultry products and I guess I can't think of
9 a specific example but I'm just making the comment.

10 MS. ESKIN: I mean I guess you could have it
11 with any processed product, not a raw product, because
12 they require labeling. Using the same type of
13 example, nutritional labeling.

14 MR. LINK: You don't know whether those are
15 always going to be food safety issues. I guess
16 nutrition is a food safety issue.

17 MS. ESKIN: Can be for certain people. All
18 right. I'll put it down for something to look at.

19 Let's move onto 5 which is the other area --
20 the other enforcement actions. Again, if you look at
21 the two page document from our binders, the chart has
22 a footnote that says what they're looking at here is

1 any prior enforcement actions resulting from causes
2 not captured by other components we've already
3 discussed. I think I asked a question when we were
4 talking about this this morning, and I'm trying to
5 remember my notes here. Is that one for example that
6 someone had a threat?

7 DR. MASTERS: Yeah, my example I think that
8 was food safety related was if we went in, if there
9 was product that was shipped that was adulterated and
10 we had not yet done one of our routine food safety
11 assessments. So we went in for a for cause food
12 safety assessment, they had been implementing their,
13 their HACCP plan and their SSOPs fairly well. So
14 there was not a trend.

15 MS. ESKIN: Right.

16 DR. MASTERS: So nothing had really
17 triggered anything. And we went in, and their food
18 safety system just was not well designed. They were
19 cooking their product well below any recognized
20 standard and the in plant inspection personnel just
21 weren't trained to pick that up. They were new. We
22 were finding that particularly in the metropolitan

1 areas, were hiring people that had not had an
2 education background in food safety for example, and
3 what they said, it was an inspector that they had just
4 hired in the last three months or something and had
5 just not picked up that food safety design. So I
6 don't want to pick on inspection personnel but they
7 were new and just had not picked that up, and so we
8 just had to suspend them on the spot without a trend
9 of NRs. So once they picked up in that category, and
10 there was not a food safety assessment on the books.
11 So just a unique situation that was suspended without
12 the benefit of food safety assessment or the trend of
13 NRs even though the inspector had been doing a good
14 job, the plant had been executing and so there was
15 nothing on the books.

16 MS. ESKIN: So this is data, this is like a
17 residual category of nothing else --

18 DR. MASTERS: Applies.

19 MS. ESKIN: -- applies or something else
20 happens that doesn't apply to any of these others,
21 that's still data that may be relevant --

22 DR. MASTERS: Yes.

1 MS. ESKIN: -- to risk control assessment.

2 Any other questions on this one?

3 MR. KOWALCYK: This is Michael Kowalcyk. I
4 guess I'm wondering how rare is that? Is that a very
5 rare occurrence?

6 MS. ESKIN: It is rare, kind of like the
7 number of recalls that exist for -- I think Mike
8 suggested there may only be 15 recalls that happen a
9 year for something like allergen controls but for
10 those establishments for which it did exist, as an
11 Agency, we felt like it might be worth considering as
12 a factor that might suggest that plan is not
13 controlling risk. So it was just something that we
14 felt like might need to be considered but it rare.

15 The last category that was identified in the
16 materials we have is other components, and the chart
17 in the binder document lists examples of this STEPS,
18 which is the System Tracking E. coli O157:H7 Positive
19 Suppliers database, also company testing results and
20 another example listed here is the school lunch,
21 Agricultural Marketing Service school lunch testing
22 results. So again this date, these examples here,

1 steps that stated that is captured by FSIS but
2 obviously the company testing results are the
3 company's.

4 DR. MASTERS: Our FSIS employees do access
5 those results and look at those results as part of
6 their FSIS inspection procedure. So that was just
7 something that we have talked about, and whether or
8 not those can be considered in a negative or in a
9 positive context, if the company is doing a
10 significant amount of pathogen testing results and
11 getting significant numbers of positive absent that
12 impact or if they're getting a significant number of
13 negative tests, that impact, and STEPS database is
14 something that we are following up on suppliers
15 already. So if we are getting a positive, we are
16 going back to the suppliers. So that's something we
17 have already put on the table. And then the AMS,
18 Agricultural Marketing Service also does E. coli
19 O157:H7 testing, and they do that on school lunch
20 products, inspections, that they consider --

21 MS. ESKIN: You say you have access. Do you
22 collect the STEPS material? Does AMS automatically

1 contact you?

