

# Perchlorate Degradation in Bench- and Pilot-Scale Ex-situ Reactors

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Camp, Dresser and McKee

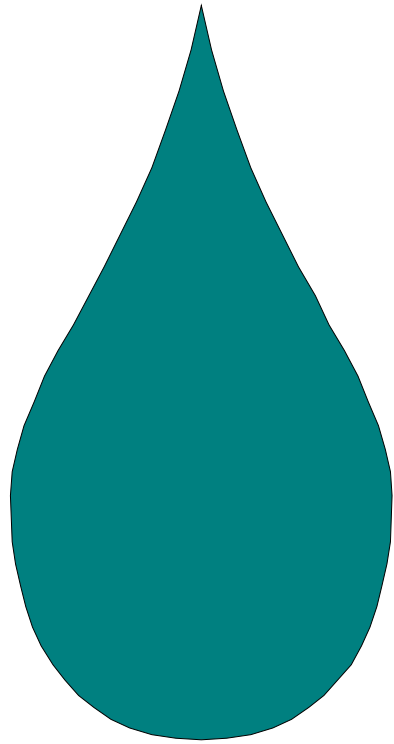
Email: [prices@cdm.com](mailto:prices@cdm.com)

# Perchlorate Degradation: Topics

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- **Abundance of perchlorate degrading bacteria.**
- Bacterial isolate used in tests: KJ
- Bench-scale reactors: Acetate  
H<sub>2</sub>
- Comparison of rates in bioreactors
- Pilot-scale reactor test

# Are perchlorate-respiring bacteria abundant in nature?



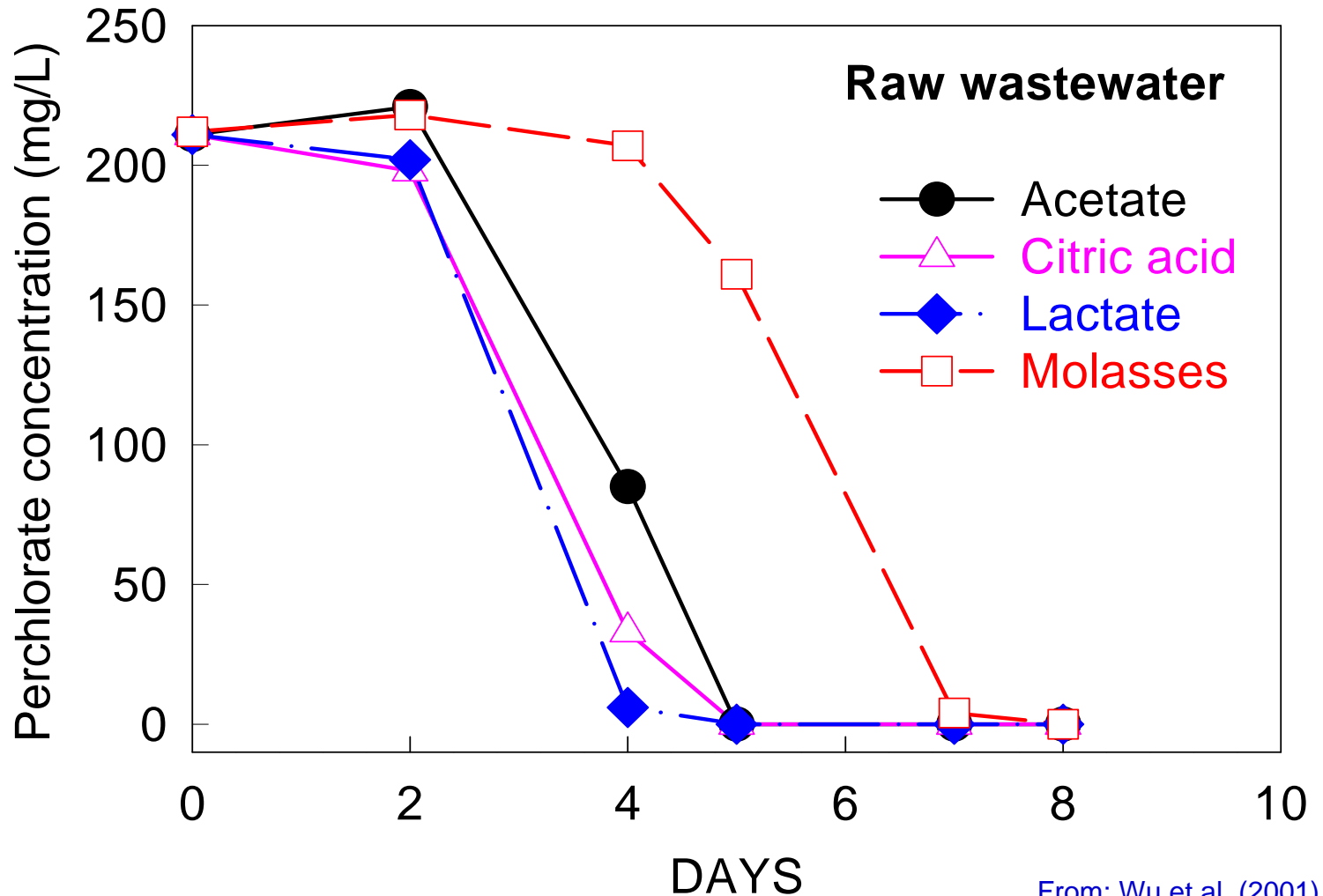
One milliliter (1 mL) of water  
(about one teaspoon) contains:

$>10^6$  bacteria

$< 1$  perchlorate-reducing  
microbe (PRM)

# Wastewater

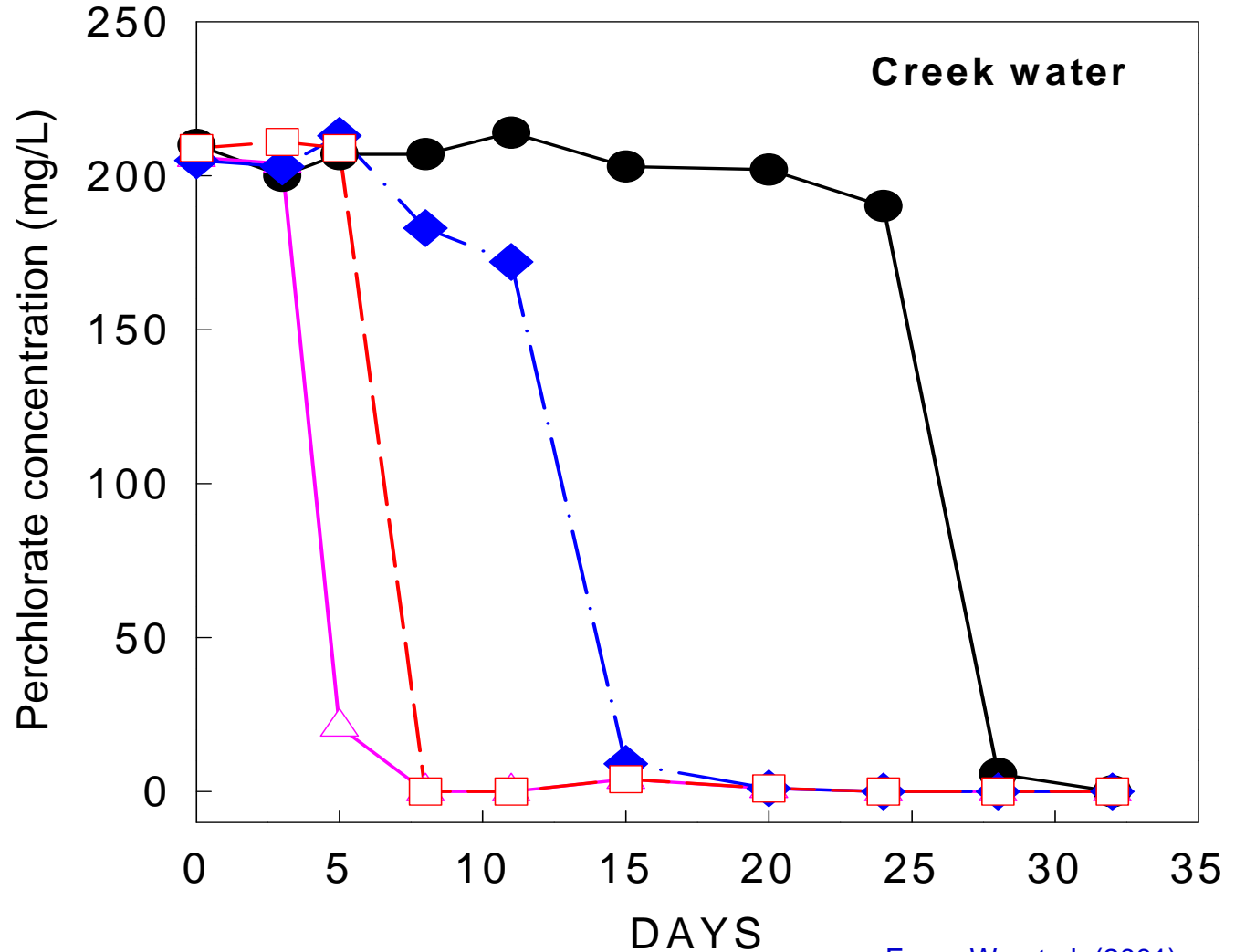
Total cells =  $8.9 \times 10^7$  per ml



# Creek water

Total cells:  $4.9 \times 10^5$  per ml

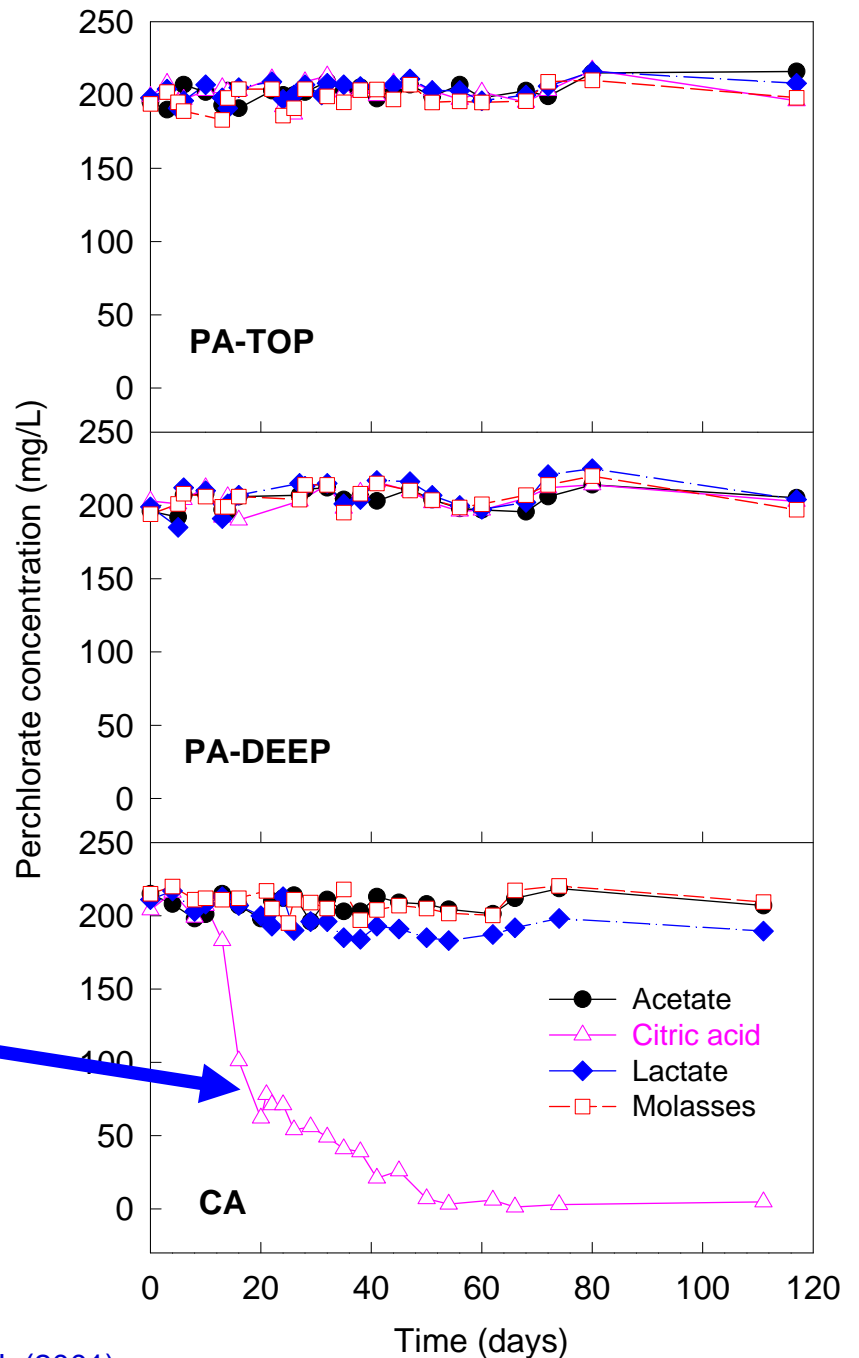
Citric acid  
Molasses  
Lactate  
Acetate



Unexposed  
Soils

2 gram  
samples

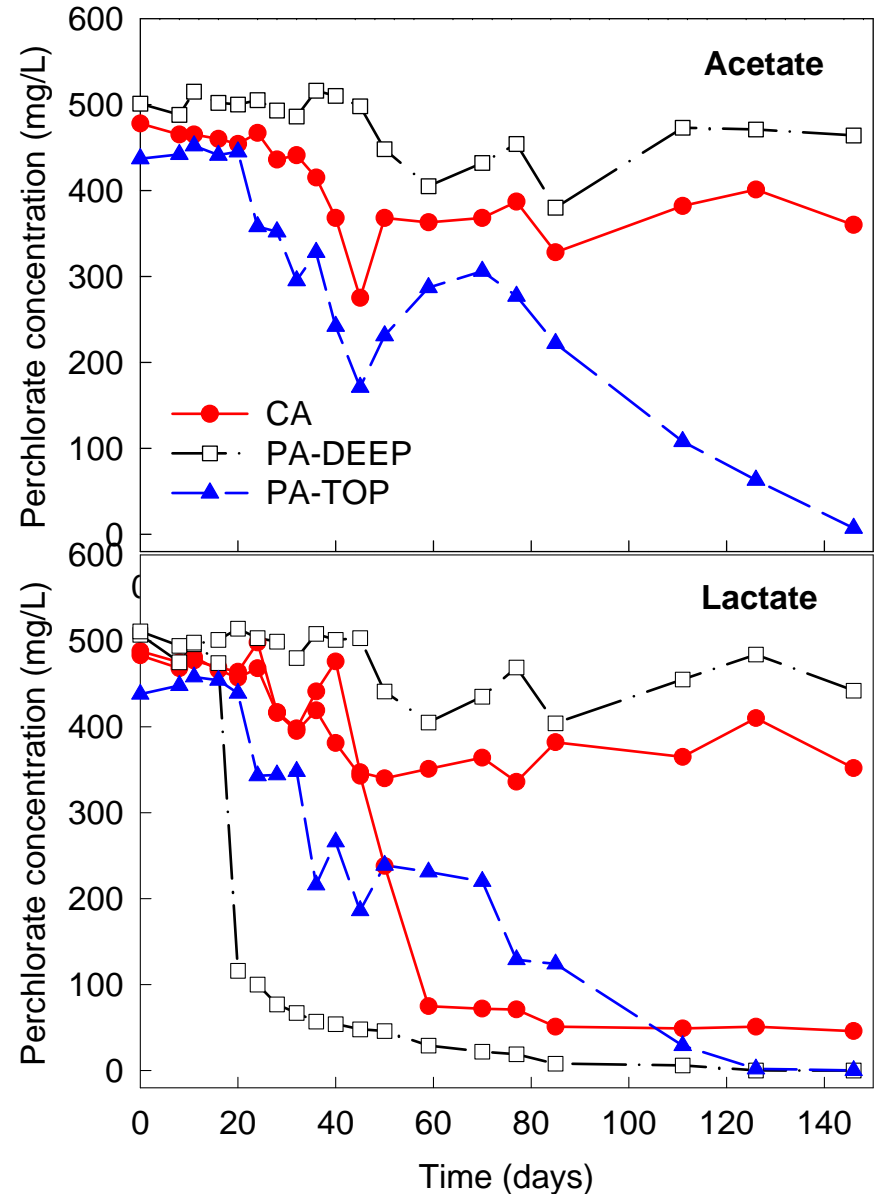
The citrate sample was  
positive on the 3 other  
substrates as well



