

Navy Occupational Health and Preventive Medicine Conference, 17 March 2008 ENGINEERED NANOMATERIALS: What you might need to know! An Update

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Nanotechnology:

The Next Technological Revolution?

Why Should You Care?

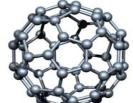
- DoD and other Federal Departments investing a lot of money in R&D
- More and more products down the road
- May see nanomaterial regulations from EPA, OSHA, FDA, DoD, etc. in years ahead

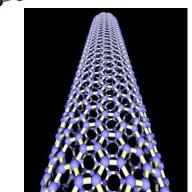
Nanometer and Nanoparticle Definitions

Nanometer (nm): 10⁻⁹ m or 0.001 µm

*About the diameter of a C₆₀ fullerene

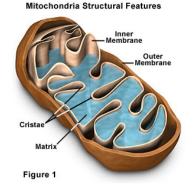
*About the diameter of a single-walled carbon nanotube





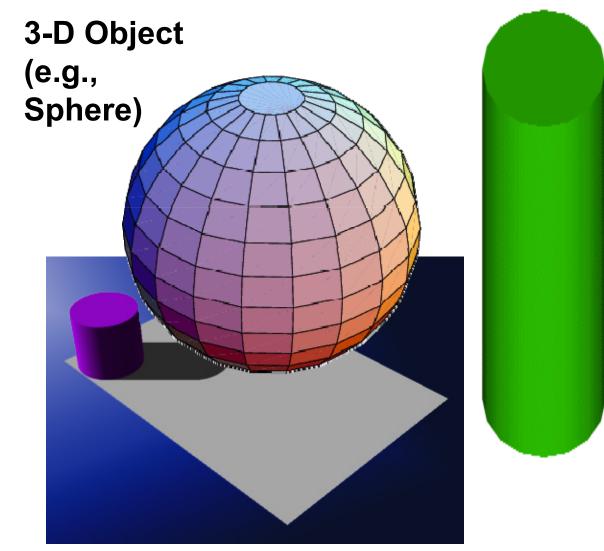
 Nanoparticle: a particle about < 100 nm (< 0.10 µm) in one, two or three dimensions? – depends on whose definition

*About < 1/1,000th the width of human hair *About the size of the smallest mitochondria in cells



Definitions: Nanoparticle or Nanoscale Object or Particle?

< 100 nm in one, two, or three dimensions?



2-D Object (e.g., fiber, rod)

1-D Object (e.g., Plate)





ISO TC 229 Nanotechnologies Under Development

Technical Specifications:

- Terminology and definitions for nanoparticles
- Terminology and definitions for carbon nanomaterials

Technical Reports:

Outline of nanomaterials classification (Nano tree)

BSi, British Standards Nanotechnology Terminology, December 2007



- PAS 131 Terminology for medical, health and personal care applications of nanotechnologies
- PAS 132 Terminology for the bio-nano interface
- PAS 133 Terminology for nanoscale measurement and instrumentation
- PAS 134 Terminology for carbon nanostructures
- PAS 135 Terminology for nanofabrication
- PAS 136 Terminology for nanomaterials

ENGINEERED NANOPARTICLES/NANOMATERIALS

- Dendrimers
- Nanosomes
- Quantum dots
- Nanoshells
- Nanoscale metal oxides
- Fullerenes
- Nanotubes
- Nanofoam
- Nanohorns
- Nanofibers

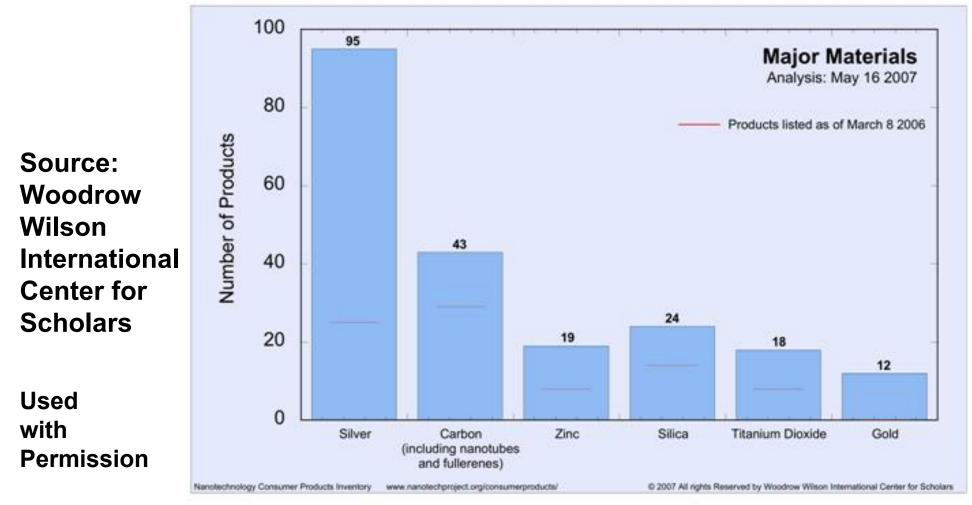
ENGINEERED NANOPARTICLES/NANOMATERIALS

- Nanosheets
- Nanowires
- Nanoplates
- Nanotrees
- Nanoflowers
- Nanosprings
- Nanobelts
- Nanorings

Major Engineered Nanomaterials in Commercial Products

http://www.nanotechproject.org/inventories/consumer/

May 07: Over 475 products; Feb 08: Over 606 products



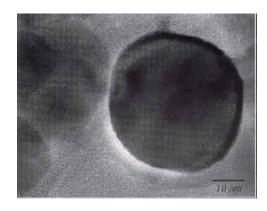
- Bulk nanomaterial nanostructured throughout in all three dimensions
 - One Phase:
 - Nanocrystalline copper, strength depends on size of nanocrystals forming the copper bulk
 - Multiphase:
 - Ceramic zeolites widely used as support materials in industrial catalysts
 - Diblock copolymers which form nanoscale ordered structures depending on temp. and copolymer composition

- Surface nanomaterial only the surface is nanostructured
 - Surface is nanostructured and bulk consists of same material:
 - nanostructured surfaces used in implants to favor cell growth
 - Un-patterned film of nanoscale thickness on a substrate of a different material:
 - anti-fouling treatments of cars and windows
 - anti-reflection coatings of glasses
 - Patterned film on a substrate, where the film is either nanoscale in thickness, or the pattern has nanoscale dimensions along the surface
 - most of the read/write heads of harddisks

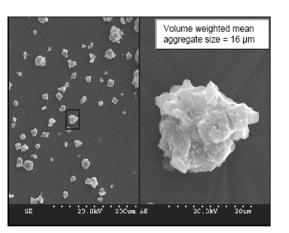
- Nanoscale particles that are either
 - Unbound
 - Powder
 - Nanoscale particles suspended in air
 - Nanoscale particles suspended in a liquid such as water
 - Bound on the surface of another solid structure
 - Catalysts are usually manufactured as nanometer sized particles on an inert surface material
 - Bound within a different solid material
 - Advanced composite material consisting of carbon nanotubes mixed/dispersed within a cured polymer

- Particles that have an internal or surface structure at the nanoscale, but the particle, itself, is larger than nanoscale
 - Particle > 100 nm that is an agglomerate of discrete nanoscale particles
 - Particle > 100 nm that is an aggregate of discrete nanoscale particles

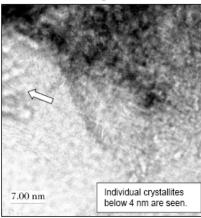
Aggregated Titanium Dioxide Nanoparticles



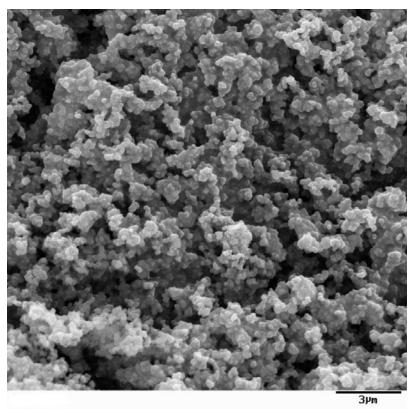
Scanning Electron Microscopy Image



Transmission Electron Microscopy Image



Primary particles strongly bonded together (e.g., fused, sintered, or metallically bonded together)



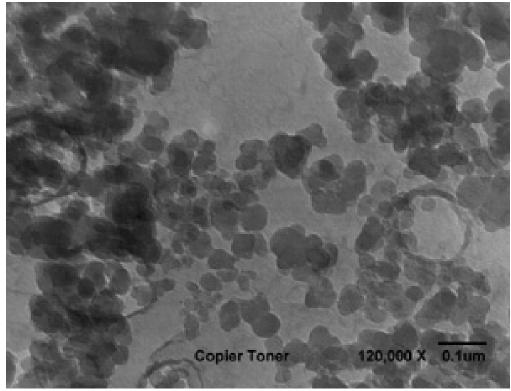
Aggregate: Discrete group of particles of which the individual components are not easily broken apart



Carbon Black: Agglomerates of Aggregates

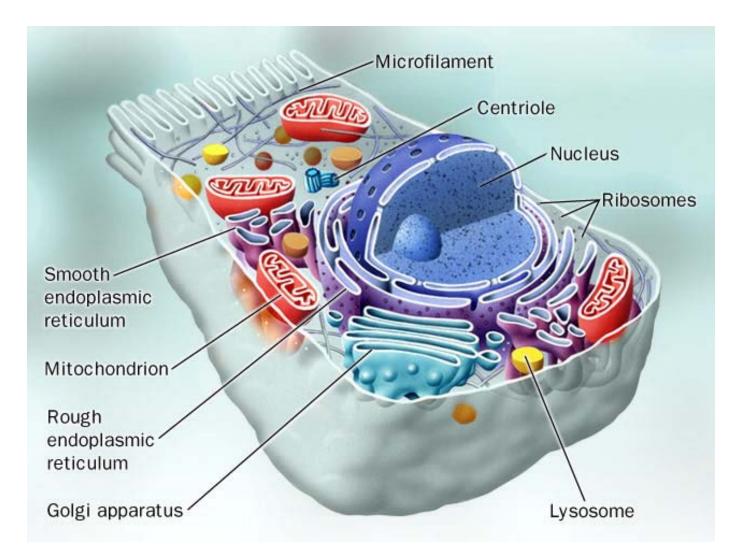


A group of particles that may break apart into smaller particles upon processing, etc.