2 DR. MASTERS: Yes.

3 MS. ESKIN: But the company testing results,
4 that's not an affirmative -- let me back up. That is
5 data you said again that emphasize employees have
6 access to and in your situation, if there's something
7 that jumps out of them --

8 DR. MASTERS: If there is a positive, then
9 they would verify the corrective actions that the
10 company has taken in response to those results, and if
11 the corrective actions are not taken by the company,
12 then they would document it with NRs. So that's kind
13 of how they're used today.

14 MS. ESKIN: Comments?

15 MR. GOVRO: I think you would want to be
16 careful to do this in such a way that you didn't
17 discourage testing because negative results would then
18 result in a penalty. I know we see this in FDA
19 regulated products with -- and companies don't want to
20 test for it because there's zero tolerance, yeah, and
21 so they don't look. And I'm not sure that's a
22 positive thing. Same thing with the school lunch

1 menu. If you designed it in such a way that companies
2 would rather not take the risk.

3 MS. ESKIN: But isn't Agricultural Marketing
4 Service the one that's doing the actual testing?

5 MR. GOVRO: They're actually doing it, but
6 I'm just saying don't create an extra penalty by
7 somehow piling on with this system as well.

8 MS. ESKIN: Right, but in this context, all
9 the data we're talking about in theory, whatever we
10 decide is relevant or FSIS ultimately decides is
11 relevant is, is considered in determining their risk
12 assessment, the risk control measurement. There's
13 some sort of determination and that then will
14 dictate -- I'm trying to say that it's not the grounds
15 for, and I know it's one of the concerns, for them to
16 be penalized or have an enforcement action
17 specifically against them, but rather we're looking at
18 it the context of what type of risk control measures
19 do they have.

20 So again what we've just done is gone
21 through sort of the first part of the first question
22 which is are these all appropriate objectives for

1 measuring risk control, and again, correct me if I'm
2 wrong, according to my notes and what I've heard
3 everybody say, we have in answer to the second
4 question, we have not recommended that FSIS delete any
5 of these factors, these objectives and their
6 consideration. We have tried to provide some guidance
7 on what we think is more important perhaps and less
8 important and what they should look at.

9 Then we move to the next question, is there
10 anything that anyone believes is relevant to this
11 determination that has not been captured by the
12 factors laid out by FSIS or that we've discussed in
13 the context of consideration of the factors? Kevin?

14 MR. ELFERING: Well, one thing and I don't
15 know if FSIS has included this, but I do think you
16 need to include public health data that actually has
17 been linked to the food-borne illness outbreak.

18 MS. ESKIN: Right. Again, we're only
19 looking right now, I think that's important and you
20 should say something, but again this -- we're looking
21 only at that data that's -- anything that's linked
22 to -- not anything specific to this particular plant

1 but you're saying that's linked to a particular
2 product?

3 MR. ELFERING: No, something that can be
4 linked to a particular plant.

5 DR. MASTERS: Findings in commerce.

6 MS. ESKIN: Barbara suggested that. I'll
7 make that clear.

8 MR. ELFERING: Again, the last couple of
9 outbreaks we've investigated, we've actually been able
10 to identify to a particular plant.

11 MS. ESKIN: To plants?

12 MR. ELFERING: Yes.

13 MS. ESKIN: Plant attributes, plant
14 attribution, product attribution data. Okay.

15 MR. KOWALCYK: The sources of that data
16 obviously would be the States as well as FoodNet
17 possibly or is FoodNet -- I mean FoodNet is only in
18 certain --

19 MR. ELFERING: You're going to have certain
20 states that are, that are -- and, you know, it's only
21 going to be as good as the State's Public Health
22 Department. You know, every food-borne illness is

1 investigated. Some are going to do interviews by
2 them, they're going to be able to identify the food
3 vehicle better. Some of them are going to be able
4 to -- they're going to identify, they'll get a store
5 culture. They'll get, they'll get the microorganism
6 that was a seal type thing, but that's as far as
7 they'll go. We have a very progressive, I believe,
8 Health Department that does PFDEs on every, every
9 positive stool sample. I don't want to get into seri
10 (ph.) type, and all of that within Impulse and
11 PulseNet. Any sample that we get, if we're getting a
12 salmonella performance standard sample in our small
13 plant, very small plants, it gets -- it goes over to
14 the Health Department so that they can analyze it. So
15 I mean it's got to be as good as the Health Agency.
16 But most of them, Oregon is another one with a very,
17 very progressive Health Department, Washington State.
18 A lot of them are very good.

