

## TTB Publishes Comprehensive Revision the Distilled Spirits Plant Regulations

The Alcohol and Tobacco Tax and Trade Bureau (TTB) announces the revision of its distilled spirits plant regulations as contained in 27 CFR part 19. The final rule making these regulatory changes was published as [T.D. TTB-92](#) (76 FR 9080) in the Federal Register of February 16, 2011. (see corrections made in [T.D. TTB-92a](#) published on April 11, 2011 at 76 FR 19908). The final rule and corrections are effective on April 18, 2011. In the final rule, TTB adopts, with some changes, the revisions it proposed in [Notice No. 83](#) (73 FR 26200), published in the Federal Register of May 8, 2008. All rulemaking documents and public comments related to this rulemaking are available online at the [Regulations.gov Web site](#) within TTB Docket No. 2008-0004.

This comprehensive revision of 27 CFR part 19 modernizes the requirements for operating distilled spirits plants and includes a number of organizational changes to improve the layout of the regulatory texts. The revised regulations are written in a plain language format to improve clarity. These changes make the regulations easier to apply, thereby facilitating compliance by distilled spirits plant proprietors and allowing those proprietors to operate in a more efficient manner. In addition, cross-references to part 19 are also updated in parts 1, 17, 24, 26, 28, 30, and 31 of the TTB regulations.

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Since the existing regulations have been re-numbered and re-organized by the final rule, [T.D. TTB-92](#) contains a table that cross-references the new part 19 section numbers with the current part 19 section numbers. A copy of that derivation table is provided below:

### Derivation Table for 27 CFR Part 19

The following table shows the derivation of the new regulatory sections contained in the final rule revising 27 CFR part 19. The table is cross-referenced between the new section numbers in the revised part 19 regulations and the section numbers in the part 19 regulations in effect at the time of publication of the final rule.

Requirements of New Section:	Are Derived From Current Section:
19.0	19.1
<b>Subpart A</b>	

<b>Requirements of New Section:</b>	<b>Are Derived From Current Section:</b>
19.1	19.11
19.2	19.2
19.3	19.3
19.4	19.57
19.5	19.58
<b>Subpart B</b>	
19.11	19.81
19.12	19.86
19.13	19.75
19.14	19.4
19.15	19.61
19.16	19.724
19.17	19.82
19.18	19.83
19.19	19.79
19.20	19.77
19.26	19.62
19.27	19.62
19.28	19.73
19.29	19.70, 19.74
19.31	19.63
19.32	19.65
19.33	19.66
19.34	19.71
19.35	19.71
19.36	19.67
19.37	19.67
19.38	19.78
19.45	19.100
<b>Subpart C</b>	
19.51	New
19.52	19.131
19.53	19.132

<b>Requirements of New Section:</b>	<b>Are Derived From Current Section:</b>
19.54	19.133
19.55	19.68, 19.72
19.56	19.134
19.58	19.97
19.59	19.98
19.60	19.99
<b>Subpart D</b>	
19.71	19.151
19.72	19.151
19.73	19.152
19.74	19.168
19.75	19.166
19.76	19.153
19.77	19.170, 19.324
19.78	19.156
19.79	19.169
19.80	19.154
19.81	19.155
19.91	19.157
19.92	19.158
19.93	19.167
19.94	19.165
19.95	19.159
19.96	19.161
19.97	19.162
19.98	19.160
19.99	19.163
<b>Subpart E</b>	
19.111	New
19.112	19.180
19.113	19.182
19.114	19.184
19.115	19.185

<b>Requirements of New Section:</b>	<b>Are Derived From Current Section:</b>
19.116	19.186, 19.187
19.117	19.188
19.118	19.189
19.119	19.190
19.120	19.191
19.121	19.192
19.122	19.193
19.123	19.153(b)
19.126	19.180
19.127	19.181
19.128	19.182
19.129	19.183
19.130	19.184
19.131	19.185
19.132	19.186, 19.187
19.133	19.188
19.134	19.189
19.135	19.191
19.141	19.201
19.142	19.202
19.143	19.203 through 19.206
19.144	19.207
19.147	19.211
<b>Subpart F</b>	
19.151	19.231, 19.232
19.152	19.231
19.153	19.233
19.154	19.234
19.155	19.235
19.156	19.236
19.157	19.237
19.161	19.231, 19.232
19.162	19.241