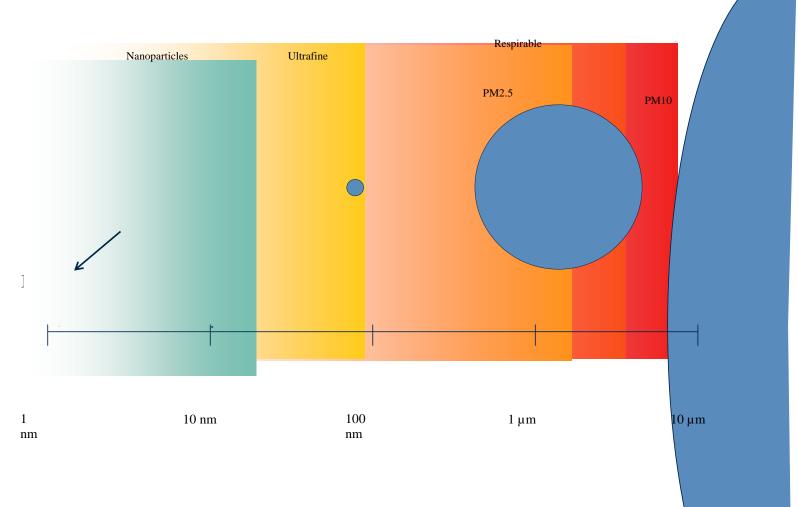


Held together by relatively weak forces (e.g., Van der Waals or Capillary)

Human Cell



Particle Scale



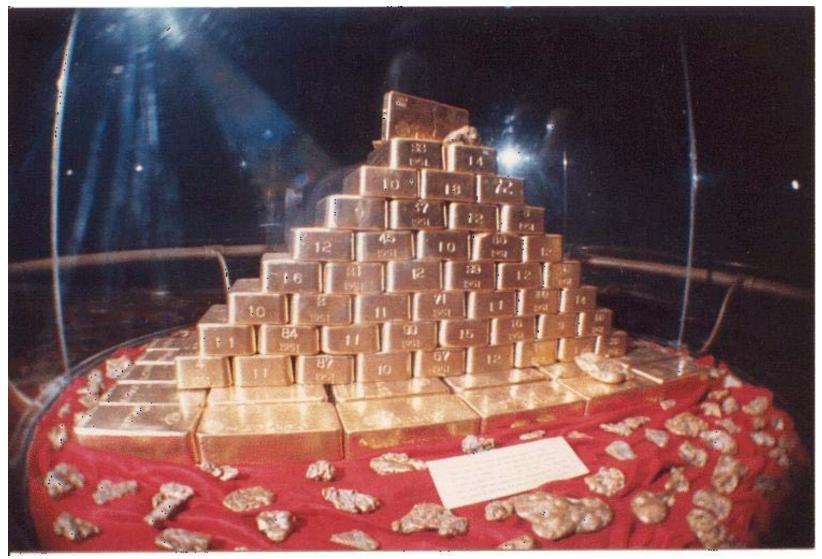
Source: Maynard, NIOSH

Nanotechnology Definition

- Nanoscale science, engineering, and technology encompassing any of the following:
- 1. Understanding and control of matter at dimensions approximately less than 100 nm (in one or more dimensions)
- 2. Using the physical, chemical, and biological properties of materials that differ in fundamental and valuable ways from the properties of individual atoms, molecules and bulk matter to create improved materials, devices and systems that exploit these new properties
- 3. Imaging, measuring, modeling, and manipulating matter at the nanoscale

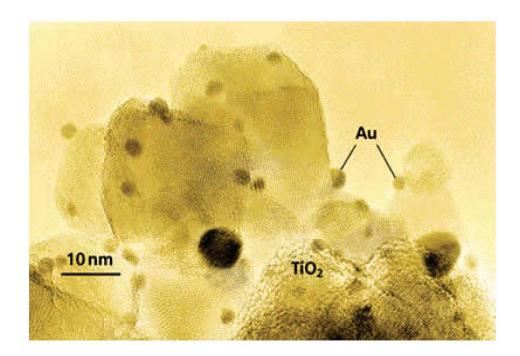
Nanoscale materials are made from either of two approaches: *"bottom-up"* (e.g., beginning with atoms or molecules) *"top-down"* (refining or reducing bulk materials)

Bulk Form of Gold

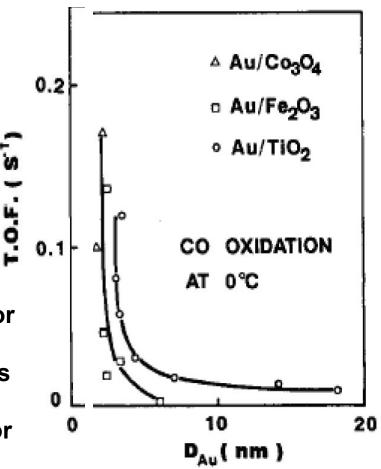


Inert – not a catalyst used in dental fillings, corrosion-resistant coatings.

Gold Nanoparticle Catalytic Behavior



Source: NNI Report, Nanoscience Research for Energy Needs. Transmission electron micrograph of gold (Au) nanoparticle catalysts on a titania (TiO2) support. The remarkable catalytic behavior of the gold nanoparticles for CO oxidation is shown on the right as a function of their size



Person becomes a stronger Person **NON-TRANSITIVE NANOPARTICLE**









e.g., nanocrystalline Ni as strong as steel

Does NOT exhibit size-related intensive properties

Has properties that fall on a continuum that can be smoothly extrapolated from the behavior of the larger particles

Some of Our Health Concerns Over Engineered Nanoparticles Are Driven By Our Experiences With:

 Anthropogenic incidental/unintentional respirable or fine particulate matter which contains some fraction of nanoparticles

*Air pollution (e.g., vehicle exhaust, etc.) *Occupational (welding, soldering, asphalt fumes, etc.)

*Human nature activities (e.g., cigarette smoking, candles, fireplaces, etc.)



Circulation Research Journal of the American Heart Association

- Araujo, et. al., Ambient Particulate Pollutants in the Ultrafine Range Promote Early Atherosclerosis and Systemic Oxidative Stress, Cir. Res., 17 Jan. 2008
- Exposed genetically susceptible mice in mobile animal facility close to a Los Angeles freeway
- Compared proatherogenic effects in mice:
 - Concentrated ultrafine particles < 0.18 µm AED</p>
 - Concentrated PM_{2.5} particles <2.5 µm AED</p>
 - Filtered air

Circulation Research Journal of the American Heart Association

 Ultrafine particle-exposed mice had significantly larger early atherosclerotic lesions than mice exposed to PM_{2.5} or filtered air

• UFPs data demonstrated that they:

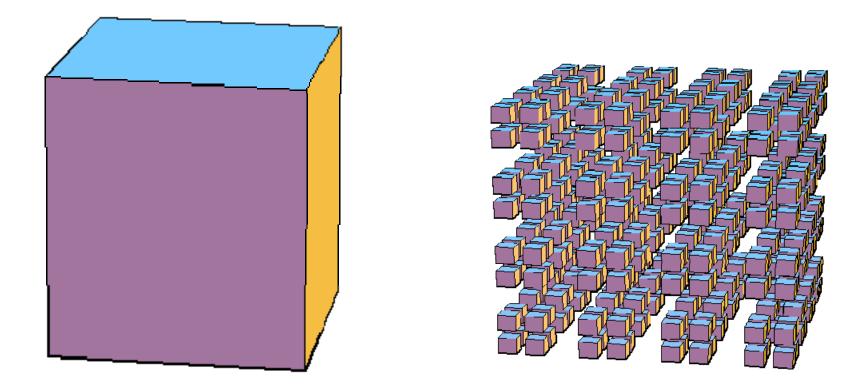
- are more proatherogenic
- exert the strongest prooxidative effects
- are associated with the largest decrease in HDL protective activity
- may constitute a significant CV risk and are of considerable significance from a regulatory perspective

Toxicology

- Toxicology Studies Have Found:
- On a mass to mass basis:

-Certain Insoluble Nanoparticles are More Toxic and Tumorigenic than Larger Particles of Similar Composition

Surface Area and Health Implications



Source: Maynard, NIOSH

Hansen, et. al., (2007) 'Categorization framework to aid hazard identification of nanomaterials', Nanotoxicology, 1 - 8

- Vast majority of the 428 studies reviewed demonstrate:
 - (i) Adverse effects on tested animals or cell lines, and
 - (ii) serious lack of characterization of the nanoparticles tested
 - difficult to identify which key characteristics or combinations of key characteristics - determine the hazards documented in (eco)toxicological studies of nanoparticles.



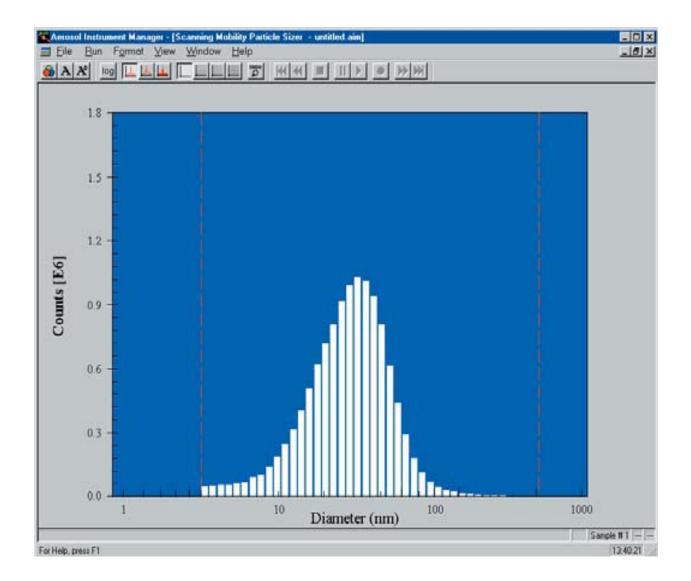
NIOSH Interim Guidance for Medical Screening of Workers Potentially Exposed to Engineered Nanoparticles, DRAFT, Dec 07

- Some types of engineered nanoparticles have been shown in experimental animal studies to cause
 - adverse **lung** effects (e.g., pulmonary inflammation and progressive fibrosis)
 - cardiovascular effects (e.g., inflammation, blood platelet activation, plaque formation, and thrombosis)

Nanoparticle Toxicity Determinants

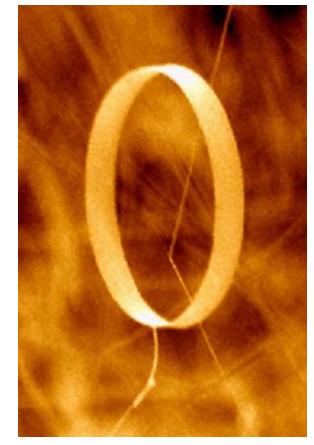
- Size and size distribution
- Shape
- Surface area: external, internal
- Surface chemistry: composition, charge, reactivity, energy/wettability, adsorbed species, contamination
- Chemical composition: spatially averaged (bulk), spatially resolved heterogeneous composition
- **Crystallinity:** amorphous or crystalline
- Crystalline form (e.g., rutile or anatase TiO2)
- **Porosity:** nonporous, microporous, mesoporous
- Trace impurities/contaminants (e.g., metal catalysts, PAHs, etc)
- Agglomeration/aggregation state
- Biopersistence/durability/solubility

Size and Size Distribution



Shape

Zinc oxide nanostructures synthesized by a vaporsolid process. (Images: Prof. Zhong Lin Wang, Georgia Tech)

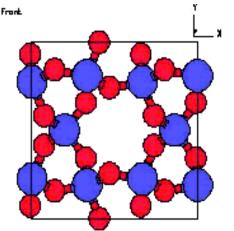




Amorphous or Crystalline

Amorphous Silica (SiO₂)

0 — 5i — 0 Crystalline Silica (SiO₂)



Alpha Quartz. Crystal Structure: hexagonal Molecules arranged in a repetitive pattern that has a unique spacing, lattice structure and angular relationship of the atoms

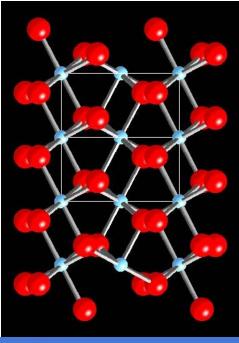
SEM of Crystalline Silica on filter. Source: NIOSH

No discrete molecular units. Atoms are held together by covalent bonds with neighboring atoms.