19 MS. ESKIN: Okay. So again your point, the
20 data that links food-borne illness to a particular
21 plant would be relevant and FSIS considers that under
22 the category up here of a finding in commerce.

1 MR. ELFERING: Yes, and even if it isn't
2 linked to a plant, it still could have some -- I don't
3 think you would ever want to include it in any kind of
4 a risk-based system. I would say it's strictly
5 limited to a -- identified to a plant.

6 MS. ESKIN: Identified, right. That's the
7 only data that should be because we're talking about
8 plant assessment, right.

9 Any other factors that they should consider?

10 MS. NESTOR: I just wanted to go back to the
11 NRs because it seemed like we were discussing the NRs
12 as in their present state do they have information
13 that's valuable.

14 MS. ESKIN: Uh-huh.

15 MS. NESTOR: But if you're giving guidance
16 to the Agency, perhaps there's some modifications to
17 the NR process that you can suggest so that when the
18 Agency starts using this data two years from now, it
19 will be there. I mean I don't --

20 MS. ESKIN: We can also tag that as a point
21 when we make our comments about the NRs, that that's
22 something to consider.

1 Yes, Kevin.

2 MR. ELFERING: Sorry.

3 MS. ESKIN: That's okay.

4 MR. ELFERING: I just keep thinking of all
5 these things. We post -- everything that we get
6 samples of, you know, we'll do surveys of products.
7 For example, now we're doing a survey on poultry and
8 identifying salmonella and Campylobacter and we're
9 also looking at anti-microbial susceptibility. So we
10 post all that on the eLEXNET when we get a positive
11 salmonella. So USDA has that data from eLEXNET but do
12 you get that from other States that do surveys of meat
13 and poultry products?

14 DR. MASTERS: Some, not all.

15 MR. ELFERING: But there again, that would
16 be something that a lot of States do, they do surveys
17 of -- maybe they'll even do just a ground beef survey
18 for E. coli and --

19 DR. MASTERS: Again, this is not plant
20 specific. This is more --

21 MR. ELFERING: No, this would be plant
22 specific, the ones that we're doing. The poultry

1 products are -- you know, slaughterers are not doing
2 any cut up of poultry anymore. So the establishment
3 number is right on the pack, and so this would be
4 plant specific as well.

5 DR. MASTERS: Do you capture that now?

6 UNIDENTIFIED SPEAKER: I don't if that's
7 done --

8 MR. ANDERSON: Yeah, we can look that up. To
9 my knowledge, we're not capturing any raw products
10 salmonella data. It's in-commerce, that way in
11 retail.

12 MR. ELFERING: But then again we are doing
13 like listeria. We do listeria sampling in delis, and
14 if we have, if we have impact product and we can, we
15 can -- we have product from the -- and we also have
16 impact product where we can identify the plant, then
17 we'll report that on our laboratory data --

18 UNIDENTIFIED SPEAKER: Ready to eat.

19 MR. ELFERING: -- a ready-to-eat product out
20 of a deli. As a matter of fact, we've got a deli
21 closed right now because of listeria. And we'll do
22 additional testing of other impact product, and if we

1 would find a positive on an impact product, that would
2 also be posted on the website.