<b>Requirements of New Section:</b>	<b>Are Derived From Current Section:</b>
19.163	19.242
19.164	19.243
19.165	19.244
19.166	19.245
19.167	19.246
19.168	19.247, 19.248
19.169	19.248
19.170	19.249
19.171	19.250
19.172	19.251
19.173	19.252
<b>Subpart G</b>	
19.181	New
19.182	19.273
19.183	19.273
19.184	19.273
19.185	19.273
19.186	19.276
19.187	19.274
19.188	19.277
19.189	19.278
19.190	19.279
19.191	19.280
19.192	19.281
19.193	19.282
<b>Subpart H</b>	
19.201	19.49
19.202	19.50
19.203	19.51
19.204	19.52
<b>Subpart I</b>	
19.221	New
19.222	19.21 through 19.23

<b>Requirements of New Section:</b>	<b>Are Derived From Current Section:</b>
19.223	19.24
19.225	19.25, 19.515, 19.526
19.226	19.517
19.227	19.515
19.229	New
19.230	19.515(b), 19.522(b)
19.231	19.516
19.233	19.522(c), 19.523(b)
19.234	19.522(a), 19.523(a)
19.235	19.522, 19.523
19.236	19.523
19.237	19.523
19.238	19.525
19.239	19.519
19.240	19.524
19.242	19.520
19.243	19.521
19.245	New
19.246	19.34
19.247	19.35
19.248	19.36
19.249	19.37
19.250	19.38
19.253	19.31
19.254	19.32
19.256	19.26
19.257	19.518
19.258	19.486
<b>Subpart J</b>	
19.261	New
19.262	19.44
19.263	19.41
19.264	19.42

<b>Requirements of New Section:</b>	<b>Are Derived From Current Section:</b>
19.265	19.43
19.266	19.45
19.267	19.46
19.268	19.76
19.269	19.487
<b>Subpart K</b>	
19.281	New
19.282	19.84
19.283	19.92
19.284	19.91, 19.92(a), 19.93
19.285	19.92(a)
19.286	19.91(a)
19.287	19.91(b)
19.288	19.503
19.289	19.319
<b>Subpart L</b>	
19.291	New
19.292	19.311
19.293	19.312
19.294	19.314
19.295	19.315
19.296	19.312
19.297	19.313
19.301	19.316
19.302	19.317
19.303	19.318
19.304	19.319
19.305	19.320
19.306	19.321
19.307	19.322
19.308	19.326
19.309	19.327
19.310	19.328

<b>Requirements of New Section:</b>	<b>Are Derived From Current Section:</b>
19.312	19.329
19.314	19.331
19.315	19.332
19.316	19.333
<b>Subpart M</b>	
19.321	19.341
19.322	19.342
19.324	19.344
19.325	19.345
19.326	19.346
19.327	19.347
19.328	19.348
19.329	19.349
19.331	19.343
19.333	19.353
<b>Subpart N</b>	
19.341	19.371
19.342	19.372
19.343	19.373
19.344	19.374
19.346	19.376
19.348	19.378
19.351	19.381
19.352	19.382
19.353	19.383
19.354	19.384, 19.400
19.355	19.385
19.356	19.386
19.357	19.387
19.358	19.388
19.359	19.389
19.360	19.390
19.361	19.391



<b>Requirements of New Section:</b>	<b>Are Derived From Current Section:</b>
19.362	19.392
19.363	19.393
19.364	19.394
19.365	19.397
19.366	19.398
19.371	19.401
19.372	19.402
<b>Subpart O</b>	
19.381	19.451
19.382	19.452
19.383	19.454
19.384	19.451, 19.456
19.385	19.455
19.386	19.457
19.387	19.453
19.388	19.461
19.389	19.462
19.390	19.463
19.391	19.459
19.392	19.460
19.393	19.458
19.394	19.464
19.395	19.471
19.396	19.451
<b>Subpart P</b>	
19.401	New
19.402	19.505
19.403	19.506
19.404	19.507
19.405	19.508
19.406	19.509
19.407	19.510
19.409	19.481

<b>Requirements of New Section:</b>	<b>Are Derived From Current Section:</b>
19.410	19.482
19.411	19.483
19.414	19.484
19.415	19.485
19.418	19.531
19.419	19.532
19.420	19.533
19.421	19.534
19.424	19.536
19.425	19.537
19.426	19.538
19.427	19.540
19.428	19.541
19.431	19.502
19.434	19.701
19.435	19.702
19.436	19.703
19.437	19.704
19.441	19.96
<b>Subpart Q</b>	
19.451	New
19.452	19.681, 19.682
19.453	New
19.454	19.683 through 19.686
19.455	19.687
19.457	19.688
19.459	19.691
<b>Subpart R</b>	
19.461	19.561
19.462	19.562
19.463	19.563
19.464	19.564
19.465	19.565