# Unexposed Soils

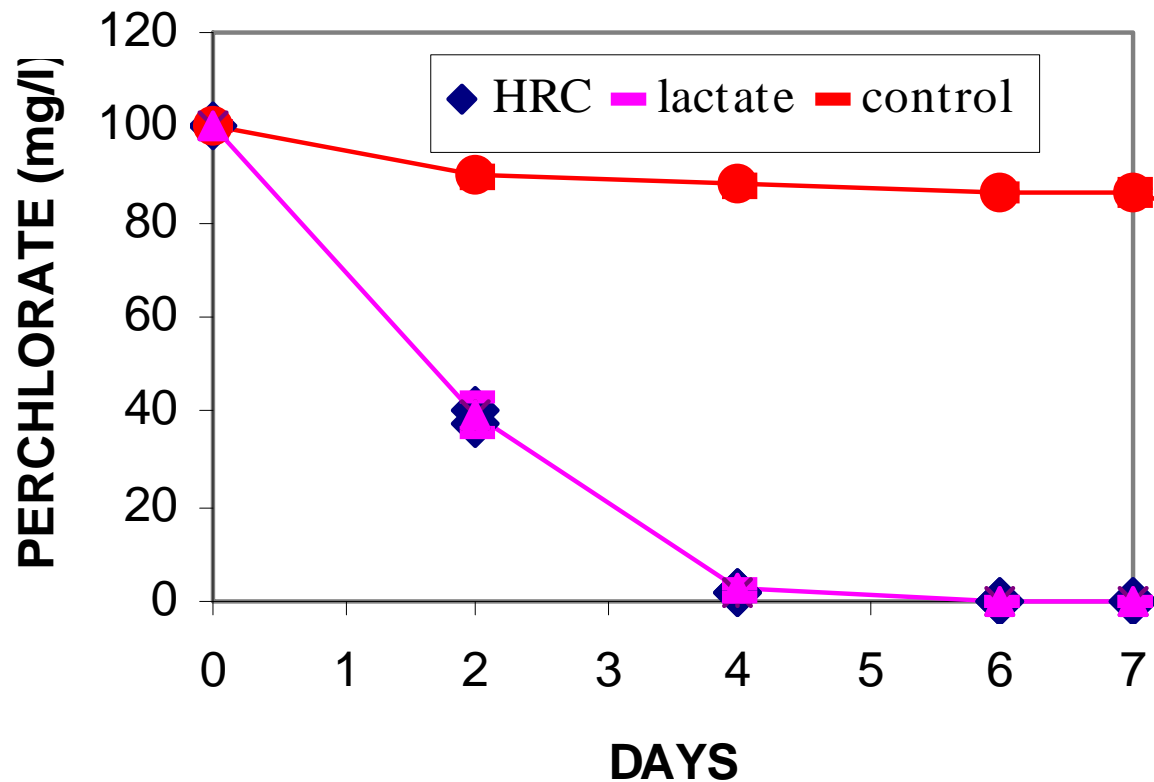
100 gram samples

Many soils showed perchlorate degradation when a larger sample mass was used



# Perchlorate-contaminated soil

Previous exposure of a soil to perchlorate results in rapid Perchlorate degradation





# PRM Abundance: observations

- PRMs present in natural waters at  $\sim 1000/10^9$
- PRMs in "pristine" soils, that have no evidence of perchlorate contamination:  $\sim 1/10^9$
- At sites where perchlorate is present, have an abundant perchlorate reducing population,  $\sim 100/10^9$

# Perchlorate Degradation: Topics

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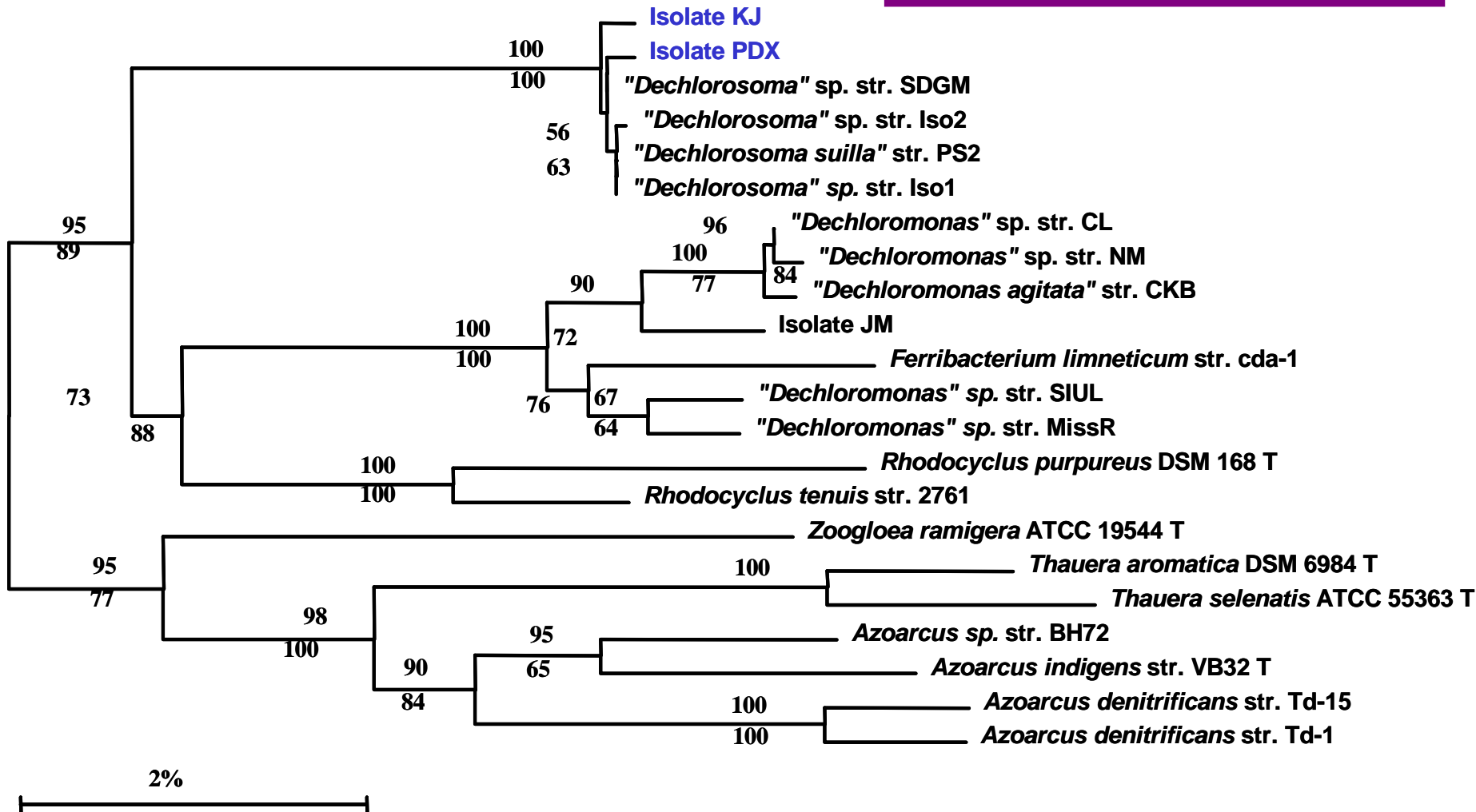
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 $H_2$
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# Phylogentic analysis of KJ

(courtesy of Dr. Ian Head, Univ. of New Castle)

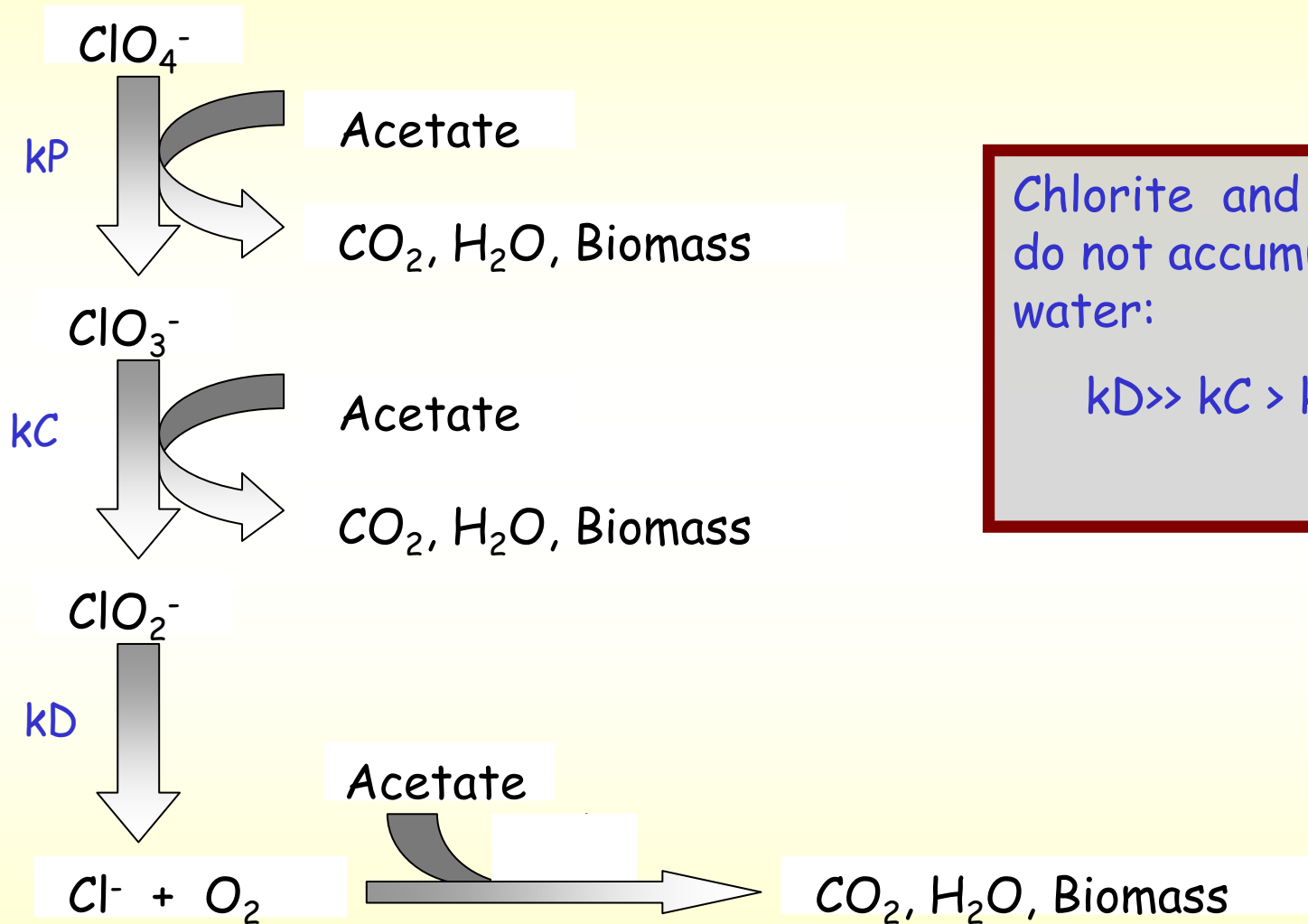
Classification:

*Dechlorosoma* sp. KJ



From: Logan et al. (2001)

# Perchlorate Reducing Pathway

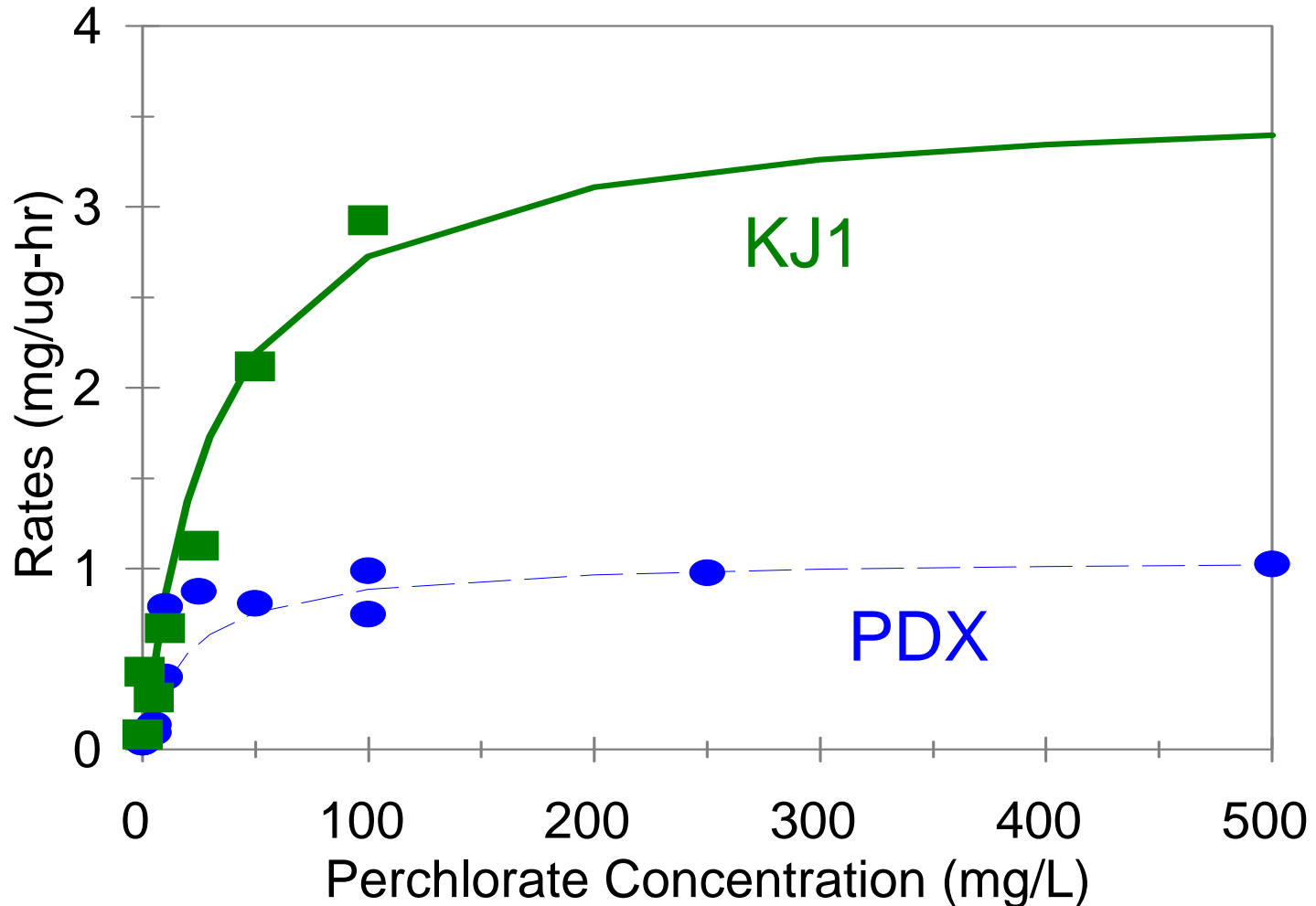


Chlorite and chlorate do not accumulate in water:

$$k_D \gg k_C > k_P$$

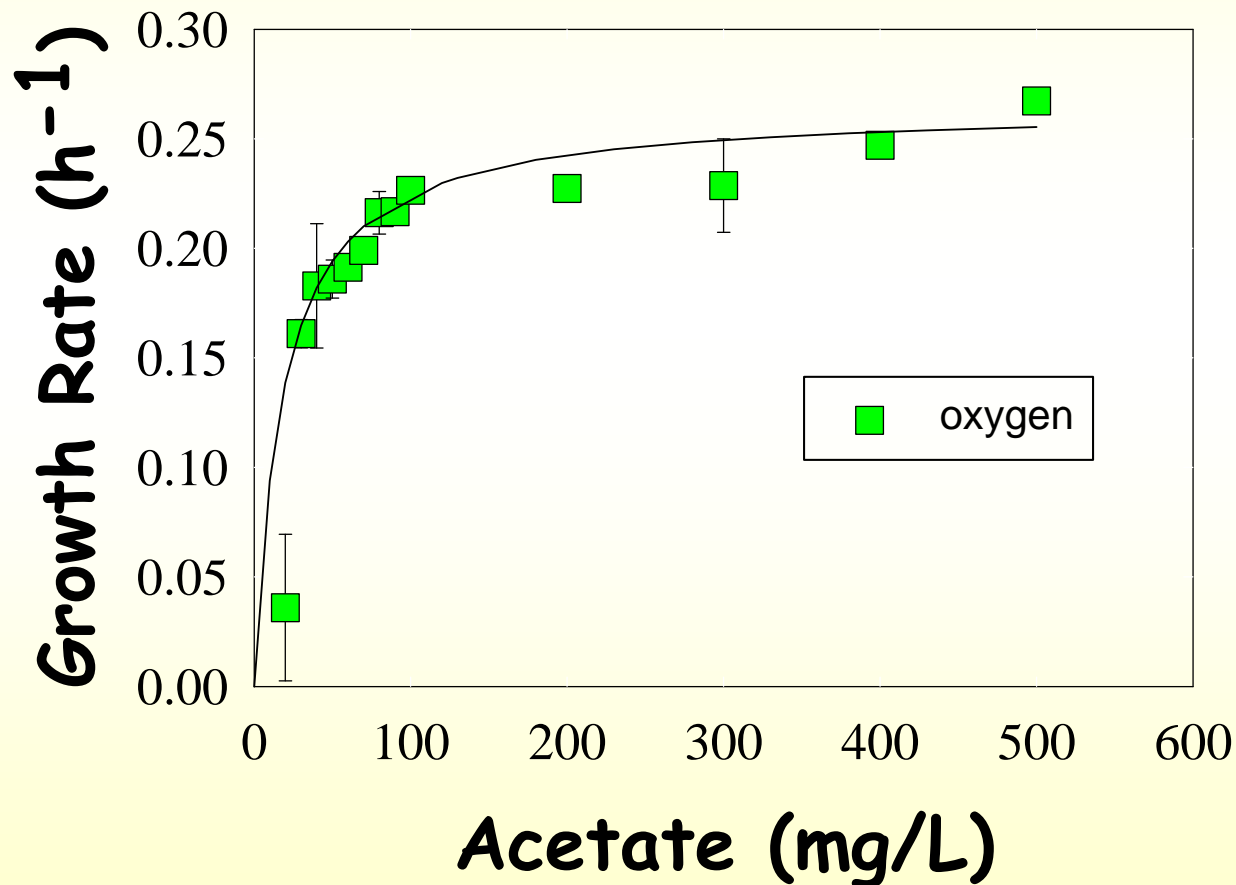
# KJ Perchlorate kinetics: $K_s=33$ mg/L

(lactate grown cell suspensions)

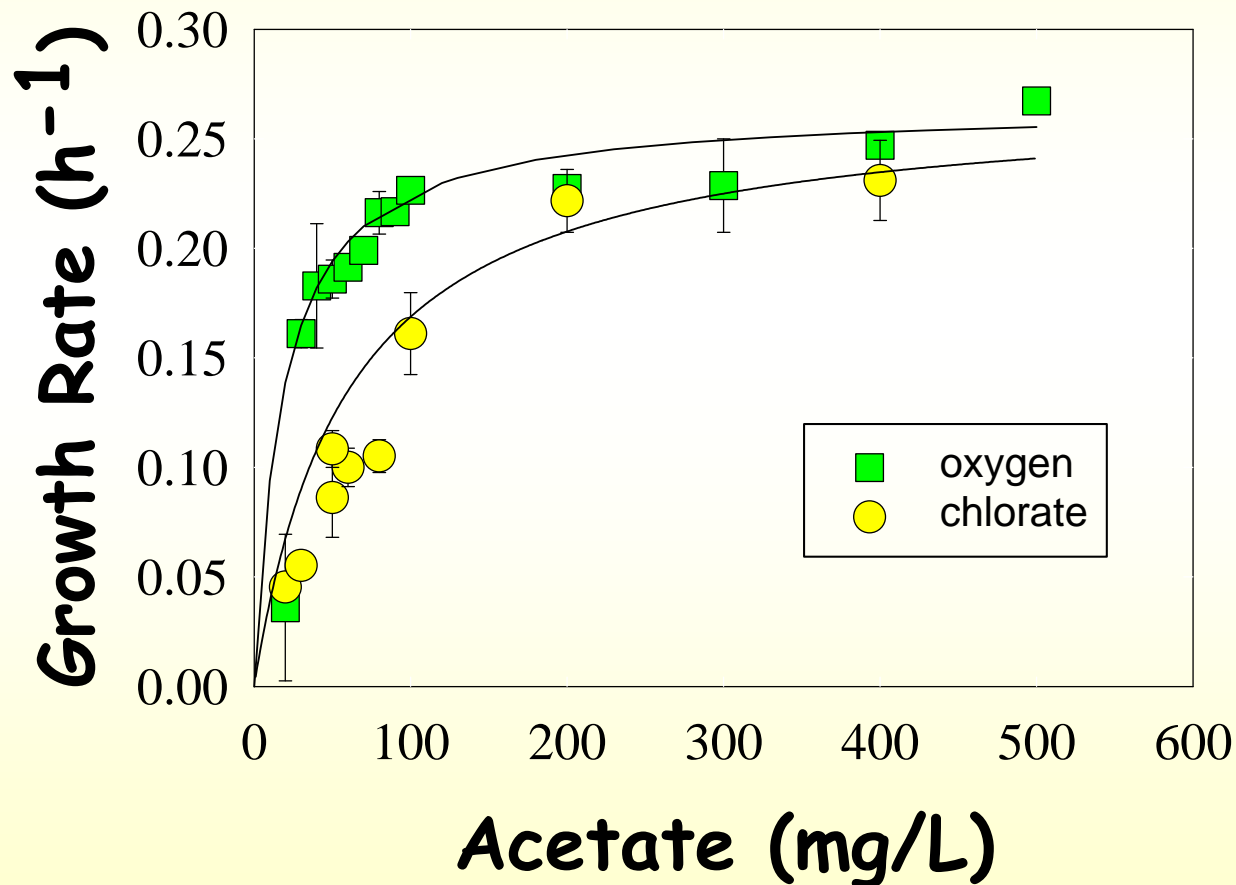


# Substrate kinetics: acetate

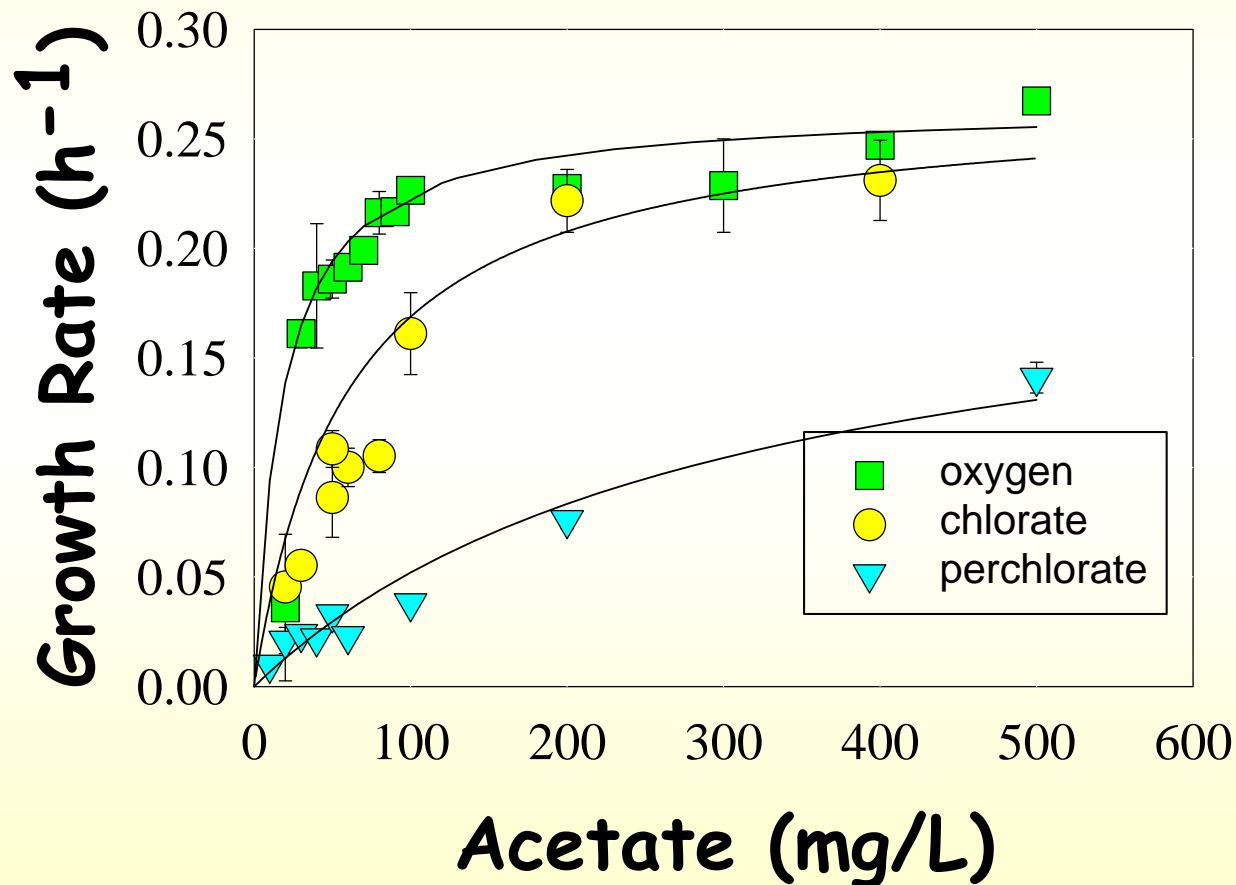
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# Substrate kinetics: acetate