3 MS. ESKIN: Okay. Can you repeat what
4 you've just said seriously in a more telescope manner
5 that I can add it to this list of --

6 MR. ELFERING: Any data that's collected by
7 States --

8 MS. ESKIN: Any data that's collected by
9 States --

10 MR. ELFERING: -- especially products that
11 are fully cooked and ready to eat --

12 MS. ESKIN: -- especially RTE, you say any
13 data related to --

14 MR. ELFERING: Pathogenic organisms.

15 MS. ESKIN: Any data collected by States
16 relating to pathogen testing of products.

17 MR. ELFERING: Fully cooked, ready-to-eat
18 products.

19 MS. ESKIN: Fully cooked RTE. Got that.
20 And then this is data that we think FSIS should take a
21 look at.

22 MR. ELFERING: Definitely.

1 MS. ESKIN: FSIS doesn't collect the data
2 but you all do.

3 MR. ELFERING: Yes. We report it to FSIS
4 but I think we're probably unique in that regard.

5 MS. ESKIN: Right. You don't -- right. You
6 do it on your own.

7 MR. ELFERING: But you'd have to reach out
8 to the other States that are doing the same or similar
9 type of surveys.

10 MS. ESKIN: Okay.

11 MR. ELFERING: It could be really, you know,
12 pretty explicit on what type of data they would really
13 want. You know, if they don't want raw poultry
14 salmonella data, but if you'd ever want it, it would
15 be something that would be available as well.

16 MS. ESKIN: But you're saying specifically
17 mentioned, fully cooked, RTE product, but you're
18 saying there may be other.

19 MR. ELFERING: I don't know if you would be
20 interested in it. We're doing a study mainly on
21 Campylobacter and salmonella for anti-microbial
22 susceptibility. So that's more of a research project

1 that we're involved in.

2 MR. ANDERSON: If the committee brings it
3 forward, working groups will look into it. It sounds
4 like a reasonable recommendation. These programs, I'm
5 not familiar with, but they sound reasonable. It
6 sounds like a good idea.

7 MR. GOVRO: I have a question. Maybe Kevin
8 can answer this. Are the forms that the State
9 programs use identical to those used in the federally
10 inspected plants? I'm just thinking about data
11 collection and --

12 MS. ESKIN: The States doing the inspecting
13 you're saying?

14 MR. GOVRO: Right, in the State programs.
15 Or are they just equivalent?

16 MR. ELFERING: Ours are not, but we're
17 probably gathering the same exact data. We're going
18 to be gathering the establishment number, the name of
19 the plant, and pretty much all the data that FSIS
20 would be collecting.

21 MR. GOVRO: I'm just thinking about data
22 entry and, and, you know, the obstacles to --

1 including the State programs in this?

2 MR. ELFERING: Well, I think you'd have --
3 we'd need to look at what -- at the fields that are
4 the most important to FSIS, and that would be the
5 plant, the analysis and whether or not it would be
6 positive or negative.

7 DR. MASTERS: This is Barb Masters.
8 Certainly they do pathogen testing. They do food
9 safety assessments. They do in-plant inspections. I
10 mean they do the same types of activities.

11 MR. ELFERING: We just use different -- we
12 use the same NRs and a lot of the documents that we
13 use but because our laboratories are a little bit
14 different and the lab people always --

15 DR. MASTERS: Right, their own forms.

16 MR. ELFERING: -- they want it done their
17 way.

18 MR. GOVRO: Yeah, and that's one of the big
19 problems with the laboratory reporting network is they
20 don't always use the same tests, they don't report
21 results the same way and it doesn't always merge real
22 well.

1 MR. ELFERING: One thing with the eLEXNET is
2 we're trying to get data that's entered in, so
3 everybody is calling everything the same thing, so if
4 you're sampling a product but you're all calling it
5 similar, but we sample exactly the same as the HACCP
6 categories. So we don't submit a roast beef sample.
7 We submit a fully cooked, ready-to-eat sample that is
8 roast beef. So we categorize them the same as what
9 USDA categorizes them.

10 MS. ESKIN: Any other comments on this last
11 part of the first question? Anything else to be
12 considered or added?

13 We can now go onto number 2. The first part
14 of the question, are some components more important,
15 better indicators of risk control than others? I
16 think the consensus here is yes, which leads us to the
17 next question, if yes, should more important
18 components have greater weight in our numerical
19 control measure than less important measures, and I'd
20 also venture to say the answer to that is yes. You
21 don't expect us to tell you which ones now, do you? I
22 think what makes sense at this point is just identify

1 maybe the things that are more important?

2 DR. MASTERS: Right.

3 MS. ESKIN: One or two or three of them
4 unless anybody wants to propose a ranking system off
5 the top of their head.

6 MR. LINK: I have a quick question. When
7 you say you're trying to get to the numerical control
8 measure, are you trying to get to a number to assign
9 to a plant and say you're 89.2.