<b>Requirements of New Section:</b>	<b>Are Derived From Current Section:</b>
<b>Subpart S</b>	
19.471	New and 19.581
19.472	New
19.473	19.581
19.474	19.582
19.475	19.583
19.476	19.584
19.477	19.585
19.478	19.588
19.479	19.589
19.482	19.592
19.483	19.595
19.484	19.596(a) and (c)
19.485	19.593
19.486	19.599
19.487	19.597
19.488	19.596(b) and (c)
19.489	19.607
19.490	19.594
19.491	19.601
19.492	19.602
19.493	19.604
19.494	19.605
19.495	19.606
19.496	19.608
19.497	19.610
19.498	19.611
19.499	19.612
<b>Subpart T</b>	
19.511	19.632
19.512	19.637
19.513	19.633
19.516	19.641

<b>Requirements of New Section:</b>	<b>Are Derived From Current Section:</b>
19.517	19.642–19.650
19.518	19.645
19.519	19.395
19.520	19.396
19.523	19.661, 19.662
19.525	19.663
<b>Subpart U –Reserved</b>	
<b>Subpart V</b>	
19.571	19.721
19.572	19.721, 19.731
19.573	19.723(a)
19.574	19.723(a) and (b)
19.575	19.723(c)
19.576	19.723(b)
19.577	19.721(c), 19.723(c)
19.578	19.721(d)
19.580	19.731
19.581	19.731(b), 19.732
19.582	19.722
19.584	19.736
19.585	19.736
19.586	19.736
19.590	19.740
19.591	19.741
19.592	19.742
19.593	19.743
19.596	19.746
19.597	19.747
19.598	19.748
19.599	19.749
19.600	19.750
19.601	19.751
19.602	19.748(b)

<b>Requirements of New Section:</b>	<b>Are Derived From Current Section:</b>
19.603	19.747
19.604	19.747
19.606	19.752
19.607	19.753
19.611	19.761
19.612	19.762
19.613	19.763
19.614	19.764
19.615	19.765
19.616	19.766
19.617	19.767
19.618	19.768
19.619	19.769
19.620	19.770
19.621	19.770
19.622	19.773
19.623	19.774
19.624	19.778
19.625	19.779
19.626	19.780
19.627	New
19.631	19.791
19.632	19.792
19.634	New
<b>Subpart W</b>	
19.641	19.821
19.643	19.822
19.644	19.823
19.645	19.824
19.646	19.825
19.647	19.826
19.648	19.827
19.649	19.828

<b>Requirements of New Section:</b>	<b>Are Derived From Current Section:</b>
19.650	19.829
19.651	19.830
<b>Subpart X</b>	
19.661	New & 19.901
19.662	19.907
19.663	19.901, 19.902
19.665	19.903
19.666	19.903
19.667	19.904
19.669	19.905
19.670	19.906
19.672	New
19.673	19.910, 19.912, 19.913, 19.918
19.674	19.913
19.675	19.910, 19.914, 19.918
19.676	19.910, 19.915 through 19.918
19.677	19.916
19.678	19.911
19.679	19.910
19.680	19.910
19.683	19.919
19.684	19.920
19.685	19.921
19.686	19.922
19.687	19.923
19.688	19.924
19.689	19.925
19.690	19.926
19.691	New
19.692	19.930
19.693	19.930
19.695	19.945

<b>Requirements of New Section:</b>	<b>Are Derived From Current Section:</b>
19.697	19.950
19.699	19.955, 19.958, 19.959
19.700	19.956, 19.957
19.703	19.965
19.704	19.966, 19.967
19.706	19.970
19.709	19.980
19.710	19.981
19.714	19.982
19.715	19.982
19.716	19.987
19.717	19.982
19.718	19.982, 19.984, 19.985, 19.986
19.719	19.983
19.720	19.988
19.722	19.990
19.723	19.990
19.724	19.990
19.726	19.1002
19.727	19.995
19.728	19.996
19.729	19.997
19.733	19.998
19.734	19.999
19.735	19.1000
19.736	19.1001
19.739	19.998
19.742	New
19.746	19.1005
19.747	19.1006
19.749	19.1007
19.752	19.1008

<b>Requirements of New Section:</b>	<b>Are Derived From Current Section:</b>
<b>Subpart Y</b>	
19.761	19.1010

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