# Substrate kinetics: acetate

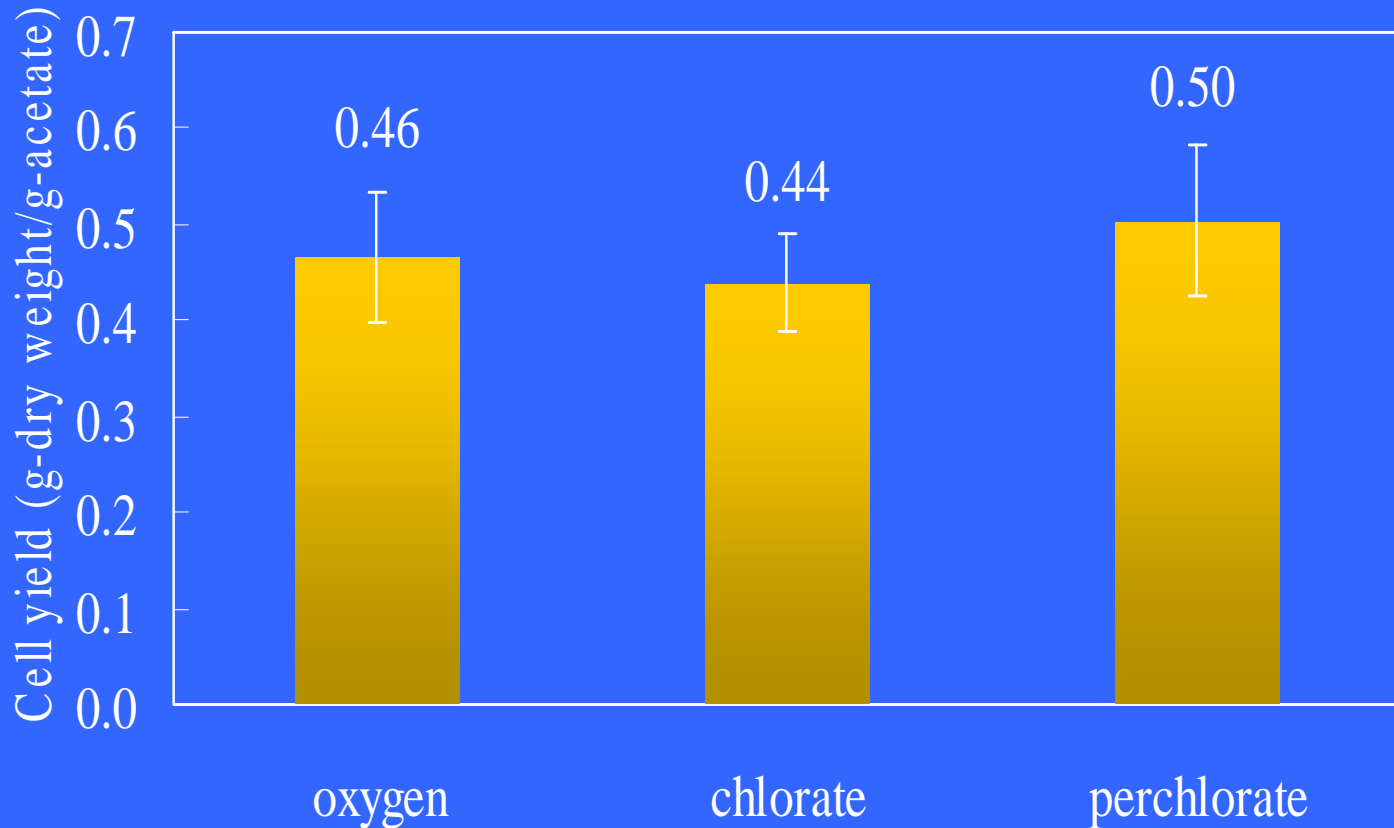




# Kinetic constants for growth of KJ on acetate

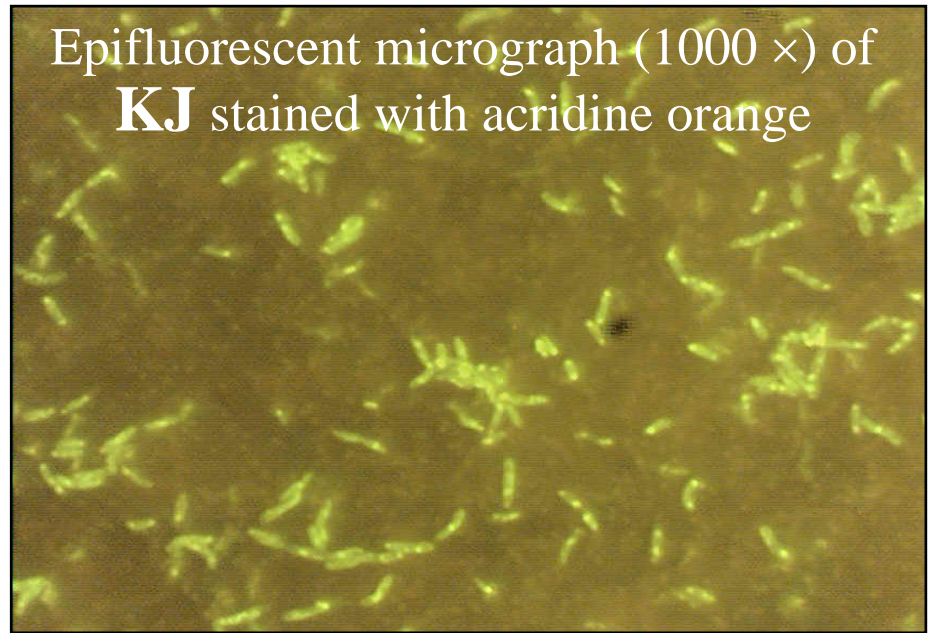
<b>Electron Acceptor</b>	$\mu_m$ (h <sup>-1</sup> )	$K_S$ (mg/L)
Oxygen	$0.27 \pm 0.02$	$14 \pm 1$
Chlorate	$0.27 \pm 0.03$	$60 \pm 25$
Perchlorate	$0.14 \pm 0.01$	$470 \pm 290$

# Cell yield- KJ

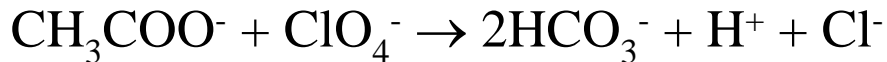


# Overall Stoichiometry

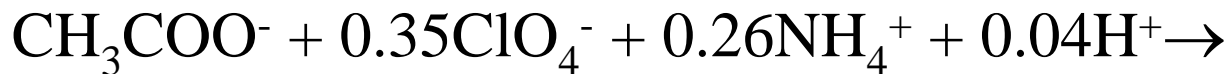
Epifluorescent micrograph (1000 ×) of  
**KJ** stained with acridine orange



Without biosynthesis: acetate/perchlorate = 1:1 (mol/mol)



**With biosynthesis:** acetate/perchlorate = 2.9:1 (mol/mol)



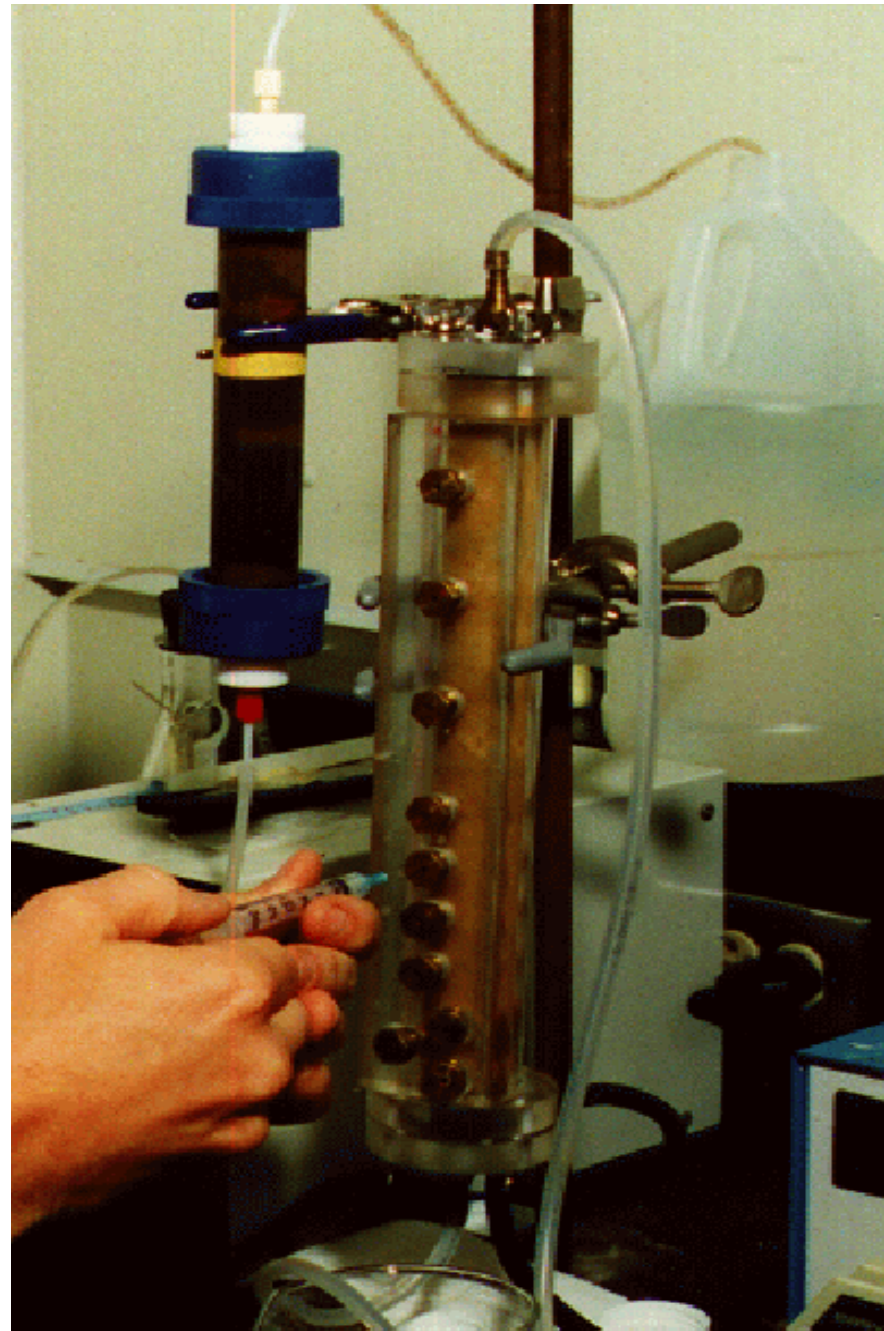
# Perchlorate Degradation: Topics

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 $H_2$
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# Acetate-Fed Sand Packed-bed Column Experiments

Sampling from the side  
ports of the column



# Acetate-fed Bioreactors

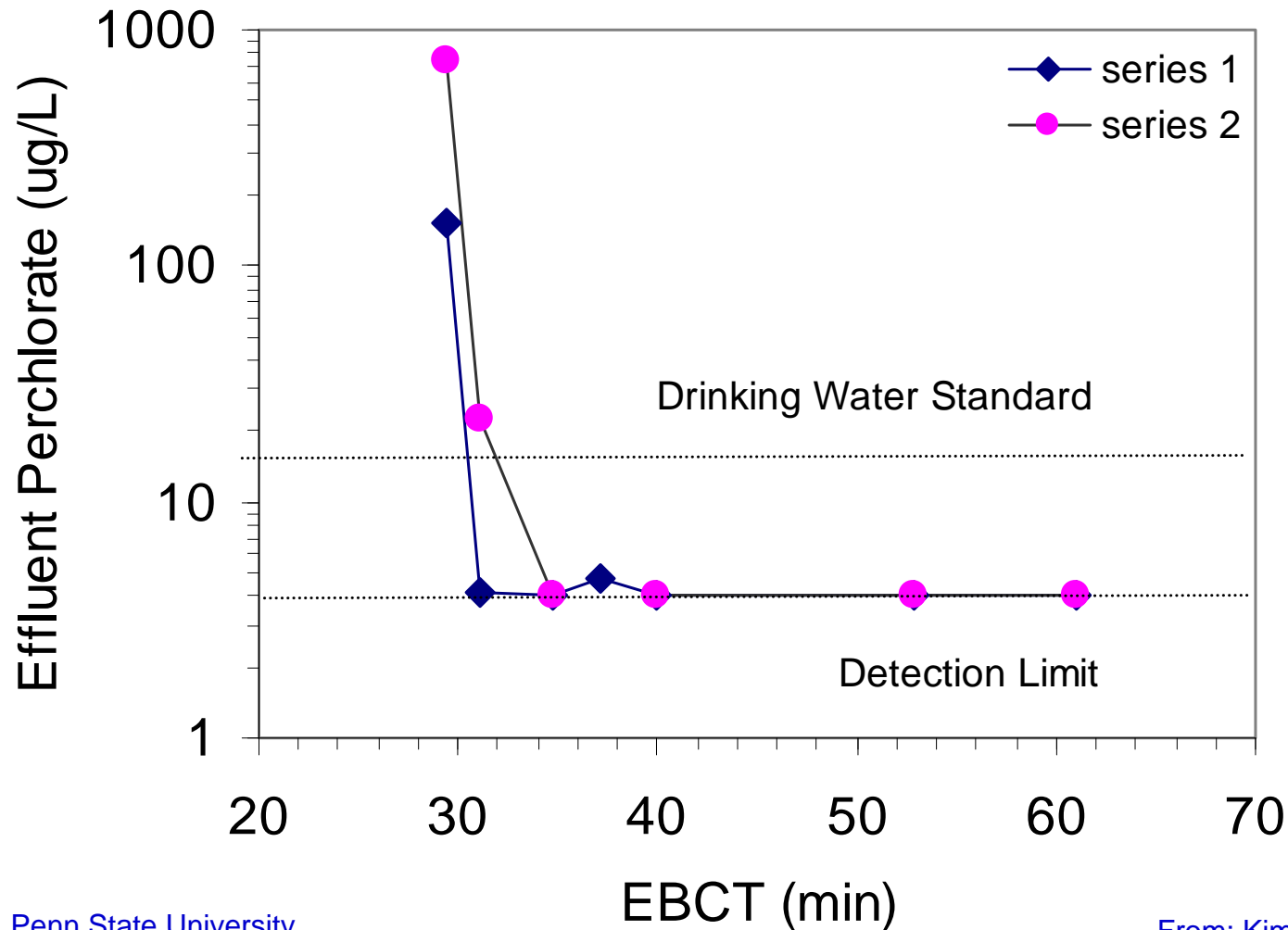
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- **Columns:** 14 cm or 28 cm long.
- **Mixed cultures:** enriched on perchlorate (activated sludge samples)
- **Pure culture:** *Dechlorosoma* sp. **KJ**
- **Feed:** Artificial groundwater (AGW) containing 20 mg/L perchlorate and nutrients; water from the City of Redlands

# Mixed cultures

(14 cm sand column)

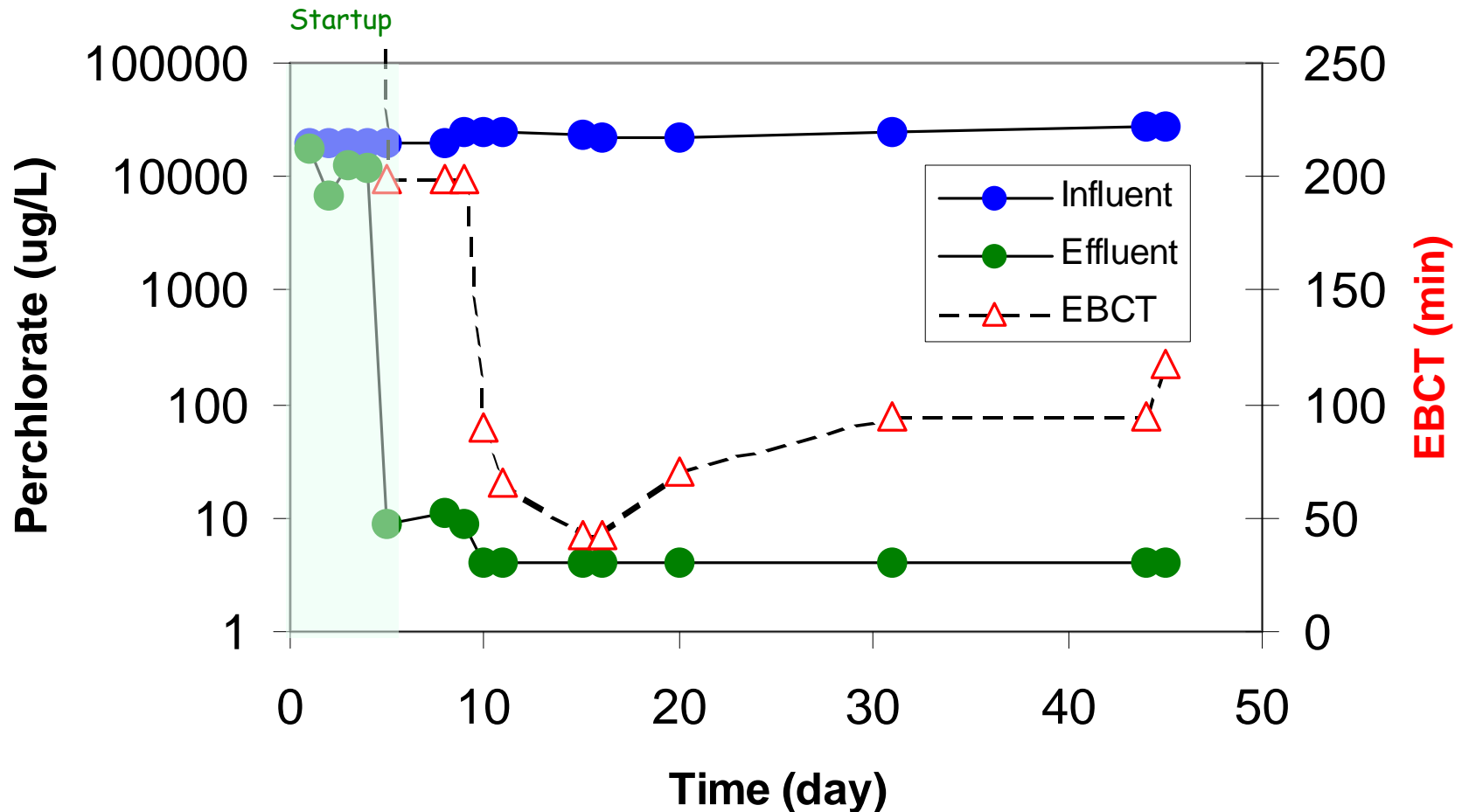
Critical  
EBCT was 34  
minutes.