10 MS. ESKIN: Or a score?

11 MR. LINK: Yeah, is that what we're trying
12 to get to here?

13 MS. ESKIN: I'm saying numerical.

14 MR. LINK: When you say in greater length to
15 get to some numerical control number, is that what
16 we're trying to get to ultimately?

17 DR. MASTERS: I don't think we have a
18 complete vision in mind. I think that's what we'll be
19 working with, with Resolve, to get to some ideas. I
20 think at this point, we're just trying to come up with
21 a conceptual framework so that we could -- it's hard
22 to write into writing a question. We're working

1 towards a risk assessment type approach and so we were
2 trying to come up with the question so that you would
3 get the idea that we wanted to weigh the factor more
4 than another.

5 MS. ESKIN: Again, any comments of the
6 things we've discussed already. You don't have to
7 assign it a specific number but are there any one of
8 these factors that we think we really want FSIS to
9 know we think are particularly important -- is
10 particularly important?

11 MS. NESTOR: How many plants are not subject
12 to any kind of pathogen testing by FSIS?

13 MR. ANDERSON: We actually looked into that
14 the other day because this question came up, and
15 federally inspected plants subject to HACCP Part 417,
16 it looks like there are something like 2,000, maybe
17 2500 plants that are -- that none of the products they
18 produce are subject to any of our pathogen testing
19 programs. It was surprising for us. We looked at it
20 a couple of different ways and that seems to be the
21 case. For example, establishments that produce only
22 raw not ground products and nothing else, and you

1 don't slaughter, aren't subject to any pathogen
2 testing program. We have no performance standard for
3 such products.

4 MS. NESTOR: So you've got to knock them out
5 of your -- if you're rating pathogen testing, right?

6 MS. ESKIN: Does anyone want to start out
7 and propose one of these things -- one of these
8 factors we've discussed already that was importantly
9 important or maybe the opposite, that may not be as
10 important as others. I just want to give them some
11 general response from us? Mike?

12 MR. KOWALCYK: At the risk of sounding like
13 a copout, I don't think we have enough information to
14 make that determination. I mean I think we have a
15 good sense of, you know, the pathogen control
16 measures, that testing is critical but really until
17 the Agency can come up with a way to reliably and
18 consistently gather the data in a way that you cannot
19 necessarily scorecard, but it can categorize plants
20 according to risk, based on these dimensions, I think
21 it's really too early to tell without some additional
22 analysis to understand what all the data is and how it

1 would be managed and collected.

2 MS. ESKIN: So that we are not able to rank
3 or at least --

4 MR. KOWALCYK: After some research, you may
5 find that NRs for example may be very indicative.
6 However, because of some subjectivity in the way the
7 reports are written, in the way the data's gathered,
8 when it comes into practice, it might not be useable.
9 So that's something I think is just too early to tell
10 unless someone in the Subcommittee has more
11 information that can shed light on that. I struggle
12 with that just coming up -- to answer your question.

13 MS. ESKIN: Pat?

14 UNIDENTIFIED SPEAKER: Yeah, the thing I
15 would want FSIS to look at would be the amount of
16 production that the plant is putting out?

17 MS. ESKIN: You're saying production volume?

18 UNIDENTIFIED SPEAKER: Yes, the volume
19 because I think that you have smaller plants that
20 combined together are not putting out as much as your
21 larger plants and the larger plants because of their
22 wide distribution is going to have more public health

1 implications. So I would think in your risk-based
2 scheme, you should look at how much the product volume
3 is being produced on a regular basis.