Crystalline Form

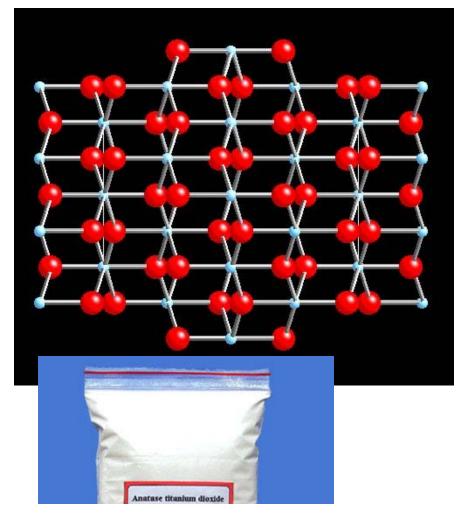


TiO₂ Rutile Polymorph Crystal Structure: tetragonal





TiO₂ Anatase Polymorph: Crystal Structure: tetragonal

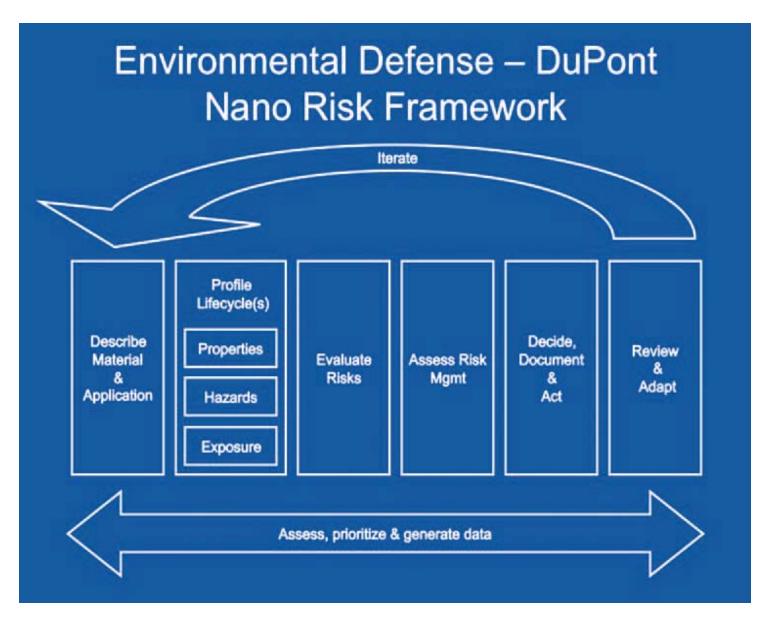


Solubility

- The maximum equilibrium amount of solute which can normally dissolve per amount of solvent, e.g., g/100 cc or moles/100 cc
- If supersaturated, the solution becomes unstable and a precipitate will form
- Solubility affected by:
- *temperature (37 deg C normal body temperature)
- *pH (saliva, lung fluids, stomach fluids, small intestine fluids, subcellular compartments such as lysosomes)

*proteins and other solutes in body fluids

Environmental Defense – DuPont Nano Risk Framework (June 2007)



- Warheit (2008):
 - How Meaningful are the Results of Nanotoxicology Studies in the Absence of Adequate Material Characterization?,

- Toxicological Sciences 101(2), 183-185, 2008

- Warheit (2008)
- At a minimum, recommends the following (prioritized) prior to conducting toxicology studies:
 - Particle size and size distribution (wet state)
 - Surface area (dry state)
 - In the relevant media being useddepending on route of exposure

- Warheit (2008)
 - Crystal structure/crystallinity
 - Aggregation status in the relevant media
 - Composition/surface coatings
 - Surface reactivity
 - Method of nanomaterial synthesis and/or preparation including postsynthetic modifications (e.g., neutralization of ultrafine TiO₂ particle-types)
 - Purity of sample



- Murdock et. al. (2008):
 - Characterization of Nanomaterials Dispersion in Solution Prior to In Vitro Exposure Using Dynamic Light Scattering Technique
 - Toxicological Sciences 101(2), 239-253



- Murdock et. al. (2008):
 - Characterized wide range of nanomaterials using DLS and TEM
 - Metals, metal oxides, carbon-based materials
 - In water and cell culture, w/ and w/o serum
 - Cell viability and cell morphology studies conducted in conjunction w/ DLS experiments
 - Evaluated toxicological effects from observed agglomeration changes in presence and absence of serum in cell culture media

ASTM E56 Nanotechnology New Toxicology Assessment Standards

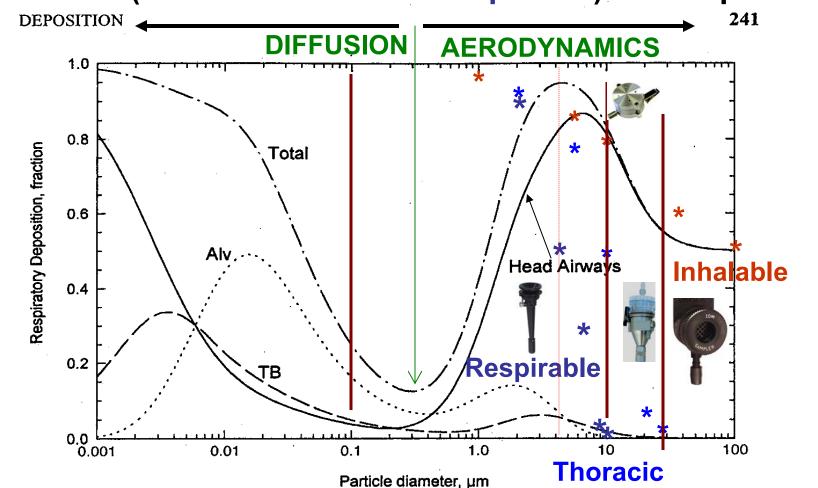


- Three National Institutes of Health (NIH)/National Cancer Institute (NCI) Nanotechnology Characterization Laboratory (NCL)-championed ASTM nanomaterial toxicity testing standards were passed by the ASTM on 31 December, 2007:
 - Standard Practice for Assessment of Hemolytic Properties of Materials
 - Standard Practice for Evaluation of the Effect of Nanoparticulate Materials on the Formation of Mouse Granulocyte-Macrophage Colonies
 - Standard Practice for Evaluation of Cytotoxicity of Nanoparticulate Materials on Porcine Kidney Cells



ASTM E56 Nanotechnology New Toxicology Assessment Standards

- The three ASTM standards are part of a currently-underway inter-laboratory study (ILS)
 - using a nanoscale colloidal gold reference material (RM) supported by the NCL and developed by the National Institute of Standards and Technology
- RM is described here: <u>http://ncl.cancer.gov/resources_news_06292007</u> .asp



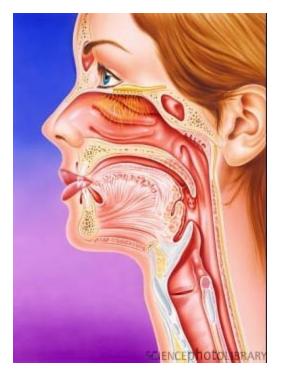
Penetration (Inhalable/Thoracic/Respirable) and Deposition

FIGURE 11.3 Predicted total and regional deposition for light exercise (nose breathing) based on ICRP deposition model. Average data for males and females.

Adapted from Hinds, W.C., Aerosol Technology, 2nd Edition, 1999 Colored information is NOT from Hinds.

Will Nanoparticles Travel Along Sensory Nerves in Respiratory Tract to Ganglionic and CNS Structures (e.g., brain)?

Olfactory Nerves



JOHN BAVOSI / SCIENCE PHOTO LIBRARY **Trigeminal Nerve** Tracheobronchial



D. ROBERTS / SCIENCE PHOTO LIBRARY

Alveolar Macrophages Capture Larger Particles, but Nanoparticles Evade Them

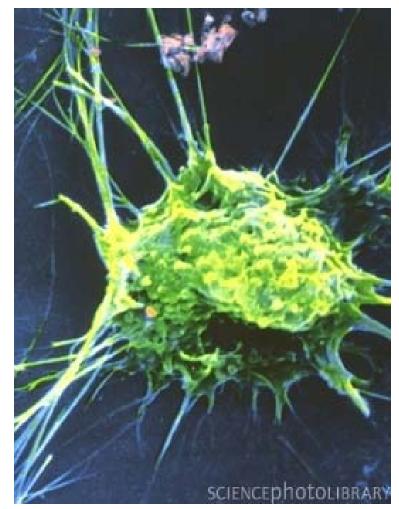
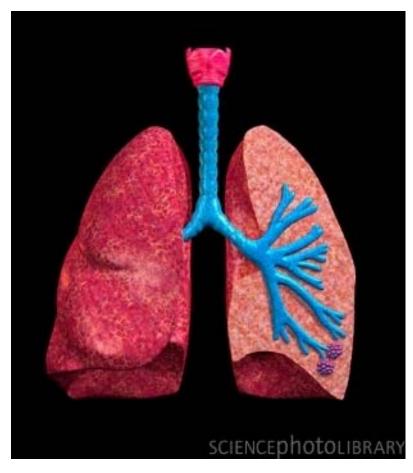
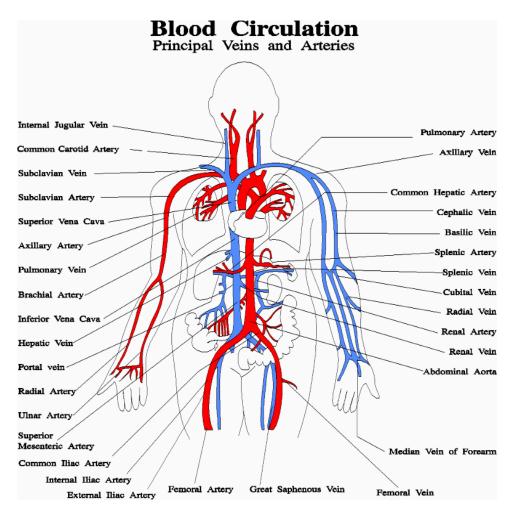