# Mixed cultures

(28 cm sand column)

Critical  
EBCT was  
~40 minutes.

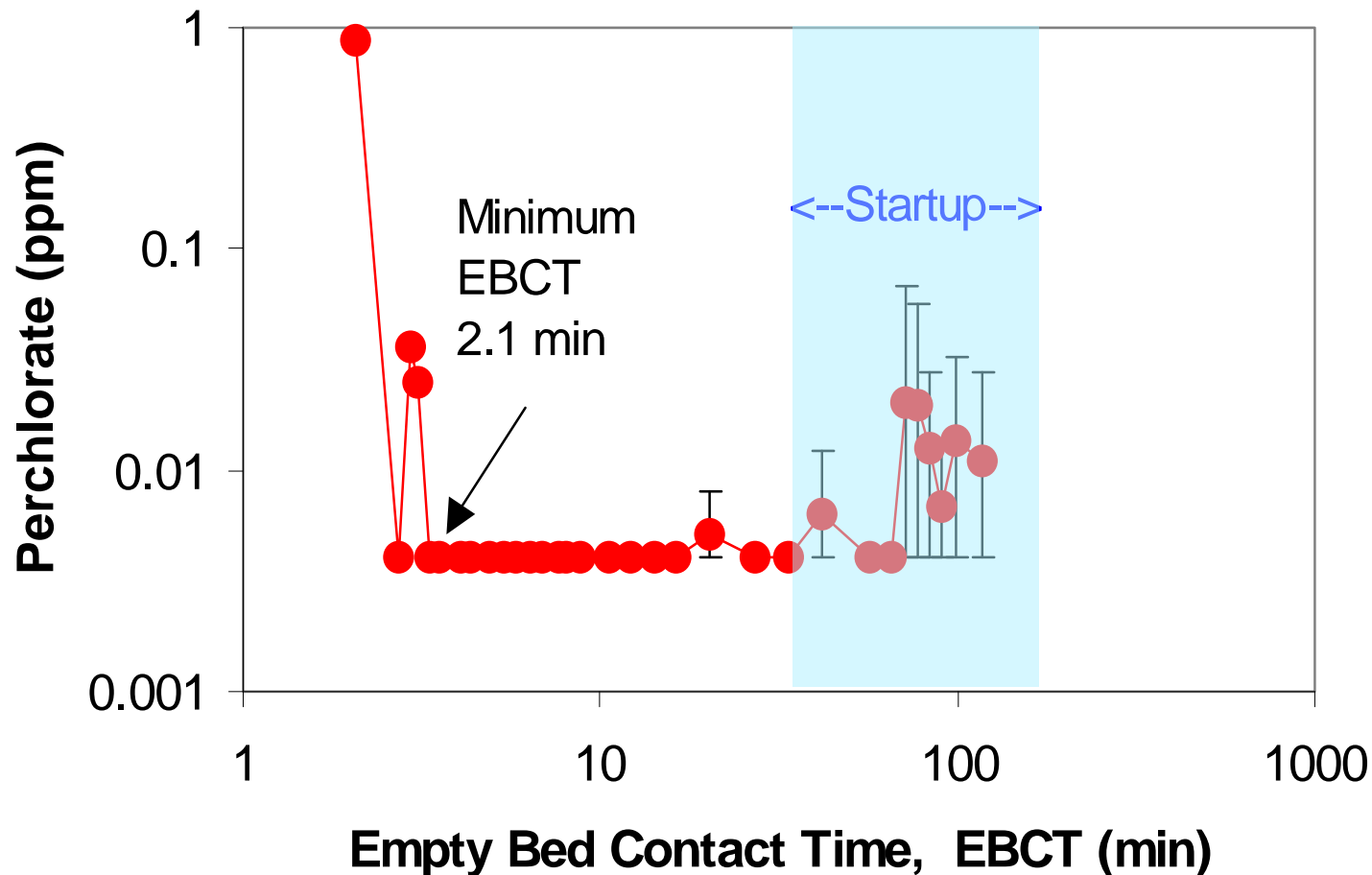




# Pure culture: KJ

(28 cm-sand column)

Critical  
EBCT was  
~2.1 minutes.

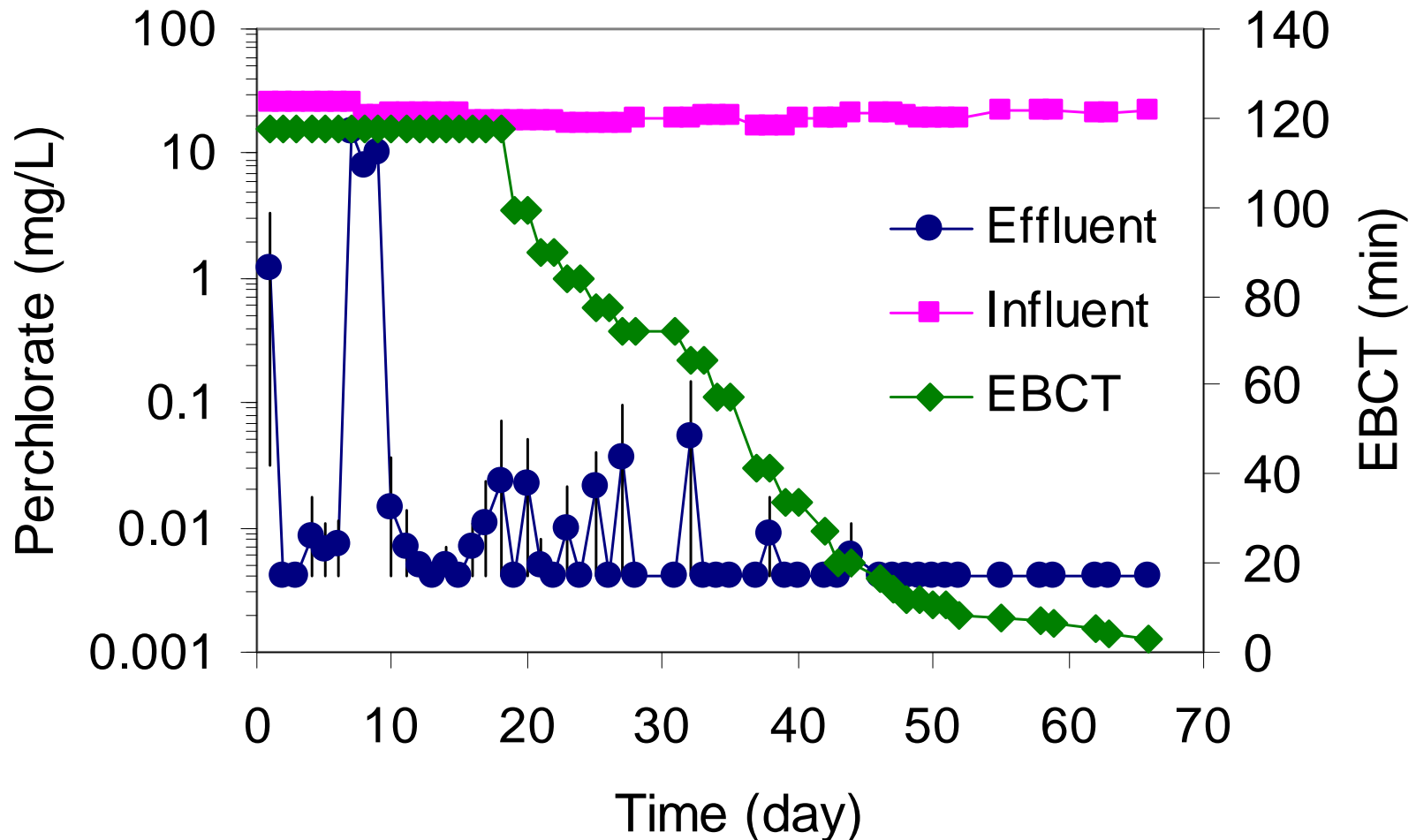


# Pure culture: KJ

(28 cm-sand column)

As EBCT decreased:

Perchlorate was non-detectable for 84% of samples (n=147)



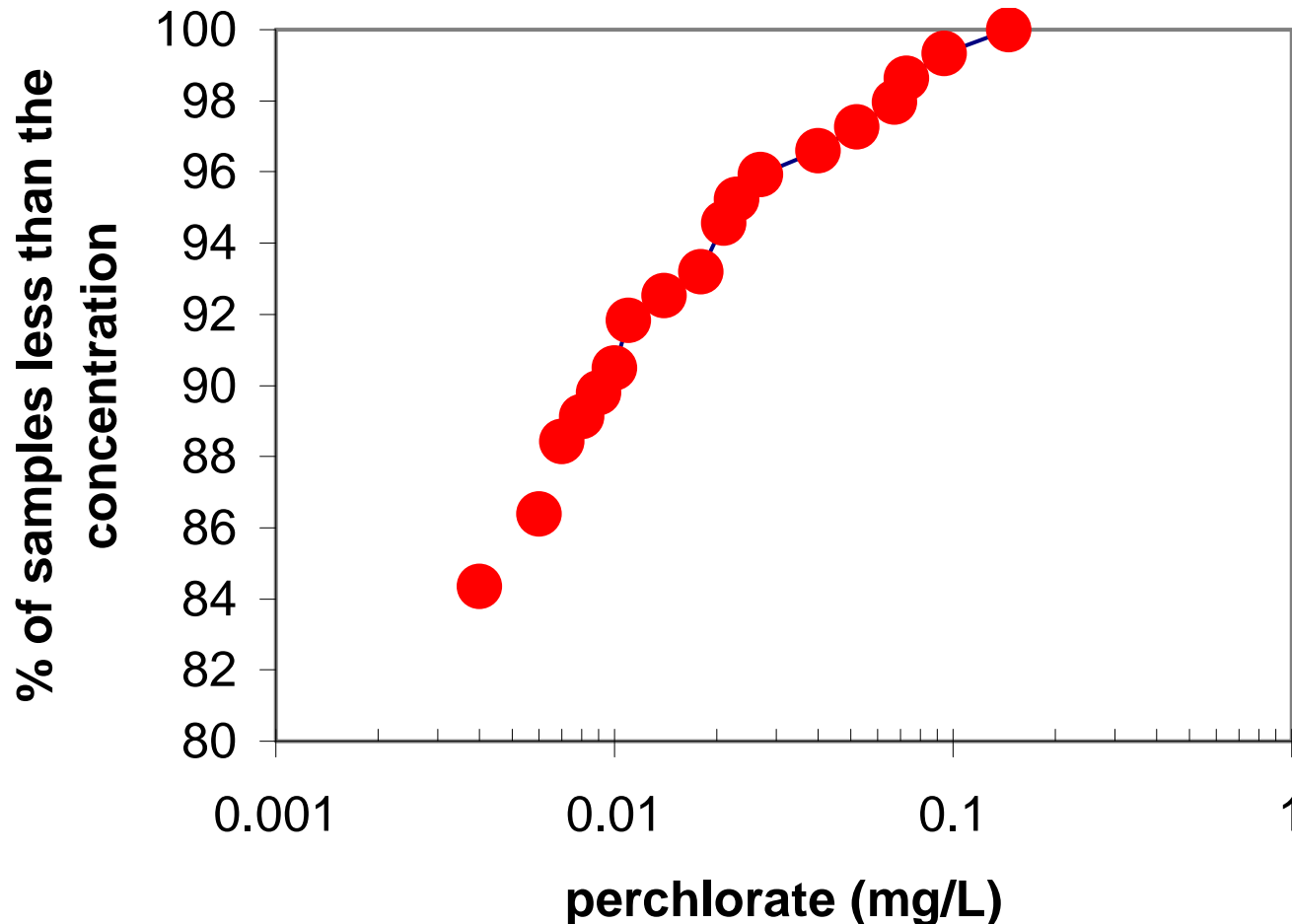
# Pure culture: KJ

(28 cm-sand column)

**Reliability:** After start up,  
perchlorate removal was  
stable at:

95% of time: <23 ppb

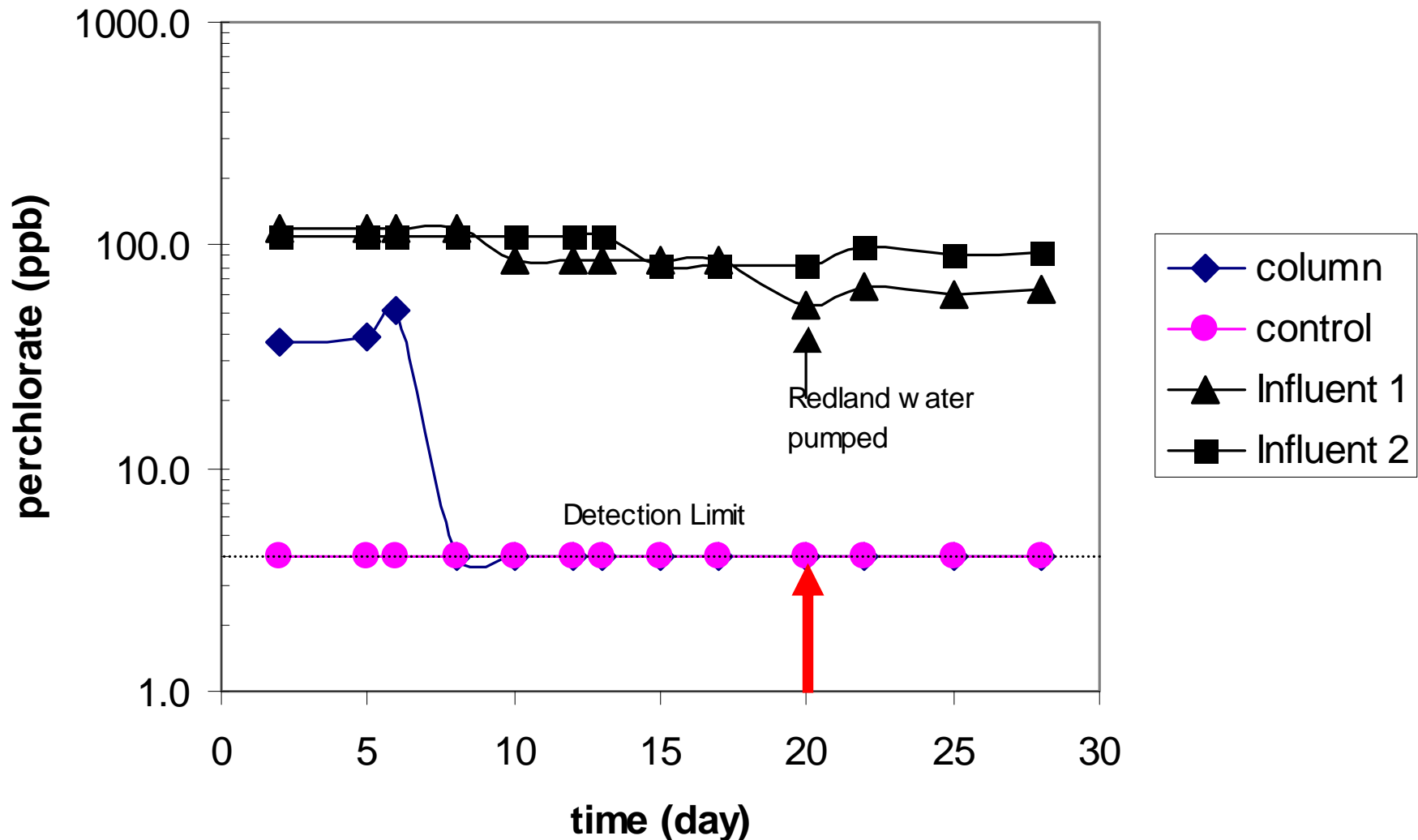
84% of time: <4 ppb



# Redlands Water

Pure culture KJ, (28 cm-sand column)

Perchlorate is completely removed using groundwater from Redlands site.