4 MS. ESKIN: That should be one of the
5 factors going back up to question one.

6 UNIDENTIFIED SPEAKER: I'm sorry.

7 MS. ESKIN: No, no, no, I'm not, I'm not
8 scolding you. I just want to say where it goes, and
9 the instances of things that should be considered, the
10 production volume. Is there a reason why -- I'm just
11 wondering -- why it wasn't addressed or at least
12 doesn't look like it was addressed by you all in --

13 MR. ANDERSON: If I may actually. Don
14 Anderson. If you'll look at your second slide which
15 is actually the three piece slide of the November
16 presentation, remember, it's important, and I should
17 have discussed this before but it's easy to forget.
18 It's important to remember that in risk-based
19 inspection we're considering the number of elements or
20 things that go to the actual risk, whether an
21 establishment may pose to the public. Some of those
22 elements have to do with risk control, how well the

1 establishments control this which is the primary topic
2 of today. You see listed here some of the other
3 elements or risk-based inspection which aren't so much
4 about risk control as they are risk, inherent risk, by
5 the virtue of product, species, perhaps production
6 volume as a proxy to exposure potential.

7 MS. ESKIN: Okay.

8 MR. ANDERSON: These are all things that we
9 are considering risk-based inspection but we narrowed
10 our discussion or tried to today to measure risk
11 control.

12 MR. ELFERING: So, for example, if you had a
13 company that all they were doing was thermal
14 processing, canned product, you certainly couldn't
15 look at them at the same risk as someone who's
16 producing lunch meat.

17 MR. ANDERSON: Well, I don't think we can
18 answer today which processes or products --

19 MR. ELFERING: But you're going to have to
20 look at each of them differently?

21 MR. ANDERSON: Yes, indeed. We would
22 consider -- that would be considered a process risk,

1 and we would recognize it. We think some processes
2 pose higher risks intrinsically to the public than
3 others do.

4 MR. ELFERING: Uh-huh. Definitely.

5 MR. GOVRO: I would almost feel like I would
6 need to see a starting point for a formula before I
7 could comment that this should be higher, this should
8 be relevant. It's very difficult to do in general.

9 MS. ESKIN: Okay. Then let's go to the last
10 question here, and that is should findings from food
11 safety assessment or other sources that indicate
12 exceptionally effective risk controls be allowed to
13 lower or improve an establishment's risk control
14 measure?

15 UNIDENTIFIED SPEAKER: Can you repeat that
16 question?

17 MS. ESKIN: I'd be happy to.

18 UNIDENTIFIED SPEAKER: Should findings from
19 the food safety assessment or other source that
20 indicates exceptionally effective risk controls be
21 allowed to lower or improve an establishment's risk
22 control measure?

1 MR. LINK: Does that mean that there's an
2 incentive for a plant to perform at a better level?

3 MS. ESKIN: You're asking me?

4 MR. LINK: Is that what that means?

5 MS. ESKIN: Is that what that means?

6 MR. ANDERSON: This is probably one of the
7 more abstract components and I'll try to explain it.
8 One of the questions came up earlier as to food safety
9 assessments and how we assess the effectiveness, the
10 intrinsic effectiveness or the applications of a food
11 safety system. Under the current food safety
12 assessment system, when a food safety assessment is
13 conducted, there's three possible outcomes that are
14 summarized. One is that they conducted a food safety
15 assessment, and they didn't find anything negative
16 that they need to comment on.

17 A second sort of generic finding is that we
18 conducted a food safety assessment and we noted some
19 noncompliances or some issues either in the design of
20 the implementation that we think -- that rise to the
21 level of kind of noncompliance or possible
22 deficiencies and those are typically noted with NRs

1 that are written by inspection program personnel, an
2 exit if you will.

3 The third finding isn't as serious which is
4 there is more considerable problems here and design
5 issues and an enforcement action. I know an
6 enforcement is written at the conclusion of the food
7 safety assessment. I think that's a fair summary.
8 So -- but there is this, this -- fortunately in many
9 establishments and most establishments when food
10 safety assessments are conducted, they fall into that
11 first category which is there's no need for immediate
12 enforcement. There's really no documentable
13 noncompliances but I think the question you're asking,
14 for example, is all establishments that fall into that
15 first category, are all their food safety systems
16 equally good because they meet regulatory requirements
17 or are some more robust than others, are some better
18 than others and should we acknowledge that somehow in
19 our system?

20 MS. ESKIN: Or maybe back to what you were,
21 Charles, earlier, if an initial assessment wasn't
22 wonderful but then there was improvement, should that

1 somehow be reflected?

