

# Conveyor Safety Tips for Supervisors



Best Practice Series

BP-51

Supervisors are exposed to more conveyor hazards than most other mine employees. Conveyors are often involved in many mining deaths and injuries. You can help yourself work safer. When near this machinery, watch for conveyor hazards and work safely.



**Conveyors can grab you  
... don't get caught up.**

## Working Smart

- **Examine** conveyors.
- **Lock out** the conveyor power switch and tag it before you work on that conveyor.
- **Align the belt** from a safe place and only after you're sure the conveyor can't grab you.
- Make sure **guards are in place**. Guards make conveyors safer.

- **Don't try to dislodge rocks** from pulleys while the conveyor is running.
- **Return idlers look safe, but they can hurt you.** Never try to fix or adjust them while the conveyor is running.
- **Stay clear of suspended loads** when installing or repairing a conveyor.
- Conveyor **stop cords** are for your safety. Check them periodically to make sure they actually work.
- **Use a harness or safety belt and line** when working where you can fall from a conveyor.
- A **clean walkway** means a safe walk. Keep conveyor walkways clear. Cross conveyors only at crossovers.

Visit the MSHA home page at [www.msha.gov](http://www.msha.gov)