

Table 881. Timber-Based Manufacturing Industries—Establishments, Shipments, Payroll, and Employees: 2007

[107,711,917 represents \$107,711,917,000. Includes only establishments or firms with payroll. Data for industries with NAICS codes less than 6–digits were derived by summing values with the corresponding 6–digit NAICS codes. See Appendix III]

Industry	2007 NAICS code ¹	Establishments (number)	Value of shipments (\$1,000)	Annual payroll (\$1,000)	Paid employees ²
Wood product manufacturing	321	16,868	101,711,917	17,426,832	523,899
Sawmills and wood preservation	3211	4,102	27,911,240	3,642,165	103,413
Sawmills	321113	3,589	22,075,666	3,144,796	90,044
Wood preservation	321114	513	5,835,574	497,369	13,369
Veneer, plywood, and engineered wood product manufacturing	3212	1,958	22,258,829	3,829,184	106,848
Other wood product manufacturing	3219	10,810	51,777,100	9,993,940	314,393
Millwork	32191	4,713	28,300,862	5,201,356	153,739
Wood container and pallet manufacturing	32192	2,909	7,235,876	1,519,970	58,467
All other wood product manufacturing	32199	3,151	16,339,726	3,274,866	102,353
Paper manufacturing	322	4,988	176,687,641	20,858,769	418,241
Pulp, paper, and paperboard mills	3221	486	80,550,214	7,925,398	125,483
Pulp mills	32211	39	5,027,395	504,602	7,268
Paper mills	32212	262	49,732,085	4,919,950	80,838
Paperboard mills	32213	187	25,354,745	2,451,849	36,641
Converted paper product manufacturing	3222	4,502	96,137,427	12,933,371	292,758
Paperboard container manufacturing	32221	2,402	50,900,190	7,387,042	165,839
Paper bag and coated and treated paper manufacturing	32222	891	21,737,348	2,798,096	60,373
Stationery product manufacturing	32223	549	8,242,007	1,197,456	31,628
Other converted paper product manufacturing	32229	654	15,024,475	1,545,024	34,780

¹ North American Industry Classification System, 2007. ² For pay period including March 12.

Source: U.S. Census Bureau, 2007 Economic Census, "Economy–Wide Key Statistics," August 2010. See also <<http://www.census.gov/econ/census07/>>.

Table 882. Timber-Based Manufacturing Industries—Employees, Payroll, and Shipments: 2009

[In thousands (11,051 represents 11,051,000). Based on the Annual Survey of Manufactures; see Appendix III]

Selected industry	2007 NAICS code ¹	All employees			Production workers, total (1,000)	Value added by manufactures		Value of shipments (mil. dol.)
		Number (1,000)	Payroll			Total (mil. dol.)	Per worker (dol.)	
			Total (mil. dol.)	Per employee (dol.)				
Manufacturing, all industries ²	31–33	11,051	534,262	48,344	7,571	1,978,017	261,261	4,436,196
Timber-based manufacturing, total	321–322	716	30,867	43,102	564	102,431	181,502	227,256
Percent of total manufacturing	(X)	6.48	5.78	(X)	7.45	5.18	(X)	5.12
Wood product manufacturing	321	352	11,994	34,043	281	25,900	92,129	65,440
Sawmills and wood preservation	3211	76	2,761	36,415	63	6,025	96,273	18,882
Veneer, plywood, and engineered wood product	3212	63	2,297	36,565	50	4,649	93,585	12,763
Other wood product	3219	214	6,936	32,460	169	15,225	90,166	33,795
Millwork	32191	99	3,503	35,259	80	7,687	96,550	17,361
Wood container and pallet	32192	47	1,302	27,472	38	2,763	72,352	5,894
All other wood products	32199	67	2,130	31,837	51	4,776	93,534	10,540
Paper manufacturing	322	364	18,873	51,875	283	76,531	270,209	161,816
Pulp, paper, and paperboard mills	3221	113	7,509	66,179	91	39,529	435,405	74,495
Pulp mills	32211	7	465	71,378	5	1,859	348,240	4,323
Paper mills	32212	72	4,678	64,811	59	25,704	438,369	47,066
Paperboard mills	32213	35	2,367	68,042	27	11,966	446,281	23,106
Converted paper product	3222	250	11,364	45,392	192	37,003	192,278	87,322
Paperboard container	32221	143	6,510	45,576	110	18,413	166,891	47,269
Paper bag and coated and treated paper	32222	50	2,372	47,015	38	8,159	214,800	18,288
Stationery product	32223	25	974	38,771	19	2,587	134,440	6,942
Other converted paper products	32229	32	1,507	47,211	25	7,844	315,157	14,823

X Not applicable. ¹ North American Industry Classification System, 2007; see text, Section 15. ² Includes other industries, not shown separately.

Source: U.S. Census Bureau, "Annual Survey of Manufactures, 2009," March 2011, <<http://www.census.gov/manufacturing/asm/index.html>>.