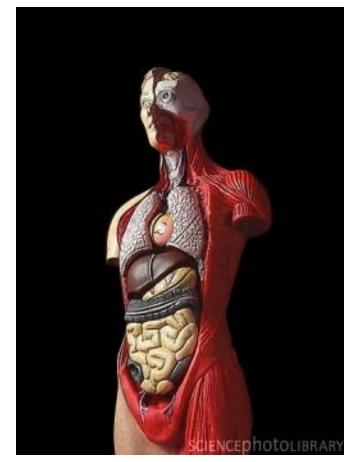
PHOTO INSOLITE REALITE / SCIENCE PHOTO LIBRARY



ROGER HARRIS / SCIENCE PHOTO LIBRARY

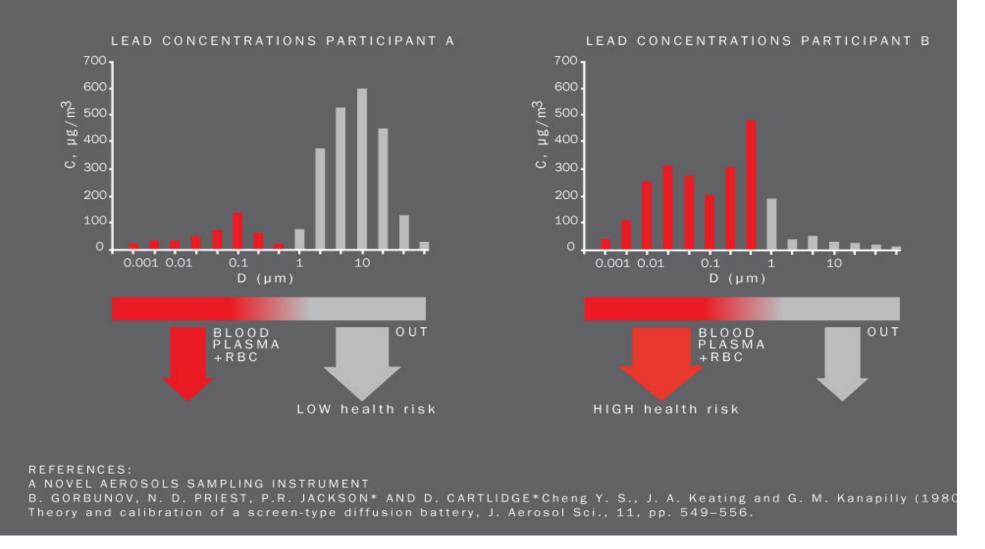
Nanoparticles May Translocate from Lungs to other Organs





CORDELIA MOLLOY / SCIENCE PHOTO LIBRARY

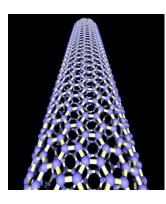
European Crystal Glass Industry Studies of Lead Concentration, Particle Size, and Lead in Blood



Highly correlated (R2 = 0.95) blood lead with particles < 200 nm but not as total dust (R2 = 0.58), PM10 (R2 = 0.61), or respirable fraction (R2 = 0.59).

Exposure Limits and Nanomaterials

- Nanoscale particles of existing materials (Ag, Al, Au, ZnO, TiO₂, C, Fe, MgO, etc.) are being manufactured or researched
- TLVs, PELs, WEELs, IDLHs, ERPGs, may not be relevant, adequate for poorly-soluble or insoluble nanoscale particles
- Consult PEL, TLV, and IDLH documentation for basis!



Carbon Nanotubes





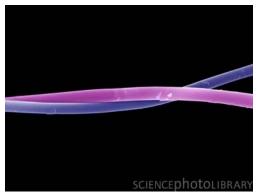


- Carbon black (disordered graphite sheets)
 - ACGIH: 3.5 mg/m³, 8-hr TWA, as "total dust"
- Graphite
 - ACGIH: 2 mg/m³, 8-hr TWA, respirable fraction
- Crystalline silica

- ACGIH: 0.025 mg/m³, 8-hr TWA, respirable
- Graphite/carbon fibers (strands of layered graphite): 1 f/cc, 8-hr. TWA, respirable, NIOSH 7400 Method, "B" Rules
- Chrysotile asbestos: 0.1 f/cc, 8-hr. TWA, NIOSH 7400 Method, "A" Rules (> 5 um length, ≥ 3:1 aspect ratio, etc.)

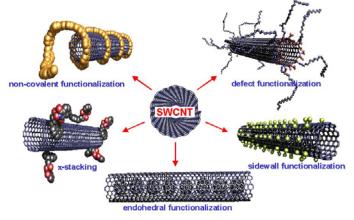
Carbon Nanotube Toxicity Factors?

Structure, Shape



SEM Image. DR KOSTAS KOSTARELOS & DAVID MCCARTHY/ SCIENCE PHOTO LIBRARY

Functionalization



Computer Chemistry Center University of Erlangen-Nuremberg

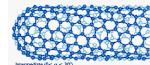


Institute for Integrated Micro and Nanosystems



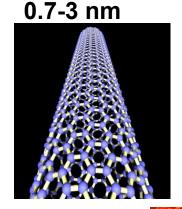


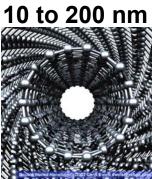




American Institute of Physics

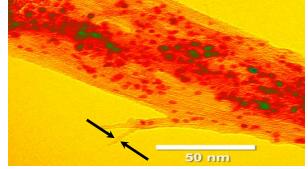
Diameter, SW, MW





Aspect Ratio: length to width

Trace Contaminants

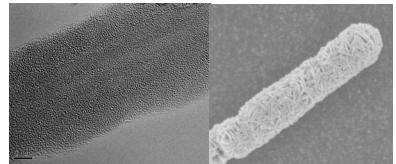


1.4 nm Source: Maynard, NIOSH

Surface Coatings

SiO₂ Coated

Ag Coated





Titanium Dioxide



- ACGIH
 - 10 mg/m³, 8-hour TWA, total dust
- NIOSH 11/05 Draft Recommendations (NIOSH 0600, Respirable Particles): Up to 45-year working lifetime
 - Potency associated with surface area
 - Fine: 1.5 mg/m³, 10-hour TWA
 - (based on 6.68 m²/g)
 - Ultrafine (and respirable agglomerates of ultrafine): 0.1 mg/m³, 10-hour TWA, 40-hr/wk
 - (based on 48 m²/g)



Titanium Dioxide



- National Research Council (1999), Military Smokes and Obscurants:
- Respirable: 2 mg/m³, 8-hour TWA, 5 d/week
- Ultrafine: 0.25 mg/m³ 8-hour TWA, i.e., 2/8
 ** SA for UF TiO₂ reported to be about 50 m²/g
 ** SA for Fine TiO₂ typically 6-8 m²/g
 ** 50 divided by 6-8 = about 8



Exposure Management Control Banding Concept Schulte et. al., NIOSH, Occupational Risk Management of Engineered Nanoparticles, JOEH, 2:4, Apr 08

• Amount used:

- gram
- kilogram
- greater than kilogram
- Dustiness potential to become airborne:
 - Low: liquid suspension
 - Medium: sticky powders
 - High: finely divided powders



Exposure Management Control Banding Concept Schulte et. al., NIOSH, Occupational Risk Management of Engineered Nanoparticles, JOEH, 2:4, Apr 08

- Hazard Group:
 - -A: skin, eye, or unclassified irritants
 - B: harmful on single exposure
 - **C**: toxic, corrosive, etc.
 - **D**: very toxic or toxic to reproduction
 - E: capable of causing asthma, cancer, or genetic damage



Exposure management Motional Institute for Occupational Safety and Health

Control banding - concept

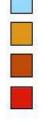
	Low Dustiness	Medium Dustiness	High Dustiness
	Haza	ard Group A	
Small	1	1	1
Medium	1	1	2
Large	1	2	2
	Haza	rd Group B	
Small	1	1	1
Medium	1	2	2
Large	1	3	3
	Haza	rd Group C	
Small	1	1	2
Medium	2	3	3
Large	2	4	4
	Haza	rd Group D	
Small	2	2	3
Medium	3	4	4
Large	3	4	4
	Haza	ard Group E	
For all h	azard group E subs	tances, choose contro	approach 4

Parameters

Amount Used **Dustiness** Hazard Group (R-Phrase)

Control Approach

- 1. General Ventilation
- 2. Engineering Control
- 3. Containment
- 4. Specialist Advice





DRAFT Possible Target Ranges for Exposure Control of NPs in the Workplace, NIOSH

Hazard Class	Type or Degree of Hazard	General Character of Control Band	Target Range for Exposure Control
Α	Slight and reversible ?	Good industrial hygiene practice with open handling or local exhaust ventilation	100 to 500 µg/m³ dust ? Other criteria ?
В	Moderate and reversible ?	Local exhaust ventilation or enclosed processes	10 to 100 µg/m³ dust ? Other criteria ?
С	Severe and reversible or moderate and irreversible ?	Enclosed processes	1 to 10 µg/m³ dust ? Other criteria ?
D	Severe and irreversible ?	Isolated or remote handling	<1 µg/m³ dust ? Other criteria ? Draft for discussion



BSI, Nanotechnologies – Part 2: Guide to safe handling and disposal of manufactured nanomaterials, December 2007

- "Benchmark levels" proposed for four nanoparticle hazard types in the Selection of Controls
- FIBROUS nanomaterial: a high aspect ratio insoluble nanomaterial:
 - clearance limit in UK asbestos removal activities,
 - 0.01 f/cc as assessed by SEM or TEM.