2 MR. ANDERSON: I think that's there in the
3 third example that's come up is that if an
4 establishment has its own very intensive, very
5 scientifically valid sampling program, and they make
6 those results available to FSIS, you know, here are
7 the results of our sampling program and it is shown
8 that their pathogen control by their own records are
9 extremely good, is that something that we should
10 consider in allocating inspection resources? I think
11 we could name other examples but those are some I'll
12 put out.

13 MR. LINK: I think that kind of falls into
14 the -- when you're looking at the food safety system
15 design and trying to understand what a plant is doing,
16 you will find Plant A doing 100 things and Plant B
17 doing 2. They may still get the same result. One's
18 just doing a lot more stuff that kind of hedges ahead
19 a little bit but maybe it decreases the risk and so,
20 yeah, I think you really have to take that into
21 consideration when you're trying to figure out, you
22 know, what, if this guy's doing so much stuff, do I

1 really need to be here as much as I need to be over
2 there. So I think the answer to your question is,
3 yes, you should -- there should be some I hate to say
4 incentive, but some benefit for going that extra mile
5 and, and decreasing that risk like total quality
6 control system.

7 MR. GOVRO: I think the answer is yes, if
8 you can pretty clearly define what the criteria is for
9 achieving a higher level.

10 MR. LINK: I think part of the problem when
11 you get too far out there with these systems, they get
12 a little hard to understand and then they don't fit
13 into the mold of what you think it ought to look like
14 and causes a bigger problem than it should be. So
15 there's a lot of education around I think
16 understanding what really is a better or more robust
17 approach just because it might be different.

18 MS. ESKIN: Pat:

19 UNIDENTIFIED SPEAKER: Just a question and I
20 don't understand all of this -- but it would seem to
21 me you're basically breaking things into three
22 categories, those that are regulated establishments,

1 those that are sort of middle of the ground, and then
2 those that are not acceptable. Did we ever determine
3 the percentage of how many of our establishments are
4 good? Say 10 percent of those are and that we have 30
5 percent, you know, in the middle, I mean have we ever
6 got those numbers together? Are we going to then test
7 the cream of the crop at 10 percent to just monitor
8 and make sure that they are still being cream of the
9 crop? You see what I'm saying, and then take the
10 middle ground and say there's 20 or 50 percent of
11 those and test 50 percent of those plants to make sure
12 they're still the cream of the crop, and the same with
13 the last category. So that you don't end up with a
14 situation where the cream of the crop get in there and
15 then there's no way to, you know, monitor them,
16 because there are -- people make mistakes. All people
17 make mistakes. So if plant is on a risk-based system,
18 from looking at our category individually and
19 monitoring them, several of them having just become
20 self-monitoring, you know, once they hit category one
21 let's say.

22 MS. ESKIN: You're suggesting that whatever

1 category you're in, you are going to be subject to
2 continued oversight --

3 UNIDENTIFIED SPEAKER: Yeah, yeah.

4 MS. ESKIN: -- and not simply, there's one
5 determination and then it's sort of status
6 indefinitely.

7 UNIDENTIFIED SPEAKER: I just think it's a
8 tad dangerous to do that because people are people and
9 plants are plants. You know what I mean? And they
10 function when there's a little bit of oversight and
11 set up because then you can move people into the next
12 category. As long as you're not totally reaching the
13 category where, okay, you've got the gold star now and
14 you don't have to be monitored as much once every two
15 years or once a year, whatever your strategy is.

16 DR. MASTERS: This is Barb Masters. I think
17 that that's actually excellent input and that's kind
18 of what we're doing at this meeting as we're starting
19 with one piece of the puzzle as we introduce Resolve
20 as members of Resolve are going to be a third party
21 facilitator, and we're looking at the fact that we're
22 having to define the measures of risk control in

1 plants, and that we're also going to have to define
2 inherent risk of the product process and then we'll
3 have to define the decision criteria that inspection
4 personnel would have to apply once we determine if
5 this is the route that we want to take, and we
6 recognize that we would still have daily presence in
7 all of our processing establishments and that right
8 now, and Ms. Alfreda Dennis is one of our inspection
9 personnel that's in plants every day and while she
10 doesn't have to spend exactly the same amount of time
11 in every plant on her assignments, but now she is
12 driven by a schedule that tells her how much time to
13 spend in every plant and she does exactly the same
14 activities in every plant.