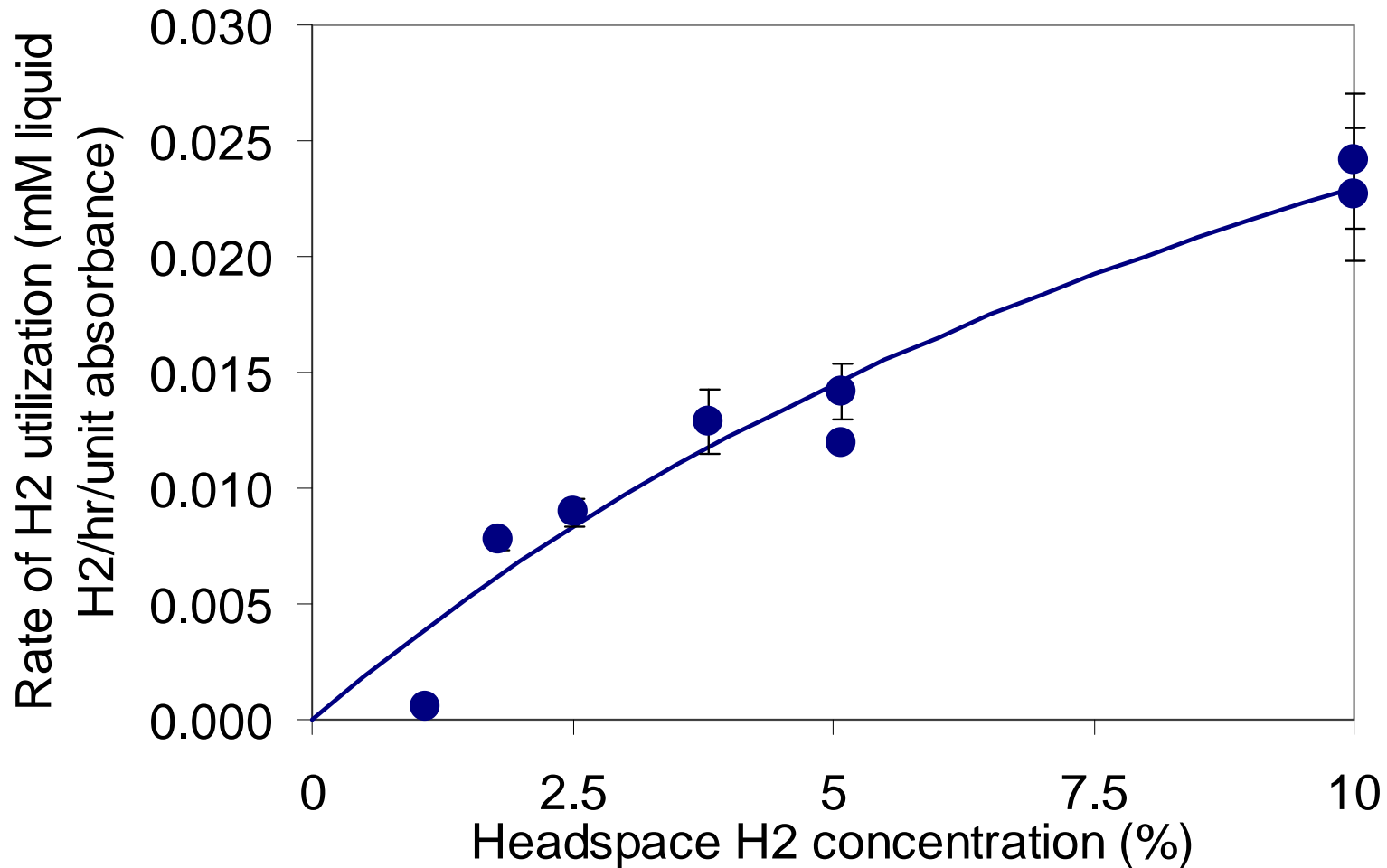


# Perchlorate Degradation: Topics

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- **Bench-scale reactors:** Acetate  
 $H_2$
- Comparison of rates in bioreactors
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# Perchlorate reduction supported by Hydrogen gas

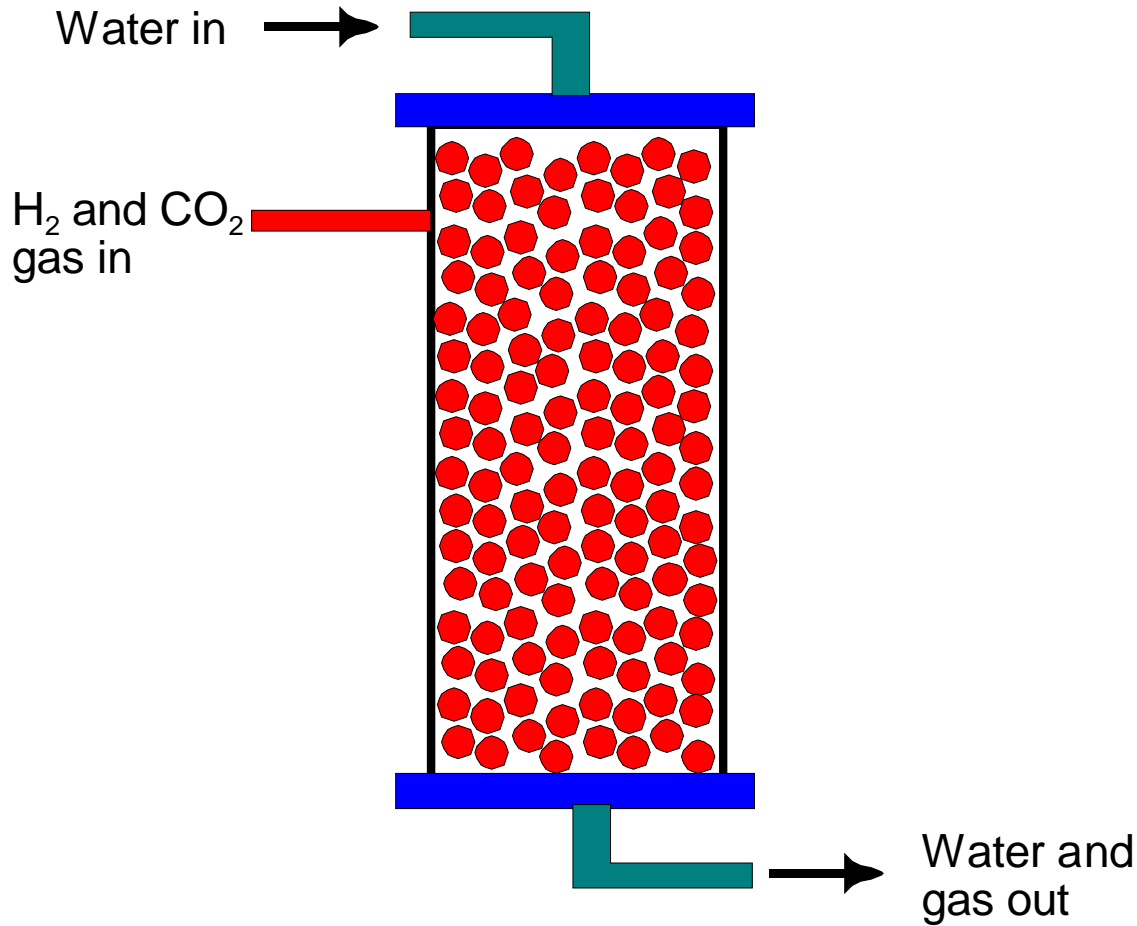


# Hydrogen Reactor

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- **Column:** 12.5 cm (10 mm packed), 2.5 cm diameter
- **Packing:** 3 mm diameter **glass beads** (1200 m<sup>2</sup>/ m<sup>3</sup>)
- **Pumping Solution:** 740 μg/L **perchlorate** in trace metal solution
- **Gas mixture:** **H<sub>2</sub>**, 43 mL/min and **CO<sub>2</sub>**, 7.5 mL/min)
- **Operation period:** 145 days

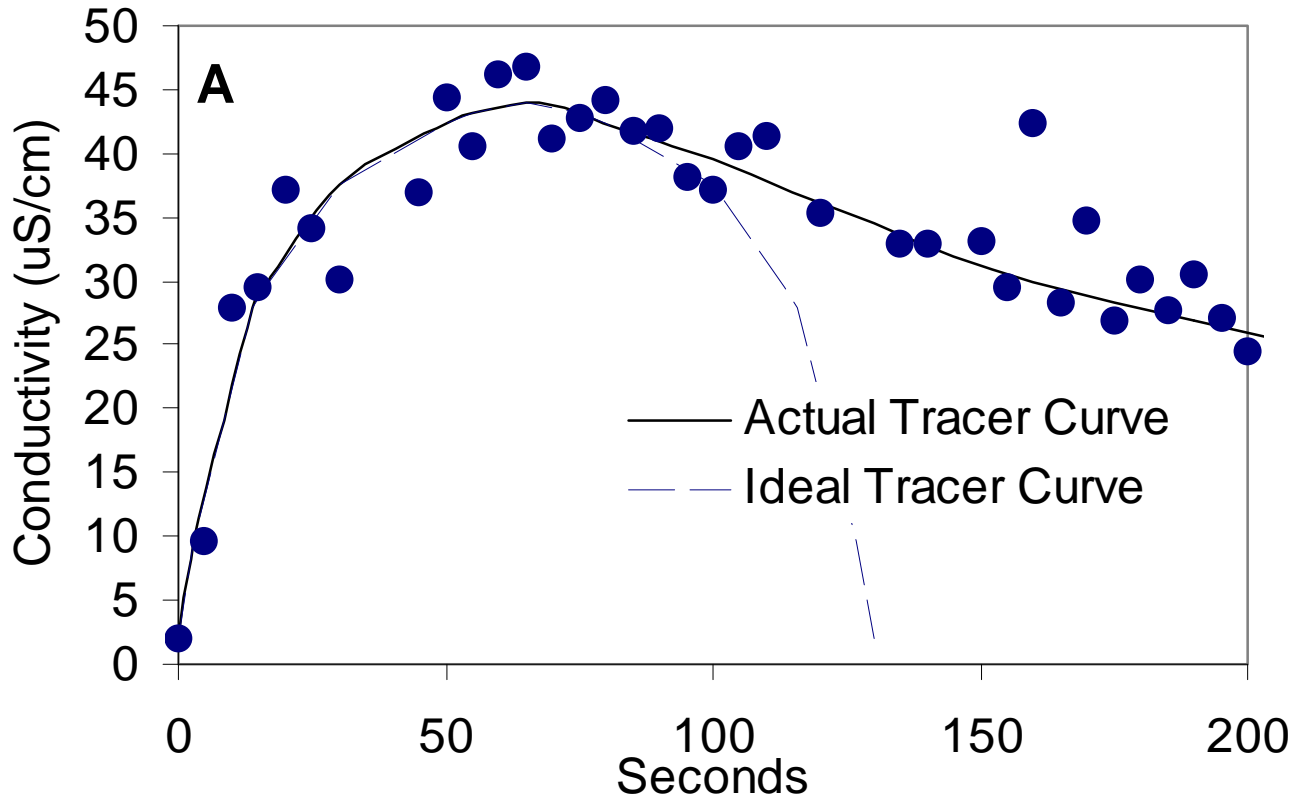
# Fixed film biohydrogen reactor (unsaturated flow)