BSI, Nanotechnologies – Part 2: Guide to safe handling and disposal of manufactured nanomaterials, December 2007

- CMAR nanomaterial: any nanomaterial which is already classified in its larger particle form as carcinogenetic (C), mutagenic (M), asthmagenic (A) or a reproductive toxin (R):
 - Due to potential for increased solubility in nanoparticle form:
 - 0.1 x British Workplace Exposure Limit (WEL)



BSI, Nanotechnologies – Part 2: Guide to safe handling and disposal of manufactured nanomaterials, December 2007

- INSOLUBLE nanomaterial: Insoluble insoluble or poorly soluble nanomaterials not in the fibrous or CMAR category
 - NIOSH Draft Recommendation for Ultrafine TiO_2 is 0.1 mg/m³, Fine TiO_2 is 1.5 mg/m³
 - Based on the ratio 0.1/1.5 = 0.066, apply to other nanomaterials:
 - 0.066 x WEL



BSI, Nanotechnologies – Part 2:

Guide to safe handling and disposal of manufactured nanomaterials, December 2007

- INSOLUBLE nanomaterial: Insoluble insoluble or poorly soluble nanomaterials not in the fibrous or CMAR category
 - Alternative benchmark based particle number concentration. In the UK, current urban pollution ranges from 20,000 p/cc to 50,000 p/cc
 - Suggested benchmark for insoluble nanomaterial:
 - 20,000 p/cc



BSI, Nanotechnologies – Part 2:

Guide to safe handling and disposal of manufactured nanomaterials, December 2007

- SOLUBLE nanomaterial: Soluble nanomaterials not in fibrous or CMAR category
 - For materials that are highly soluble in any case, nanoparticle forms are unlikely to lead to greater bioavailability
 - Types of effects associated with insoluble particles are NOT likely to occur
 - Suggested benchmark:
 - 0.5 x WEL

Exposure Assessment Metrics for Engineered Nanoparticles

- Concentration
 - Example:

Surface area concentration Particle number concentration Mass concentration

 Other physicochemical parameters Particle size distribution Particle chemistry Aggregation/Agglomeration state of particles

Surface Area Concentration Monitors, Diffusion Charger — Direct-Reading, Non-Specific

Measures active surface area, External Surface Area

Generally insensitive to particle porosity

< 100 nm mobility diameter: correlates well with TEM-derived surface area

> 100 nm, surface area is underestimated



DC2000 CE Diffusion Charger *EcoChem*

Particle size range: 10 nm to 1,000 nm

Cost: \$10,000

Surface Area Concentration Monitors, Diffusion Charger, Direct-Reading, Non-Specific User selectable response modes indicate lung deposited surface area of nanoparticles deposited in the tracheobronchial (TB) and alveolar (A) regions of the lung, corresponding to the ICRP lung deposition criteria



TSI Model 3550

Cost; \$16,000

Concentration range: TB:1 to 2,500 μ m²/cc A: 1 to 10,000 μ m²/cc TSI AeroTRAK 9000 Battery-Operated Cost: \$10,000

TRAK

46.5 µm²/cc

Size range: 10 to 1000 nm (with 1µm cyclone on inlet)

Generally insensitive to particle porosity

Measures active DEPOSITED surface area in the TB or A regions of the lung Measures Deposited External Surface Area Within the Lung

Nanoparticle Surface Area and Pore Size

Laboratory Bench Top:

BET-Accelerated Surface Area and Porosimetry System -

Requires large amounts of material

Measurements influenced by particle porosity



Source: Rice University

Provides a tool to quantify the size of surface area (minerals, powders, etc.) and pores

Particle Number Concentration, Particles 10 or 20 nm to 300 nm CPC minus OPC



p/cc 20 to 1,000 nm



SUBTRACT



p/cc > 300 nm

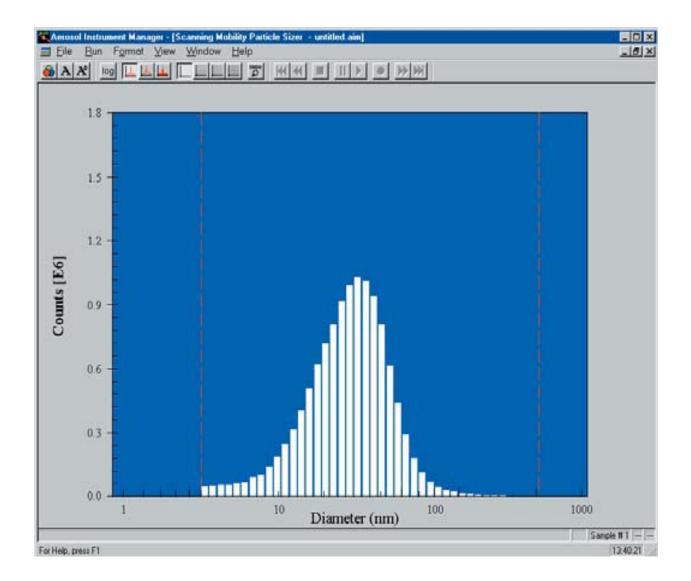
p/cc 10 to 1,000 nm

NIOSH monitoring of a worker National Institute for Occupational Safety and Health during a nanomaterial powder production and collection operation



Source: NIOSH

Size and Size Distribution



Portable Particle Detector/monitor

Naneum Selector and Counter (SAC) Model 1

Specification:

– 9V (x7) battery operated

- hand-held, 2.7 kg
- on-line measurement
- Response time: from 3 minutes, depending on conc., resolut
- Size range covered 3 500 nm
- USP output to PC (requires Naneum SAC Software)

Properties measured:

Particle concentration (10 to 10⁷ p/cc) Particle size distribution

Applications

- Particle distribution mapping
- Identify "hot spots"
- Background from engineered particles
- Continuous monitoring
- Identify "events"
- Exposure/dose

Intellectual property

- EU Application
- Patents in preparation but not yet filed





\$38,500

Naneum Remote Monitor Particle Detector/Monitor

- Expected to be available in mid-2009
- Specification:
 - Battery operated
 - Continuous unintended operation
 - Single digit read-outs
 - Wireless network, or alarm
 - 20 nm 1 micron
 - Up to 5 bin sizes
- Cost based on volume:
 - 1 ea. (\$8,000)
 - 10 or more (\$4,000 ea.)
 - Larger orders (\$2,000 to \$3,000 ea.)

Technical Principles: **Inertial deposition and diffusion **Miniature CPC/counter

Naneum Personal Size Unit based On Remote Monitor (Particle Detector/Monitor)

- Expected to be launched/available in late 2008
- FIRST direct-reading particle number concentration sampler that can be used as a PERSONAL sampler
- Particle Size Range:
 - -5/10 nm up to 10 microns
 - -Up to 7 size bins

Mass Concentration (mg/m³), Photometers Non-Specific, Personal Sampling



PHOTOMETERS: Calibration only valid for the specific calibration aerosol and can differ as much as a factor of ten when used with an aerosol from a different source, different composition, and size distribution

Built-in impactors: "none," 1.0, 2.5 or 10-micron cut off

Light Scattering, 670 nm Laser Diode

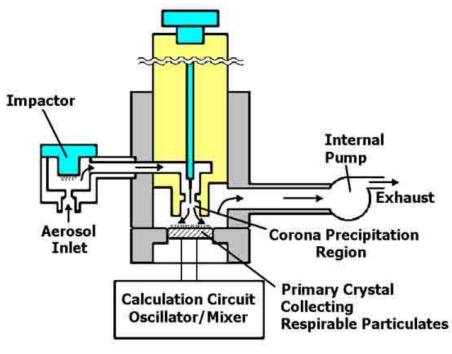
Size range: 100 nm to 10 micron

Concentration Range: 0.001 to 20 mg/m3

Mass Concentration (mg/m³), Piezobalance Dust Monitor, Non-Specific, General Area



KANOMAX USA, INC.



Size range: < 10 microns

Concentration: 0.02-10 mg/m3

Accuracy: +/-10% of reading +/-1 digit

Mass Concentration (mg/m³), Filter for Collecting Particles,



Personal Sampling Utility for carbon nanotubes, fullerenes, carbon nanofibers, etc.??

< 1 μm: 1.7 lpm < 400 nm: about 3 lpm

Theoretical:

< 200 nm: about 6 lpm

< 100 nm: about 10 lpm

SKC: Diesel Particulate Matter (DPM) Cassette

At 1.7 to 2.0 LPM, particles less than 1.0 µm aerodynamic diameter are collected on heat-treated low carbon quartz filters. Samples are analyzed for organic and elemental carbon content using a highly sensitive Evolved Gas Analysis (EGA) technique with thermal-optical analyzer as specified in NIOSH Method 5040.

Meets specs for NIOSH 5040 for analysis of elemental carbon (EC) to determine total carbon (organic and elemental) in a sample. Total carbon represents more than 80% of diesel particulate emissions.

Size Distribution Mass, Chemistry, Personal Sampling

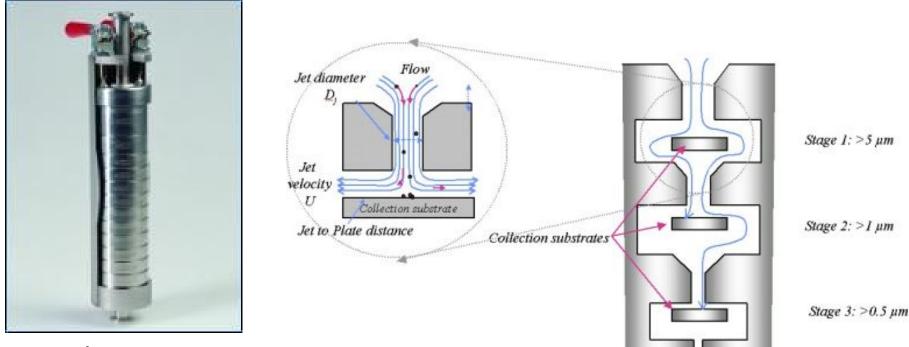


Size Distribution	50% cut-points:
> 2.5 μm	2.5 μm
	1.0 µm
1 μm – 2.5 μm	
	500 nm
500 nm – 1 μm	250 nm
250 nm – 500 nm	<250 nm (after filter)
< 250 nm Aerody	namic diameter

Sioutas Cascade Impactor; teflon filters recommended

Analysis: gravimetrically, chemically, and microscopically

Size Distribution, Mass Concentration, Chemistry, Dekati Low Pressure Impactor



\$20,000

Aerodynamic diameter from 30 nm up to 10 μm . With the filter stage accessory, particles below 30 nm can be collected on a 47 mm filter.

Naneum Wide range Aerosol sampler (WRAS)

- Specification:
 - Mains operated portable sampler weighing approx 10kg
 - Continuous collection of size resolved samples on custom substrate
 - Up to 15 size "bins" from 2/3nm-20µm
 - Flow rates from 5lpm-1000lpm
 - Samples suitable for off-line analysis using SEM/TEM, MS, Atomic Adsorption, HPLC etc.
- Properties measured:
 - Size resolved chemical composition
 - Size resolved morphology
- Technical Principles
 - Inertial deposition (300 nm to 20 µm)and Diffusion (2 -300 nm)
 - Integrated to give seamless size resolution across aerosol range
- Intellectual property
 - 2 granted UK patents
 - USA application



\$38,000

Naneum Personal Sampler

- Would be based on same principles as WRAS, except:
 - 2/3 nm to 10 microns
 - Up to 10 size bins
- Not available yet and currently no plans by Naneum to make:
 - Can be made by Naneum in 2009 IF there is a "clear, large attractive opportunity" given a market demand

Naneum Personal Sampler

- Cost based on volume:
 - 1 ea. (\$5,000)
 - 10 or more (about \$3,000 ea.)
 - large orders (between about \$1,000 and \$2,000)

Transmission Electron Microscopy

- Size: projected area of particles
- Shape and structure
- Number distribution
- Surface area: projected area may be related to geometric area for some particle shapes
- Aggregation/agglomeration state
- Chemistry: Combined with Energy Dispersive X-Ray Analysis (EDX), can provide spatially resolved information on particle elemental composition and compositional heterogeneity

Detection of Carbon Nanotubes

- Ratna Tantra and Peter Cumpson (Dec 07)
 - The Detection of Airborne Carbon Nanotubes in Relation to Toxicology and Workplace Safety
 - Nanotoxicology, 1:4, 251-265, December 2007
- Spectroscopy Methods:
 - Raman spectroscopy shows most promise
- Microscopic Methods:
 - Scanning Electron Microscopy (SEM) more suitable than Transmission Electron Microscopy (TEM)
 - Atomic Force Microscope (AFM) more suitable than Scanning Tunneling Microscope (STM)



Technical Specifications for Carbon Nanotubes Under Development

- Use of Raman spectroscopy in the characterization of single-walled carbon nanotubes (SWCNTs)
- Scanning electron microscopy (SEM) and energy dispersive X-ray analysis (EDXA) in the characterization of single walled carbon nanotubes (SWCNTs)
- Use of transmission electron microscopy (TEM) in walled carbon nanotubes (SWCNTs)



Engineering Controls

Local exhaust ventilation controlling fugitive emissions during precursor mixing at a primary nanoscale metal oxide Production facility



Source: NIOSH



Engineering Controls

Enclosing hood with HEPA exhaust constructed to control possible emission of nylon nanofibers during destructive testing



Source: NIOSH



Sampling and data collection during a mixing operation



Source: NIOSH

How Effective Are Respirators?

