

**Table 1029. Iron and Steel Industry—Summary: 1990 to 2010**

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**Table 1030. Metalworking Machinery—Value of Shipments: 2005 to 2009**

[In thousands of dollars (2,800,272 represents \$2,800,272,000)]

Product description	Product code	2005	2006	2007	2008 <sup>1</sup>	2009 <sup>1</sup>
<b>Metalworking machinery . . . . .</b>	<b>(X)</b>	<b>2,800,272</b>	<b>3,094,478</b>	<b>3,318,208</b>	<b>3,435,540</b>	<b>1,952,281</b>
Metal cutting type machine tools . . . . .	333512 (pt)	2,079,874	2,293,813	2,533,389	2,650,662	1,428,386
Boring and drilling machines . . . . .	333512A1	110,971	178,487	130,220	161,393	92,612
Gear cutting machines <sup>2</sup> . . . . .	33351212	(D)	(D)	(D)	(D)	(D)
Grinding and polishing machines . . . . .	33351221	265,035	259,063	237,928	270,339	165,445
Lathes <sup>3</sup> . . . . .	33351231	248,240	295,651	375,871	396,793	204,478
Milling machines <sup>4</sup> . . . . .	33351241	53,582	56,082	81,294	(D)	(D)
Machining centers . . . . .	33351271	619,563	703,045	807,425	(D)	(D)
Station type machines <sup>5</sup> . . . . .	33351281	104,481	79,153	(D)	(D)	114,586
Other metal cutting machine tools . . . . .	33351291	431,962	464,779	585,522	543,791	289,051
Remanufactured metal cutting machine tools . . . . .	3335126111	93,404	90,172	81,004	(D)	(D)
Metal forming type machine tools . . . . .	333513 (pt)	720,398	800,665	784,819	784,878	523,895
Punching, shearing, bending, and forming machines . . . . .	33351311	344,273	403,361	409,791	391,607	256,645
Presses (excluding forging) <sup>6</sup> . . . . .	33351331	139,924	128,599	135,292	142,282	75,040
All other metal forming type machines <sup>6</sup> . . . . .	33351351	206,547	228,880	209,309	231,257	163,041
Remanufactured metal forming machine tools . . . . .	3335137121	(D)	15,081	10,382	19,732	(S)

D Withheld to avoid disclosing data for individual companies. S Figure does not meet publication standards. X Not applicable.  
<sup>1</sup> Data shown for years 2008 and 2009 do not include metal cutting and forming type machine tools valued under \$3,025 each.  
<sup>2</sup> Data for "Gear cutting machines" are included in total "Metal cutting type," but excluded from product code 3335123126. "Vertical NC turning machines" are included in total "Metal cutting type," but excluded from product code 3335124101. "All milling machines valued under \$3,025 each" are included in total "Metal cutting type," but excluded from product code 33351241. <sup>3</sup> Data for "Station type machines" are included in total "Metal cutting type." <sup>4</sup> Data for product codes 3335133101 "All presses valued under \$3,025 each" and 3335135101 "All other metal forming type machine tools valued under \$3,025 each," are included in total "Metal forming type," but excluded from product codes 33351331 and 33351351, respectively.

Source: U.S. Census Bureau, Current Industrial Reports, "Metalworking Machinery," Series MQ333W, August 2010, <[http://www.census.gov/manufacturing/cir/historical\\_data/mq333w/index.html](http://www.census.gov/manufacturing/cir/historical_data/mq333w/index.html)>.