# Hydrogen Reactor

Average detention times of 1.0-1.3 minutes

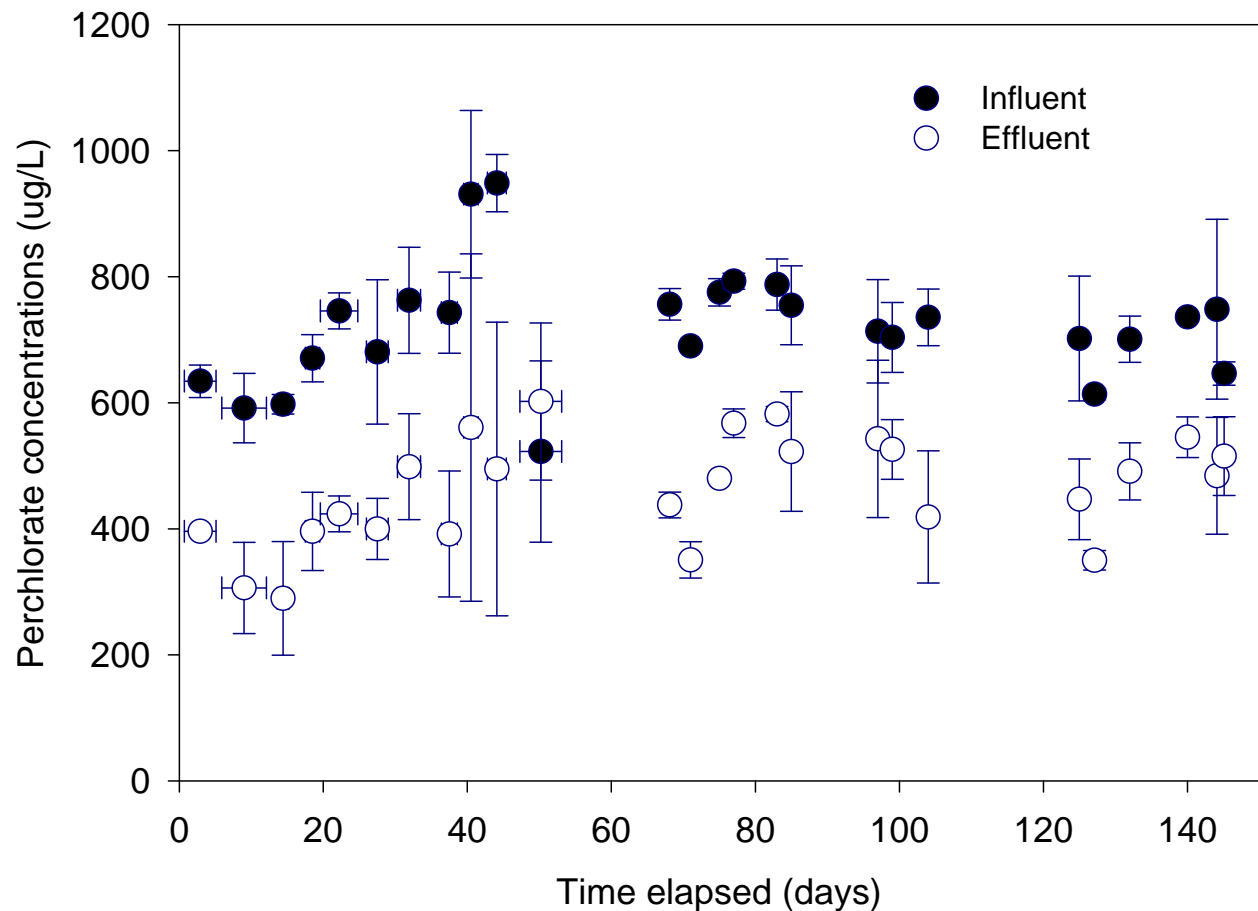


# Hydrogen reactor performance

In:  $740 \pm 110 \mu\text{g/L}$

Out:  $460 \pm 80 \mu\text{g/L}$

Removal: **38%  $\pm 9\%$**



# Perchlorate Degradation: Topics

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Acetate
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# Reactor Kinetics: Removal Rates

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- Expect removal rate,  $R$ , is 1<sup>st</sup>-order with respect to perchlorate concentration.
- Rate calculated as:

$$R = \frac{(C_{in} - C_{out})}{\theta}$$

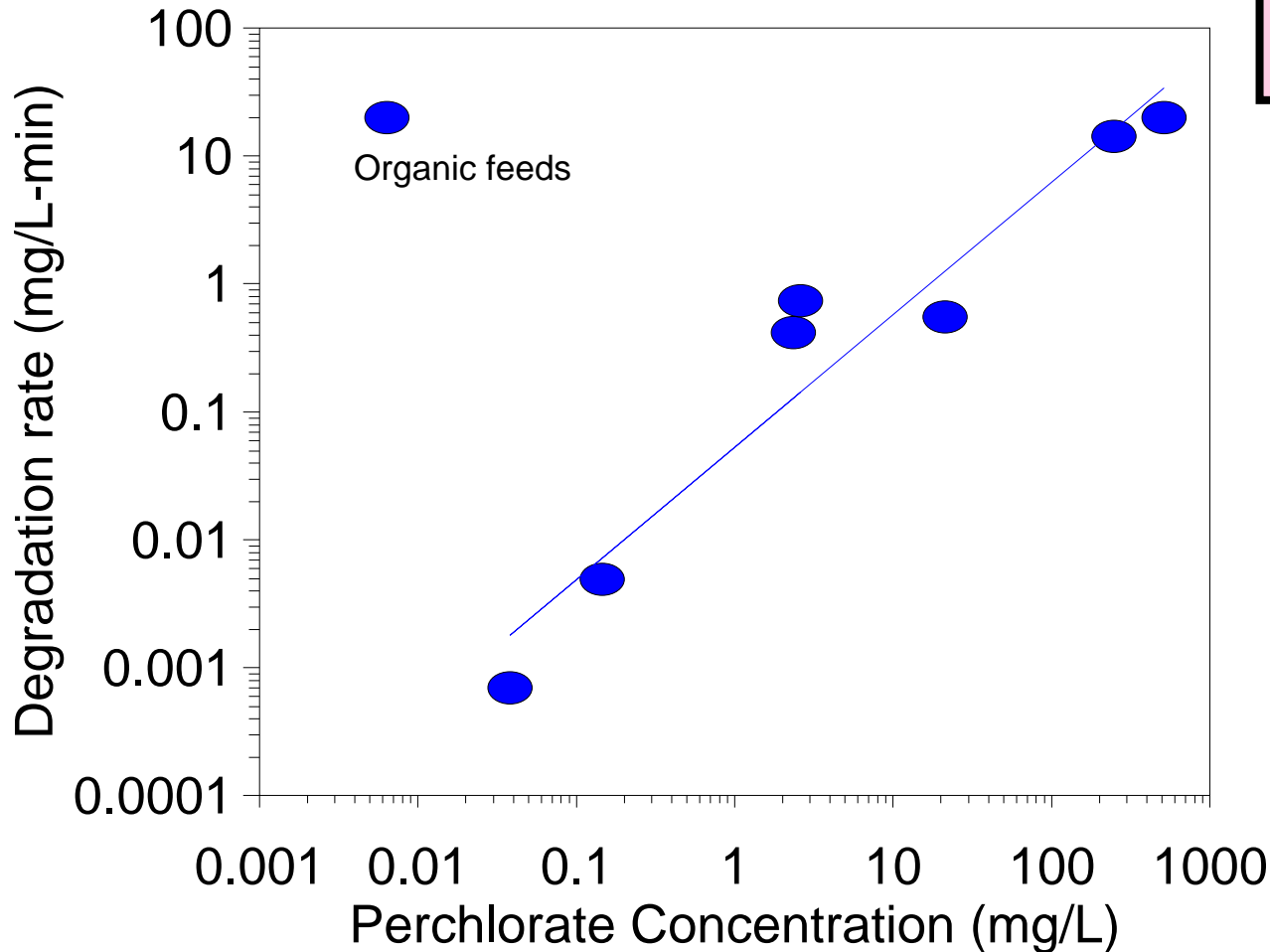
- For 1<sup>st</sup>-order kinetics, use log mean perchlorate concentration

$$C_{lm} = \frac{C_{in} - C_{out}}{\ln(C_{in} / C_{out})}$$

# Perchlorate Bioreactor Rates

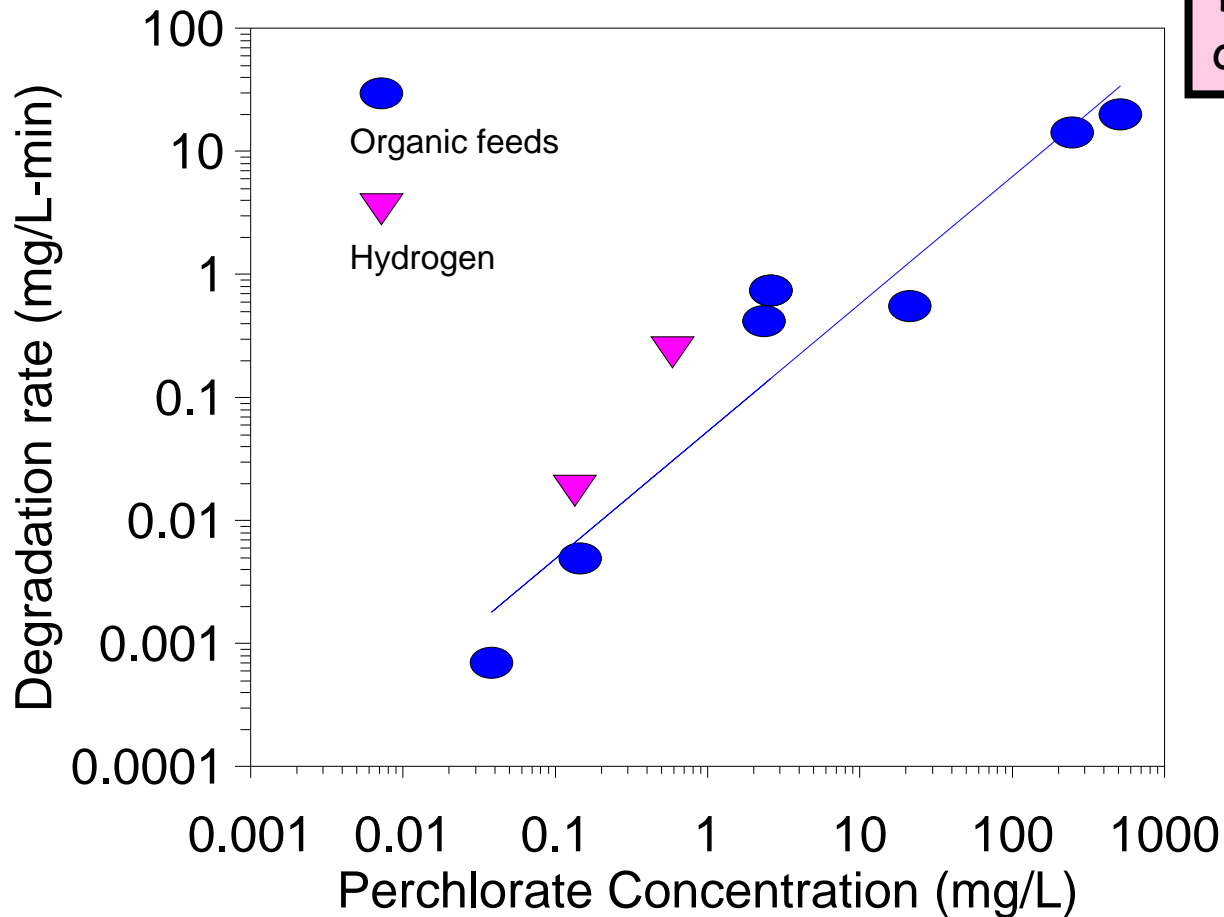
(Data prior to 2001; Mixed cultures, organic substrates)

Rate indicates first order kinetics with concentration



# HYDROGEN REACTOR

H<sub>2</sub> reactor rates are slightly higher than those in other types of reactors

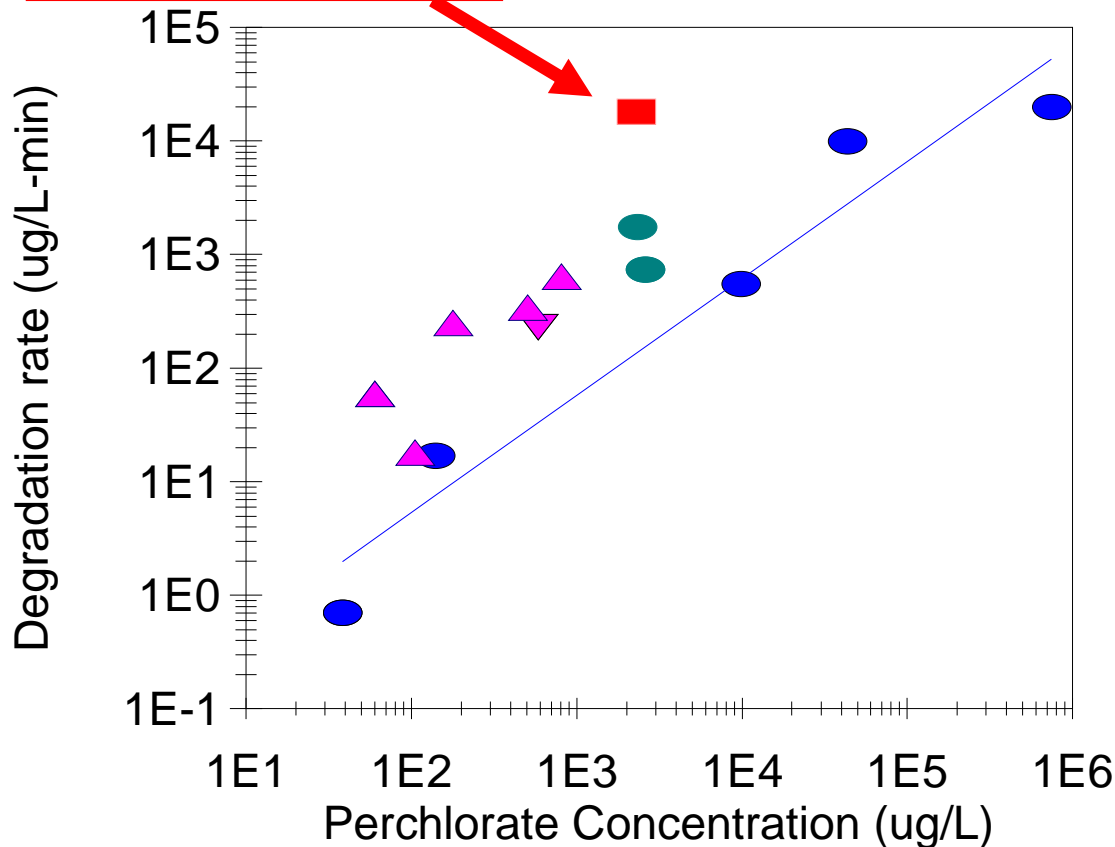


# ALL PERCHLORATE BIOREACTOR REMOVAL RATE DATA

(Sand Column Reactor Data)

The pure culture rate is an order-of-magnitude greater than other rates at comparable perchlorate concentrations

Pure culture  
(KJ) reactor



● Previous Organic substrates; non-PSU studies

▼ H2 All hydrogen reactor data (some is unpublished)

▲ H2

■ PSU- KJ

● PSU- Mixed PSU= Penn State Reactors

Adapted from Logan (2001)

# Perchlorate Degradation: Topics

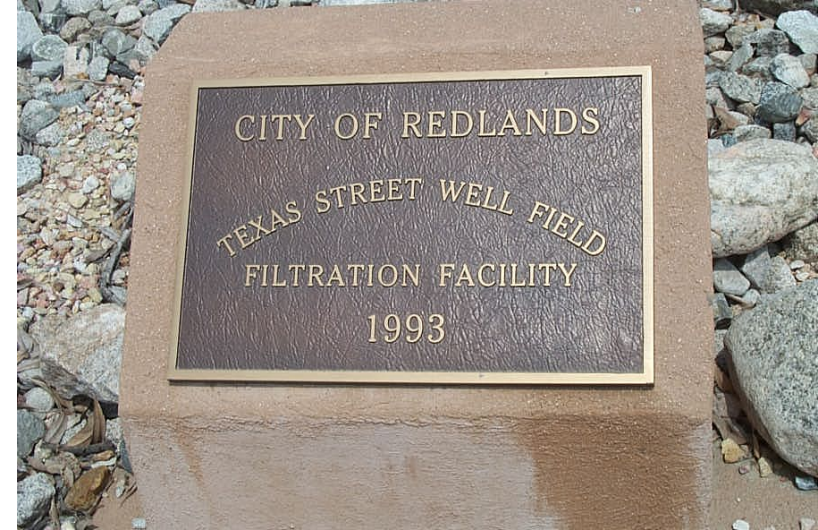
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H<sub>2</sub>
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# Study Participants