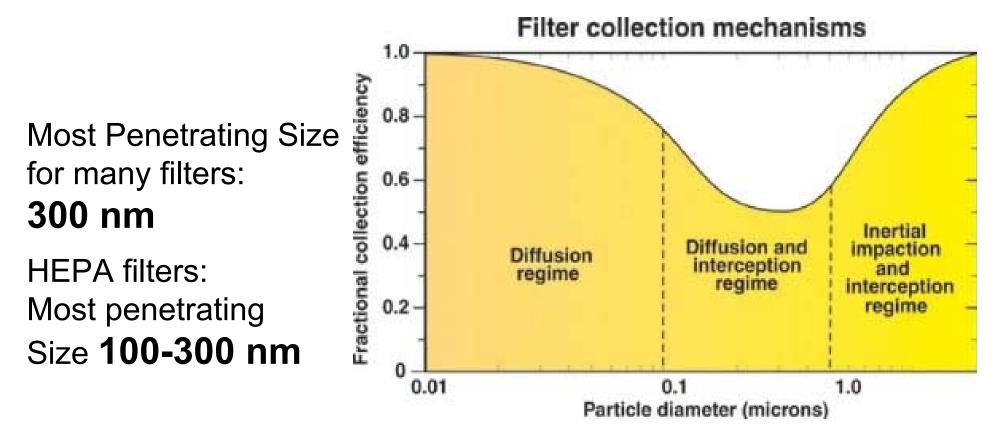
A flat plate test system for measuring respirator filter penetration of 3 to 20 nm silver particles

Source: NIOSH





Filter Efficiency



N95 Electrostatically Charged. Most Penetrating Size: 30-70 nm 50-100 nm 40 nm

How Effective is Personal Protective Clothing Against Nanoparticles?



ASTM F1671-03



Standard test method for resistance of materials used in protective clothing to penetration by blood-borne pathogens using Phi—X174 bacteriophage penetration as a test system

• Specifies use of a 27 nm bacteriophage

Controls

- Controls may have to be more stringent for nanomaterial than for the insoluble/poorlysoluble micro- or macro-scale material of same chemical composition
- For instance, if 10-x above a TLV or PEL, and you use a ½ facepiece APR to get down to the TLV or PEL, consider ratcheting up to a full-face APR with HEPA

Medical Surveillance

- Questionnaire administration
- Physical administration
- Medical testing/screening
- The most basic medical surveillance periodic collection of medical history or symptom information



DOE Nanoscale Science Research Centers Approach to Nanomaterial ES&H, Rev 2, June 07

- Basic worker health and environmental monitoring recommended:
 - Identify "nanoparticle workers" exposed to engineered nanoparticles of unknown health effects.
 - Handles engineered nanoscale particulates that have the potential to become dispersed in the air
 - Routinely spends (significant amounts of) time in an area in which engineered nanoparticles have the potential to become dispersed in the air
 - Works on equipment that might be contaminated with materials that could foreseeably release engineered nanoparticles during servicing or maintenance



DOE Nanoscale Science Research Centers Approach to Nanomaterial ES&H, Rev 2, June 07

-Conduct workplace characterization and worker exposure assessments



Medical Screening and Surveillance DOE Nanoscale Science Research Centers

- Provide nanoparticle workers with "baseline" medical evaluations and including them in a nonspecific routine health monitoring program
- Ensure that engineered nanoparticle workers are offered periodic medical evaluations that may include routine tests such as
 - Pulmonary function testing
 - Renal function
 - Liver function
 - Hematopoietic function



ASTM E2535-07 Standard Guide for Handling Unbound Engineered Nanoscale Particles in Occupational Settings, November 2007

• Scope:

unbound engineered nanoparticles
 nanoscale particles or their respirable
 agglomerates or aggregates thereof



- Whether a medical surveillance program is warranted is a management decision to be made in consideration of a number of factors including:
 - whether there is good reason to believe that adverse health effects may occur as a result of the contemplated exposure
 - the invasiveness of the surveillance procedures
 - the benefits, risks and costs of the surveillance method
 - and the utility of the information reasonably expected to be generated by the surveillance program



- Medical surveillance program should be developed and implemented only with
 - medical
 - industrial hygiene and legal professional consultation, and
 - under the direction of a physician experienced in medical surveillance programs with a high level understanding of the available information concerning the UNP and potential exposure circumstances



 Responding to Accidental or Unanticipated Releases of UNP

 Provide medical examinations to significantly exposed individuals



- Periodic Review of Program.
 - Program may need to be amended based upon the results of medical surveillance
- For guidance on medical surveillance of UNP workers consult the NIOSH Nanotechnology homepage



- Issued 15 December 2007 for public review and comment on the NIOSH web page
- Public meeting held January 30, 2008
- Public comment period ended February 15, 2008
- Document will then be peer reviewed
 - the peer reviewers will be provided all substantive public comments received



• Purpose:

 provide interim guidance concerning whether specific medical screening/monitoring (i.e., medical tests for asymptomatic workers) is appropriate



Purpose of Medical Screening:

 to detect preclinical changes in organ function or changes that occur in the very early stages of disease—before a person would normally seek medical care and when intervention is beneficial



- Feasibility and appropriateness of conducting medical screening can be judged according to established criteria
- Inherent in all criteria for medical screening is that the

-specific disease endpoint(s) must be known to allow for test selection



• Conclusion:

 Insufficient scientific and medical evidence exists to recommend the specific medical screening of workers potentially exposed to engineered nanoparticles



- Conclusion:
 - No substantial link has been established between occupational exposure to engineered nanoparticles and adverse health effects
 - Toxicological research to date is insufficient to recommend such monitoring, the appropriate triggers for it, or components of it



- Research needed to assess candidate biological markers for use in medical screening, including molecular markers
- Research needed to assess
 - sensitivity, specificity, and predictive value of biomarkers
 - and clinical tests that could be used in the screening of workers health



NIOSH Interim Guidance for Medical Screening – **Nanoscale Metal Oxides**

- Pulmonary exposure to nanoscale metal oxides:
 - Pulmonary inflammation in rats
 - Inhibit the ability of the systemic microvasculature to respond to dilators
- Nanoscale TiO₂ more potent than fine TiO₂ on an equivalent mass basis
- Effects have been associated with oxidant stress and induction of inflammatory mediators



NIOSH Interim Guidance for Medical Screening – **Nanoscale Metal Oxides**

- Potential biological markers:
 - Nitrous oxide or isoprostanes
 - in exhaled breath
 - Blood markers of oxidant stress
- Problem utility of these markers for screening workers exposed to engineered nanoparticles has not been demonstrated



NIOSH Interim Guidance for Medical Screening of Workers Potentially Exposed to Engineered Nanoparticles

- Lack of evidence for recommending medical screening should not preclude its use if employees want to take additional precautions
- Warning negative consequences of nonspecific medical testing could include adverse effects:
 - Radiation from chest radiographs
 - Unnecessary anxiety from false positive screening tests
 - Cost of additional diagnostic evaluations



NIOSH Interim Guidance for Medical Screening

- Medical screening is typically triggered by – airborne "action level" concentration,
 - e.g., 50%, of an OEL
- Not known if the action level concentration recommended for a chemical substance (e.g., Cd, etc.) is adequate for nanoscale form of the same chemical



NIOSH Interim Guidance for Medical Screening

- Consider established medical surveillance approaches
 - to help assess whether controls are effective
 - to identify new or unrecognized problems and health effects
 - increased frequency of adverse respiratory and cardiovascular effects



NIOSH Interim Guidance for Medical Screening

- NIOSH is not recommending that medical surveillance (questionnaires, physicals, medical testing/screening/monitoring)
 be done for workers exposed to engineered nanoparticle
 - not enough evidence to recommend mandating medical surveillance



NIOSH Interim Guidance for Medical Screening

- However, OSHA regulations may require medical clearance or surveillance if
 - respirators are used
 - exposures are within a laboratory
 - HAZWOPER applies
 - if there is a substance specific standard for the substance (e.g., Cd, Pb, As, Cr+6, etc.)
- If there is already a medical surveillance program in place, then continue on and
 - watch for sentinel events



NIOSH Interim Guidance for Medical Screening

 Conduct hazard surveillance as the basis for implementing controls

 Identify and document jobs/tasks or processes involving production or use of engineered nanoparticles

Information serves as basis for applying various control measures



NIOSH Interim Guidance for Medical Screening

- Consider precautionary management approaches
 - Concerns raised from toxicology studies on certain engineered NPs and from epidemiological studies regarding incidental nanoparticles
- Take prudent measures to control exposures to engineered nanoparticles
 - NIOSH draft document Approaches to Safe Nanotechnology: An Information Exchange with NIOSH, 2006



ISO TC 229 Nanotechnologies Draft Technical Report: Health and Safety Practices in Occupational Settings Relevant to Nanotechnologies

- Expected publishing date 2008
- Will have recommendations on Health Surveillance



Biological Monitoring

- Biological Fluids (e.g., blood, urine)
- Schulte et. al., NIOSH, Occupational Risk Management of Engineered Nanoparticles, JOEH, 2:4, Apr 08
 - Assessing NP (or metabolite) levels could show extent of exposures
 - However, limited information to define parameters of a biological monitoring program for NP
 - Presence of NP in biological fluids in animal studies influenced by particle surface chemistry, coating, size, etc.

Biological Monitoring

- Biological Fluids (e.g., blood, urine)
- OSHA and ACGIH (BEI) have recommended biological exposure levels for some chemicals:
 - As
 - Cd
 - Co
 - Cr+6
 - Pb
 - $-V_{2}O_{5}$

Questions?