15 And what we're looking at is moving towards
16 a system that instead of her not having any rational
17 basis to spend any -- a different amount of time in
18 different plants doing different activities in
19 different plants, we're asking the question, could we
20 have a rational basis for her to spend a different
21 amount of time in different plants based on their
22 ability to control risks in those assignments so that

1 she might do something different at one plant versus a
2 different plant. And so actually you just gave us
3 some excellent input as to what kind of criteria she
4 might use if one of those plants were the cream of the
5 crop. I think we just got some good input if we did
6 say, maybe we could do something based on them being
7 cream of the crop, I think we just got some good input
8 that even if we did say we could do something
9 different there would she still have clarification
10 activity to make sure they're still cream of the crop.
11 Thank you for your input.

12 MR. TYNAN: Can I interrupt just a moment?

13 MS. ESKIN: Yes.

14 MR. TYNAN: We have a time limitation on
15 this room of 5:00.

16 MS. ESKIN: Okay. Are there any other
17 comments on this last point? Again, I think everyone
18 seems to agree that the answer to the last question is
19 yes, that is to say that there should be some
20 recognition of exceptional -- exceptionally expected
21 risk control, we would just want to make sure that
22 those criteria were well defined.

1 UNIDENTIFIED SPEAKER: With oversight.

2 MS. ESKIN: With oversight. Okay. So the
3 question now is how -- what's the best most effective
4 way to write up the responses to the questions. I
5 actually took pretty, I hope, thorough notes, and I
6 noticed that you other people did. I'm trying to
7 think what's the most effective. One option would be
8 divide it up and have each of us draft something.
9 Another option was maybe to make a Subcommittee of
10 this Subcommittee to quickly in the next 45 minutes
11 take these notes and distill them down to answers, and
12 then we'll all reconvene either before that -- before
13 the 5:00 hour.

14 UNIDENTIFIED SPEAKER: Sandra?

15 MS. ESKIN: Yes.

16 MR. ELFERING: Has she been taking notes as
17 well? I forget her name. I apologize.

18 MR. TYNAN: Toni.

19 MR. ELFERING: No.

20 MR. TYNAN: We're sort of waiting for you.

21 MS. ESKIN: I mean, I'm more than happy to
22 take my notes and type them up right now, right here,

1 not because I think they're wonderful but because I
2 think at least I have I think almost everything here.
3 The question is timing. If anyone else has taken
4 notes among the group, it could be all of us if we
5 want or just some of us, could start right now and
6 type them up. Then the question is we need to all
7 look at them together before we present them tomorrow.
8 So then we've finished the whole thing up and adjourn
9 in a half an hour and print them out. Maybe better
10 yet, print them out as we answer the questions,
11 meaning do the first one, do the second one, do the
12 third one or in the reverse order.

13 MR. ELFERING: I would say have your notes
14 typed, and then let's get a copy and then we can
15 actually work on putting together those words that we
16 want to use.

17 MS. ESKIN: All right. I must confess it
18 probably would be easier for me just to type them.
19 Let's not use the assistant here.

20 MR. TYNAN: Tony is looking very despondent
21 here.

22 MS. ESKIN: You can help. You can help.

1 All right. What I'm likely to do then is work
2 backwards actually because I think the second and the
3 third questions are relatively short and then while
4 we're looking at those, it will give me a few minutes.
5 I'll type up -- what I propose doing on the first
6 question, the answer the first part is yes, we think
7 these are all appropriate, and then I'm going to
8 include just in bullet form the three or four points
9 that we identified for some of them, not all of them.
10 In some instances it was one for each of those
11 categories.

12 (Whereupon, at 4:30 p.m., the meeting was
13 concluded.)

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C E R T I F I C A T E

This is to certify that the attached proceedings
in the matter of:

NATIONAL ADVISORY COMMITTEE ON

MEAT AND POULTRY INSPECTION

SUBCOMMITTEE NUMBER 1

MEASURING ESTABLISHMENT RISK CONTROL

FOR RISK-BASED INSPECTION

Washington, D.C.

May 23, 2006

were held as herein appears, and that this is the
original transcription thereof for the files of the
United States Department of Agriculture, Food Safety
and Inspection Service.

Jack L. Becker, Reporter

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