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- **Site:** Redlands, California, Texas St well field
- **Engineering Firm:** Camp, Dresser and McKee
- **Research Unit:** The Pennsylvania State University
- **Funding Agency:** American Water Works Association Research Foundation (AWWARF; via an EPA Grant)

# Study site: City of Redlands

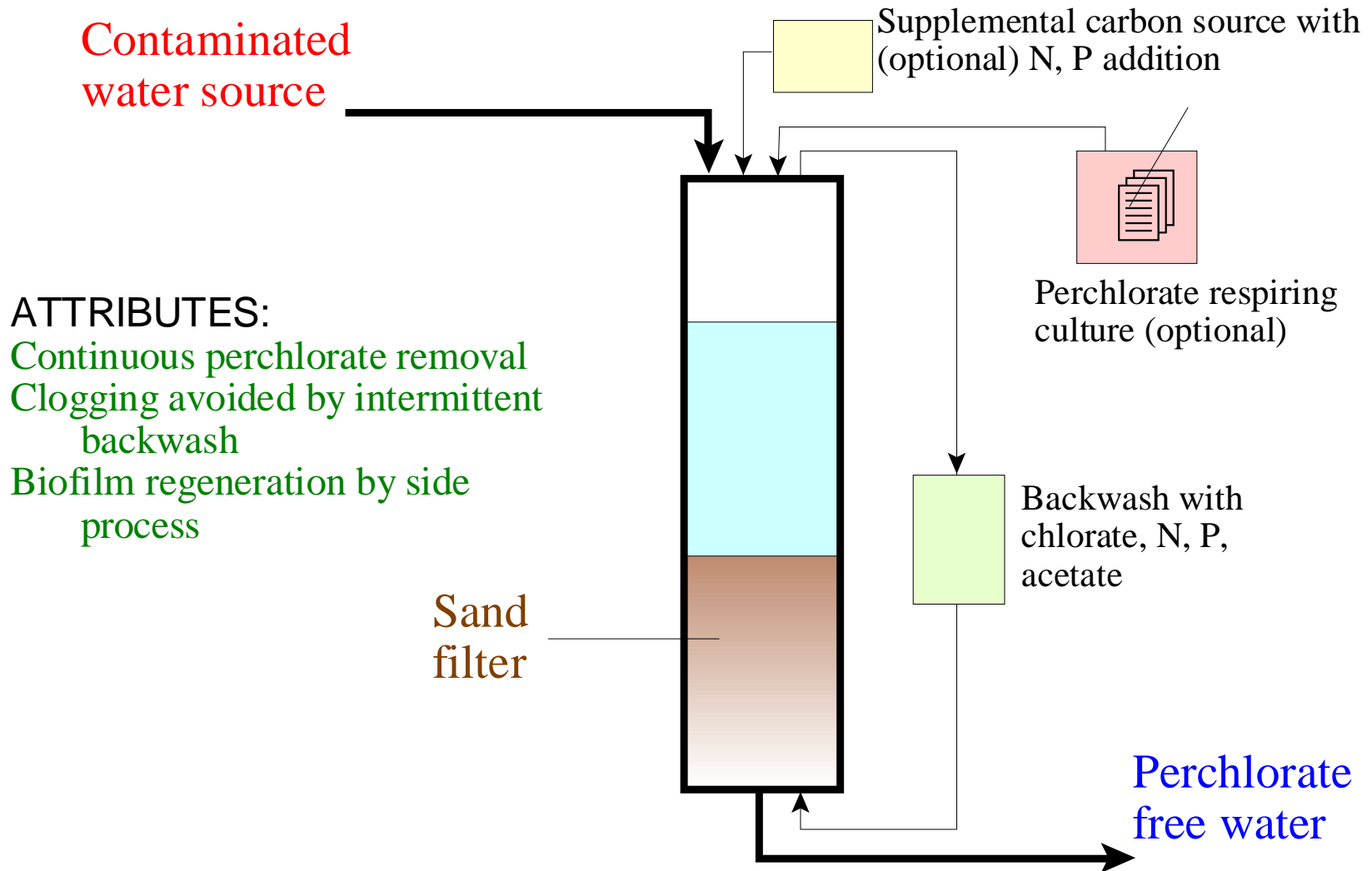


# Texas St. Site in Redlands has 24 GAC columns (shut down due to perchlorate breakthrough)



# PERCHLORATE FIXED-BED BIOREACTOR

## Patent No. 6214607



# Pilot plant Specifications

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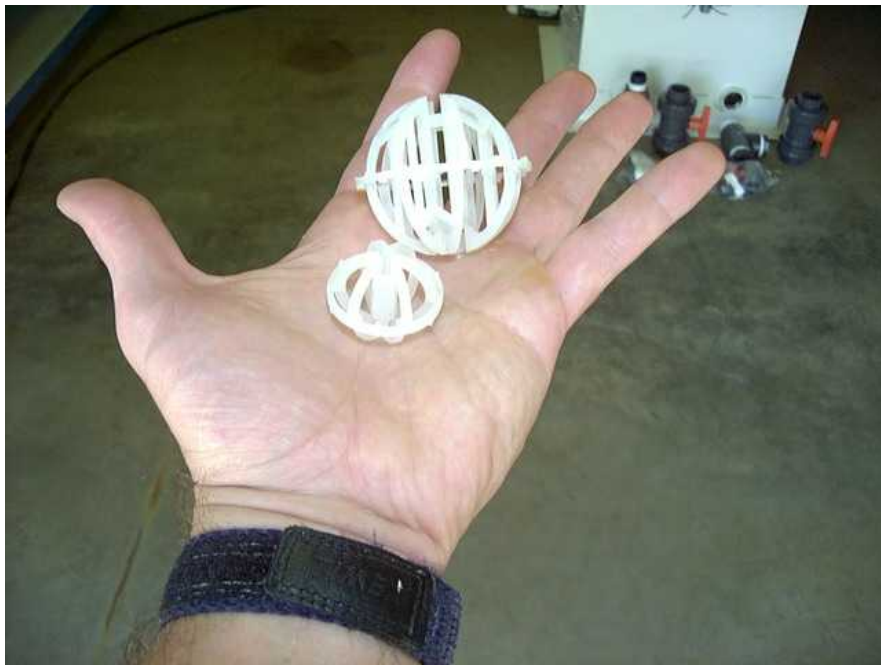
- **Feed:** groundwater, acetic acid, ammonium phosphate
- **Two bioreactors in parallel:**
  - Sand
  - Plastic media
- **Monitoring:**
  - flow, pressure, pH, dissolved oxygen,
  - Perchlorate, acetate, nitrate



# Media Used in Two Reactors operated in parallel

Tri-Pack Plastic Media

Sand (1 mm diameter)



# Raw water supply- Redlands Site





# Bioreactors housed on site in a converted garage (Redlands, CA)







# Filter inlet controls





# In line mixers, flow measurement, and flow controller



## Filter pumps, one for each reactor





## Sand media reactor

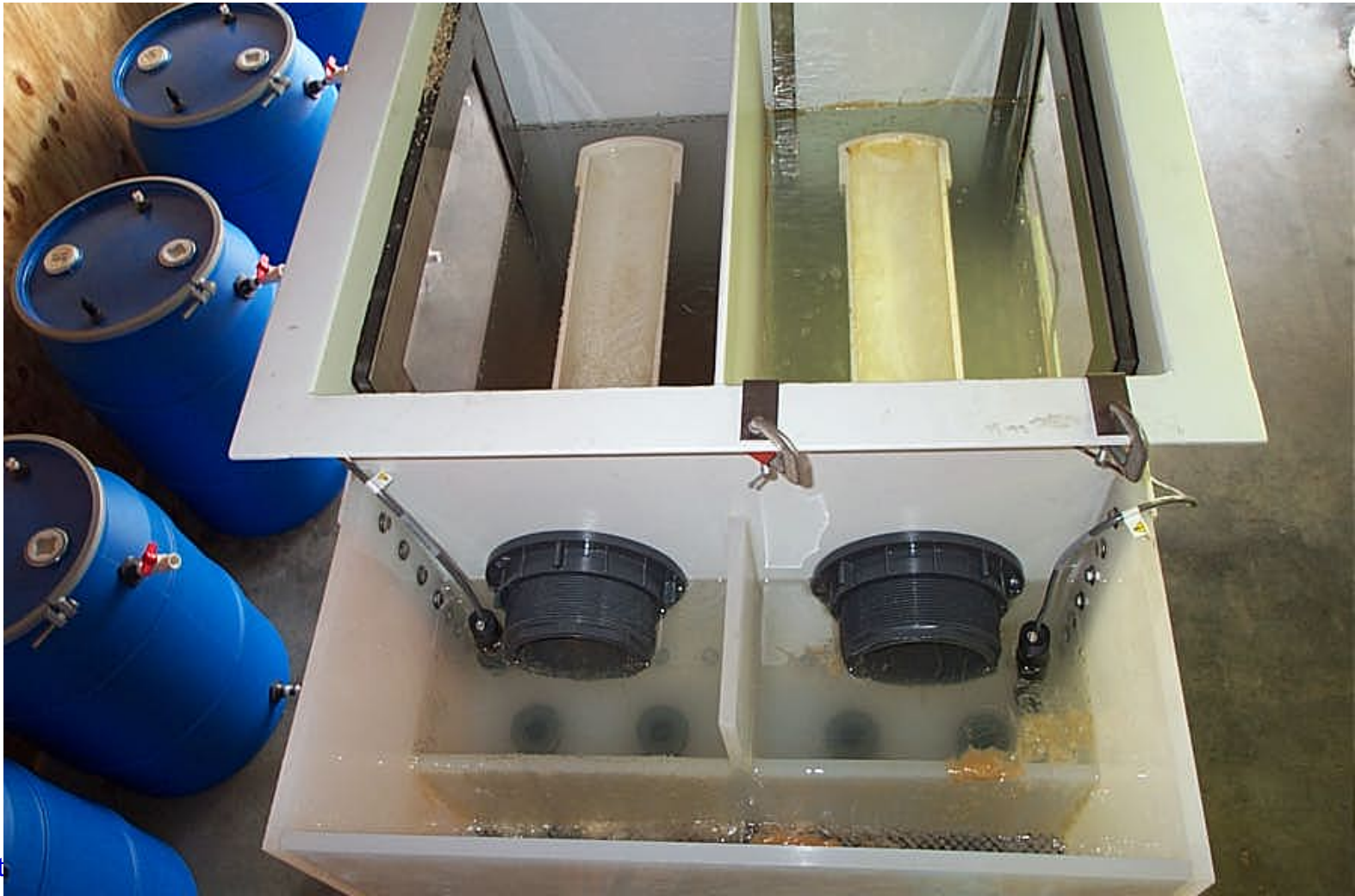


B. L

## Plastic media reactor



Water exits at reactor top (via an overflow weir) to a drain





Water then goes to a holding tank that is periodically emptied

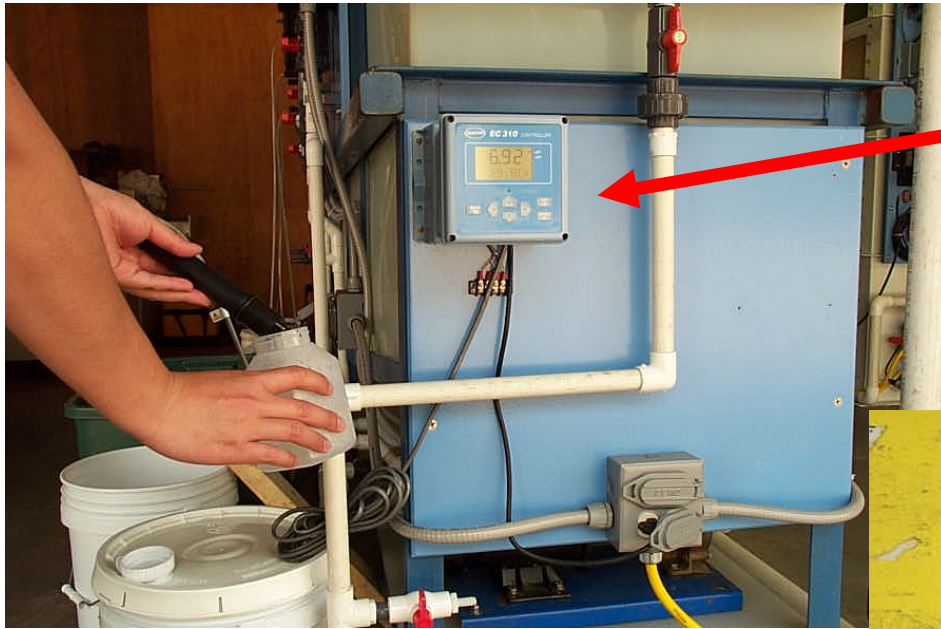


# Water quality monitoring panel





# Monitoring water quality



Influent pH after acetate addition

Dissolved oxygen, pH, and conductivity at any location



# Samples can be obtained along each reactor







The reactors can be backwashed and air scour used to mix media



# Preliminary Pilot Plant Results

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- Two bioreactors are just in startup phase (running about 2 weeks)
- Flow is 1 gpm/reactor
  - Sand column: 20 min detention time
  - Plastic media: 60 min detention time
- During this startup phase, perchlorate was reduced from 70 ppb to:
  - Sand column: 10 ppb initially, <4 ppb after first backwashing
  - Plastic media: 40 ppb initially, <4 ppb after first backwashing

# Preliminary Pilot Plant Results

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- Dissolved oxygen: completely removed
- Effluent pH: 6.7 - 6.9
- Turbidity: 2-4 NTU
- Nitrate: evidence of gas bubbles
- Odors: none during operation

# CONCLUSIONS

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- Perchlorate reducing microbes are present in natural water and soil samples, but enriched in perchlorate-contaminated soils.
- It is possible to obtain high perchlorate removal rates, at low EBCT of 2.1 min, in packed bed reactors inoculated with pure culture (KJ)

# CONCLUSIONS... continued

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- Perchlorate removal was achieved in the laboratory using groundwater from the Redlands site, containing dissolved oxygen and nitrate.
- Pilot scale tests are underway in Redlands California to demonstrate the reliability of perchlorate removal using a large scale reactor and actual groundwater sample.



# ACKNOWLEDGMENTS

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and McKee

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Collaborators

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Dick Corneille, Mike Zaefer

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Booki Min, Kijung Kim, Yanguang Song,  
Husen Zhang, Joel Miller

Richard Unz (Penn State),

Jaci Batista (UNLV),

Robert Arnold (Univ. Arizona)



# QUESTIONS ?

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Web page: [www.engr.psu.edu/ce/enve/logan.htm](http://www.engr.psu.edu/ce/enve/logan.htm)

Publications page: [www.engr.psu.edu/ce/enve/journal-pubs.htm](http://www.engr.psu.edu/ce/enve/journal-pubs.htm)

# References

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