Please consult the following slides for important related documents and resources

GENERAL INTRODUCTION TO NANOTECHNOLOGY

- Booker, R. and Boysen, E, Nanotechnology for Dummies, Wiley Publishing, Inc., 2005, http://www.wiley.com/WileyCDA/WileyTitle/produ ctCd-0764583689.html
- Luther, Wolfgang (Ed.), Industrial Application of Nanomaterials - chances and risks, Future Technologies Division of VDI Technologiezentrum GmbH, Germany, 2004

- ASTM, E2535-07 Standard Guide for Handling Unbound Engineered Nanoscale particles in Occupational Settings, November 2007. Available at: http://www.astm.org/cgi-bin/SoftCart.exe/COMMIT/SUBCOMMIT/E5603.htm?L+mystore+cprk8709+1177117315
- Brouwer, et. al., Personal Exposure to Ultrafine Particles in the Workplace: Exploring Sampling Techniques and Strategies, Ann. Occup. Hyg. Vol. 48, No. 5, pp. 439-453, 2004

- BSI, Nanotechnologies Part 2: Guide to safe handling and disposal of manufactured nanomaterials, December 2007. Available at: <u>http://www.bsi-global.com/en/Standards-and-Publications/Industry-Sectors/Nanotechnologies/Nano-Downloads/</u>
- Chen, Da-Ren, and Pui, D., Nanoparticles and Ultrafine Aerosol Measurements, ACGIH, 2008, <u>http://www.acgih.org/store/ProductDetail.cfm?id=2008</u>
- Department of Energy Nanoscale Science Research Centers, Approach to Nanomaterial ES&H, Revision 2

 June 2007. Available at: http://www.sc.doe.gov/bes/DOE_NSRC_Approach_to_N anomaterial_ESH.pdf

- Environmental Defense DuPont Nano Risk Framework, June 2007: Available at: http://www.nanoriskframework.com/page.cfm?tagID=1095
- Hoover, M., Geraci, C., and Maher, T., WEBINAR CD-ROM – Nanotechnology Health and Safety: Case Studies in the Occupational Setting, ACGIH, 2007, http://www.acgih.org/store/ProductDetail.cfm?id=1978
- ISO TC 229 Nanotechnologies Draft Technical Report: Health and Safety Practices in Occupational Settings Relevant to Nanotechnologies. Under development. Available at: <u>http://www.iso.org/iso/iso_catalogue/catalogue_tc/cat</u> alogue_tc_browse.htm?commid=381983

- ISO, Workplace Atmospheres Ultrafine, nanoparticle and nano-structured aerosols - Exposure characterization and assessment. Geneva: Switzerland: International Standards Organization. Document no. ISO/TR 27628, 2007. Available for purchase from ANSI, <u>http://www.ansi.org/</u>
- Maynard, A.D. and Aitken, R.J., Assessing exposure to airborne nanomaterials: Current abilities and future requirements, Nanotoxicology, Volume 1:1, 26-41, March 2007. Available at: http://www.informaworld.com/smpp/title~content=t716100760
- NIOSH, Approaches to Safe Nanotechnology -- An Information Exchange with NIOSH, 2006. Available at: <u>http://www.cdc.gov/niosh/topics/nanotech/safenano/</u>

- NIOSH, Evaluation of Health Hazard and Recommendations for Occupational Exposure to Titanium Dioxide, DRAFT Current Intelligence Bulletin" November 2005. Online, available: http://www.cdc.gov/niosh/review/public/Tlo2/
- NIOSH, Interim Guidance for Medical Screening of Workers Potentially Exposed to Engineered Nanoparticles, DRAFT, November 2007. Available at: <u>http://www.cdc.gov/niosh/updates/upd-12-13-07.html</u>
- NIOSH, Progress Toward Safe Nanotechnology in the Workplace, February 2007. Available at: <u>http://www.cdc.gov/niosh/docs/2007-123/pdfs/2007-123.pdf</u>

- NIOSH Health Hazard Evaluation Report, HETA #2005-0291-3025, [Carbon Nanofibers], University of Dayton Research Institute, Dayton, Ohio, October 2006, <u>http://www.cdc.gov/niosh/hhe/reports/pdfs/2005-0291-3025.pdf</u>
- Schulte et. al., NIOSH, Occupational Risk Management of Engineered Nanoparticles, Journal of Occupational and Environmental Hygiene, 2:4, Apr 08

General Aerosol-Related Resources

- Baron, P.A., and Willeke, K., Aerosol Measurement Principles, Techniques, and Applications, 2nd ed., John Wiley & Sons, Inc., 2001
- Hinds, W.C., Aerosol Technology Properties, Behavior, and Measurement of Airborne Particles, 2nd ed., John Wiley & Sons, Inc., 1999.
- NIOSH Safety and Health Topic: Aerosols, <u>http://www.cdc.gov/niosh/topics/aerosols/</u>
- Vincent, J.H., Particle Size-Selective Sampling for Particulate Air Contaminants, ACGIH, 1999, <u>http://www.acgih.org/Store/ProductDetail.cfm?id=367</u>

On-line databases of relevance

- ICON, Online EHS journal and database: <u>http://icon.rice.edu/virtualjournal.cfm</u>
- NIOSH, Nanoparticle Information Library: http://www2a.cdc.gov/niosh-nil/index.asp
- Project on Emerging Nanotechnologies at the Woodrow Wilson International Center for Scholars, Health and Environmental Implications: an inventory of current research: <u>http://www.nanotechproject.org/inventories/ehs/</u>

- American Industrial Hygiene Association (AIHA): <u>http://www.aiha.org/Content/Topics/nano/</u>
- ASTM E56 Nanotechnologies: <u>http://www.astm.org/cgibin/SoftCart.exe/COMMIT/COMMITTEE/E56.htm?L+my</u> <u>store+cprk8709+1179181259</u>
- BSI, British Standards, Nanotechnology: <u>http://www.bsi-global.com/en/Standards-and-</u> <u>Publications/Industry-Sectors/Nanotechnologies/Nano-</u> <u>Downloads/</u>

- Defense Nanotechnology Research and Development Programs, May 17, 2005: http://www.nano.gov/html/res/DefenseNano2005 .pdf
- DoD laboratory research and development: <u>http://www.nanosra.nrl.navy.mil/</u>
- DoD NNI Centers, Networks, and Facilities: <u>http://www.nano.gov/html/centers/nnicenters.htm</u>

- Environmental Protection Agency (EPA): <u>http://es.epa.gov/ncer/nano/</u>
- EPA Draft Nanomaterial Research Strategy, 24 January 2008, <u>http://es.epa.gov/ncer/nano/publications/nano_st_rategy_012408.pdf</u>
- Food and Drug Administration (FDA): <u>http://www.fda.gov/nanotechnology/</u>

- International Conference on Nanotechnology: Occupational and Environmental Health & Safety, 4-7 December 2006, Cincinnati, OH. Slide presentations online, available: http://www.uc.edu/noehs/conference_program.asp.
- International Council on Nanotechnology (ICON): <u>http://cohesion.rice.edu/centersandinst/cben/industry.cfm</u> <u>?doc_id=5023</u>
- International Organization for Standardization (ISO) TC 229 Nanotechnologies: <u>http://www.iso.org/iso/en/CatalogueListPage.</u>

- National Institute for Occupational Safety and Health (NIOSH): http://www.cdc.gov/niosh/topics/nanotech/
- Occupational Safety and Health Administration (OSHA): <u>http://www.osha.gov/</u>
- Organization for Economic Co-operation and Development (OECD): http://www.oecd.org/department/0,2688,en_264
 9 37015404 1 1 1 1 1,00.html

- National Nanotechnology Initiative (NNI): <u>http://www.nano.gov/</u>
- NNI, Research and Development Leading to a Revolution in Technology and Industry (Supplement to the President's FY 2007 Budget), July 2006: <u>http://www.nano.gov/NNI_07Budget.pdf</u>
- NNI, EHS research needs for Engineered nanoscale materials: <u>http://www.nano.gov/NNI_EHS_research_needs.pdf</u>)

- NNI, Strategy for Nanotechnology-Related Environmental, Health, and Safety Research, February 2008: http://www.nano.gov/NNI_EHS_Research_Strategy.pdf
- Woodrow Wilson International Center for Scholars, Project on Emerging Nanotechnologies: <u>http://www.nanotechproject.org/</u>
- National Cancer Institute (NCI): <u>http://nano.cancer.gov/</u>

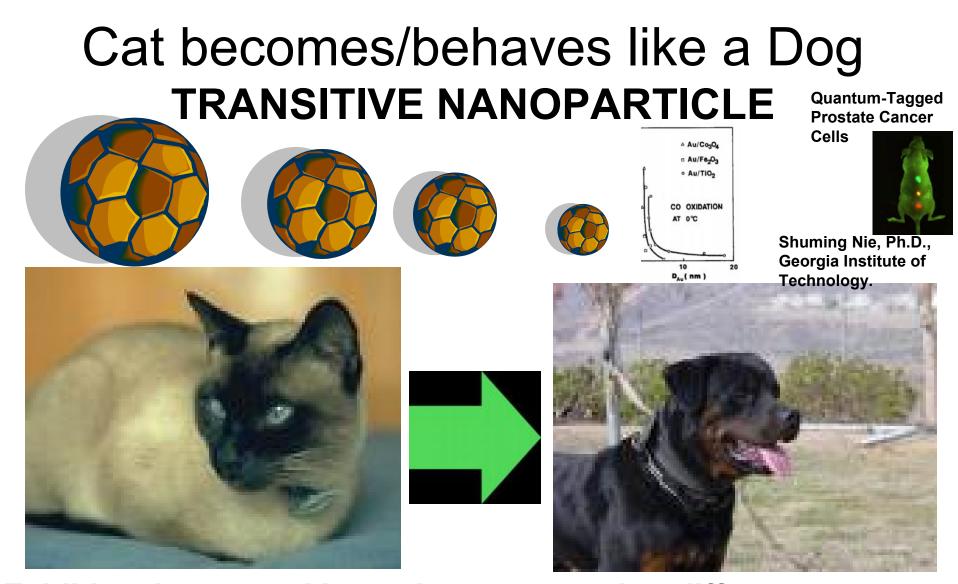
- Defense Information Resources:
 - DoD Directive 4715.1E, "Environment, Safety, and Occupational Health", March 19, 2005: <u>http://www.dtic.mil/whs/directives/corres/html/471501.ht</u> <u>m</u>
 - DoD Directive 5000.1, "The Defense Acquisition System", May 12, 2003: <u>http://www.dtic.mil/whs/directives/corres/pdf/500001p.p</u> <u>df</u>
 - DoD Instruction 5000.2, "Operation of the Defense Acquisition System," May 12, 2003: <u>http://www.dtic.mil/whs/directives/corres/html/500002.ht</u> <u>m</u>
 - DoD Instruction 6050.05, "DoD Hazard Communication (HAZCOM) Program", 08/15/2006: <u>http://www.dtic.mil/whs/directives/corres/html/605005.ht</u> <u>m</u>

- Defense Information Resources:
 - DoD Instruction 6055.1, "DoD Safety and Occupational Health (SOH) Program", August 19, 1998: <u>http://www.dtic.mil/whs/directives/corres/html/605501.ht</u> <u>m</u>
 - DoDI 6055.5 DoD Instruction 6055.5, "Industrial Hygiene and Occupational Health", January 10, 1989: <u>http://www.dtic.mil/whs/directives/corres/html/605505.ht</u> <u>m</u>
 - DoD 6055.05-M, "Occupational Medical Examinations and Surveillance Manual", May 2, 2007: <u>http://www.dtic.mil/whs/directives/corres/html/605505m.</u> <u>htm</u>
 - DoD 4160.21-M-1, "Defense Demilitarization Manual", October 21, 1991; Incorporating Change 1 – February 14, 1995: <u>http://www.dtic.mil/whs/directives/corres/html/416021m</u> 1.htm

- Defense Information Resources:
 - MIL-STD-882D, "Standard Practice for Systems Safety", February 10, 2000: <u>http://assist.daps.dla.mil/quicksearch/basic_profile.cf</u> <u>m?ident_number=36027</u>
 - Acquisition Community Connection: <u>https://acc.dau.mil/CommunityBrowser.aspx?id=1799</u>
 <u>6</u>
 - Defense Environmental Information Exchange (DENIX):

https://www.denix.osd.mil/portal/page/portal/denix

 Note: The NIOSH, ASTM, ISO, and OSHA links should be regularly consulted for the latest developments related to occupational health and safety



Exhibits size-related intensive property that differs significantly from larger particles Behavior that is not smoothly or simply extrapolated from the larger particles Environmental Defense – DuPont Nano Risk Framework (June 2007)

• Base Set of Physicochemical Properties:

- Technical Name
- Commercial Name
- Common Form
- Chemical Composition (including surface coating)
- Molecular Structure
- Crystal Structure

Environmental Defense – DuPont Nano Risk Framework (June 2007)

- Base Set of Physicochemical Properties:
 - Physical Form/Shape (at room temp & pressure)
 - Particle Size and Size Distribution
 - Particle Surface Area
 - Particle Density
 - Solubility (in water and biologically relevant fluids)

Environmental Defense – DuPont Nano Risk Framework (June 2007)

- Base Set of Physicochemical Properties:
 - Dispersability
 - Bulk Density
 - Agglomeration/Aggregation State Porosity
 - Surface Charge
 - Surface Reactivity

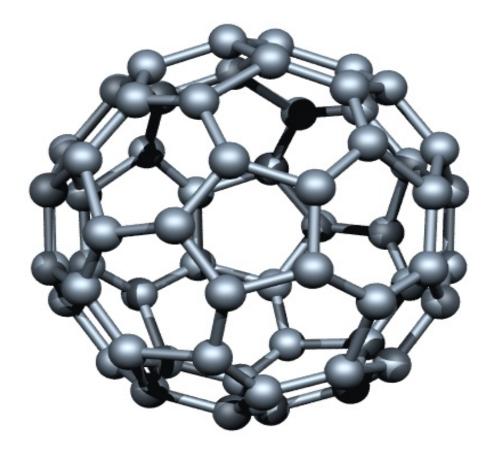
Incident Investigations

- Think out of the box if investigating reasons for adverse signs and symptoms!
- Current mass-based TLVs for poorlysoluble or insoluble particles may not necessarily be a good means for predicting health effect for nanoscale particles!

Smaller Diameter Fibers

- Nanowires (e.g., Co, Au, Cu, silicon)
- Carbon nanofibers

C₆₀ Fullerene



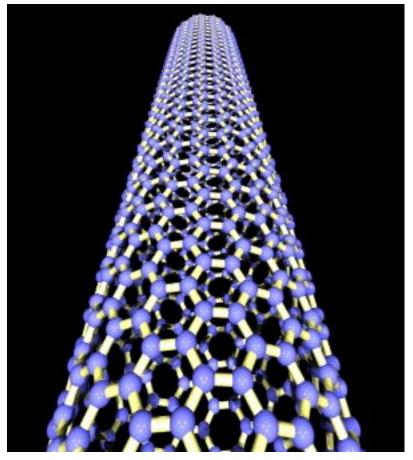
About 1 nm diameter



Fullerene C₆₀ molecules seen with a scanning tunneling microscope *(Image: Swiss Re)*

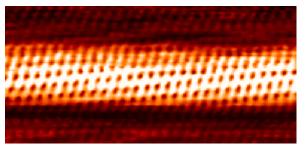
Single-Walled Carbon Nanotubes (SWCNT)

0.7-3 nm diameterLength: widely variable, up to tens of microns10-times as strong as steel, 1.2 times asstiff as diamond





SEM Image. DR KOSTAS KOSTARELOS & DAVID MCCARTHY/ SCIENCE PHOTO LIBRARY



STM Image, American Institute of Physics

Carbon Nanotube Manufacture





Material removal from HiPCO reactor

Removing material from laser ablation reactor

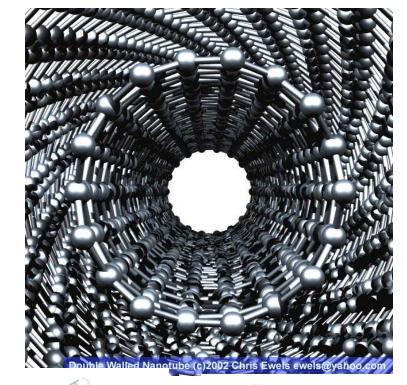
Multi-Walled Carbon Nanotube (MWCNT)

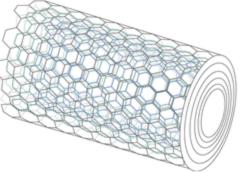
10 to 200 nm diameter Length: widely variable, up to tens of microns

Test tube

Automobile plastics (i.e.. fenders, door handles, mirror housings)

Automobile fuel systems (i.e.. fuel lines, quick connects, O-rings, filter housings, pump modules)



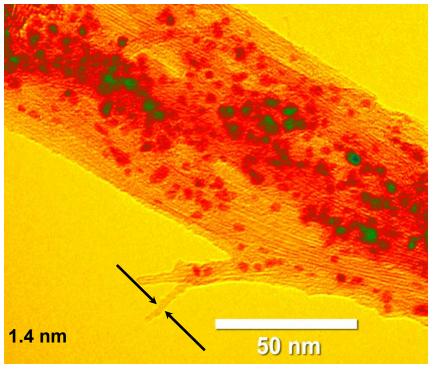


Potential use:

flame retardant
 flat-panel
 displays, advanced
 batteries and fuel
 cells

Trace Contaminants/Impurities

- Metals used in carbon nanotube synthesis: Co, Fe, Ni, Mo
- Carbon nanotube organic trace contaminants: carbon black, PAHs



Source: Maynard, NIOSH



Titanium Dioxide



- Is it possible to have one ultrafine exposure limit that applies to all polymorphs, shapes, sizes, etc?
- Different Crystalline Polymorphs (anatase, rutile),
- Coatings (e.g., Ag)
- Particle Size Distributions, Shapes
 - Different Surface areas
 - Different Deposition Probabilities in Respiratory Tract
 - Different Translocation Potentials?



Exposure Management Control Banding Concept

Schulte et. al., NIOSH, Occupational Risk Management of Engineered Nanoparticles, JOEH, 2:4, Apr 08

Control Approach:

- Band 1: Use good IH practice and general ventilation
- Band 2: Use engineering control, e.g., LEV
- Band 3: Enclose the process
- Band 4: Seek expert advice

Nanosilver

- Apply TLV-TWA for "metal" or soluble compounds (as Ag)?
 - TLV-TWA of 0.1 mg/m³, metal, "total"
 ?? 0.066 x TLV = 0.007 mg/m³
 - TLV-TWA of 0.01 mg/m³, soluble compounds, as Ag, "total"
 - ?? 0.5 x TLV = 0.005 mg/m³

Nanoaluminum

• Is TLV-TWA (2008) adequate?

 – 1 mg/m³, metal and insoluble compounds; respirable

• ?? 0.066 x 1 mg/m³ = 0.07 mg/m³

Particle Number Concentration, Direct-Reading Hand-Held Condensation Particle Counters (CPC), Non-Specific, < 1,000 nm





TSI P-Trak **20 nm to 1,000 nm** 0 to 500,000 particles/cc

Without a nanoparticle pre-separator, they are not specific to the nanometer size range. (no suitable pre-separators are currently available)

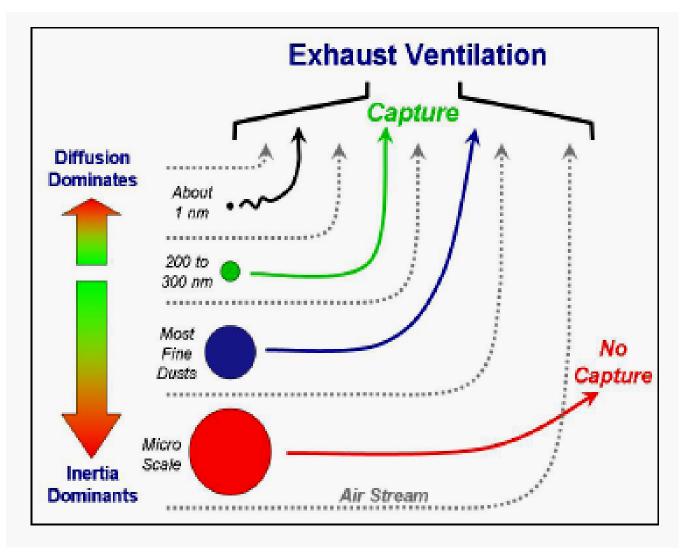
Particle Number Concentration, Optical Particle Counter (OPC): > 300 nm diameter



Counts in 1 to 6 user-adjustable bin sizes from 0.3 to 10 microns



Ventilation and NP Source: NIOSH





Peer Reviewers for NIOSH Interim Guidance for Medical Screening

- Robert J. McCunney, Ph.D.
 Department of Biological Engineering MIT
- Michael Kosnett, MD, MPH University of Colorado at Denver
- Prof. Ken Donaldson, Ph.D.
 ELEGI Colt Laboratory
 Wilkie Laboratory
 MRC Centre for Inflammation Research
 University of Edinburgh Medical School



Schulte et. al., NIOSH, Occupational Risk Management of Engineered Nanoparticles, JOEH, 2:4, Apr 08

Increased potential for NP exposure:

- Generating NP in gas phase in nonenclosed systems
- Handling nanostructured **powders**
- Working with NPs in **liquid suspension**:
 - w/o adequate PPE (e.g., gloves, etc.)
 - pouring or mixing operations
 - or where high degree of agitation is involved



Schulte et. al., NIOSH, Occupational Risk Management of Engineered Nanoparticles, JOEH, 2:4, Apr 08

Increased potential for NP exposure:

- Machining, sanding, drilling, or other mechanical disruptions of materials containing nanoparticles
- Maintenance
 - On equipment and processes used to produce or fabricate nanomaterials
 - Cleanup of spills or waste material
 - Cleanup of dust collection systems used to capture nanoparticles



Schulte et. al., NIOSH, Occupational Risk Management of Engineered Nanoparticles, JOEH, 2:4, Apr 08

Reducing potential for inhalation:

- Pelletizing nanoparticles
- Prilling to encapsulate nanoparticles
- Using slurries or suspensions instead of powders

Reducing toxicity of nanoparticles:

 Coating the particles w/ less hazardous material that does not interfere w/ commercial properties